



For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

MODEL T33682 DRILL PRESS TRAY INSTRUCTIONS

Introduction

The Model T33682 holds bits, chucks and other equipment for your drill press. It easily mounts to a drill press column up to 4³/₄" in diameter, and can be conveniently rotated 360° during operations for closer access.

The tray size is 11³/₈" across and has pre-drilled mounting holes for bit sizes 1/16" to 1/2" in 32nd and 64th increments.



Figure 1. Model T33682.

Inventory

Contents (Figure 2)	Qty
A. Tool Tray	1
B. Z-Bar 1/2"	1
C. Z-Bar 3/8"	1
D. Key Hose Clamps 5"	2
E. Z-Bar Adapter	1
F. Mounting Block.....	1

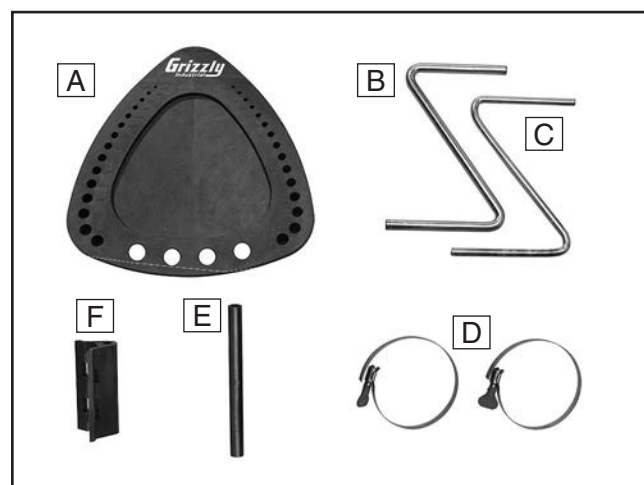
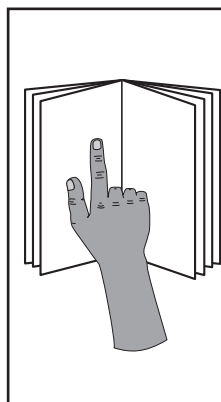


Figure 2. Inventory.



! WARNING

To reduce risk of serious injury, read this entire manual BEFORE using drill press tray. Read and understand instructions/safety warnings provided by manufacturer for any machine or tool you plan to use with this tray.

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Keep for Future Reference

Installation

Installing the Model T33682 consists of clamping the mounting block to the drill press column, and installing the Z-bars, adapter, and tool tray.

To install drill press tray:

1. Unscrew hose clamp key until band is free of shroud, then repeat with second hose clamp.
2. Feed clamp bands through slots in mounting block, then slide clamp bands underneath drill press rack (see **Figure 3**).

Note: Do not position clamps over rack. They will interfere with movement of drill press column.

3. Position mounting block on drill press column (see **Figure 3**).

Note: Position mounting block high enough on column so it does not interfere with table movement.

4. Insert clamp bands in shrouds and tighten until snug (see **Figure 3**).

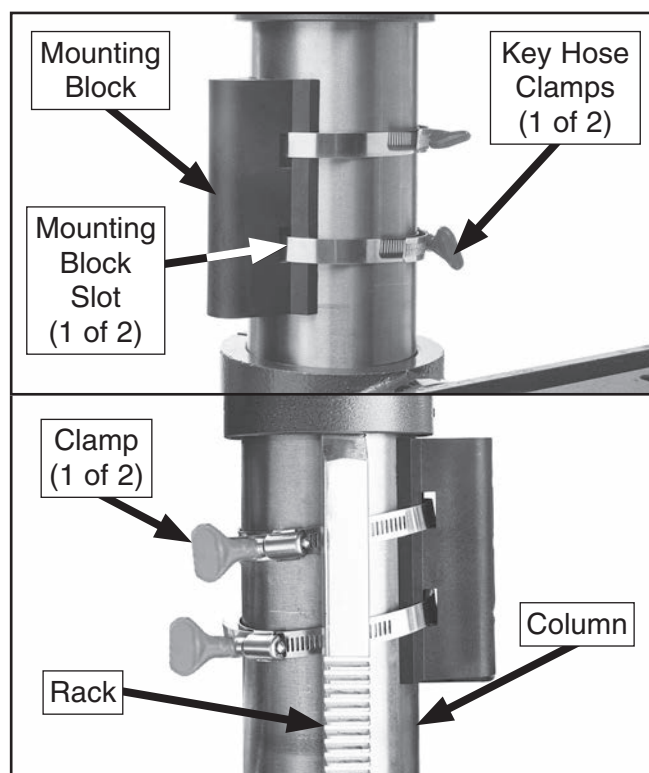


Figure 3. Mounting block attached on drill press column.

5. Mount $\frac{1}{2}$ " Z-bar into mounting block (see **Figure 4**).

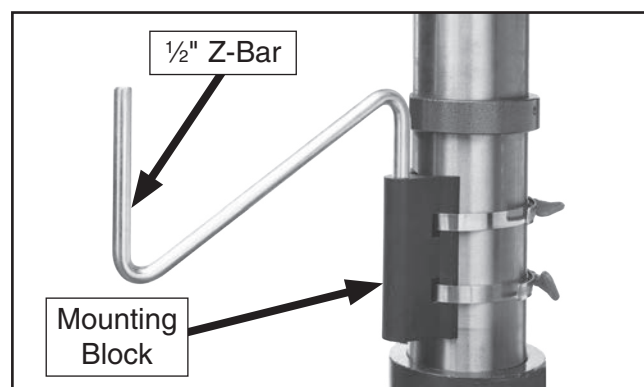


Figure 4. $\frac{1}{2}$ " Z-bar installed.

6. Mount Z-bar adapter on $\frac{1}{2}$ " Z-bar (see **Figure 5**).

Note: Z-bar adapter has one end drilled at $\frac{3}{8}$ " and one end drilled at $\frac{1}{2}$ ".

7. Mount $\frac{3}{8}$ " Z-bar into Z-bar adapter (see **Figure 5**).
8. Insert tool tray on top of $\frac{3}{8}$ " Z-bar (see **Figure 5**).

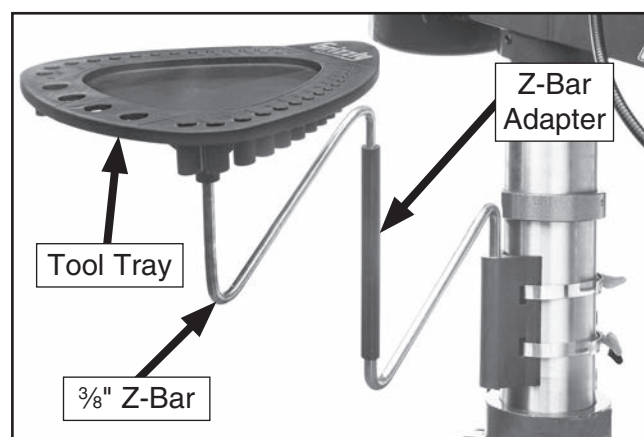


Figure 5. Drill press tray installed.

