MODEL T33908
CAST-IRON EXTENSION WINGS FOR G0962/G0771Z/W1837 INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

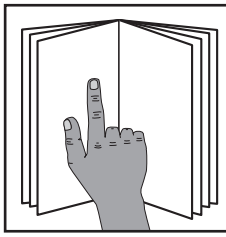
Introduction

This pair of cast-iron extension wings is a direct replacement for the steel wings supplied with Grizzly G0962, G0962A40, G0771Z, and W1837 Hybrid Table Saws.

The Model T33908 features two precision-ground cast-iron wings, each measuring 10" W 5 x 27" L x 1.44" thick and weighing approximately 27 lbs. Together, they provide a larger, flatter, and more stable work surface for improved workpiece support and cutting accuracy.



Figure 1. Model T33908 Cast-Iron Extension Wings.



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE installing cast-iron wings.

⚠WARNING

To reduce the risk of serious personal injury when installing cast-iron wings:

TABLE SAW OWNER'S MANUAL. Read and understand table saw owner's manual and always follow all safety precautions and instructions for table saw.

DISCONNECT POWER. Always disconnect table saw from power before fitting or removing cast-iron wings.

LIFTING HAZARD. Each wing weighs approximately 27 lbs. Get help or use a lifting device to safely support and install wings.

PERSONAL PROTECTIVE EQUIPMENT. Wear safety glasses and heavy-duty work gloves during installation.

PINCH HAZARD. Keep hands and fingers clear of pinch points when positioning wings.

SECURE HARDWARE. Tighten all mounting hardware before operating machine.

TABLE ALIGNMENT. Verify wings are properly aligned and level with table before operating machine.

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(FOR MODELS MFD. SINCE 11/23) #SH24063 PRINTED IN TAIWAN V1.08.26

******Keep for Future Reference******

Inventory

Box Inventory (Figure 2)	Qty
A. Right Cast-Iron Wing	1
B. Left Cast-Iron Wing	1
C. Cap Screws M10-1.5 x 30	6
D. Lock Washers 10mm	6
E. Flat Washers 10mm	6
F. Hex Bolts M8-1.25 x 25 (Front Rail)	4
G. Cap Screws M8-1.25 x 25 (Rear Rail)	4
H. Hex Nuts M8-1.25 (Front/Rear Rail)	8

Note: *Use either the original front and rear rail fasteners removed from your machine, or replacement hardware (Items F, G, and H) included in this inventory.*

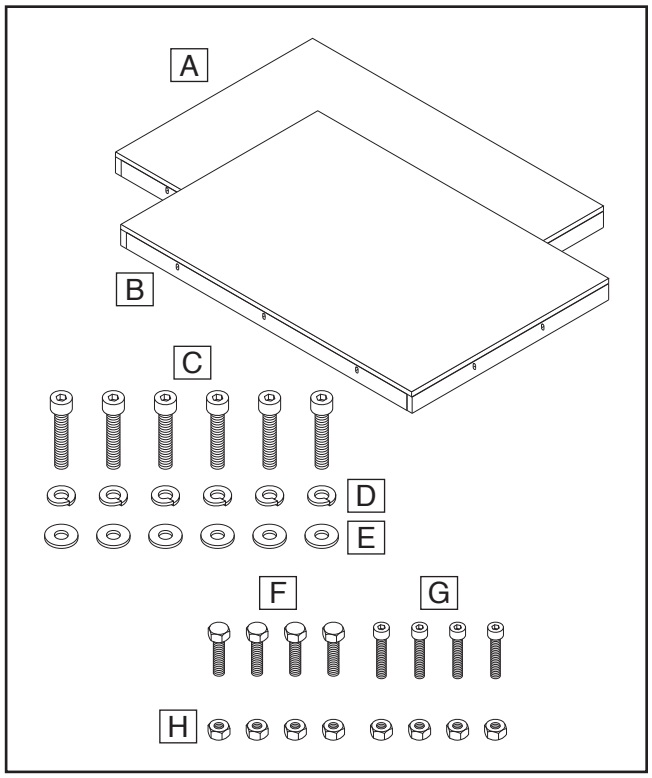
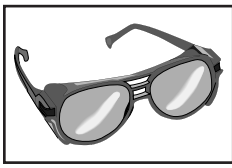


Figure 2. Box inventory.



⚠WARNING
Wear safety glasses during the entire setup process!

Installation

The cast-iron extension wings must be installed before the table saw is used. Before beginning installation, refer to **Items Needed** in the applicable table saw owner's manual and in these instructions, then gather all listed items. To ensure the installation process goes smoothly, first clean any parts that are covered or coated in heavy-duty rust preventative (if applicable).

Items Needed	Qty
Additional Person	1
Safety Glasses (for each person)	1 Pr.
Work Gloves (for each person)	1 Pr.
Wrenches or Sockets 13mm	2
Hex Wrenches 4, 8mm	1 Ea.
Straightedge 4'	1

To install cast-iron extension wings:

1. DISCONNECT TABLE SAW FROM POWER!

Note: *If machine is installed on a mobile base, ensure all casters are fully locked before beginning installation. This helps keep machine stable and prevents unexpected movement.*

2. Remove ON/OFF switch, and front and rear fence rails from table saw.

3. Remove extension wings originally installed on your table saw. Refer to **Assembly** section in owner's manual.

4. Inspect mating surfaces of main table and cast-iron wings for burrs, dirt or other foreign material that could interfere with installation.

IMPORTANT: Mating surfaces of main table and extension wings must be clean, smooth, and flat. If necessary, use a wire brush or file to remove any burrs, flashing, dings, or high spots. This ensures extension wings mount properly and align flush with main table.



⚠WARNING

This machine and its components are very heavy. Get lifting help if needed.

5. With another person to hold cast-iron extension wing in place, attach wing to main table using (3) M10-1.5 x 30 cap screws, 10mm lock washers, and 10mm flat washers, as shown in **Figure 3**. Only hand-tighten cap screws so wing can be adjusted.

IMPORTANT: Adjust (3) pre-installed set screws along mating edges to align extension wings flush with main table before fully tightening mounting hardware.

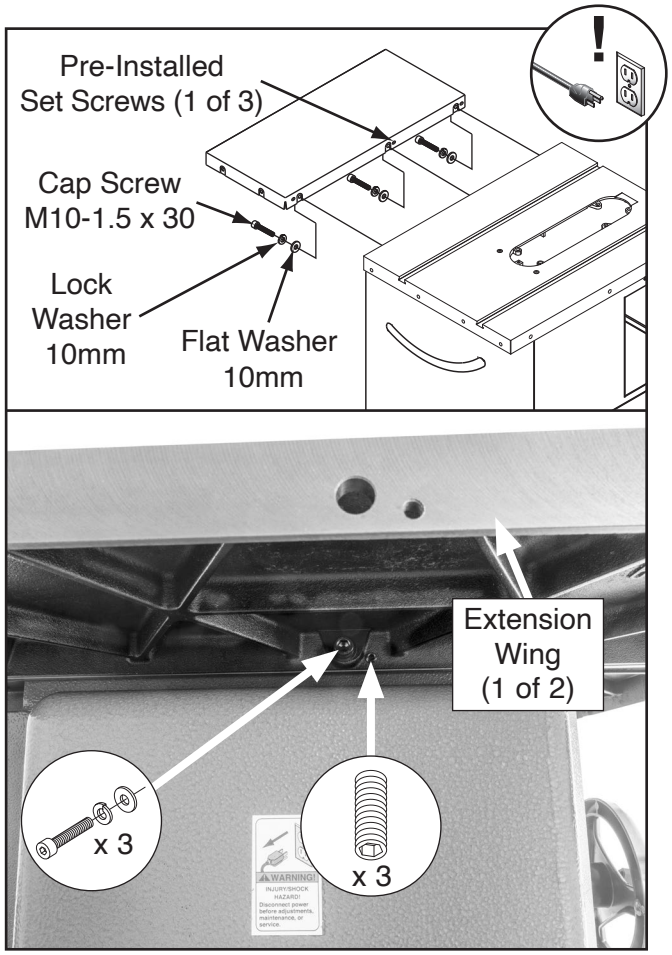


Figure 3. Location of cast-iron wings fasteners.

6. Place straightedge across wing and main table (see **Figure 4**). While wing remains supported, adjust (3) pre-installed set screws until wing is flush and in plane with main table.

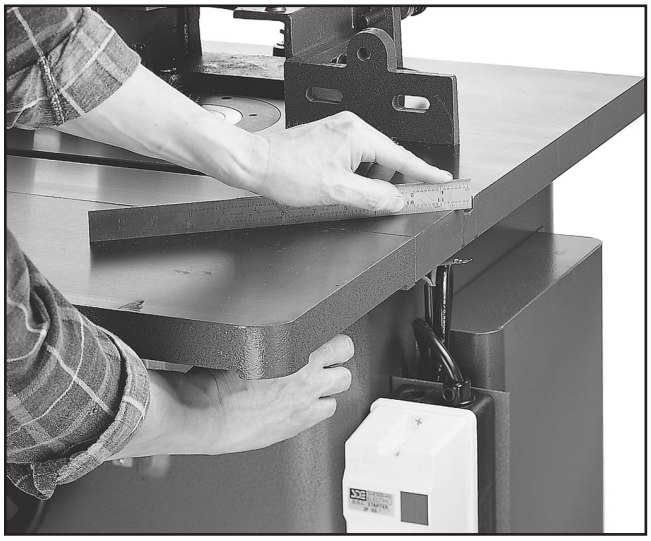


Figure 4. Adjusting extension wing to ensure flatness.

7. Fully tighten (3) cap screws installed in **Step 5** and verify extension wing is flush with front, center, and rear of main table.

8. Repeat **Steps 5–7** to install second extension wing.

9. Place straightedge across cast-iron extension wings and main table to ensure combined table surface is flat (see **Figure 5**).

— If combined table surface is flat, proceed to **Step 10**.

— If either cast-iron wing is not flush with main table, loosen (3) cap screws installed in **Step 5** and repeat **Steps 6–7**.



Figure 5. Checking combined table surface flatness.

10. Install front fence rail using (4) M8-1.25 x 25 hex bolts and (4) M8-1.25 hex nuts, or reuse original front-rail hardware removed in **Step 2**. Refer to table saw owner's manual for rail alignment.

11. Install rear fence rail using (4) M8-1.25 x 25 cap screws and (4) M8-1.25 hex nuts, or reuse original rear-rail hardware removed in **Step 2**. Refer to table saw owner's manual for rail alignment.

12. Install ON/OFF switch as instructed in table saw owner's manual.