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MODEL T32805 EASY EMPTY STAND FOR G0863 GRIZZLY GROWLER INSTRUCTIONS

Introduction

The Model T32805 Easy Empty Stand is designed to provide a wide base of support for the G0863 Grizzly Growler, and to make emptying the collection drum a quick, simple process.

Inventory

Description	Qty
A. Frame Arches	2
B. Base Legs	2
C. Base Arch.....	1
D. Frame Legs	4
E. Connectors	6
F. Hex Bolts $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ "	32
G. Flat Washers $\frac{5}{16}$ ".....	24
H. Flange Bolts $\frac{1}{4}$ "-20 x $\frac{3}{4}$ ".....	4
I. Hex Nuts $\frac{5}{16}$ "-18	4
J. End Caps.....	2
K. Casters, 2" Swivel Ball	4
L. Flange Nuts $\frac{5}{16}$ "-18.....	32

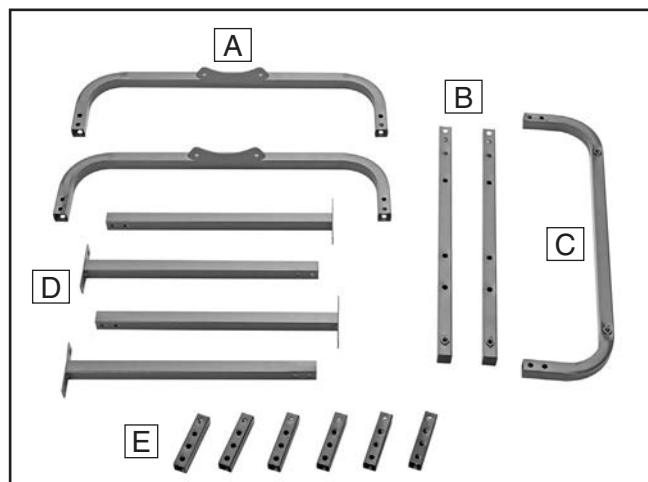


Figure 1. Inventory—components.

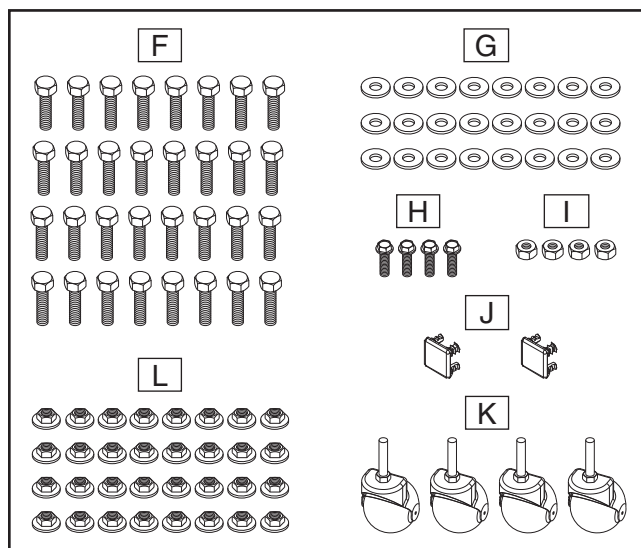


Figure 2. Inventory—hardware.

Needed for Setup

The following items are needed, but not included, for the setup/assembly of this machine.

Description	Qty
• Safety Glasses	1
• Open-End Wrenches $\frac{7}{16}$ "	2
• Open-End Wrenches 7, 10mm	1 Ea.
• Level 36".....	1



Assembly

1. Locate base arch (see **Figure 3**) and install (2) connectors.

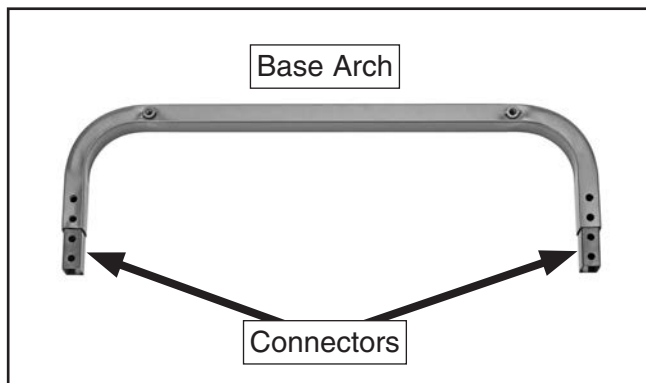


Figure 3. Connectors installed in base arch.

2. Align two holes in each connector with two holes in base arch (see **Figure 4**) and secure with (4) $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " hex bolts, $\frac{5}{16}$ " flat washers, and $\frac{5}{16}$ "-18 flange nuts. Only hand-tighten for now.

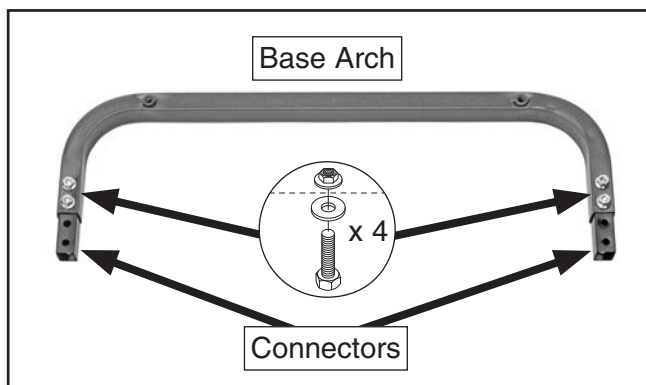


Figure 4. Connectors in base arch fastened in place.

3. Attach (2) base legs to base arch (see **Figure 5**) with (4) $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " hex bolts, $\frac{5}{16}$ " flat washers, and $\frac{5}{16}$ "-18 flange nuts. Only hand-tighten for now.
4. Install (1) end cap in the end of each base leg (see **Figure 5**).

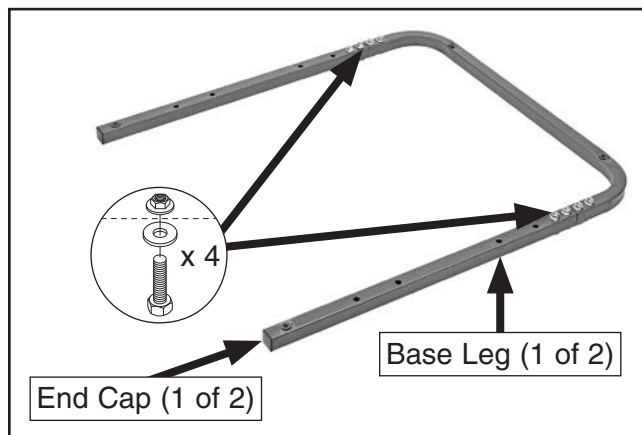


Figure 5. Base legs attached to base arch.

5. Install (1) $\frac{5}{16}$ "-18 hex nut on each of (4) caster wheels, then install wheels on base, as shown in **Figure 6**.

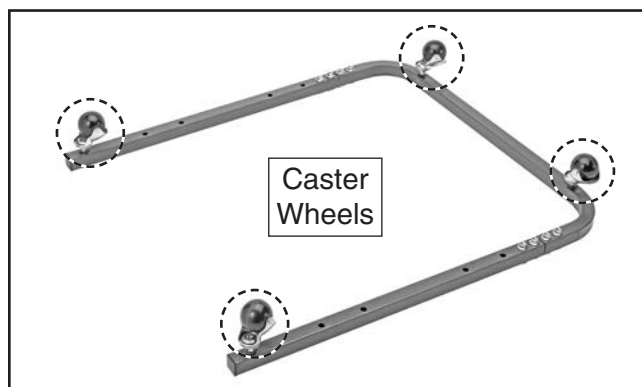


Figure 6. Caster wheels installed on base.

6. Position base rightside up, and adjust wheels until base sits level and does not rock. When satisfied, tighten hex nuts against base to secure position.
7. Locate (1) frame arch (see **Figure 7**) and install (2) connectors. Funnel bracket should be facing up, as shown below.

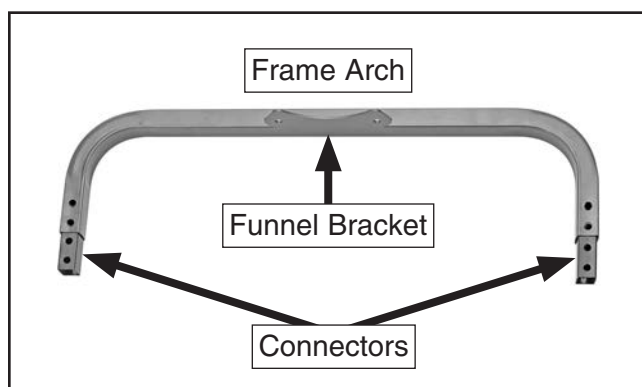


Figure 7. Connectors installed in frame arch.



8. Align two holes in each connector with two holes in frame arch (see **Figure 8**) and secure with (4) $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " hex bolts, $\frac{5}{16}$ " flat washers, and $\frac{5}{16}$ "-18 flange nuts. Only hand-tighten for now.

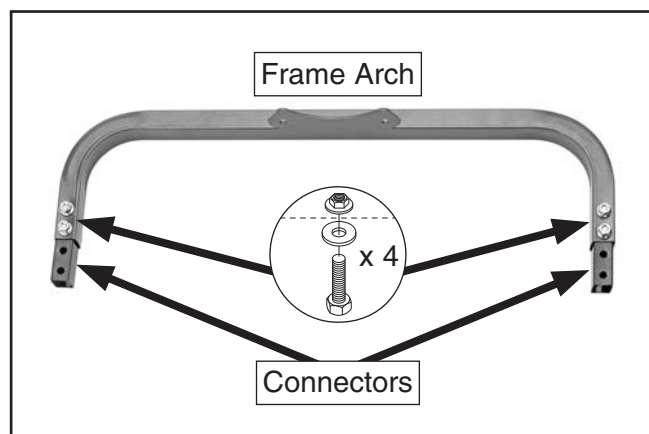


Figure 8. Connectors in frame arch fastened in place.

9. Attach (2) frame legs to frame arch (see **Figure 9**) with (4) $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " hex bolts, $\frac{5}{16}$ " flat washers, and $\frac{5}{16}$ "-18 flange nuts. Only hand-tighten for now.

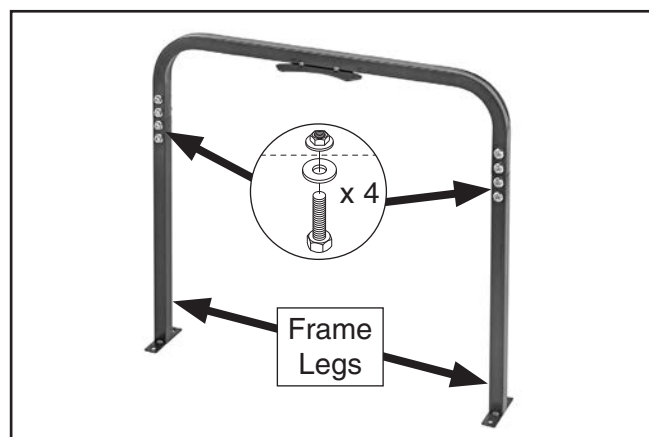


Figure 9. Frame legs attached to frame arch.

10. Repeat **Steps 7–9** with (1) frame arch, (2) frame legs, and (2) connectors.

11. Install (2) assembled frames on base (see **Figure 10**) with (8) $\frac{5}{16}$ "-18 x $1\frac{1}{4}$ " hex bolts and $\frac{5}{16}$ "-18 flange nuts. Only hand-tighten for now.

Note: Assembled frames must be installed with funnel brackets facing each other, as shown in **Figure 10**.

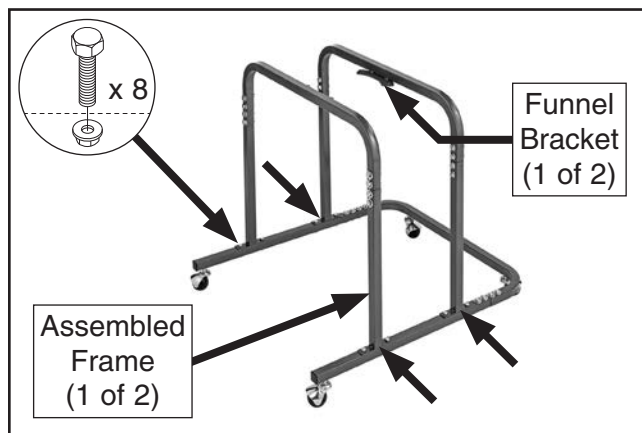


Figure 10. Assembled frames installed on base.

Perform **Steps 1–3** in the G0863 **Owner's Manual**, then perform **Steps 12–14** shown below.

12. Align holes in G0863 cyclone funnel with holes in collection drum lid and position *under* funnel brackets (see **Figure 11**)

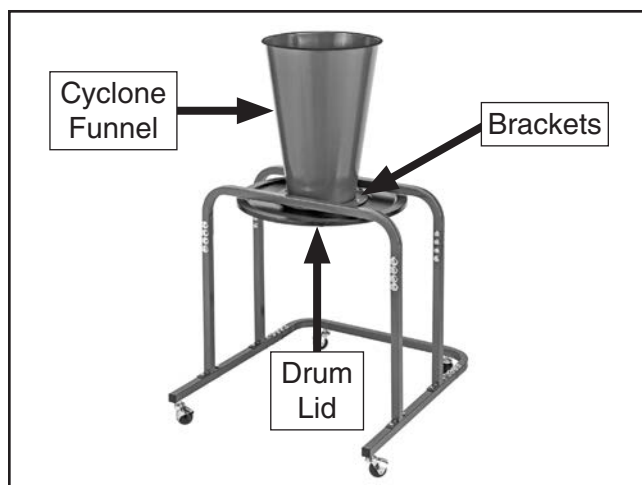


Figure 11. G0863 cyclone funnel and collection drum lid positioned on stand.



13. Attach G0863 cyclone funnel and drum lid to funnel brackets (see **Figure 12**) with (4) 1/4"-20 x 3/4" flange bolts, included here, and (2) 1/4"-20 x 1/2" flange bolts and (6) 1/4"-20 flange nuts included with G0863 Grizzly Growler.

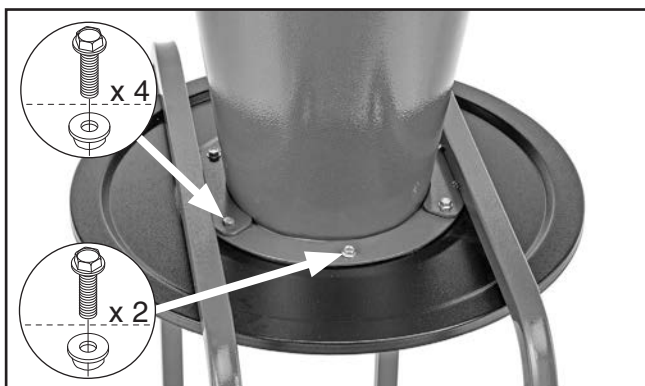


Figure 12. Funnel and drum lid attached to brackets.

14. Tighten all fasteners installed in **Steps 2–13**.
15. Position G0863 collection drum under drum lid, hook drum latches on lid tabs, and press latches down to secure (see **Figure 13**).

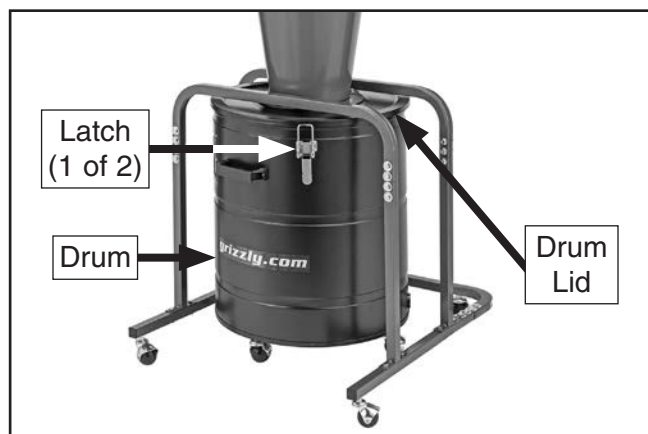
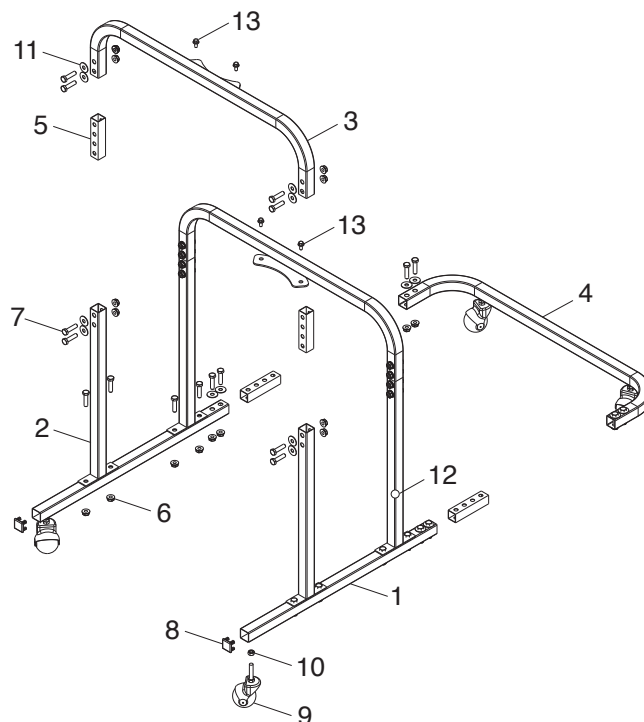


Figure 13. Collection drum secured against lid.

To complete the **Assembly** of the G0863 Grizzly Growler, perform **Steps 5–11** in the **Owner's Manual**.

T32805 Parts Breakdown & List



REF	PART #	DESCRIPTION
1	PT32805001	BASE LEG
2	PT32805002	FRAME LEG
3	PT32805003	FRAME ARCH
4	PT32805004	BASE ARCH
5	PT32805005	CONNECTOR
6	PT32805006	FLANGE NUT 5/16-18
7	PT32805007	HEX BOLT 5/16-18 X 1-1/4
8	PT32805008	SQUARE PLUG 1"
9	PT32805009	CASTER 2" SWIVEL BALL
10	PT32805010	HEX NUT 5/16-18
11	PT32805011	FLAT WASHER 5/16
12	PT32805012	TOUCH-UP PAINT, GRIZZLY GREEN
13	PT32805013	FLANGE BOLT 1/4-20 X 3/4

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit www.grizzly.com/parts to check for availability.

