



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0733 18" X 47" HEAVY DUTY WOOD LATHE

Product Dimensions:

Weight..... 419 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 81 x 19-1/2 x 48-1/16 in.
Footprint (Length x Width)..... 65-1/2 x 20 in.

Shipping Dimensions:

Type..... Wood Crate
Content..... Machine
Weight..... 550 lbs.
Length x Width x Height..... 22 x 69 x 22 in.

Electrical:

Power Requirement..... 220V, Single-Phase, 60 Hz
Full-Load Current Rating..... 12A
Minimum Circuit Size..... 15A
Connection Type..... Cord & Plug
Power Cord Included..... Yes
Power Cord Length..... 9-1/2 ft.
Power Cord Gauge..... 14 AWG
Plug Included..... Yes
Included Plug Type..... NEMA 6-15
Switch Type..... ON/OFF Push Button Switch w/Safety Cover
Inverter (VFD) Type..... Delta VFD-M
Inverter (VFD) Size..... 2 HP

Motors:

Main

Horsepower..... 2 HP
Phase..... 3-Phase
Amps..... 5.6A
Speed..... 1720 RPM
Type..... TEFC Induction
Power Transfer Belt Drive
Bearings..... Sealed & Permanently Lubricated
Centrifugal Switch/Contacts Type..... External

Main Specifications:

Operation Information

Swing Over Bed..... 18 in.
Swing Over Tool Rest Base..... 14 in.
Distance Between Centers..... 47 in.
Max. Distance Tool Rest to Spindle Center..... 6-7/8 in.
No of Spindle Speeds..... Variable
Spindle Speed Range..... 100 – 3200 RPM
Floor to Center Height..... 44-7/8 in.

Spindle Information

Spindle Taper..... MT#2
Spindle Thread Size..... 1-1/4" x 8 TPI
Spindle Thread Direction..... Right Hand
Spindle Bore..... 3/8 in.
Type of Included Spindle Center..... Spur
Indexed Spindle Increments..... 10, 30 deg.
No of Indexes..... 24

Tool Rest Information

Tool Rest Width..... 14 in.
Tool Rest Post Diameter..... 1 in.
Tool Rest Post Length..... 2-3/16 in.
Tool Rest Base Height..... 2-1/16 in.

Tailstock Information

Tailstock Taper..... MT#2
Type of Included Tailstock Center..... Live

Construction

Bed..... Cast Iron
Frame..... Cast Iron
Stand..... Cast Iron
Base..... Cast Iron
Headstock..... Cast Iron
Tailstock..... Cast Iron
Paint Type/Finish..... Enamel

Other Related Information

Faceplate Size..... 6 in.

Other Specifications:

Country of Origin China
Warranty 1 Year
Approximate Assembly & Setup Time 1 Hour
Serial Number Location ID Label on Front of Bed
ISO 9001 Factory Yes
Certified by a Nationally Recognized Testing Laboratory (NRTL) No

Features:

Electronic variable speed control with digital spindle speed indicator
16" swing over tool rest base
Belt drive offers low speed range of 100–1200 RPM and a high speed range of 330–3200 RPM
Headstock can be rotated 180° and positioned anywhere along the bed
Single-phase frequency drive provides three-phase variable speed control without three-phase power
10° spindle indexing
Tailstock, headstock, and tool rest support have lever action cam locks for quick positioning
Emergency stop switch
Forward/reverse switch

Accessories Included:

Spur center
Cupped live center
Knock-out tool
Tool rest
6" Faceplate
Indexing pin
Hex wrenches