MODEL T34641 EXTENSION TABLES W/ ROLLERS for G0634X
INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

Introduction

These extension wings are a durable and practical upgrade for the Model G0634X planer/jointer, offering improved workpiece support. Constructed from thick, fully-welded steel, each wing measures 12" x 9¾", making them ideal for handling stock with increased stability. Installation is easy using the included template and fasteners.

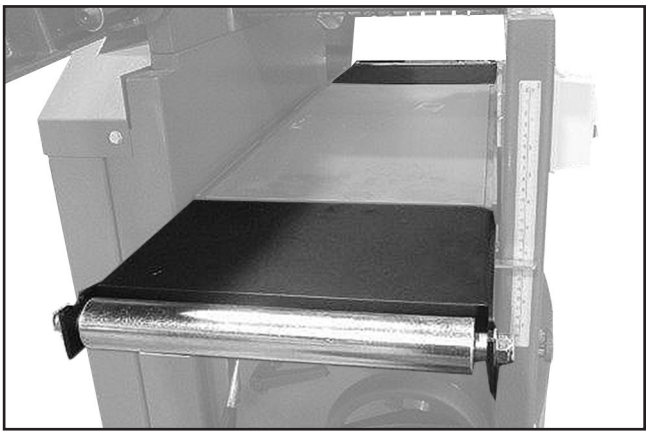


Figure 1. Model T34641 Extension Tables.

NOTICE

- **Model G0634X modification is required for installation.**
- **If your machine does not have mounting holes that match those in the Model T34641, you will need to drill new holes in the infeed and outfeed tables.**
- **Before making any modification to your machine, read the entire installation section in these instructions to make sure the person making the modification is capable of performing the required tasks.**

Inventory

Box 1 (Figure 2)	Qty
A. Extension Table Assemblies	2
B. Drilling Template	1
C. Drill Bits 4mm, 5/16"	1 Ea.

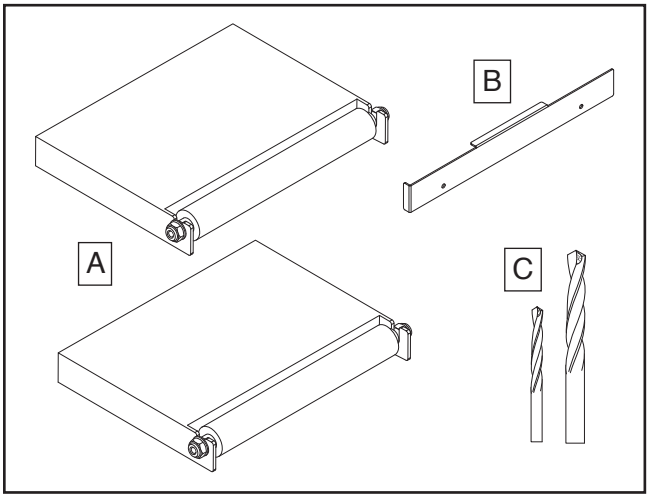


Figure 2. Box 1 inventory.

Fasteners (Figure 3)	Qty
D. Hex Bolts 5/16"-18 x 1¼" (PT34641006)	4
E. Lock Washers 5/16" (PT34641007)	4
F. Flat Washers 5/16" (PT34641008)	8
G. Hex Nuts 5/16"-18 (PT34641009)	4

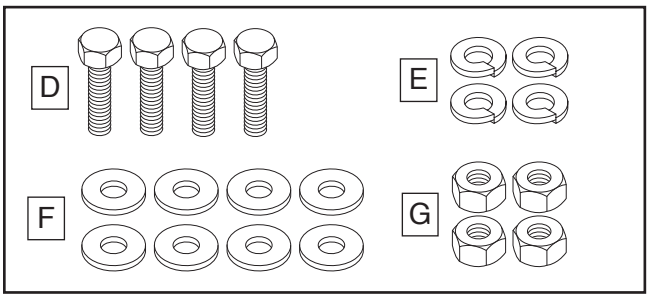
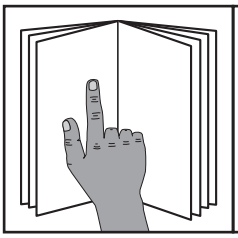


Figure 3. Fasteners.

COPYRIGHT © OCTOBER, 2025 BY GRIZZLY INDUSTRIAL, INC.
NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.
(FOR MODELS MFD. SINCE 10/25) #JP23808 PRINTED IN TAIWAN V1.10.25

******Keep for Future Reference******



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using machine.



⚠WARNING

Wear safety glasses during the entire installation process!

Needed for Setup

Description	Qty
Safety Glasses (for Each Person)	1 Pr.
Power Drill	1
Wrenches or Sockets 1/2"	2
Straightedge 36"	1
Masking Tape	As Needed
Cutting Fluid	As Needed

Installation

The Model T34641 must be fully installed before it can be used. Before beginning the installation process, refer to **Needed for Setup** and gather all listed items.

To install extension tables:

1. DISCONNECT MODEL G0634X FROM POWER!

2. Follow instructions in G0634X owner's manual to convert machine for planer operations.

3. Place template over end of outfeed table and position so template tabs are over table top and left side (see **Figure 4**).

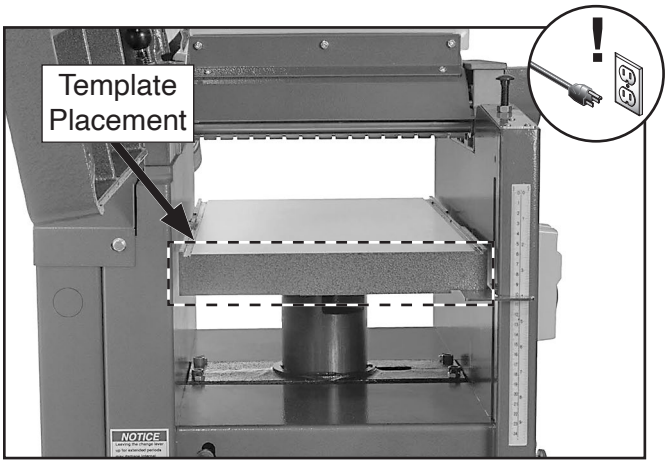


Figure 4. Location of template placement (outfeed table shown).

4. Mark and drill (2) pilot holes, through template locations with included 4mm drill bit, then drill through pilot holes with included 5/16" drill bit.

5. Align holes in extension table with holes drilled in outfeed end of table and secure with (2) 5/16"-18 x 1¼" hex bolts, (4) 5/16" flat washers, (2) 5/16" lock washers, and (2) 5/16"-18 hex nuts (see **Figure 5**).

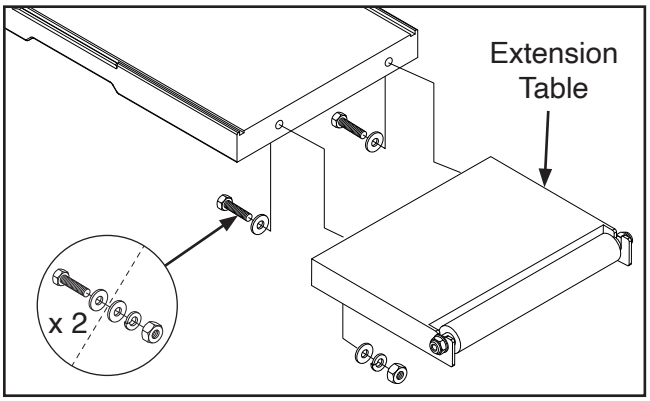


Figure 5. Installation sequence.

6. Place straightedge across extension table and main table to make sure combined table surface is flat and flush with planer table.

   — If combined table surface is flat, no adjustments are necessary.

   — If outside end of extension table tilts down, use strip of masking tape along bottom edge of main table to shim extension table up (see **Figure 6**).

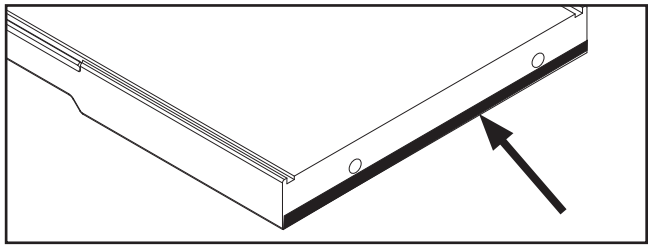


Figure 6. Masking tape location for tilting extension table up.

   — If outside end of extension table tilts up, use strip of masking tape along top edge of main table to shim extension table down (see **Figure 7**).

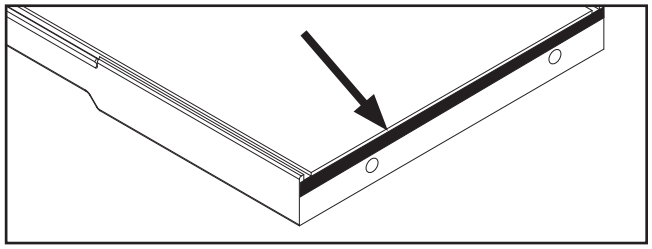


Figure 7. Masking tape locations for tilting extension table down.

7. Repeat **Steps 3–6** to install extension table on infeed end of table.

Accessories

W1400—Safety Push Block–Small
W1401—Safety Push Block–Large
Made of high-impact molded plastic, these safety push blocks have a layer of friction rubber on the bottom that grabs your workpiece as you press down. We strongly recommend these for use with jointers, router tables, shapers and table saws.
W1400 measures 3" x 6".
W1401 measures 2¾" x 16".

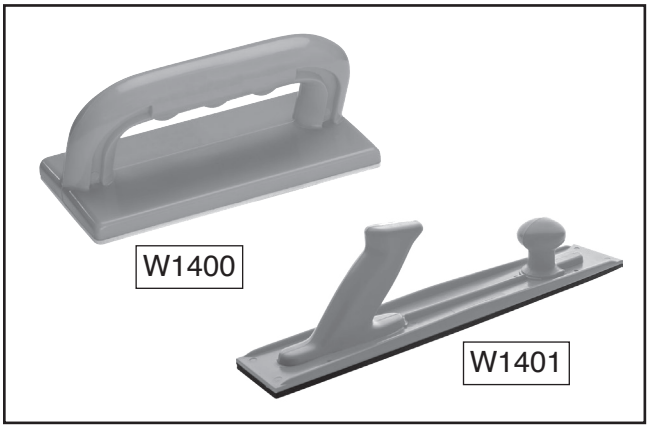
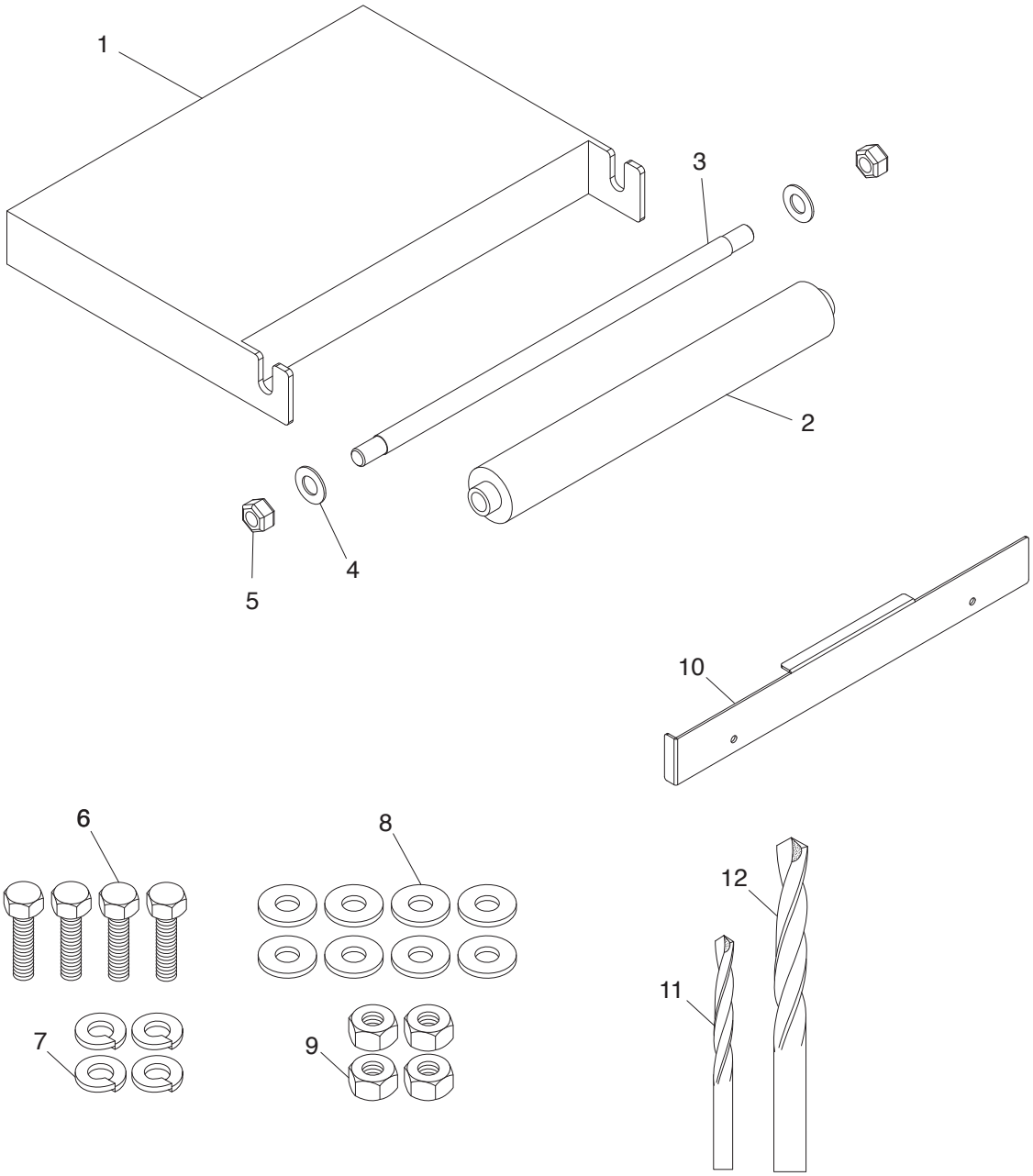


Figure 8. Model W1400/W1401 Safety Push Blocks.

T34641 Parts Breakdown & List



REF	PART #	DESCRIPTION
1	PT34641001	EXTENSION TABLE
2	PT34641002	ROLLER 13 X 38 X 280MM, 300, STEEL
3	PT34641003	ROLLER SHAFT 13 X 340, M12-1.75 X 20
4	PT34641004	FLAT WASHER 13 X 26 X 2T
5	PT34641005	LOCK NUT M12-1.75
6	PT34641006	HEX BOLT 5/16-18 X 1-1/4

REF	PART #	DESCRIPTION
7	PT34641007	LOCK WASHER 5/16
8	PT34641008	FLAT WASHER 5/16
9	PT34641009	HEX NUT 5/16-18
10	PT34641010	DRILLING TEMPLATE
11	PT34641011	DRILL BIT 4MM
12	PT34641012	DRILL BIT 5/16"

Please Note: *We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call* ***(800) 523-4777*** *or visit our online parts store at* ***www.grizzly.com*** *to check for availability.*

BUY PARTS ONLINE AT GRIZZLY.COM!
Scan QR code to visit our Parts Store.