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MODEL T32733 SKEW GRINDING ATTACHMENT FOR T32732 INSTRUCTIONS

Introduction

The Model T32733 Skew Grinding Attachment allows you to securely position skew chisels in two additional V-holders at offset angles for precision sharpening. The left and right V-holders are adjustable to allow you to maintain bevels at exact skew angles.



Inventory

Description	Qty
A. Skew Attachment	1
B. Button Head Cap Screws M6-1 x 10.....	2
C. Hex Wrench 4mm.....	1

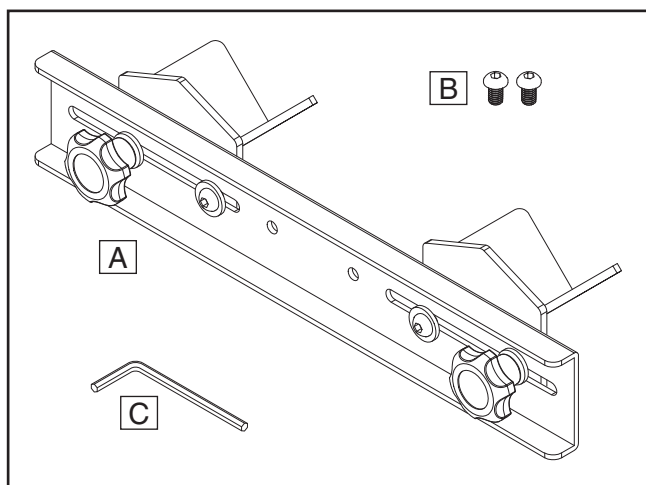


Figure 1. Inventory.

Assembly

The Model T32733 must be attached to the long arm of the T32732 Bench Grinder Sharpening System before use.



To assemble:

1. Attach skew attachment to long arm with (2) M6-1 x 10 button head cap screws (see Figure 2).

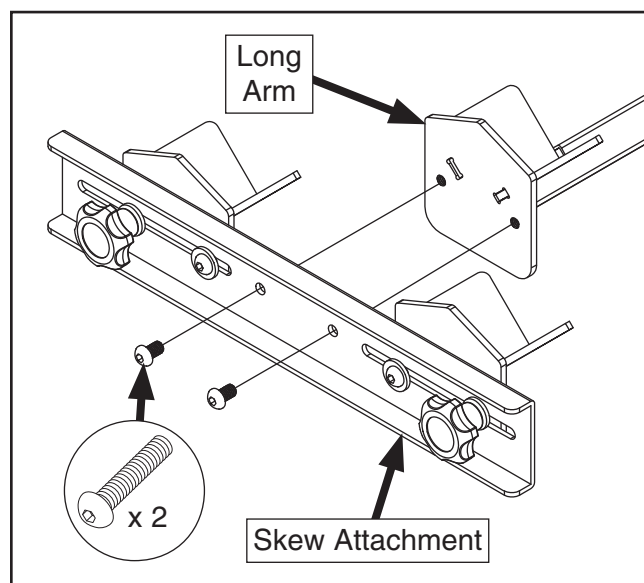

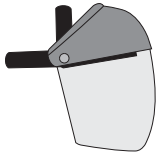

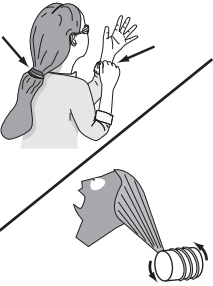


Figure 2. Attaching skew attachment to long arm.

Using Skew Attachment

The skew attachment supplies two additional V-holders for supporting a woodturning tool using the long arm. Since these are offset from the center of the grinding wheel, and are adjustable from side to side, they allow for sharper-angled bevel grinding.

IMPORTANT: Refer to your grinder manual or instructions for information on safely operating your grinder.

<p>! WARNING</p> <p>Eye and face injuries and respiratory problems can occur while operating this tool. Wear personal protective equipment to reduce your risk from these hazards.</p>		
		
<p>! WARNING</p> <p>Keep hair, clothing, and jewelry away from moving parts at all times. Entanglement can result in death, amputation, or severe crushing injuries!</p>		
		

To use skew attachment:

1. DISCONNECT GRINDER FROM POWER!
2. Place woodturning tool handle in desired V-holder (see **Figure 3**).

Note: Loosen knobs shown in **Figure 3** to adjust outside V-holder positions.

3. Adjust long arm until entire bevel of tool contacts grinding wheel, then secure position by pulling base handles forward (see **Figure 3**).

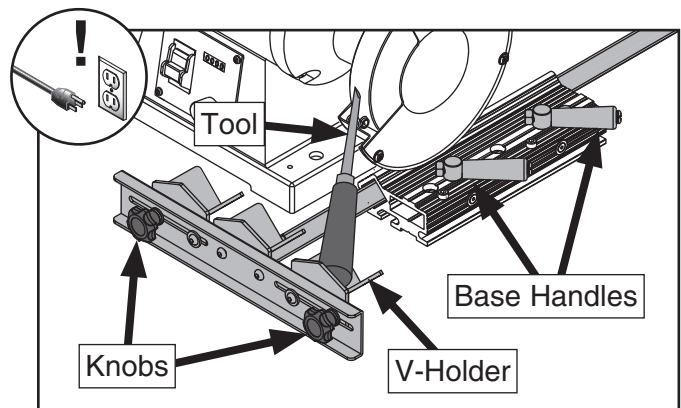


Figure 3. Example of tool supported by long arm.

4. Tilt tool away from grinding wheel, connect grinder to power, and turn machine **ON**.
5. Use firm grip to return tool to surface of grinding wheel to perform grinding operation (see **Figure 4**).

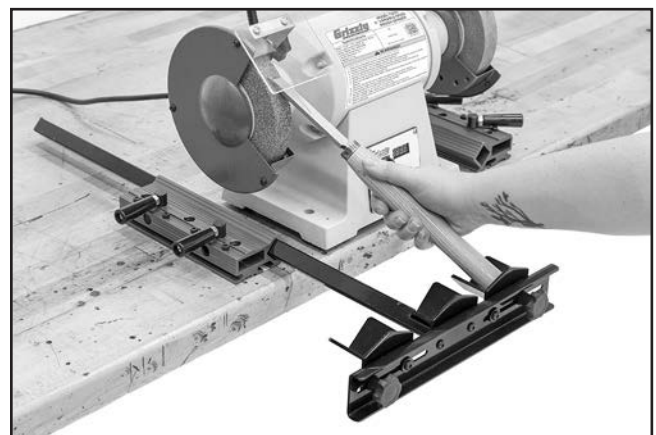


Figure 4. Example of skew attachment in use.

Note: Chisel with short left side should be supported by left V-holder while chisel with short right side should be supported by right V-holder (see **Figure 5**).

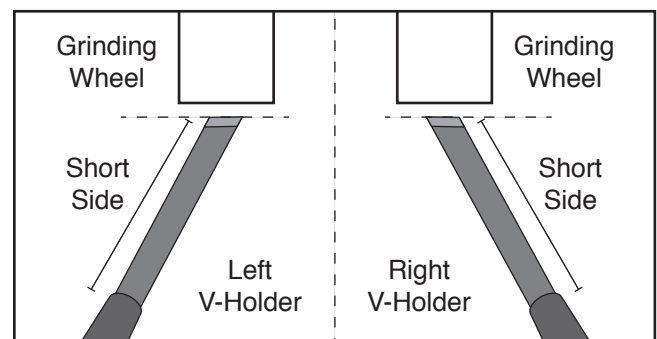


Figure 5. V-holder side determined by short side of chisel.

