



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G9985 INDUSTRIAL OSCILLATING EDGE SANDER - 3 HP 3-PHASE

Product Dimensions:

Weight..... 682 lbs.
Length/Width/Height..... 82 x 24 x 45-1/2 in.
Foot Print (Length/Width)..... 42 x 24-1/2 in.

Shipping Dimensions:

Type..... Wood Crate
Content..... Machine
Weight..... 827 lbs.
Length/Width/Height..... 28 x 86 x 45 in.

Electrical:

Switch..... Magnetic with Thermal Protection
Switch Voltage..... 220V
Cord Length..... 7 ft.
Cord Gauge..... 12 gauge
Minimum Circuit Size..... 20 amp
Plug Included..... No
Phase Converter..... G5842

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 3 HP
Voltage..... 220V
Prewired..... 220V
Phase..... Three
Amps..... 9A
Speed..... 1725 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer Direct Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Operation Information

Sanding Belt Speed..... 4120 FPM
Sanding Belt Oscillations..... 1/4 in.
Sanding Belt Length..... 138-1/2 in.
Sanding Belt Width..... 9 in.

Table Information

Table Length.....	47-3/4 in.
Table Width.....	11-3/4 in.
Table Thickness.....	1-1/4 in.
Table Tilt.....	0 to 45 deg.
Table Travel.....	8 in.
Floor To Table Height.....	33 - 41 in.
End Table Length.....	18 in.
End Table Width.....	13 in.
End Table Thickness.....	1-1/4 in.
End Table Travel.....	8 in.

Platen Information

Platen Type.....	Graphite Coated
Platen Length.....	47-1/2 in.
Platen Width.....	9-1/2 in.

Construction

Table Construction.....	Aluminum
Frame Construction.....	Cast Iron
Base Construction.....	Sheet Steel
Drive Roller Construction.....	Rubber
Idler Roller Construction.....	Rubber
Paint.....	Epoxy

Other Related Information

No Of Dust Ports.....	1
Dust Port Size.....	4 in.
Belt Release.....	Quick Release Lever
Drive Roller Size.....	9 in.
Idler Roller Size.....	4 in.

Other Specifications:

Country Of Origin	Taiwan
Warranty	1 Year
Serial Number Location	ID Label Below Grizzly Nameplate

Features:

- Miter Work Stop
- Quick Belt Release Lever
- Conveniently Located Belt Tracking and Tension Adjustment
- 1/4" Belt Oscillation
- Spring Adjusted Table for Easy Movement
- Two Large Sanding Tables