MODEL T34659
42" 5-DRAWER 1-CABINET TOOL ROLLER CABINET
INSTRUCTIONS

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

Introduction

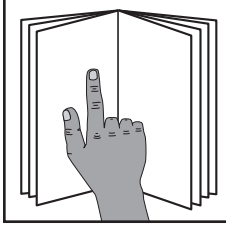
The Model T34659 features five locking drawers with ball-bearing slides, locking cabinet, and four wheel casters.



Figure 1. Model T34659.

⚠WARNING

- **To reduce risk of crushing injuries from tool cabinet tipping over on you:**
  - **— Do not stand on cabinet or in drawers.**
  - **— Push cabinet only. Do not pull it.**
  - **— Only open one drawer at a time.**
  - **— Only move on a flat, level surface.**
  - **— Only move or transport cabinet with all drawers closed and locked.**
- **Do not exceed weight capacities:**
  - **— Per shelf: 50 lbs.**
  - **— Per drawer: 65 bs.**
  - **— Cabinet and contents: 1100 lbs.**
- **Always lock swivel casters after moving.**
- **Do not allow children to have unsupervised access to cabinet.**



⚠WARNING

To reduce your risk of serious injury, read this entire manual BEFORE using chest.

Specifications

Product Weight	135 lbs.
Dimensions	42½ x 18½ x 41½ in.
Maximum Weight Capacity:	
Per Shelf	50 lbs.
Per Drawer	65 lbs.
Total (Cabinet Plus Contents)	1100 lbs.

Inventory

Main Inventory (Figure 2)		Qty
A.	Tool Cabinet (not shown)	1
B.	Handle	1
C.	Keys (Drawers)	2
D.	Keys (Cabinet Door)	2
E.	Open-Ends Wrench 10 x 14mm	1
F.	Locking Swivel Casters	2
G.	Fixed Casters	2

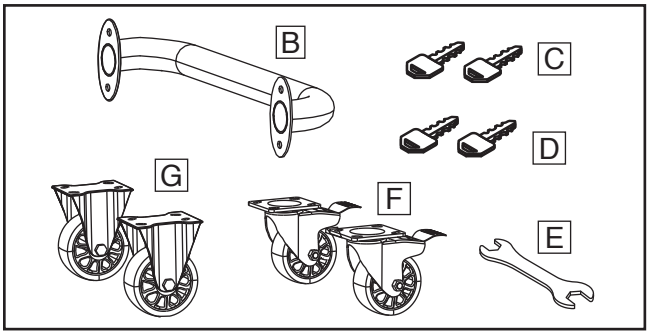


Figure 2. Inventory.

COPYRIGHT © FEBRUARY, 2026 BY GRIZZLY INDUSTRIAL, INC.
NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.
(FOR MODELS MFD. SINCE 02/26) #SG23921 PRINTED IN CAMBODIA V1.02.26

******Keep for Future Reference******

Fastener Inventory (Figure 3)	Qty
H. Hex Bolts M8-1.25 x 25	18
I. Lock Washers 8mm	18
J. Flat Washers 8mm	18
K. Connector Brackets	2
L. Hex Bolts M6-1 x 20	8

Note: *Items H, I, J each include two extra pieces for replacement purposes.*

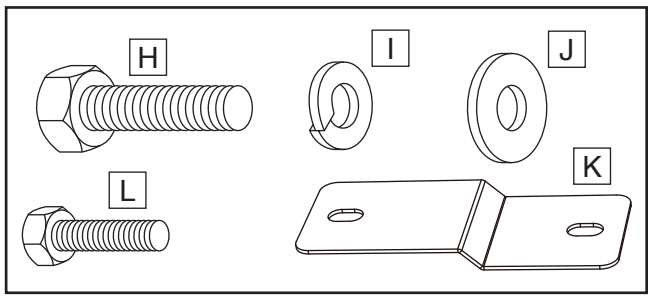


Figure 3. Fastener inventory (one of each shown).

Assembly



⚠WARNING
Wear safety glasses during the entire setup process!

Items Needed	Qty
Additional Person	1
Safety Glasses (for each person)	1 Pr.

To assemble roller cabinet:

1. Remove parts from all drawers.

2. Attach handle on right or left side of cabinet with (4) M6-1 x 20 hex bolts (see **Figure 4**).

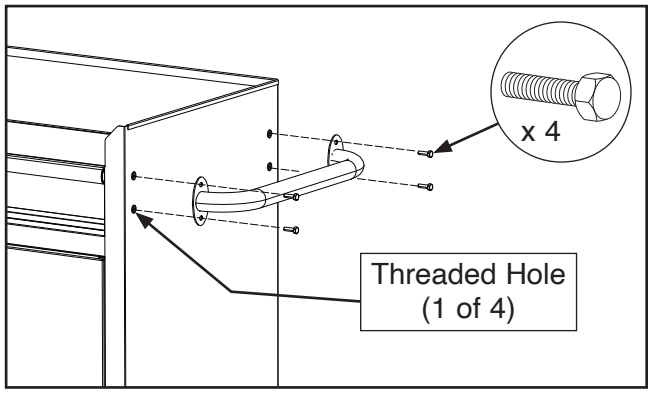


Figure 4. Installing handle (right-side mount shown).

3. With all drawers closed and locked, lay cabinet back-side down, with help from assistant.

4. Attach (2) swivel casters on same side as handle (see **Figure 5**) with (8) M8-1.25 x 25 hex bolts, 8mm lock washers, and 8mm flat washers. Do not overtighten.

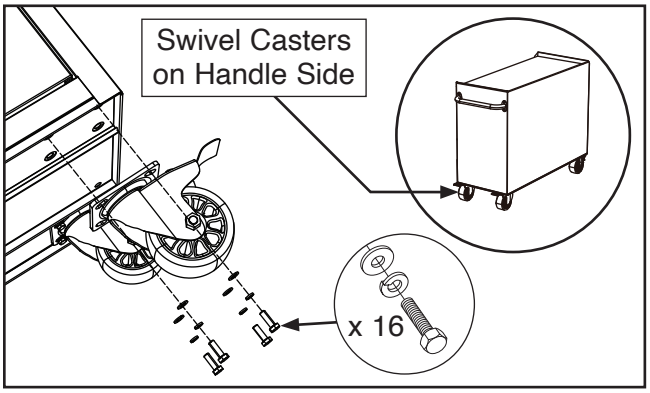


Figure 5. Installing casters.

5. Repeat **Step 4** to attach (2) fixed casters on opposite side.

Attaching Top Tool Chest (Optional)

The Model T34659 can be used with the Model T34658 42" 6-Drawer Top Tool Chest (see **Figure 6**). This optional unit features a lid with gas struts, built-in power strip, and six locking drawers with ball-bearing slides.



Figure 6. T34658 42" 6-Drawer Top Tool Chest.

Items Needed	Qty
Additional Person	1
Wrench or Socket 14mm	1

To attach top tool chest:

1. Lock swivel casters on roller cabinet.

2. With help from an assistant, place tool chest on top of rolling cabinet.

3. Attach (2) connector brackets to back side of cabinet/chest with (4) M6-1 x 20 hex bolts (see **Figure 7**).

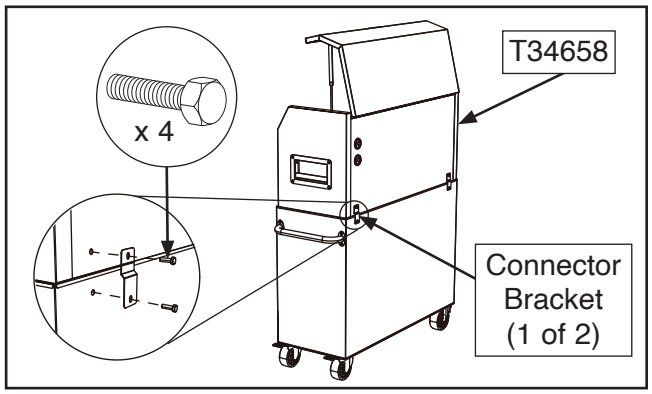


Figure 7. Model T34658 attached with connector brackets.

Removing & Installing Drawers

The drawers can be removed to facilitate access or maintenance.

To remove and install drawers:

1. Remove contents from one drawer, then fully extend drawer.

2. Simultaneously lift lever *up* on left drawer slide, while pushing lever *down* on right drawer slide, then remove drawer from cabinet (see **Figure 8**).

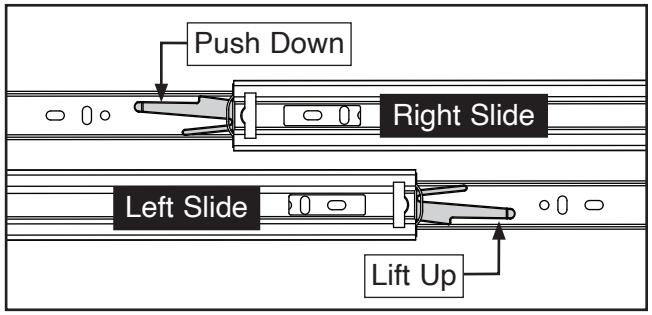


Figure 8. Removing drawers.

3. To install drawer, extend one outer rail until it slides partially onto corresponding inner rail, then repeat on other side (see **Figure 9**).

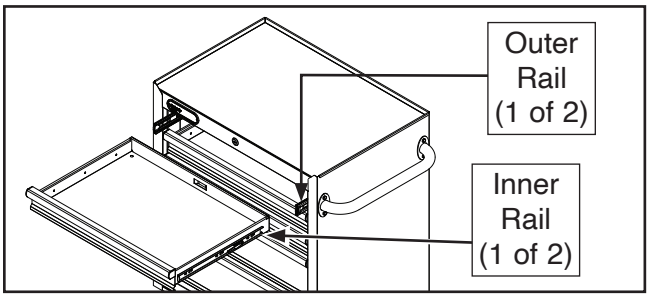


Figure 9. Installing drawer.

4. Slowly push drawer until it is fully closed, then test to verify drawer slides smoothly and stops at full extension.

Locking Drawers

Use the included keys to secure the drawers. Only completely closed drawers will lock.

Locking & Unlocking Casters

The Model T34659 features two swivel casters that lock. Press large pedal down to engage caster brake (see **Figure 8**). Lock both swivel casters so cabinet will not shift position. To unlock caster brake, press small upper pedal.

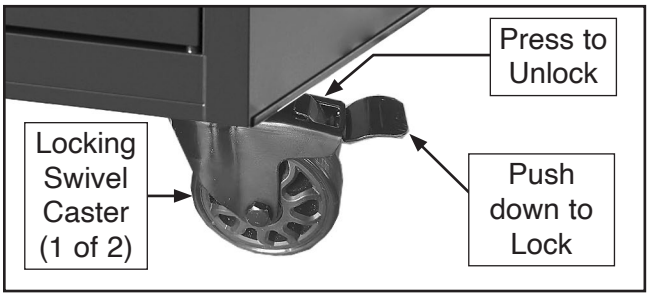
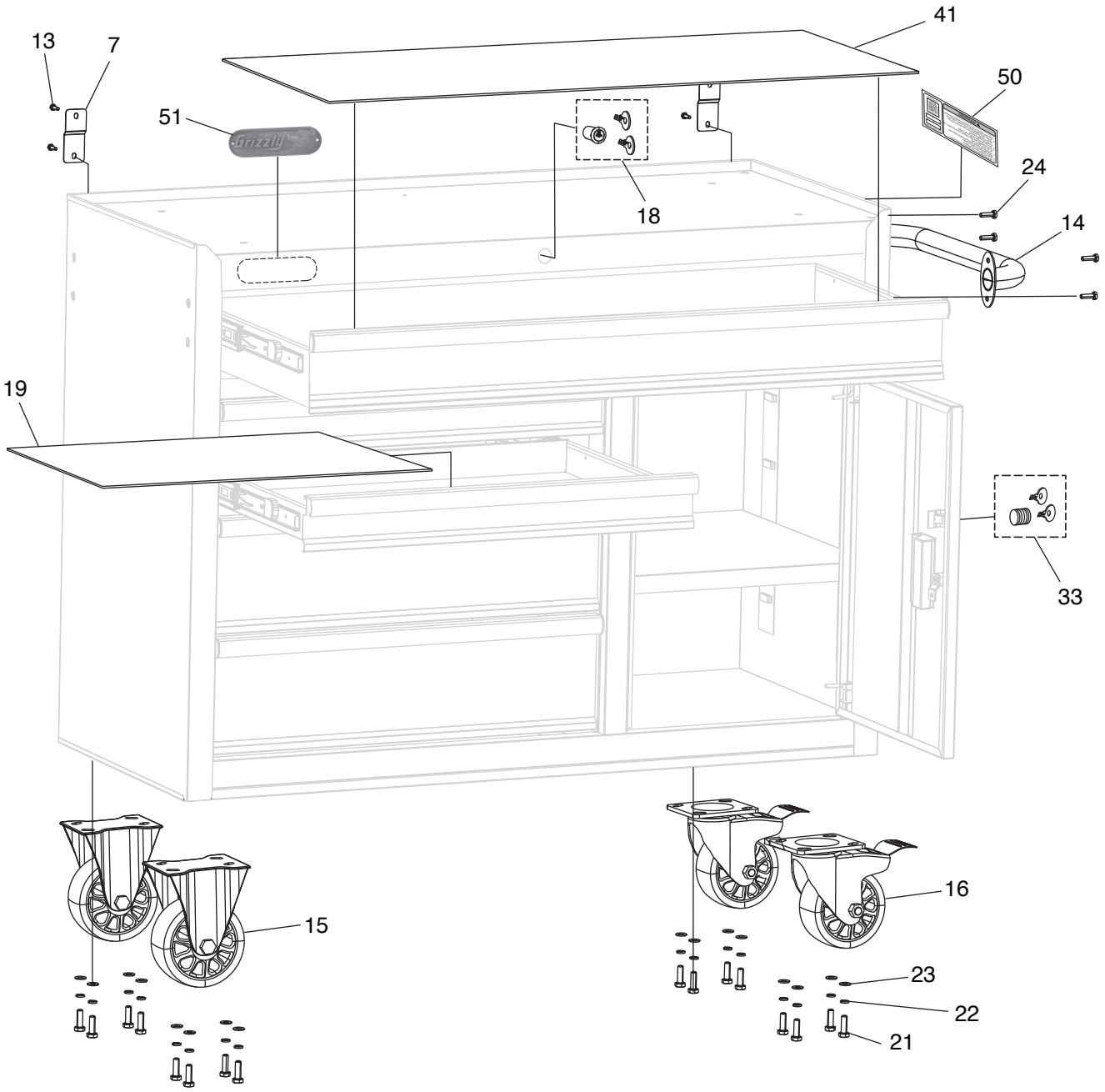


Figure 10. Pedal controls on swivel caster.

Maintenance

- Use soft, clean cloth and soapy water (use regular dish soap) to remove grease, dirt, or oil. Do not use solvents or flammable liquids.
- Grease casters annually with high-quality bearing grease.
- Lubricate drawer slides as needed with dry lubricant, such as Grizzly's Model T33964 Quest Micro-Dry PTFE Dry Lubricant.
- Use graphite lubricant to lubricate lock annually.

T34659 Parts



REF	PART #	DESCRIPTION
7	PT34659007	CONNECTOR BRACKET
13	PT34659013	HEX BOLT M6-1 X 20
14	PT34659014	CABINET HANDLE
15	PT34659015	CASTER, 5" FIXED
16	PT34659016	CASTER, 5" LOCKING SWIVEL
18	PT34659018	DRAWER LOCK W/2 KEYS
19	PT34659019	DRAWER LINER, MED 22-1/4" X 15-1/4"
21	PT34659021	HEX BOLT M8-1.25 X 25

REF	PART #	DESCRIPTION
22	PT34659022	LOCK WASHER 8MM
23	PT34659023	FLAT WASHER 8MM
24	PT34659024	HEX BOLT M6-1 X 20
33	PT34659033	DOOR LOCK W/2 KEYS
41	PT34659041	DRAWER LINER, LRG 37-1/2" X 15-1/4"
50	PT34659050	MACHINE ID LABEL
51	PT34659051	GRIZZLY OBLONG NAMEPLATE-MINI

Please Note: *We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call* ***(800) 523-4777*** *or visit our online parts store at* ***www.grizzly.com*** *to check for availability.*

BUY PARTS ONLINE AT GRIZZLY.COM!
Scan QR code to visit our Parts Store.