

# **GRIZZLY SELF-SET<sup>®</sup> KNIFE**

## **PLANER & JOINTER INSTALLATION INSTRUCTIONS**

**SELF-SET** is a simple 2-part system consisting of a disposable double edge knife precisely matched to a reusable holder. Each holder has locking pins & magnets that securely and accurately match the holes in the **DISPOZ-A-BLADE** knife. The assembled holder & knife equals the dimensions of your current knives

**SAFETY FIRST!** \* Disconnect *all* power to the machine \* **Wear Gloves** \*

Exercise caution and use common sense when handling **SELF-SET**

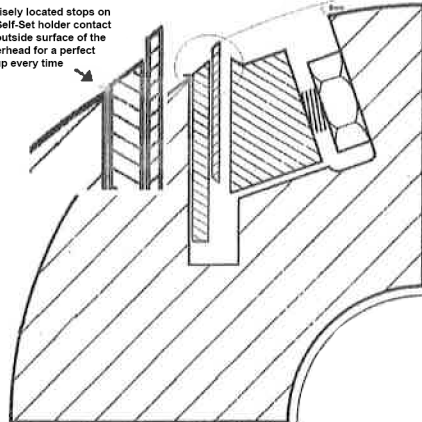
Adhere to all safety guidelines & procedures outlined in your machine manual

### **SELF-SET<sup>®</sup> INSTALLATION**

1. Loosen the Bolts of the gib bar in the knife pocket of the cutter head.
2. Remove the gib, old knife, and any springs or Jack Screws on the bottom of the knife pocket.
3. Thoroughly clean each knife pocket and gib of all dust, debris and pitch.
4. Place gib bar loosely in the center of the knife pocket.
5. Snap the Dispoz-a-Blade HSS or Kobalt knife onto the pins of the **SELF-SET** holder so that both bevels are oriented in the same direction.
6. Slide the assembled **SELF-SET** holder and knife into the knife pocket until the stops on the holder contact the outside surface of cutter head on the back side of the knife pocket.
7. While lightly holding **SELF-SET** in place, tighten the gib screws beginning with the center bolt then alternately tightening left and right screws outward. **DO NOT OVER TIGHTEN!**
8. Repeat for each knife pocket.

**SELF-SET HOLDER & KNIFE**

Precisely located stops on the Self-Set holder contact the outside surface of the cutterhead for a perfect set up every time



9. **FOR JOINTERS ONLY:** Adjust the height of the jointer's out feed table to the top edge of the installed knife when it is at its highest point when rotated by hand in the cutter head (known as top dead center). Refer to your machine's instruction manual.
10. Check for adequate clearance between the knives and the machine's surrounding parts before starting.
11. **SELF-SET** knife changes are now quick and accurate! - Remember frequent changes mean quality finishes and prolonged machine life.

Contact GRIZZLY to purchase genuine DISPOZ-A-BLADE replacement knives.

**WWW.GRIZZLY.COM TOLL FREE 800-523-4777** Ver 081216