

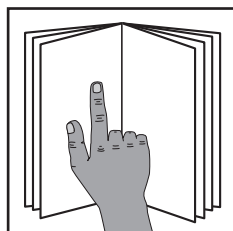


For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

MODEL T32795 **SHEARS SHARPENING JIG** **FOR T32720 WET GRINDER** **INSTRUCTIONS**

Introduction

The Model T32795 Shears Sharpening Jig is a fixture designed for sharpening scissors and shears on the Model T32720 10" Wet Grinder.



! WARNING

To reduce your risk of serious injury, read this entire manual **BEFORE** using machine.

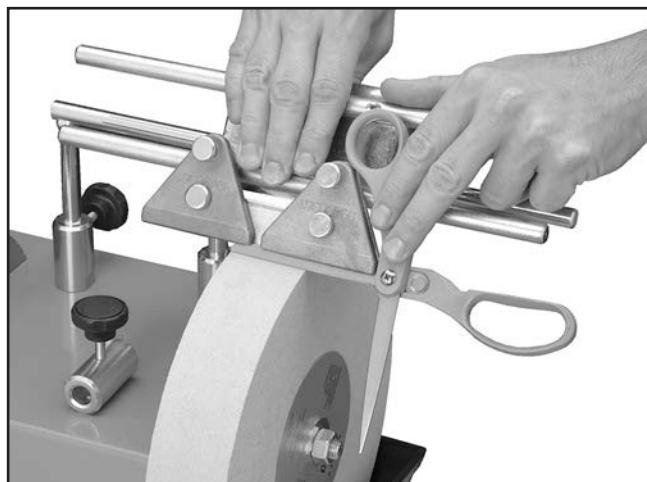


Figure 1. Example of Model T32795 in use.

Inventory

Description	Qty
A. Jig.....	1
B. Clamp.....	1
C. Knob Bolts M6-1 x 22.....	2

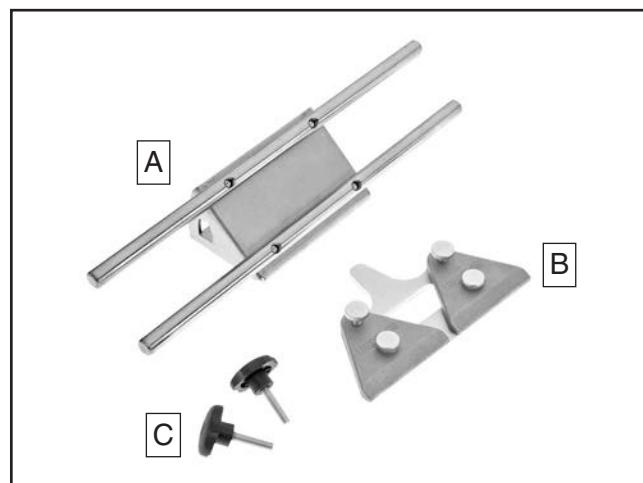


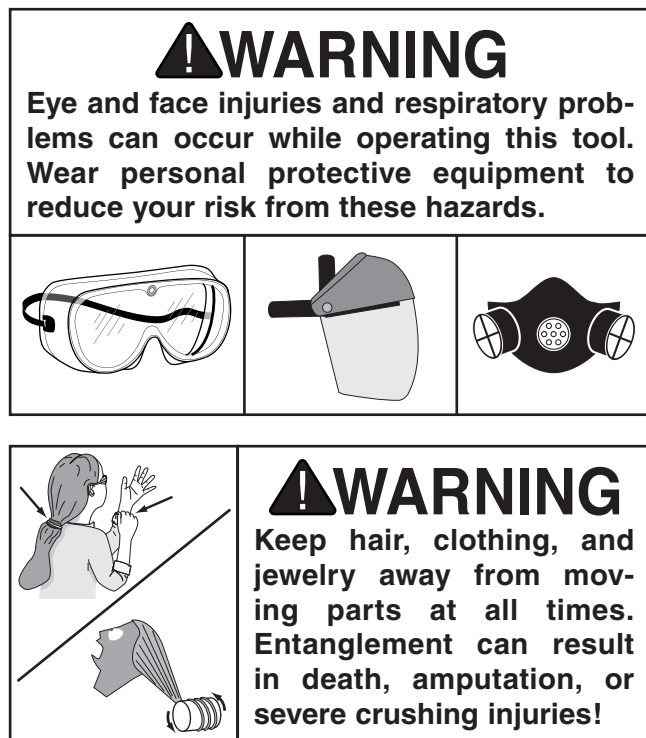
Figure 2. Inventory.

NOTICE

If you cannot find an item on this list, carefully check around/inside the machine and packaging materials. Often, these items get lost in packaging materials while unpacking or they are pre-installed at the factory.

Using Jig

Attach the jig support to the tool rest on your Model T32720 10" Wet Grinder to sharpen scissors, shears, and clippers.



To use jig:

1. DISCONNECT GRINDER FROM POWER!
2. Install tool rest in vertical position so it is about 1" away from grinding wheel.
3. Slide jig onto tool rest and secure with (2) M6-1 x 22 knob bolts (see **Figure 3**).

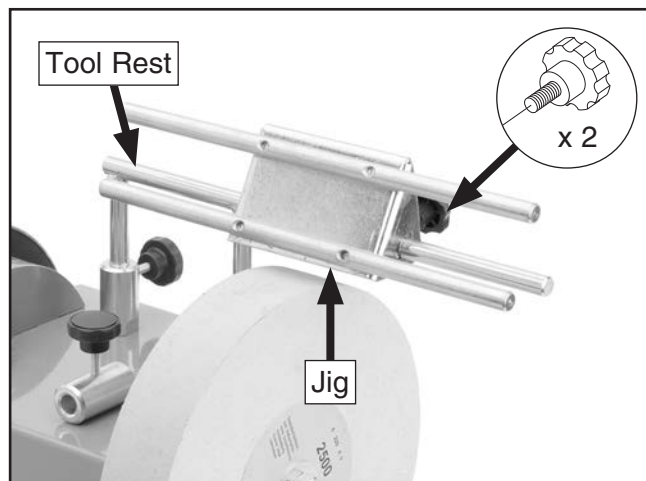


Figure 3. Jig installed on tool rest.

4. Loosen (2) clamp knobs on clamp enough to allow one blade of scissors or shears to slide in (see **Figure 4**).
5. Loosen (2) lock knobs on clamp enough so they do not extend through upper portion of clamp (see **Figure 4**).

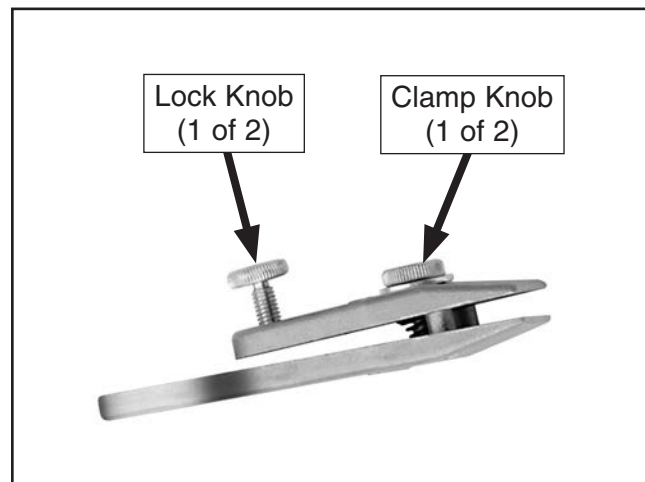


Figure 4. Clamp components.

6. Insert (1) blade of scissors or shears into clamp, as shown in **Figure 5**, and tighten clamp knob to secure.

Note: If blade extends to second triangle clamp, tighten both clamp knobs.

7. Tighten lock knob to secure (see **Figure 5**).

Note: If blade extends to second triangle clamp, tighten both lock knobs.

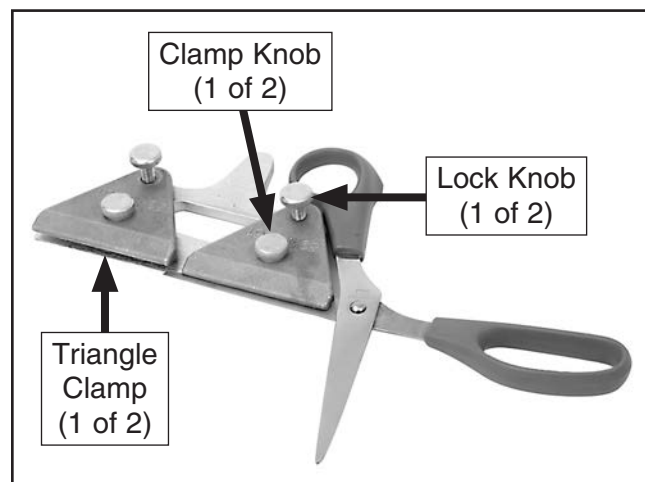


Figure 5. Example of scissor blade secured in clamp.



8. Rest clamp against rails of jig and grinding wheel (see **Figure 6**).
9. Adjust tool rest closer to or further from grinding wheel and angle of jig until beveled edge of blade sits flat against grinding wheel (see **Figure 6**).

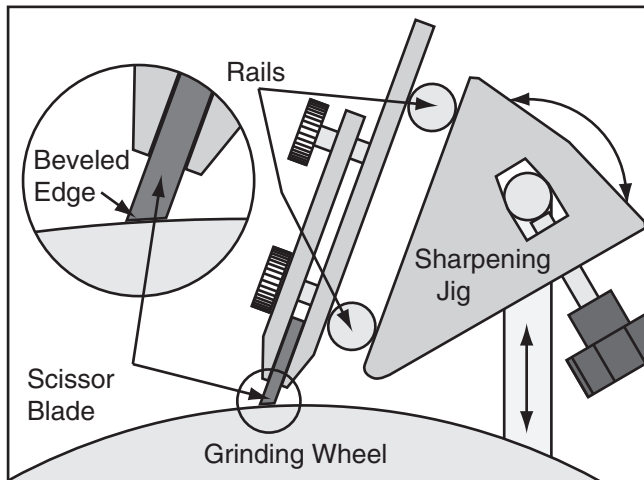


Figure 6. Adjusting angles for beveled edge of scissor blade.

10. Tilt scissor jig away from grinding wheel, connect grinder to power, and turn machine **ON**.
11. Use firm grip to return scissor blade to surface of grinding wheel to perform operation. Use smooth stroking motion and even pressure with beveled edge of blade flat against grinding wheel and against wheel rotation (see **Figure 7**).



Figure 7. Example of grinding scissor blade.





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