



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G7214Z 7-1/2 HP 3-PHASE SPINDLE SHAPER

Product Dimensions:

Weight..... 573 lbs.
Length/Width/Height..... 34-3/4 x 35-1/2 x 43 in.
Foot Print (Length/Width)..... 26 x 27 in.

Shipping Dimensions:

Type..... Wood Crate
Content..... Machine
Weight..... 613 lbs.
Length/Width/Height..... 40 x 30 x 43 in.

Electrical:

Switch..... Magnetic with Thermal Overload Protector
Switch Voltage..... 220V
Minimum Circuit Size..... 30 amp
Plug Included..... No
Conversion To 440V..... P7214Z156
Phase Converter..... G7978

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 7-1/2 HP
Voltage..... 220/440V
Prewired..... 220V
Phase..... Three
Amps..... 20/10A
Speed..... 3450 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer Belt Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Operation Info

Max. Cutter Height..... 5 in.
Max. Cutter Dia..... 5-7/8 in.
Spindle Sizes..... 3/4, 1, 1-1/4 in.
Spindle Lengths..... 6-7 in.
Exposed Spindle Length..... 5 - 6 in.
Spindle Cap Under The Nut..... 4-1/4, 4-5/8, 5-1/8 in.
Spindle Speeds..... 3600, 5100, 8000, 10000 RPM
Spindle Travel..... 3-1/4 in.
Spindle Openings..... 2, 3, 7 in.

Table Info

No. Of Table Inserts.....	3
Table Insert Sizes I.D.....	2, 3, 3-1/2 in.
Table Insert Sizes O.D.....	3, 3-1/2, 7 in.
Table Counterbore Diameter.....	7 in.
Table Counterbore Depth.....	5/8 in.
Table Size Length.....	35-1/2 in.
Table Size Width.....	28 in.
Table Size Thickness.....	2-5/16 in.
Floor To Table Height.....	34-3/4 in.
Table Fence Length.....	33-3/8 in.
Table Fence Width.....	9/16 in.
Table Fence Height.....	4-1/4 in.

Miter Gauge Info

Miter Angle.....	Left and Right 60 deg.
Miter Gauge Slot Type.....	T-Slot
Miter Gauge Slot Width.....	1 in.
Miter Gauge Slot Height.....	9/16 in.

Construction

Table Const.....	Ground Cast Iron
Body Assembly Const.....	Cast Iron
Cabinet Const.....	Formed Steel
Fence Const.....	Cast Iron with Wood
Miter Gauge Const.....	Cast Iron
Guard Const.....	Cast Iron
Spindle Bearings.....	Sealed and Lubricated
Paint.....	Epoxy

Other

No. Of Dust Ports.....	1
Dust Port Size.....	4 in.
Mobile Base.....	G7315Z

Other Specifications:

Country Of Origin	Taiwan
Warranty	1 Year
Serial Number Location	ID Label on Stand
Assembly Time	45 minutes

Features:

- Cast Iron Miter Gauge, Adjustable 60 deg. Left to 60 deg. Right
- 4 Spring Steel Hold-Down Assemblies
- Fence Adjustment Includes Built-In Ratchets and Knob-Equipped Adjusters
- Spindles Include Spacer and Nuts
- Spindle Height Scale in Inches and Millimeters
- 2 Wood Fence Pieces Included
- 3 Spindles with 8 Spacers and 2 Nuts Included
- Assorted Wrenches Included