



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G9860ZX 12" Z SERIES JOINTER W/ SPIRAL CUTTERHEAD

Product Dimensions:

Weight..... 1200 lbs.
Width (side-to-side) x Depth (front-to-back) x Height..... 80 x 34-1/16 x 40-1/2 in.
Footprint (Length x Width)..... 41 x 20 in.

Shipping Dimensions:

Type..... Wood Crate
Content..... Machine
Weight..... 1241 lbs.
Length x Width x Height..... 28 x 84 x 38 in.

Electrical:

Minimum Circuit Size..... 20 amp
Switch..... Magnetic with Thermal Overload Protector
Switch Voltage..... 220V
Cord Length..... 4 ft.
Cord Gauge..... 12 gauge
Plug Included..... No
Recommended Plug/Outlet Type..... 6-20

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 3 HP
Voltage..... 220V
Phase..... Single
Amps..... 16A
Speed..... 3450 RPM
Cycle..... 60 Hz
Number of Speeds..... 1
Power Transfer Twin V-Belt
Bearings..... Shielded and Permanently Lubricated

Main Specifications:

Cutting Capacities

Bevel Jointing..... 90-45 deg.
Maximum Width of Cut..... 11-13/16 in.
Maximum Depth of Cut..... 5/16 in.
Number of Cuts Per Minute..... 35,400 (Effective)

Fence Information

Fence Length..... 39-1/4 in.
Fence Width..... 1-1/2 in.
Fence Height..... 4-3/4 in.
Fence Stops..... 45 and 90 deg.

Cutterhead Information

Cutterhead Type..... Spiral
Cutterhead Diameter..... 4 in.
Number of Cutter Spirals..... 6
Number of Indexable Cutters..... 84
Cutterhead Speed..... 5900 RPM

Cutter Insert Information

Cutter Insert Type..... 30 deg. Indexable Carbide
Cutter Insert Length..... 14 mm
Cutter Insert Width..... 14 mm
Cutter Insert Thickness..... 2 mm

Table Information

Table Length..... 80 in.
Table Width..... 12-1/2 in.
Table Thickness..... 2-1/2 in.
Floor to Table Height..... 30-1/4 in.
Table Adjustment Type..... Handwheels
Table Movement Type..... Parallelogram

Construction

Body Assembly..... Cast Iron
Cabinet..... Cast Iron
Fence Assembly..... Precision Ground Cast Iron
Guard..... Cast Aluminum
Table..... Precision Ground Cast Iron
Paint..... Epoxy

Other Information

Number of Dust Ports..... 1
Dust Port Size..... 4 in.

Other Specifications:

ISO 9001 Factory Yes
Country Of Origin Taiwan
Warranty 1 Year
Serial Number Location Machine ID Label on Front of Base
Customer Assembly & Setup Time 30 minutes

Features:

- Free Pair of Safety Push Blocks
- Independently Adjustable, Handwheel Precision Table Movement
- Noise Dampening System
- Pedestal Mounted ON/OFF Switch