



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0664 8" X 13" HEAVY-DUTY METAL-CUTTING BANDSAW WITH ROLLER TABLES

Product Dimensions:

Weight..... 1188 lbs.
Length/Width/Height..... 106 x 74 x 62-1/2 in.
Foot Print (Length/Width)..... 100 x 53-1/2 in.

Shipping Dimensions:

Carton #1

Type..... Wood Slat Crate
Content..... Machine
Weight..... 1330 lbs.
Length/Width/Height..... 88 x 35 x 68 in.

Carton #2

Type..... Cardboard
Content..... Rollers
Weight..... 64 lbs.
Length/Width/Height..... 40 x 19 x 8 in.

Electrical:

Switch..... Control Box on Swing Base
Switch Voltage..... 220
Cord Length..... 6 ft.
Cord Gauge..... 14 guage
Minimum Circuit Size..... 12A
Plug Included..... No

Motors:

Main

Type..... TEFC Induction
Horsepower..... 2.5
Voltage..... 220
Prewired..... 220
Phase..... Three
Amps..... 7.64/6.6
Speed..... 3450/1725
Cycle..... 60
Number Of Speeds..... 2
Power Transfer Gear Box Drive
Bearings..... Shielded and Lubricated

Hydraulic

Type..... TEFC Induction
Horsepower..... 1/2
Voltage..... 220
Prewired..... 220
Phase..... Three
Amps..... 2
Speed..... 1725
Cycle..... 60

Main Specifications:

Operation Info

Blade Speeds..... 160, 320 FPM
Std. Blade Len.....130-11/16 in.
Blade Size Range..... 1-1/16 in.

Cutting Capacities

Angle Cuts..... Right 45, Left 60 deg.
Vise Jaw Depth..... 10-3/4 in.
Vise Jaw Height..... 6-1/4 in.
Max. Capacity Rect. Height At 90D.....8
Max. Capacity Rect. Width At 90D..... 13
Max. Capacity Rnd. At 90D..... 11-7/8 in.
Max. Capacity Rect. Height At 45D.....10
Max. Capacity Rect. Height At 30D..... 6-1/2
Max. Capacity Rect. Width At 30D.....6-1/2
Max. Capacity Rnd. At 30D.....7
Max. Capacity Rect. Width At 45D.....7-1/2
Max. Capacity Rnd. At 45D..... 10

Construction

Table Construction..... Cast Iron
Wheel Construction Upper..... Cast Iron
Wheel Construction Lower..... Cast Iron
Body Construction..... Cast Iron
Base Construction..... Cast Iron
Stand Construction..... Formed Steel
Wheel Cover Construction.....Pre-Formed Steel
Paint..... Power Coated

Other

Blade Guides Upper..... Tungsten Carbide Tip
Blade Guides Lower..... Tungsten Carbide Tip
Coolant Cap..... 2-1/2 gal.

Other Specifications:

Country Of OriginTaiwan
Warranty 1 Year
Serial Number Location Grizzly ID Label
Assembly Time 30 min.

Features:

- 53 Watt Coolant Pump
- Blade Speed Chart
- Two Speeds
- Adjustable Hydraulic Downfeed and Quick Lift System
- Automatic Shut-off
- Blade Tension Indicator
- Adjusting Spring for Smooth Downfeed
- Control Panel
- 39" L x 18" W Front & Rear Roller Tables
- Laser Guide