Introduction

The Model T33683 holds chisels and other tooling for wood lathes. It easily mounts on the bedways and can be conveniently rotated 360° during operations for quick access to all your tools. The tray measures 12¼" across and includes 14 pre-drilled 1¼" holes to accept a wide variety of tools.

Figure 1. Model T33683.

Inventory

Contents (Figure 2)	Qty
A. Mounting Bar	1
B. Clamp Plate	1
C. Z-Bar Adapter	1
D. Tool Tray	1
E. Z-Bar ⅜"	1
F. Lock Washer 8mm	1
G. Flat Washer 8mm	1
H. Lock Washer 10mm	1
I. Fender Washer 10mm	1
J. Hex Bolt M8-1.25 x 25	1
K. Hex Bolt M10-1.5 x 40	1
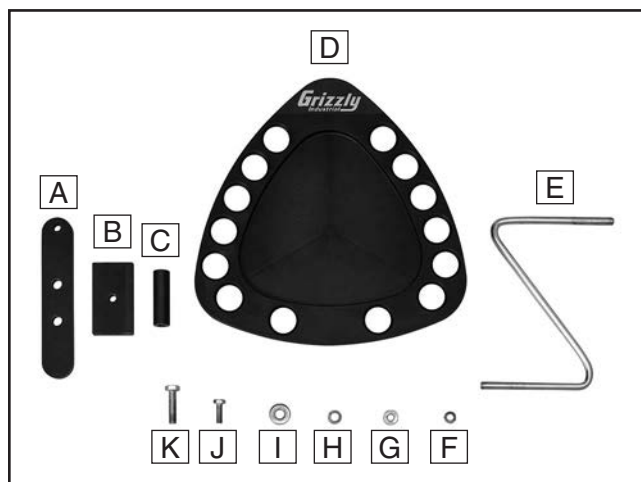
Figure 2. Inventory.

⚠ WARNING

To reduce risk of serious injury, read this entire manual BEFORE using tool holder. Read and understand instructions/safety warnings provided by manufacturer for any machine or tool you plan to use with this tool holder.

Installation

Installing the Model T33683 consists of securing the clamp plate, mounting bar, adapter, Z-bar, and tool tray to the lathe.

To install tool holder:

1. Position clamp plate under both bedways (see **Figure 3**).

2. Position mounting bar over top of bedways and attach to clamp plate with M10-1.5 x 40 hex bolt, 25mm fender washer, and 10mm lock washer (see **Figure 3**).

   Note: *There are (2) mounting holes in the mounting bar. Choose the one that provides the greatest work area clearance.*
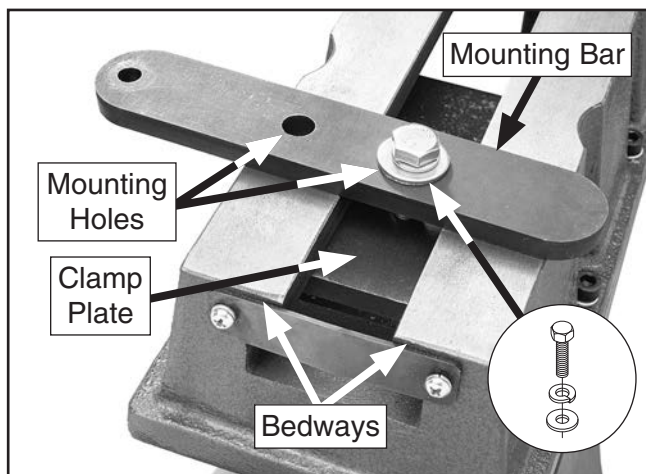

Figure 3. Mounting bar installed on bedways.

3. Attach Z-bar adapter to mounting bar with M8-1.25 x 25 hex bolt, 8mm lock washer, and 8mm flat washer (see **Figure 4**).
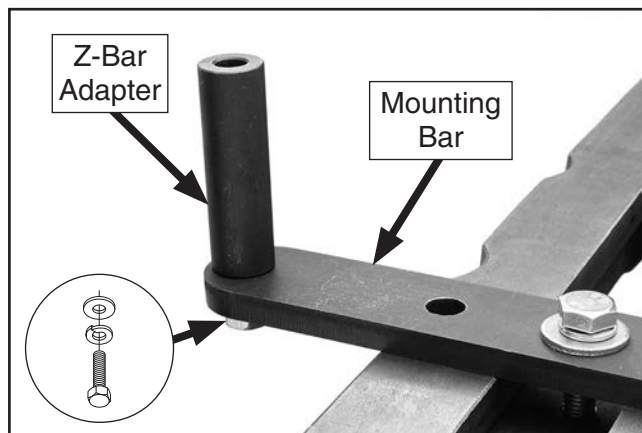

Figure 4. Z-bar adapter attached to mounting bar.

4. Insert Z-bar fully into adapter (see **Figure 5**).

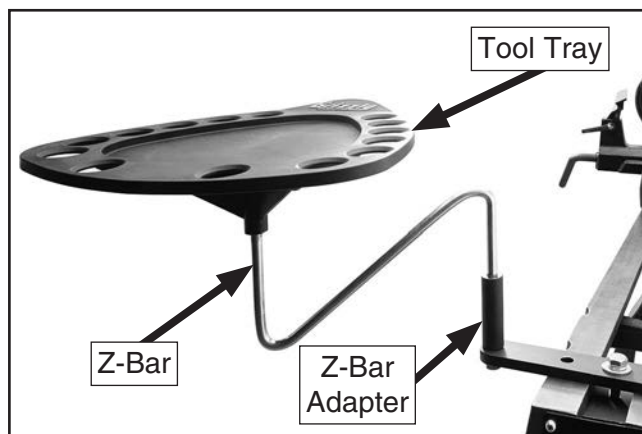5. Place tool tray on Z-bar (see **Figure 5**).

Figure 5. Wood lathe tool holder installed.