



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G7947 12 SPEED 17" FLOOR DRILL PRESS

Product Dimensions:

Weight..... 270 lbs.
Length/Width/Height..... 30 x 21 x 70 in.
Foot Print (Length/Width)..... 22-1/2 x 14-1/2 in.

Shipping Dimensions:

Type..... Cardboard
Content..... Machine
Weight..... 283 lbs.
Length/Width/Height..... 61 x 26 x 13 in.

Electrical:

Switch..... Toggle On/Off with Safety Lock Tab
Switch Voltage..... 110/220V
Cord Length..... 8-1/2 ft.
Cord Gauge..... 16 gauge
Minimum Circuit Size..... 15 amp
Plug Included..... Yes

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 1 HP
Voltage..... 110/220V
Prewired..... 110V
Phase..... Single
Amps..... 10/5A
Speed..... 1725 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer V-Belt Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Construction

Table Construction..... Precision Ground Cast Iron
Spindle Housing Construction..... Cast Iron
Column Construction..... Cylindrical Ground Steel
Head Construction..... Cast Iron
Base Construction..... Cast Iron
Paint..... Epoxy

Head Information

Head Swivel..... 360 deg.

Other Related Information

Base Length.....	22-1/2 in.
Base Width.....	14-1/2 in.
Quill Diameter.....	2.85 in.
Depth Stop Type.....	Threaded Rod with Positive Stop
Column Diameter.....	3.605 in.
Mobile Base.....	G7314Z
Illumination.....	110V Socket, Separat

Spindle Information

Spindle Taper.....	MT#3
Spindle Travel.....	4-3/4 in.
Dist From Spindle To Column.....	8-1/2 in.
Dist From Spindle To Table.....	.29 in.
Dist From Spindle To Base.....	50-1/4 in.

Table Information

Table Length.....	13-5/8 in.
Table Width.....	13-5/8 in.
Table Thickness.....	1-1/2 in.
Floor To Table Height.....	24 - 45-1/2 in.
Vertical Table Movement.....	Crank Handle Operate
Table Swing.....	360 deg.
Table Tilt.....	Left and Right 90 deg.
Table Swivel Around Center.....	360 deg.
Table Swivel Around Column.....	360 deg.
Maximum Movement Of Work Table.....	21-1/2 in.
No. Of T Slots.....	2
T Slot Width.....	1/2 in.
T Slot Length.....	6 in.

Operation Information

Swing.....	17 in.
Drilling Capacity.....	1 in. in Steel
No Of Spindle Speeds.....	12
Range Of Spindle Speeds.....	210, 310, 400, 440, 630, 670, 1260, 1430, 1650, 2050, 2350, 3300 RPM
Drill Chuck Type.....	JT3 Key Chuck
Drill Chuck Size.....	5/8 in.

Other Specifications:

Country Of Origin	China
Warranty	1 Year
Serial Number Location	Data Label on Head
Assembly Time	45 minutes

Features:

- Table Has Lock Levers and Coolant Trough
- Threaded Depth Stop
- Crank Handle Operated Rack and Pinion Vertical Table Movement
- Two T-Slots Accommodates 1/2" Clamping Kit
- Includes Built-in Light
- Table and Base are Cast Iron
- 1HP Motor
- 12 Speeds
- Huge 4-3/4" Spindle Travel
- 1/8" - 5/8" Chuck
- Cushioned Grip Quill Handles