

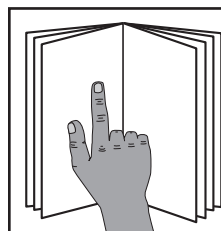


For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

MODEL T33913 MULTI-FUNCTIONAL ROLLER STAND INSTRUCTIONS

Introduction

The Model T33913 Multi-Function Roller Stand incorporates a flat top table, cylindrical roller support, roller ball support, and V-roller support to accommodate a wide variety of workpiece shapes and sizes.



!WARNING

To reduce your risk of serious injury, read this entire manual **BEFORE** assembling or using stand.



Figure 1. Model T33913 Multi-Functional Roller Stand.

Specifications

- Adjustable Height Range..... 29"–50"
- Dimensions.....26½" x 30" x 50½"
- Product Weight.....25 lbs.
- Flat Top Weight Capacity 440 lbs.
- Cylindrical Roller Weight Capacity220 lbs.
- Roller Ball Weight Capacity.....220 lbs.
- V-Roller Weight Capacity 100 lbs.

!WARNING

To reduce risk of personal injury due to stand tipping or moving unexpectedly:

- **DO NOT** exceed stand weight capacities listed in Specifications.
- Avoid using at maximum weight capacity. Sudden change in dynamic load at maximum weight capacity could cause stand to tip or collapse.
- Use roller stand on flat surface.
- Secure stand adjustments with indexing clip, holding clips, and height lock levers before using.
- **DO NOT** stand or climb on any part of stand.

COPYRIGHT © OCTOBER, 2025 BY GRIZZLY INDUSTRIAL, INC.
**NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE
OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.**
(FOR MODELS MFD. SINCE 06/23) #RO23743 PRINTED IN CHINA

V1.10.25

*****Keep for Future Reference*****

Inventory

Main Components (Figure 2)		Qty
A.	Multi-Function Head	1
B.	Stand Legs	2
C.	Extension Bars	2
D.	Leg Braces	2
E.	Removable Flat Top.....	1
F.	Plastic Feet.....	4
G.	Holding Clips	2
H.	Height Lock Levers.....	2

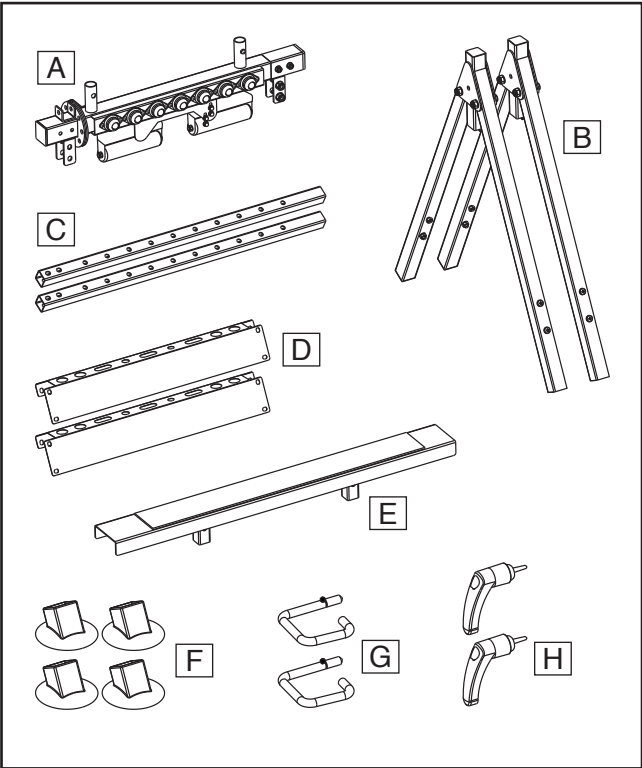


Figure 2. Main inventory.

Fasteners (Figure 3)		Qty
I.	Phillips Head Screws M6-1 x 37	8
J.	Hex Bolts M8-1.25 x 40	4
K.	Hex Bolt M8-1.25 x 16.....	1
L.	Flat Washers 6mm	8
M.	Flat Washers 8mm	10
N.	Hex Nuts M6-1	8
O.	Lock Nuts M8-1.25	4
P.	Hex Nut M8-1.25	1

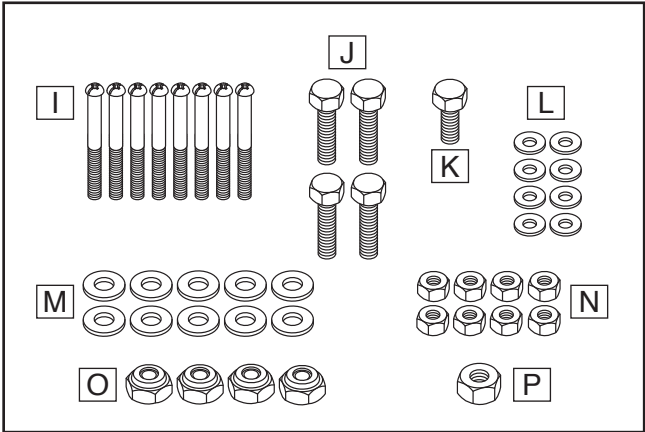


Figure 3. Fasteners.

Needed for Setup

Tools Required		Qty
Wrench or Socket 10, 13, 14mm		1 Ea.
Phillips Head Screwdriver #3		1



Assembly



The Model T33913 must be fully assembled before it can be used. Before beginning the assembly process, refer to **Needed for Setup** and gather all listed items.

To assemble stand:

1. Slide (4) plastic feet onto bottoms of stand legs (see **Figure 4**).

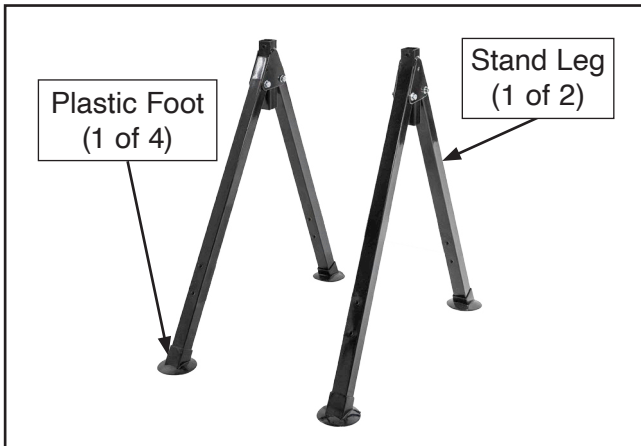


Figure 4. Plastic feet installed.

2. Slide (2) leg braces over (1) stand leg, with threaded hole facing away from braces (see **Figure 5**), and secure with (4) M6-1 x 37 Phillips head screws, 6mm flat washers, and M6-1 hex nuts.

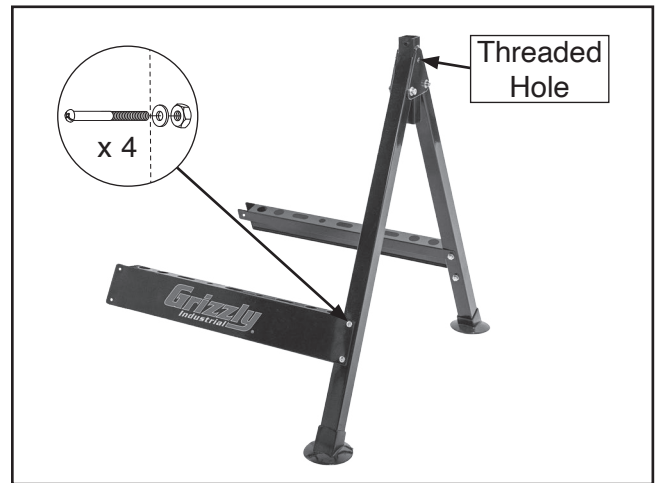


Figure 5. Braces secured to stand leg.

3. Slide second stand leg into opposite ends of braces and secure with (4) M6-1 x 37 Phillips head screws, 6mm flat washers, and M6-1 hex nuts (see **Figure 6**).

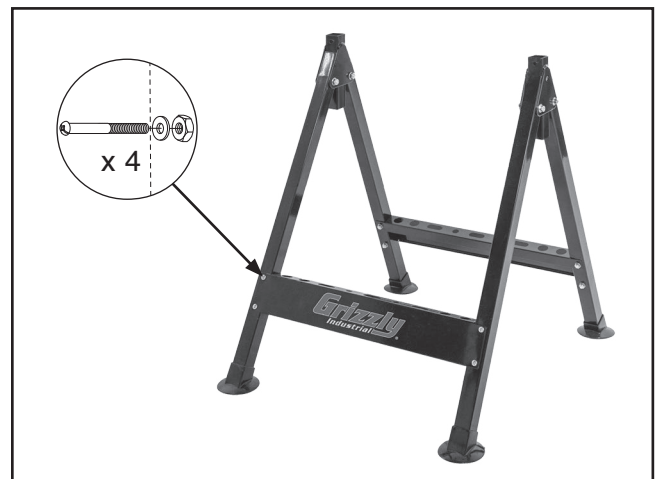


Figure 6. Second stand leg secured to braces.



4. Attach (2) extension bars to multi-function head with (4) M8-1.25 x 40 hex bolts, (8) 8mm flat washers, and (4) M8-1.25 lock nuts (see **Figure 7**).
5. Pull indexing clip on multi-function head and rotate head so attachment posts are facing upward (see **Figure 7**).

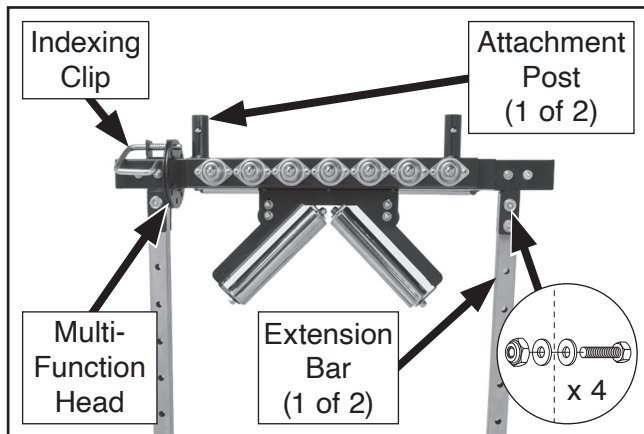


Figure 7. Extension bars (1 of 2) attached to multi-function head.

6. Slide removable flat top over attachment posts (see **Figure 8**) and press spring buttons to allow table to slide down and lock in place.

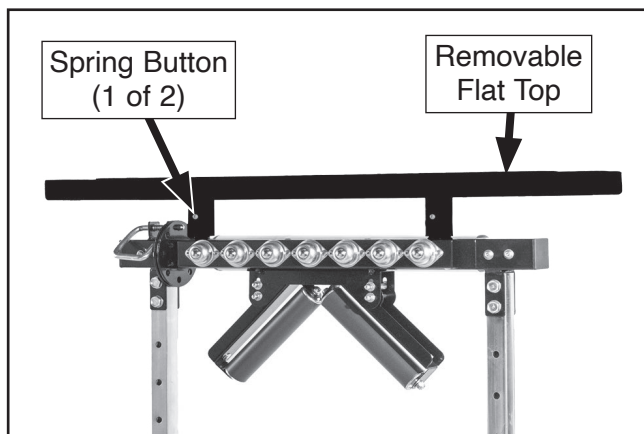


Figure 8. Location of spring button.

7. Slide extension bars into stand legs (see **Figure 9**).
8. Adjust head to required height, ensuring extension bar and stand locking holes are aligned. Insert holding clips through holes to secure, with clip handles facing inward (as shown in **Figure 9**).

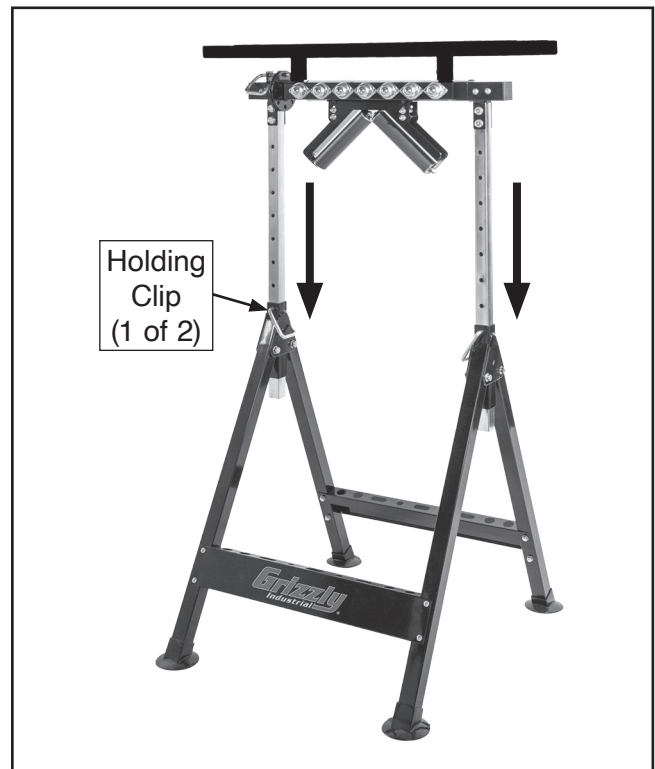


Figure 9. Multi-function head installed on stand legs.

9. Thread height lock levers into stand leg threaded holes, then tighten to secure stand in place (see **Figure 10**).

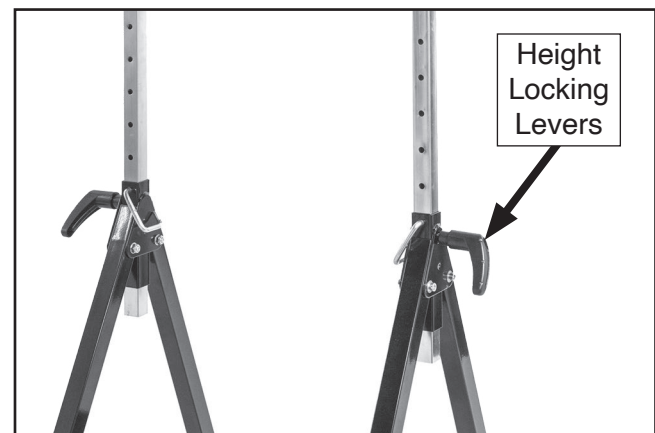


Figure 10. Height locking levers installed.



Rotating Multi-Function Head

The multi-function head can be easily rotated to the desired support setting to match the needs of the project (see **Figures 12–15**).



Figure 11. Removable flat top in use.

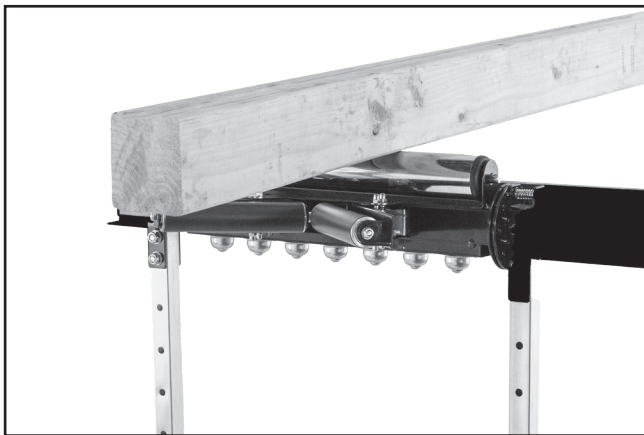


Figure 12. Flat roller in use.



Figure 13. Ball roller in use.

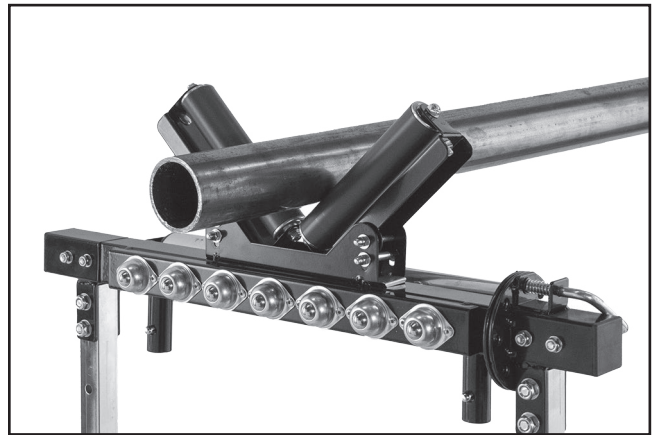


Figure 14. V-rollers in use.

To rotate multi-function head:

1. Remove all projects from roller stand.
2. Pull indexing clip outward and rotate multi-function head to desired position, then release indexing clip to lock in place (see **Figure 15**).

Note: To use V-roller, removable flat top must be removed.

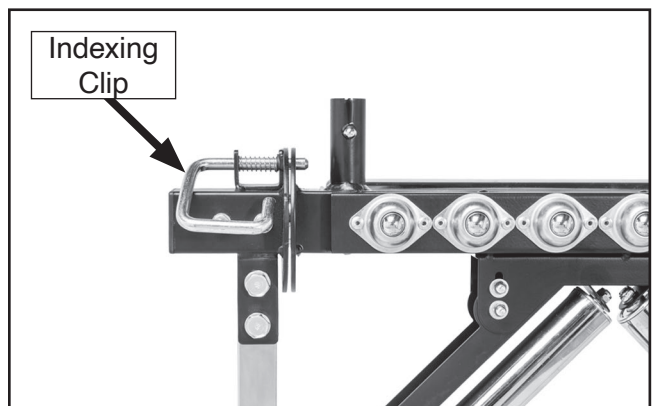


Figure 15. Location of indexing clip.



Fixing Multi-Function Head Position

The multi-function head can be secured in place with the included M8-1.25 x 16 hex bolt, two 8mm flat washers, and M8-1.25 hex nut (see **Figure 16**) to prevent the head from moving when working with heavier workpieces or long-term projects.

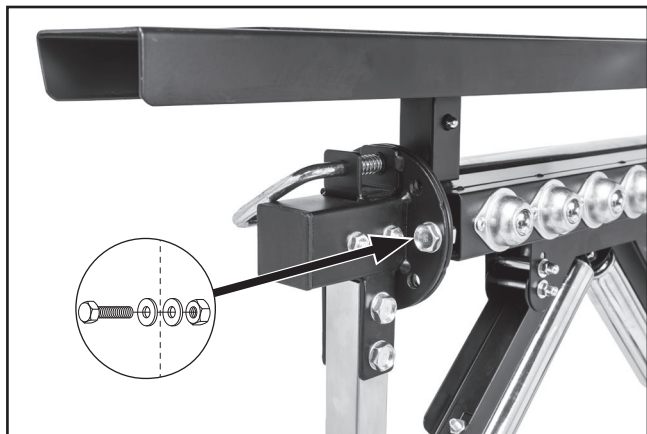


Figure 16. Multi-function head secured with fasteners.

Adjusting V-Rollers

The V-rollers can be positioned to accommodate various sizes of round workpieces. To adjust, simply press spring bolt down (see **Figure 17**), adjust roller to desired position, then release the spring bolt.

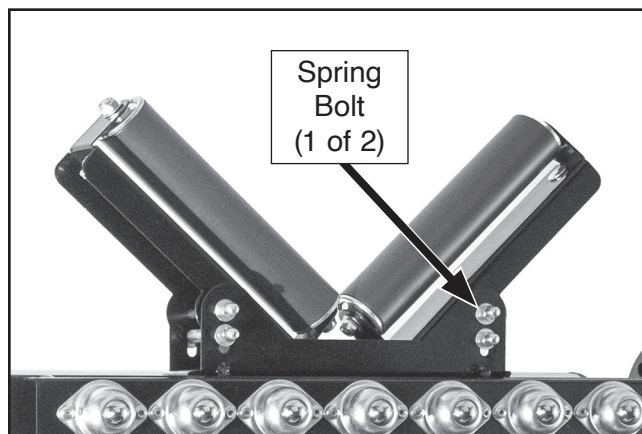


Figure 17. Location of spring bolts.



WARRANTY & RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

In the event you need to use this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

Please feel free to write or call us if you have any questions about the machine or the manual.

Thank you again for your business and continued support. We hope to serve you again soon.

For further information about the warranty, visit <https://www.grizzly.com/forms/warranty> or scan the QR code below to be automatically directed to our warranty page.





Buy Direct and Save with Grizzly® – Trusted, Proven and a Great Value!
~Since 1983~

*Visit Our Website Today For
Current Specials!*

**ORDER
24 HOURS A DAY!
1-800-523-4777**

