MODEL T34653
26" 5-DRAWER TOOL ROLLER CABINET
INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

Introduction

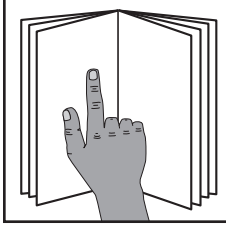
The Model T34653 features five locking drawers with ball-bearing slides and four wheel casters. The cabinet mat protects the top from damage.



Figure 1. Model T34653.

⚠WARNING

- **To reduce risk of crushing injuries from tool cabinet tipping over on you:**
  - **— Do not stand on cabinet or in drawers.**
  - **— Push cabinet only. Do not pull it.**
  - **— Only open one drawer at a time.**
  - **— Only move or transport cabinet with all drawers closed and locked.**
- **Do not exceed weight capacities:**
  - **— Per drawer: 55 lbs.**
  - **— Cabinet plus contents: 440 lbs.**
- **Always lock swivel casters after moving cabinet.**
- **Do not allow children to have unsupervised access to cabinet.**



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using cabinet.

Specifications

Product Weight	83 lbs.
Width x Depth x Height	26" x 16" x 22"
Max. Weight Capacity Per Drawer	55 lbs.
Max. Total Weight Capacity	440 lbs.

Inventory

Main Inventory (Figure 2)		Qty
A.	Cabinet Mat	1
B.	Handle	1
C.	Open-Ends Wrench, 10mm, 14mm	1
D.	Tool Cabinet	1
E.	Locking Swivel Casters	2
F.	Fixed Casters	2
G.	Keys	2

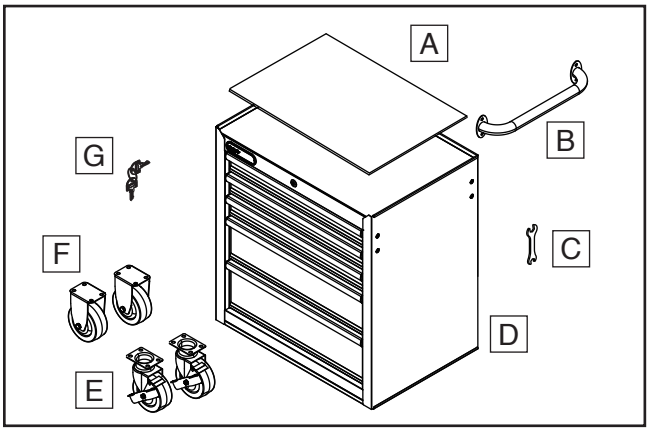


Figure 2. Main inventory.

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******Keep for Future Reference******

Fastener Inventory (Figure 3)	Qty
H. Hex Bolts M8-1.25 x 25 (PT34653006)	22
I. Lock Washers 8mm (PT34653007)	18
J. Flat Washers 8mm (PT34653008)	18
K. Flange Nuts M8-1.25 (PT34653012)	4
L. Hex Bolts M6-1 x 20 (PT34653009)	4

Note: *Items H, I, J each include two extra pieces for replacement purposes.*

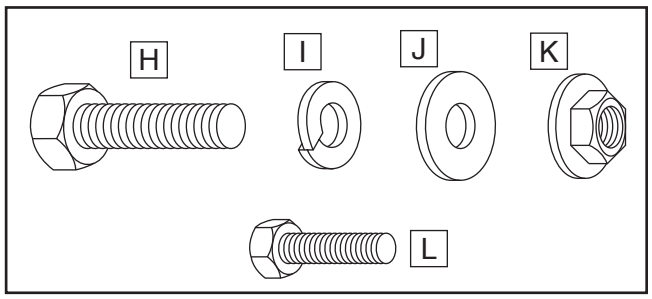
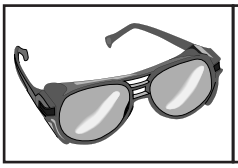


Figure 3. Fastener inventory (one of each type shown).

Assembly



⚠WARNING
Wear safety glasses during the entire setup process!

Items Needed	Qty
Additional Person	1
Safety Glasses (for each person)	1

To assemble roller cabinet:

1. Remove handle and hardware from bottom drawer.

2. Attach handle to right side of cabinet using (4) M6-1 x 20 hex bolts (see **Figure 4**).

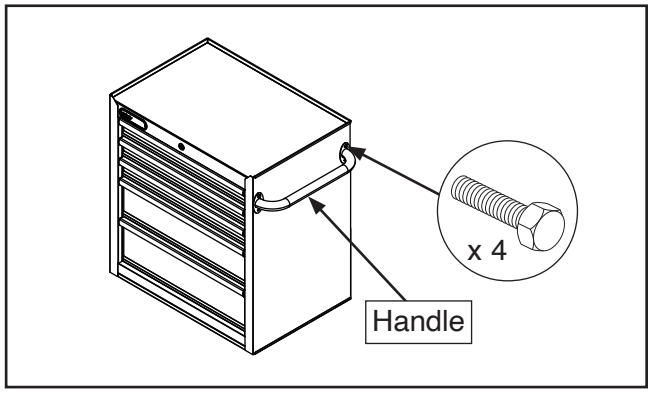


Figure 4. Handle installed on cabinet.

3. Make sure all drawers are closed and locked, then lay cabinet on its back, with help from assistant.

4. Attach (2) locking swivel casters on same side as handle (see **Figure 5**) using (8) M8-1.25 x 25 hex bolts, 8mm lock washers, and 8mm flat washers.

5. Repeat **Step 4** to attach (2) fixed casters along side opposite of handle (see **Figure 5**).

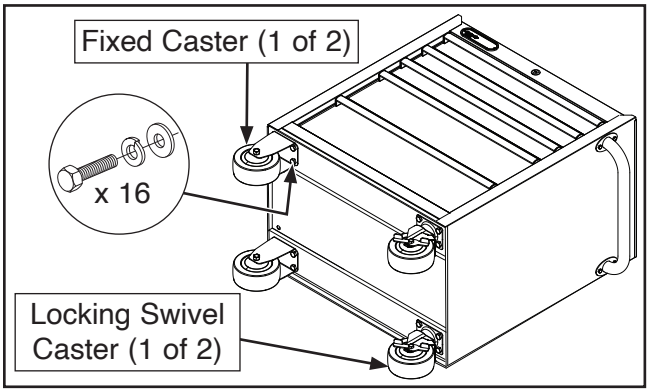


Figure 5. Casters installed.

Attaching Top Tool Chest (Optional)

The Model T34653 can be used with the Model T34654 24" 4-Drawer Top Tool Chest (not included, see **Figure 6**). This optional unit features a cantilever lid with gas struts, built-in power strip, and four drawers on ball-bearing slides.



Figure 6. T34654 26" 4-Drawer Top Tool Chest.

Items Needed	Qty
Additional Person	1
Safety Glasses (for each person)	1 Pr.
Wrenches or Sockets 14mm	1 Ea.

To attach top tool chest:

1. Lock swivel casters on bottom cabinet.

2. Remove top drawer of bottom cabinet and bottom (2) drawers from top tool chest (see **Removing & Installing Drawers**).

3. Remove mat from roller cabinet, then place tool chest on top of roller cabinet (see **Figure 7**) with help from assistant.

4. Secure top tool chest to roller cabinet with (4) M8-1.25 x 25 hex bolts and M8-1.25 flange nuts (see **Figure 7**), then install drawers.

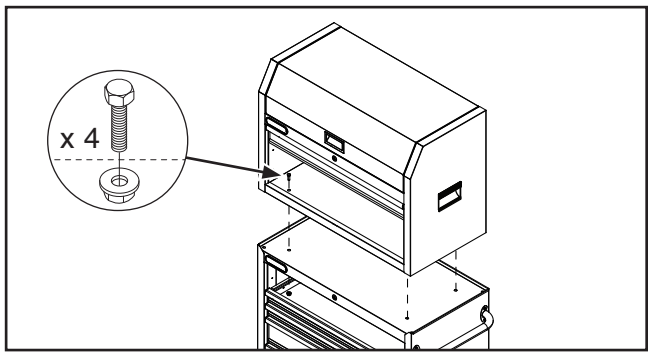


Figure 7. Attaching Model T34654.

Removing & Installing Drawers

The drawers can be removed to facilitate access or maintenance.

To remove and install drawers:

1. Remove contents from desired drawer, then fully extend drawer.

2. Simultaneously lift lever *up* on left drawer slide, while pushing lever *down* on right drawer slide, then remove drawer from cabinet (see **Figure 8**).

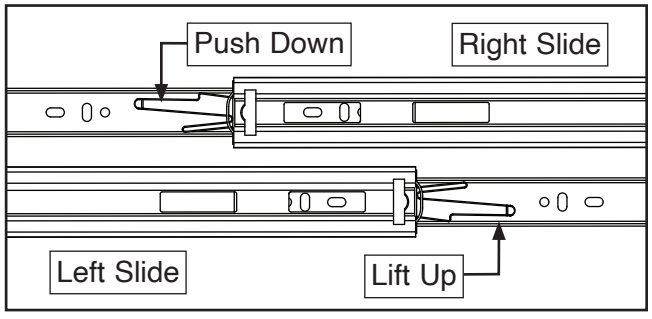


Figure 8. Removing drawers.

3. To install drawer, extend one outer rail until it slides partially onto corresponding inner rail, then repeat on other side (see **Figure 9**).

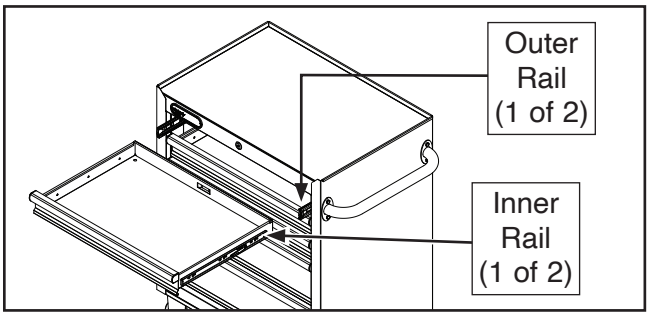


Figure 9. Installing drawer.

4. Slowly push drawer until it is fully closed, then test to verify drawer slides smoothly and stops at full extension.

Locking Drawers

Use the included keys to secure the drawers. Only completely closed drawers will lock.

Locking & Unlocking Casters

The Model T34653 has two swivel casters that may be locked. Press pedal marked ON (see **Figure 10**) to engage caster brake. Lock both swivel casters so cabinet will not shift position. To unlock caster brake, press pedal marked OFF.

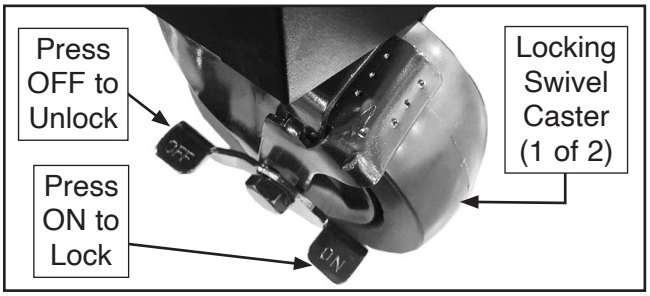
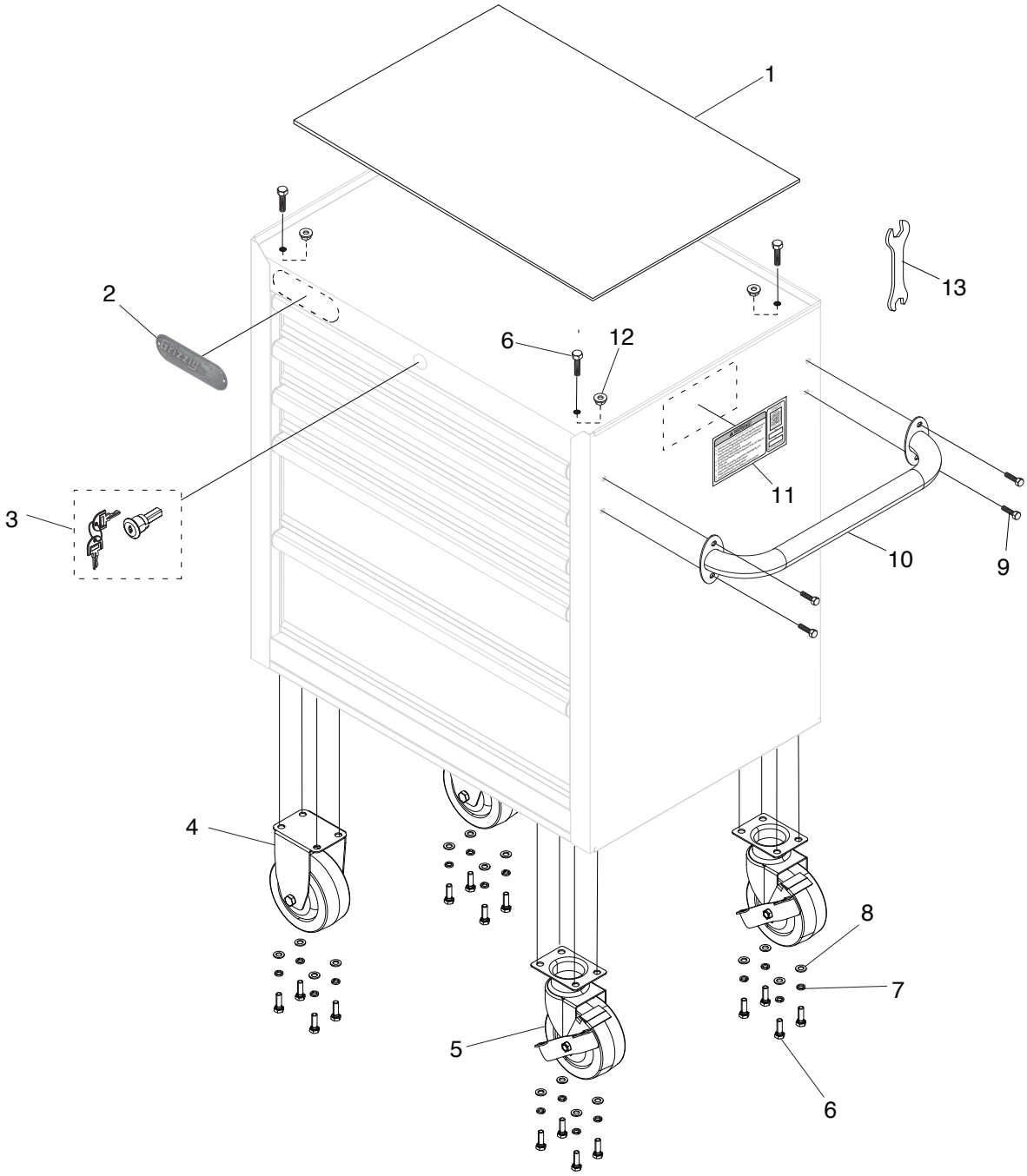


Figure 10. Pedals on swivel caster.

Maintenance

- Use soft, clean cloth and soapy water (use regular dish soap) to remove grease, dirt, or oil. Do not use solvents or flammable liquids.
- Lubricate drawer slides as needed with dry lubricant, such as Grizzly's Model T33964 Quest Micro-Dry PTFE Dry Lubricant.
- Use graphite lubricant to lubricate lock annually.

T34653 Parts



REF	PART #	DESCRIPTION
1	PT34653001	CABINET MAT 26-1/4" X 17-3/4"
2	PT34653002	GRIZZLY OBLONG NAMEPLATE-MINI
3	PT34653003	LOCK SET W/2 KEYS
4	PT34653004	CASTER, 5" FIXED
5	PT34653005	CASTER, 5" LOCKING SWIVEL
6	PT34653006	HEX BOLT M8-1.25 X 25
7	PT34653007	LOCK WASHER 8MM

REF	PART #	DESCRIPTION
8	PT34653008	FLAT WASHER 8MM
9	PT34653009	HEX BOLT M6-1 X 20
10	PT34653010	HANDLE
11	PT34653011	MACHINE ID LABEL
12	PT34653012	FLANGE NUT M8-1.25
13	PT34653013	OPEN-ENDS WRENCH, 10MM, 14MM

Please Note: *We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call* ***(800) 523-4777*** *or visit our online parts store at* ***www.grizzly.com*** *to check for availability.*

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