



## MODEL T34392 SPLIT-TOP TOOL STAND INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

### Introduction

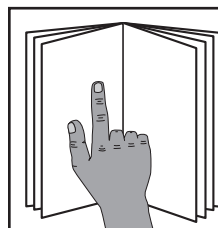
The Model T34392 Split-Top Tool Stand is ideally suited for small shops. The hevea wood top can be adjusted from 14" to 17½" to accommodate a variety of benchtop machines of up to 500 lbs. The flared steel legs and sturdy cross bracing provide a stable foundation. Non-marring feet reduce vibration and help protect floors from damage.



Figure 1. Model T34392 Split-Top Tool Stand.

### Specifications

Max. Top Dimensions..... 25" x 17½"  
Stand Height..... 32"  
Footprint ..... 32" x 23"  
Product Weight..... 26 lbs.  
Max. Weight Capacity ..... 500 lbs.



### **!WARNING**

To reduce your risk of serious injury, read this entire manual **BEFORE** using stand.

### **!WARNING**

Failure to follow these guidelines could result in serious personal injury:

- Ensure tool stand is correctly set up on a stable, level surface before using.
- Use proper mounting hardware when securing a tool to the stand.
- **DO NOT** apply an unbalanced load that might cause tipping.
- **DO NOT** stand or sit on tool stand.
- **DO NOT** exceed maximum weight capacity of 500 lbs.

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(FOR MODELS MFD. SINCE 12/24) #SG23467 PRINTED IN CAMBODIA

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**\*\*\*Keep for Future Reference\*\*\***

## Inventory

| Description                             | Qty   |
|---|-------|
| A. Top Long Braces .....                | 2     |
| B. Table Boards .....                   | 2     |
| C. Top Short Braces .....               | 2     |
| D. Bottom Long Braces.....              | 2     |
| E. Shelf Boards.....                    | 2     |
| F. Bottom Short Braces.....             | 2     |
| G. Stand Legs .....                     | 4     |
| H. Tap Screws M5 x 15.....              | 8, 4  |
| I. Button Head Cap Screws M6-1 x 15.... | 16, 8 |
| J. Foot Pads .....                      | 4     |
| K. Lock Nuts M6-1 .....                 | 16, 8 |

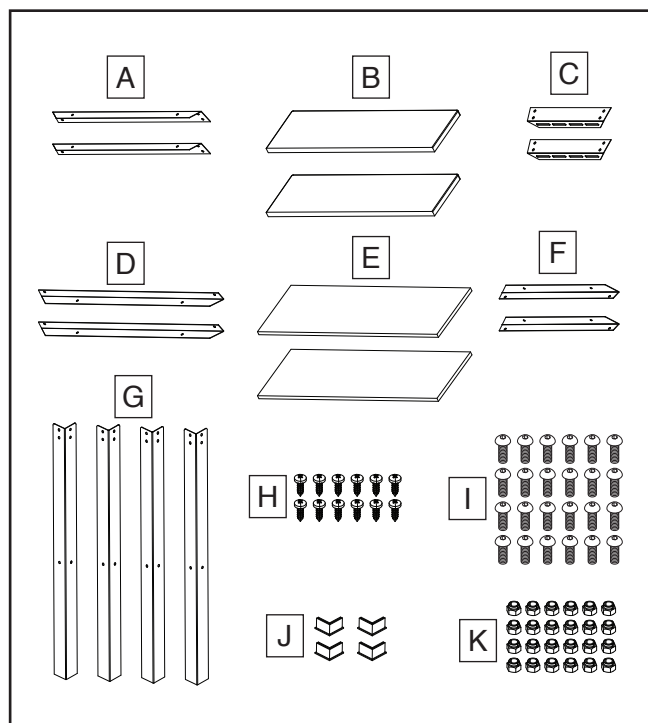


Figure 2. Inventory.

## Assembly



| Tools Needed                       | Qty |
|------------------------------------|-----|
| Hex Wrench 4mm.....                | 1   |
| Open-End Wrench 10mm.....          | 1   |
| Phillips Head Screwdriver #2 ..... | 1   |
| Power Drill .....                  | 1   |
| Drill Bit 3mm.....                 | 1   |

## To assemble tool stand:

1. Arrange (2) top long braces and (2) top short braces in a rectangle, then attach stand legs to each corner using (16) M6-1 x 15 button head cap screws and (16) M6-1 lock nuts (see **Figure 3**). Only hand-tighten for now.

**Note:** Do not fully tighten connecting hardware until stand is fully assembled.

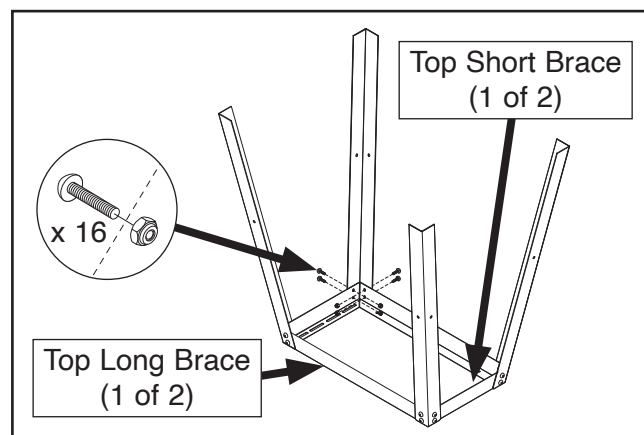


Figure 3. Attaching stand legs to top braces.

2. Arrange table boards together, then place stand on top (see **Figure 4**). Ensure stand is square with boards and evenly spaced side to side and front to back.

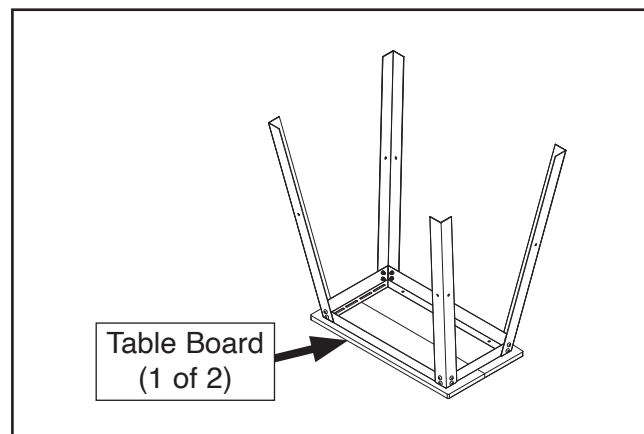
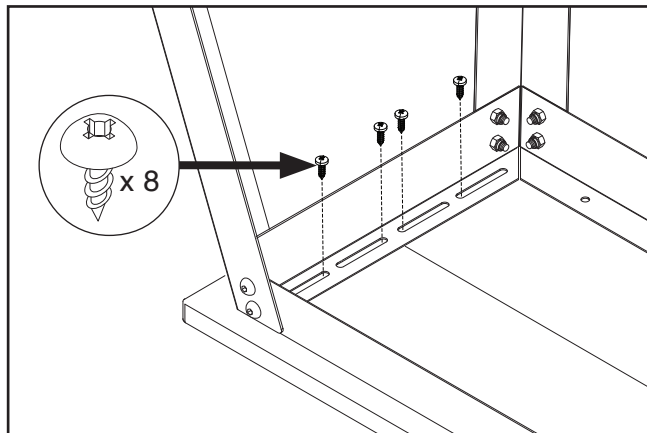


Figure 4. Stand positioned on table boards.

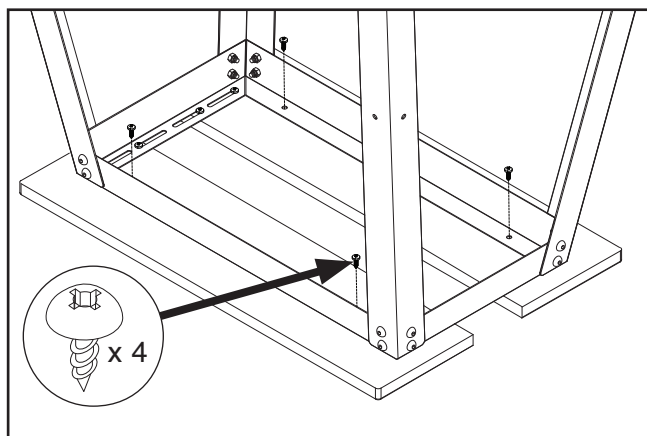


3. Using top short brace slots as a template, mark and drill (8) pilot holes in table boards at locations shown in **Figure 5**, then attach boards to stand with (8) M5 x 15 tap screws through top short braces. Only hand-tighten for now.



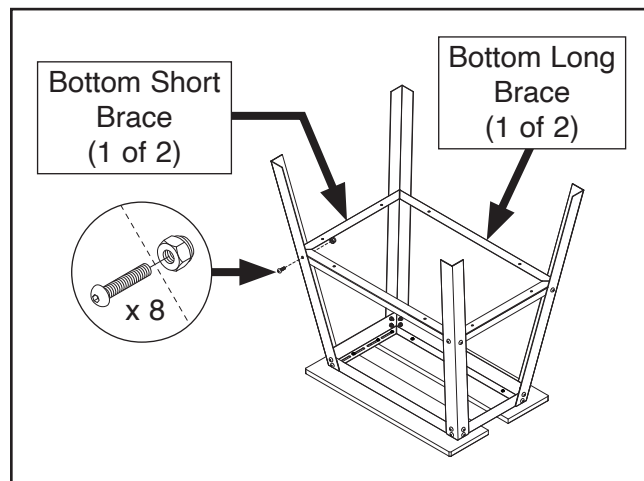
**Figure 5.** Attaching table boards to top short braces.

4. Adjust table boards apart as desired.
5. Using top long brace holes as a template, mark and drill (4) pilot holes in table boards at locations shown in **Figure 6**, then attach boards to stand with (4) M5 x 15 tap screws through top long braces.



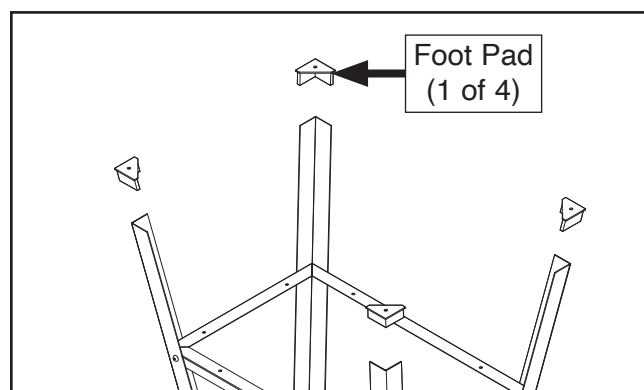
**Figure 6.** Attaching table boards to top long braces.

6. Fully tighten screws from **Step 3**.
7. Attach (2) bottom short braces and (2) bottom long braces using (8) M6-1 x 15 button head cap screws and (8) M6-1 lock nuts (see **Figure 7**). Only hand-tighten for now.



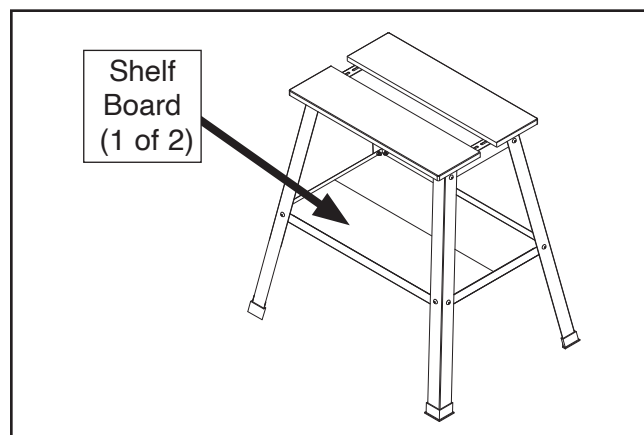
**Figure 7.** Attaching lower braces to legs.

8. Press (4) foot pads onto stand legs, as shown in **Figure 8**.



**Figure 8.** Pressing foot pads onto stand legs.

9. Flip stand upright, and place (2) shelf boards on lower braces (see **Figure 9**).

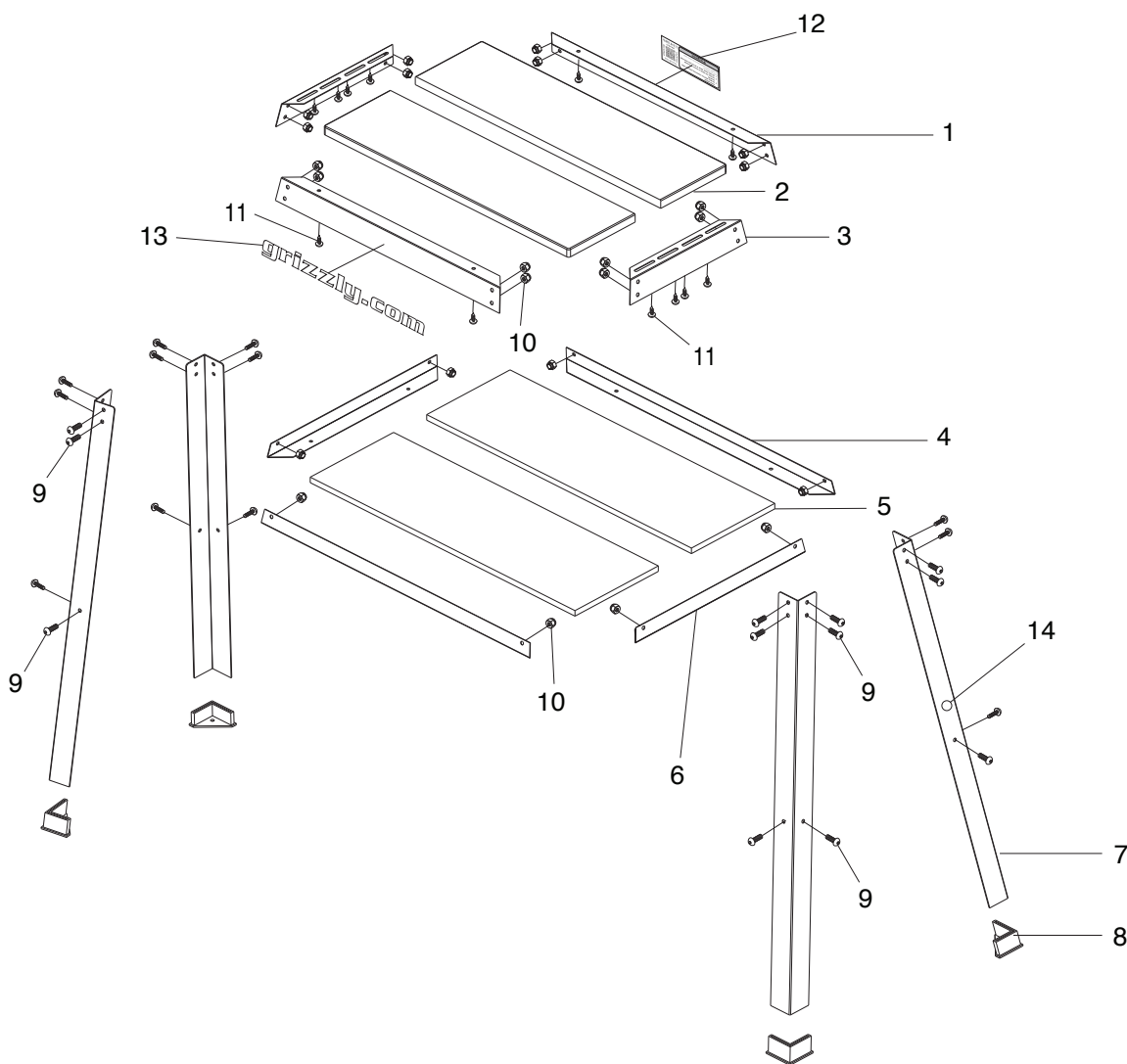


**Figure 9.** Shelf boards placed on lower braces.

10. Place tool stand on flat surface, push down on table top to ensure all 4 legs contact floor, then fully tighten fasteners from **Step 1** and **Step 7**.



# T34392 Parts Breakdown & List



| REF PART # | DESCRIPTION                    |
|------------|--------------------------------|
| 1          | PT34392001 LONG BRACE, TOP     |
| 2          | PT34392002 TABLE BOARD         |
| 3          | PT34392003 SHORT BRACE, TOP    |
| 4          | PT34392004 LONG BRACE, BOTTOM  |
| 5          | PT34392005 SHELF BOARD         |
| 6          | PT34392006 SHORT BRACE, BOTTOM |
| 7          | PT34392007 STAND LEG           |

| REF PART # | DESCRIPTION                             |
|------------|---|
| 8          | PT34392008 FOOT PAD                     |
| 9          | PT34392009 BUTTON HD CAP SCR M6-1 X 15  |
| 10         | PT34392010 LOCK NUT M6-1                |
| 11         | PT34392011 TAP SCREW M5 X 15            |
| 12         | PT34392012 MACHINE ID LABEL             |
| 13         | PT34392013 GRIZZLY.COM LABEL            |
| 14         | PT34392014 TOUCH-UP PAINT, GLOSSY BLACK |

## WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or [www.grizzly.com](http://www.grizzly.com).

**Please Note:** We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call (800) 523-4777 or visit our online parts store at [www.grizzly.com](http://www.grizzly.com) to check for availability.

