



For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

MODEL T32735 ANGLE GAUGE FOR T32732 INSTRUCTIONS

Introduction

The Model T32735 Angle Gauge adjusts between 0°–24° left or right to allow you to consistently produce exact, repeatable angles on turning tools.

Inventory

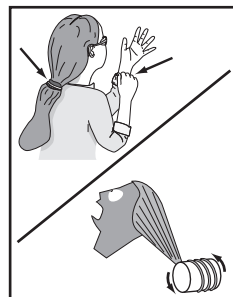
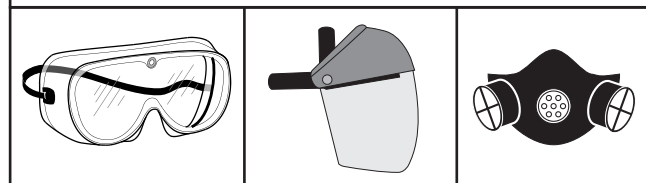
Description	Qty
A. Angle Gauge	1
B. Hex Wrench 2.5mm.....	1

Using Angle Gauge

The gauge slides into the table of the T32732 Bench Grinder Sharpening System to sharpen skews, scrapers, cutters, and other tools needing a precise angled edge.

! WARNING

Eye and face injuries and respiratory problems can occur while operating this tool. Wear personal protective equipment to reduce your risk from these hazards.



! WARNING

Keep hair, clothing, and jewelry away from moving parts at all times. Entanglement can result in death, amputation, or severe crushing injuries!

To use angle gauge:

1. DISCONNECT GRINDER FROM POWER!
2. Place angle gauge in T-slot of T32732 table (see **Figure 1**).
3. Adjust gauge to desired bevel angle, then tighten (2) button head cap screws shown in **Figure 1** to secure.

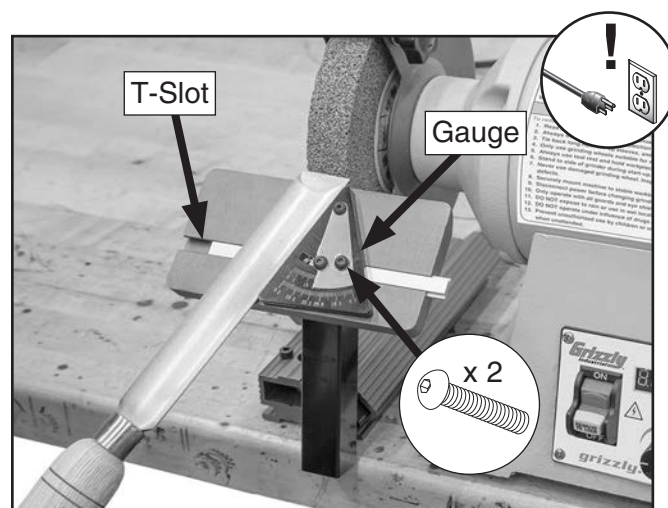


Figure 1. Angle gauge in use.

4. Adjust table and short arm so tool bevel contacts grinding wheel when it is aligned with angle gauge.

Note: Clearance between table and grinding wheel should be 1/16" or less.

5. Tilt tool away from grinding wheel, connect grinder to power, and turn machine **ON**.
6. Use firm grip to return tool to surface of grinding wheel to perform grinding operation.