



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0658 12 X 20 HEAVY-DUTY BENCH-TOP WOOD LATHE

### Product Dimensions:

Weight..... 121 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 45-1/2 x 15-1/2 x 16 in.  
Footprint (Length x Width)..... 8-1/2 x 35 in.

### Shipping Dimensions:

Type..... Cardboard  
Content..... Machine  
Weight..... 132 lbs.  
Length x Width x Height..... 16 x 38 x 17 in.

### Electrical:

Minimum Circuit Size..... 15A  
Switch..... Paddle Switch w/Disabling Key  
Switch Voltage..... 110  
Cord Length..... 6 ft.  
Cord Gauge..... 16 guage  
Plug Included..... 5-15

### Motors:

#### Main

Type..... Universal Brush Type  
Horsepower..... 3/4  
Voltage..... 110  
Prewired..... 110  
Phase..... Single  
Amps..... 8  
Speed..... 2500  
Cycle..... 60  
Number of Speeds..... Variable  
Power Transfer ..... Belt Drive  
Bearings..... Shielded and Lubricated

### Main Specifications:

#### Operation Information

Swing Over Bed..... 12 in.  
Dist Between Centers..... 20 in.  
Swing Over Tool Rest..... 11-5/8 in.  
No of Spindle Speeds..... 3  
Spindle Speeds..... 300-1000, 600-2000, 1200-4000 RPM  
Floor to Center Height..... 11-1/2 in.

**Spindle Information**

Spindle Type..... Right Hand  
Spindle Taper..... MT#2  
Spindle Size..... 1 in.  
Spindle Bore..... 0.433 in.  
Spindle Center..... Spur  
Spindle TPI..... 8 RH  
Outboard Spindle Size..... 3/4 in.  
Outboard Spindle TPI..... 16 LH

**Tailstock Information**

Tailstock Taper..... MT#2  
Tailstock Center..... Live

**Construction**

Bed..... Cast Iron  
Headstock..... Cast Iron and Steel  
Tailstock..... Cast Iron and Steel  
Paint..... Powder Coat

**Other Related Information**

Bed Width..... 7-7/8 in.  
Faceplate Size..... 3.15 in.

**Other Specifications:**

Country Of Origin ..... China  
Warranty ..... 1 Year  
Serial Number Location ..... Data Label on Lathe Bed  
Customer Assembly & Setup Time ..... 5 min.