



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0613 7" X 8-1/4" SWIVEL METAL-CUTTING BANDSAW

Product Dimensions:

Weight..... 418 lbs.
Length/Width/Height..... 63 x 29-3/4 x 66 in.
Foot Print (Length/Width)..... 26-1/4 x 22 in.

Shipping Dimensions:

Carton #1

Type..... Wood Slate Crate
Content..... Machine
Weight..... 451 lbs.
Length/Width/Height..... 26-1/2 x 50-1/2 x 34-9/16 in.

Carton #2

Type..... Wood Slate Crate
Content..... Stand
Weight..... 59.5 lbs.
Length/Width/Height..... 25-13/16 x 6-3/8 x 24-13/16 in.

Electrical:

Switch..... Pushbutton
Switch Voltage..... 110/220
Cord Length..... 7 ft.
Cord Gauge..... 14 ga.
Minimum Circuit Size..... 20 A
Plug Included..... No

Motors:

Pump

Type..... Sealed/Waterproof
Horsepower..... 1/8
Voltage..... 110/220
Prewired..... 110
Phase..... Single
Amps..... 0.9/0.45
Speed..... 3450
Cycle..... 60
Bearings..... Shielded and Lubricated

Main

Type.....	TEFC Capacitor Start Induction
Horsepower.....	1
Voltage.....	110/220
Prewired.....	110
Phase.....	Single
Amps.....	15.4/7.7
Speed.....	3450
Cycle.....	60
Number Of Speeds.....	1
Power Transfer	Sealed Worm Gear
Bearings.....	Shielded and Lubricated

Main Specifications:

Operation Info

Blade Speeds.....	314 FPM
Std. Blade Len.....	82 in.
Blade Size Range.....	3/4 in.
Head Swivel.....	0 - 60 deg.

Cutting Capacities

Angle Cuts.....	0 - 60 deg.
Vise Jaw Depth.....	6 in.
Vise Jaw Height.....	3-3/4 in.
Max. Capacity Rect. Height At 90D.....	7 in.
Max. Capacity Rect. Width At 90D.....	8-1/2 in.
Max. Capacity Rnd. At 90D.....	7 in.
Max. Capacity Rect. Height At 45D.....	4 in.
Max. Capacity Rect. Width At 45D.....	4-1/4 in.
Max. Capacity Rnd. At 45D.....	4-1/4 in.
Max. Capacity Rect. Height At 60D.....	2-3/4 in.
Max. Capacity Rect. Width At 60D.....	2 in.
Max. Capacity Rnd. At 60D.....	2 in.

Construction

Table Construction.....	Cast Iron
Wheel Construction Upper.....	Cast Iron
Wheel Construction Lower.....	Cast Iron
Body Construction.....	Cast Iron
Base Construction.....	Cast Iron
Stand Construction.....	Sheet Metal
Wheel Cover Construction.....	Sheet Metal
Paint.....	Epoxy

Other

Blade Guides Upper.....	Ball Bearings
Blade Guides Lower.....	Ball Bearings

Table Info

Floor To Cutting Area Height.....	35-5/8 in.
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