



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G1014Z COMBINATION SANDER 6" X 48" BELT 9" DISC Z SERIES

### Product Dimensions:

Weight..... 117 lbs.  
Length/Width/Height..... 30 x 24 x 56 in.  
Foot Print (Length/Width)..... 23 x 19 in.

### Shipping Dimensions:

Type..... Cardboard  
Content..... Machine  
Weight..... 122 lbs.  
Length/Width/Height..... 29 x 19 x 15 in.

### Electrical:

Switch..... Safety Key Type  
Switch Voltage..... 110V  
Cord Length..... 6 ft.  
Cord Gauge..... 16 gauge  
Minimum Circuit Size..... 20 amp  
Plug Included..... Yes

### Motors:

#### Main

Type..... TEFC Capacitor Start Induction  
Horsepower..... 3/4 HP  
Voltage..... 110/220V  
Prewired..... 110V  
Phase..... Single  
Amps..... 12/6A  
Speed..... 3450 RPM  
Cycle..... 60 Hz  
Number Of Speeds..... 1  
Power Transfer ..... Belt Drive  
Bearings..... Sealed and Permanently Lubricated

### Main Specifications:

#### Table Info

Table Tilt..... 0 - 45 deg.  
Floor To Table Height..... 35 in.  
Miter Gauge Slot Width..... 3/4 in.  
Miter Gauge Slot Height..... 13/32 in.  
Disc Table Length..... 12-1/4 in.  
Disc Table Width..... 6 in.  
Disc Table Thickness..... 1 in.

**Belt Info**

Sanding Belt Width.....	6 in.
Sanding Belt Length.....	48 in.
Sanding Belt Speed.....	2300 FPM
Belt Arm Tilt.....	0 - 90 deg.
Height Belt Arm Horizontal.....	40 in.
Height Belt Arm Vertical.....	56 in.
Belt Release.....	Quick Release
Drive Roller Type.....	Aluminum
Drive Roller Length.....	6 in.
Drive Wheel Diameter.....	3-1/2 in.
Idler Roller Type.....	Aluminum
Idler Roller Length.....	6 in.
Idler Roller Diameter.....	3-1/2 in.

**Spindle Info**

Arbor Size.....	5/8 in.
Total Arbor Length.....	11-1/2 in.

**Disc Info**

Sanding Disc Diameter.....	9 in.
Sanding Disc Speed.....	3450 RPM

**Platen Info**

Platen Type.....	Graphite Coated
Platen Length.....	17 in.
Platen Width.....	6-1/4 in.

**Construction**

Base Construction.....	Cast Iron
Stand Construction.....	Preformed Steel
Table Construction.....	Cast Iron
Frame Construction.....	Cast Iron
Disc Construction.....	Cast Iron
Miter Gauge Construction.....	Die Cast Aluminum/Aluminum Bar
Paint.....	Epoxy

**Other**

No. Of Dust Ports.....	2
Dust Port Size.....	2, 2-1/2 in.
Mobile Base.....	G7314Z

**Other Specifications:**

Country Of Origin .....	Taiwan
Warranty .....	1 Year
Serial Number Location .....	ID Label on Front of Stand, Above Grizzly Nameplate
Awards .....	Wood Magazine Best Value 1998
Assembly Time .....	1-1/2 hours

**Features:**

- 2" Dust Port for Belt and 2-1/2" Dust Port for Disc
- Quick Belt Release
- Work Table Mounts for Use on Disc or Belt
- Single Knob Tracking
- Cast Iron Table
- Graphite Coated Platen
- Sturdy Steel Stand