

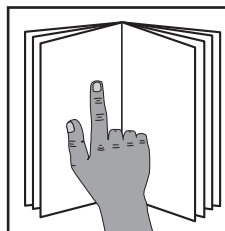


MODEL T32734 GOUGE GRINDING ATTACHMENT FOR T32732 INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

Introduction

The Model T32734 Gouge Grinding Attachment secures your spindle gouges, bowl gouges, and roughing gouges at angles up to 40° for sharpening bevels at repeatable angles and shapes. The brass knob locks in your tool and doubles as a thumb rest while rounding gouges. The jig holds tools up to 1⁹/₁₆" wide with shafts between 3¹/₁₆"–1³/₈". Quickly grind fingernail profiles, side grinds, and simple bevels, as well.



! WARNING

To reduce your risk of serious injury, read this entire manual **BEFORE** using machine.

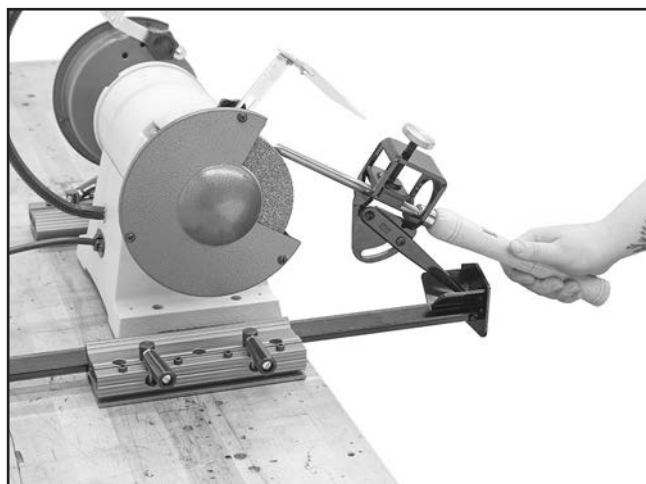


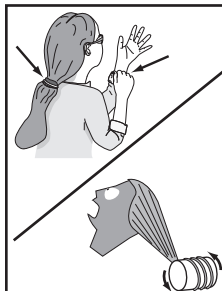
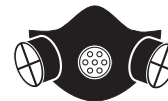
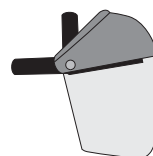
Figure 1. Example of gouge attachment in use.

Using Gouge Attachment

The gouge attachment secures your gouge and rests in the V-holder of the long arm to pivot for bevels, side grinds, and fingernail gouges.

! WARNING

Eye and face injuries and respiratory problems can occur while operating this tool. Wear personal protective equipment to reduce your risk from these hazards.



! WARNING

Keep hair, clothing, and jewelry away from moving parts at all times. Entanglement can result in death, amputation, or severe crushing injuries!

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To use gouge attachment:

1. DISCONNECT GRINDER FROM POWER!
2. Secure gouge in gouge attachment by tightening thumb screw shown in **Figure 2**.

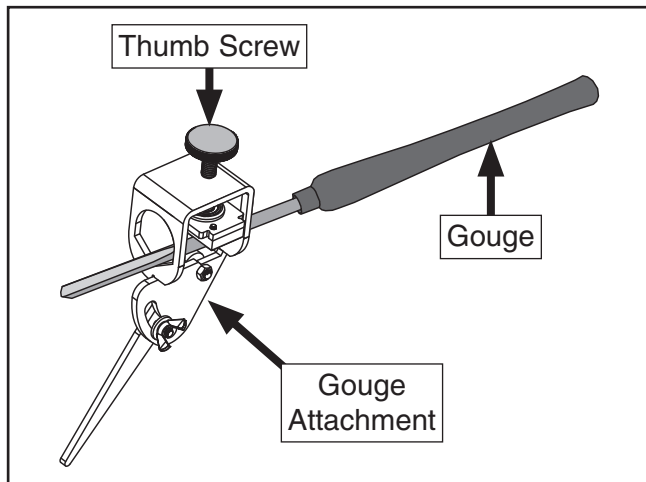


Figure 2. Gouge secured in gouge attachment.

3. Rest gouge attachment arm in V-holder and adjust long arm until gouge bevel contacts grinding wheel (see **Figure 3**).

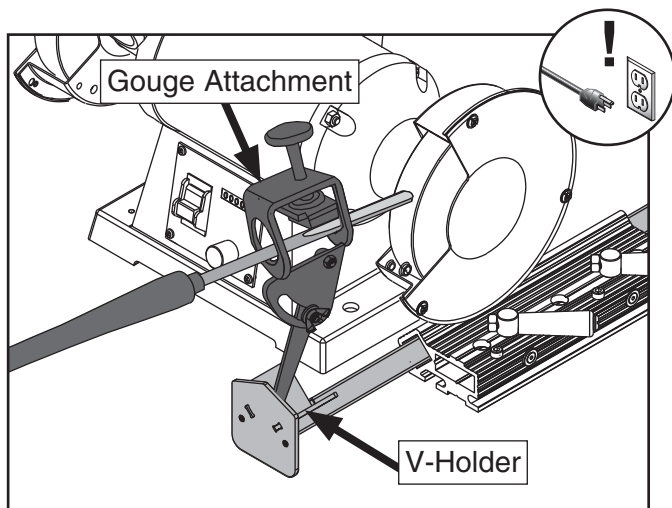


Figure 3. Gouge attachment resting in V-holder.

4. Loosen wing nut shown in **Figure 4**, adjust attachment arm angle to match bevel angle against grinding wheel, then tighten wing nut to secure.

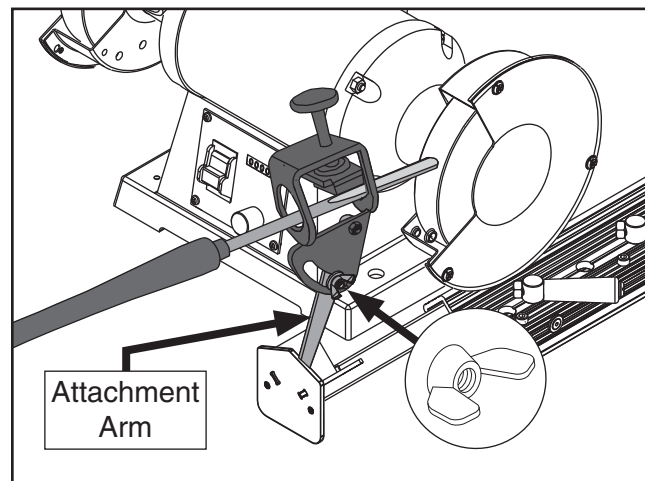


Figure 4. Gouge installed in attachment and positioned against grinding wheel.

5. Tilt tool away from grinding wheel, connect grinder to power, and turn machine **ON**.
6. Use firm grip to return tool to surface of grinding wheel to perform grinding operation (see **Figure 5**). Pivot and move attachment to follow gouge profile.

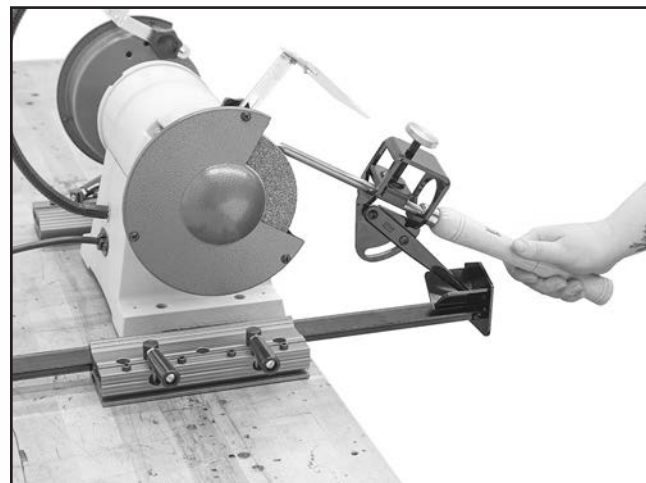


Figure 5. Gouge attachment in use.

IMPORTANT: Refer to grinder manual or instructions for information on safely operating your grinder.

