



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0622 4" X 6" METAL-CUTTING BANDSAW

Product Dimensions:

Weight..... 144 lbs.
Length/Width/Height..... 16 x 39 x 19 in.
Foot Print (Length/Width)..... 13-3/4 x 19-3/4 in.

Shipping Dimensions:

Type..... Cardboard
Content..... Machine
Weight..... 148 lbs.
Length/Width/Height..... 17-3/4 x 21-1/2 x 37 in.

Electrical:

Switch..... Automatic Shut-Off
Switch Voltage..... 110V
Cord Length..... 6-1/2 ft.
Cord Gauge..... 18 guage
Minimum Circuit Size..... 15 amp
Plug Included..... Yes

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 3/4 HP
Voltage..... 110V
Prewired..... 110V
Phase..... Single
Amps..... 5A
Speed..... 1725 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer V-Belt & Gear Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Operation Info

Blade Speeds..... 78, 108, 180 FPM
Std. Blade Len..... 64-1/2 in.
Blade Size Range..... 1/2 in.

Cutting Capacities

| | |
|--|-------------|
| Cutting Height..... | 6 in. |
| Cutting Capacity Left Of Blade..... | 6 in. |
| Angle Cuts..... | 0 - 60 deg. |
| Vise Jaw Depth..... | 6-1/2 in. |
| Vise Jaw Height..... | 3-1/4 in. |
| Max. Capacity Rect. Height At 90D..... | 4-1/2 in. |
| Max. Capacity Rect. Width At 90D..... | 6 in. |
| Max. Capacity Rnd. At 90D..... | 4-1/2 in. |
| Max. Capacity Rect. Height At 45D..... | 4-1/2 in. |
| Max. Capacity Rect. Width At 45D..... | 3-1/2 in. |
| Max. Capacity Rnd. At 45D..... | 3-1/2 in. |
| Max. Capacity Rect. Height At 60D..... | 4-1/2 in. |
| Max. Capacity Rect. Width At 60D..... | 5 in. |
| Max. Capacity Rnd. At 60D..... | 4-1/2 in. |

Construction

| | |
|-------------------------------|---------------------|
| Table Construction..... | Cast Iron |
| Wheel Construction Upper..... | Cast Iron |
| Wheel Construction Lower..... | Cast Iron |
| Body Construction..... | Cast Iron |
| Base Construction..... | Cast Iron |
| Stand Construction..... | Pre-formed Steel |
| Wheel Cover Construction..... | Pre-Formed Steel |
| Paint..... | Urethane Hammertone |

Other

| | |
|-------------------------|--------------|
| Wheel Size..... | 7-3/8 in. |
| Blade Guides Upper..... | Ball Bearing |
| Blade Guides Lower..... | Ball Bearing |
| Mobile Base..... | Built-In |

Table Info

| | |
|-----------------------------------|------------|
| Table Size Length..... | 10-1/4 in. |
| Table Size Width..... | 6-3/4 in. |
| Table Size Thickness..... | 1-1/4 in. |
| Floor To Cutting Area Height..... | 33 in. |

Other Specifications:

| | |
|------------------------------|------------------|
| Country Of Origin | China |
| Warranty | 1 Year |
| Serial Number Location | ID on Body Frame |
| Assembly Time | 25 minutes |

Features:

- Horizontal and Vertical Operation
- Automatic Shut-Off
- 3/4 HP Motor
- Work Stop