



# MODEL G0574 GUITAR FRETBOARD RADIUSING SANDER MANUAL INSERT

For Machines Mfd. Since 12/17  
and Owner's Manual Printed 05/05

## Introduction

The Model G0574 Guitar Fretboard Radiusing Sander is based on the Model G1140 Edge Sander with the addition of the G0577 Fretboard Radius Attachment. Refer to the Model G1140 manual for the sanding unit assembly instructions, and refer to the included Model G0577 manual for fretboard radius attachment installation instructions.

The Model G0574 DOES NOT include the work table, auxiliary table, and miter body listed in the Model G1140 manual. These parts are unnecessary when the radiusing attachment is installed. The inventory for the Model G0574 is as follows:



Figure 1. Model G0574.

## Inventory

	Qty
• Sanding Unit.....	1
• Quick-Release Lever.....	1
• Dust Port 4".....	1
• 6" x 80" Sanding Belt.....	1
• Back Stop.....	1
• Feet.....	4
• Long Support Bracket.....	1
• Short Support Bracket.....	1
• Rotation Plate Bracket.....	1
• Guide Rails A.....	2
• Guide Rails B.....	4
• Radius Control Swing Arm Assembly.....	1
• Horizontal Adjustment Tubes.....	2
• Locking Plates A.....	2
• Locking Plates B.....	4
• Brace.....	1
• Height Adjustment Arms.....	2
• Idler Roller Cover.....	1

## Hardware & Tools

	Qty
• Shim.....	1
• Hex Bolts 5/16"-18 x 2 1/2".....	3
• Hex Bolts 5/16"-18 x 1/2".....	2
• Hex Bolts 3/8"-16 x 1".....	3
• Flat Washers 3/8".....	11
• Flat Washers 5/16".....	8
• Hex Nuts 5/16"-18.....	3
• Hex Bolts 3/8"-16 x 2.....	2
• Hex Nuts 3/8"-16.....	2
• Hex Wrench 7/32".....	1
• Open-End Wrench 12/14mm.....	1
• Hex Wrench 2mm.....	1
• Phillips Head Screws 10-24 x 3/4".....	4

## NOTICE

When ordering parts for the Model G0574, refer to the Model G1140 manual for sanding unit components, and refer to the G0577 manual for fretboard radius attachment components.

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