



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 • To Order Call: (800) 523-4777 • Fax #: (800) 438-5901

MODEL G6089 12" COMBINATION 3-IN-1 SHEET METAL MACHINE

Product Dimensions:

Weight 95 Lbs.
Width/Depth/Height 24" x 23" x 15³/₈"
Footprint (Width/Depth)..... 14¹/₈" x 11¹/₂"

Shipping Dimensions:

Type Crate
Content..... Machine
Weight 100 Lbs.
Length/Width/Height..... 23" x 13" x 17"

Capacities:

Maximum Workpiece Width 12"
Maximum Workpiece Thickness 22 Ga.
Pan/Box Brake Minimum Reverse Bend ³/₄"
Pan/Box Brake Maximum Side Height @ 90° 2"
Slip Roll Minimum Cylinder Diameter 1¹/₂"
Slip Roll Wire Sizes..... ¹/₈", ¹/₁₆", ¹/₆₄"
Pan/Box Maximum Side Height 2"

Construction

Brake..... Steel w/ Hardened Edge
Frame..... Cast Iron
Base..... Cast Iron
Shear Table Precision Ground Cast Iron
Shear Blades Reversible Precision Ground Hardened Steel
Shear Hold-Down Clamp Cast-Iron

Other Specifications:

Country Of Origin China
Warranty..... 1 Year
Serial Number Location ID Label on Top of Machine
Assembly Time 30 Minutes

Features:

- Shear Table Front Guide
- Shear & Brake Adjustable Rear Stop
- Hardened Steel Brake Fingers
- Precision Ground Hardened Steel Shear Blade