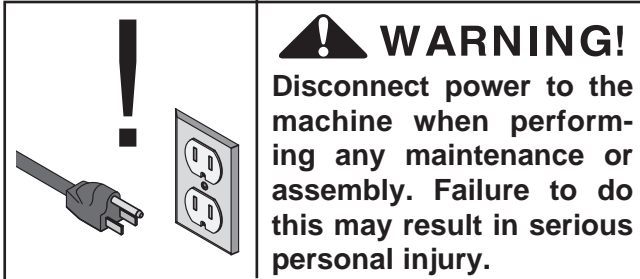




Model G0555 Extension Block Kit



Grizzly's Model H3051 Extension Block Kit (shown in **Figure 1**) increases the cutting height of the Model G0555 Bandsaw to 12".

To install the Extension Block Kit:

1. **Disconnect the bandsaw from the power source!**
2. Open the wheel covers and remove the blade per manual instructions.
3. Remove the left-side blade guard (**Figure 2**).
4. Remove the power switch assembly (**Figure 2**). **DO NOT** disconnect the wiring and wait until **Step 12** to remove the guide post assembly.
5. Have an assistant support the upper arm assembly (**Figure 3**), then loosen the nut and slide the bolt out. Remove the upper arm and set it aside. *Note—The upper arm is pinned to the base. If removal is difficult, carefully rock it loose.*
6. Place the extension block onto the base pins.
7. Have an assistant place the upper arm onto the extension block pins and hold it in place (**Figure 4**).
8. Place a washer over the long extension bolt and slide the bolt down through the extension block.

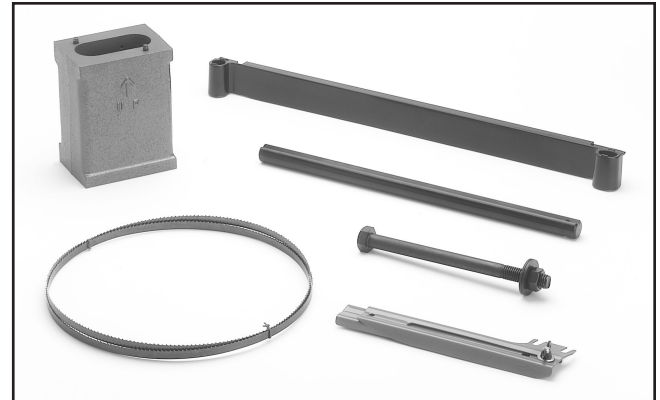


Figure 1. Extension Block Kit.

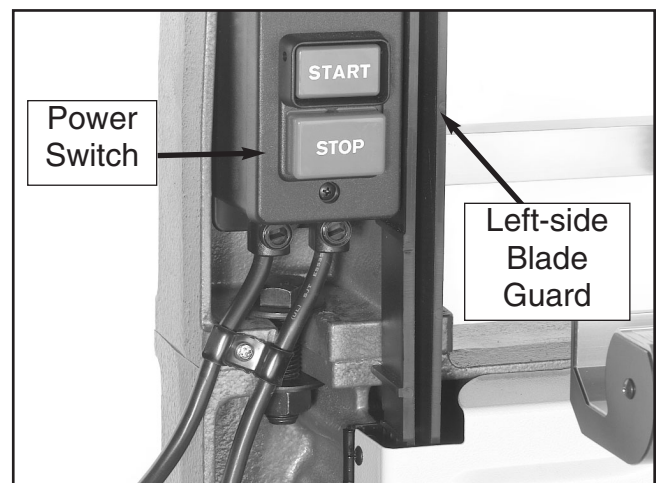


Figure 2. Power switch and left side blade guard.

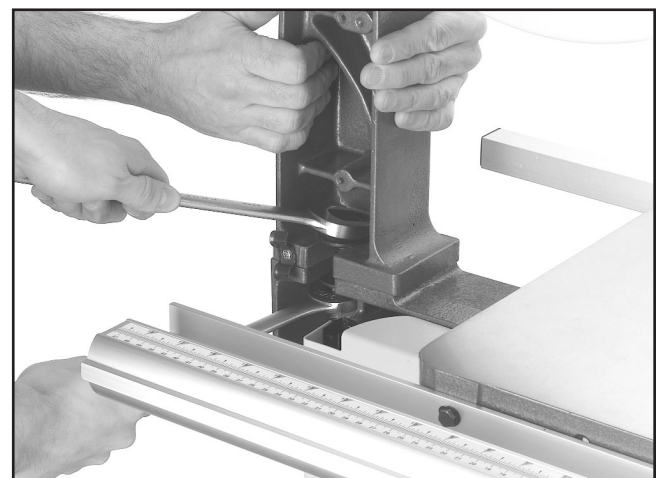


Figure 3. Loosening bolt while an assistant supports the upper arm assembly.

9. Attach the washer and the nut to the extension bolt, and tighten the bolt until secure.
10. Install the extended left-side blade guard.
11. Remove the guide assembly and the blade guard from the original guide post.
12. To keep the small parts from falling out, install the extension guide post from the top of the guide post bracket by loosening the original guide post and lowering it as you guide the new post into place.
13. Attach the guide assembly and the extended blade guard to the new guide post.
14. Install the 105" bandsaw blade, tension it properly, test the tracking, and adjust the blade guides per the manual instructions.
15. Check the alignment of the bandsaw wheels according to the manual and align if necessary.
16. Replace the power switch assembly. Note—*It can be placed in the original holes, or in holes drilled into the new extension block.*

If you need additional help with this procedure, call our service department at: (570) 546-9663.

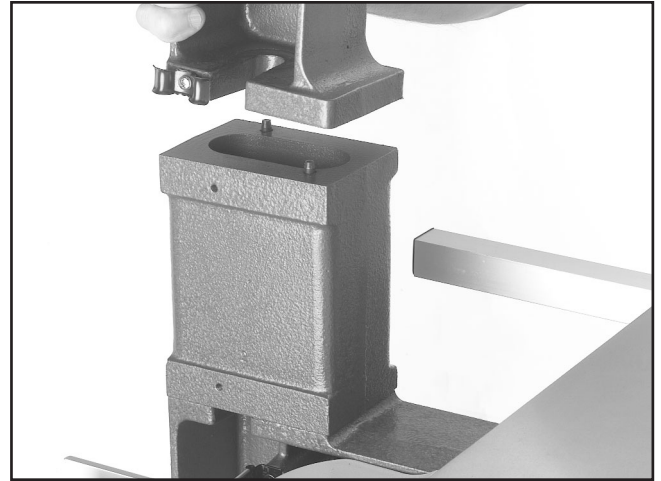


Figure 4. Placing upper arm on extension block.

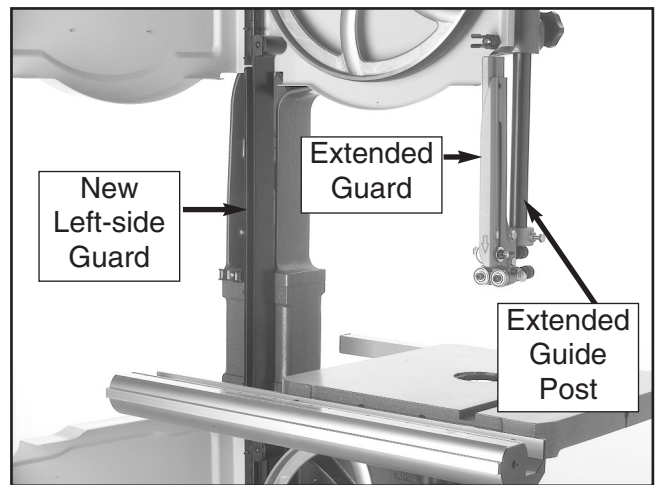


Figure 5. Extension block components.



Figure 6. G0555 Bandsaw with extension block installed.