MODEL T32737
SLIDING CROSSCUT TABLE
OWNER'S MANUAL
(For models manufactured since 07/24)

Shown Installed
on G1023RLWX

#MN22129 PRINTED IN USA V1.03.25

******Keep for Future Reference******

⚠ WARNING!

This manual provides critical safety instructions on the proper setup, operation, maintenance, and service of this machine/tool. Save this document, refer to it often, and use it to instruct other operators.

Failure to read, understand and follow the instructions in this manual may result in fire or serious personal injury—including amputation, electrocution, or death.

The owner of this machine/tool is solely responsible for its safe use. This responsibility includes but is not limited to proper installation in a safe environment, personnel training and usage authorization, proper inspection and maintenance, manual availability and comprehension, application of safety devices, cutting/sanding/grinding tool integrity, and the usage of personal protective equipment.

The manufacturer will not be held liable for injury or property damage from negligence, improper training, machine modifications or misuse.

⚠ WARNING!

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- **Lead from lead-based paints.**
- **Crystalline silica from bricks, cement and other masonry products.**
- **Arsenic and chromium from chemically-treated lumber.**

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

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IMPORTANT NOTICE!

Table Saw Modifications Required for Installation

The Model T32737 is designed to be installed on the following Grizzly table saws: G0771Z, G0899, G0962, G1023RL-Series, and W1837. Installation will require permanent modification of your table saw and its parts. Modifications may include cutting, grinding, drilling, and tapping in metal surfaces. Read the following to determine which type of modifications will be required for your saw:

- The fence rails on your saw prevent installation of the Model T32737. You must either:
  - — Cut off the ends of the rails (the easiest and fastest option).
  - — Re-mount the rails farther to the right, which may require drilling and/or tapping new holes in your saw table and cutting small notches in the rails to access the T-slots in your saw table.
- The Model T32737 is designed to bolt to the left side of the saw table with no modifications on the Grizzly models listed above. To mount the sliding table to the left extension wing, you may have to drill/tap holes in the extension wing.
- If you plan to install the Model T32737 on a table saw other than the Grizzly models listed above, you will need to measure, drill, and tap holes in your saw table or extension wing to mount the sliding table, and modify the rails as necessary so they align with the T-slots in your saw table.

Before beginning any modifications of your table saw or its parts, read the entire **Assembly** section in this manual to ensure the person making the modifications is capable of performing the required tasks.

INTRODUCTION

Contact Info

We stand behind our machines! If you have questions or need help, contact us with the information below. Before contacting, make sure you get the **serial number** and **manufacture date** from the machine ID label. This will help us help you faster.

Grizzly Technical Support
1815 W. Battlefield
Springfield, MO 65807
Phone: (570) 546-9663
Email: techsupport@grizzly.com

We want your feedback on this manual. What did you like about it? Where could it be improved? Please take a few minutes to give us feedback.

Grizzly Documentation Manager
P.O. Box 2069
Bellingham, WA 98227-2069
Email: manuals@grizzly.com

Specifications

Sliding Table Dimensions	47 x 8-7/8 in.
Extension Table Dimensions	23-5/8 x 8-3/4 in.
Maximum Table Travel	56-7/8 in.
Maximum Crosscutting Length	60 in.
Maximum Rip Capacity	48 in.
Fence Length	42-7/8 - 60-1/8 in.
Fence Tilt	0 - 60 deg. L/R
Fence Stops	0, 15, 22.5, 30, 45, 60 deg. L/R
Weight	70 lbs.

Manual Accuracy

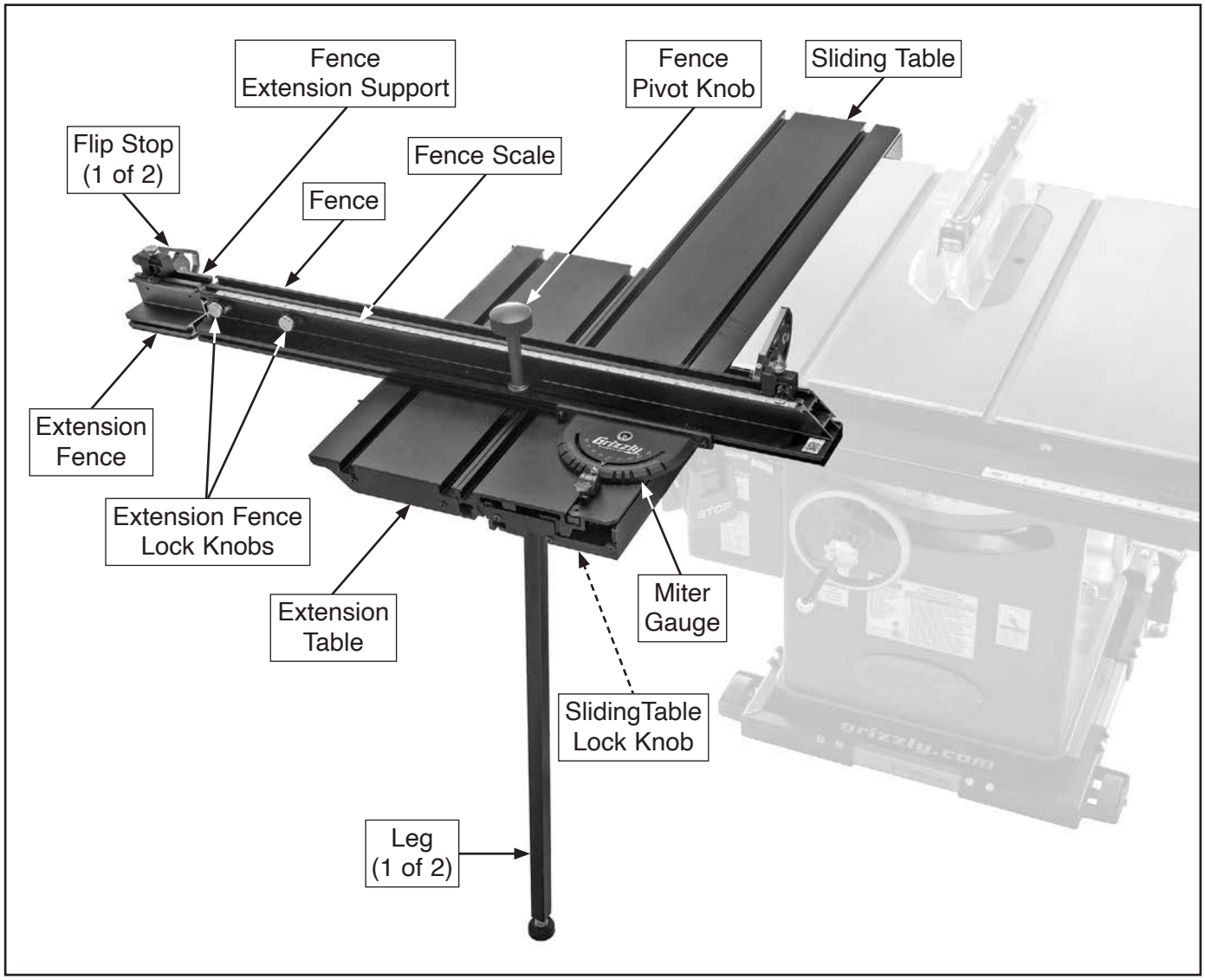
We are proud to provide a high-quality owner's manual with your new machine!

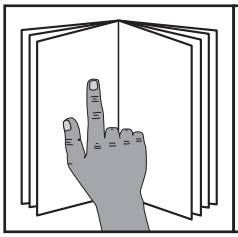
We made every effort to be exact with the instructions, specifications, drawings, and photographs in this manual. Sometimes we make mistakes, but our policy of continuous improvement also means that **sometimes the machine you receive is slightly different than shown in the manual**.

If you find this to be the case, and the difference between the manual and machine leaves you confused or unsure about something, check our website for an updated version. We post current manuals and manual updates for free on our website at **www.grizzly.com**.

Identification

Become familiar with the names and locations of the controls and features shown below to better understand the instructions in this manual.

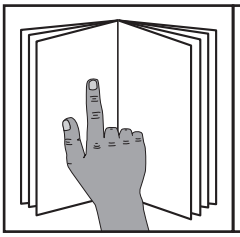




⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using machine.

Controls & Components



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using machine.

Refer to the following figures and descriptions to become familiar with the basic controls and components of this machine. Understanding these items and how they work will help you understand the rest of the manual and minimize your risk of injury when operating this machine.

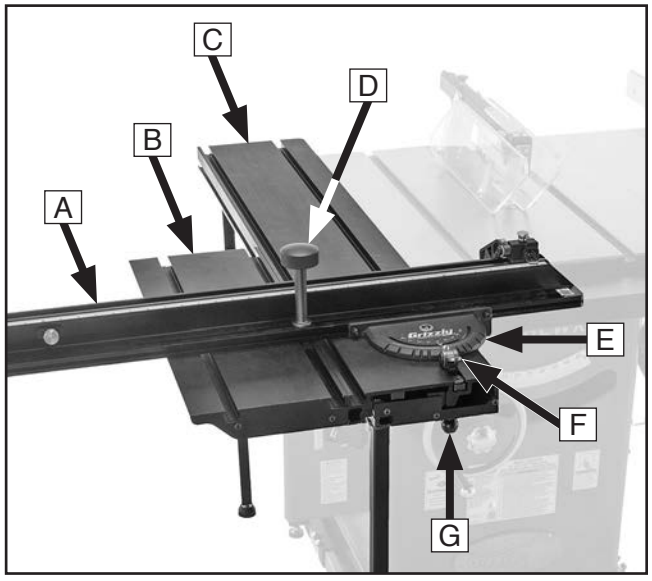


Figure 1. Sliding table and fence components.

A. Fence: Adjusts along length and width of sliding table for performing crosscuts and miter cuts.

B. Extension Table: Adjusts along length of sliding table for workpiece support.

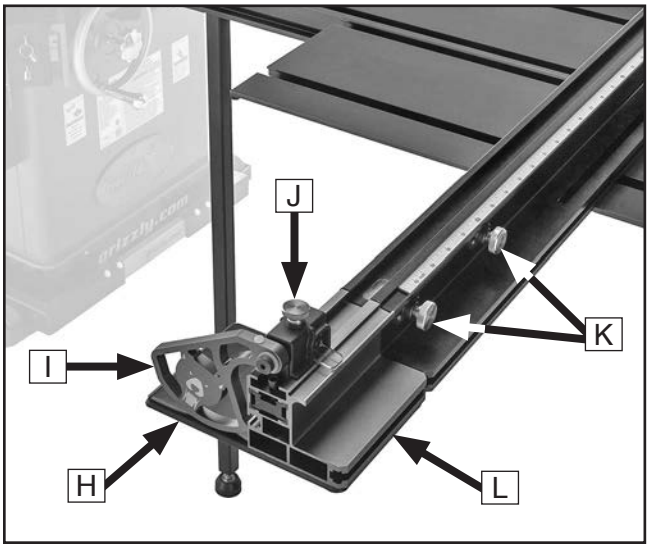
C. Sliding Table: Glides on ball-bearing rollers to guide workpiece through cut.

D. Fence Pivot Knob: Acts as pivot point when moving fence through arc of rotation and when moving fence side to side. Loosen to move fence, tighten to secure fence position.

E. Miter Gauge: Allows for precise miter cuts from 60° left to 60° right. Includes detents at 15°, 22.5°, 30°, 45°, and 60°.

F. Detent Lever: Controls position of miter gauge lock pin. Press to raise pin and enable fence rotation; release to lower pin and lock miter gauge position.

G. Sliding Table Lock Knob: Controls position of lock pin between sliding table and table base. In "up" position, with sliding table centered over table base, pin locks sliding table in place. In "down" position, lock pin allows sliding table to move freely. Pull down and rotate lock knob 90° left or right to engage/disengage pin.



H. Extension Fence Support: Provides additional support for long workpieces.

I. Flip Stop (1 of 2): Used for quick, precise measurements for repeatable cuts. Can be moved along length of fence.

J. Flip Stop Lock Knob: Loosen to move flip stop; tighten to secure flip stop position.

K. Extension Fence Lock Knobs: Loosen to move extension fence; tighten to secure extension fence position.

L. Extension Fence: Extends to increase overall length of fence to support long workpieces.

SECTION 1: SAFETY

For Your Own Safety, Read Instruction Manual Before Operating This Machine

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures. Always use common sense and good judgment.

⚠DANGER **Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.**

⚠WARNING **Indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.**

⚠CAUTION **Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.**

NOTICE **Alerts the user to useful information about proper operation of the machine to avoid machine damage.**

Safety Instructions for Machinery

⚠WARNING

OWNER'S MANUAL. Read and understand this owner's manual BEFORE using machine.

TRAINED OPERATORS ONLY. Untrained operators have a higher risk of being hurt or killed. Only allow trained/supervised people to use this machine. When machine is not being used, disconnect power, remove switch keys, or lock-out machine to prevent unauthorized use—especially around children. Make your workshop kid proof!

DANGEROUS ENVIRONMENTS. Do not use machinery in areas that are wet, cluttered, or have poor lighting. Operating machinery in these areas greatly increases the risk of accidents and injury.

MENTAL ALERTNESS REQUIRED. Full mental alertness is required for safe operation of machinery. Never operate under the influence of drugs or alcohol, when tired, or when distracted.

ELECTRICAL EQUIPMENT INJURY RISKS. You can be shocked, burned, or killed by touching live electrical components or improperly grounded machinery. To reduce this risk, only allow qualified service personnel to do electrical installation or repair work, and always disconnect power before accessing or exposing electrical equipment.

DISCONNECT POWER FIRST. Always disconnect machine from power supply BEFORE making adjustments, changing tooling, or servicing machine. This prevents an injury risk from unintended startup or contact with live electrical components.

EYE PROTECTION. Always wear ANSI-approved safety glasses or a face shield when operating or observing machinery to reduce the risk of eye injury or blindness from flying particles. Everyday eyeglasses are NOT approved safety glasses.

⚠WARNING

WEARING PROPER APPAREL. Do not wear loose clothing, gloves, neckties, or jewelry that can become entangled in moving parts. Always tie back or cover long hair. Wear non-slip footwear to reduce risk of slipping and losing control or accidentally contacting cutting tool or moving parts.

HAZARDOUS DUST. Dust created by machinery operations may cause cancer, birth defects, or long-term respiratory damage. Be aware of dust hazards associated with each workpiece material. Always wear a NIOSH-approved respirator to reduce your risk.

HEARING PROTECTION. Always wear hearing protection when operating or observing loud machinery. Extended exposure to this noise without hearing protection can cause permanent hearing loss.

REMOVE ADJUSTING TOOLS. Tools left on machinery can become dangerous projectiles upon startup. Never leave chuck keys, wrenches, or any other tools on machine. Always verify removal before starting!

USE CORRECT TOOL FOR THE JOB. Only use this tool for its intended purpose—do not force it or an attachment to do a job for which it was not designed. Never make unapproved modifications—modifying tool or using it differently than intended may result in malfunction or mechanical failure that can lead to personal injury or death!

AWKWARD POSITIONS. Keep proper footing and balance at all times when operating machine. Do not overreach! Avoid awkward hand positions that make workpiece control difficult or increase the risk of accidental injury.

CHILDREN & BYSTANDERS. Keep children and bystanders at a safe distance from the work area. Stop using machine if they become a distraction.

GUARDS & COVERS. Guards and covers reduce accidental contact with moving parts or flying debris. Make sure they are properly installed, undamaged, and working correctly BEFORE operating machine.

FORCING MACHINERY. Do not force machine. It will do the job safer and better at the rate for which it was designed.

NEVER STAND ON MACHINE. Serious injury may occur if machine is tipped or if the cutting tool is unintentionally contacted.

STABLE MACHINE. Unexpected movement during operation greatly increases risk of injury or loss of control. Before starting, verify machine is stable and mobile base (if used) is locked.

USE RECOMMENDED ACCESSORIES. Consult this owner's manual or the manufacturer for recommended accessories. Using improper accessories will increase the risk of serious injury.

UNATTENDED OPERATION. To reduce the risk of accidental injury, turn machine ***OFF*** and ensure all moving parts completely stop before walking away. Never leave machine running while unattended.

MAINTAIN WITH CARE. Follow all maintenance instructions and lubrication schedules to keep machine in good working condition. A machine that is improperly maintained could malfunction, leading to serious personal injury or death.

DAMAGED PARTS. Regularly inspect machine for damaged, loose, or mis-adjusted parts—or any condition that could affect safe operation. Immediately repair/replace BEFORE operating machine. For your own safety, DO NOT operate machine with damaged parts!

MAINTAIN POWER CORDS. When disconnecting cord-connected machines from power, grab and pull the plug—NOT the cord. Pulling the cord may damage the wires inside. Do not handle cord/plug with wet hands. Avoid cord damage by keeping it away from heated surfaces, high traffic areas, harsh chemicals, and wet/damp locations.

EXPERIENCING DIFFICULTIES. If at any time you experience difficulties performing the intended operation, stop using the machine! Contact our Technical Support at (570) 546-9663.

Additional Safety for Sliding Table Saws

⚠WARNING

Serious injury or death can occur from getting cut or having body parts, such as fingers, amputated by rotating saw blade. Workpieces thrown by kickback can strike operators or bystanders with deadly force. Flying particles from cutting operations or broken blades can cause eye injuries or blindness. To minimize risk of getting hurt or killed, anyone operating machine MUST completely heed hazards and warnings below.

HAND & BODY POSITIONING. Keep hands away from saw blade and out of blade path during operation, so they cannot slip accidentally into blade. Stand to side of blade path. Never reach around, behind, or over blade. Only operate at front of machine.

BLADE GUARD. The blade guard protects operator from rotating saw blade. Make sure blade guard is installed, adjusted correctly, and used for all possible "through cuts." Promptly repair or replace if damaged. Re-install immediately after operations that require its removal.

RIVING KNIFE. Use riving knife for all "non-through cuts" exept dadoes. Make sure it is aligned and positioned correctly. Promptly repair or replace it if damaged.

KICKBACK. Kickback occurs when saw blade ejects workpiece back toward operator. Know how to reduce risk of kickback. Learn how to protect yourself if it does occur.

WORKPIECE CONTROL. Feeding workpiece incorrectly increases risk of kickback. Make sure workpiece is in stable position on tables and supported by rip fence or crosscut fence during cutting operation. Never start saw with workpiece touching blade. Allow blade to reach full speed before cutting. Only feed workpiece against direction of main blade rotation. Always use some type of guide to feed workpiece in a straight line. Never back workpiece out of cut or move it backwards or sideways after starting a cut. Feed cuts all the way through to completion. Never perform any operation "freehand". Turn OFF saw and wait until blade is completely stopped before removing workpiece.

FENCE ADJUSTMENTS. Make sure rip fence remains properly adjusted and parallel with blade. Never move fence while blade is rotating. Adjusting fence during operation increases risk of crashing fence and sending metal fragments flying with deadly force at operator or bystanders. Only adjust fence when blade is completely stopped and saw is ***OFF***. Always lock fence before using.

PUSH STICKS/BLOCKS. To reduce risk of accidental blade contact, use push sticks/push blocks whenever possible. In event of an accident, these will often take damage that would have occurred to hands/fingers.

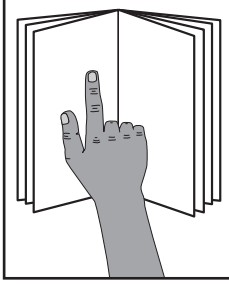
BLADE ADJUSTMENTS. Adjusting blade height or tilt during operation increases risk of crashing blade and sending metal fragments flying with deadly force at operator or bystanders. Only adjust blade height and tilt when blade is completely stopped and saw is ***OFF***. Make sure blade is not touching the guard, riving knife, or workpiece before the saw is started.

CHANGING BLADES. Always disconnect power before changing blades. Changing blades while saw is connected to power greatly increases injury risk if saw is accidentally powered up.

DAMAGED SAW BLADES. Damaged saw blade teeth can become deadly projectiles. Never use blades that have been dropped or damaged.

CUTTING CORRECT MATERIAL. Cutting metal, glass, stone, tile, etc., increases risk of operator injury due to kickback or flying particles. Only cut natural and man-made wood products, laminate-covered wood products, and some plastics. Never cut materials not intended for this saw.

SECTION 2: SETUP



⚠WARNING

This machine presents serious injury hazards to untrained users. Read through this entire manual to become familiar with the controls and operations before starting the machine!

⚠WARNING

Wear safety glasses during the entire setup process!

⚠WARNING

This machine and its components are very heavy. Get lifting help or use power lifting equipment such as a forklift to move heavy items.

⚠WARNING

Like all machinery there is potential danger when operating this machine. Accidents are frequently caused by lack of familiarity or failure to pay attention. Use this machine with respect and caution to decrease the risk of operator injury. If normal safety precautions are overlooked or ignored, serious personal injury may occur.

⚠CAUTION

No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment, or poor work results.

Needed for Setup

The following items are needed, but not included, for the setup/assembly of this machine.

Description	Qty
• Assistant	1
• Safety Glasses (for each person)	1 Pr.
• Hex Wrenches 5, 8mm	1 Ea.
• Open-End Wrench or Socket 13mm	1
• Open-End Wrench 24mm	1
• Straightedge 48"	1
• Tape Measure or Ruler	1
• Feeler Gauge 0.004"	1
• Metal File	1
• Hacksaw or Metal Cutting Bandsaw	1
• Utility Knife	1
• Masking Tape	1
• Drill Bit Set	1
• Power Drill	1

Unpacking

This machine was carefully packaged for safe transport. When unpacking, separate all enclosed items from packaging materials and inspect them for shipping damage. ***If items are damaged, please call us immediately at (570) 546-9663.***

IMPORTANT: Save all packaging materials until you are completely satisfied with the machine and have resolved any issues between Grizzly or the shipping agent. *You MUST have the original packaging to file a freight claim. It is also extremely helpful if you need to return your machine later.*

Inventory

The following is a list of items shipped with your machine. Before beginning setup, lay these items out and inventory them.

If any non-proprietary parts are missing (e.g. a nut or a washer), we will gladly replace them; or for the sake of expediency, replacements can be obtained at your local hardware store.

NOTICE

If you cannot find an item on this list, carefully check around/inside the machine and packaging materials. Often, these items get lost in packaging materials while unpacking or they are pre-installed at the factory.

Box Inventory (Figure 3)	Qty
A. Fence Extension Support	1
B. Extension Table	1
C. Sliding Table	1
D. Leg Assemblies	2
E. Flip Stop Assemblies	2
F. ON/OFF Switch L-Bracket Extension (G1023RL-Series)	1
G. ON/OFF Switch C-Bracket Extension (G0771Z, G0899, G0962, W1837)	1
H. Table Lock Assembly	1
I. Fence Assembly	1
J. Fence Pivot Knob Assembly	1
K. Miter Gauge Assembly	1
L. Hardware (Not Shown)	
—Cap Screws M10-1.5 x 40	3
—Flat Washers 10mm	6
—Lock Washers 10mm	3
—Hex Nuts M10-1.5	3
—Cap Screws M6-1 x 12	4
—Cap Screws M6-1 x 16	2
—Lock Washers 6mm	8
—Flat Washers 6mm	8
—Button Head Cap Screws M6-1 x 16	2
—Square Nuts M6-1	2
—Fender Washers 0.4 x 30 x 1.8	3
M. Spare Fasteners (Not Shown)	
—Cap Screws M6-1 x 16	2
—Lock Washers 6mm	2
—Flat Washers 6mm	2

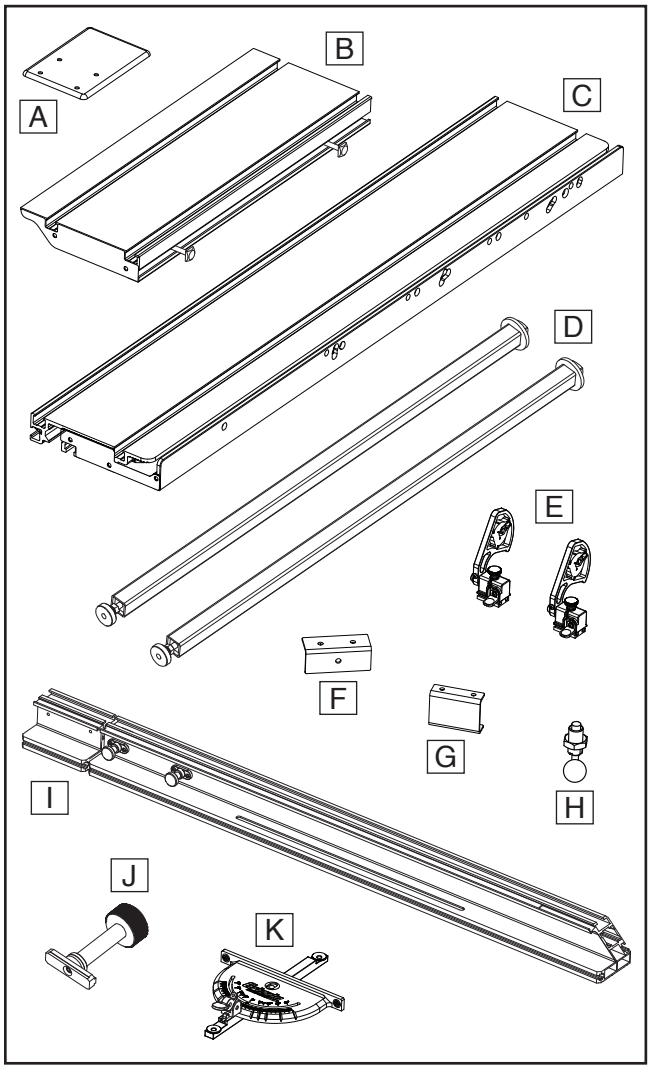


Figure 3. Box inventory.

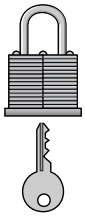
Site Considerations

Weight Load

Refer to the **Machine Data Sheet** for the weight of your machine. Make sure that the surface upon which the machine is placed will bear the weight of the machine, additional equipment that may be installed on the machine, and the heaviest workpiece that will be used. Additionally, consider the weight of the operator and any dynamic loading that may occur when operating the machine.

Space Allocation

Consider the largest size of workpiece that will be processed through this machine and provide enough space around the machine for adequate operator material handling or the installation of auxiliary equipment. With permanent installations, leave enough space around the machine to open or remove doors/covers as required by the maintenance and service described in this manual. **See below for required space allocation.**



⚠CAUTION

Children or untrained people may be seriously injured by this machine. Only install in an access restricted location.

Physical Environment

The physical environment where the machine is operated is important for safe operation and longevity of machine components. For best results, operate this machine in a dry environment that is free from excessive moisture, hazardous chemicals, airborne abrasives, or extreme conditions. Extreme conditions for this type of machinery are generally those where the ambient temperature range exceeds 41°–104°F; the relative humidity range exceeds 20%–95% (non-condensing); or the environment is subject to vibration, shocks, or bumps.

Electrical Installation

Place this machine near an existing power source. Make sure all power cords are protected from traffic, material handling, moisture, chemicals, or other hazards. Make sure to leave enough space around machine to disconnect power supply or apply a lockout/tagout device, if required.

Lighting

Lighting around the machine must be adequate enough that operations can be performed safely. Shadows, glare, or strobe effects that may distract or impede the operator must be eliminated.

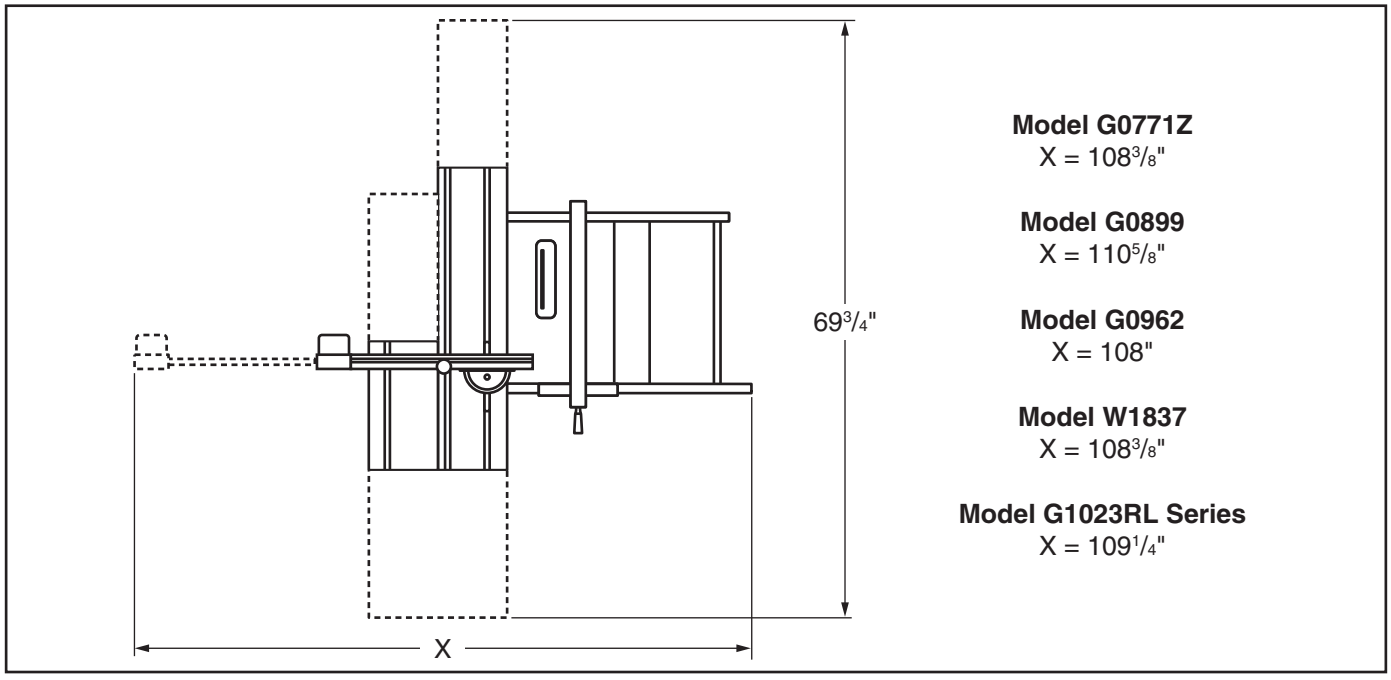


Figure 4. Minimum working clearances.

Installation

The machine must be fully assembled before it can be operated. Before beginning the assembly process, refer to **Needed for Setup** and gather all listed items. To ensure the assembly process goes smoothly, first clean any parts that are covered or coated in heavy-duty rust preventative (if applicable).

In the steps below, we recommend cutting the front and rear rails to accommodate the sliding table because this is the most straightforward approach. Another option would be moving the rails to the right so they are flush with the left side of the saw table. This would require drilling and/or threading new holes in the saw table and right-hand wing to mount the rails.

To install sliding crosscut table:

1. DISCONNECT TABLE SAW FROM POWER!

2. Remove extension wing from left side of saw table (see **Figure 5**).

For G1023RL-Series: *Save these fasteners. They will be used later in installation*.

3. Detach ON/OFF switch bracket (see **Figure 5**) from front of saw.

Save these fasteners. They will be used later in installation.

Note: *Removing blade guard is not necessary to perform following steps. Although, it may make performing steps easier.*

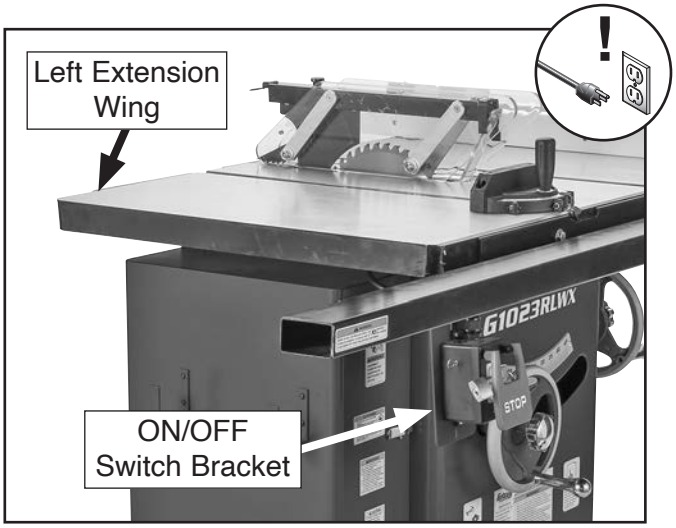


Figure 5. Location of left extension wing and switch bracket.

4. Mark line on front and rear rails even with edge of left side of saw table.

5. Remove front and rear rails from saw.

6. Cut rails along lines marked in **Step 4**.

7. Lightly file cut edges until smooth, then re-install rails on saw table using fasteners removed in **Step 5** (see **Figure 6**).

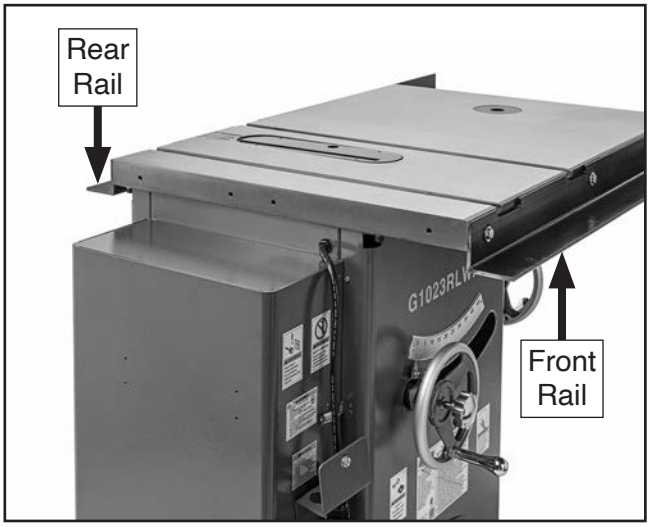


Figure 6. Cut rails installed on saw table.

8. **G0771Z, G0962, W1837 Only:** Install ON/OFF switch bracket in T-slot along bottom of front rail using fasteners removed in **Step 3**.

9. Set sliding table on workbench with front of table hanging over edge, then push sliding table forward several inches.

10. Thread table lock into sliding table base (see **Figure 7**) until top of lock pin sits 5/8" above base, then tighten hex nut against table base to secure.

11. Move sliding table backward over lock pin until table locks into position. If table *does not* lock, pull down on lock knob (see **Figure 7**), rotate knob 90°, then try again.

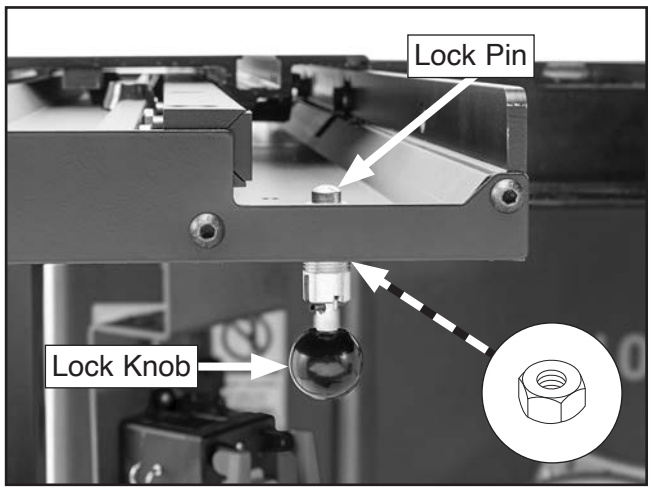


Figure 7. Table lock installed.

12. With help from assistant, position sliding table face down on workbench.

13. Use square head bolts pre-installed in (2) legs to install one leg at each end of T-slot in base of sliding table (see **Figure 8**).

14. **G1023RL-Series Only:** Install ON/OFF switch L-bracket extension (see **Figure 8**) on table base using (2) M6-1 x 16 cap screws, 6mm lock washers, 6mm flat washers.

15. **G0899 Only:** Install ON/OFF switch C-bracket extension (see **Figure 8**) on table base using (2) M6-1 x 16 cap screws, 6mm lock washers, 6mm flat washers.

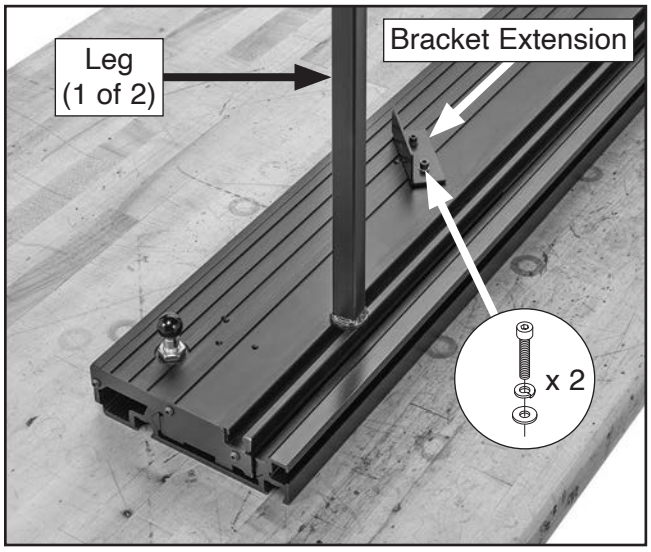


Figure 8. Legs and ON/OFF switch extension installed on sliding table base (L-bracket shown).

16. Turn each leg clockwise by hand until snug.

17. With help from assistant, turn sliding table upright, and position sliding table parallel with left side of saw table.

18. Use sliding table lock knob to release sliding table, and slide table backward to reveal (3) mounting holes in table base.

19. Align pre-drilled holes in table base with threaded holes in saw table (see **Figure 9**) and secure as instructed below:

— **G0771Z, G0899, G0962, W1837:** Use (3) M10-1.5 x 40 cap screws, 10mm lock washers, and 10mm flat washers.

— **G1023RL-Series:** Use fasteners removed in **Step 2**.

Note: *If attaching sliding table to extension wing, measure and drill (3) 12mm holes in wing, and use (3) M10-1.5 x 40 cap screws, (3) 10mm lock washers, (6) 10mm flat washers, and (3) M10-1.5 hex nuts to secure table to wing. If room allows, you may substitute (3) 0.4 x 30 x 1.8 fender washers for (3) 10mm flat washers on inside of extension wing.*

Only hand-tighten fasteners for now.

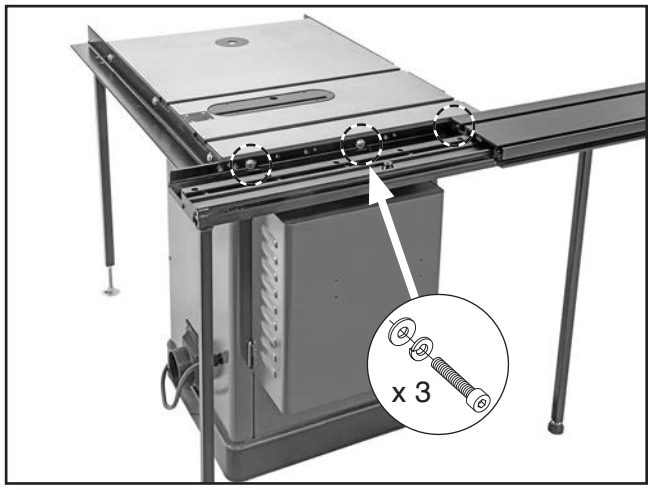


Figure 9. Sliding table secured to saw table.

20. Place straightedge across saw table and sliding table at each end to ensure combined table surface is flat.

— If combined table surface is flat, proceed to **Step 21**.

— If outside edge of sliding table tilts down, use strips of masking tape along bottom edge of saw table (see **Figure 10**) to shim sliding table up and even with saw table from side to side.

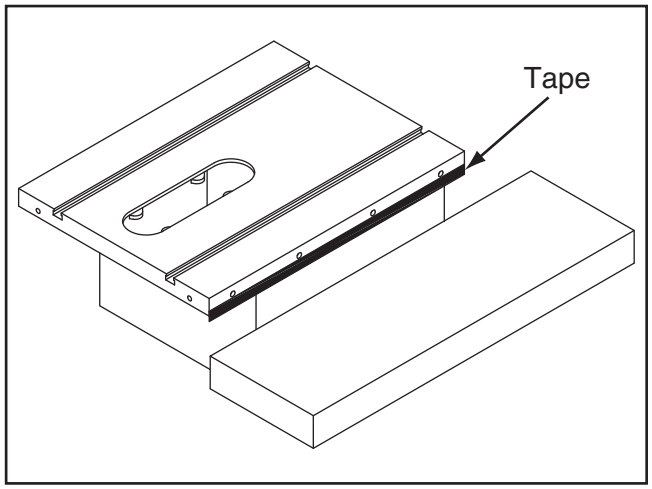


Figure 10. Shimming table up with masking tape.

— If outside edge of sliding table tilts up, use strips of masking tape along top edge of saw table to shim sliding table down (see **Figure 11**) and even with saw table from side to side.

Note: *After installing sliding table, remove all excess masking tape with a razor blade.*

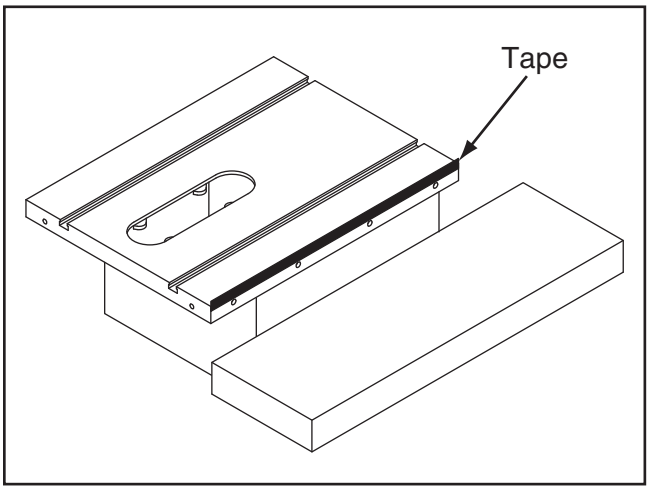


Figure 11. Shimming table down with masking tape.

21. Tighten fasteners installed in **Step 19**.

22. Without affecting table alignment, adjust leg feet until they rest firmly on floor, then tighten jam nuts against bottom of legs to secure position.

23. Make sure miter gauge slots in saw table are parallel to saw blade according to table saw owner's manual.

⚠WARNING

Ensure sliding table slides parallel with saw blade; otherwise, chances of kickback are extreme. To avoid kickback injuries, you MUST check and adjust sliding table before starting operations.

24. Move sliding table all the way to front of saw.

25. Tilt saw blade to 0°, raise it all the way up, raise left blade guard face, and mark right edge of blade tooth where it is even with table (see **Figure 12**).

26. Measure distance from mark made on blade tooth in **Step 25** to sliding table T-slot closest to saw table. This is distance "A" shown in **Figure 12**.

27. Move sliding table all the way toward rear of saw, rotate blade so mark made on blade tooth in **Step 25** is at location "B" (see **Figure 12**), then take "B" measurement.

— If difference between "A" and "B" measurements *is equal to or less than* 0.004", sliding table parallelism is acceptable. Proceed to **Step 28**.

— If difference between "A" and "B" measurements *is greater than* 0.004", place masking tape between tables where sliding table attaches. Place tape at front or rear to make sliding table parallel with saw blade.

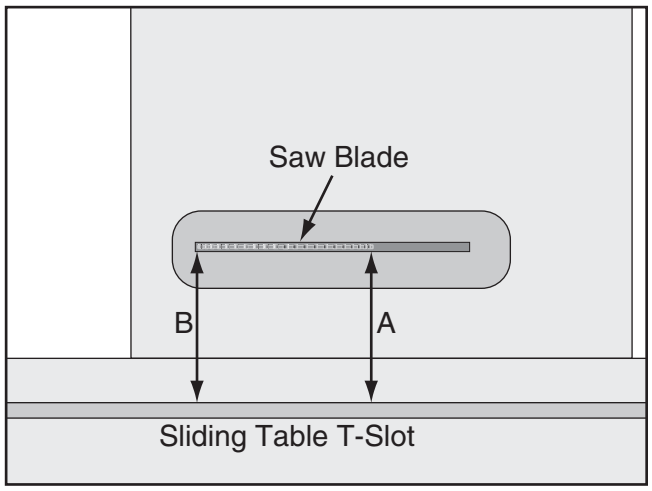


Figure 12. Measuring distance between sliding table T-slot and saw blade.

28. Repeat **Steps 26–27** until difference between "A" and "B" measurements is equal to or less than 0.004".

29. Slide (2) square head bolts pre-installed in extension table into T-slot (see **Figure 13**) on outer edge of sliding table.

30. Position extension table as desired, then tighten (2) lock nuts to secure against sliding table (see **Figure 13**).

Note: *Extension table provides additional workpiece support and should be positioned as needed during operation.*

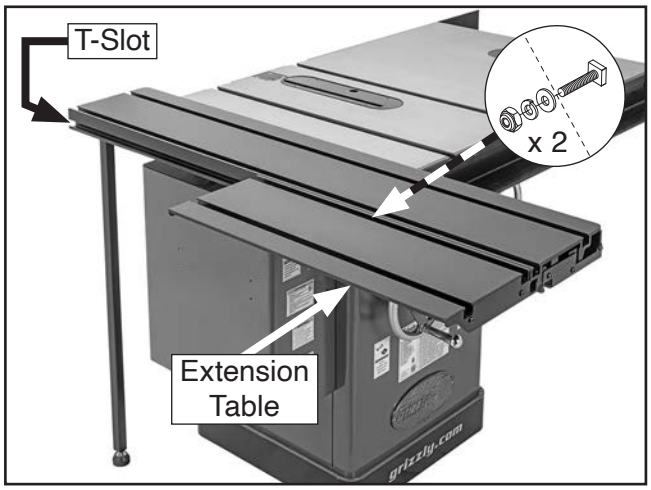


Figure 13. Extension table attached to sliding table.

31. Lay fence face down and use (4) M6-1 x 12 cap screws, 6mm lock washers, and 6mm flat washers to attach fence extension support to extension fence (see **Figure 14**).

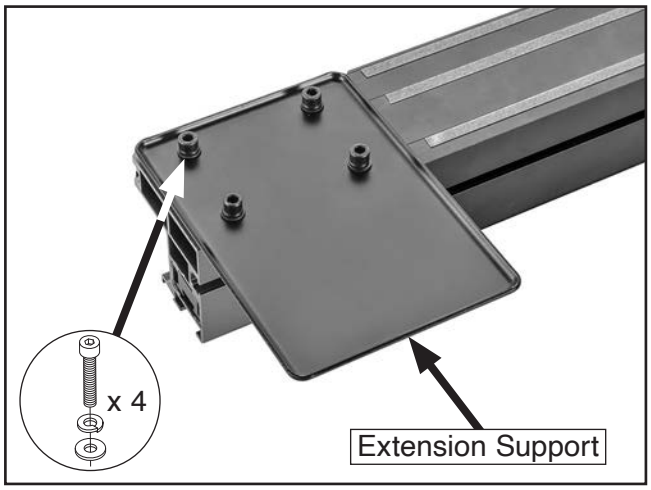


Figure 14. Fence extension support attached to extension fence.

32. Insert miter gauge bar into sliding table T-slot closest to saw table (see **Figure 15**).

33. With end of miter gauge bar flush with face of sliding table (see **Figure 15**), turn (2) knurled screws counterclockwise to secure miter gauge position.

34. Remove T-bolt and nylon pad from fence pivot knob, then insert T-bolt into left-hand T-slot in sliding table, and move T-bolt forward slightly past miter gauge (see **Figure 15**).

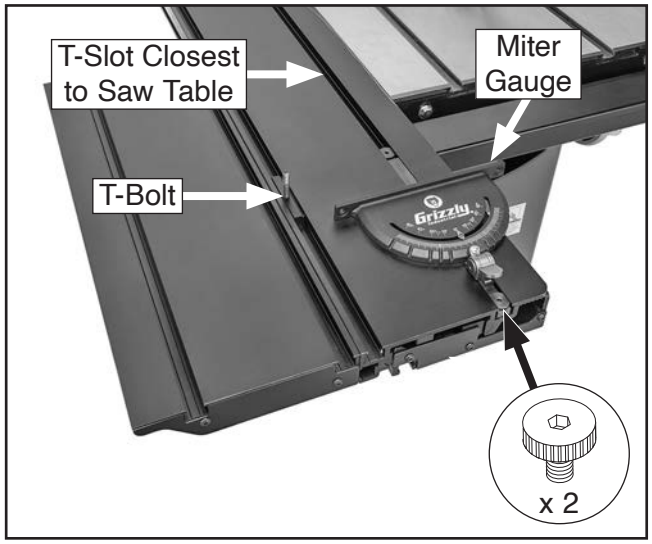


Figure 15. Miter gauge and pivot knob T-bolt installed on sliding table.

35. With scale facing up and beveled end facing blade, slide fence mounting slot down over T-bolt (see **Figure 16**).

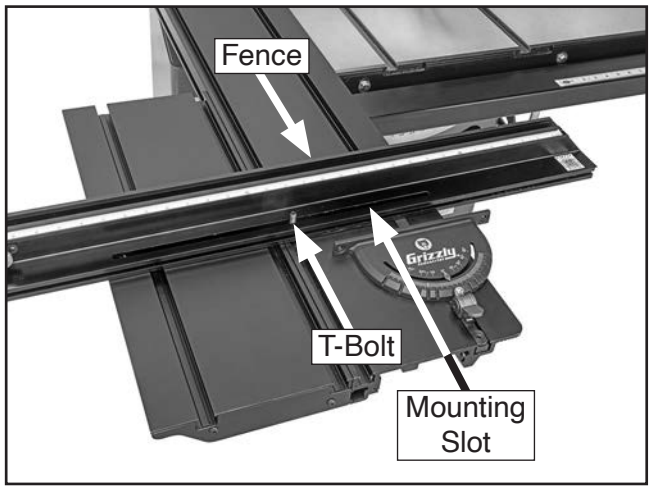


Figure 16. Fence installed over T-bolt.

36. Thread nylon pad and fence pivot knob onto T-bolt (see **Figure 17**). Do not tighten.

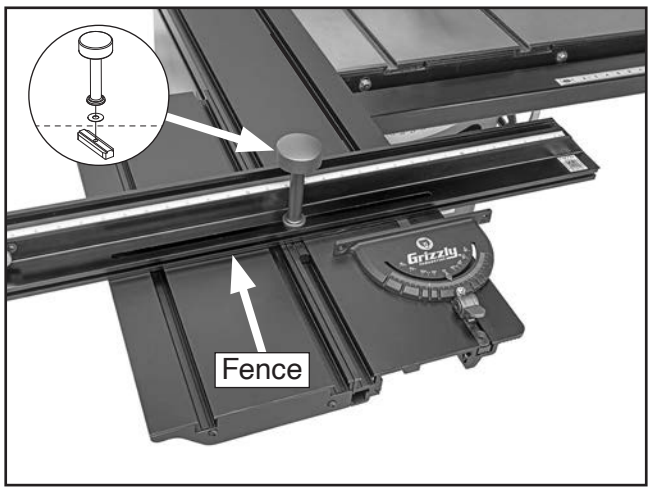


Figure 17. Pivot knob and nylon pad installed on fence.

37. Insert (2) M6-1 square nuts (see **Figure 18**) into T-slot at front of fence and align with (2) mounting holes in miter gauge.

38. Move fence backward until it rests firmly against miter gauge (see **Figure 18**), then thread (2) M6-1 x 16 button head cap screws, 6mm lock washers, and 6mm flat washers into (2) square nuts installed in **Step 37**. Do not tighten. Fence must still be able to move side to side.

If blade guard was removed for earlier steps, install it now.

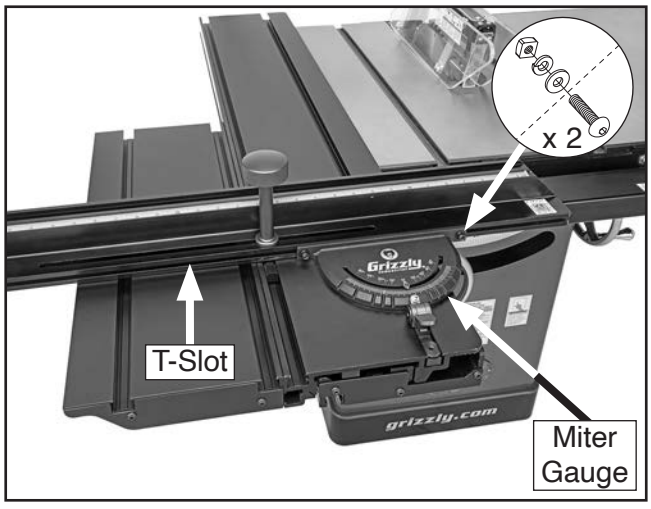


Figure 18. Fence attached to miter gauge.

39. Release sliding table lock knob and push table forward until fence just touches table saw blade guard.

40. Slide fence left until it just clears left blade guard face (see **Figure 19**), then tighten (2) button head cap screws installed in **Step 38** and tighten fence pivot knob.

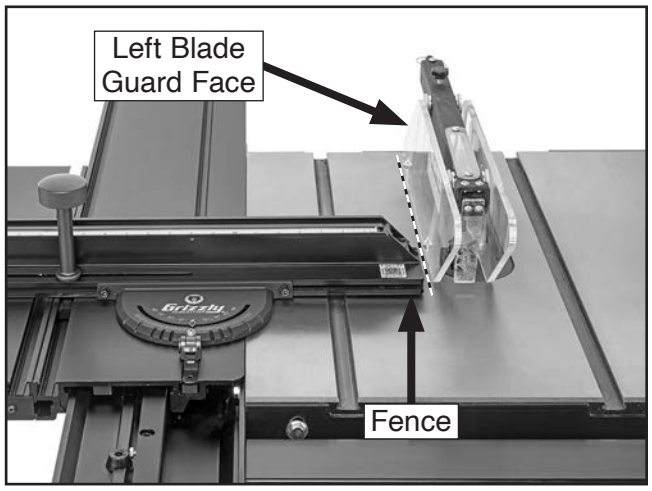


Figure 19. Fence clearing left blade guard face.

41. Slide table back until it engages table lock.

42. Install (2) flip stops in T-slot at top of fence (see **Figure 20**).

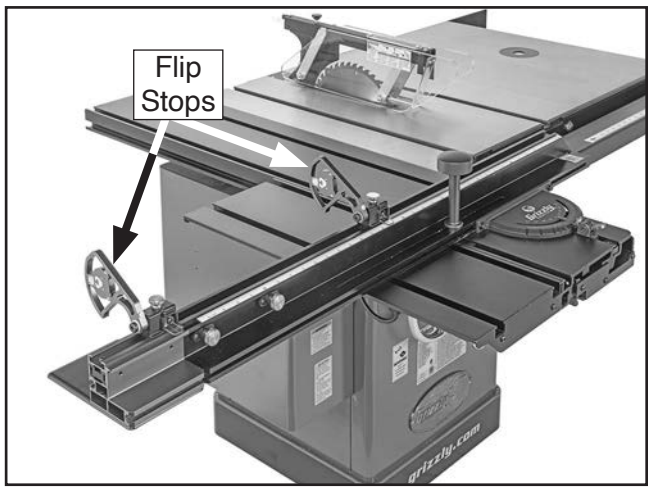


Figure 20. Flip stops installed in fence T-slot.

43. G0899 Only: Attach ON/OFF switch bracket (see **Figure 21**) to C-bracket extension using fasteners removed in **Step 3**.

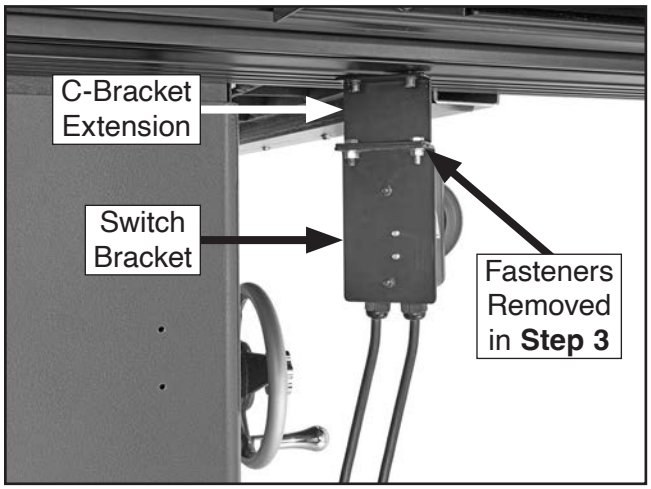


Figure 21. ON/OFF switch bracket attached to C-bracket extension.

44. G1023RL-Series Only: Attach ON/OFF switch bracket (see **Figure 22**) to L-bracket extension using fasteners removed in **Step 3**.

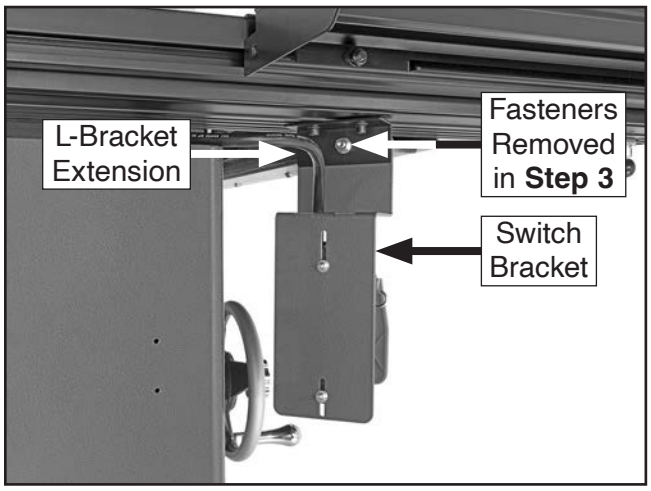
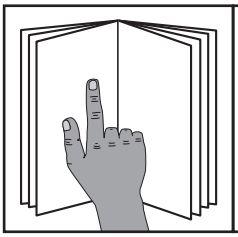


Figure 22. ON/OFF switch bracket attached to L-bracket extension.

SECTION 3: OPERATIONS

The purpose of this overview is to provide the novice machine operator with a basic understanding of how the machine is used during operation, so the machine controls/components discussed later in this manual are easier to understand.

Due to the generic nature of this overview, it is **not** intended to be an instructional guide. To learn more about specific operations, read this entire manual, seek additional training from experienced machine operators, and do additional research outside of this manual by reading "how-to" books, trade magazines, or websites.



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using machine.

⚠WARNING

Eye injuries, respiratory problems, or hearing loss can occur while operating this tool. Wear personal protective equipment to reduce your risk from these hazards.

NOTICE

If you are not experienced with this type of machine, WE STRONGLY RECOMMEND that you seek additional training outside of this manual. Read books/magazines or get formal training before beginning any projects. Regardless of the content in this section, Grizzly Industrial will not be held liable for accidents caused by lack of training.

Operation Overview

To complete a typical operation, the operator does the following:

1. Examines workpiece to make sure it is suitable for cutting.

2. Adjusts position and angle of fence and locks it in place.

3. Adjusts position of extension table and extension fence for additional support.

4. Ensures fence will not contact blade as it moves through full range of motion.

5. Adjusts blade tilt to correct angle of cut.

6. Adjusts blade height approximately ¼" higher than thickness of workpiece.

7. Checks outfeed side of machine for proper support and to make sure workpiece can safely pass all the way through blade without interference.

8. Puts on safety glasses, a respirator, and hearing protection.

9. Turns dust collection system ***ON***.

10. Turns table saw ***ON***.

11. Feeds workpiece all the way through blade while maintaining firm pressure on workpiece against table and fence.

12. Turns machine ***OFF*** immediately after cut is complete, waits for blade to completely stop before removing workpiece, then turns dust collector ***OFF***.

Workpiece Inspection

Some workpieces are not safe to cut or may require modification before they are safe to cut. **Before cutting, inspect all workpieces for the following:**

- ***Material Type:*** This machine is intended for cutting natural and man-made wood products, laminate covered wood products, and some plastics. Cutting drywall or cementitious backer board creates extremely fine dust and may reduce the life of the bearings. This machine is NOT designed to cut metal, glass, stone, tile, etc.; cutting these materials with a table saw may lead to injury.

- ***Foreign Objects:*** Nails, staples, dirt, rocks and other foreign objects are often embedded in wood. While cutting, these objects can become dislodged and hit the operator, cause kickback, or break the blade, which might then fly apart. Always visually inspect your workpiece for these items. If they can't be removed, DO NOT cut the workpiece.

- ***Large/Loose Knots:*** Loose knots can become dislodged during the cutting operation. Large knots can cause kickback and machine damage. Choose workpieces that do not have large/loose knots or plan ahead to avoid cutting through them.

- ***Wet or "Green" Stock:*** Cutting wood with a moisture content over 20% causes unnecessary wear on the blades, increases the risk of kickback, and yields poor results.

- ***Excessive Warping:*** Workpieces with excessive cupping, bowing, or twisting are dangerous to cut because they are unstable and often unpredictable when being cut. DO NOT use workpieces with these characteristics!

- ***Minor Warping:*** Workpieces with slight cupping can be safely supported if the cupped side is facing the table or the fence. On the contrary, a workpiece supported on the bowed side will rock during a cut and could cause kickback or severe injury.

Using Fence

The fence can be positioned anywhere along the length and width of the sliding table, and rotated to any angle between 60° left and 60° right.

The fence scale can be calibrated to display the actual distance from the blade for a precision cut that can be easily repeated. The scale itself is reversible, showing standard on one side and metric on the other.

Adjusting Fence Along Table Length

Tool Needed	Qty
Hex Wrench 5mm	1

To adjust fence along length of table:

1. Loosen fence pivot knob (see **Figure 23**).

2. Loosen (2) knurled screws (see **Figure 23**) in miter bar by turning them clockwise.

3. Move fence to desired position along length of sliding table, then tighten (2) knurled screws (see **Figure 23**) in miter bar and tighten fence pivot knob to secure position.

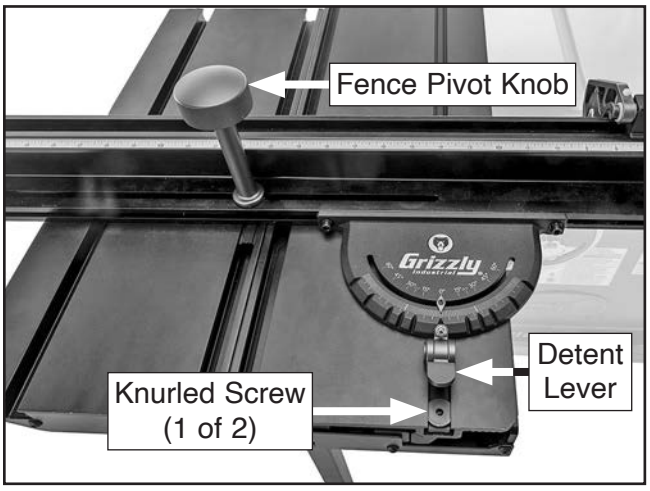


Figure 23. Components for moving fence lengthwise.

Adjusting Fence Across Table Width

Tool Needed **Qty**
Hex Wrench 5mm..... 1

To adjust fence across width of table:

1. Loosen fence pivot knob (see **Figure 24**).

2. Loosen (2) button head cap screws (see **Figure 24**) securing fence to miter gauge.

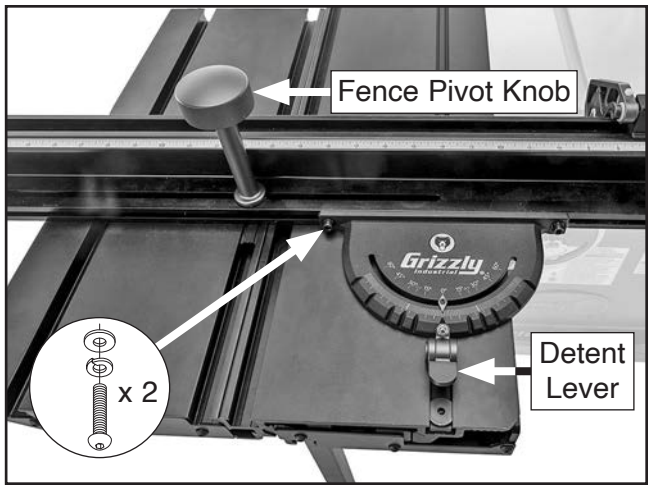


Figure 24. Components for moving fence across table width and adjusting angle.

3. Slide fence to desired position, ensuring fence does not contact blade or blade guard.

4. Tighten screws loosened in **Step 2**.

5. Tighten fence pivot knob.

Adjusting Fence Angle

1. Loosen fence pivot knob (see **Figure 24**).

2. Press angle detent lever (see **Figure 24**) to raise detent pin, then rotate fence to desired angle.

   Note: *Miter gauge includes detents at 15°, 22.5°, 30°, 45°, and 60°.*

3. Tighten fence pivot knob to secure position.

Calibrating Fence Scale

The fence scale can be positioned to display the actual distance from the blade when the scale is viewed through the flip stop index window.

Tool Needed **Qty**
Tape Measure..... 1

1. DISCONNECT TABLE SAW FROM POWER!

2. Tilt saw blade to 0° and raise it all the way up.

3. Raise left blade guard face so it does not interfere with following steps.

4. Use sliding table lock knob to release sliding table, then push sliding table forward so fence is aligned with center of saw blade.

5. Measure 12" from blade tooth, then move flip stop so inside face of stop is positioned at 12" mark (see **Figure 25**). Tighten flip stop lock knob to secure.

6. Position fence scale so 12" mark on scale is aligned with index line in flip stop window (see **Figure 25**).

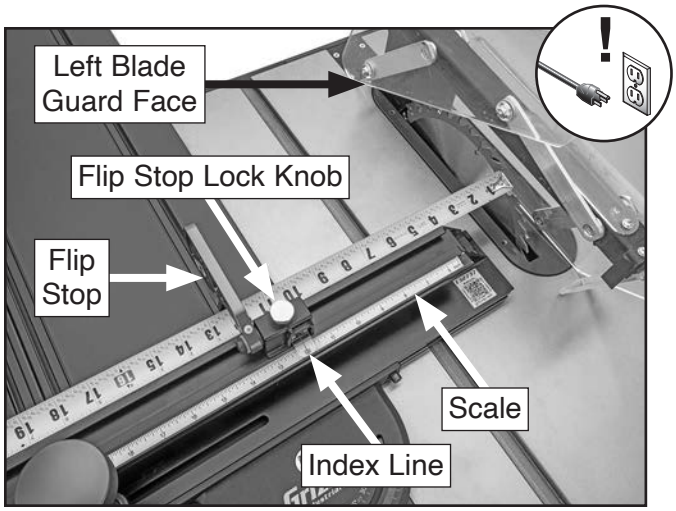


Figure 25. Measuring distance from blade to flip stop.

7. Lower blade guard face into operating position.

Using Extension Fence

The extension fence can be adjusted to provide support for long workpieces, and the extension fence scale can be positioned to display the actual distance from the blade.

Adjusting Extension Fence

1. Loosen (2) extension fence lock knobs shown in **Figure 26**.

2. Position extension fence (see **Figure 26**) for operation.

3. Tighten (2) lock knobs (see **Figure 26**) loosened in **Step 1**.

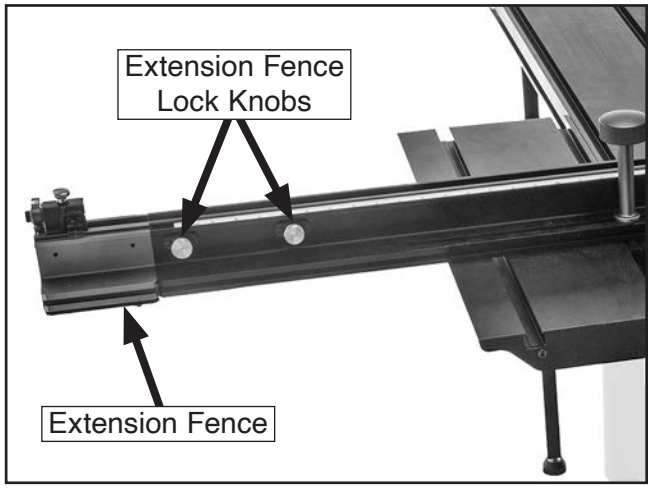


Figure 26. Extension fence components.

Calibrating Extension Fence Scale

Tool Needed	Qty
Tape Measure	1

To calibrate extension fence scale:

1. DISCONNECT TABLE SAW FROM POWER!

2. Tilt saw blade to 0° and raise it all the way up.

3. Raise left blade guard face so it does not interfere with following steps.

4. Use sliding table lock knob to release sliding table, then move sliding table forward so fence is aligned with center of saw blade.

5. Slide one flip stop to end of extension fence and tighten flip stop lock knob to secure.

6. Loosen (2) extension fence lock knobs shown in **Figure 26**, and slide extension fence all the way left (see **Figure 27**), then tighten lock knobs to secure.

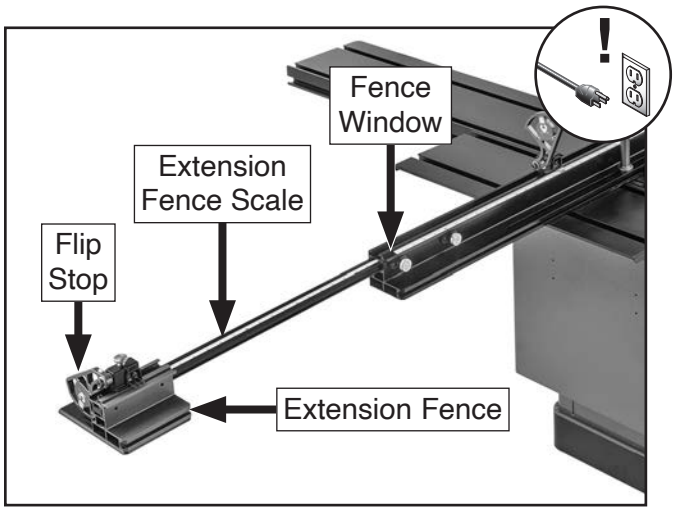


Figure 27. Extension fence extended all the way left.

7. Measure 60½" from blade tooth, then move flip stop so inside face of stop is positioned at 60½" mark, and tighten flip stop lock knob to secure.

8. Slide extension fence scale so 60½" mark on scale is aligned with index line in fence window.

9. Lower blade guard into operating position.

Adjusting Extension Table

The extension table can be positioned anywhere along the length of the sliding table to provide the best support for different workpieces.

Tool Needed	Qty
Wrench or Socket 13mm	1

To adjust extension table:

1. Use sliding table lock knob to lock sliding table in place over table base.

2. Loosen (2) M8-1.25 lock nuts (see **Figure 28**) securing extension table to sliding table.

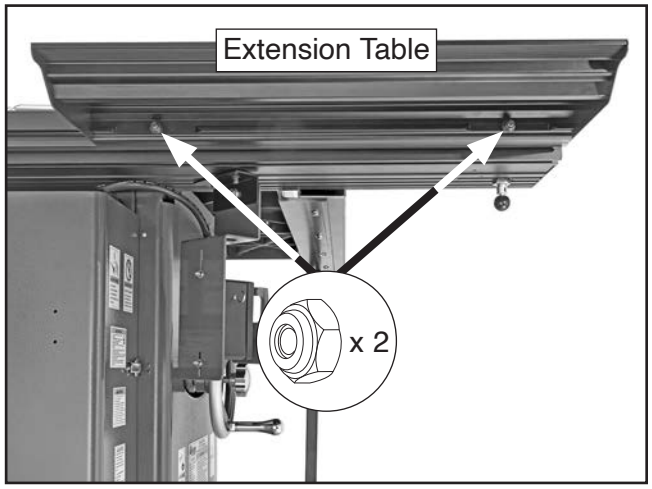


Figure 28. Location of extension table fasteners.

3. Position extension table as desired.

4. Tighten lock nuts loosened in **Step 2**.

Crosscutting

The fence can be positioned to crosscut large panels.

Tool Needed	Qty
Hex Wrench 5mm	1

To perform a crosscut:

1. Loosen fence pivot knob and (2) knurled screws in miter bar (see **Figure 29**), then move fence to rear of sliding table.

   Note: *If not cutting large panels, fence need only be moved far enough back on sliding table to allow clearance between workpiece and blade guard.*

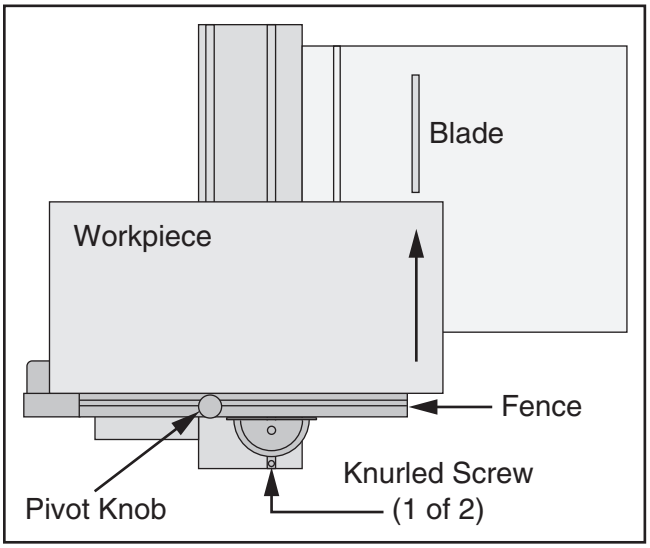


Figure 29. Example of crosscutting large panel.

⚠WARNING

If fence moves during cutting, kickback could occur and cause serious personal injury. Always make sure fence is properly secured before performing operation.

2. Adjust fence 90° to blade (see **Figure 30**), then tighten fence pivot knob and (2) knurled screws.

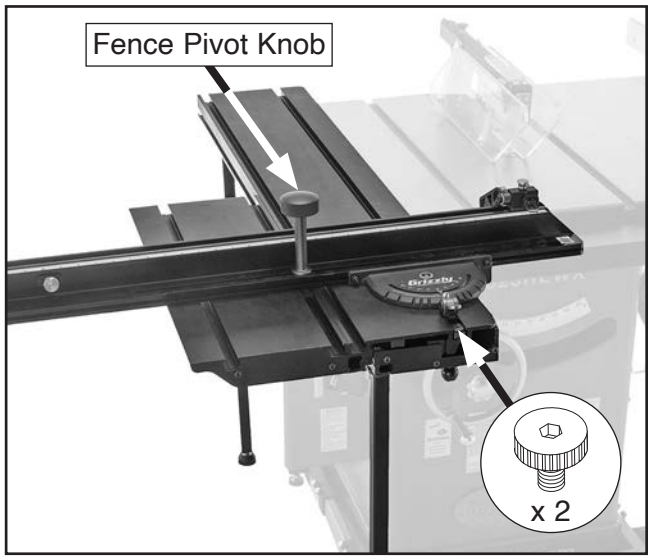


Figure 30. Fence adjusted 90° to blade.

3. Position extension table just forward of fence to provide maximum support for workpiece, then lock it in place.

4. Move sliding table through full range of motion to ensure fence will not contact blade or blade guard.

5. If necessary, use extension fence to provide additional support for workpiece.

6. Set flip stop to desired width of cut.

7. Mount workpiece across tables and position firmly against fence.

8. Turn table saw ***ON***, then push workpiece all the way through blade to make cut.

9. Turn table saw ***OFF***, wait for blade to completely stop, then remove workpiece.

Miter Cutting

The fence can be positioned for miter cuts between 60° left and 60° right.

Tool Needed	**Qty**
Hex Wrench 5mm	1

To perform a miter cut:

1. Loosen fence pivot knob (see **Figures 31**–**32**) and knurled screws in miter bar, then move fence to rear of sliding table.

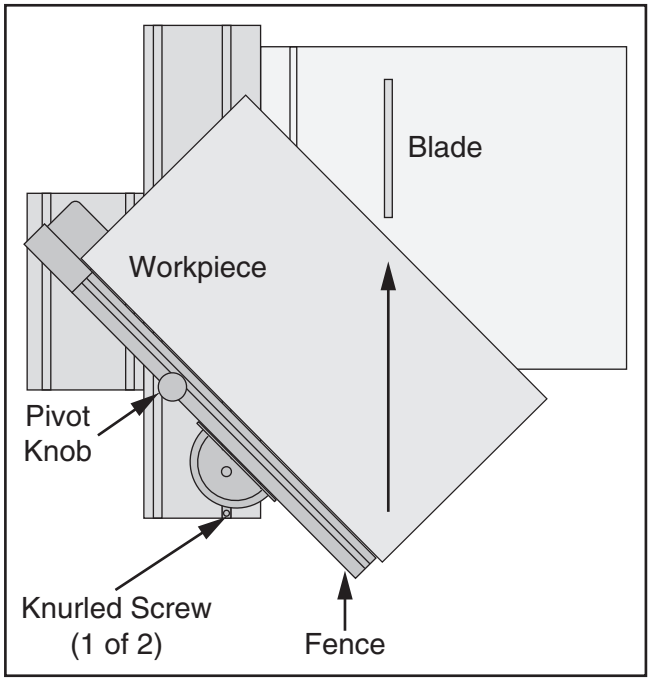


Figure 31. Example of miter cutting with fence positioned to right.

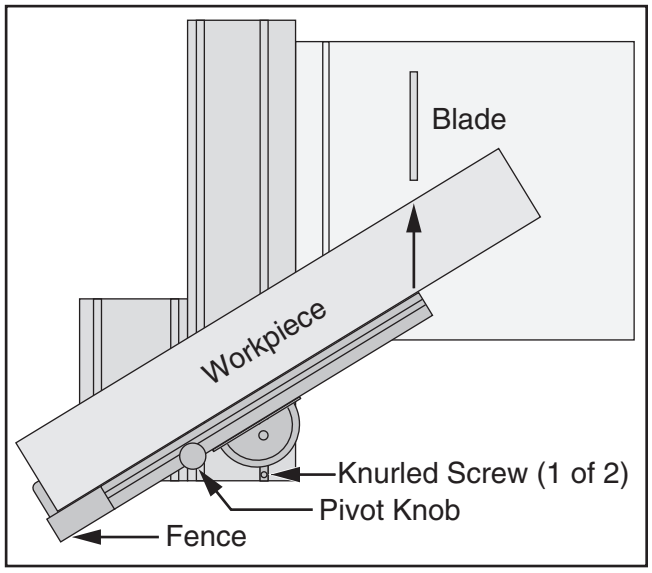


Figure 32. Example of miter cutting with fence positioned to left.

⚠WARNING

If fence moves during cutting, kickback could occur and cause serious personal injury. Always make sure fence is properly secured before performing operation.

2. Rotate fence to desired angle, then tighten fence pivot knob and (2) knurled screws.

3. Position extension table just forward of fence to provide maximum support for workpiece, then lock it in place.

4. Move sliding table through full range of motion to ensure fence will not contact blade or blade guard.

5. If necessary, use extension fence to provide additional support for workpiece.

6. Set flip stop to desired width of cut.

7. Mount workpiece across tables and position firmly against fence.

8. Turn table saw ***ON***, then push workpiece all the way through blade to make cut.

9. Turn table saw ***OFF***, wait for blade to completely stop, then remove workpiece.

SECTION 4: ACCESSORIES

⚠WARNING

Installing unapproved accessories may cause machine to malfunction, resulting in serious personal injury or machine damage. To reduce this risk, only install accessories recommended for this machine by Grizzly.

NOTICE

Refer to our website or latest catalog for additional recommended accessories.

T34007—Lumber/Plywood Cart

This cart measures 60½" wide, 45½" deep, and 60" tall, and has a maximum load capacity of 1100 lbs. The cart has four load levels on one side for boards, strips, and other narrow stock, while the other side can be loaded with sheet stock. Includes four swivel casters.

Figure 33. T34007 Lumber/Plywood Cart.

T32428—37" Bear Roll Outfeed System

This unique roller system folds down easily without tools and snaps up in place quickly when needed. Safely support and cut full sheets of plywood or particleboard. The outfeed design allows for straight, level feeding, which significantly reduces the possibility of dangerous kickback, binding, and blade jams.

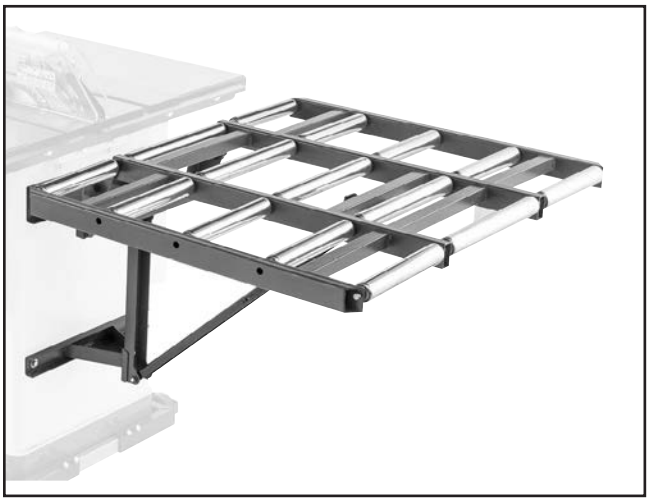


Figure 34. T32428 37" Bear Roll Outfeed System.

T28000—"Bear Crawl" Mobile Base

We took years of input and months of testing and design to come out with the Grizzly "Bear Crawl" Mobile Base. Its 1200 lb. capacity, steel and rubber heavy-duty ball bearing wheels, and toe flip-stops are only a few of the features that will make this mobile base a staple under your machines for years to come. Adjusts from 19" x 21" to 29½" x 29½"!

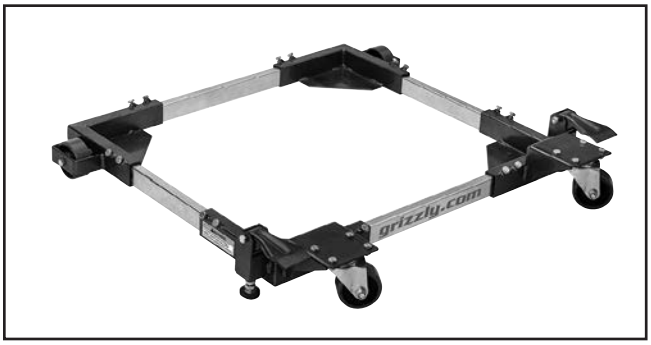


Figure 35. T28000 Bear Crawl Mobile Base.

T32747—Jigs & Fixtures for the Table Saw & Router

Like all Woodworker's Journal projects, Jigs & Fixtures for the Table Saw & Router features detailed plans, material lists, and in-depth instructions and tips from a pro. For woodworkers of all skill levels, each jig and fixture project makes complicated woodworking techniques easier, faster, and safer.

Figure 36. T32747 Jigs & Fixtures for the Table Saw & Router.

T34089—84" 4-Drawer Butcher Block Workbench

This workbench offers solid hevea wood construction for durability. The 84" x 2" x 1½" butcher block top is perfect for assembly jobs and provides space, whether using hand tools, power tools, or even benchtop machines. The workbench includes four felt-lined drawers on easy-glide ball-bearing slides, offering valuable storage for shop tools and supplies.

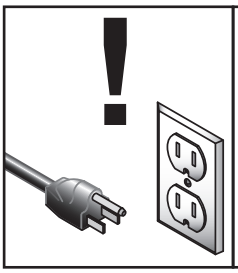
Figure 37. Model T34089 Butcher Block Workbench.

G0975—1½ HP Two-Stage Quiet-Series Cyclone Dust Collector

This dust collector is ready to filter out harmful woodworking debris! The cyclonic airflow carries the largest particles to a collection drum, and the patented dual-cartridge MERV-17 HEPA filtration system traps the finest sawdust. Innovative GrowlTech™ technology streamlines routine maintenance for improved efficiency with a pressure gauge, filter status indicators, automatic filter cleaner, and full-drum indicator with automatic shutoff.

Figure 38. G0975 1½ HP Two-Stage Quiet-Series Cyclone Dust Collector.

SECTION 5: MAINTENANCE



⚠WARNING
To reduce risk of shock or accidental startup, always disconnect machine from power before adjustments, maintenance, or service.

Schedule

For optimum performance from this machine, this maintenance schedule must be strictly followed.

Ongoing
To minimize your risk of injury and maintain proper machine operation, stop using the machine immediately if you ever observe any of the items below, and fix the problem before continuing operations:

- Loose mounting bolts.
- Any other unsafe condition.

Monthly Check
- Clean/vacuum dust buildup from inside of sliding table.

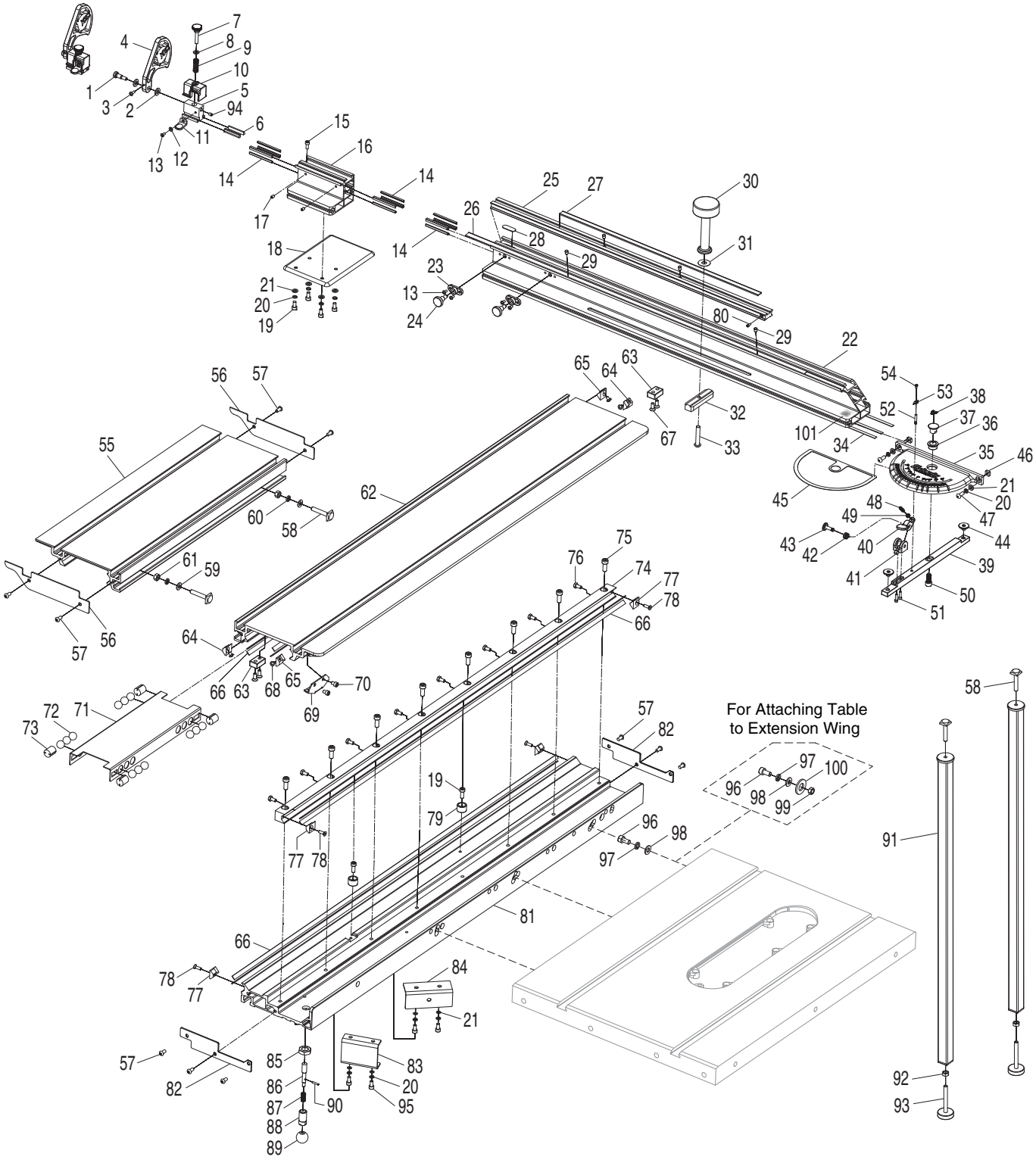
Cleaning & Protecting

Cleaning the Model T32737 is relatively easy. Vacuum excess wood chips and sawdust, and wipe off the remaining dust with a dry cloth. If any resin has built up, use a resin dissolving cleaner to remove it.

SECTION 6: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Main



Main Parts List

REF	PART #	DESCRIPTION
1	PT32737001	SHOULDER SCREW M6-1 X 11, 12 X 12
2	PT32737002	FLAT WASHER 8.5 X 16 X 2, NYLON
3	PT32737003	PHLP HD SCR M4-.7 X 10
4	PT32737004	FLIP STOP
5	PT32737005	STOP PLATE MOUNTING BLOCK
6	PT32737006	MOUNTING BLOCK INSERT
7	PT32737007	KNOB BOLT M6-1 X 30
8	PT32737008	FLAT WASHER 6MM
9	PT32737009	COMPRESSION SPRING 1 X 10 X 30
10	PT32737010	COMPRESSION HOUSING
11	PT32737011	MOUNTING BLOCK POINTER
12	PT32737012	FLAT WASHER 4MM
13	PT32737013	BUTTON HD CAP SCR M4-.7 X 8
14	PT32737014	GLIDE RAIL
15	PT32737015	CAP SCREW M5-.8 X 12
16	PT32737016	EXTENSION FENCE
17	PT32737017	SET SCREW M5-.8 X 12
18	PT32737018	SUPPORT PLATE
19	PT32737019	CAP SCREW M6-1 X 12
20	PT32737020	LOCK WASHER 6MM
21	PT32737021	FLAT WASHER 6MM
22	PT32737022	FENCE
23	PT32737023	LOCK KNOB SEAT
24	PT32737024	KNOB BOLT M10-1.5 X 34
25	PT32737025	EXTENSION ROD
26	PT32737026	FENCE SCALE
27	PT32737027	EXTENSION FENCE SCALE
28	PT32737028	FENCE INDEX LINE WINDOW
29	PT32737029	BALL-NOSE SPRING PLUNGER 6 X 7
30	PT32737030	FENCE PIVOT KNOB
31	PT32737031	WEAR PAD 10 X 25 X 0.68 NYLON
32	PT32737032	T-NUT BLOCK M8-1.25
33	PT32737033	BUTTON HD CAP SCR M8-1.25 X 45
34	PT32737034	PLASTIC STRIP 950 X 7 X 0.6MM
35	PT32737035	MITER GAUGE
36	PT32737036	BUSHING 14 X 22 X 12, BRONZE
37	PT32737037	FINISH NUT M8-1.25
38	PT32737038	BEAR HEAD LABEL
39	PT32737039	MITER BAR
40	PT32737040	DETENT LEVER
41	PT32737041	DETENT LEVER SEAT
42	PT32737042	TORSION SPRING
43	PT32737043	SHOULDER SCREW M6-1 X 5, 6 X 15
44	PT32737044	KNURLED SCREW M8-1.25 X 7.2
45	PT32737045	MITER GAUGE WEAR PLATE
46	PT32737046	SQUARE NUT M6-1
47	PT32737047	BUTTON HD CAP SCR M6-1 X 16
48	PT32737048	SET SCREW M5-.8 X 16 DOG-PT
49	PT32737049	HEX NUT M5-.8
50	PT32737050	CAP SCREW M8-1.25 X 16
51	PT32737051	CAP SCREW M4-.7 X 14
52	PT32737052	STANDOFF-RD MF M3-.5 X 6, M3-.5
53	PT32737053	MITER GAUGE POINTER
54	PT32737054	PHLP HD SCR M3-.5 X 6
55	PT32737055	EXTENSION TABLE
56	PT32737056	EXTENSION TABLE END COVER
57	PT32737057	BUTTON HD CAP SCR M6-1 X 12
58	PT32737058	SQUARE HEAD BOLT M8-1.25 X 45
59	PT32737059	FLAT WASHER 8MM
60	PT32737060	LOCK WASHER 8MM
61	PT32737061	LOCK NUT M8-1.25
62	PT32737062	SLIDING TABLE
63	PT32737063	LIMIT BLOCK
64	PT32737064	BEVEL COMPRESSION PLATE (LEFT)
65	PT32737065	BEVEL COMPRESSION PLATE (RIGHT)
66	PT32737066	GUIDE PLATE
67	PT32737067	FLAT HD CAP SCR M6-1 X 16
68	PT32737068	PHLP HD SCR M5-.8 X 6
69	PT32737069	POSITION PLATE
70	PT32737070	CAP SCREW M6-1 X 8
71	PT32737071	ROLLER PLATE
72	PT32737072	STEEL BALL 16.5MM
73	PT32737073	WEAR PLUG
74	PT32737074	ADJUSTABLE BAR
75	PT32737075	CAP SCREW M8-1.25 X 20
76	PT32737076	HEX BOLT M6-1 X 10
77	PT32737077	STOP BLOCK
78	PT32737078	FLAT HD CAP SCR M5-.8 X 16
79	PT32737079	RUBBER PAD
80	PT32737080	CAP SCREW M4-.7 X 6
81	PT32737081	SLIDING TABLE BASE
82	PT32737082	SLIDING TABLE END COVER
83	PT32737083	SWITCH EXTENSION C-BRACKET
84	PT32737084	SWITCH EXTENSION L-BRACKET
85	PT32737085	HEX NUT M16-1.25 THIN
86	PT32737086	LOCK SHAFT
87	PT32737087	COMPRESSION SPRING 1 X 9 X 20
88	PT32737088	LOCK SHAFT SLEEVE
89	PT32737089	KNOB M6-1, D25, BALL
90	PT32737090	ROLL PIN 3 X 16
91	PT32737091	LEG
92	PT32737092	HEX NUT M8-1.25
93	PT32737093	ADJ FOOT M8-1.25 X 67.5
94	PT32737094	SET SCREW M6-1 X 6
95	PT32737095	CAP SCREW M6-1 X 16
96	PT32737096	CAP SCREW M10-1.5 X 40
97	PT32737097	LOCK WASHER 10MM
98	PT32737098	FLAT WASHER 10MM
99	PT32737099	HEX NUT M10-1.5
100	PT32737100	FENDER WASHER 10 X 30 X 2MM
101	PT32737101	QR CODE LABEL

WARRANTY & RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

In the event you need to use this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business and continued support. We hope to serve you again soon.

For further information about the warranty, visit **https://www.grizzly.com/forms/warranty** or scan the QR code below to be automatically directed to our warranty page.

WARRANTY

grizzly.com