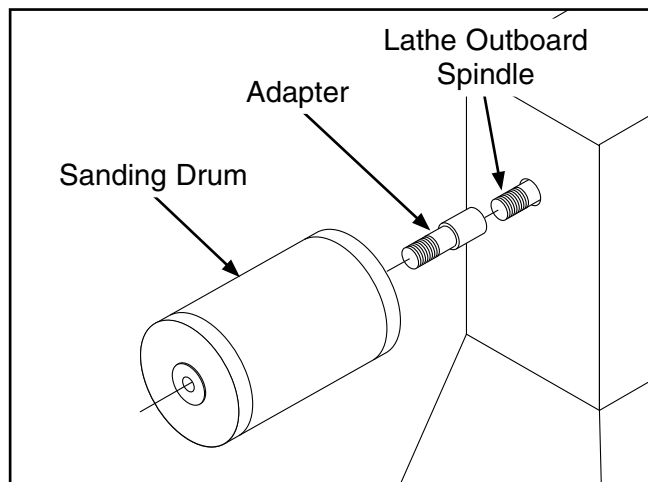


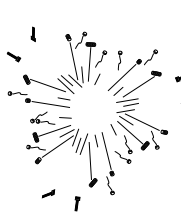
## Operation

1. DISCONNECT LATHE FROM POWER!
2. Install the sanding drum on the lathe spindle using the adapter included with the lathe (**Figure 2**).



**Figure 2.** Mounting drum to shaft.

3. Slide the sanding sleeve over the sanding drum.
4. Use a bicycle pump (or other manual pump) to inflate the drum until the sanding sleeve is secure. Do not exceed the 10 PSI maximum rating.



**⚠ WARNING**

**EXPLOSION HAZARD!**

**Do not use an air compressor to inflate the sanding drum! Over-inflation will cause the bladder to explode, resulting in personal injury or tool damage**

## Operation Tips

- Adjust the pressure in the drum to fine-tune the firmness of the drum for sanding contours.
- Always hold the workpiece firmly—the soft surface of the drum will exert more force on the workpiece than a traditional sanding drum.
- Deflate the drum when not in use.

## Parts Breakdown & List



REF	PART #	DESCRIPTION
2	P1600002	RUBBER DRUM 4"
3	P1600003	VALVE STEM
4	PWS002	WOOD SCREW #10 X 1/2
5	P1970004	10 PSI MAX. LABEL
6	P1970005	AIR COMPRESSOR LABEL

*If you need help with your new pneumatic tool, call our Tech Support at: (570) 546-9663.*

