



# MACHINE DATA SHEET

Customer Service #: (570) 326-3806 • To Order Call: (800) 523-4777 • Fax #: (800) 438-5901

## GRIZZLY MODEL G4028 MILLING MACHINE

Design .....Turret Type / Floor Model

### Overall Dimensions:

Overall Length.....72"  
 Overall Width.....68"  
 Overall Height.....82"  
 Table Size .....10" x 50"  
 Weight (Shipping) .....2540 Lbs.  
 Crate Size .....54" L x 57" W x 70" H  
 Footprint .....24" x 60"

### Capacity:

Spindle Travel .....5"  
 Max Distance, Spindle to Column.....27"  
 Max Distance, Spindle to Table .....17¾"  
 Table Travel, Longitudinal.....31½"  
 Table Travel, Cross .....15"  
 Knee Travel .....17"  
 Head Tilt .....45° Both Ways  
 Head Swivel .....90° Both Ways  
 T-Slots .....3 on 2½" Centers, ½" Studs  
 Speeds .....16  
 Range of Speeds ....80, 135, 210, 325, 660, 1100, 1750, 2720 - 160, 270, 420, 650, 1320, 2220, 3500, 5440 RPM

### Motor:

Type.....TEFC  
 Horsepower .....3hp  
 Phase / Cycle.....3 Phase / 60Hz  
 Voltage .....220V  
 Amps .....9 / 8  
 RPM.....3450 / 1720  
 Power Transfer .....Step Pulley & 2 Speed Gear

### Features:

.....One-shot Pump Lubrication  
 .....Y, Z Covers  
 .....Auto Down Feed  
 .....Quill Feed Rates: .0015", .003", .006" / Revolution  
 .....Auto Stop w/ Micro Adjustable Stop  
 .....R-8 Spindle  
 .....Longitudinal Power Feed With Auto Stops

*Specifications, while deemed accurate, are not guaranteed.*