



# MODEL T34657 72" 15-DRAWER ULTIMATE ROLLING TOOL CABINET INSTRUCTIONS

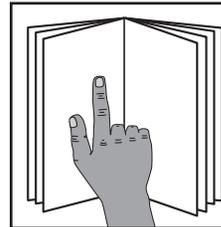
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## Introduction

The Model T34657 features a wood top, peg-board, work lights, and power strip w/USB ports.



Figure 1. Model T34657.



## WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using cabinet.

## Inventory

### Main Inventory (Figure 2)

	Qty
A. Main Cabinet .....	1
B. Pegboards .....	3
C. Overhead Cabinets .....	3
D. Anti-Tipping Brackets .....	3
E. LED Worklights.....	2
F. Keys.....	8
G. Power Cords w/5-15 Plug .....	2
H. Support Columns .....	4
I. Connector Brackets.....	8
J. Fixed Casters .....	2
K. Locking Swivel Casters .....	2
L. Power Cord Brackets .....	2
M. Handle .....	1

## WARNING

- To reduce risk of crushing injuries from cabinet tipping over on you:
  - Do not stand on cabinet or in drawers.
  - Keep casters locked and turned facing front of cabinet.
  - Move only on a flat, level surface.
  - Push cabinet only. Do not pull it.
  - Only open one drawer at a time.
  - Only move or transport cabinet with all drawers and overhead cabinets closed and locked.
- Do not exceed weight capacities:
  - Max 100 lbs. per drawer.
  - Max 30 lbs. per shelf.
  - Max total 1300 lbs. (incl. contents).
- Always lock casters after moving cabinet.
- Prevent unauthorized use by children or untrained users; restrict access and lock drawers and cabinets when unattended.

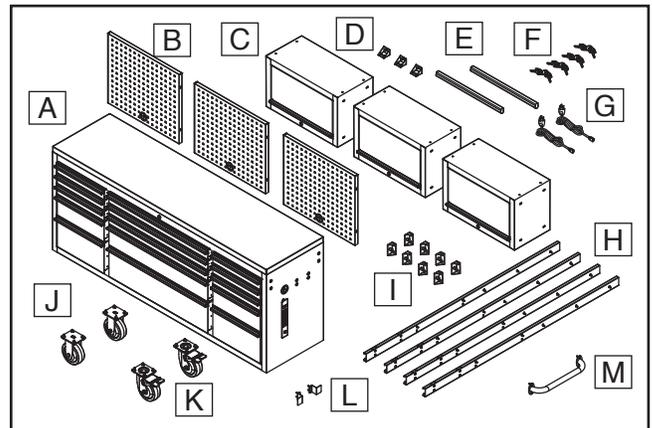


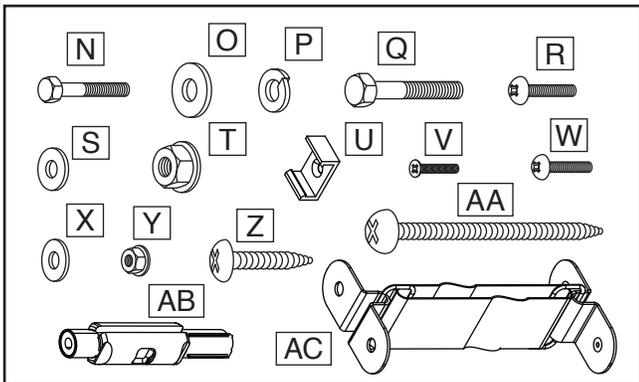
Figure 2. Main inventory.

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V1.02.26

\*\*\*Keep for Future Reference\*\*\*

<b>Hardware Inventory (Figure 3)</b>	<b>Qty</b>
<b>N.</b> Hex Bolts M6-1 x 20 (PT34657011).....	8
<b>O.</b> Flat Washers 8mm (PT34657012).....	16
<b>P.</b> Lock Washers 8mm (PT34657013).....	16
<b>Q.</b> Hex Bolts M8-1.25 x 25 (PT34657014).....	16
<b>R.</b> Phillips Head Screws M6-1 x 15 (PT34657015).....	70
<b>S.</b> Flat Washers 6mm.....	16
<b>T.</b> Flange Nuts M6-1.....	8
<b>U.</b> Mounting Clips (PT34657009).....	4
<b>V.</b> Flat Head Screws M4-.7 x 10 (PT34657027).....	4
<b>W.</b> Phillips Head Screws M4-.7 x 12 (PT34657019).....	6
<b>X.</b> Flat Washers 5mm (PT34657020).....	6
<b>Y.</b> Flange Nuts M4-.7 (PT34657021).....	6
<b>Z.</b> Tap Screws M4 x 20 (PT34657018).....	6
<b>AA.</b> Tap Screws M4.8 x 57 (PT34657016).....	6
<b>AB.</b> Expansion Anchors 5/16" x 2" (PT34657017).....	6
<b>AC.</b> Restraining Straps w/Brackets (PT34657022).....	3



**Figure 3.** Hardware inventory (one of each shown).

## Assembly

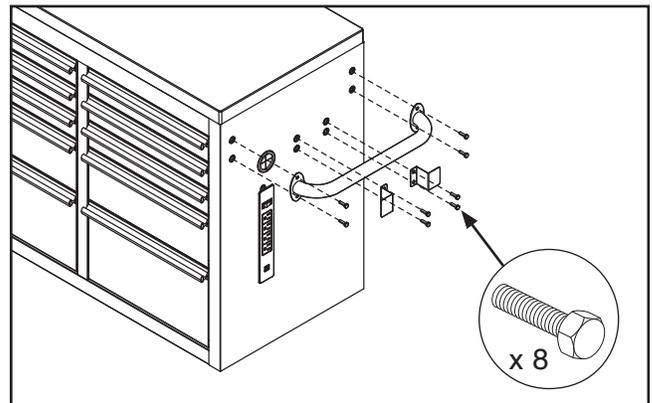
The Model T34657 must be fully assembled before it can be used.

<b>Items Needed</b>	<b>Qty</b>
Additional Person.....	1
Safety Glasses, Respirator, Ear Protection.....	1 Ea.
Phillips Head Screwdriver #2.....	1
Sockets or Wrenches 10mm, 14mm.....	1 Ea.
Blanket or Large Cardboard Sheet.....	1
Step Stool.....	1
Drill.....	1
Drill Bit.....	(as needed)
Lag Screws 1/4" x 3".....	(as needed)
3/4" Plywood.....	(as needed)



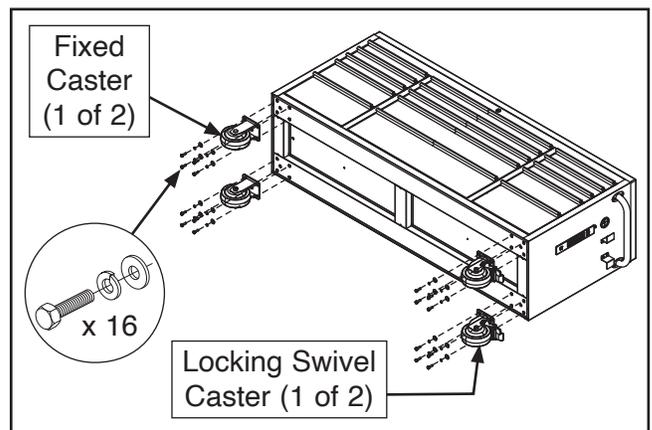
### To assemble cabinet:

1. Remove handle, casters, and hardware from bottom drawer.
2. Attach handle and (2) power cord brackets to side of main cabinet with (8) M6-1 x 20 hex bolts (see **Figure 4**). Do not over-tighten!



**Figure 4.** Attaching handle and power cord brackets.

3. Make sure all drawers are closed and locked, then lay cabinet on its back with help from another person.
4. Attach (2) locking swivel casters on handle side of cabinet, and (2) fixed casters on opposite side using (16) M8-1.25 x 25 hex bolts, 8mm lock washers, and 8mm flat washers (see **Figure 5**).

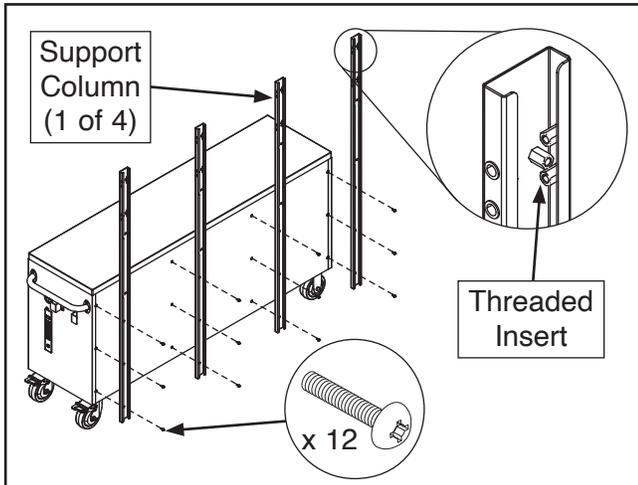


**Figure 5.** Attaching casters to cabinet.



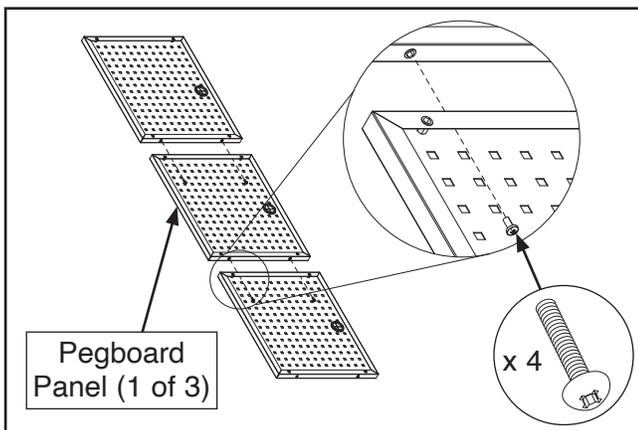
- Stand cabinet upright, and attach (4) support columns to rear of cabinet with (12) M6-1 x 15 Phillips head screws (see **Figure 6**).

**Note:** Support column ends with threaded inserts should be on top (see **Figure 6**).



**Figure 6.** Attaching support columns.

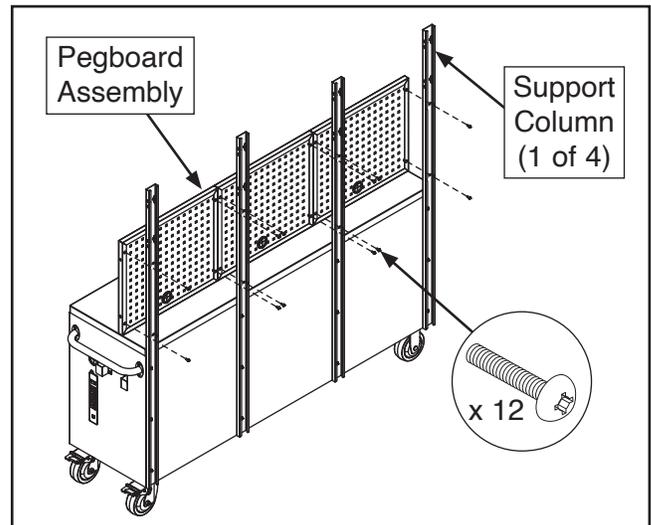
- Lay pegboard panels face down and positioned end-to-end as shown in **Figure 7**, then attach using (4) M6-1 x 15 Phillips head screws.



**Figure 7.** Attaching pegboard panels together.

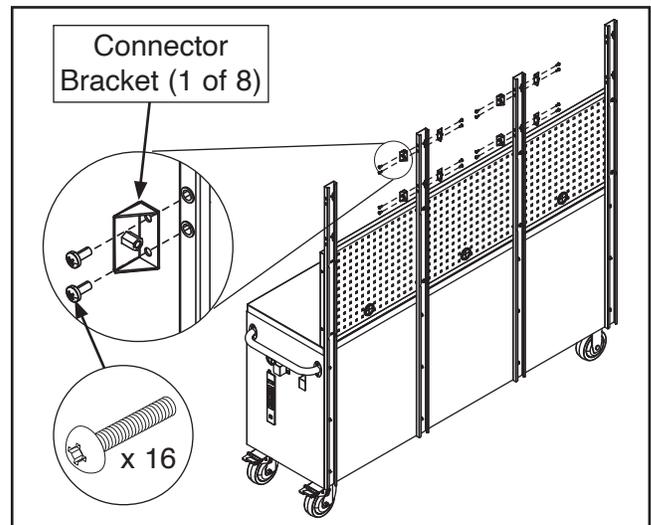
- Place rear of pegboard assembly against support columns and resting on tabletop, then attach using (12) M6-1 x 15 Phillips head screws (see **Figure 8**).

**Note:** Pegboard can be mounted with grommets along top or bottom edge (bottom mounting shown in **Figure 8**.)



**Figure 8.** Attaching pegboard assembly to support columns.

- Attach (8) connector brackets to middle support columns using (16) M6-1 x 15 Phillips head screws (see **Figure 9**).



**Figure 9.** Attaching connector brackets.

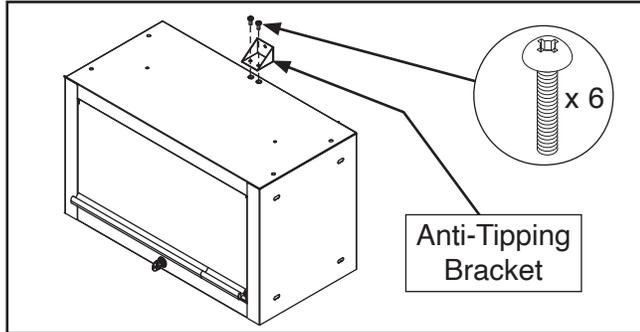
- Lock both swivel casters so cabinet does not shift during next steps (see **Locking Casters** on **Page 6**).

## **⚠️ WARNING**

Always lock swivel casters to prevent the cabinet from shifting while installing overhead components. Cabinet movement may interfere with component installation, causing the component to fall on the user, resulting in serious head injuries.

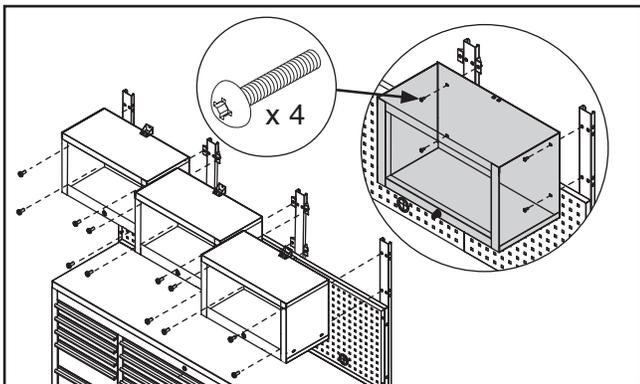


- Install (3) anti-tipping brackets on top of overhead cabinets using (6) M6-1 x 15 Phillips head screws (see **Figure 10**).



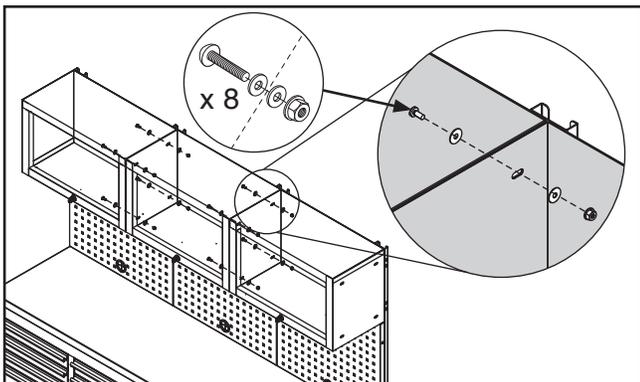
**Figure 10.** Attaching anti-tipping bracket (1 of 3).

- Starting on right side, lift each overhead cabinet, and secure to support columns using (4) M6-1 x 15 Phillips head screws for each cabinet (see **Figure 11**).



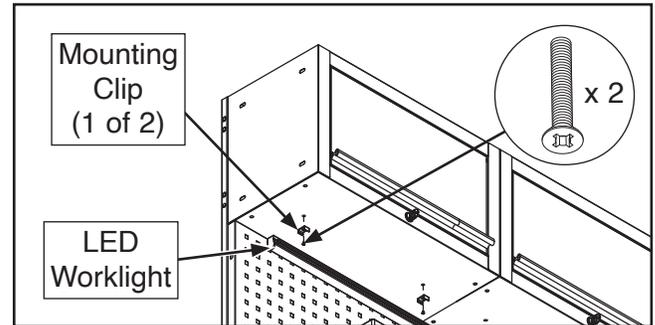
**Figure 11.** Securing overhead cabinet (doors removed for clarity).

- Secure each overhead cabinet to adjacent cabinet using (8) M6-1 x 15 Phillips head screws, (16) 6mm flat washers, and (8) M6-1 flange nuts (see **Figure 12**).



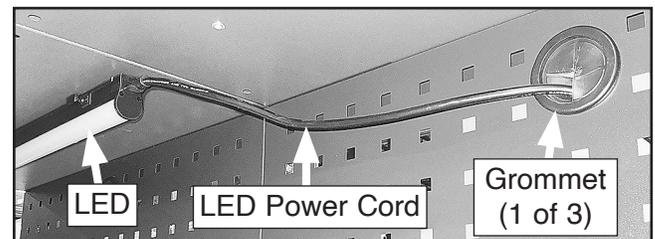
**Figure 12.** Securing adjacent overhead cabinets (doors removed for clarity).

- Install (2) mounting clips on bottom of desired cabinet using (2) M4-7 x 10 flat head screws (see **Figure 13**), then insert LED into clips to secure. Repeat step for second cabinet.



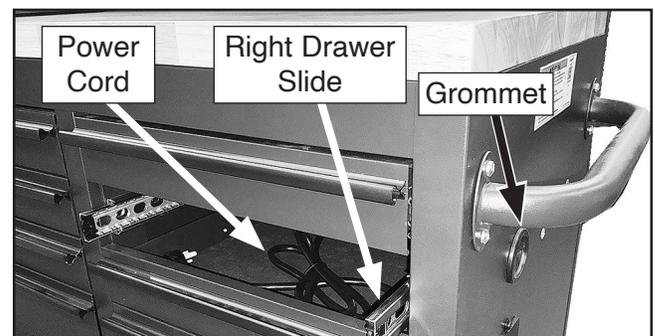
**Figure 13.** Installing LED (1 of 2).

- Insert female end of power cord into receptacle on LED, then route male end through nearest grommet to back side of cabinet (**Figure 14**). Repeat step for other LED.



**Figure 14.** LED cord routed through grommet (top grommet mounting shown).

- Remove second drawer down on right side (see **Removing & Installing Drawers** on **Page 6**), and route power cord plug under right drawer slide and through grommet to outside of cabinet, as shown in **Figure 15**.



**Figure 15.** Location of power strip cord.

- Install drawer that was removed in **Step 15** (see **Removing & Installing Drawers** on **Page 6**).

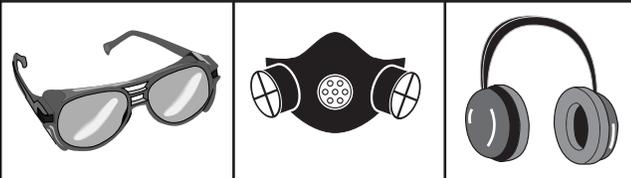


## **!WARNING**

Contents in overhead cabinets may cause the structure to be top-heavy, increasing the risk of tipping and causing serious personal injury. Secure cabinets to a wall using anti-tipping hardware to reduce risk of tipping over and crushing operator.

## **!WARNING**

Eye injuries, respiratory problems, or hearing loss can occur while drilling concrete. Wear personal protective equipment to reduce your risk from these hazards.

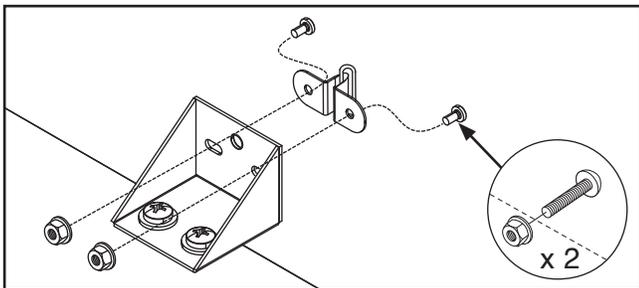


### Securing to Wall

Mounting hardware is included with the Model T34657 for securing the tool cabinet to a wall.

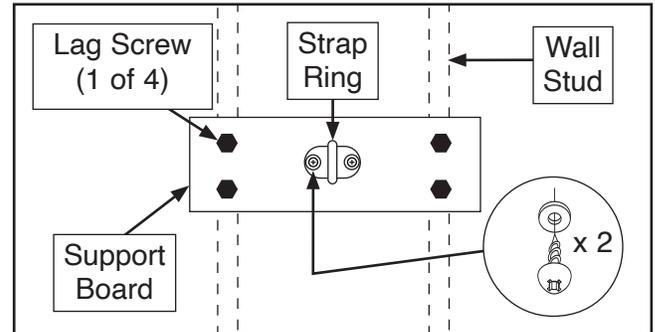
#### To secure to wall:

1. Temporarily move cabinet to final position, then mark on wall where holes will be drilled.
  - If placing cabinet along a wood-framed wall, proceed to **Step 2**.
  - If placing cabinet along a concrete or masonry wall, proceed to **Step 7**.
2. Attach (3) strap rings to (3) anti-tipping brackets using (6) M4-.7 x 12 Phillips head screws and M4-.7 flange nuts (see **Figure 16**).



**Figure 16.** Attaching strap ring to bracket, (1 of 3 shown).

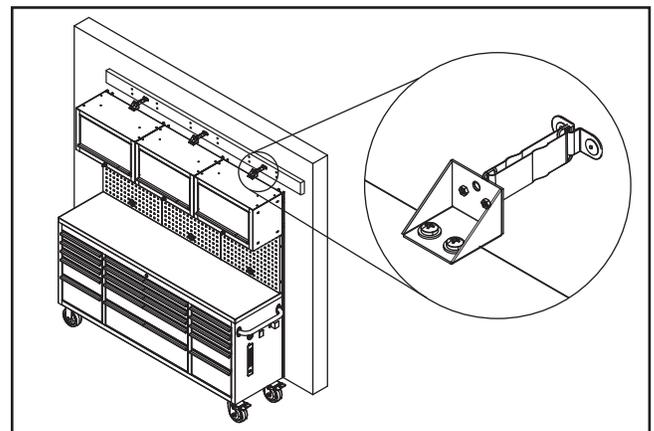
3. If mounting location does not align with studs, attach  $\frac{3}{4}$ " plywood backing board that spans across studs with  $\frac{1}{4}$ " x 3" lag screws (see **Figure 17**).
4. Mount (3) strap rings to backing board or wall studs using (6) M4 x 20 tap screws and 5mm flat washers (see **Figure 17**).



**Figure 17.** Strap ring attached to support board (1 of 3).

**IMPORTANT:** This is the last opportunity to plug power cords into wall outlets behind the cabinet before the cabinet is secured to the wall.

5. Move cabinet into final position, connect rings with (3) restraining straps (see **Figure 18**), and remove slack.

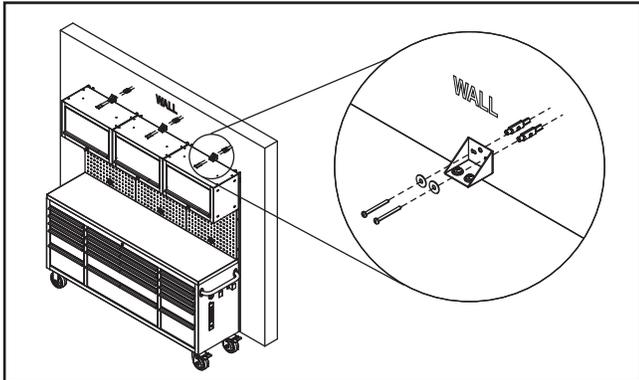


**Figure 18.** Restraining straps installed.

6. Proceed to **Step 9**.



- In locations marked in **Step 1**, use masonry bit to drill holes sized to accept (6)  $\frac{5}{16}$ " x 2" expansion anchors (see **Figure 19**), then insert anchors.
- Move cabinet into final location, then secure anti-tipping brackets to wall using (6) M4.8 x 57 tap screws and 5mm flat washers (see **Figure 19**).

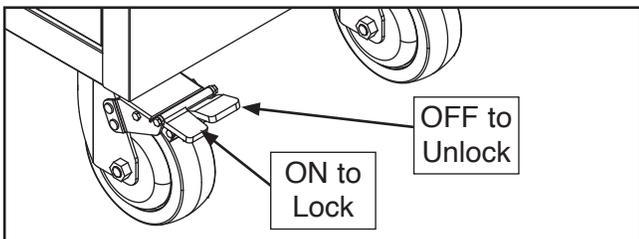


**Figure 19.** Anchoring to concrete or masonry.

- Connect LED and power strip cords to power receptacles (if not done previously).

### Locking Casters

To lock casters, press down on pedal marked ON. To unlock, press down on pedal marked OFF (see **Figure 20**). Secure both locking casters to ensure cabinet will not shift position.



**Figure 20.** Location of caster lock controls.

## ⚠ WARNING

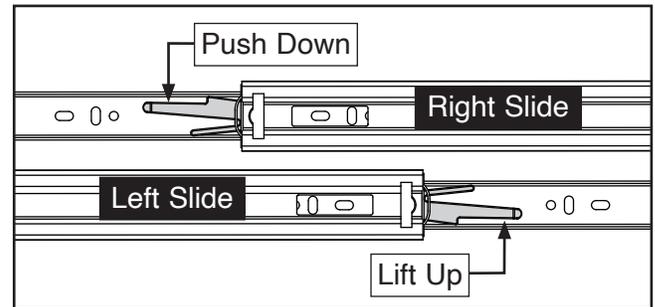
Tool cabinets can tip over and cause crushing injuries when wheels are not set properly. Wheels should always remain locked and face the front of the cabinet when cabinet is stationary to prevent risk of cabinet tipping over and causing crushing injuries.

## Removing & Installing Drawers

To avoid tipping, open only one drawer at a time before removing.

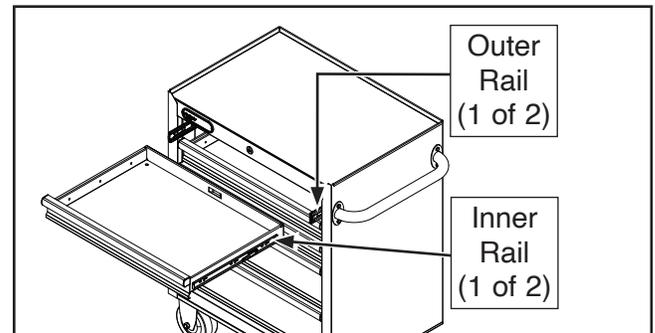
### To remove drawer:

- Fully extend drawer and remove contents.
- Push right locking tab down and hold, then lift left locking tab up and hold (see **Figure 21**).



**Figure 21.** Location of tabs for removing drawers.

- To install drawer, extend one outer rail until it slides partially onto corresponding inner rail, then repeat on other side (see **Figure 22**).



**Figure 22.** Installing drawer.

### Locking Drawers

Use the included keys to secure the drawers and cabinets. Only completely closed drawers will lock.

### Maintenance

- Use soft, clean cloth and soapy water (dish soap) to remove grease, dirt, or oil. Do not use solvents or flammable cleaning liquids.
- Lubricate drawer slides as needed with dry lubricant.
- Use graphite to lubricate lock annually.



## Power Strip

The T34657 features a pre-installed power strip with four 5-15 outlets and two USB ports conveniently located for easy access. The included power strip has the following ratings:

**Max. Amperage Load** ..... 15A  
**Max. Voltage** ..... 125V  
**Cycle** ..... 50/60 Hz  
**Max. Wattage** ..... 1875W  
**USB Output** ..... 5VDC, 2.1A

### **⚠ WARNING**

- Do not connect plug to receptacle via extension cord or in series with other power strip.
- Keep electrical connections clear of flammable materials.
- Keep electrical connections dry. Do not use in damp or wet conditions.
- Do not connect devices to power strip that draw more than listed power strip rating. Equipment must be used in accordance with any instructions or labeling.
- Power strips are designed for use with low-powered loads, such as battery chargers. Not designed for use with high-powered loads, such as space heaters or microwaves.
- Do not run cord under floor coverings or where it may be tripped over.
- Not meant for outdoor use.
- Prevent unauthorized use by children or untrained users.

## 125V Circuit Requirements

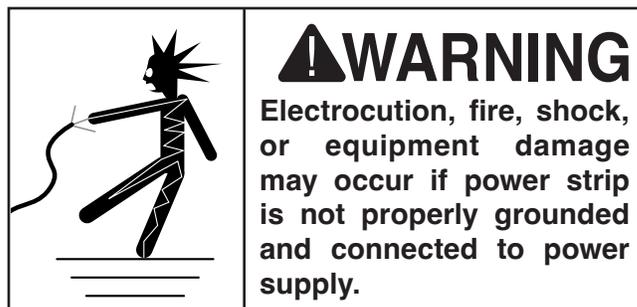
This power strip is prewired to connect to a power supply circuit that has a verified ground and meets the following requirements:

**Nominal Voltage** ..... 110V, 115V, 120V, 125V  
**Cycle** ..... 60 Hz  
**Phase** ..... Single-Phase  
**Power Supply Circuit** ..... 15 Amps  
**Plug/Receptacle** ..... NEMA 5-15

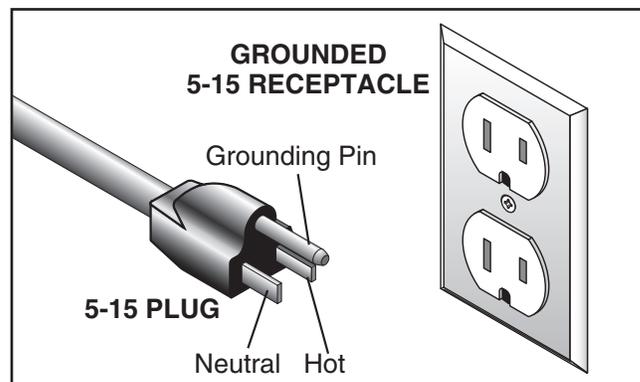
A power supply circuit includes all electrical equipment between the breaker box or fuse panel in the building and the power strip. The power supply circuit used for this power strip must be sized to safely handle the full-load current drawn from the power strip for an extended period of time. (If this power strip is connected to a circuit protected by fuses, use a time delay fuse marked D.)

## Grounding & Plug Requirements

This power strip **MUST** be grounded. In the event of certain malfunctions or breakdowns, grounding reduces the risk of electric shock by providing a path of least resistance for electric current.



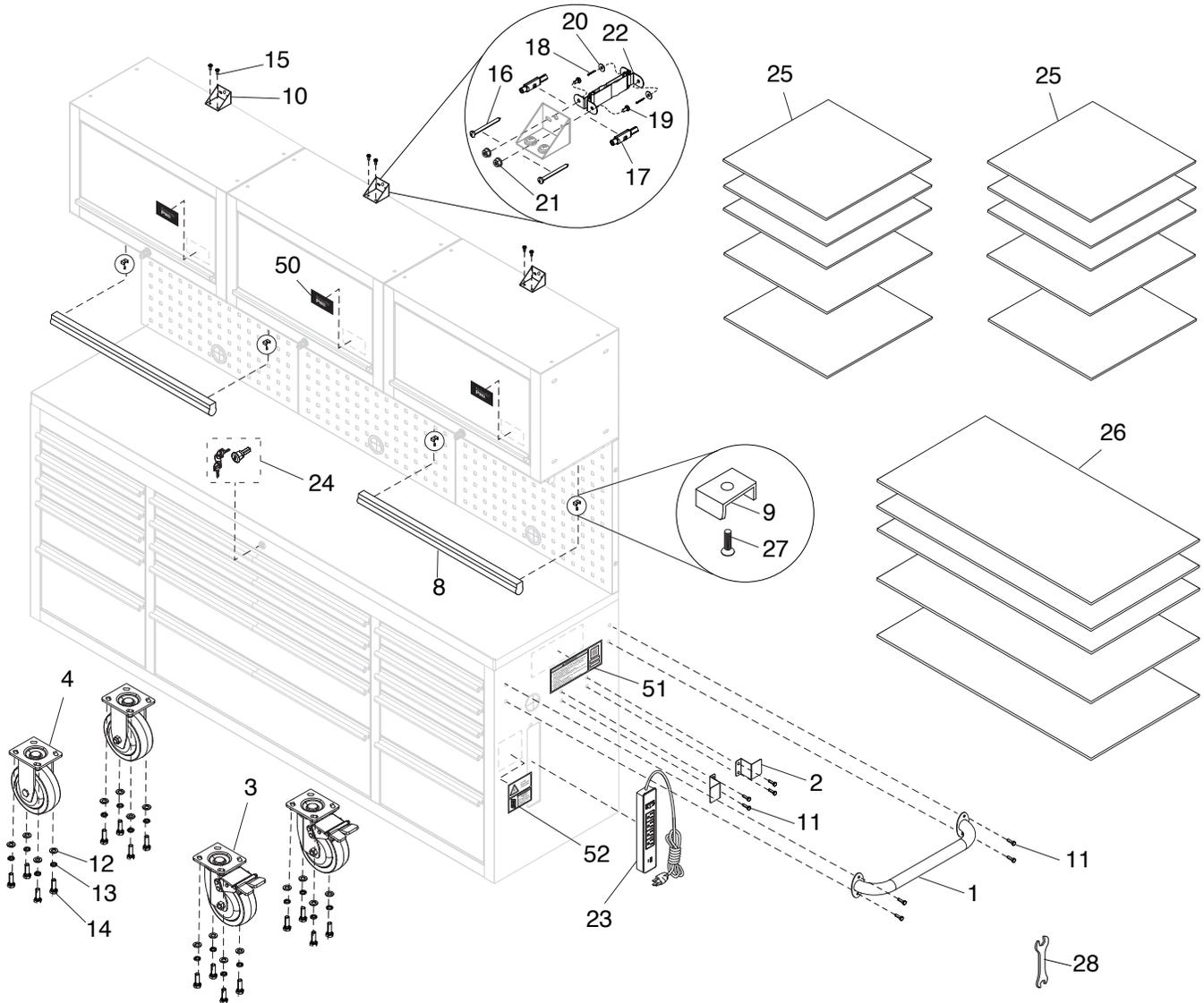
This power strip is equipped with a power cord that has an equipment-grounding wire and a grounding plug. Only insert plug into a matching receptacle (outlet) that is properly installed and grounded in accordance with all local codes and ordinances. **DO NOT** modify the provided plug!



**Figure 23.** Typical 5-15 plug and receptacle.



# T34657 Parts



REF PART #	DESCRIPTION
1	PT34657001 HANDLE 16"
2	PT34657002 POWER CORD BRACKET
3	PT34657003 CASTER, 6" LOCKING SWIVEL
4	PT34657004 CASTER, 6" FIXED
8	PT34657008 LED WORKLIGHT 120V 7W 22"
9	PT34657009 MOUNTING CLIP
10	PT34657010 ANTI-TIPPING BRACKET
11	PT34657011 HEX BOLT M6-1 X 20
12	PT34657012 FLAT WASHER 8MM
13	PT34657013 LOCK WASHER 8MM
14	PT34657014 HEX BOLT M8-1.25 X 25
15	PT34657015 PHLP HD SCR M6-1 X 15
16	PT34657016 TAP SCREW M4.8 X 57
17	PT34657017 EXPANSION ANCHOR 5/16" X 2"

REF PART #	DESCRIPTION
18	PT34657018 TAP SCREW M4 X 20
19	PT34657019 PHLP HD SCR M4-.7 X 12
20	PT34657020 FLAT WASHER 5MM
21	PT34657021 FLANGE NUT M4-.7
22	PT34657022 RESTRAINING STRAP W/BRACKETS
23	PT34657023 POWER STRIP TA1424121F12 125V 5-15P
24	PT34657024 LOCK SET W/2 KEYS
25	PT34657025 DRAWER MAT, SMALL 14-3/4" X 17-1/4"
26	PT34657026 DRAWER MAT, LARGE 32-1/4" x 17-1/4"
27	PT34657027 FLAT HD SCR M4-.7 X 10
28	PT34657028 WRENCH 10 X 14MM OPEN ENDS
50	PT34657050 GRIZZLY PRO LABEL 75 X 40MM
51	PT34657051 MACHINE ID LABEL
52	PT34657052 COMBO WARNING LABEL

**Please Note:** We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call (800) 523-4777 or visit our online parts store at [www.grizzly.com](http://www.grizzly.com) to check for availability.

