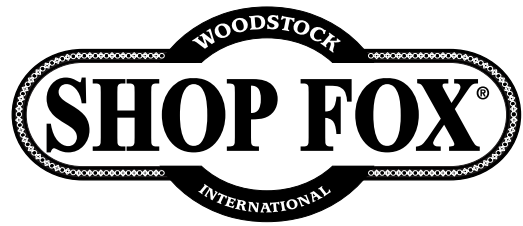


# Model W1755H 6" Parallelogram Jointer w/Helical Cutterhead Manual Insert



Phone #: (360) 734-3482 • Tech Support: [techsupport@woodstockint.com](mailto:techsupport@woodstockint.com) • Web: [www.woodstockint.com](http://www.woodstockint.com)

The Model W1755H is the same as the Model W1755, except it has a helical cutterhead. Besides differences noted in this insert, the content in the Model W1755 owner's manual is the same for both machines. Before operating your new machine, you **MUST** read and understand this insert and the entire Model W1755 manual to reduce the risk of injury from improper use or setup.

If you have any further questions about this manual insert or the differences between the Model W1755H and the Model W1755, contact our Technical Support at (360) 734-3482 or email [techsupport@woodstockint.com](mailto:techsupport@woodstockint.com).



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#20927CS

Printed in China



# MACHINE SPECIFICATIONS



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## MODEL W1755H 6" PARALLELOGRAM JOINTER WITH HELICAL CUTTERHEAD

### Product Dimensions

Weight..... 325 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 55-1/2 x 24-1/2 x 48 in.  
Footprint (Length x Width)..... 27 x 20-1/2 in.

### Shipping Dimensions

#### Carton #1

Type..... Cardboard Box  
Content..... Machine  
Weight..... 234 lbs.  
Length x Width x Height..... 62 x 21 x 14 in.

#### Carton #2

Type..... Cardboard Box  
Content..... Stand  
Weight..... 125 lbs.  
Length x Width x Height..... 29 x 20 x 28 in.

### Electrical

Power Requirement..... 120V or 240V, Single-Phase, 60 Hz  
Prewired Voltage..... 120V  
Full-Load Current Rating..... 15A at 120V, 7.5A at 240V  
Minimum Circuit Size..... 20A at 120V, 15A at 240V  
Connection Type..... Cord & Plug  
Power Cord Included..... Yes  
Power Cord Length..... 6 ft.  
Power Cord Gauge..... 14 AWG  
Plug Included..... Yes  
Included Plug Type..... 5-15 for 120V  
Recommended Plug Type..... 6-15 for 240V  
Switch Type..... ON/OFF Push Button Switch w/Large Shut-Off Paddle

### Motors

#### Main

Horsepower..... 1.5 HP  
Phase..... Single-Phase  
Amps..... 15A/7.5A  
Speed..... 3460 RPM  
Type..... TEFC Capacitor-Start Induction  
Power Transfer ..... Belt Drive  
Bearings..... Shielded & Permanently Lubricated  
Centrifugal Switch/Contacts Type..... External

## Main Specifications

### Main Specifications

Bevel Jointing.....	0 - 45 deg. L/R
Maximum Width of Cut.....	6 in.
Maximum Depth of Cut.....	1/8 in.
Minimum Workpiece Length.....	8 in.
Minimum Workpiece Thickness.....	1/2 in.
Number of Cuts Per Minute.....	19,400

### Fence Information

Fence Length.....	36 in.
Fence Width.....	1-1/4 in.
Fence Height.....	5 in.
Fence Stops.....	45, 90, 135 deg.

### Cutterhead Information

Cutterhead Type.....	Helical
Cutterhead Diameter.....	3 in.
Number of Cutter Rows.....	4
Number of Indexable Cutters.....	30
Cutterhead Speed.....	4800 RPM

### Cutter Insert Information

Cutter Insert Type.....	Indexable Carbide
Cutter Insert Length.....	15mm
Cutter Insert Width.....	15mm
Cutter Insert Thickness.....	2.5mm

### Table Information

Table Length.....	55-1/2 in.
Table Width.....	6 in.
Table Thickness.....	1-1/2 in.
Floor to Table Height.....	32-1/2 in.
Table Adjustment Type.....	Lever Action
Table Movement Type.....	Parallelogram

### Construction

Base.....	Cast Iron
Body Assembly.....	Cast Iron
Cabinet.....	Pre-Formed Steel
Fence Assembly.....	Cast Iron
Guard.....	Aluminum
Table.....	Precision-Ground Cast Iron
Paint Type/Finish.....	Powder Coated

### Other Information

Number of Dust Ports.....	1
Dust Port Size.....	4 in.
Mobile Base.....	Built-In

**Other**

Country of Origin ..... China  
Warranty ..... 2 Years  
Approximate Assembly & Setup Time ..... 1 Hour  
Serial Number Location ..... ID Label  
Certified by a Nationally Recognized Testing Laboratory (NRTL) ..... Yes

**Features**

Helical Cutterhead with 30 Indexable Carbide Inserts  
Built-In Mobile Base  
1-1/2 HP Motor  
Easy-to-Reach Pedestal-Mounted Control Panel  
Parallelogram Table Design Allows for Full Adjustability and Calibration  
5" Tall Fence  
Sturdy Cabinet Stand

# SAFETY

## For Your Own Safety, Read Manual Before Operating Machine

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures—this responsibility is ultimately up to the operator!



Indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

### NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment or a situation that may cause damage to the machinery.

## Standard Machinery Safety Instructions

**OWNER'S MANUAL.** Read and understand this owner's manual **BEFORE** using machine.

**TRAINED OPERATORS ONLY.** Untrained operators have a higher risk of being hurt or killed. Only allow trained/supervised people to use this machine. When machine is not being used, disconnect power, remove switch keys, or lock-out machine to prevent unauthorized use—especially around children. Make workshop kid proof!

**DANGEROUS ENVIRONMENTS.** Do not use machinery in areas that are wet, cluttered, or have poor lighting. Operating machinery in these areas greatly increases the risk of accidents and injury.

**MENTAL ALERTNESS REQUIRED.** Full mental alertness is required for safe operation of machinery. Never operate under the influence of drugs or alcohol, when tired, or when distracted.

**ELECTRICAL EQUIPMENT INJURY RISKS.** You can be shocked, burned, or killed by touching live electrical components or improperly grounded machinery. To reduce this risk, only allow an electrician or qualified service personnel to do electrical installation or repair work, and always disconnect power before accessing or exposing electrical equipment.

**DISCONNECT POWER FIRST.** Always disconnect machine from power supply **BEFORE** making adjustments, changing tooling, or servicing machine. This eliminates the risk of injury from unintended startup or contact with live electrical components.

**EYE PROTECTION.** Always wear ANSI-approved safety glasses or a face shield when operating or observing machinery to reduce the risk of eye injury or blindness from flying particles. Everyday eyeglasses are not approved safety glasses.

**WEARING PROPER APPAREL.** Do not wear clothing, apparel, or jewelry that can become entangled in moving parts. Always tie back or cover long hair. Wear non-slip footwear to avoid accidental slips, which could cause loss of workpiece control.

**HAZARDOUS DUST.** Dust created while using machinery may cause cancer, birth defects, or long-term respiratory damage. Be aware of dust hazards associated with each workpiece material, and always wear a NIOSH-approved respirator to reduce your risk.

**HEARING PROTECTION.** Always wear hearing protection when operating or observing loud machinery. Extended exposure to this noise without hearing protection can cause permanent hearing loss.

**REMOVE ADJUSTING TOOLS.** Tools left on machinery can become dangerous projectiles upon startup. Never leave chuck keys, wrenches, or any other tools on machine. Always verify removal before starting!

**INTENDED USAGE.** Only use machine for its intended purpose—never make modifications without prior approval from Woodstock International. Modifying machine or using it differently than intended will void the warranty and may result in malfunction or mechanical failure that leads to serious personal injury or death!

**AWKWARD POSITIONS.** Keep proper footing and balance at all times when operating machine. Do not overreach! Avoid awkward hand positions that make workpiece control difficult or increase the risk of accidental injury.

**CHILDREN & BYSTANDERS.** Keep children and bystanders at a safe distance from the work area. Stop using machine if they become a distraction.

**GUARDS & COVERS.** Guards and covers reduce accidental contact with moving parts or flying debris—make sure they are properly installed, undamaged, and working correctly.

**FORCING MACHINERY.** Do not force machine. It will do the job safer and better at the rate for which it was designed.

**NEVER STAND ON MACHINE.** Serious injury may occur if machine is tipped or if the cutting tool is unintentionally contacted.

**STABLE MACHINE.** Unexpected movement during operation greatly increases risk of injury or loss of control. Before starting, verify machine is stable and mobile base (if used) is locked.

**USE RECOMMENDED ACCESSORIES.** Consult this owner's manual or the manufacturer for recommended accessories. Using improper accessories will increase risk of serious injury.

**UNATTENDED OPERATION.** To reduce the risk of accidental injury, turn machine **OFF** and ensure all moving parts completely stop before walking away. Never leave machine running while unattended.

**MAINTAIN WITH CARE.** Follow all maintenance instructions and lubrication schedules to keep machine in good working condition. A machine that is improperly maintained could malfunction, leading to serious personal injury or death.

**CHECK DAMAGED PARTS.** Regularly inspect machine for any condition that may affect safe operation. Immediately repair or replace damaged or mis-adjusted parts before operating machine.

**MAINTAIN POWER CORDS.** When disconnecting cord-connected machines from power, grab and pull the plug—NOT the cord. Pulling the cord may damage the wires inside, resulting in a short. Do not handle cord/plug with wet hands. Avoid cord damage by keeping it away from heated surfaces, high traffic areas, harsh chemicals, and wet/damp locations.

**EXPERIENCING DIFFICULTIES.** If at any time you experience difficulties performing the intended operation, stop using the machine! Contact Technical Support at (360) 734-3482.

## Additional Safety for Jointers

Serious cuts, amputation, entanglement, or death can occur from contact with rotating cutterhead or other moving components! Flying chips from cutting operations can cause eye injuries or blindness. Workpieces or inserts/knives thrown by cutterhead (kickback) can strike nearby operator or bystanders with deadly force. To reduce the risk of serious personal injury from these hazards, operator and bystanders **MUST** completely heed the hazards and warnings below.

**KICKBACK.** Occurs when workpiece is ejected from machine at high rate of speed. Kickback injuries occur from getting struck by workpiece or hands being pulled into cutterhead. To reduce risk of kickback, only use proper workpieces, safe feeding techniques, and proper machine setup.

**GUARD REMOVAL.** Operating jointer without guards exposes operator to knives/inserts and other hazardous moving parts. Never operate jointer or allow it to be connected to power if any guards are removed while using helical cutterhead. Turn jointer **OFF** and disconnect power before clearing any shavings or sawdust from around cutterhead. After maintenance is complete, immediately replace all guards and ensure they are properly installed/adjusted before resuming regular operations.

**OUTFEED TABLE ALIGNMENT.** Setting outfeed table too high can cause workpiece to hit table or get stuck while feeding. Setting outfeed table too low may cause workpiece to rock or shift while feeding. Both results will increase risk of kickback. Always keep outfeed table even with knives/inserts at highest point during rotation.

**INSPECTING STOCK.** Impact injuries or kickback may result from using improper workpieces. Thoroughly inspect and prepare workpiece before cutting. Verify workpiece is free of nails, staples, loose knots or other foreign material.

**GRAIN DIRECTION.** Jointing against the grain or end grain can increase risk of kickback. It also requires more cutting force, which produces chatter or excessive chip out. Always joint/surface plane with the grain.

**MAXIMUM CUTTING DEPTH.** To reduce risk of kickback, never cut deeper than  $\frac{1}{8}$ ".

**DULL/DAMAGED KNIVES/INSERTS.** Dull or damaged knives/inserts increase risk of kickback and cause poor workpiece finish. Only use sharp, undamaged knives/inserts.

**CUTTING LIMITATIONS.** Cutting workpieces that do not meet minimum dimension requirements can result in kickback or accidental contact with cutterhead. Never perform jointing or planing cuts on pieces smaller than specified in data sheet.

**PUSH BLOCKS.** Push blocks reduce risk of accidental cutterhead contact with hands. Always use push blocks when planing materials less than 3" high or wide. Never pass your hands directly over cutterhead without a push block.

**WORKPIECE SUPPORT.** Poor workpiece support or loss of workpiece control while feeding will increase risk of kickback or accidental contact with cutterhead. Support workpiece with fence continuously during operation. Support long stock with auxiliary table if necessary.

**FEED WORKPIECE PROPERLY.** Kickback or accidental cutterhead contact may result if workpiece is fed into cutterhead the wrong way. Allow cutterhead to reach full speed before feeding. Never start jointer with workpiece touching cutterhead. Always feed workpiece from infeed side to outfeed side without stopping until cut is complete. Never move workpiece backwards while feeding.

**SECURE KNIVES/INSERTS.** Loose knives or improperly set inserts can be thrown from cutterhead with dangerous force. Always verify knives/inserts are secure and properly adjusted before operation. Straight knives should never project more than  $\frac{1}{8}$ " (0.125") from cutterhead body.



# ELECTRICAL

## Circuit Requirements

This machine must be connected to the correct size and type of power supply circuit, or fire or electrical damage may occur. Read through this section to determine if an adequate power supply circuit is available. If a correct circuit is not available, a qualified electrician **MUST** install one before you can connect the machine to power.

A power supply circuit includes all electrical equipment between the breaker box or fuse panel in the building and the machine. The power supply circuit used for this machine must be sized to safely handle the full-load current drawn from the machine for an extended period of time. (If this machine is connected to a circuit protected by fuses, use a time delay fuse marked D.)

### Full-Load Current Rating

The full-load current rating is the amperage a machine draws at 100% of the rated output power. On machines with multiple motors, this is the amperage drawn by the largest motor or sum of all motors and electrical devices that might operate at one time during normal operations.

Full-Load Current Rating at 120V ..... 15 Amps  
Full-Load Current Rating at 240V ..... 7.5 Amps

### Circuit Requirements for 120V (Prewired)

This machine is prewired to operate on a power supply circuit that has a verified ground and meets the following requirements:

Circuit Type ..... 110V/120V, 60 Hz, Single-Phase  
Circuit Size ..... 20 Amps  
Plug/Receptacle ..... NEMA 5-15

### Circuit Requirements for 240V

This machine can be converted to operate on a power supply circuit that has a verified ground and meets the requirements listed below. (Refer to **Voltage Conversion** instructions for details.)

Circuit Type ..... 220V/240V, 60 Hz, Single-Phase  
Circuit Size ..... 15 Amps  
Plug/Receptacle ..... NEMA 6-15

## ⚠ WARNING

The machine must be properly set up before it is safe to operate. **DO NOT** connect this machine to the power source until instructed to do so later in this manual.

## ⚠ WARNING



Incorrectly wiring or grounding this machine can cause electrocution, fire, or machine damage. To reduce this risk, only an electrician or qualified service personnel should do any required electrical work on this machine.

## NOTICE

The circuit requirements listed in this manual apply to a dedicated circuit—where only one machine will be running at a time. If this machine will be connected to a shared circuit where multiple machines will be running at the same time, consult with an electrician to ensure that the circuit is properly sized for safe operation.



# Grounding Requirements

This machine **MUST** be grounded. In the event of certain types of malfunctions or breakdowns, grounding provides a path of least resistance for electric current to travel—in order to reduce the risk of electric shock.

Improper connection of the equipment-grounding wire will increase the risk of electric shock. The wire with green insulation (with/without yellow stripes) is the equipment-grounding wire. If repair or replacement of the power cord or plug is necessary, do not connect the equipment-grounding wire to a live (current carrying) terminal.

Check with a qualified electrician or service personnel if you do not understand these grounding requirements, or if you are in doubt about whether the tool is properly grounded. If you ever notice that a cord or plug is damaged or worn, disconnect it from power, and immediately replace it with a new one.

## For 120V Connection (Prewired)

This machine is equipped with a power cord with an equipment-grounding wire and NEMA 5-15 grounding plug (see figure). The plug must only be inserted into a matching receptacle that is properly installed and grounded in accordance with local codes and ordinances.

## For 240V Connection

A NEMA 6-15 plug (see figure) has a grounding prong that must be attached to the equipment-grounding wire inside the included power cord. The plug must only be inserted into a matching receptacle that is properly installed and grounded in accordance with all local codes and ordinances.

# Extension Cords

We do not recommend using an extension cord with this machine. Extension cords cause voltage drop, which may damage electrical components and shorten motor life. Voltage drop increases with longer extension cords and smaller gauge sizes (higher gauge numbers indicate smaller sizes).

Any extension cord used with this machine must contain a ground wire, match the required plug and receptacle, and meet the following requirements:

Minimum Gauge Size at 240V ..... 14 AWG  
Maximum Length (Shorter is Better) ..... 50 ft.

## ! WARNING

The machine must be properly set up before it is safe to operate. **DO NOT** connect this machine to the power source until instructed to do so later in this manual.

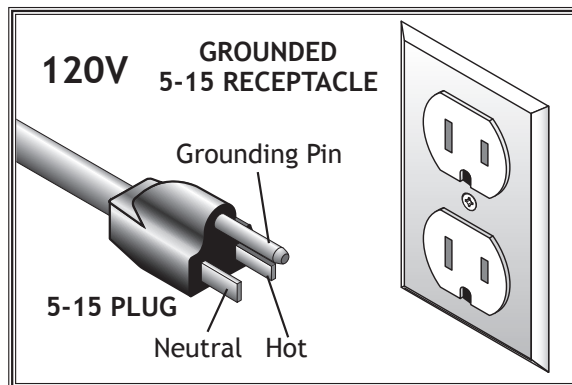
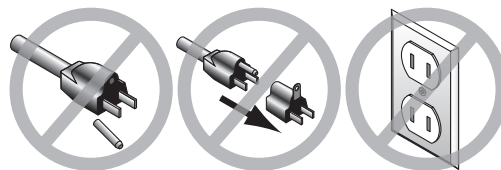


Figure 1. NEMA 5-15 plug & receptacle.

## ! CAUTION



**DO NOT** modify the provided plug or use an adapter if the plug will not fit the receptacle. Instead, have an electrician install the proper receptacle on a power supply circuit that meets the requirements for this machine.

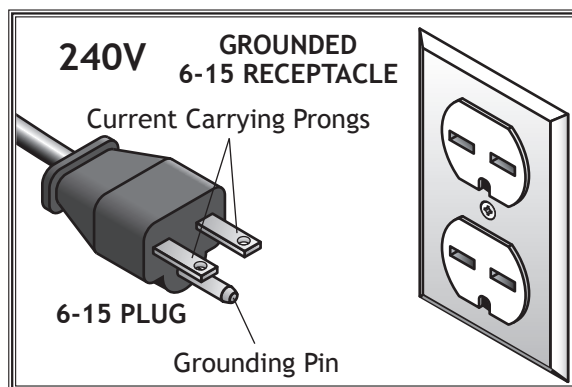


Figure 2. NEMA 6-15 plug & receptacle.

# Voltage Conversion

The voltage conversion **MUST** be performed by an electrician or qualified service personnel.

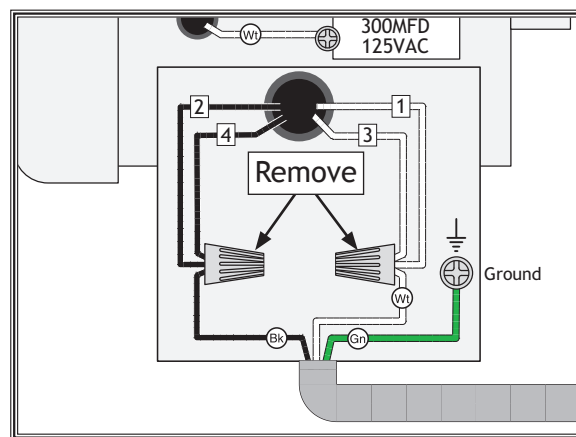
The voltage conversion procedure consists of rewiring the motor and installing the correct plug. A wiring diagram is provided on **Page 15** of this insert for your reference.

**IMPORTANT:** If the diagram included on the motor conflicts with the one on **Page 15**, the motor may have changed since the manual was printed. Use the diagram included on the motor junction box cover instead.

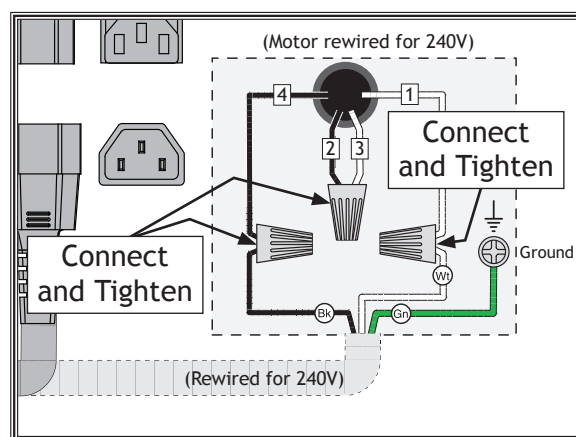
Items Needed	Qty
• Phillips Head Screwdriver #2 .....	1
• Electrical Tape .....	As Needed
• Wire Nut (14 AWG x 3).....	1
• Plug 6-15.....	1

To convert Model W1755H to 240V, do these steps:

1. DISCONNECT MACHINE FROM POWER!
2. Cut off included plug.
3. Open motor junction box, then remove wire nuts indicated in **Figure 1**.
4. Connect motor wires, as shown in **Figure 2** with wire nuts. Once snug, wrap electrical tape around each wire nut and connected wires to reduce likelihood of wire nut vibrating loose during motor operation.
5. Close and secure motor junction box.
6. Install 6-15 plug on end of cord, according to instructions and wiring diagrams provided by plug manufacturer.
  - If plug manufacturer did not include instructions, wiring of generic NEMA 6-15 plug is illustrated on **Page 15** of this insert.



**Figure 1.** Location of wire nuts to be removed.



**Figure 2.** Motor wires repositioned for 240V.

# SET UP

## Inventory

The following is a list of items shipped with your machine. Before beginning setup, lay these items out and inventory them.

Box 1 (Figure 3)	Qty
A. Jointer Assembly.....	1
B. Carriage .....	1
C. Fence .....	1
D. Extension Table .....	1
E. Push Blocks .....	2
F. Cutterhead Guard .....	1
G. Hex Wrenches 2.5, 4, 5, 6, 8mm .....	1 Each
H. Dust Port .....	1
I. Fence Tilt Lever .....	1
J. Open-End Wrench 8/10, 12/14mm .....	1 Each
K. L-Wrench Torx T-20.....	2
L. Driver Bit Torx T-20 .....	2
M. Indexable Inserts 15 x 15 x 2.5mm .....	5
N. Flat Head Torx Screws M6-1 x 15 .....	3

Box 2 (Figure 4)	Qty
O. Stand Assembly w/Motor .....	1
P. Pedestal Switch .....	1
Q. Wheel Assembly.....	1
R. V-Belt .....	1
S. Belt Guard .....	1

Assembly Fasteners (Not shown)	Qty
• Hex Bolt M8-1.25 x 50 (Wheel/Stand) .....	1
• Flat Washer 8mm (Wheel/Stand) .....	1
• Hex Bolts M10-1.5 x 55 (Wheel/Stand) .....	2
• Flat Washers 10mm (Wheel/Stand).....	2
• Hex Nuts M10-1.5 (Wheel/Stand) .....	2
• Cap Screws M8-1.25 x 25 (Jointer/Stand) .....	4
• Lock Washers 8mm (Jointer/Stand) .....	4
• Flange Bolts M6-1 x 12 (Belt Guard).....	2
• Hex Nuts M6-1 (Belt Guard) .....	2
• Flat Washers 6mm (Belt Guard).....	2
• Cap Screws M6-1 x 20 (Extension Table).....	2
• Cap Screw M10-1.5 x 30 (Carriage).....	1
• Cap Screw M10-1.5 x 50 (Carriage).....	1
• Flat Washers 10mm (Carriage) .....	2
• Cap Screws M8-1.25 x 30 (Fence).....	2
• Cap Screws M10-1.5 x 25 (Pedestal).....	2
• Lock Washers 10mm (Pedestal) .....	2
• Flat Washers 10mm (Pedestal) .....	2
• Phillips Head Screws M5-.8 x 16 (Dust Port) .....	4
• Flat Washers 5mm (Dust Port).....	4

## NOTICE

If you cannot find an item on this list, carefully check around/inside machine and packaging materials. Often, these items get lost in packaging materials while unpacking or they are pre-installed at factory.

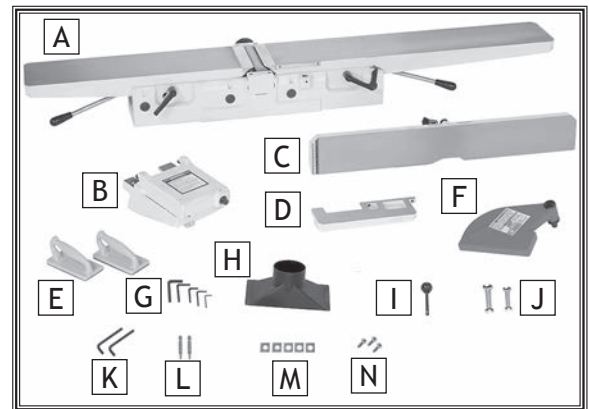


Figure 3. Box 1 inventory.

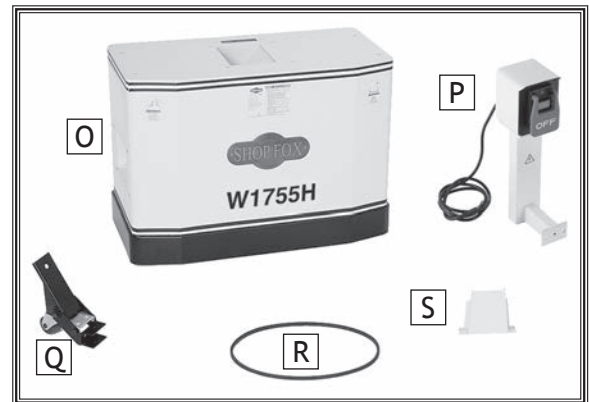


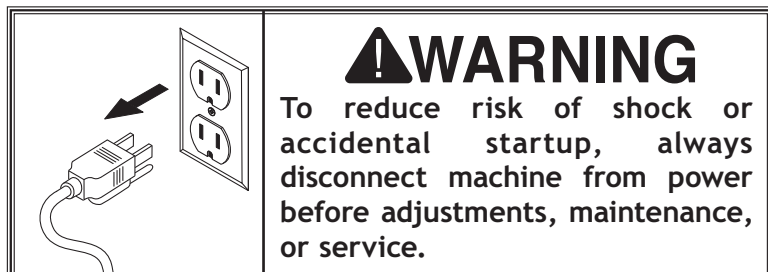
Figure 4. Box 2 inventory.

## NOTICE

Some hardware/fasteners on inventory list may arrive pre-installed on machine. Check these locations before assuming that any items from inventory list are missing.

# SERVICE

## Rotating/Replacing Cutterhead Inserts



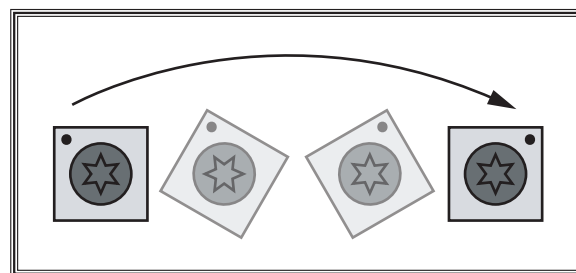
The helical cutterhead is equipped with 4-sided indexable carbide inserts. Each insert can be removed, rotated, and re-installed to use any one of its four cutting edges. Therefore, if one cutting edge becomes dull or damaged, simply rotate it 90° (as shown in **Figure 5**) to use a sharp cutting edge.

The inserts have a reference dot on one corner. The position of the reference dot on installed inserts can be used to track which edges are sharp/unused and which edges are dull or damaged. Replace inserts once the reference dot has been rotated back to its original position.

Items Needed	Qty
Phillips Head Screwdriver #2.....	1
Hex Wrench 4mm .....	1
Heavy Leather Gloves .....	1 Pair
Torque Wrench .....	1
T-20 Torx Bit .....	1
Carbide Inserts 15 x 15 x 2.5mm.....	As Needed
Light Machine Oil .....	As Needed

To rotate or replace a helical cutterhead insert, do these steps:

1. DISCONNECT MACHINE FROM POWER!
2. Remove belt guard, remove cutterhead guard from table, and lower infeed table as far down as it will go.
3. Taking care not to pinch your hands between belt and pulley, rotate pulley as needed to access inserts for removal.
4. Put on heavy leather gloves to protect hands.



**Figure 5.** Rotation of insert to reveal fresh cutting edge.



5. Carefully clean away all sawdust/debris from insert, Torx screw, and surrounding area (see **Figure 6**).
6. Remove Torx screw and insert (see **Figure 6**), then carefully clean away all dust and debris from insert and pocket.

**IMPORTANT:** Dirt or dust trapped under insert will slightly raise insert, which will leave marks on workpiece after jointing.

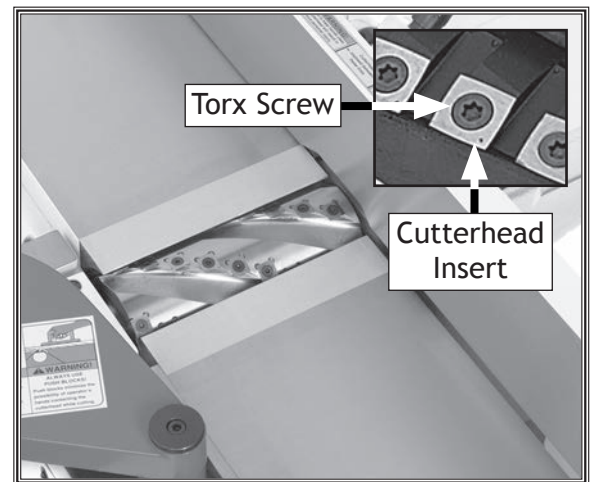
**Tip:** Use low-pressure compressed air or vacuum nozzle to clean out cutterhead pocket.

7. Re-install with a sharp cutting edge facing outward. Make sure insert is properly seated in cutterhead pocket before securing.

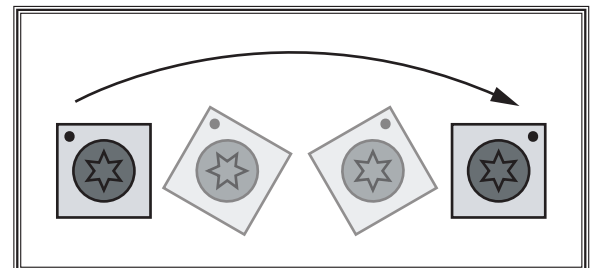
— If all four insert cutting edges have been used, replace insert with a new one. Position reference dot in same position when installing a new insert to aid in rotational sequencing (see **Figure 7**).

8. Lubricate Torx screw threads with small amount of light machine oil, wipe excess off, and torque screw to 48-50 inch/pounds.

**IMPORTANT:** Too much oil applied will cause excess to squeeze out of threaded hole as insert is installed and force it to raise and lose alignment.



**Figure 6.** Example of cutterhead inserts and Torx screws.



**Figure 7.** Rotation of insert to reveal fresh cutting edge.

# Electrical Safety Instructions

These pages are current at the time of printing. However, in the spirit of improvement, we may make changes to the electrical systems of future machines. Compare the manufacture date of your machine to the one stated in this manual, and study this section carefully.

If there are differences between your machine and what is shown in this section, call Technical Support at (360) 734-3482 for assistance BEFORE making any changes to the wiring on your machine. An updated wiring diagram may be available. **Note:** Please gather the serial number and manufacture date of your machine before calling. This information can be found on the main machine label.

## ⚠ WARNING

**SHOCK HAZARD.** Working on wiring that is connected to a power source is extremely dangerous. Touching electrified parts will result in personal injury including but not limited to severe burns, electrocution, or death. Disconnect the power from the machine before servicing electrical components!

**QUALIFIED ELECTRICIAN.** Due to the inherent hazards of electricity, only a qualified electrician should perform wiring tasks on this machine. If you are not a qualified electrician, get help from one before attempting any kind of wiring job.

**WIRE CONNECTIONS.** All connections must be tight to prevent wires from loosening during machine operation. Double-check all wires disconnected or connected during any wiring task to ensure tight connections.

**WIRE/COMPONENT DAMAGE.** Damaged wires or components increase the risk of serious personal injury, fire, or machine damage. If you notice that any wires or components are damaged while performing a wiring task, replace those wires or components before completing the task.

**MODIFICATIONS.** Using aftermarket parts or modifying the wiring beyond what is shown in the diagram may lead to unpredictable results, including serious injury or fire.

**MOTOR WIRING.** The motor wiring shown in these diagrams is current at the time of printing, but it may not match your machine. Always use the wiring diagram inside the motor junction box.

**CAPACITORS/INVERTERS.** Some capacitors and power inverters store an electrical charge for up to 10 minutes after being disconnected from the power source. To reduce the risk of being shocked, wait at least this long before working on capacitors.

**CIRCUIT REQUIREMENTS.** You MUST follow the requirements at the beginning of this manual when connecting your machine to a power source.

**EXPERIENCING DIFFICULTIES.** If you are experiencing difficulties understanding the information included in this section, contact our Technical Support at (360) 734-3482.

## NOTICE

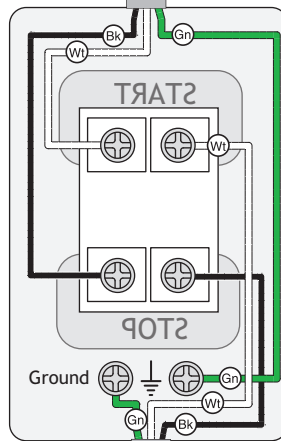
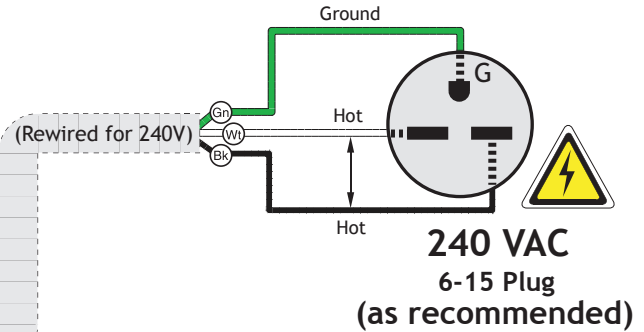
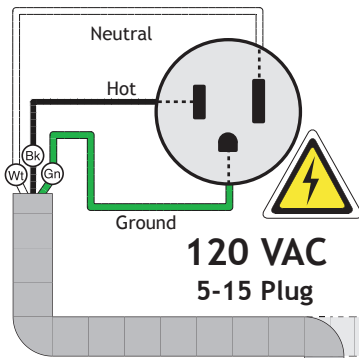
The photos and diagrams included in this section are best viewed in color. You can view these pages in color at [www.shopfox.biz](http://www.shopfox.biz).

## WIRING DIAGRAM COLOR KEY

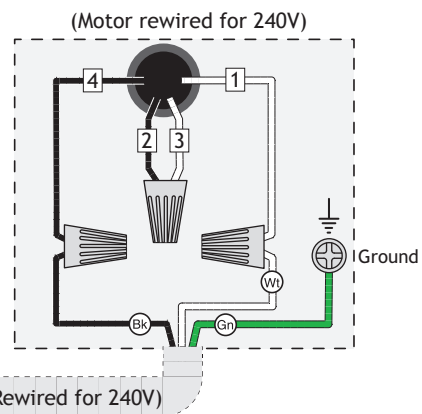
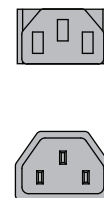
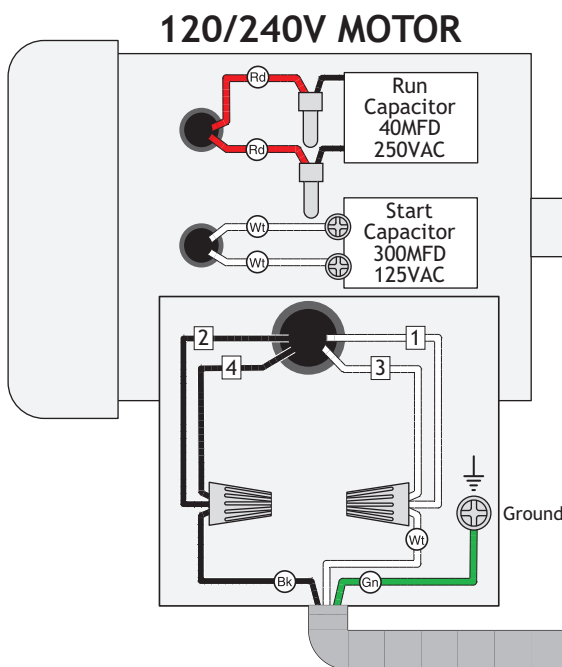
BLACK — Bk	BLUE — Bl	YELLOW — Yl	LIGHT BLUE — Lb
WHITE — Wt	BROWN — Br	YELLOW GREEN — Yg	BLUE WHITE — Bw
GREEN — Gn	GRAY — Gy	PURPLE — Pu	TURQUOISE — Tu
RED — Rd	ORANGE — Or	PINK — Pk	



# Wiring Diagram



**SWITCH**  
(viewed from behind)





## Electrical Components



Figure 8. Start/stop switch.

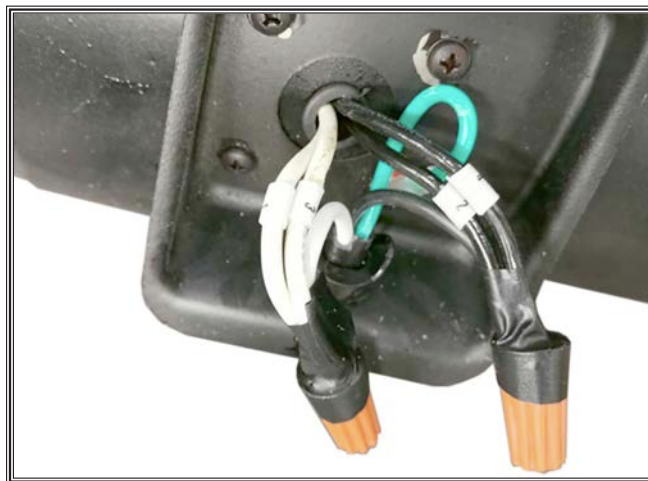


Figure 10. Motor junction box.



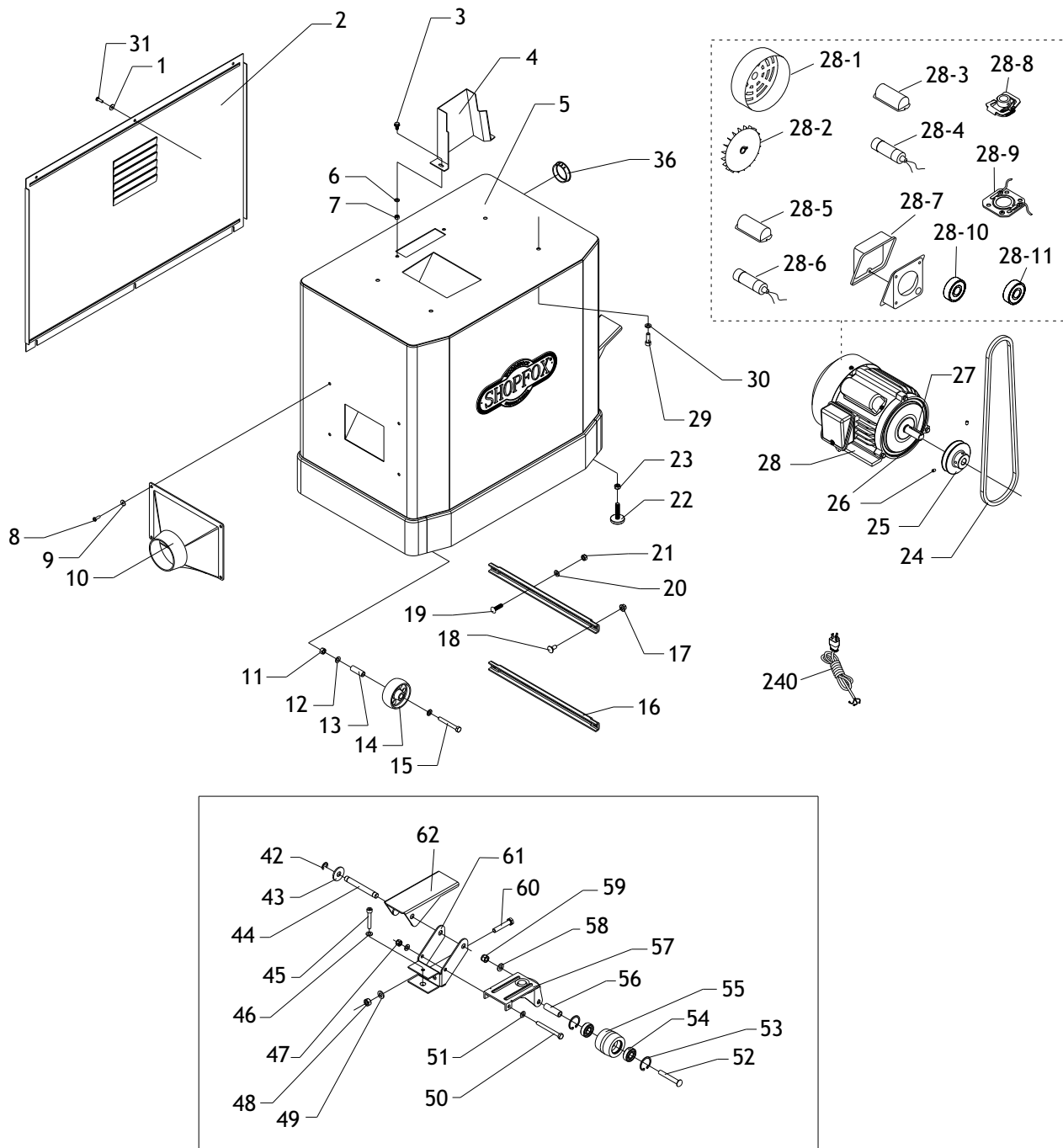
Figure 9. Start capacitor.



Figure 11. Run capacitor.

# PARTS

## Stand

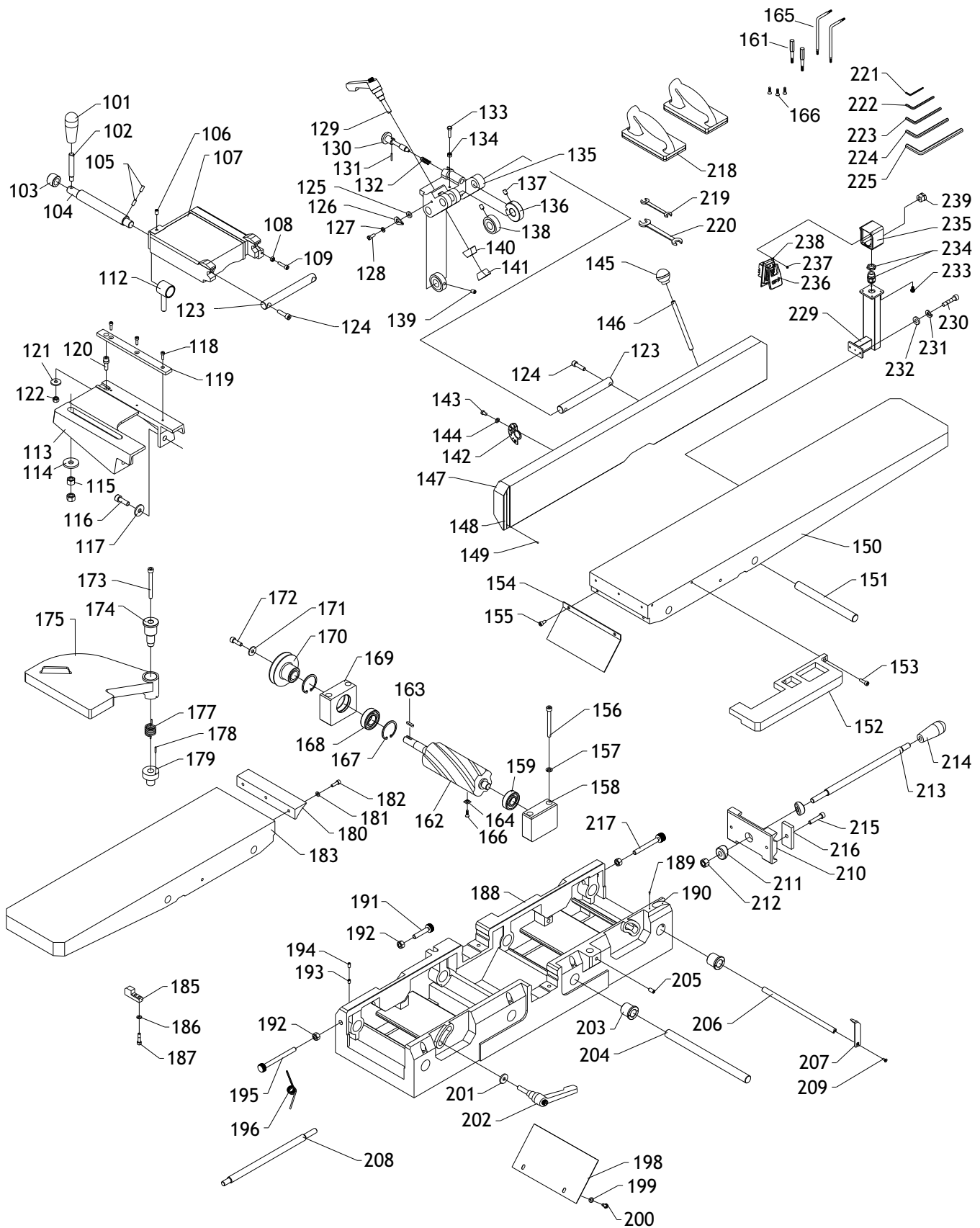


# Stand Parts List

REF	PART #	DESCRIPTION
1	X1755H001	FLAT WASHER 5MM
2	X1755H002	PANEL
3	X1755H003	FLANGE SCREW M6-1 X 12
4	X1755H004	BELT GUARD
5	X1755H005	CABINET STAND
6	X1755H006	FLAT WASHER 6MM
7	X1755H007	HEX NUT M6-1
8	X1755H008	PHLP HD SCR M5-.8 X 16
9	X1755H009	FLAT WASHER 5MM
10	X1755H010	DUST PORT
11	X1755H011	HEX NUT M8-1.25
12	X1755H012	FLAT WASHER 8MM
13	X1755H013	SLEEVE
14	X1755H014	WHEEL
15	X1755H015	HEX BOLT M8-1.25 X 65
16	X1755H016	MOTOR BRACKET
17	X1755H017	FLANGE NUT 5/16-18
18	X1755H018	CARRIAGE BOLT 5/16-18 X 3/4
19	X1755H019	CARRIAGE BOLT 5/16-18 X 1
20	X1755H020	FLAT WASHER 5/16
21	X1755H021	FLANGE NUT 5/16-18
22	X1755H022	FOOT
23	X1755H023	HEX NUT 3/8-16
24	X1755H024	V-BELT A-40 4L400
25	X1755H025	MOTOR PULLEY
26	X1755H026	SET SCREW M6-1 X 6
27	X1755H027	KEY 5 X 5 X 30
28	X1755H028	MOTOR 1.5 HP 120V/240V 1-PH
28-1	X1755H028-1	MOTOR FAN COVER
28-2	X1755H028-2	MOTOR FAN
28-3	X1755H028-3	CAPACITOR COVER
28-4	X1755H028-4	S CAPACITOR 300M 125V
28-5	X1755H028-5	CAPACITOR COVER

REF	PART #	DESCRIPTION
28-6	X1755H028-6	R CAPACITOR 40M 250V
28-7	X1755H028-7	MOTOR JUNCTION BOX
28-8	X1755H028-8	CENTRIFUGAL SWITCH 5/8-3450
28-9	X1755H028-9	CONTACT PLT-TUNGSTEN 5HP OR LESS
28-10	X1755H028-10	BALL BEARING 6203ZZ
28-11	X1755H028-11	BALL BEARING 6202ZZ
29	X1755H029	CAP SCREW M8-1.25 X 25
30	X1755H030	LOCK WASHER 8MM
31	X1755H031	PHLP HD SCR M5-.8 X 16
36	X1755H036	STRAIN RELIEF
42	X1755H042	EXT RETAINING RING 9MM
43	X1755H043	PEDAL WASHER 13MM
44	X1755H044	SHAFT
45	X1755H045	CAP SCREW M8-1.25 X 50
46	X1755H046	FLAT WASHER 8MM
47	X1755H047	HEX NUT M8-1.25
48	X1755H048	HEX NUT M10-1.5
49	X1755H049	FLAT WASHER 10MM
50	X1755H050	HEX BOLT M8-1.25 X 100
51	X1755H051	FLAT WASHER 8MM
52	X1755H052	TROLLEY WHEEL BOLT
53	X1755H053	INT RETAINING RING 35MM
54	X1755H054	BALL BEARING 6202ZZ
55	X1755H055	TROLLEY WHEEL
56	X1755H056	SLEEVE
57	X1755H057	TROLLEY BRACKET
58	X1755H058	FLAT WASHER 10MM
59	X1755H059	HEX NUT M10-1.5
60	X1755H060	HEX BOLT M10-1.5 X 55
61	X1755H061	PEDAL BRACKET
62	X1755H062	PEDAL
240	X1755H240	POWER CORD 14G 3W 72" 5-15P

# Jointer



# Jointer Parts List

REF	PART #	DESCRIPTION
101	X1755H101	LEVER KNOB
102	X1755H102	SHOULDER STUD
103	X1755H103	BUSHING
104	X1755H104	SHAFT
105	X1755H105	SET SCREW M6-1 X 16
106	X1755H106	SET SCREW M8-1.25 X 12
107	X1755H107	CARRIAGE
108	X1755H108	HEX NUT M6-1
109	X1755H109	CAP SCREW M6-1 X 25
112	X1755H112	COLLAR
113	X1755H113	SUPPORT
114	X1755H114	FLAT WASHER 12MM
115	X1755H115	HEX NUT M12-1.75
116	X1755H116	CAP SCREW M10-1.5 X 30
117	X1755H117	FLAT WASHER 10MM
118	X1755H118	CAP SCREW M5-.8 X 16
119	X1755H119	GIB
120	X1755H120	ECCENTRIC SHAFT
121	X1755H121	FLAT WASHER 8MM
122	X1755H122	HEX NUT M8-1.25
123	X1755H123	SHAFT
124	X1755H124	CAP SCREW M8-1.25 X 30
125	X1755H125	FLAT WASHER 6MM
126	X1755H126	POINTER
127	X1755H127	FLAT WASHER 6MM
128	X1755H128	BUTTON HD CAP SCR M6-1 X 16
129	X1755H129	ADJUSTABLE HANDLE
130	X1755H130	INDEX PIN ASSY
131	X1755H131	ROLL PIN 3 X 20
132	X1755H132	COMPRESSION SPRING
133	X1755H133	HEX BOLT M6-1 X 25
134	X1755H134	HEX NUT M6-1
135	X1755H135	SWIVEL
136	X1755H136	INDEXED LOCK COLLAR
137	X1755H137	SET SCREW M8-1.25 X 10
138	X1755H138	LOCK COLLAR
139	X1755H139	SET SCREW M8-1.25 X 12
140	X1755H140	CLAMP
141	X1755H141	CLAMP
142	X1755H142	SCALE
143	X1755H143	PHLP HD SCR M6-1 X 10
144	X1755H144	FLAT WASHER 6MM
145	X1755H145	BALL KNOB
146	X1755H146	STUD-DE M10-1.5 X 130 10/10
147	X1755H147	FENCE
148	X1755H148	SCALE
149	X1755H149	RIVET
150	X1755H150	TABLE (RH)
151	X1755H151	TABLE SHAFT
152	X1755H152	RABBETING EXTENSION TABLE
153	X1755H153	CAP SCREW M6-1 X 20
154	X1755H154	CHIP DEFLECTOR
155	X1755H155	CAP SCREW M5-.8 X 12
156	X1755H156	CAP SCREW M8-1.25 X 80

REF	PART #	DESCRIPTION
157	X1755H157	LOCK WASHER 8MM
158	X1755H158	BEARING BLOCK (LH)
159	X1755H159	BALL BEARING 6004ZZ
161	X1755H161	DRIVER BIT TORX T20
162	X1755H162	CUTTERHEAD 6" HELICAL
163	X1755H163	KEY 6 X 6 X 35
164	X1755H164	CARBIDE INSERT 15 X 15 X 2.5MM 10-PK
165	X1755H165	L-WRENCH TORX T20
166	X1755H166	FLAT HD TORX SCR T20 M6-1 X 15
167	X1755H167	INT RETAINING RING 42MM
168	X1755H168	BALL BEARING 6004ZZ
169	X1755H169	BEARING BLOCK (RH)
170	X1755H170	CUTTERHEAD PULLEY
171	X1755H171	FLAT WASHER 8MM
172	X1755H172	CAP SCREW M8-1.25 X 25
173	X1755H173	CAP SCREW M8-1.25 X 80
174	X1755H174	GUARD SPRING HOUSING
175	X1755H175	CUTTERHEAD GUARD
177	X1755H177	TORSION SPRING
178	X1755H178	ROLL PIN 3 X 16
179	X1755H179	SUPPORT
180	X1755H180	TABLE LIP
181	X1755H181	FLAT WASHER 5MM
182	X1755H182	CAP SCREW M5-.8 X 16
183	X1755H183	TABLE (LH)
185	X1755H185	BUMPER
186	X1755H186	LOCK WASHER 6MM
187	X1755H187	CAP SCREW M6-1 X 30
188	X1755H188	BASE
189	X1755H189	RIVET
190	X1755H190	SCALE
191	X1755H191	ADJUSTMENT SCREW
192	X1755H192	HEX NUT M10-1.5
193	X1755H193	SET SCREW M6-1 X 10
194	X1755H194	SET SCREW M6-1 X 10
195	X1755H195	ADJUSTMENT SCREW
196	X1755H196	TORSION SPRING
198	X1755H198	CHIP BREAKER
199	X1755H199	FLAT WASHER 6MM
200	X1755H200	HEX BOLT M6-1 X 12
201	X1755H201	FLAT WASHER 8MM
202	X1755H202	ADJUSTABLE HANDLE
203	X1755H203	ECCENTRIC BUSHING
204	X1755H204	TABLE SHAFT
205	X1755H205	SET SCREW M8-1.25 X 12
206	X1755H206	TABLE SHAFT
207	X1755H207	POINTER
208	X1755H208	LEVER
209	X1755H209	FLAT HD SCR M5-.8 X 10
210	X1755H210	PIVOT BRACKET
211	X1755H211	ADJUSTING BLOCK
212	X1755H212	HEX NUT M12-1.75
213	X1755H213	LEVER
214	X1755H214	HANDLE

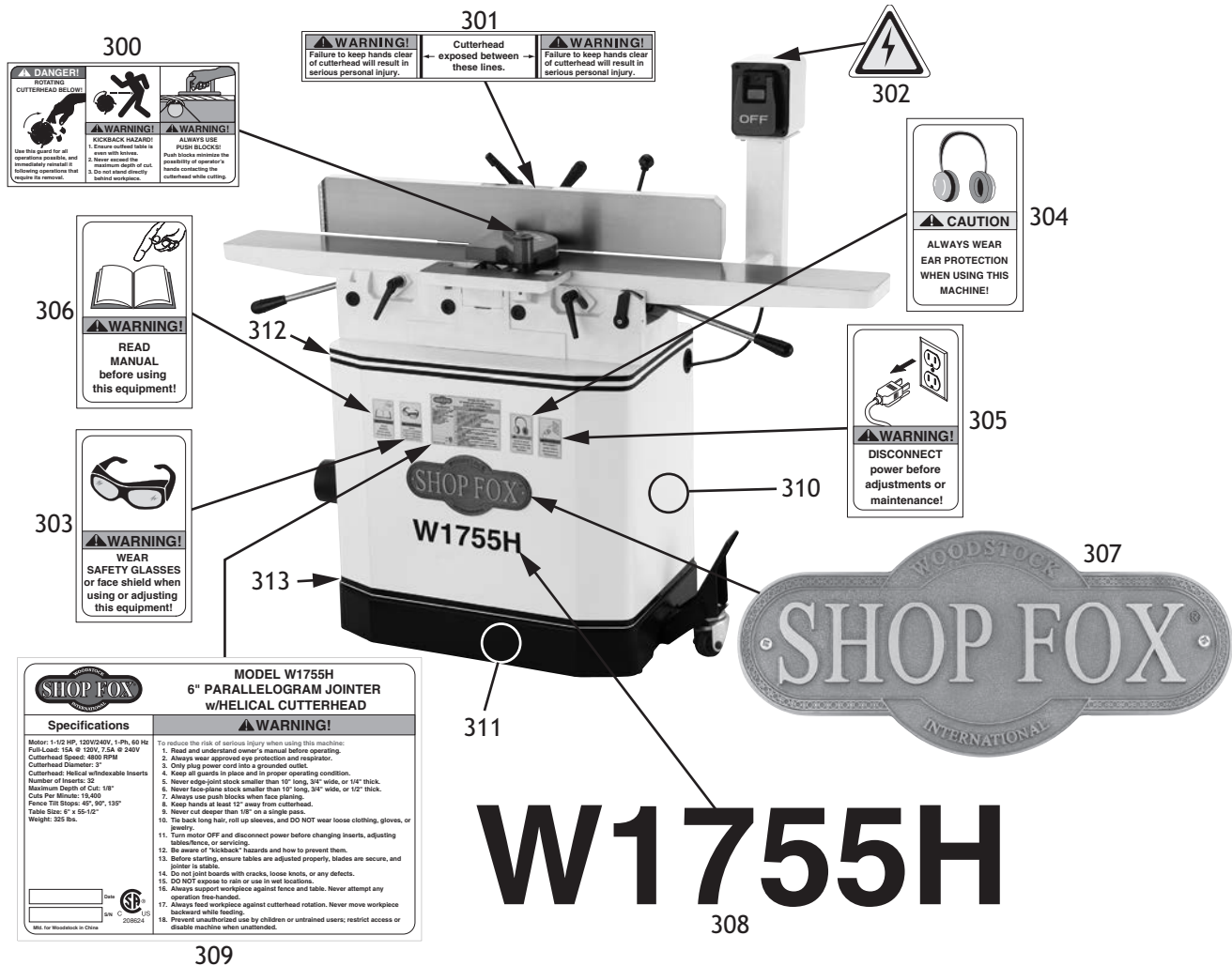
## Jointer Parts List (Cont.)

REF	PART #	DESCRIPTION
215	X1755H215	CAP SCREW M8-1.25 X 40
216	X1755H216	CLAMP PLATE
217	X1755H217	MEDIUM ADJUSTMENT SCR
218	X1755H218	PUSH BLOCK
219	X1755H219	WRENCH 8/10MM OPEN-ENDS
220	X1755H220	WRENCH 12/14MM OPEN-ENDS
221	X1755H221	HEX WRENCH 2.5MM
222	X1755H222	HEX WRENCH 4MM
223	X1755H223	HEX WRENCH 5MM
224	X1755H224	HEX WRENCH 6MM
225	X1755H225	HEX WRENCH 8MM

REF	PART #	DESCRIPTION
229	X1755H229	SWITCH PEDESTAL
230	X1755H230	CAP SCREW M8-1.25 X 25
231	X1755H231	LOCK WASHER 8MM
232	X1755H232	FLAT WASHER 8MM
233	X1755H233	FLANGE BOLT M6-1 X 16
234	X1755H234	BALL STRAIN RELIEF 13.5MM
235	X1755H235	SWITCH BOX
236	X1755H236	PADDLE SWITCH 120/230V
237	X1755H237	PHLP HD SCR M4-.7 X 8
238	X1755H238	SWITCH BRACKET
239	X1755H239	STRAIN RELIEF



# Labels & Cosmetics



REF	PART #	DESCRIPTION
300	X1755H300	CUTTERHEAD GUARD LABEL
301	X1755H301	FENCE/CUTTERHEAD LABEL
302	X1755H302	ELECTRICITY LABEL
303	X1755H303	SAFETY GLASSES LABEL
304	X1755H304	EAR PROTECTION LABEL
305	X1755H305	DISCONNECT POWER LABEL
306	X1755H306	READ MANUAL LABEL

REF	PART #	DESCRIPTION
307	X1755H307	SHOP FOX NAMEPLATE
308	X1755H308	MODEL NUMBER LABEL
309	X1755H309	MACHINE ID LABEL
310	X1755H310	TOUCH-UP PAINT, SHOP FOX WHITE
311	X1755H311	TOUCH-UP PAINT, SHOP FOX BLACK
312	X1755H312	DOUBLE BLACK STRIPE
313	X1755H313	SINGLE BLACK STRIPE

## WARNING

Safety labels warn about machine hazards and how to prevent serious personal injury. The owner of this machine **MUST** maintain the original location and readability of all labels on this machine. If any label is removed or becomes unreadable, **REPLACE** that label before allowing machine to be operated again. Contact us at (360) 734-3482 or [www.woodstockint.com](http://www.woodstockint.com) to order new labels.



# WARRANTY

Woodstock International, Inc. warrants all Shop Fox machinery to be free of defects from workmanship and materials for a period of two years from the date of original purchase by the original owner. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence or accidents, lack of maintenance, or reimbursement of third party expenses incurred.

Woodstock International, Inc. will repair, replace, or arrange for a dealer refund, at its expense and option, the Shop Fox machine or machine part proven to be defective for its designed and intended use, provided that the original owner returns the product prepaid to an authorized warranty or repair facility as designated by our Bellingham, Washington office with proof of their purchase of the product within two years, and provides Woodstock International, Inc. reasonable opportunity to verify the alleged defect through inspection. If it is determined there is no defect, or that the defect resulted from causes not within the scope of Woodstock International Inc.'s warranty, then the original owner must bear the cost of storing and returning the product.

This is Woodstock International, Inc.'s sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant that Shop Fox machinery complies with the provisions of any law, acts or electrical codes. We do not reimburse for third party repairs. In no event shall Woodstock International, Inc.'s liability under this limited warranty exceed the purchase price paid for the product, and any legal actions brought against Woodstock International, Inc. shall be tried in the State of Washington, County of Whatcom. We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special or consequential damages arising from the use of our products.

Every effort has been made to ensure that all Shop Fox machinery meets high quality and durability standards. We are committed to continuously improving the quality of our products, and reserve the right to change specifications at any time.

To register the warranty, go to <https://www.woodstockint.com/warranty>, or scan the QR code below. You will be directed to the Warranty Registration page on [www.woodstockint.com](http://www.woodstockint.com). Enter all applicable production information.





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# READ THIS FIRST

## Model W1755/W1755S \*\*\*IMPORTANT UPDATE\*\*\*

Applies to Models Mfg. Since 7/12  
and Owner's Manual April, 2007

Phone #: (360) 734-3482 • Tech Support: tech-support@shopfox.biz • Web: www.shopfox.biz



The following changes were recently made to these machines since the owner's manual was printed:

- Now certified to meet CSA 22.2 #71.2-8 and UL 987-7th standards.
- Changed the motor nominal voltage from 110V/220V to 120V/240V.

This document provides relevant updates to portions of the owner's manual that no longer apply and additional information required by CSA—aside from this information, all other content in the owner's manual applies and **MUST** be read and understood for your own safety. **IMPORTANT: Keep this update with the owner's manual for future reference. If you have any further questions, contact our Technical Support.**

## Changed Specifications

### Electrical

Power Requirement ..... 120V/240V, Single-Phase, 60 Hz

### Motor

Voltage ..... 120V/240V

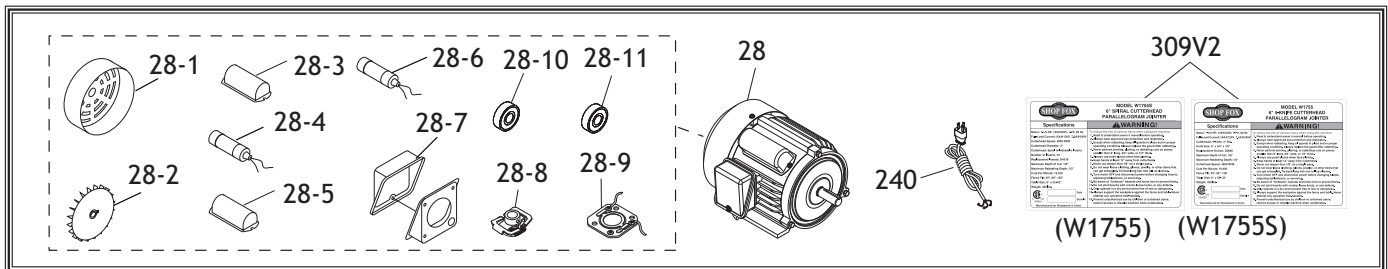
Prewired ..... 120V

Amps ..... 15/7.5A

### Operation Info

Cutterhead Speed ..... 4800 RPM

## New/Revised Parts



REF	PART #	DESCRIPTION
28	X1755028	MOTOR 1.5 HP 120V/240V 1-PH
28-1	X1755028-1	MOTOR FAN COVER
28-2	X1755028-2	MOTOR FAN
28-3	X1755028-3	CAPACITOR COVER
28-4	X1755028-4	S CAPACITOR 300M 125V
28-5	X1755028-5	CAPACITOR COVER
28-6	X1755028-6	R CAPACITOR 40M 250V
28-7	X1755028-7	MOTOR JUNCTION BOX

REF	PART #	DESCRIPTION
28-8	X1755028-8	CENTRIFUGAL SWITCH 14MM 3450
28-9	X1755028-9	CONTACT PLATE 14MM
28-10	XP6203ZZ	BALL BEARING 6203ZZ
28-11	XP6202ZZ	BALL BEARING 6202ZZ
240	X1701322	POWER CORD 14G 3W 72" 5-15P
309V2	X1755309V2	MACHINE ID LABEL CSA V2.07.12 (W1755)
309V2	X1755S309V2	MACHINE ID LABEL CSA V2.07.12 (W1755S)



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**THE WRITTEN APPROVAL OF WOODSTOCK INTERNATIONAL, INC. #15262BLTS Printed in China**

# SAFETY

## For Your Own Safety, Read Manual Before Operating Machine

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures—this responsibility is ultimately up to the operator!



Indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

### NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment or a situation that may cause damage to the machinery.

## Standard Machinery Safety Instructions

**OWNER'S MANUAL.** Read and understand this owner's manual **BEFORE** using machine.

**TRAINED OPERATORS ONLY.** Untrained operators have a higher risk of being hurt or killed. Only allow trained/supervised people to use this machine. When machine is not being used, disconnect power, remove switch keys, or lock-out machine to prevent unauthorized use—especially around children. Make workshop kid proof!

**DANGEROUS ENVIRONMENTS.** Do not use machinery in areas that are wet, cluttered, or have poor lighting. Operating machinery in these areas greatly increases the risk of accidents and injury.

**MENTAL ALERTNESS REQUIRED.** Full mental alertness is required for safe operation of machinery. Never operate under the influence of drugs or alcohol, when tired, or when distracted.

**ELECTRICAL EQUIPMENT INJURY RISKS.** You can be shocked, burned, or killed by touching live electrical components or improperly grounded machinery. To reduce this risk, only allow an electrician or qualified service personnel to do electrical installation or repair work, and always disconnect power before accessing or exposing electrical equipment.

**DISCONNECT POWER FIRST.** Always disconnect machine from power supply **BEFORE** making adjustments, changing tooling, or servicing machine. This eliminates the risk of injury from unintended startup or contact with live electrical components.

**EYE PROTECTION.** Always wear ANSI-approved safety glasses or a face shield when operating or observing machinery to reduce the risk of eye injury or blindness from flying particles. Everyday eyeglasses are not approved safety glasses.

**WEARING PROPER APPAREL.** Do not wear clothing, apparel, or jewelry that can become entangled in moving parts. Always tie back or cover long hair. Wear non-slip footwear to avoid accidental slips, which could cause loss of workpiece control.

**HAZARDOUS DUST.** Dust created while using machinery may cause cancer, birth defects, or long-term respiratory damage. Be aware of dust hazards associated with each workpiece material, and always wear a NIOSH-approved respirator to reduce your risk.

**HEARING PROTECTION.** Always wear hearing protection when operating or observing loud machinery. Extended exposure to this noise without hearing protection can cause permanent hearing loss.

**REMOVE ADJUSTING TOOLS.** Tools left on machinery can become dangerous projectiles upon startup. Never leave chuck keys, wrenches, or any other tools on machine. Always verify removal before starting!

**INTENDED USAGE.** Only use machine for its intended purpose and never make modifications not approved by Woodstock. Modifying machine or using it differently than intended may result in malfunction or mechanical failure that can lead to serious personal injury or death!

**AWKWARD POSITIONS.** Keep proper footing and balance at all times when operating machine. Do not overreach! Avoid awkward hand positions that make workpiece control difficult or increase the risk of accidental injury.

**CHILDREN & BYSTANDERS.** Keep children and bystanders at a safe distance from the work area. Stop using machine if they become a distraction.

**GUARDS & COVERS.** Guards and covers reduce accidental contact with moving parts or flying debris—make sure they are properly installed, undamaged, and working correctly.

**FORCING MACHINERY.** Do not force machine. It will do the job safer and better at the rate for which it was designed.

**NEVER STAND ON MACHINE.** Serious injury may occur if machine is tipped or if the cutting tool is unintentionally contacted.

**STABLE MACHINE.** Unexpected movement during operation greatly increases risk of injury or loss of control. Before starting, verify machine is stable and mobile base (if used) is locked.

**USE RECOMMENDED ACCESSORIES.** Consult this owner's manual or the manufacturer for recommended accessories. Using improper accessories will increase risk of serious injury.

**UNATTENDED OPERATION.** To reduce the risk of accidental injury, turn machine **OFF** and ensure all moving parts completely stop before walking away. Never leave machine running while unattended.

**MAINTAIN WITH CARE.** Follow all maintenance instructions and lubrication schedules to keep machine in good working condition. A machine that is improperly maintained could malfunction, leading to serious personal injury or death.

**CHECK DAMAGED PARTS.** Regularly inspect machine for any condition that may affect safe operation. Immediately repair or replace damaged or mis-adjusted parts before operating machine.

**MAINTAIN POWER CORDS.** When disconnecting cord-connected machines from power, grab and pull the plug—NOT the cord. Pulling the cord may damage the wires inside, resulting in a short. Do not handle cord/plug with wet hands. Avoid cord damage by keeping it away from heated surfaces, high traffic areas, harsh chemicals, and wet/damp locations.

**EXPERIENCING DIFFICULTIES.** If at any time you experience difficulties performing the intended operation, stop using the machine! Contact Technical Support at (360) 734-3482.

## Additional Safety for Jointers

**JOINTER INJURY RISKS.** Familiarize yourself with the main injury risks associated with jointers—always use common sense and good judgement to reduce your risk of injury. **Main injury risks from jointers:** amputation/lacerations from contact with the moving cutterhead, entanglement/crushing injuries from getting caught in moving parts, blindness or eye injury from flying wood chips, or impact injuries from workpiece kickback.

**KICKBACK.** Know how to reduce the risk of kickback and kickback-related injuries. “Kickback” occurs during the operation when the workpiece is ejected from the machine at a high rate of speed. Kickback is commonly caused by poor workpiece selection, unsafe feeding techniques, or improper machine setup/maintenance. Kickback injuries typically occur as follows: (1) operator/bystanders are struck by the workpiece, resulting in impact injuries (i.e., blindness, broken bones, bruises, death); (2) operator’s hands are pulled into blade, resulting in amputation or severe lacerations.

**GUARD REMOVAL.** Except when rabbeting, never remove guards during operation or while connected to power. Always replace guard after rabbeting. You could be seriously injured if you accidentally touch the spinning cutterhead or get entangled in moving parts. Before removing sawdust, turn jointer **OFF** and disconnect power before clearing. Immediately replace guards.

**DULL/DAMAGED KNIVES/INSERTS.** Only use sharp, undamaged knives/inserts. Dull, damaged or rusted knives/inserts increase risk of kickback.

**OUTFEED TABLE ALIGNMENT.** To reduce the risk of kickback and personal injuries, keep the outfeed table even with the knives/inserts at top dead center (the highest point during rotation). If the outfeed table is set too low, the workpiece may rock against the cutterhead. If the table is set too high, the workpiece may hit the outfeed table and get stuck over the cutterhead.

**INSPECTING STOCK.** To reduce the risk of kickback injuries or machine damage, thoroughly inspect and prepare the workpiece before cutting. Verify the workpiece is free of nails, staples, loose knots or other foreign material. Workpieces with minor warping should be surface planed first with the cupped side facing the infeed table.

**GRAIN DIRECTION.** Jointing against the grain or end grain increases the required cutting force, which could produce chatter or excessive chip out, and lead to kickback.

**CUTTING LIMITATIONS.** To reduce the risk of accidental cutterhead contact or kickback, never perform jointing, planing, or rabbeting cuts on pieces smaller than 8" long,  $\frac{3}{4}$ " wide, or  $\frac{1}{4}$ " thick.

**MAXIMUM CUTTING DEPTH.** To reduce the risk of kickback, never cut deeper than  $\frac{1}{8}$ " per pass.

**PUSH BLOCKS.** To reduce the risk of accidental cutterhead contact, always use push blocks when planing materials less than 3" high or wide. Never pass your hands directly over the cutterhead without a push block.

**WORKPIECE SUPPORT.** To reduce accidental cutterhead contact and kickback, support workpiece continuously during operation. Position and guide workpiece with fence; support long or wide stock with auxiliary stands.

**FEED WORKPIECE PROPERLY.** To reduce the risk of kickback, never start jointer with workpiece touching cutterhead. Allow cutterhead to reach full speed before feeding. Never back work toward the infeed table.

**SECURE KNIVES/INSERTS.** Loose knives or improperly set inserts can become dangerous projectiles or cause machine damage. Always verify knives/inserts are secure and properly adjusted before operation. Straight knives should never project more than  $\frac{1}{8}$ " (0.125") from cutterhead body.



# ELECTRICAL

## Circuit Requirements

This machine must be connected to the correct size and type of power supply circuit, or fire or electrical damage may occur. Read through this section to determine if an adequate power supply circuit is available. If a correct circuit is not available, a qualified electrician **MUST** install one before you can connect the machine to power.

A power supply circuit includes all electrical equipment between the breaker box or fuse panel in the building and the machine. The power supply circuit used for this machine must be sized to safely handle the full-load current drawn from the machine for an extended period of time. (If this machine is connected to a circuit protected by fuses, use a time delay fuse marked D.)

### Full-Load Current Rating

The full-load current rating is the amperage a machine draws at 100% of the rated output power. On machines with multiple motors, this is the amperage drawn by the largest motor or sum of all motors and electrical devices that might operate at one time during normal operations.

Full-Load Current Rating at 120V ..... 15 Amps  
Full-Load Current Rating at 240V ..... 7.5 Amps

### Circuit Requirements for 120V (Prewired)

This machine is prewired to operate on a 120V power supply circuit that has a verified ground and meets the following requirements:

Circuit Type ..... 120V, 60 Hz, Single-Phase  
Circuit Size ..... 15 Amps  
Plug/Receptacle ..... NEMA 5-15

### Circuit Requirements for 240V

This machine can be converted to operate on a 240V power supply (details about voltage conversion can be found later in this manual). The 240V power supply circuit must have a verified ground and meet the requirements that follow:

Circuit Type ..... 240V, 60 Hz, Single-Phase  
Circuit Size ..... 15 Amps  
Plug/Receptacle ..... NEMA 6-15

## WARNING

The machine must be properly set up before it is safe to operate. **DO NOT** connect this machine to the power source until instructed to do later in this manual.

## WARNING



Incorrectly wiring or grounding this machine can cause electrocution, fire, or machine damage. To reduce this risk, only an electrician or qualified service personnel should do any required electrical work on this machine.

## NOTICE

The circuit requirements listed in this manual apply to a dedicated circuit—where only one machine will be running at a time. If this machine will be connected to a shared circuit where multiple machines will be running at the same time, consult with an electrician to ensure that the circuit is properly sized for safe operation.



## Grounding Requirements

This machine **MUST** be grounded. In the event of certain types of malfunctions or breakdowns, grounding provides a path of least resistance for electric current to travel—in order to reduce the risk of electric shock.

Improper connection of the equipment-grounding wire will increase the risk of electric shock. The wire with green insulation (with/without yellow stripes) is the equipment-grounding wire. If repair or replacement of the power cord or plug is necessary, do not connect the equipment-grounding wire to a live (current carrying) terminal.

Check with a qualified electrician or service personnel if you do not understand these grounding requirements, or if you are in doubt about whether the tool is properly grounded. If you ever notice that a cord or plug is damaged or worn, disconnect it from power, and immediately replace it with a new one.

### For 120V Connection (Prewired)

This machine is equipped with a power cord that has an equipment-grounding wire and NEMA 5-15 grounding plug. The plug must only be inserted into a matching receptacle (see **Figure**) that is properly installed and grounded in accordance with local codes and ordinances.

### For 240V Connection

A NEMA 6-15 plug has a grounding prong that must be attached to the equipment-grounding wire inside the included power cord. The plug must only be inserted into a matching receptacle (see **Figure**) that is properly installed and grounded in accordance with all local codes and ordinances.

## Extension Cords

We do not recommend using an extension cord with this machine. Extension cords cause voltage drop, which may damage electrical components and shorten motor life. Voltage drop increases with longer extension cords and the gauge smaller gauge sizes (higher gauge numbers indicate smaller sizes).

Any extension cord used with this machine must contain a ground wire, match the required plug and receptacle, and meet the following requirements:

**Minimum Gauge Size at 240V** ..... 14 AWG  
**Maximum Length (Shorter is Better)** ..... 50 ft.

## ⚠ WARNING

The machine must be properly set up before it is safe to operate. **DO NOT** connect this machine to the power source until instructed to do later in this manual.

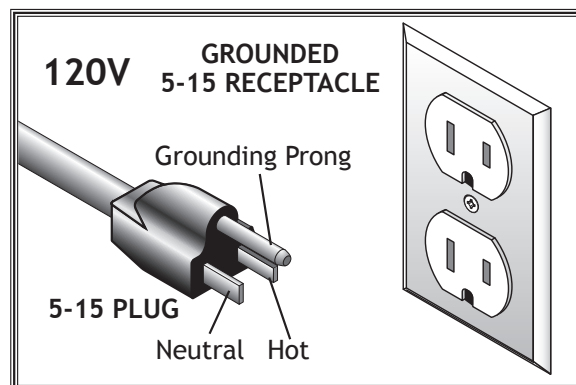
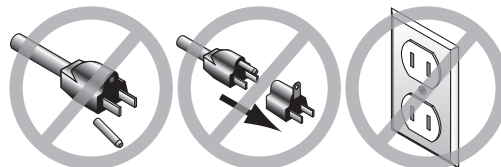


Figure 1. NEMA 5-15 plug & receptacle.

## ⚠ CAUTION



**DO NOT** modify the provided plug or use an adapter if the plug will not fit the receptacle. Instead, have an electrician install the proper receptacle on a power supply circuit that meets the requirements for this machine.

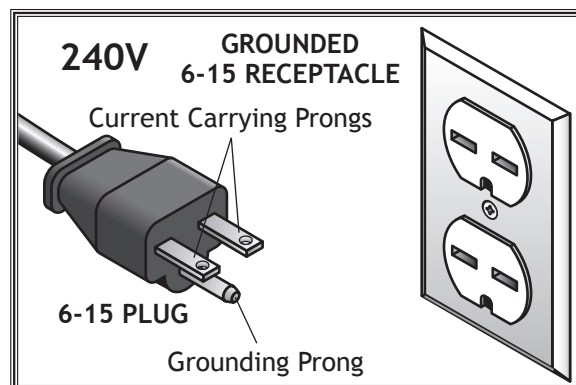


Figure 2. NEMA 6-15 plug & receptacle.

## Voltage Conversion

The voltage conversion **MUST** be performed by an electrician or qualified service personnel.

The voltage conversion procedure consists of rewiring the motor and installing the correct plug. A wiring diagram is provided on **Page 8** for your reference.

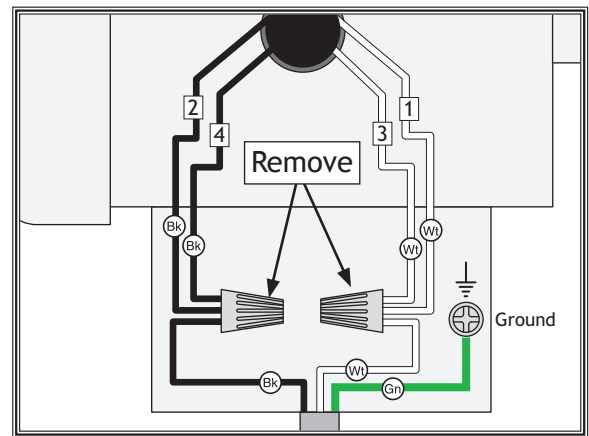
**IMPORTANT:** If the diagram included on the motor conflicts with the one on **Page 8**, the motor may have changed since the manual was printed. Use the diagram included on the motor junction box cover instead.

### Items Needed

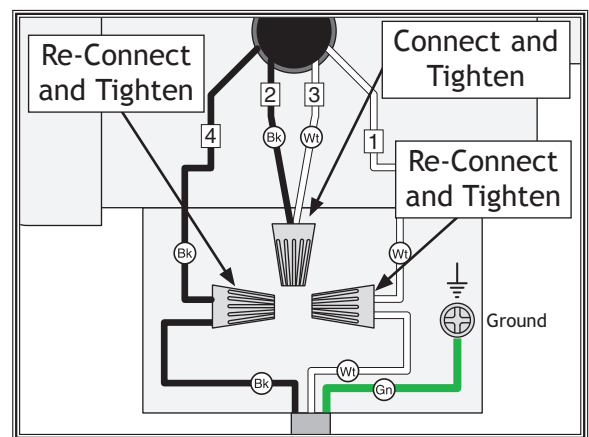
	Qty
• Phillips Head Screwdriver #2 .....	1
• Electrical Tape .....	As Needed
• Wire Nut (14 AWG x 3).....	1
• Plug 6-15.....	1

### To convert the Model W1755/W1755S to 240V:

1. DISCONNECT MACHINE FROM POWER!
2. Cut off the included plug.
3. Open the motor junction box, then remove the wire nuts indicated in **Figure 3**.
4. Connect the motor wires, as shown in **Figure 4** with wire nuts. Once snug, wrap electrical tape around each wire nut and the connected wires to reduce the likelihood of the wire nut vibrating loose during motor operation.
5. Close and secure the motor junction box.
6. Install a 6-15 plug on the end of the cord, according to the instructions and wiring diagrams provided by the plug manufacturer.
  - If the plug manufacturer did not include instructions, the wiring of a generic NEMA 6-15 plug is illustrated on **Page 8**.

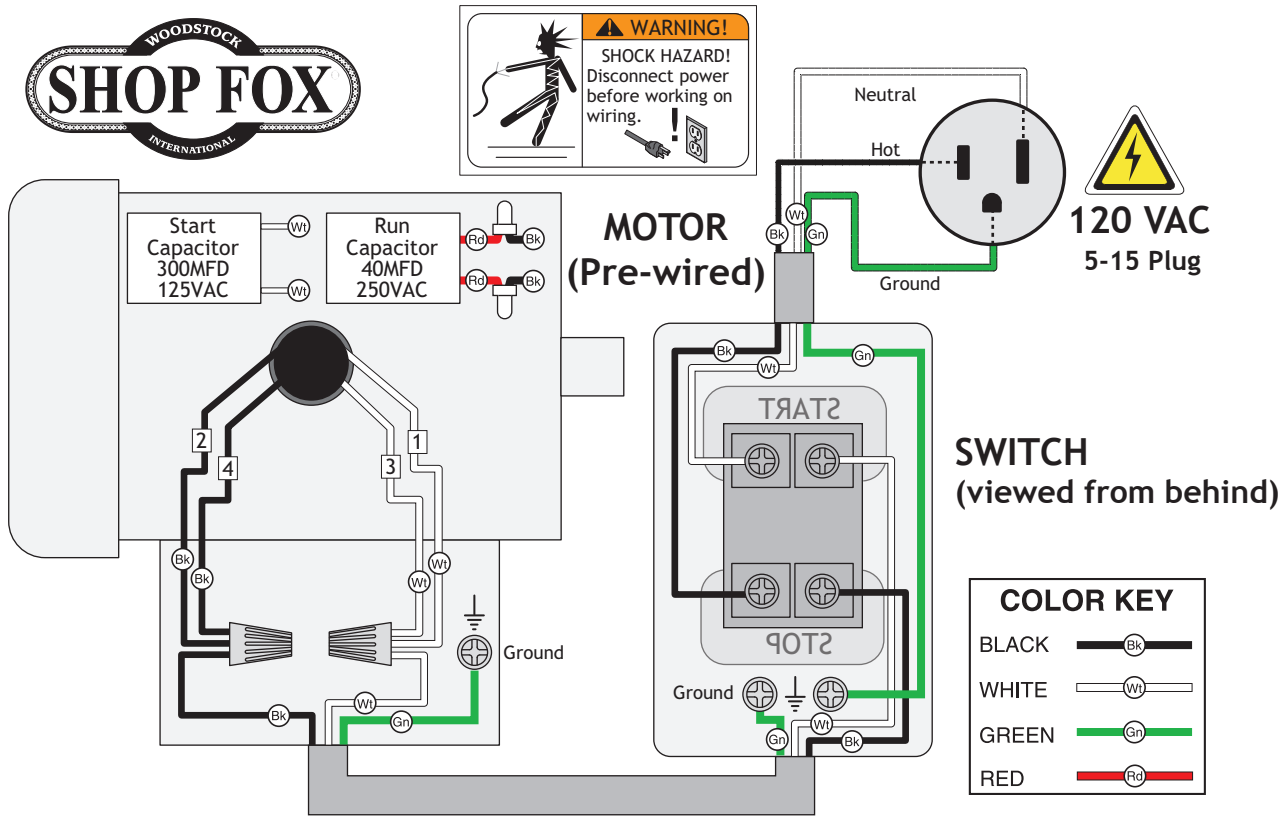


**Figure 3.** Location of wire nuts to be removed.

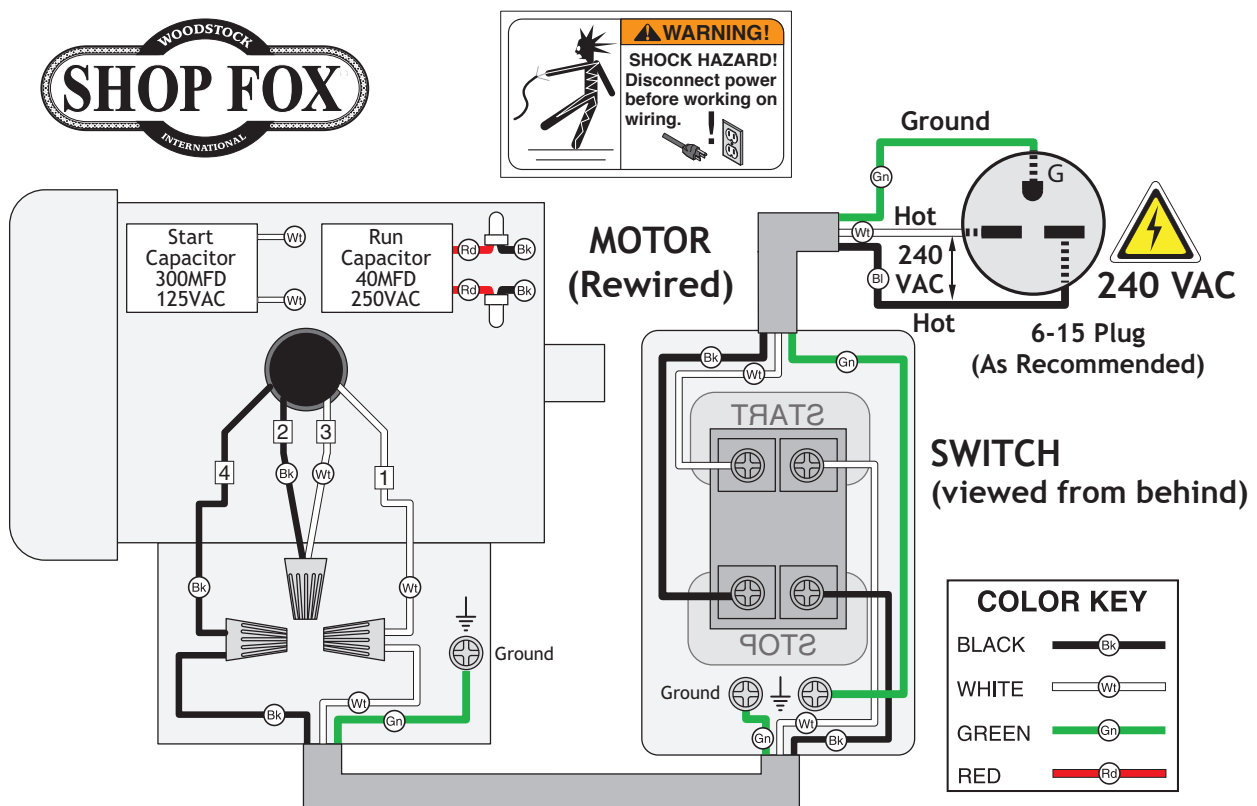


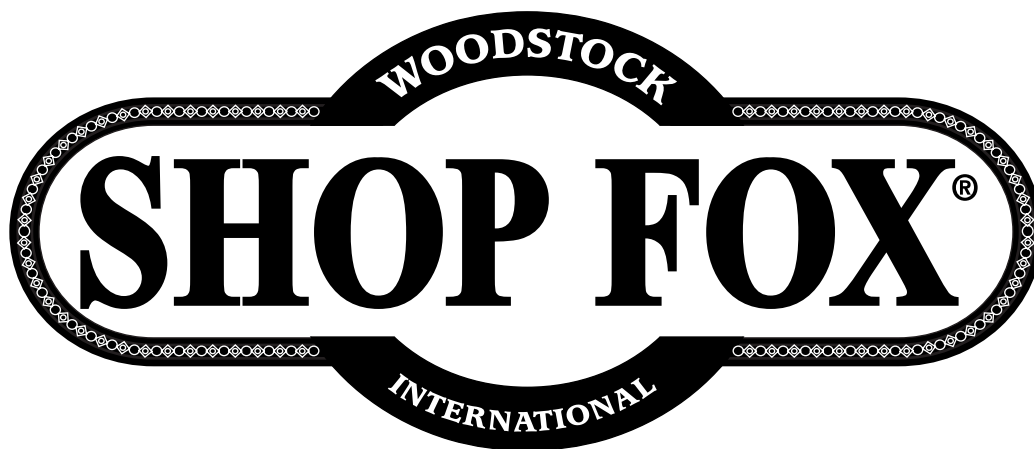
**Figure 4.** Motor wires repositioned for 240V.

## 120V Wiring Diagram



## 240V Wiring Diagram





# **MODEL W1755**

## **6" PARALLELOGRAM JOINTER**



## **OWNER'S MANUAL**

**Phone: (360) 734-3482 • On-Line Technical Support: [tech-support@shopfox.biz](mailto:tech-support@shopfox.biz)**

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**WARNING: NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE OR FORM WITHOUT**

**THE WRITTEN APPROVAL OF WOODSTOCK INTERNATIONAL, INC.**

## **WARNING!**

This manual provides critical safety instructions on the proper setup, operation, maintenance and service of this machine/equipment.

Failure to read, understand and follow the instructions given in this manual may result in serious personal injury, including amputation, electrocution or death.

The owner of this machine/equipment is solely responsible for its safe use. This responsibility includes but is not limited to proper installation in a safe environment, personnel training and usage authorization, proper inspection and maintenance, manual availability and comprehension, application of safety devices, blade/cutter integrity, and the usage of personal protective equipment.

The manufacturer will not be held liable for injury or property damage from negligence, improper training, machine modifications or misuse.

## **WARNING!**

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement and other masonry products.
- Arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

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# INTRODUCTION

## Woodstock Technical Support

Your new **SHOP FOX®** 6" Parallelogram Jointer has been specially designed to provide many years of trouble-free service. Close attention to detail, ruggedly built parts and a rigid quality control program assure safe and reliable operation.

Woodstock International, Inc. is committed to customer satisfaction. Our intent with this manual is to include the basic information for safety, setup, operation, maintenance, and service of this product.

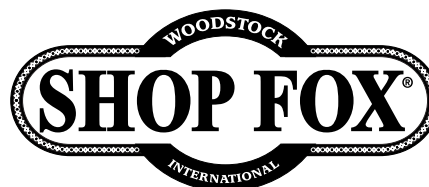
We stand behind our machines! In the event that questions arise about your machine, please contact Woodstock International Technical Support at (360) 734-3482 or send e-mail to: **[tech-support@shopfox.biz](mailto:tech-support@shopfox.biz)**. Our knowledgeable staff will help you troubleshoot problems and process warranty claims.

If you need the latest edition of this manual, you can download it from **<http://www.shopfox.biz>**.  
If you have comments about this manual, please contact us at:

**Woodstock International, Inc.  
Attn: Technical Documentation Manager  
P.O. Box 2309  
Bellingham, WA 98227  
Email: [manuals@woodstockint.com](mailto:manuals@woodstockint.com)**



# MACHINE SPECIFICATIONS



Phone #: (360) 734-3482 • Online Tech Support: tech-support@shopfox.biz • Web: www.shopfox.biz

## MODEL W1755 6" PARALLELOGRAM JOINTER

### Motor

Type .....	TEFC Capacitor Start Induction
Horsepower .....	1½ HP
Phase / Voltage .....	Single-Phase / 110V/220V
Amps .....	15A/7.5A
Cycle / RPM .....	60 Hertz / 3450 RPM
Switch .....	Push Button w/Oversized OFF Button
Power Transfer .....	Belt Drive
Bearings .....	Sealed and Lubricated for Life

### Capacity

Maximum Depth of Cut (per pass) .....	1/8"
Maximum Width of Cut .....	6"
Cutterhead Speed .....	4850 RPM
Cuts Per Minute .....	19,400

### Overall Dimensions

Table Size .....	6" W X 55½" L
Height (from floor to table) .....	32½"
Overall Length .....	55½"
Overall Width .....	24½"
Shipping Weight .....	347 lbs.
Net Weight .....	320 lbs.
Box #1 Size .....	63" x 22" x 14"
Box #2 Size .....	29" x 20" x 28"
Stand Footprint .....	27" x 20½"
Cutterhead .....	4-Knife
Cutterhead Diameter .....	3"
Cutterhead Knife Size .....	6" x ¾" x 1/8"

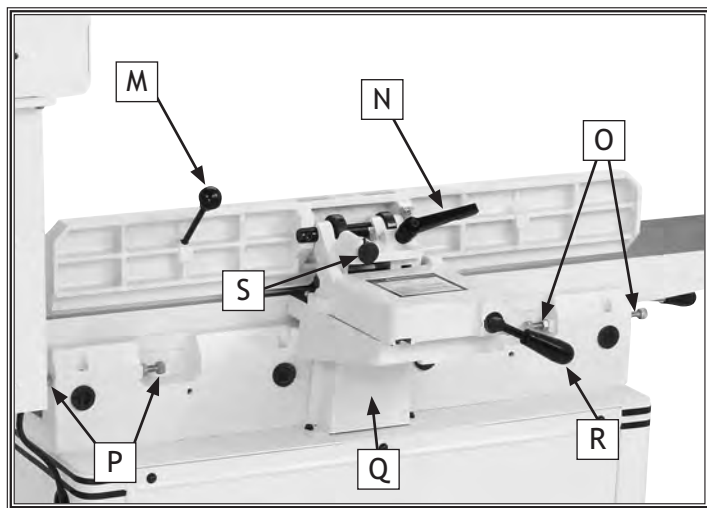
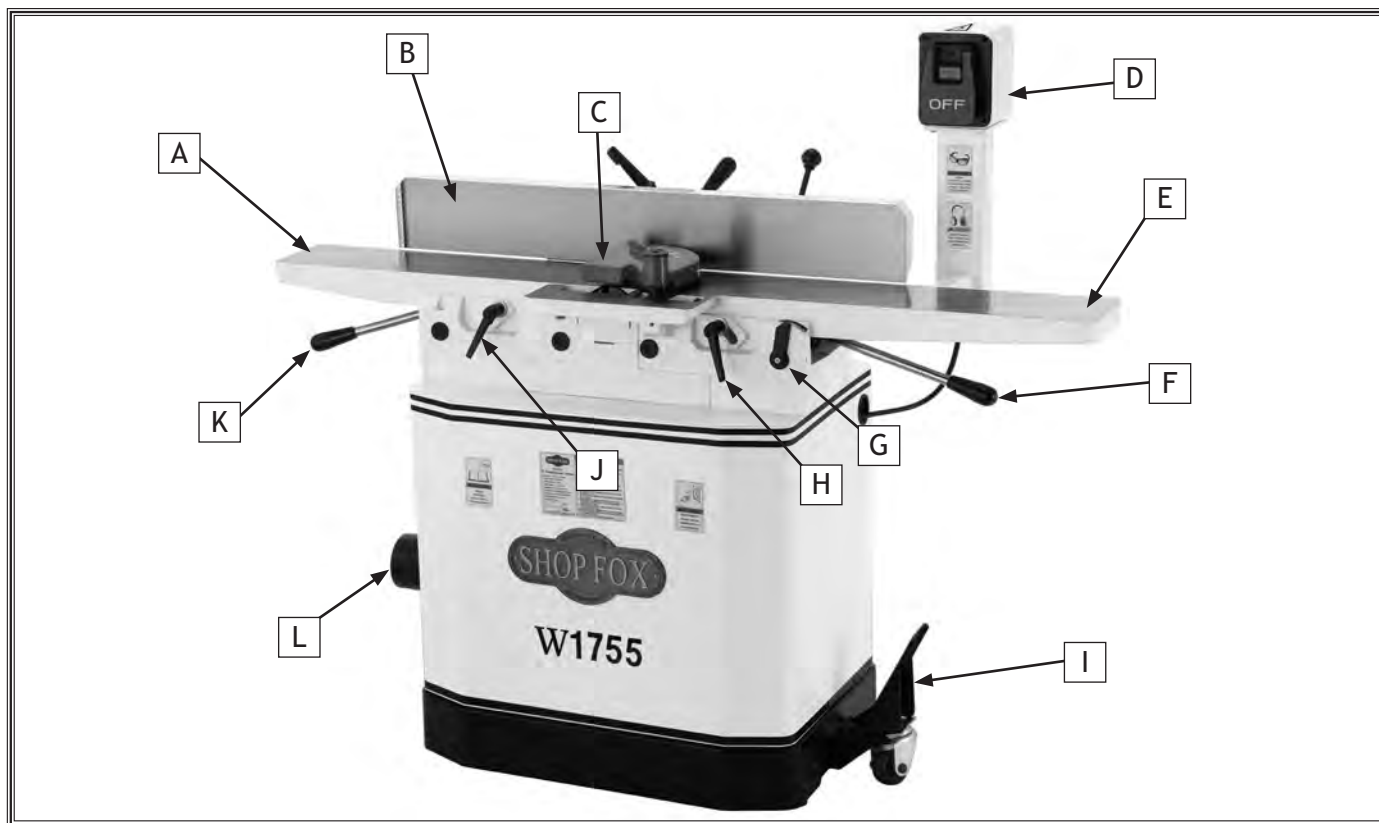
### Construction

Tables .....	Precision Ground Cast Iron
Fence Assembly .....	Cast Iron
Body Assembly .....	Cast Iron
Stand .....	Steel
Guard .....	Aluminum
Bearings .....	Sealed and Lubricated for Life

### Features

Parallelogram-Style Tables  
Top Mount Switch Controls  
Built-In Mobile Base  
5" Tall Fence  
Included Push Blocks  
Included Knife Setting Jig

## Controls and Features



- A. Outfeed Table
- B. Fence
- C. Cutterhead Guard
- D. ON/OFF Switch
- E. Infeed Table
- F. Infeed Table Adjustment Lever
- G. Cutting Depth Scale
- H. Infeed Table Lock
- I. Mobile Base Lock Pedal
- J. Outfeed Table Lock
- K. Outfeed Table Adjustment Lever
- L. Dust Port
- M. Fence Tilt Handle
- N. Fence Tilt Lock
- O. Outfeed Table Positive Stops
- P. Infeed Table Positive Stops
- Q. Belt Guard
- R. Fence Lock
- S. Fence Tilt Release Plunger

# SAFETY

**READ MANUAL BEFORE OPERATING MACHINE.  
FAILURE TO FOLLOW INSTRUCTIONS BELOW WILL  
RESULT IN PERSONAL INJURY.**

## **DANGER**

Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.

## **WARNING**

Indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.

## **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury.

## **NOTICE**

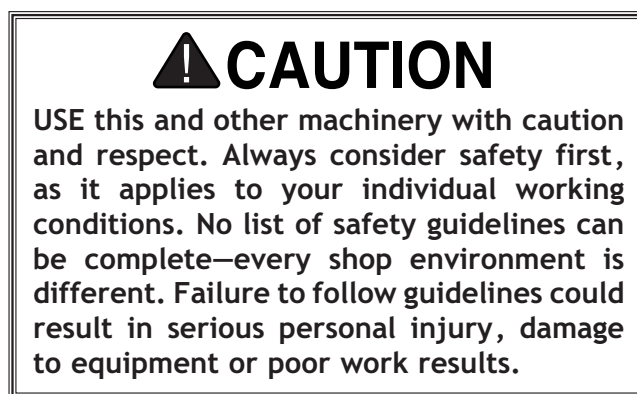
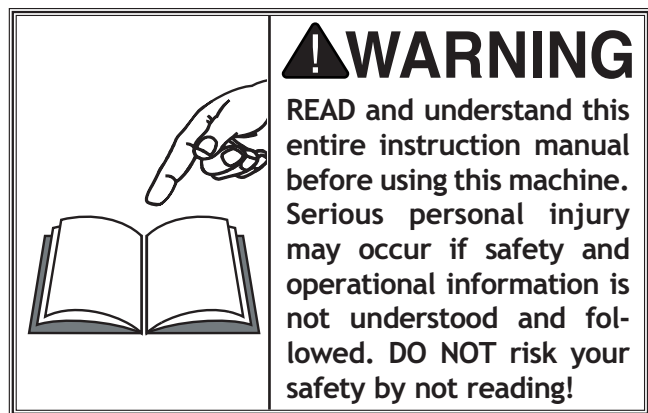
This symbol is used to alert the user to useful information about proper operation of the equipment, and/or a situation that may cause damage to the machinery.

## Standard Safety Instructions

1. **READ THROUGH THE ENTIRE MANUAL BEFORE STARTING MACHINERY.** Machinery presents serious injury hazards to untrained users.
2. **ALWAYS USE ANSI APPROVED SAFETY GLASSES WHEN OPERATING MACHINERY.** Everyday eye-glasses only have impact resistant lenses—they are NOT safety glasses.
3. **ALWAYS WEAR A NIOSH APPROVED RESPIRATOR WHEN OPERATING MACHINERY THAT PRODUCES DUST.** Wood dust is a carcinogen and can cause cancer and severe respiratory illnesses.
4. **ALWAYS USE HEARING PROTECTION WHEN OPERATING MACHINERY.** Machinery noise can cause permanent hearing damage.
5. **WEAR PROPER APPAREL.** DO NOT wear loose clothing, gloves, neckties, rings, or jewelry which may get caught in moving parts. Wear protective hair covering to contain long hair and wear non-slip footwear.
6. **NEVER OPERATE MACHINERY WHEN TIRED, OR UNDER THE INFLUENCE OF DRUGS OR ALCOHOL.** Be mentally alert at all times when running machinery.
7. **ONLY ALLOW TRAINED AND PROPERLY SUPERVISED PERSONNEL TO OPERATE MACHINERY.** Make sure operation instructions are safe and clearly understood.
8. **KEEP CHILDREN AND VISITORS AWAY.** Keep all children and visitors a safe distance from the work area.
9. **MAKE WORKSHOP CHILD PROOF.** Use padlocks, master switches, and remove start switch keys.

10. **NEVER LEAVE WHEN MACHINE IS RUNNING.** Turn power **OFF** and allow all moving parts to come to a complete stop before leaving machine unattended.
11. **DO NOT USE IN DANGEROUS ENVIRONMENTS.** DO NOT use machinery in damp, wet locations, or where any flammable or noxious fumes may exist.
12. **KEEP WORK AREA CLEAN AND WELL LIT.** Clutter and dark shadows may cause accidents.
13. **USE A GROUNDED EXTENSION CORD RATED FOR THE MACHINE AMPERAGE.** Undersized cords over-heat and lose power. Replace extension cords if they become damaged. DO NOT use extension cords for 220V machinery.
14. **ALWAYS DISCONNECT FROM POWER SOURCE BEFORE SERVICING MACHINERY.** Make sure switch is in OFF position before reconnecting.
15. **MAINTAIN MACHINERY WITH CARE.** Keep blades sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
16. **MAKE SURE GUARDS ARE IN PLACE AND WORK CORRECTLY BEFORE USING MACHINERY.**
17. **REMOVE ADJUSTING KEYS AND WRENCHES.** Make a habit of checking for keys and adjusting wrenches before turning machinery **ON**.
18. **CHECK FOR DAMAGED PARTS BEFORE USING MACHINERY.** Check for binding and alignment of parts, broken parts, part mounting, loose bolts, and any other conditions that may affect machine operation. Repair or replace damaged parts.
19. **USE RECOMMENDED ACCESSORIES.** Refer to the instruction manual for recommended accessories. The use of improper accessories may cause risk of injury.
20. **DO NOT FORCE MACHINERY.** Work at the speed for which the machine or accessory was designed.
21. **SECURE WORKPIECE.** Use clamps or a vise to hold the workpiece when practical. A secured workpiece protects your hands and frees both hands to operate the machine.
22. **DO NOT OVERREACH.** Keep proper footing and balance at all times.
23. **MANY MACHINES WILL EJECT THE WORKPIECE TOWARD THE OPERATOR.** Know and avoid conditions that cause the workpiece to "kickback."
24. **ALWAYS LOCK MOBILE BASES (IF USED) BEFORE OPERATING MACHINERY.**
25. **BE AWARE THAT CERTAIN DUST MAY BE HAZARDOUS** to the respiratory systems of people and animals, especially fine dust. Make sure you know the hazards associated with the type of dust you will be exposed to and always wear a respirator approved for that type of dust.

# Additional Safety Instructions for Jointers



1. **JOINTER KICKBACK.** "Kickback" is when the workpiece is thrown off the jointer table by the force of the cutterhead. Always use push blocks and safety glasses to reduce the likelihood of injury from "kickback." If you do not understand what kickback is, or how it occurs, DO NOT operate this machine.
2. **CUTTERHEAD ALIGNMENT.** Keep the top edge of the outfeed table aligned with the edge of the knife at top dead center (TDC) to avoid kickback and personal injuries.
3. **PUSH BLOCKS.** Always use push blocks whenever surface planing. Never pass your hands directly over the cutterhead without a push block.
4. **WORKPIECE SUPPORT.** Proper workpiece support while cutting is crucial for making safe cuts and avoiding injury. Never attempt to make a cut with an unstable workpiece.
5. **KICKBACK ZONE.** The "kickback zone" is the path directly through the end of the infeed table. Never stand or allow others to stand in this area during operation.
6. **MAXIMUM CUTTING DEPTH.** The maximum cutting depth for one pass is  $\frac{1}{8}$ ". Never attempt any single cut deeper than this!
7. **JOINTING WITH THE GRAIN.** Jointing against the grain or jointing end grain is dangerous and could produce chatter or excessive chip out. Always joint with the grain.
8. **KEEPING GUARDS IN PLACE.** With the exception of rabbeting, all operations must be performed with the guard in place. After rabbeting, be sure to replace the guard.
9. **PROPER CUTTING.** When cutting, always keep the workpiece moving toward the outfeed table until the workpiece has passed completely over the cutterhead. Never move the workpiece backwards toward the infeed table, or the risk of kickback will be extreme.
10. **USING GOOD STOCK.** Jointing safety begins with your lumber. Inspect your stock carefully before you feed it over the cutterhead. Never joint a board that has loose knots, nails, or staples. If you have any doubts about the stability or structural integrity of your stock, DO NOT joint it!

# Avoiding Potential Injuries



**Figure 1.** Correct operator and workpiece position, guard is in place, and push blocks are being used.



**Figure 2.** Never surface plane without push blocks!



**Figure 4.** Never stand directly behind the workpiece!



**Figure 3.** Never plane/edge-joint with the guard removed!



**Figure 5.** Never joint end grain!



# ELECTRICAL

## 110V/220V Operation

The Model W1755 is prewired for 110V operation, but you can rewire it for 220V operation (refer to the wiring diagram on **Page 41**). We recommend connecting this machine to a dedicated circuit with a verified ground, using the circuit size given below. Never replace a circuit breaker with one of higher amperage without consulting a qualified electrician to ensure compliance with wiring codes.

This machine must be grounded! The electrical cord supplied with this machine comes with a grounding pin. If your outlet does not accommodate a ground pin, have it replaced by a qualified electrician.

If you are unsure about the wiring codes in your area or you plan to connect your machine to a shared circuit, you may create a fire or circuit overload hazard—consult a qualified electrician to reduce this risk.

## Extension Cords

We do not recommend using an extension cord; however, if you have no alternative, use the following guidelines:

- Use a cord rated for Standard Service (S).
- Do not use a cord longer than 50 feet.
- Ensure that the cord has a ground wire and pin.
- Use the gauge size listed below as a minimum.

## Electrical Specifications

Operating Voltage	Amp Draw	Min. Circuit Size	Plug/Receptacle	Extension Cord
110V Operation	15 Amps	20A	NEMA 5-15	12 Gauge
220V Operation	7.5 Amps	15A	NEMA 6-15	14 Gauge

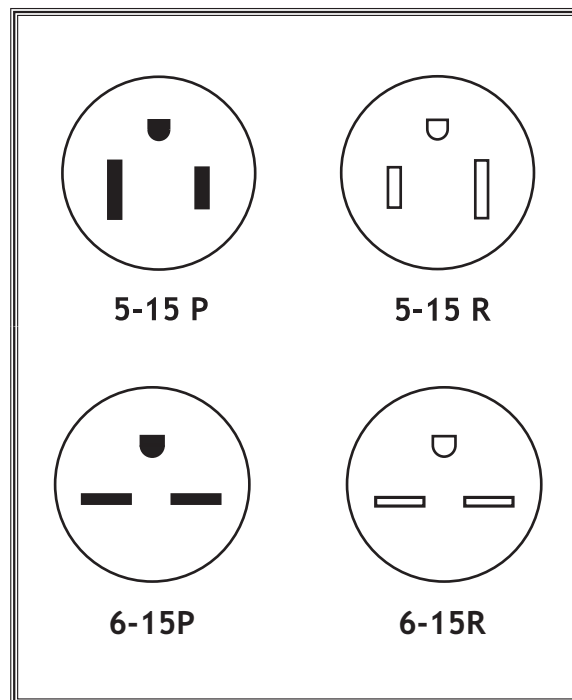
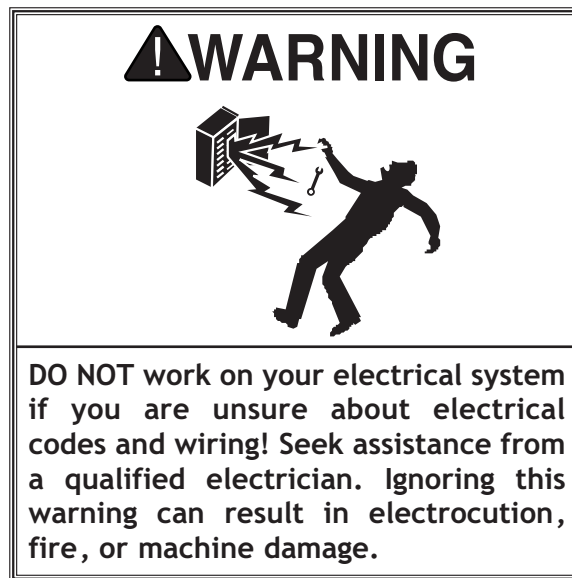


Figure 6. NEMA 5-20 and 6-15 plugs and receptacles.



# SETUP

## Unpacking


The **SHOP FOX®** Model W1755 has been carefully packaged for safe transporting. If you notice the machine has been damaged, please contact your authorized **SHOP FOX®** dealer immediately.



**!WARNING**

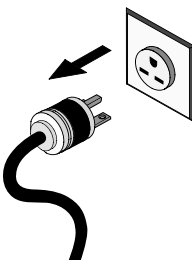
**SUFFOCATION HAZARD!**

Immediately discard all plastic bags and packing materials to eliminate suffocation hazards for children and animals.



**!WARNING**

**READ** and understand this entire instruction manual before using this machine. Serious personal injury may occur if safety and operational information is not understood and followed. **DO NOT** risk your safety by not reading!



**!WARNING**

**UNPLUG** power cord before you do any assembly or adjustment tasks! Otherwise, serious personal injury to you or others may occur!

## Items Needed for Setup

The following items are needed, but not included, to set up your machine:

- People for Lifting Help .....2
- Straightedge.....1
- Phillips Screwdriver #2 .....1
- Wrench or Socket 17mm .....1
- Wrench or Socket 14mm .....1
- Wrench or Socket 13mm .....1

# Inventory

The following is a description of the items shipped with the **SHOP FOX®** Model W1755.

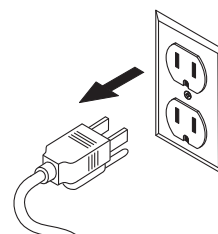
**Note:** If you can't find an item on this list, check the mounting location on the machine or examine the packaging materials carefully. Occasionally we pre-install certain components for safer shipping.

Box 1: (Figure 7)	Qty
A. Jointer Assembly .....	1
B. Carriage .....	1
C. Fence .....	1
D. Extension Table .....	1
E. Push Blocks .....	2
F. Cutterhead Guard .....	1
G. Hex Wrenches 2.5, 4, 5, 6, 8mm .....	1 Each
H. Handle .....	1
I. Fence Tilt Lever .....	1
J. Open-end Wrench 8/10, 12/14mm .....	1 Each
K. Knife Setting Jig (not shown) .....	1

Box 2: (Figure 8)	Qty
L. Stand Assembly w/Motor .....	1
M. Pedestal Switch .....	1
N. Wheel Assembly .....	1
O. Belt Guard .....	1
P. Dust Port .....	1
Q. V-Belt .....	1

Assembly Fasteners	Qty
• Hex Bolt M8-1.25 x 50 (Wheel/Stand) .....	1
• Flat Washer 8mm (Wheel/Stand) .....	1
• Hex Bolts M10-1.5 x 55 (Wheel/Stand) .....	2
• Flat Washers 10mm (Wheel/Stand) .....	2
• Hex Nuts M10-1.5 (Wheel/Stand) .....	2
• Cap Screws M8-1.25 x 25 (Jointer/Stand) .....	4
• Lock Washers 8mm (Jointer/Stand) .....	4
• Flange Bolts M6-1 x 12 (Belt Guard) .....	2
• Hex Nuts M6-1 (Belt Guard) .....	2
• Flat Washers 6mm (Belt Guard) .....	2
• Cap Screws M6-1 x 20 (Extension Table) .....	2
• Cap Screw M10-1.5 x 30 (Carriage) .....	1
• Cap Screw M10-1.5 x 50 (Carriage) .....	1
• Flat Washers 10mm (Carriage) .....	2
• Cap Screws M8-1.25 x 30 (Fence) .....	2
• Cap Screws M10-1.5 x 25 (Pedestal) .....	2
• Lock Washers 10mm (Pedestal) .....	2
• Flat Washers 10mm (Pedestal) .....	2
• Phillips Screws M5-.8 x 16 (Dust Port) .....	4
• Flat Washers 5mm (Dust Port) .....	4

## ! WARNING



Power must not be connected to machine during setup!

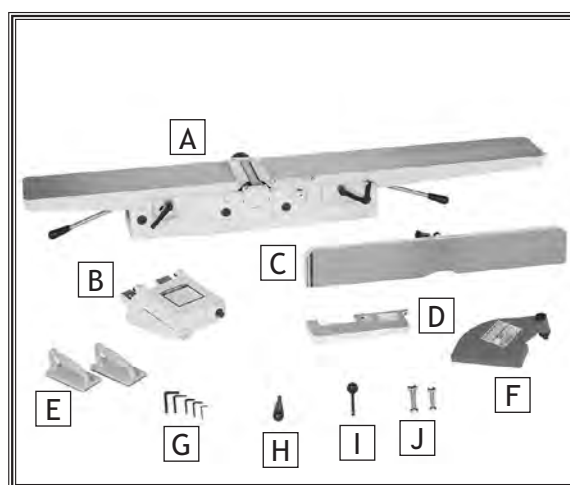


Figure 7. Box 1 inventory.



Figure 8. Box 2 inventory.

## NOTICE


When ordering replacement parts, refer to the parts list and diagram in the back of the manual.

## Machine Placement

- **Floor Load:** This machine distributes a heavy load in a small footprint. Some residential floors may require additional bracing to support both machine and operator.
- **Working Clearances:** Consider existing and anticipated needs, size of material to be processed through the machine, and space for auxiliary stands, work tables or other machinery when establishing a location for your Jointer.
- **Lighting:** Lighting should be bright enough to eliminate shadow and prevent eye strain.
- **Electrical:** Electrical circuits must be dedicated or large enough to handle amperage requirements. Outlets must be located near each machine, so power or extension cords are clear of high-traffic areas. Follow local electrical codes for proper installation of new lighting, outlets, or circuits.

## Cleaning Machine

The table and other unpainted parts of your Jointer are coated with a waxy grease that protects them from corrosion during shipment. Clean this grease off with a solvent cleaner or citrus-based degreaser. DO NOT use chlorine-based solvents such as brake parts cleaner or acetone—if you happen to splash some onto a painted surface, you will ruin the finish.




**⚠ WARNING**

NEVER use gasoline or other petroleum-based solvents to clean with. Most have low flash points, which make them extremely flammable. A risk of explosion and burning exists if these products are used. Serious personal injury may occur if this warning is ignored!



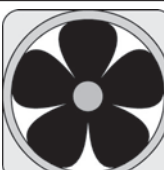


**⚠ WARNING**

USE helpers or power lifting equipment to lift this 6" Parallelogram Jointer. Otherwise, serious personal injury may occur.



**⚠ CAUTION**

MAKE your shop "child safe." Ensure that your workplace is inaccessible to youngsters by closing and locking all entrances when you are away. NEVER allow untrained visitors in your shop when assembling, adjusting or operating equipment.

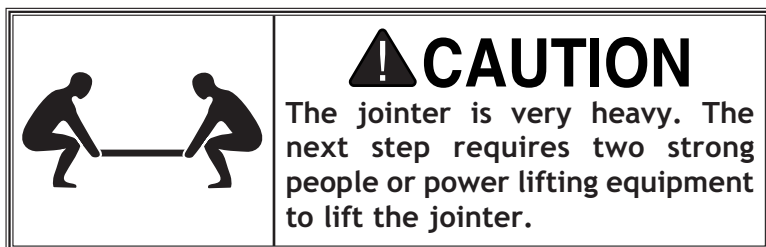
**⚠ CAUTION**

ALWAYS work in well-ventilated areas far from possible ignition sources when using solvents to clean machinery. Many solvents are toxic when inhaled or ingested. Use care when disposing of waste rags and towels to be sure they DO NOT create fire or environmental hazards.

## Assembly

To assemble the jointer, do these steps:

1. Carefully lay the stand on its side so you can access the underside.
2. Use the M8-1.25 x 50 hex bolt and 8mm flat washer to bolt the wheel assembly to the stand, as shown in **Figure 9**.
3. Use the two M10-1.5 x 55 hex bolts, 10mm flat washers, and M10-1.5 hex nuts to finish tightening the wheel assembly to the stand, as shown in **Figure 10**.
4. Turn the stand rightside up and remove the back cover.



5. Lift the jointer onto the stand and align the mounting holes.
6. Use the provided four M8-1.25 x 25 cap screws and 8mm lock washers to secure the jointer to the stand, as shown in **Figure 11**.



**Figure 9.** Bolting wheel assembly to stand.

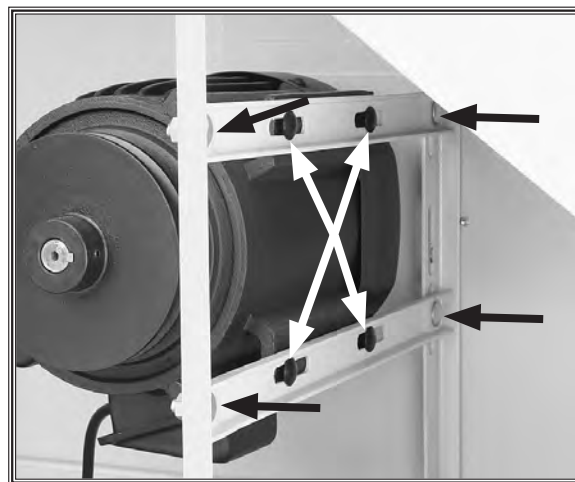


**Figure 10.** Securing wheel assembly to stand.

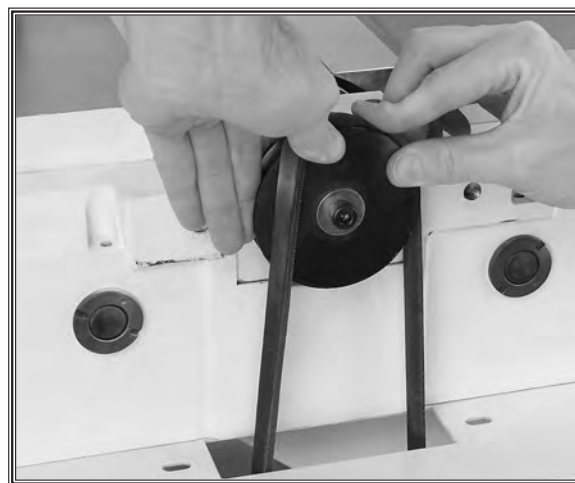


**Figure 11.** Securing the jointer to the stand.

7. Loosen the motor bracket bolts shown by the black arrows in **Figure 12**.
8. Put the V-belt on the motor pulley, then roll it onto the cutterhead pulley, as shown in **Figure 13**.
9. Check the alignment of the pulleys to make sure the V-belt is straight up and down.
  - If the pulleys are aligned, go to **Step 13**.
  - If the pulleys are NOT aligned, follow **Steps 10-12**.
10. Remove the V-belt and loosen the motor mount bolts shown by the white arrows in **Figure 12**.
11. Shift the motor horizontally as needed to align the pulleys, and tighten the motor mount bolts.
12. Reinstall the V-belt on the pulleys.
13. Pull down on the motor with one hand to keep tension on the V-belt, and tighten the motor bracket bolts with your other hand.
14. Push the center of the V-belt as illustrated in **Figure 14**, using moderate force. When tensioned correctly, the deflection should be approximately  $\frac{1}{4}$ ".
  - If the deflection is outside of this range, then loosen the motor bracket bolts and repeat **Steps 13-14**.



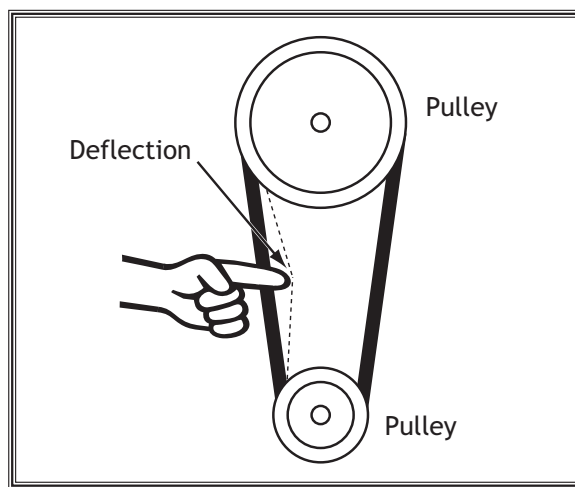
**Figure 12.** Motor bracket bolts (black arrows) and motor mount bolts (white arrows).



**Figure 13.** Rolling the V-belt onto the cutterhead pulley.

## NOTICE

Overly loose V-belts can slip on the pulleys and burn up or cause poor machine performance. Overly tight V-belts cause unnecessary wear on the motor and pulley bearings, leading to a shortened lifespan.



**Figure 14.** Checking belt deflection.



15. Install the belt guard with the two M6-1 x 10 flange bolts, M6-1 hex nuts, and 6mm flat washers, as shown in **Figure 15**.

## ⚠ CAUTION

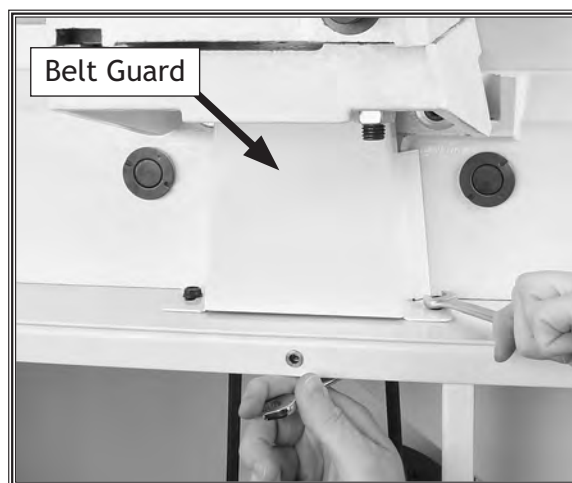
The belt guard **MUST** be installed or the moving V-belt will be exposed, creating an entanglement hazard at the back of the jointer.

16. Replace the cover on the back of the jointer stand.
17. Use the two M6-1 x 20 cap screws to attach the extension table to the front of the jointer, as shown in **Figure 16**. Leave the cap screws loose for now.
18. Using a straightedge, make the extension table flush with the infeed table, then tighten the two cap screws to secure the extension table in place.

## NOTICE

The outfeed table **MUST** be level with the knives at their highest point during rotation or the workpiece will hit the outfeed table during operation. The outfeed table height is factory set, but you **MUST** check it before operation.

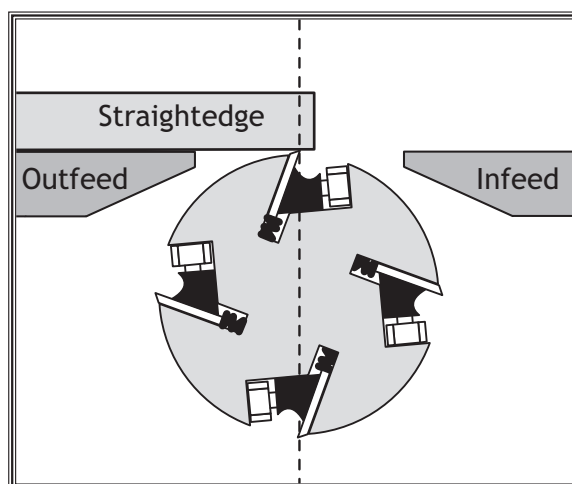
19. Place a straightedge on the outfeed table so it extends over the cutterhead.
20. Carefully rotate the cutterhead pulley and notice if the knife contacts the straightedge when the knife is at its highest point in the rotation (top dead center or TDC), as shown in **Figure 17**.
- The knife will barely touch the straightedge when the outfeed table is set correctly. If the outfeed table is set correctly, continue with the next step.
  - If the knife lifts the straightedge or does not contact the straightedge, the outfeed table must be adjusted. Do the procedure in **Setting Outfeed Table Height** on **Page 35**, then continue with the next step in this section.
  - If one knife is even with the outfeed table but other knives are not, the height of the knives must be adjusted evenly. See **Adjusting/Replacing Knives** on **Page 29**.



**Figure 15.** Installing the belt guard.



**Figure 16.** Attaching extension table to jointer.



**Figure 17.** Using a straightedge to make sure outfeed table is level with knives at their highest point of rotation (TDC).

21. Attach the carriage to the back of the jointer with the M10-1.5 x 30 cap screw on the infeed side, the M10-1.5 x 50 cap screw on the outfeed side, and two 10mm flat washers. Leave the cap screws loose for now.
22. Place three pieces of paper on the jointer bed, slide the top half of the carriage over the paper, and allow it to rest on the paper, as shown in **Figure 18**.

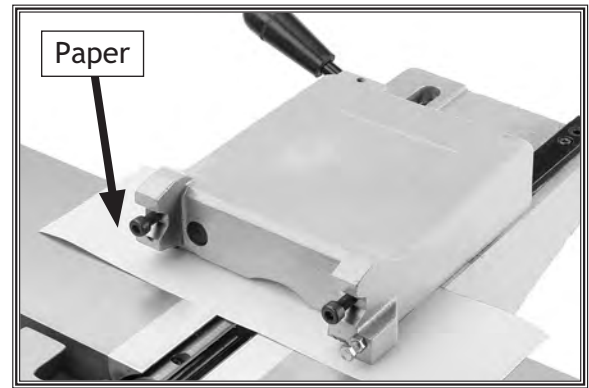
**Note:** *The paper acts as a temporary shim for setting the carriage height, so it won't scratch the table when the fence is moved forward during regular operations.*

23. Tighten the carriage mounting cap screws and discard the paper.
24. Mount the lock handle on the carriage, as shown in **Figure 19**.
25. Attach the fence to the carriage with the two M8-1.25 x 30 cap screws, as shown in **Figure 20**.
26. Install the tilt lever in the fence (**Figure 21**).

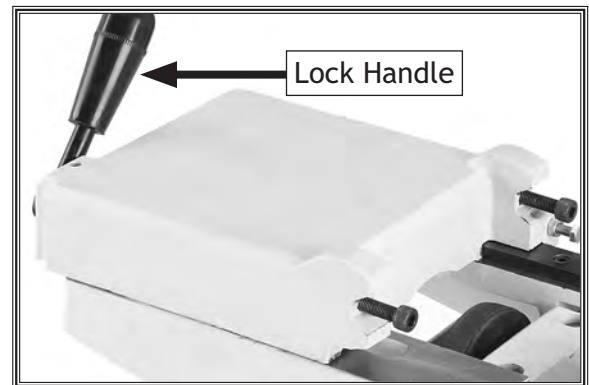
## ! WARNING

The cutterhead guard is a critical safety feature on this machine—you **MUST** install and verify that it is working as intended before using the jointer! Failure to do this will greatly increase the chances of a serious injury when operating the jointer.

27. Insert the cutterhead guard shaft into the hole at the front of the infeed table, making sure that the flat part of the shaft faces the set screw shown in **Figure 22**.
28. Tighten the set screw against the shaft (see **Figure 22**) to secure the cutterhead guard in place.



**Figure 18.** Carriage resting on paper to prop it up during tightening.



**Figure 19.** Fence carriage mounted on the back of the jointer.



**Figure 20.** Attaching fence to carriage.



**Figure 21.** Installing the tilt lever.

29. Test that the cutterhead guard is working correctly by pulling it back and letting go. The cutterhead guard should quickly spring back over the cutterhead when you do this.
  - If the guard does not quickly spring back over the cutterhead when you perform this test, then remove it and repeat **Steps 27-29**. Do not continue with the assembly until the cutterhead guard works correctly.
30. Use the two M10-1.5 x 25 cap screws, 10mm lock washers, and 10mm flat washers to attach the pedestal switch to the back of the jointer, as shown in **Figure 23**, then connect it to the motor cord.
31. Use the four M5-.8 x 16 Phillips head screws and 5mm flat washers to install the dust port on the jointer stand, as shown in **Figure 24**.

## ⚠ CAUTION

DO NOT operate the Model W1755 without an adequate dust collection system. This machine creates substantial amounts of wood dust while operating. Failure to use a dust collection system can result in short and long-term respiratory illness.

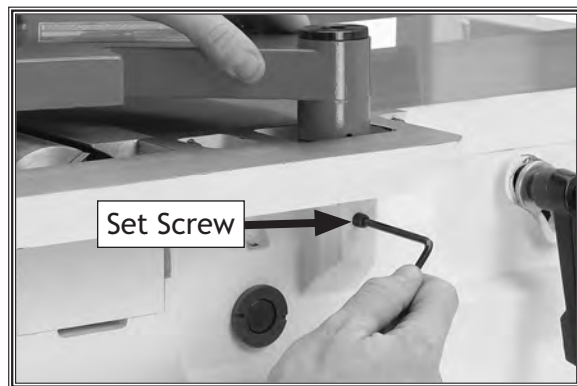
## Dust Collection

Recommended CFM at Dust Port: ..... 400 CFM

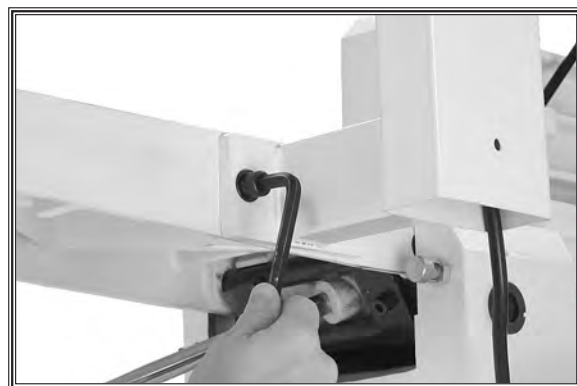
Do not confuse this CFM recommendation with the rating of the dust collector. To determine the CFM at the dust port, you must take into account many variables, including the CFM rating of the dust collector, the length of hose between the dust collector and the machine, the amount of branches or Y's, and the amount of other open lines throughout the system. Explaining this calculation is beyond the scope of this manual. If you are unsure of your system, consult an expert or purchase a good dust collection "how-to" book.

## Knife Setting Jig

Assemble the knife setting jig as shown in **Figure 25**.



**Figure 22.** Securing the cutterhead guard.



**Figure 23.** Attaching pedestal switch to the back of the jointer.



**Figure 24.** Attaching dust port to jointer stand.



**Figure 25.** Knife setting jig assembly.

## Test Run

Complete this process once you have familiarized yourself with all instructions in this manual.

To test run the jointer, do these steps:

1. Read the entire owner's manual first to make sure you are familiar with the safety and operation controls of this machine!
2. Make sure all tools and foreign objects have been removed from the machine.
3. Review **Page 9** and connect your machine to the power source.
4. Lift the OFF paddle on the switch and press the red STOP button in all the way to make sure the switch is reset.
5. Turn the jointer **ON**.
  - The jointer should run smoothly with little or no vibration.
  - Immediately turn the jointer **OFF** if you suspect any problems, and refer to **Page 42** to trouble-shoot/fix any problems before starting the jointer again. If the source of an unusual noise or vibration is not readily apparent, contact our technical support for help at (360) 734-3482 or contact us online at [tech-support@shopfox.biz](mailto:tech-support@shopfox.biz).
6. Press the STOP paddle to turn the jointer **OFF**.

### !WARNING



Projectiles thrown from the machine could cause serious eye injury. Wear safety glasses during assembly and operation.

### !WARNING



Loose hair and clothing could get caught in machinery and cause serious personal injury. Keep loose clothing rolled up and long hair tied up and away from machinery.

# OPERATIONS

## General

The Model W1755 will perform many types of operations that are beyond the scope of this manual. Many of these operations can be dangerous or deadly if performed incorrectly.

The instructions in this section are written with the understanding that the operator has the necessary knowledge and skills to operate this machine. **If at any time you are experiencing difficulties performing any operation, stop using the machine!**

If you are an inexperienced operator, we strongly recommend that you read books, trade articles, or seek training from an experienced jointer operator before performing any unfamiliar operations. **Above all, your safety should come first!**

### WARNING



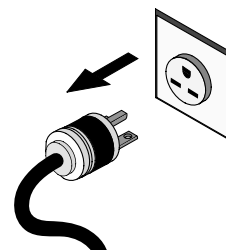
**READ and understand this entire instruction manual before using this machine. Serious personal injury may occur if safety and operational information is not understood and followed. DO NOT risk your safety by not reading!**

### WARNING



**Always wear safety glasses when operating the jointer. Failure to comply may result in serious personal injury.**

### WARNING



**DO NOT investigate problems or adjust the jointer while it is running. Wait until the machine is turned OFF, unplugged and all working parts have come to a complete stop before proceeding!**



# Basic Controls

This section covers the basic controls used during routine operations.

**ON/OFF Switch (Figure 26):** Starts and stops the motor. After the OFF paddle is pushed, the switch may need to be reset before the next operation by lifting the paddle and fully depressing the STOP button.

**Table Movement:** To move the infeed table, loosen the table lock (Figure 27), move the table with the table lever, then tighten the table lock. The infeed table will only move through the preset range of the positive stops. To adjust the infeed table positive stops, refer to **Setting Infeed Table Height** on Page 36.

The outfeed table is preset with positive stops so no range of movement is allowed (if it gets accidentally unlocked it will not move). To adjust the outfeed table positive stops, refer to **Setting Outfeed Table Height** on Page 35.

**Fence Movement:** The fence has a lock handle that keeps it in position (Figure 28). To move the fence, loosen the lock handle and slide the fence where needed.

**Fence Tilting:** The tilt lock (Figure 28) secures the fence at any position in the available range. The plunger locks into an indexing ring to easily set the fence tilt to 90°. Positive stops stop the fence at 45° inward and 45° outward, for common 45° bevel cuts. Even when the fence is resting against the positive stops, the tilt lock must be tightened before cutting.

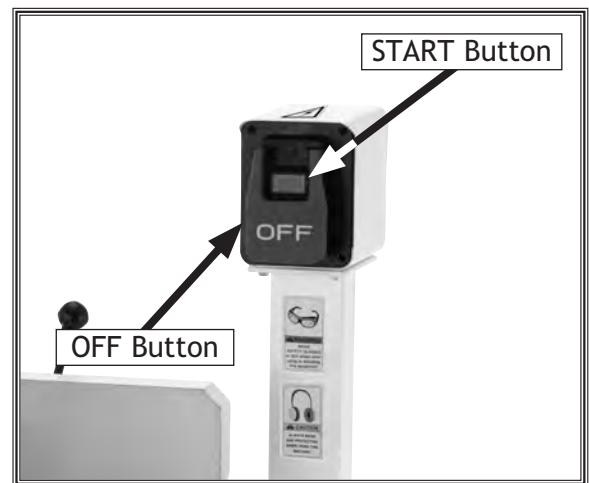


Figure 26. Motor operation controls.

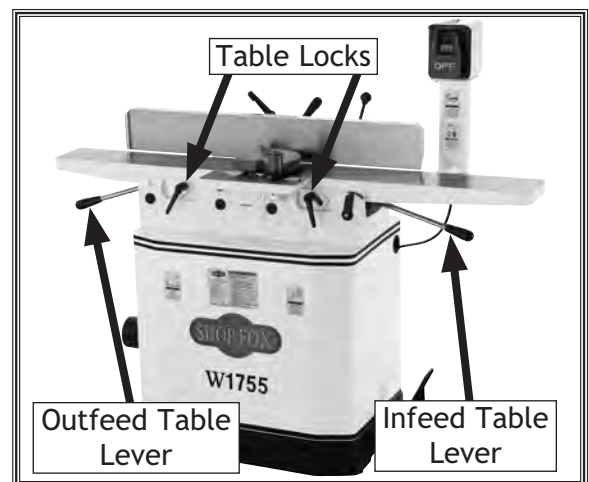


Figure 27. Table control locations.

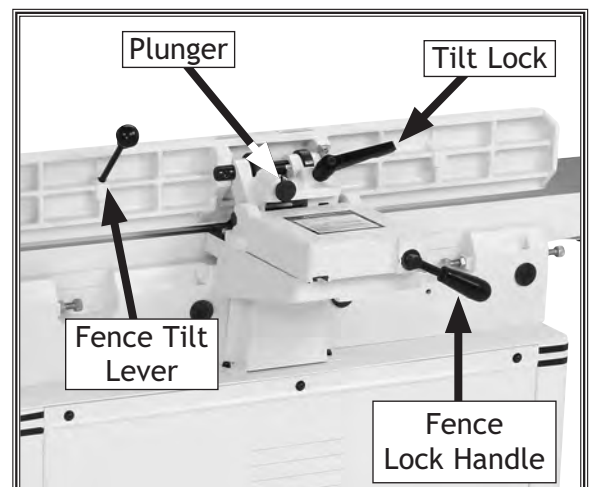


Figure 28. Fence lock, tilt lock, and stop block locations.



# Stock Inspection & Requirements

Here are some rules to follow when choosing and jointing stock:

- **DO NOT joint or surface plane stock that contains loose knots.** Injury to the operator or damage to the workpiece can occur if the knots become dislodged during the cutting operation.
- **DO NOT joint or surface plane against the grain direction.** Cutting against the grain increases the likelihood of stock kickback, as well as tear-out on the workpiece.
- **Jointing and surface planing with the grain produces a better finish and is safer for the operator.** Cutting with the grain is described as feeding the stock on the jointer so the grain points down and toward you as viewed on the edge of the stock (Figure 29).

**Note:** If the grain changes direction along the edge of the board, decrease the cutting depth and make additional passes.

- **Remove foreign objects from the stock.** Make sure that any stock you process with the jointer is clean and free of any dirt, nails, staples, tiny rocks or any other foreign objects that may damage the jointer blades.
- **Only process natural wood fiber through your jointer.** Never joint MDF, particle board, plywood, laminates or other synthetically made materials.
- **Make sure all stock is sufficiently dried before jointing.** Wood with a moisture content over 20% will cause unnecessary wear on the knives and poor cutting results.
- **Make sure your workpiece exceeds the minimum dimension requirements (Figures 30 & 31) before edge jointing or surface planing, or it may break or kick back during the operation!**

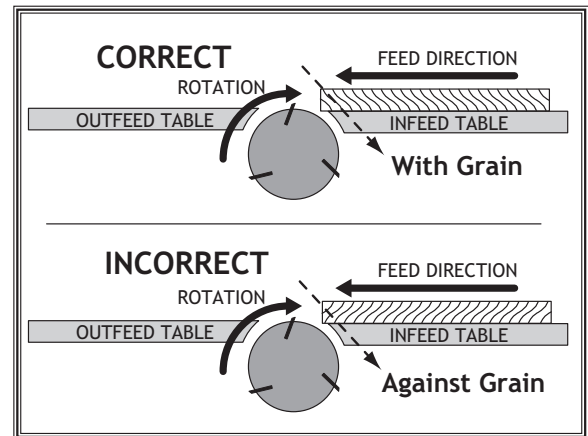


Figure 29. Correct setting for grain alignment.

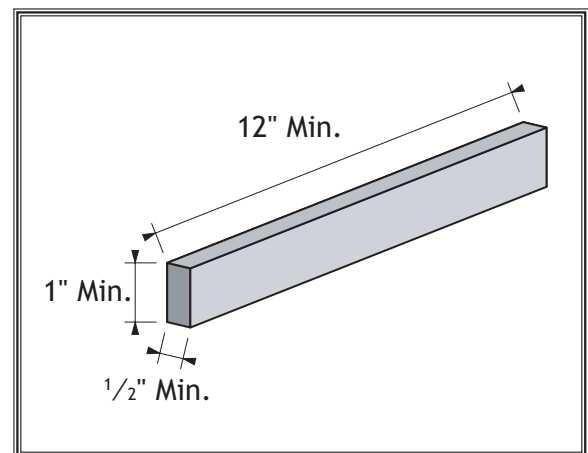


Figure 30. Minimum dimensions for edge jointing.

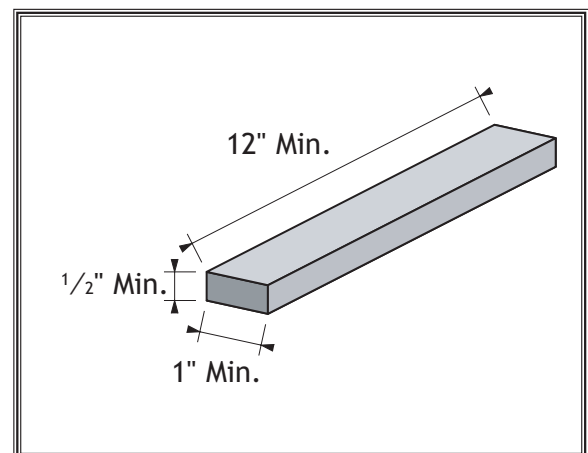
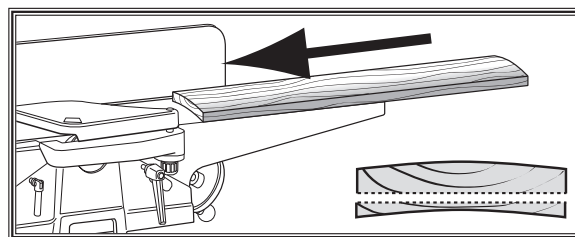


Figure 31. Minimum dimensions for surface planing.

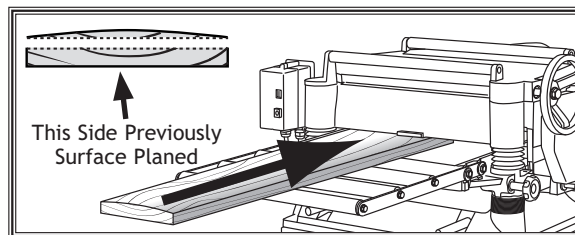
# Squaring Stock

Squaring stock involves four steps performed in the order below:

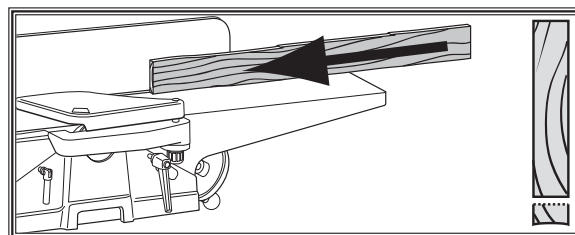
1. **Surface Plane on the Jointer:** The concave face of the workpiece is surface planed flat with the jointer (**Figure 32**).
2. **Surface Plane on a Thickness Planer:** The opposite face of the workpiece is surface planed flat with a thickness planer (**Figure 33**).
3. **Edge Joint on the Jointer:** The concave edge of the workpiece is jointed flat with the jointer (**Figure 34**).
4. **Rip Cut on a Table Saw:** The jointed edge of the workpiece is placed against a table saw fence and the opposite edge cut off (**Figure 35**).



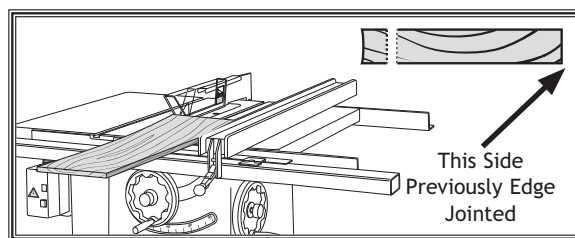
**Figure 32.** Surface plane on the jointer.



**Figure 33.** Surface plane on a thickness planer.



**Figure 34.** Edge joint on the jointer.



**Figure 35.** Rip cut on a table saw.

## Surface Planing

The purpose of surface planing on the jointer is to make one flat face on a piece of stock (see **Figures 36 & 37**) to prepare it for surface planing on a thickness planer.

### NOTICE

If you are not experienced with a jointer, set the depth of cut to 0", and practice feeding the workpiece across the tables as described below. This procedure will better prepare you for the actual operation.

To surface plane on the jointer, do these steps:

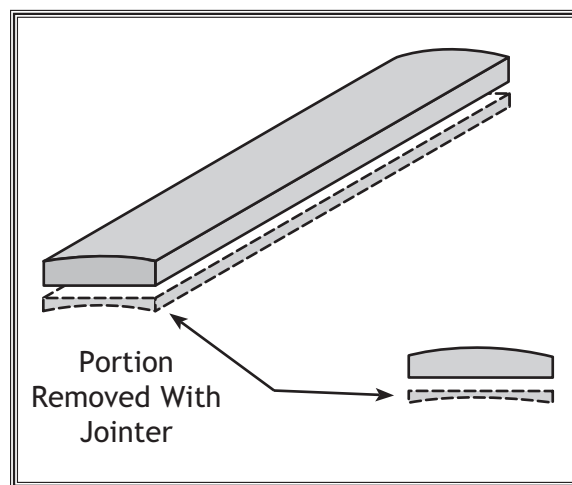
1. Read and understand **SAFETY**, beginning on **Page 5**.
2. Make sure your stock has been inspected for dangerous conditions as described in the **Stock Inspection & Requirements** instructions, beginning on **Page 21**.
3. Set the cutting depth for your operation. (We suggest  $\frac{1}{32}$ " for surface planing, using a more shallow depth for hard wood species or for wide stock.)
4. Make sure your fence is set to 90°.
5. If your workpiece is cupped (warped), place it so the concave side is face down on the surface of the infeed table.
6. Start the jointer.
7. With a push block in each hand, press the workpiece against the table and fence with firm pressure, and feed the workpiece over the cutterhead (**Figure 36**).

**Note:** When your leading hand (with push block) gets within 4" of the cutterhead, lift it up and over the cutterhead, and place the push block on the portion of the workpiece that is on the outfeed table. Now, focus your pressure on the outfeed end of the workpiece while feeding, and repeat the same action with your trailing hand when it gets within 4" of the cutterhead. To keep your hands safe, **DO NOT** let them get closer than 4" from the cutterhead when it is moving!

8. Repeat **Step 7** until the entire surface is flat.



**Figure 36.** Typical surface planing operation.



**Figure 37.** Illustration of surface planing results.

### ⚠ WARNING

Failure to use push blocks when surface planing may result in cutterhead contact, which will cause serious personal injury. Always use push blocks to protect your hands when surface planing on the jointer.

# Edge Jointing

The purpose of edge jointing is to produce a finished, flat-edged surface (see **Figures 38 & 39**) that is suitable for joinery or finishing. It is also a necessary step when squaring rough or warped stock.

## NOTICE

If you are not experienced with a jointer, set the depth of cut to 0", and practice feeding the workpiece across the tables as described below. This procedure will better prepare you for the actual operation.

To edge joint on the jointer, do these steps:

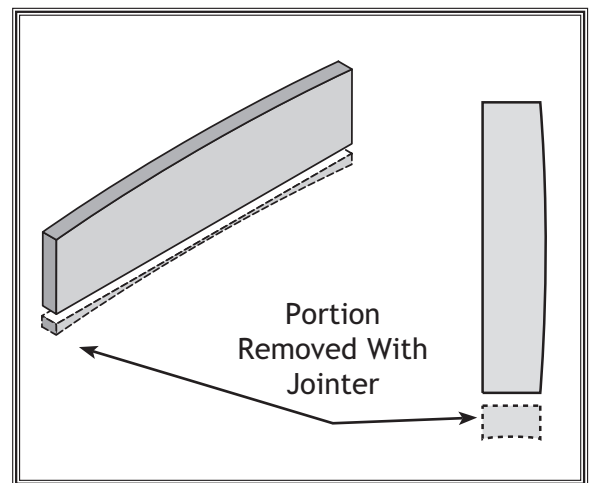
1. Read and understand **SAFETY**, beginning on **Page 5**.
2. Make sure your stock has been inspected for dangerous conditions as described in the **Stock Inspection & Requirements** instructions, beginning on **Page 21**.
3. Set the cutting depth for your operation. **Note:** We suggest between  $\frac{1}{16}$ " and  $\frac{1}{8}$ " for edge jointing, using a more shallow depth for hard wood species or for wide stock.
4. Make sure the fence is set to  $90^\circ$ .
5. If your workpiece is cupped (warped), place it so the concave side is face down (**Figure 39**) on the surface of the infeed table.
6. Start the jointer.
7. Press the workpiece against the table and fence with firm pressure. Use your trailing hand to guide the workpiece through the cut, and feed the workpiece over the cutterhead (See **Figure 38**).

**Note:** If your leading hand gets within 4" of the cutterhead, lift it up and over the cutterhead, and place it on the portion of the workpiece that is over the outfeed table. Now, focus your pressure on the outfeed end of the workpiece while feeding, and repeat the same action with your trailing hand if it gets within 4" of the cutterhead. To keep your hands safe, **DO NOT** let them get closer than 4" from the cutterhead when it is moving!

8. Repeat **Step 7** until the entire edge is flat.



**Figure 38.** Typical edge jointing operation.



**Figure 39.** Illustration of edge jointing results.

## Bevel Cutting

The purpose of bevel cutting is to cut a specific angle into the edge of a workpiece (see **Figures 40 & 41**).

The Model W1755 has preset fence stops at 45° inward, 90°, and 45° outward (135°). If your situation requires a different angle, the preset fence stops can be easily adjusted for your needs.

To bevel cut on the jointer, do these steps:

1. Read and understand **SAFETY**, beginning on **Page 5**.
2. Make sure your stock has been inspected for dangerous conditions as described in the **Stock Inspection & Requirements** instructions, beginning on **Page 21**.
3. Set the cutting depth for your operation.

**Note:** We suggest between  $\frac{1}{16}$ " and  $\frac{1}{8}$ " for bevel cutting, using a more shallow depth for hard wood species or for wide stock.

4. Make sure your fence is set to the angle of your desired cut.
5. If your workpiece is cupped (warped), place it so the concave side is face down on the surface of the infeed table.
6. Start the jointer.
7. With a push block in your leading hand, press the workpiece against the table and fence with firm pressure, and feed the workpiece over the cutterhead.

**Note:** If your leading hand gets within 4" of the cutterhead, lift it up and over the cutterhead, and place the push block on the portion of the workpiece that is on the outfeed table. Now, focus your pressure on the outfeed end of the workpiece while feeding, and repeat the same action with your trailing hand when it gets within 4" of the cutterhead. To keep your hands safe, **DO NOT** let them get closer than 4" from the cutterhead when it is moving!

8. Repeat **Step 7** until the angled cut is satisfactory to your needs.

### NOTICE

If you are not experienced with a jointer, set the depth of cut to 0", and practice feeding the workpiece across the tables as described below. This procedure will better prepare you for the actual operation.



Figure 40. Typical bevel cutting operation.

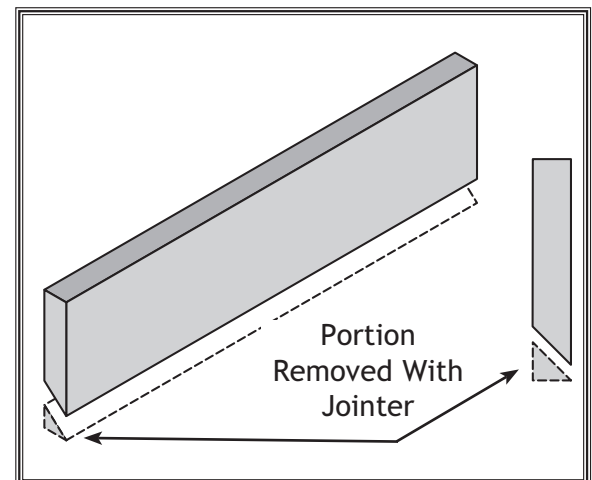


Figure 41. Illustration of bevel cutting results.

# Rabbet Cutting

Rabbet cuts remove a section of the workpiece edge (see **Figures 42 & 43**). When combined with another rabbet cut edge, the rabbet joints create a simple, yet strong method of joining stock. Often, rabbet cuts must be made in multiple passes to achieve the desired depth.

## ! WARNING

When the cutterhead guard is removed, attempting any other cut besides a rabbet directly exposes the operator to the moving cutterhead. Always replace the cutterhead guard after rabbet cutting!

## NOTICE

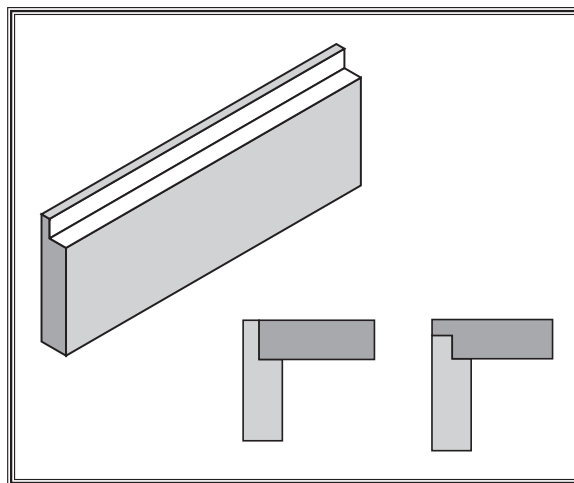
If you are not experienced with a jointer, set the depth of cut to zero, and practice feeding the workpiece across the tables as described below. This procedure will better prepare you for the actual operation.

To rabbet cut on the jointer, do these steps:

1. Read and understand **SAFETY**, beginning on **Page 5**.
2. Make sure your stock has been inspected for dangerous conditions as described in **Stock Inspection & Requirements** on **Page 21**.
3. Set the initial cutting depth between  $\frac{1}{16}$ " and  $\frac{1}{8}$ ", depending on the hardness of the type of wood you are using.
4. Remove the cutterhead guard.
5. Make sure your fence is moved forward, so the amount of infeed/outfeed table exposed is the same as the size of your rabbet. Also, make sure your fence is set to  $90^\circ$ .
6. Turn the jointer **ON**.
7. Feed the workpiece over the cutterhead in the same manner as you would while surface planing, but use the extension table for additional support.
8. Turn the jointer **OFF**, and lower the infeed table between  $\frac{1}{16}$ " and  $\frac{1}{8}$ ", depending on the hardness of the type of wood you are using.



**Figure 42.** Typical rabbet cutting operation.



**Figure 43.** Rabbet cutting illustration.

## ! CAUTION

**DO NOT** adjust the infeed table depth while the jointer is running.

9. Repeat **Steps 6-8** until the your rabbet is cut to the desired depth.



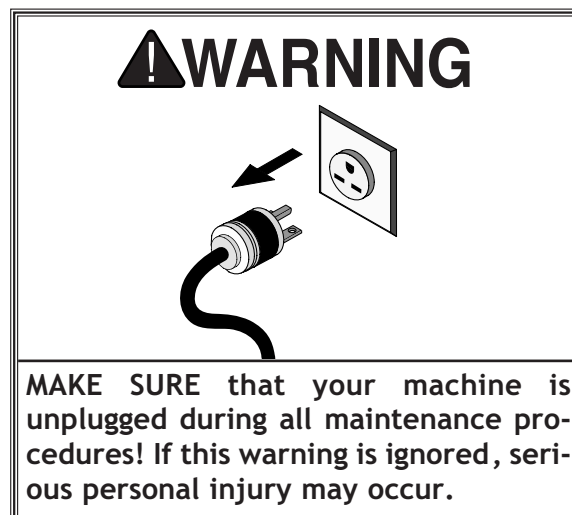
# MAINTENANCE

## General

Regular periodic maintenance on your **SHOP FOX®** Model W1755 will ensure its optimum performance. Make a habit of inspecting your machine each time you use it.

Check for the following conditions and repair or replace when necessary:

- Loose mounting bolts.
- Worn switch.
- Worn or damaged cords and plugs.
- Damaged V-belt.
- Damaged or loose knives.
- Any other condition that could hamper the safe operation of this machine.



## Cleaning

Cleaning the Model W1755 is relatively easy. Vacuum excess wood chips and sawdust, and wipe off the remaining dust with a dry cloth. If any resin has built up, use a resin dissolving cleaner to remove it.

Protect the unpainted cast iron surfaces on the table by wiping the table clean after every use—this ensures moisture from wood dust does not remain on bare metal surfaces.

Keep tables rust-free with regular applications of a quality metal protectant.

## V-Belts

To ensure optimum power transmission from the motor to the blade, the V-belt must be in good condition (free from cracks, fraying and wear) and properly aligned and tensioned (refer to the instructions on **Page 38**).

## Lubrication

Since all bearings are sealed and permanently lubricated, simply leave them alone until they need to be replaced. **DO NOT** lubricate them.

## Maintenance Schedule

### Daily:

- Vacuum all dust on and around the machine.
- Wipe down tables and all other unpainted cast iron with a metal protectant.

### Every Month:

- V-belt tension, damage, or wear.
- Clean/vacuum dust buildup from inside cabinet and off of motor.

# SERVICE

## General

This section covers the most common service adjustments or procedures that may need to be made during the life of your machine.

If you require additional machine service not included in this section, please contact Woodstock International Technical Support at (360) 734-3482 or send e-mail to: [tech-support@shopfox.biz](mailto:tech-support@shopfox.biz).

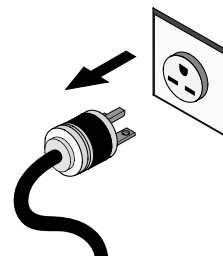
## Inspecting Knives

The height of the knives can be inspected with a straightedge to ensure that they are set evenly with the outfeed table at their highest point in the cutterhead rotation.

To inspect the knives, do these steps:

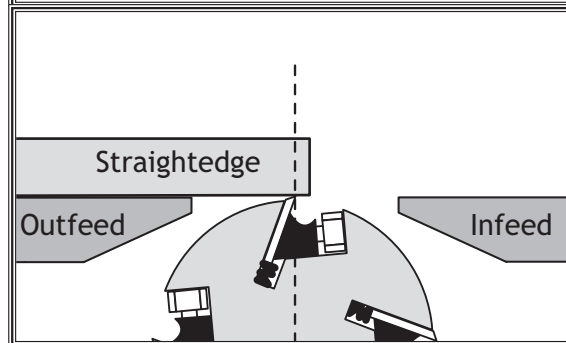
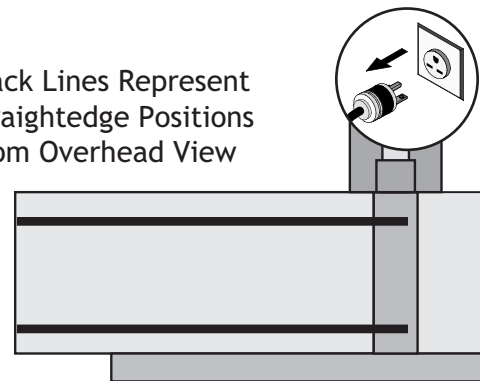
1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Remove the cutterhead guard or block it out of the way.
3. Using a straightedge, check the height of each knife at its highest point in relation to the outfeed table, at each of the straightedge positions shown in **Figure 44**.
  - The knives are set correctly when they barely touch the bottom of the straightedge in each of the positions shown in **Figure 44**.
  - If the knives do not touch the straightedge or they lift it up in any of the positions, they must be adjusted. Refer to **Adjusting/Replacing Knives** on Page 29.

### ! WARNING



**MAKE SURE** that your machine is unplugged during all service procedures! If this warning is ignored, serious personal injury may occur.

Black Lines Represent  
Straightedge Positions  
From Overhead View



**Figure 44.** Checking knife height with a straightedge.

# Adjusting/Replacing Knives

Setting the knives correctly is crucial to the proper operation of the jointer and is very important in keeping the knives sharp. If one knife is higher than the others, it will do the majority of the work, and thus, dull much faster than the others.

There are two options for setting the knives—the straightedge method and the knife setting jig method. Each option has advantages and disadvantages and the correct one for you will become a matter of personal preference. The tables must be parallel with each other (**Checking/Adjusting Table Parallelism on Page 33**) and the outfeed table height must be properly set (**Setting Outfeed Table Height on Page 35**).

## Straightedge Method

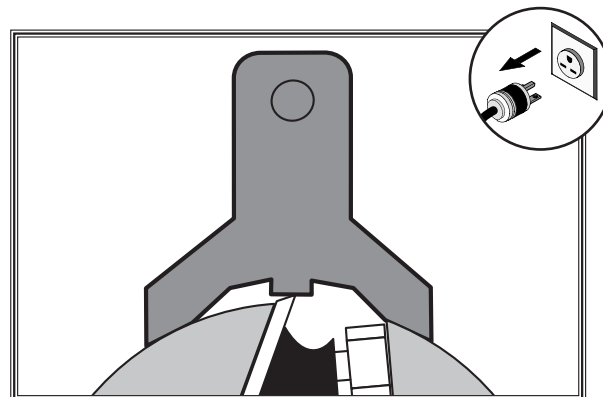
A high quality straightedge is held flat against the outfeed table and the knife heights are set to the bottom of the straightedge, as shown in **Figure 44**. Because the knife projection height from the cutterhead is dependent on the outfeed table height, the outfeed table must be set as described in **Setting Outfeed Table Height on Page 35** for this method to work correctly.

When using a straightedge to set the knives, you will not need to move the outfeed table once it is set and you will always be assured that the knives are even with the outfeed table in their highest point of rotation—even if the cutterhead is not parallel with the outfeed table.

## Knife Setting Jig Method

Both tables are lowered to fit the jig on the cutterhead, as shown in **Figure 45**, and the knife heights are set to just touch the middle pad of the jig.

The knife setting jig makes it easy to ensure that the knives project out of the cutterhead evenly. After using the knife setting jig to set the knives, you have to re-adjust the outfeed table height to ensure that it is even with the knives at their highest point of rotation. If you are using the positive stops on the tables, they will need to also be reset before operation. Also, for the knife setting jig to work correctly, the outfeed table must be parallel with the cutterhead.



**Figure 45.** Using knife setting jig to set knife height.

The Model W1755 comes with both jack screws and springs inside the cutterhead to provide two options for adjusting the knives (see **Figure 46**).

**Note:** Only one of these options is needed to set the knives—**Step 5** gives the details.

To adjust/replace the knives, do these steps:

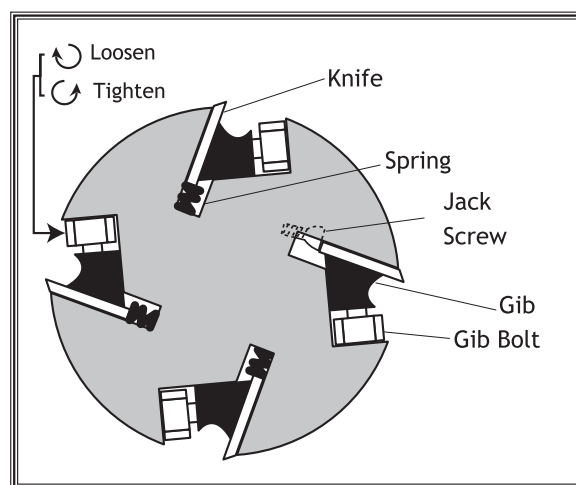
1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Remove the cutterhead guard from the table and move the fence back as far as it will go.
3. Open the back cover to expose the cutterhead pulley.
4. Rotate the cutterhead pulley to access one of the cutterhead knives.
5. Loosen the cutterhead gib bolts (see **Figure 47**), starting in the middle, and alternating back and forth until all of the gib bolts are loose, but not falling out.

#### First Time Only

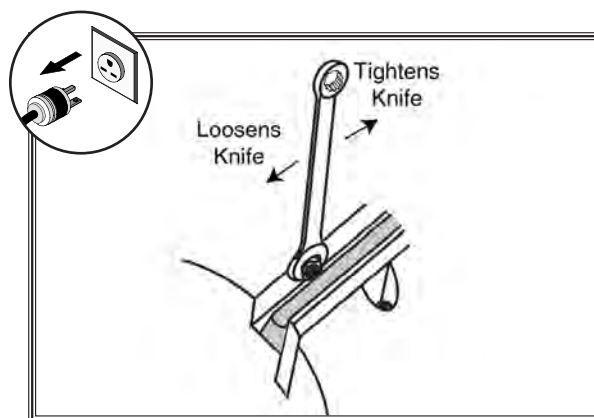
If this is the first time you are setting the knives, remove the gibs and knives from the cutterhead. Decide which adjustment option you are going to use between the jack screws and the springs.

- If you decide to use the jack screws, remove the springs from the cutterhead (they are located directly below the knives).
- If you decide to use the springs, just thread the jack screws completely into the cutterhead so they will not get lost.

6. Clean the gibs and clean inside the cutterhead slot to remove all pitch or sawdust. Coat the knives and gibs with a metal protectant, then fit the gibs back in the cutterhead with the new knives.



**Figure 46.** Cutterhead profile diagram.

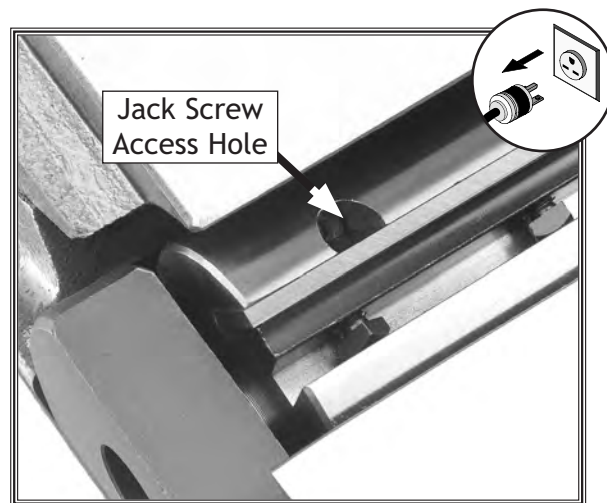


**Figure 47.** Gib bolt loosening/tightening direction.

## 7. Adjusting the knife heights:

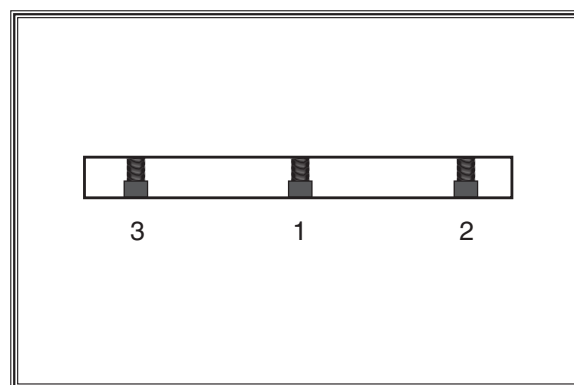
**Jack Screws:** Using a 3mm hex wrench, find the jack screws through the access holes in the cutterhead (**Figure 48**) and rotate the jack screws to raise or lower the knife. When the knife is set correctly, it will barely touch the bottom of the straightedge or the knife setting jig middle pad. Snug the gib bolts tight enough to just hold the knife in place. Repeat on the other side of the cutterhead, then repeat **Steps 5-7** with the rest of the knives.

**Springs:** Push the knife down with the straightedge or middle pad of the knife setting jig, keeping the straightedge flat against the outfeed table or the knife setting jig feet evenly against the cutterhead. Tighten the gib bolts just tight enough to hold the knife in place. Repeat on the other side of the cutterhead, then repeat **Steps 5-7** with the rest of the knives.



**Figure 48.** Jack screw access hole.

8. Rotate the cutterhead to the first knife you started with. Slightly tighten all the gib bolts, starting at the middle and working your way to the ends by alternating left and right (**Figure 49**). Repeat this step on the remaining knives.



**Figure 49.** Gib bolt tightening sequence.

9. Repeat **Step 8**.
10. Repeat **Step 8**, but final tighten each gib bolt.
11. If you used the knife setting jig to set the knife heights, use a straightedge to adjust the outfeed table height evenly with the knives at top dead center (refer to **Setting Outfeed Table Height** on **Page 35**). If you used the straightedge to set the knife heights, skip to the next step.
12. Replace the cutterhead guard and close the back cover.

# Checking/Adjusting Table Parallelism

If the tables are not parallel with the cutterhead or each other, then poor cutting results and kickback may occur.

## Checking Outfeed Table

To check the outfeed table parallelism, do these steps:

1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Remove the cutterhead guard and fence.
3. Loosen the outfeed table lock located at the front of the machine, and loosen the jam nuts and adjustment bolts located at the back of the machine (see Figure 50).
4. Place the straightedge on the outfeed table so it hangs over the cutterhead, then move the outfeed table until the straightedge just touches the cutterhead body, as shown in Figure 51 (rotate the cutterhead if necessary).
5. Place the straightedge in the positions shown in Figure 52. In each position, the straightedge should touch the cutterhead and sit flat on the outfeed table.
  - If the straightedge touches the cutterhead and sits flat across the outfeed table in each position, then the outfeed table is already parallel with the cutterhead. Check the infeed table to make sure that it is parallel with the outfeed table.
  - If the straightedge does not touch the cutterhead and sit flat on the outfeed table in all of the positions, then the outfeed table is not parallel with the cutterhead. Correct the outfeed table parallelism, then correct the infeed table parallelism (refer to Page 33).



Figure 50. Table positive stop bolts.

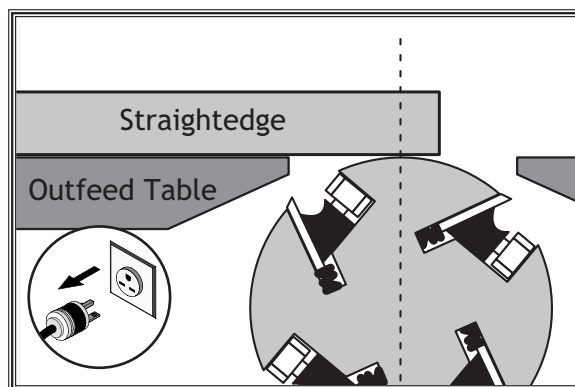


Figure 51. Adjusting outfeed table even with cutterhead body.

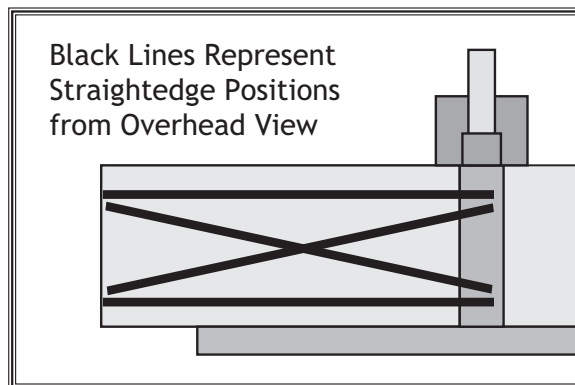


Figure 52. Straightedge positions for verifying if outfeed table is parallel with cutterhead.

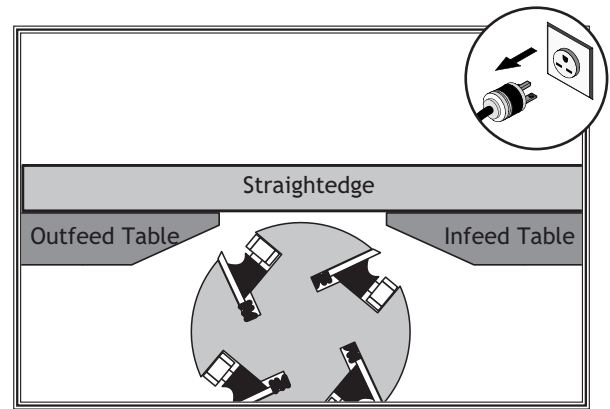
## Checking Infeed Table

To check the infeed table parallelism, do these steps:

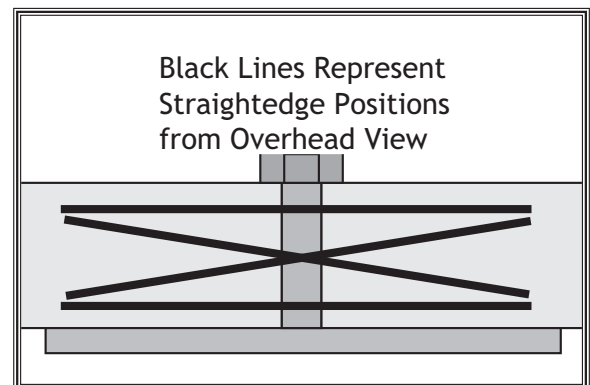
1. Follow all the steps for checking the outfeed table parallelism to first make sure that the outfeed table is parallel with the cutterhead.
2. Raise the outfeed table higher than the cutterhead.



3. Place the straightedge halfway across the infeed table and halfway over the outfeed table, and adjust the infeed table even with the outfeed table, as shown in **Figure 53**.
4. Place the straightedge in the positions shown in **Figure 54**. In each position, the straightedge should sit flat against both the outfeed table and the infeed table.
  - If the straightedge sits flat against both the infeed and outfeed table, then the tables are parallel.
  - If the straightedge does not sit flat against both the infeed and outfeed table in any of the positions, then the infeed table needs to be adjusted parallel with the outfeed.



**Figure 53.** Infeed and outfeed tables set evenly.



**Figure 54.** Straightedge positions for checking infeed/outfeed parallelism.

## Adjusting Table Parallelism

For safe and proper cutting results, the tables must be parallel with the cutterhead. Adjusting them to be parallel is a task of precision and patience, and may take up to one hour to complete. Luckily, this is considered a permanent adjustment and should not need to be repeated for the life of the machine.

Due to the complex nature of this task, we recommend that you double check the current table positions to make sure that they really need to be adjusted before starting.

The tables have four eccentric bushings under each corner that allow the tables to be adjusted parallel. These eccentric bushings are locked in place by piggybacked set screws (one on top of the other) and adjusted when the eccentric bushing is rotated.

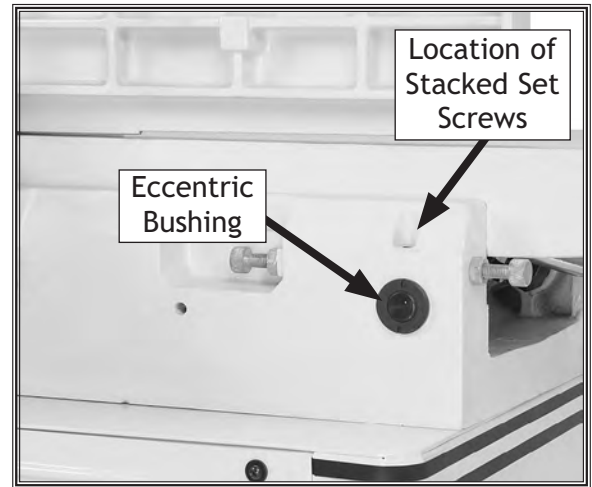
The correct order for adjusting the table parallelism is to first adjust the outfeed table parallel with the cutterhead, then adjust the infeed table parallel with the outfeed table.

When setting the outfeed table, all measurements must be made from the cutterhead body—not the knives—or results may get skewed the next time you change knives.

**IMPORTANT:** The next steps are intended to be performed in succession with the same steps for checking the outfeed table. Do not continue until you have followed those steps.

To adjust the table parallelism, do these steps:

1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Remove the cutterhead guard and fence.
3. Place the straightedge on the outfeed table so it hangs over the cutterhead, and lower the outfeed table until the straightedge just touches the cutterhead body, as shown in **Figure 51**.
4. Remove the top set screw from each of the four eccentric bushings (**Figure 55**), then loosen the set screws underneath those removed set screws (there are two stacked set screws in each location).
5. Place the straightedge in one of the positions shown in **Figure 52**, and adjust the table (a small hammer and punch or pin-type spanner wrench may be necessary to turn the eccentric bushings) so that the straightedge touches the cutterhead body while lying flat across the outfeed table. Repeat this step with each of the remaining straightedge positions as many times as necessary until the outfeed table is parallel with the cutterhead body.
6. Tighten/replace the set screws in the eccentric bushings on the outfeed table.
7. Remove the set screw from each of the four eccentric bushings for the infeed table, then loosen the set screws underneath those removed set screws.
8. Place the straightedge halfway across both the infeed and outfeed tables, then adjust the infeed table even with the outfeed table (**Figure 53**).
9. Place the straightedge in one of the positions shown in **Figure 54**, and adjust the eccentric bushings under the infeed table so the straightedge lies flat against both tables. Repeat this step with each of the remaining straightedge positions as many times as necessary until the infeed table is parallel with the outfeed table.
10. Tighten/replace the set screws in the eccentric bushings on the infeed table.
11. Set the outfeed table height (refer to **Page 35**).
12. Set the knives (refer to **Page 29**).
13. Reinstall the cutterhead guard and fence.



**Figure 55.** Eccentric bushing and set screw location.

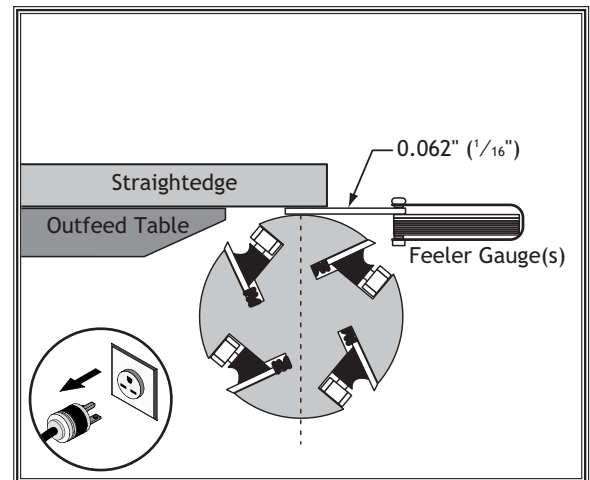
# Setting Outfeed Table Height

The outfeed table height must be even with the cutterhead knives at top dead center. If the outfeed table is set too low, there will be snipe. If the outfeed table is set too high, the workpiece will hit the edge of the outfeed table during operation, increasing the chance of kickback.

Setting the outfeed table requires some type of feeler gauge to get the height correct. Because a 0.062" ( $1/16$ ") feeler gauge may be hard to find, you may need to stack two feeler gauges to make up this thickness.

**To set the outfeed table height, do these steps:**

1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Check/adjust the table parallelism.
3. Remove the cutterhead guard and fence.
4. Loosen the outfeed table lock located at the front of the machine, and loosen the jam nuts and positive stop bolts located at the back of the machine (see **Figure 50**).
5. Place the straightedge on the outfeed table so it hangs over the cutterhead, and lower the outfeed table until the straightedge is 0.062" ( $1/16$ ") above the cutterhead body, as determined by using the feeler gauges (see **Figure 56**).
6. Tighten the outfeed table lock located at the front of the machine, and tighten the positive stop bolts and jam nuts located at the back of the machine (see **Figure 50**).
7. Set the knife heights to the new outfeed table height.



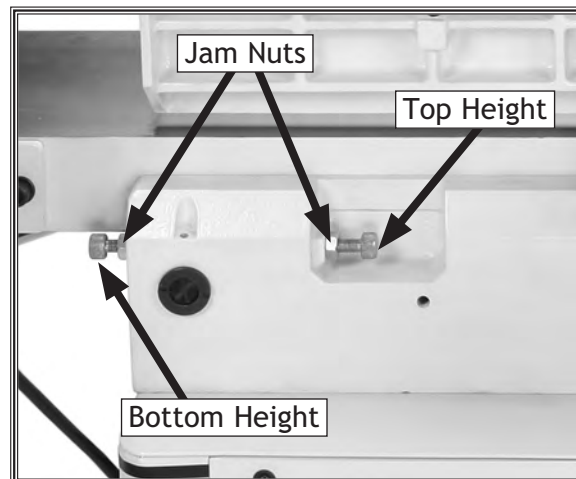
**Figure 56.** Using feeler gauge(s) to set outfeed table height.

## Setting Infeed Table Height

The infeed table on the Model W1755 has positive stop bolts that, when properly set up, allow the operator to quickly adjust the infeed table between finish/final cuts (top height) and shaping/heavy cuts (bottom height).

We recommend setting the minimum depth of cut to  $\frac{1}{32}$ " and the maximum depth of cut to  $\frac{1}{8}$ " for most operations. DO NOT exceed  $\frac{1}{8}$ " cut per pass on this machine or the risk of kickback and serious injury will greatly increase!

Each positive stop bolt (**Figure 57**) controls the top or bottom range of the table movement. The jam nut locks the positive stop bolt in position so it will not move during operation.



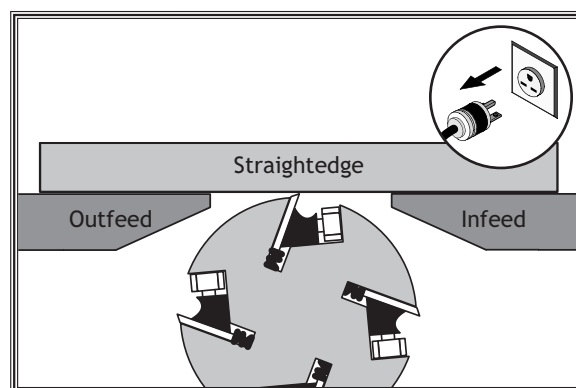
**Figure 57.** Positive stop bolts for infeed table.

## Calibrating Depth Scale

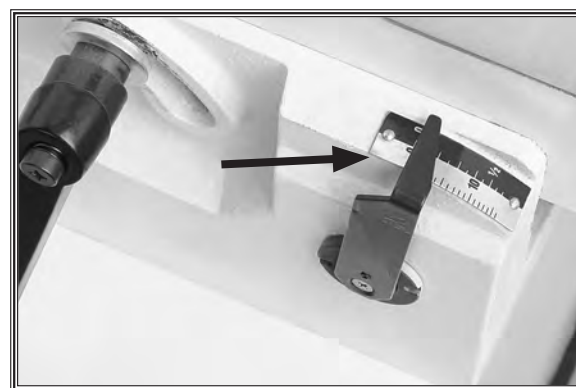
The depth scale on the infeed table can be calibrated or "zeroed" if it is not correct.

To calibrate the depth scale, do these steps:

1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Loosen the infeed table positive stop bolts.
3. Use the straightedge to help adjust the infeed table exactly even with the outfeed table, as shown in **Figure 58**.
4. Using a screwdriver, adjust the scale pointer to "0" (**Figure 59**), then reset the infeed table positive stops.



**Figure 58.** Infeed table even with outfeed table.



**Figure 59.** Depth scale adjusted to "0" position.

## Setting Fence Stops

The fence stops simplify the task of adjusting the fence to 45° inward, 90°, and 45° outward (135°).

To set the 45° inward fence stop, do these steps:

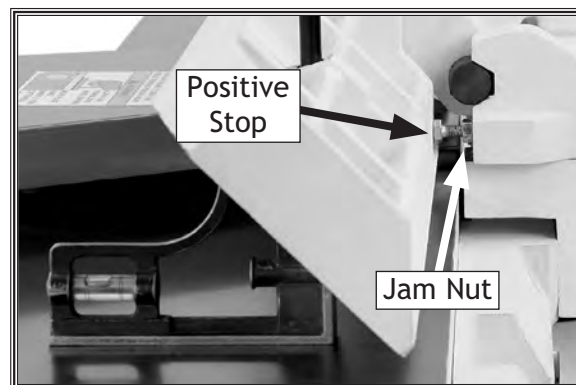
1. Tilt the fence approximately 45° inward (**Figure 60**) onto the positive stop bolts, using a 45° square as a gauge.
2. Loosen the jam nut on the 45° inward positive stop bolt shown in **Figure 60**.
3. Adjust the positive stop bolts until the fence is exactly 45° inward while resting on the bolts (verify the angle with a 45° square).
4. Retighten the jam nut loosened in **Step 2**.

To set the 90° fence stop, do these steps:

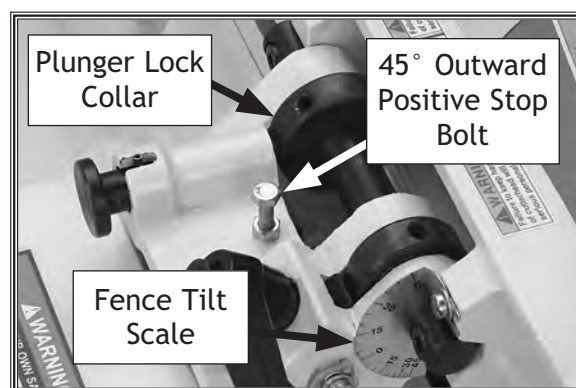
1. Loosen the set screw in the plunger lock collar shown in **Figure 61**, and loosen the fence tilt lock.
2. Using a 90° square, adjust the fence to the 90° position, as shown in **Figure 62**.
3. Tighten the set screw in the plunger lock collar.
4. Adjust the indicator (if necessary) to 0° to calibrate the fence tilt scale.

To set the 45° outward fence stop, do these steps:

1. Loosen the fence tilt lock, and position the fence against the 45° outward positive stop bolt.
2. Loosen the jam nut on the 45° outward fence positive stop bolt (**Figure 63**).
3. Adjust the 45° outward positive stop bolt until the fence is exactly 45° outward while resting on the bolt, as shown in **Figure 63**.
4. Retighten the jam nut loosened in **Step 2**.



**Figure 60.** Fence adjusted 45° inward.



**Figure 61.** Fence controls.



**Figure 62.** Adjusting fence to 90°.



**Figure 63.** Adjusting fence 45° outward.

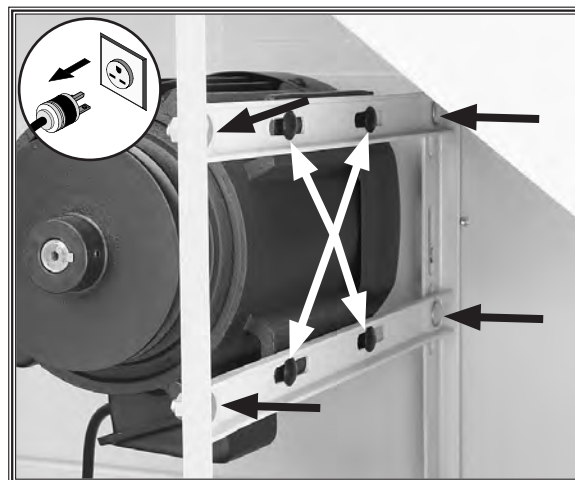
## V-Belt Replacement

Inspect the V-belt closely; if you notice fraying, cracking, glazing, or any other damage, replace the belt. A worn or damaged V-belt will not provide optimum power transmission from the motor to the cutterhead.

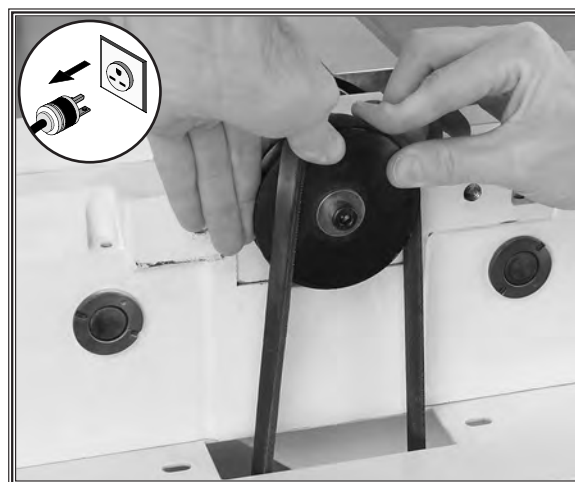
Overly loose V-belts can slip on the pulleys and burn up or cause poor machine performance. Overly tight V-belts cause unnecessary wear on the motor and pulley bearings, leading to a shortened lifespan.

To replace the V-belts, do these steps:

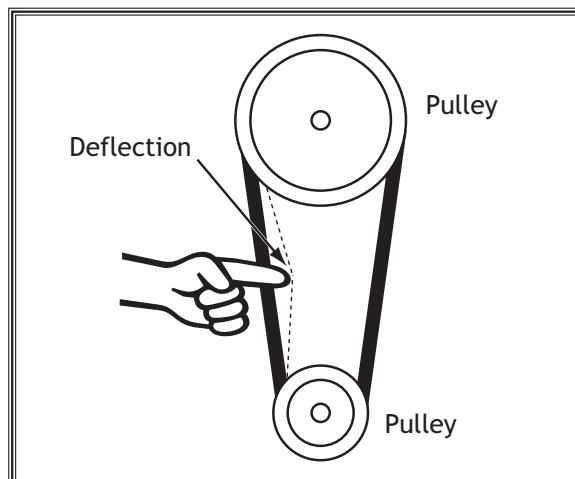
1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Open the back cover.
3. Loosen the motor bracket bolts shown by the black arrows in **Figure 64**.
4. Roll off the old V-belt and roll on the new V-belt, as shown in **Figure 65**.
5. Check the alignment of the pulleys to make sure the V-belt is straight up and down.
  - If the pulleys are aligned, skip to **Step 9**.
  - If the pulleys are NOT aligned, refer to **Pulley Alignment** on **Page 39** and align the pulleys.
6. Pull down on the motor with one hand to keep tension on the V-belt, and tighten the motor bracket bolts with your other hand.
7. Push the center of the V-belt as illustrated in **Figure 66**, using moderate force. When tensioned correctly, the deflection should be approximately  $\frac{1}{4}$ ".
  - If the deflection is not correct, loosen the motor bracket bolts and repeat **Steps 9-10**.
8. Reinstall the belt guard.
9. Replace the cover on the back of the jointer stand.



**Figure 64.** Motor bracket bolts (black arrows) and motor mount bolts (white arrows).



**Figure 65.** Rolling the V-belt onto the cutterhead pulley.



**Figure 66.** Checking belt deflection.



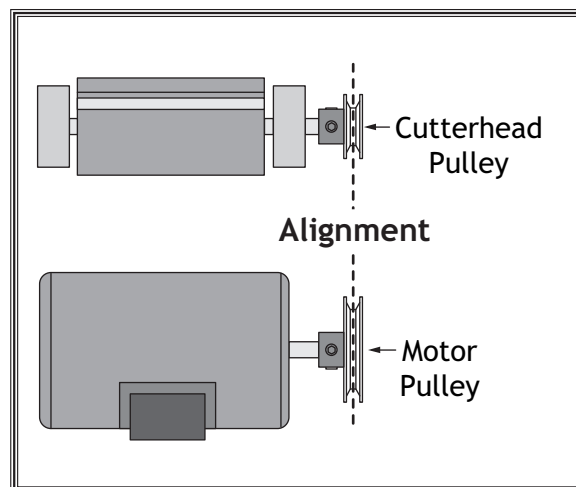
## Pulley Alignment

Pulley alignment is another important factor in power transmission and belt life. The pulleys should be parallel to each other and in the same plane (coplanar) for optimum performance.

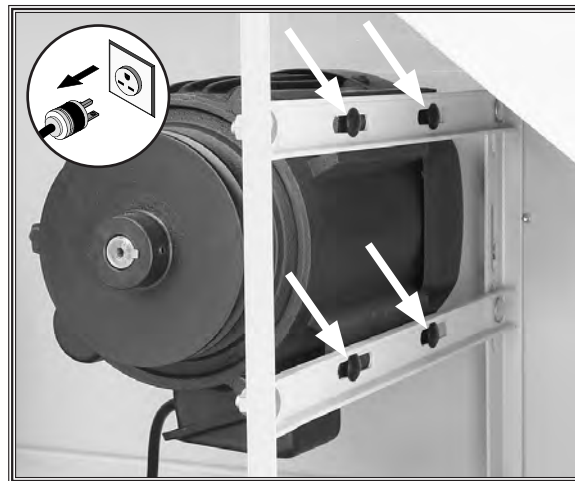
Each pulley can be adjusted by loosening the motor mount bolts, sliding the motor in or out, and retightening the fasteners to lock the motor pulley in place.

To align the pulleys, do these steps:

1. DISCONNECT JOINTER FROM POWER SOURCE!
2. Open the back cover and remove the belt guard.
3. Visually check the alignment of the two pulleys to make sure that they are aligned and that the V-belts are straight up and down (see **Figure 67**).
  - If the pulleys are aligned, go to **Step 8**.
  - If the pulleys are NOT aligned, do **Steps 4-7**.
4. Loosen the motor mount bolts shown in **Figure 68**.
5. Shift the motor horizontally as needed to align the motor pulley with the cutterhead pulley.
6. Tighten the motor mount bolts.
7. Close the back cover and reinstall the belt guard.



**Figure 67.** Pulleys aligned.



**Figure 68.** Motor mount bolts for adjusting pulley alignment.

## Electrical Components



Figure 69. Motor wired for 110V.



Figure 71. Motor wired for 220V.

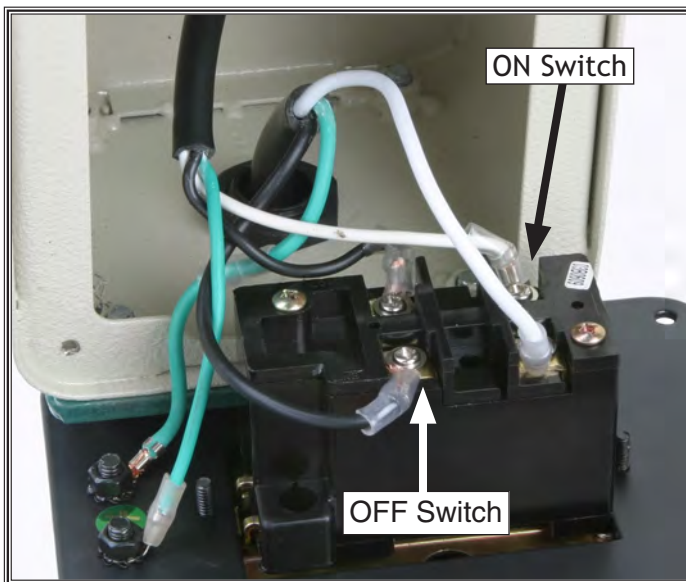
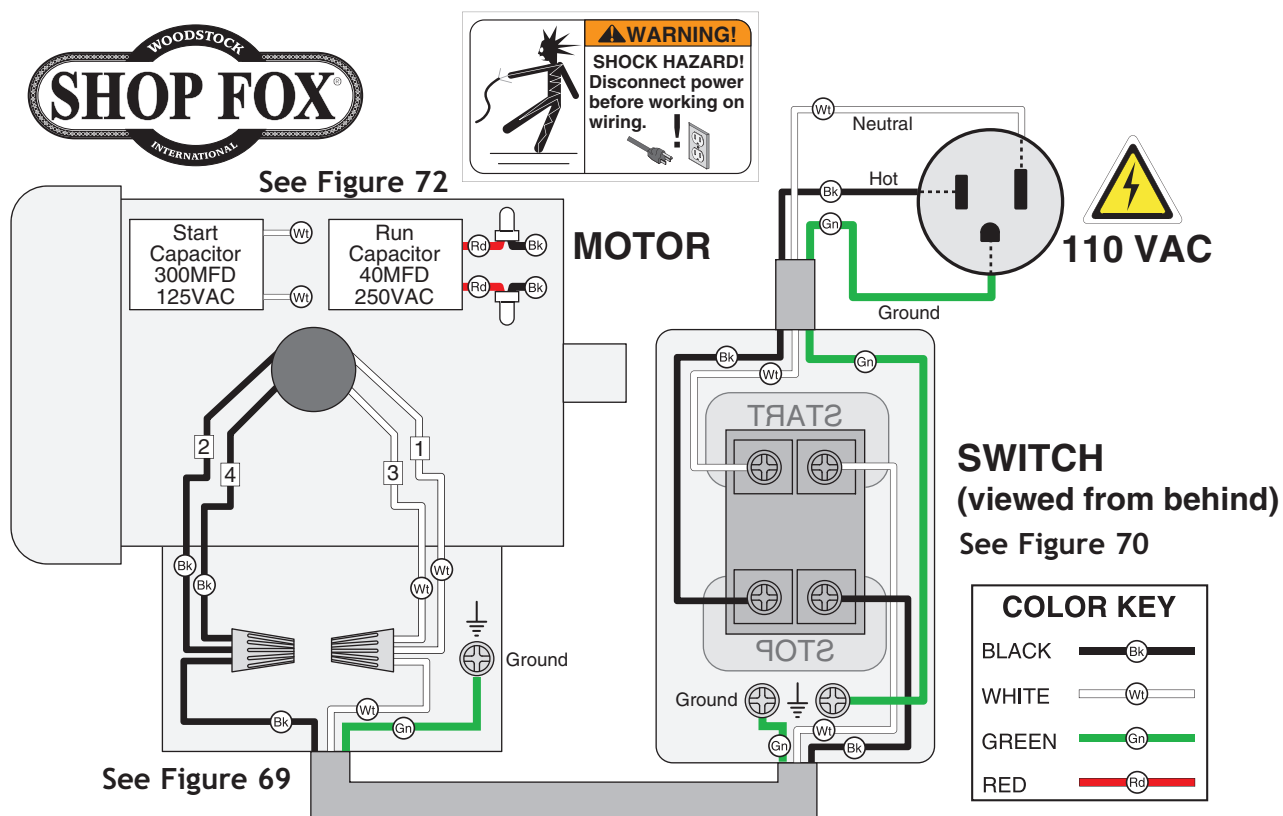


Figure 70. ON/OFF Switch.

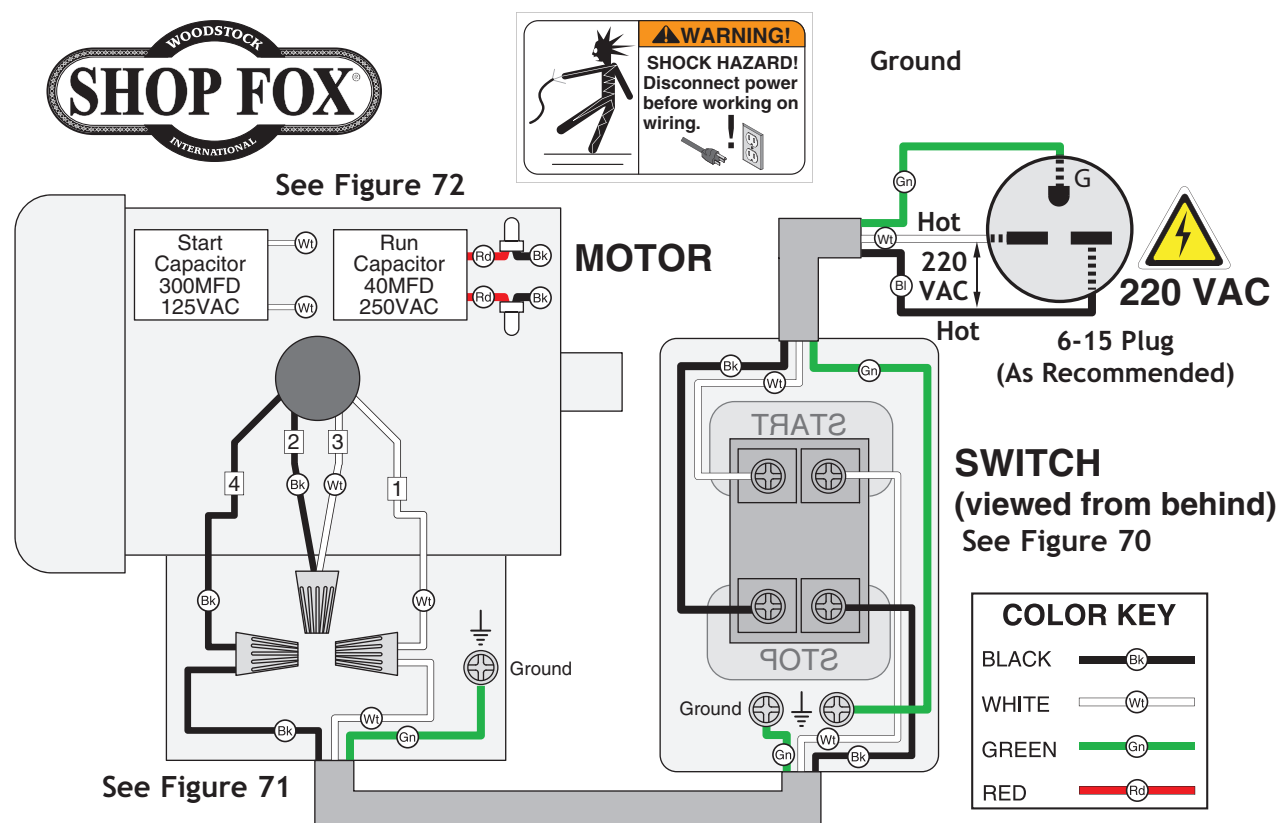


Figure 72. Motor capacitors.

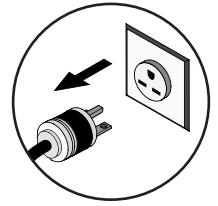
# 110V Wiring Diagram



# 220V Wiring Diagram



# Troubleshooting



This section covers the most common problems and corrections with this type of machine. **WARNING! DO NOT** make any adjustments until power is disconnected and moving parts have come to a complete stop!

## Motor & Electrical

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Motor will not start.	<ol style="list-style-type: none"> <li>1. Stop button depressed.</li> <li>2. No power.</li> <li>3. Open circuit in motor or loose connections.</li> </ol>	<ol style="list-style-type: none"> <li>1. Twist the stop button to allow it to pop out.</li> <li>2. Check circuit breaker.</li> <li>3. Inspect all lead connections on motor for loose or open connections.</li> </ol>
Fuses or circuit breakers blow.	<ol style="list-style-type: none"> <li>1. Short circuit in line cord or plug.</li> </ol>	<ol style="list-style-type: none"> <li>1. Repair or replace cord or plug for damaged insulation and shorted wires.</li> </ol>
Motor overheats.	<ol style="list-style-type: none"> <li>1. Motor overloaded.</li> <li>2. Air circulation through the motor restricted.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce workpiece feed rate.</li> <li>2. Clean out motor to provide normal air circulation.</li> </ol>
Motor stalls or shuts off during a cut.	<ol style="list-style-type: none"> <li>1. Motor overloaded during operation.</li> <li>2. Short circuit in motor or loose connections.</li> <li>3. Circuit breaker tripped.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce load on motor; take lighter cuts.</li> <li>2. Repair or replace connections on motor for loose or shorted terminals or worn insulation.</li> <li>3. Reduce # of machines running on that circuit.</li> </ol>
Blade slows when cutting or makes squealing noise, especially on start-up.	<ol style="list-style-type: none"> <li>1. V-belt loose.</li> <li>2. V-belt worn out.</li> </ol>	<ol style="list-style-type: none"> <li>1. Tighten V-belt (<b>Page 38</b>).</li> <li>2. Replace V-belt (<b>Page 38</b>).</li> </ol>
Loud, repetitious noise coming from machine.	<ol style="list-style-type: none"> <li>1. Pulley setscrews or keys are missing or loose.</li> <li>2. Motor fan is hitting the cover.</li> <li>3. V-belt are damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Inspect keys and setscrews. Replace or tighten if necessary.</li> <li>2. Adjust fan cover mounting position, tighten fan, or shim fan cover.</li> <li>3. Replace V-belt (<b>Page 38</b>).</li> </ol>
Vibration when running or cutting.	<ol style="list-style-type: none"> <li>1. Loose or damaged blade.</li> <li>2. Damaged V-belt.</li> <li>3. Worn cutterhead bearings.</li> </ol>	<ol style="list-style-type: none"> <li>1. Tighten or replace blade.</li> <li>2. Replace.</li> <li>3. Check/replace cutterhead bearings.</li> </ol>

## Table

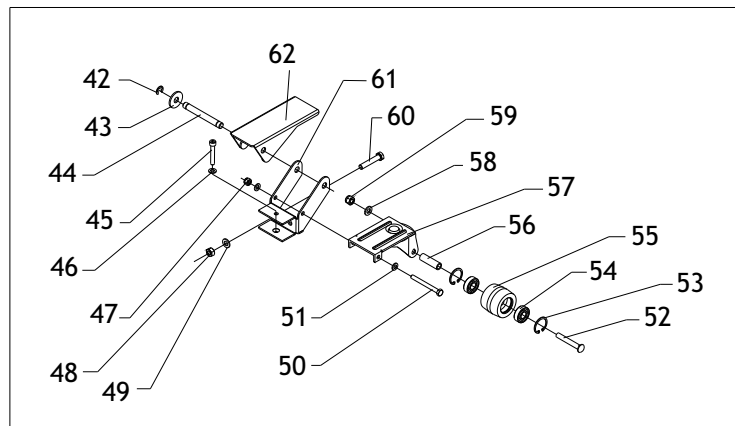
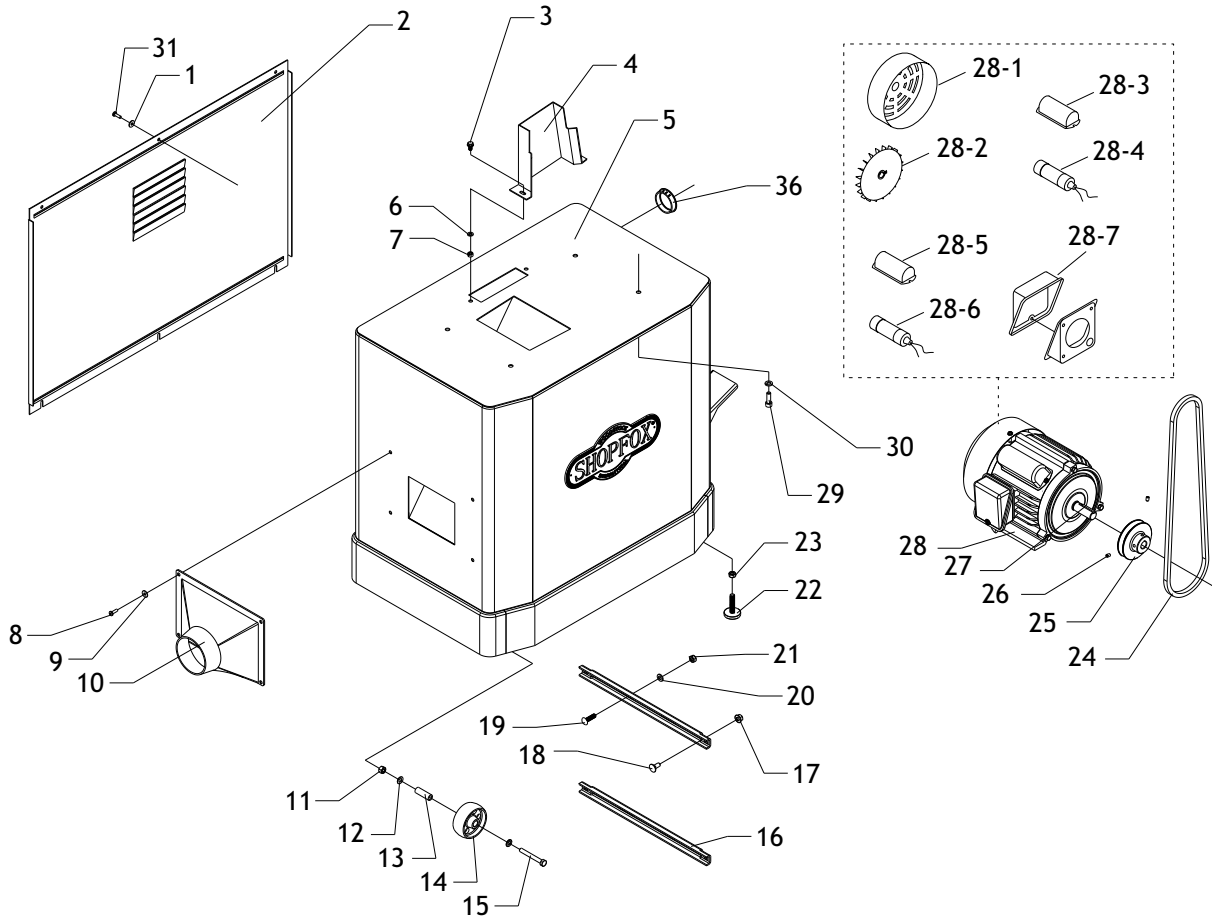
PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Tables are hard to adjust.	<ol style="list-style-type: none"> <li>1. Table lock is engaged or partially engaged.</li> <li>2. Table stops blocking movement.</li> </ol>	<ol style="list-style-type: none"> <li>1. Completely loosen the table lock.</li> <li>2. Loosen/reset table positive stops.</li> </ol>

## Cutting

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Excessive snipe (gouge in the end of the board that is uneven with the rest of the cut).	<ol style="list-style-type: none"> <li>1. Outfeed table is set too low.</li> <li>2. Operator pushing down on trailing end of the workpiece.</li> </ol>	<ol style="list-style-type: none"> <li>1. Align outfeed table at top dead center of the cutterhead knives (<b>Page 35</b>).</li> <li>2. Reduce/eliminate downward pressure on that end of workpiece.</li> </ol>
Workpiece stops in the middle of the cut.	<ol style="list-style-type: none"> <li>1. Outfeed table is set too high.</li> </ol>	<ol style="list-style-type: none"> <li>1. Align outfeed table with cutterhead knife at top dead center (<b>Page 35</b>).</li> </ol>
Chipping.	<ol style="list-style-type: none"> <li>1. Knots or conflicting grain direction in wood.</li> <li>2. Nicked or chipped blades.</li> <li>3. Feeding workpiece too fast.</li> <li>4. Taking too deep of a cut.</li> </ol>	<ol style="list-style-type: none"> <li>1. Inspect workpiece for knots and grain (<b>Page 21</b>); only use clean stock.</li> <li>2. Adjust one of the nicked knives sideways; replace knives (<b>Page 30</b>).</li> <li>3. Slow down the feed rate.</li> <li>4. Take a smaller depth of cut. (Always reduce cutting depth when surface planing or working with hard woods.)</li> </ol>
Fuzzy Grain.	<ol style="list-style-type: none"> <li>1. Wood may have high moisture content or surface wetness.</li> <li>2. Dull knives.</li> </ol>	<ol style="list-style-type: none"> <li>1. Check moisture content and allow to dry if moisture is over 15%.</li> <li>2. Replace knives (<b>Page 30</b>).</li> </ol>
Long lines or ridges that run along the length of the board.	<ol style="list-style-type: none"> <li>1. Nicked or chipped knives.</li> </ol>	<ol style="list-style-type: none"> <li>1. Shift one of the nicked knives sideways so the nicks don't line up; replace knives (<b>Page 30</b>).</li> </ol>
Uneven cutter marks, wavy surface, or chatter marks across the face of the board.	<ol style="list-style-type: none"> <li>1. Feeding workpiece too fast.</li> <li>2. Knives not adjusted at even heights in the cutterhead.</li> </ol>	<ol style="list-style-type: none"> <li>1. Slow down the feed rate.</li> <li>2. Adjust the knives so they are set up evenly in the cutterhead (<b>Page 30</b>).</li> </ol>
Board edge is concave or convex after jointing.	<ol style="list-style-type: none"> <li>1. Board not held with even pressure on infeed and outfeed table during cut.</li> <li>2. Board started too uneven.</li> <li>3. Board has excessive bow or twist along its length.</li> <li>4. Insufficient number of passes.</li> </ol>	<ol style="list-style-type: none"> <li>1. Hold board with even pressure as it moves over the cutterhead.</li> <li>2. Take partial cuts to remove the extreme high spots before doing a full pass.</li> <li>3. Surface plane one face so there is a good surface to position against the fence.</li> <li>4. It may take 3 to 5 passes to achieve a perfect edge, depending on the starting condition of the board and the depth of cut.</li> </ol>
Uneven cut or breakout when rabbeting.	<ol style="list-style-type: none"> <li>1. Uneven feed rate.</li> <li>2. Depth of cut too deep.</li> <li>3. Knives not adjusted evenly with each other in the cutterhead.</li> <li>4. Nicked or chipped knives.</li> </ol>	<ol style="list-style-type: none"> <li>1. Feed the board evenly and smoothly during the cut.</li> <li>2. Raise the infeed table to take a smaller depth of cut. Never exceed <math>\frac{1}{16}</math>" per pass when rabbeting.</li> <li>3. Adjust the knives so they are set up evenly in the cutterhead (<b>Page 30</b>).</li> <li>4. Shift one of the nicked knives sideways so the nicks don't line up; replace knives (<b>Page 30</b>).</li> </ol>

# PARTS

## Stand Breakdown



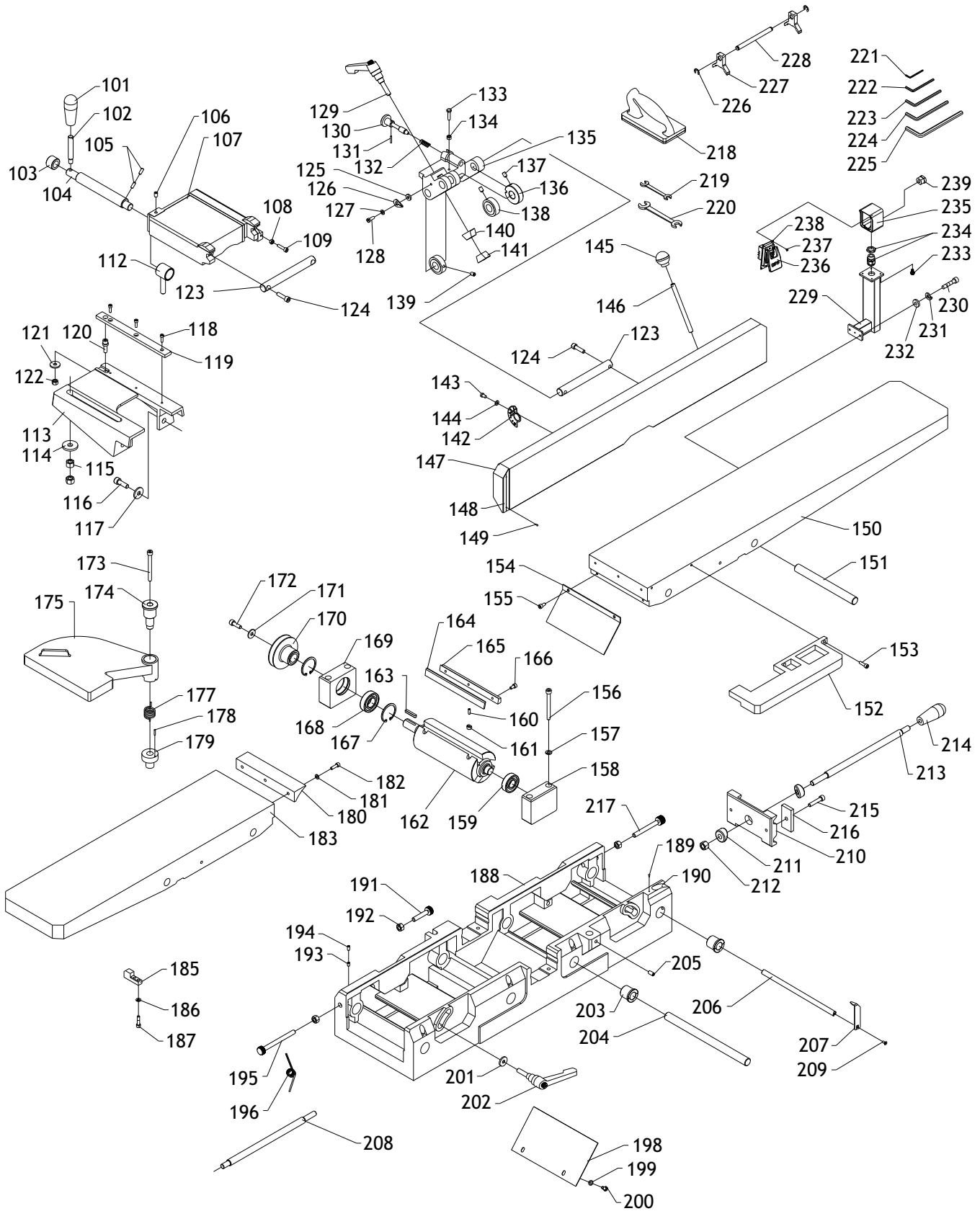


# Stand Parts List

REF	PART #	DESCRIPTION
1	XPW02M	FLAT WASHER 5MM
2	X1755002	PANEL
3	XPFS02M	FLANGE SCREW M6-1 X 12
4	X1755004	BELT GUARD
5	X1755005	CABINET STAND
6	XPW03M	FLAT WASHER 6MM
7	XPNO1M	HEX NUT M6-1
8	XPS40M	PHLP HD SCR M5-.8 X 16
9	XPW02M	FLAT WASHER 5MM
10	X1755010	DUST PORT
11	XPNO3M	HEX NUT M8-1.25
12	XPW01M	FLAT WASHER 8MM
13	X1755013	SLEEVE
14	X1755014	WHEEL
15	XPB86M	HEX BOLT M8-1.25 X 65
16	X1755016	MOTOR BRACKET
17	X1755017	FLANGE NUT 5/16-18
18	XPCB05	CARRIAGE BOLT 5/16-18 X 3/4
19	XPCB11	CARRIAGE BOLT 5/16-18 X 1
20	XPW07	FLAT WASHER 5/16
21	XPFN02	FLANGE NUT 5/16-18
22	X1755022	FOOT
23	XPNO8	HEX NUT 3/8-16
24	XPVA40	V-BELT A-40 4L400
25	X1755025	MOTOR PULLEY
26	XPSS02M	SET SCREW M6-1 X 6
27	XPK12M	KEY 5 X 5 X 30
28	X1755028	MOTOR 1HP
28-1	X1755028-1	FAN COVER
28-2	X1755028-2	MOTOR FAN

REF	PART #	DESCRIPTION
28-3	X1755028-3	CAPACITOR COVER
28-4	X1755028-4	CAPACITOR 300MFD 125VAC
28-5	X1755028-5	CAPACITOR COVER
28-6	X1755028-6	CAPACITOR 40MFD 250VAC
28-7	X1755028-7	WIRING BOX
29	XPSB31M	CAP SCREW M8-1.25 X 25
30	XPLW04M	LOCK WASHER 8MM
31	XPS40M	PHLP HD SCR M5-.8 X 16
36	X1755036	STRAIN RELIEF
42	XPR16M	EXT RETAINING RING 9MM
43	X1755043	SPECIAL WASHER 13MM
44	X1755044	SHAFT
45	XPSB05M	CAP SCREW M8-1.25 X 50
46	XPW01M	FLAT WASHER 8MM
47	XPNO3M	HEX NUT M8-1.25
48	XPNO2M	HEX NUT M10-1.5
49	XPW04M	FLAT WASHER 10MM
50	XPB45M	HEX BOLT M8-1.25 X 100
51	XPW01M	FLAT WASHER 8MM
52	X1755052	SPECIAL BOLT
53	XPR21M	INT RETAINING RING 35MM
54	XP6202	BALL BEARING 6202ZZ
55	X1755055	TROLLEY WHEEL
56	X1755056	SLEEVE
57	X1755057	TROLLEY BRACKET
58	XPW04M	FLAT WASHER 10MM
59	XPNO2M	HEX NUT M10-1.5
60	XPB144M	HEX BOLT M10-1.5 X 55
61	X1755061	PEDAL BRACKET
62	X1755062	PEDAL

# Jointer Breakdown



# Jointer Parts List

REF	PART #	DESCRIPTION
101	X1755101	LEVER KNOB
102	X1755102	STUD
103	X1755103	BUSHING
104	X1755104	SHAFT
105	XPSS11M	SET SCREW M6-1 X 16
106	XPSS14M	SET SCREW M8-1.25 X 12
107	X1755107	CARRIAGE
108	XPNO1M	HEX NUT M6-1
109	XPSB06M	CAP SCREW M6-1 X 25
112	X1755112	COLLAR
113	X1755113	SUPPORT
114	XPW06M	FLAT WASHER 12MM
115	XPNO9M	HEX NUT M12-1.75
116	XPSB72M	CAP SCREW M10-1.5 X 30
117	XPW04M	FLAT WASHER 10MM
118	XPSB24M	CAP SCREW M5-.8 X 16
119	X1755119	GIB
120	X1755120	ECCENTRIC SHAFT
121	XPW01M	FLAT WASHER 8MM
122	XPNO3M	HEX NUT M8-1.25
123	X1755123	SHAFT
124	XPSB13M	CAP SCREW M8-1.25 X 30
125	XPW03M	FLAT WASHER 6MM
126	X1755126	POINTER
127	XPW03M	FLAT WASHER 6MM
128	XPSB115M	BUTTON HD CAP SCR M6-1 X 16
129	X1755129	ADJUSTABLE HANDLE
130	X1755130	INDEX PIN ASSY
131	XPRP42M	ROLL PIN 3 X 20
132	X1755132	COMPRESSION SPRING
133	XPB10M	HEX BOLT M6-1 X 25
134	XPNO1M	HEX NUT M6-1
135	X1755135	SWIVEL
136	X1755136	INDEXED LOCK COLLAR
137	XPSS16M	SET SCREW M8-1.25 X 10
138	X1755138	LOCK COLLAR
139	XPSS14M	SET SCREW M8-1.25 X 12
140	X1755140	CLAMP
141	X1755141	CLAMP
142	X1755142	SCALE
143	XPS68M	PHLP HD SCR M6-1 X 10
144	XPW03M	FLAT WASHER 6MM
145	X1755145	BALL KNOB
146	X1755146	STUD
147	X1755147	FENCE
148	X1755148	SCALE
149	X1755149	RIVET

REF	PART #	DESCRIPTION
150	X1755150	TABLE RH
151	X1755151	TABLE SHAFT
152	X1755152	RABBETING EXTENSION TABLE
153	XPSB02M	CAP SCREW M6-1 X 20
154	X1755154	CHIP DEFLECTOR
155	XPSB33M	CAP SCREW M5-.8 X 12
156	XPSB148M	CAP SCREW M8-1.25 X 80
157	XPLW04M	LOCK WASHER 8MM
158	X1755158	BEARING BLOCK LEFT
159	XP6004	BALL BEARING 6004ZZ
160	XPSS34M	SET SCREW M5-.8 X 16
161	X1755161	KNIFE LIFTER SPRING
162	X1755162	CUTTERHEAD
163	XPB74M	KEY 6 X 6 X 35
164	X1755164	SET OF (3) KNIVES
165	X1755165	KNIFE GIB
166	X1755166	GIB BOLT
167	XPR24M	INT RETAINING RING 42MM
168	XP6004	BALL BEARING 6004ZZ
169	X1755169	BEARING BLOCK RIGHT
170	X1755170	CUTTERHEAD PULLEY
171	XPW01M	FLAT WASHER 8MM
172	XPSB31M	CAP SCREW M8-1.25 X 25
173	XPSB148M	CAP SCREW M8-1.25 X 80
174	X1755174	GUARD SPRING HOUSING
175	X1755175	CUTTERHEAD GUARD
177	X1755177	TORSION SPRING
178	XPRP02M	ROLL PIN 3 X 16
179	X1755179	SUPPORT
180	X1755180	TABLE LIP
181	XPW02M	FLAT WASHER 5MM
182	XPSB24M	CAP SCREW M5-.8 X 16
183	X1755183	TABLE LH
185	X1755185	BUMPER
186	XPLW03M	LOCK WASHER 6MM
187	XPSB07M	CAP SCREW M6-1 X 30
188	X1755188	BASE
189	X1755189	RIVET
190	X1755190	SCALE
191	X1755191	ADJUSTMENT SCREW
192	XPNO2M	HEX NUT M10-1.5
193	XPSS01M	SET SCREW M6-1 X 10
194	XPSS01M	SET SCREW M6-1 X 10
195	X1755195	ADJUSTMENT SCREW
196	X1755196	TORSION SPRING
198	X1755198	CHIPBREAKER
199	XPW03M	FLAT WASHER 6MM

# Jointer Parts List

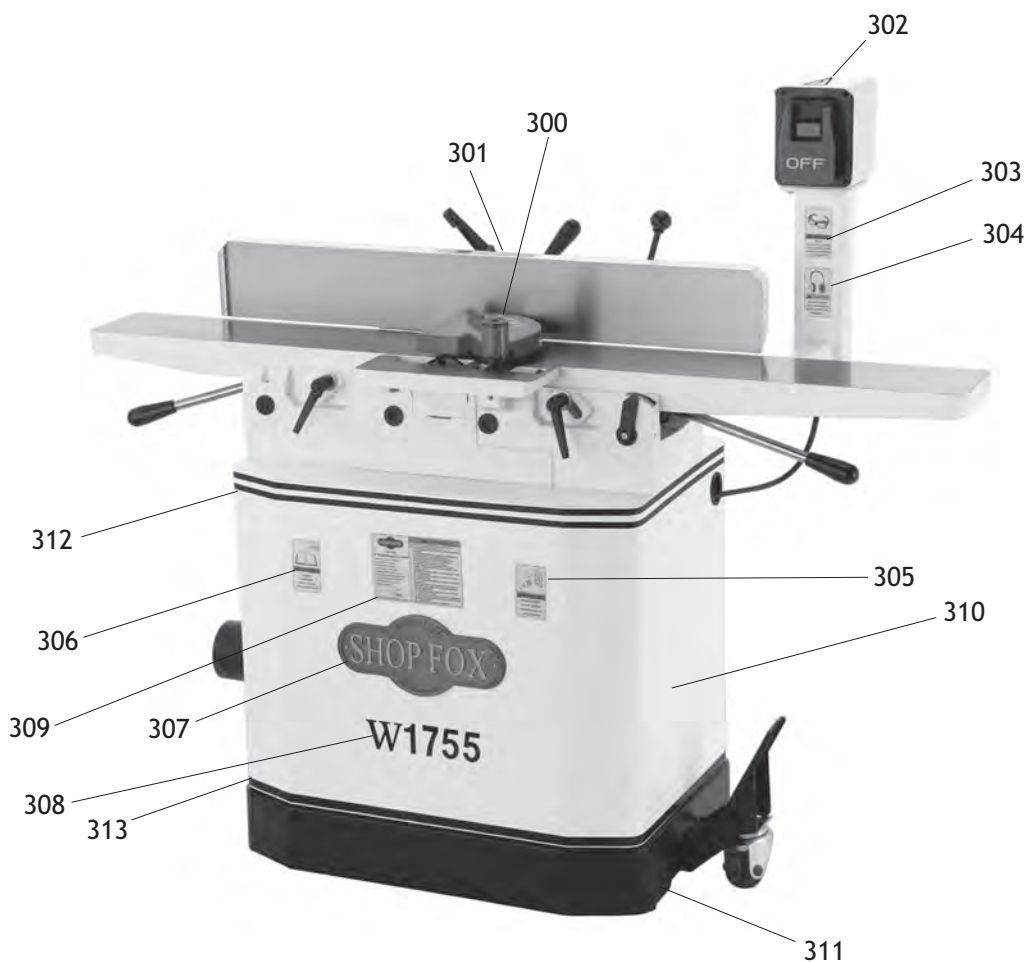
REF	PART #	DESCRIPTION
200	XPB02M	HEX BOLT M6-1 X 12
201	XPW01M	FLAT WASHER 8MM
202	X1755202	ADJUSTABLE HANDLE
203	X1755203	ECCENTRIC BUSHING
204	X1755204	TABLE SHAFT
205	XPSS14M	SET SCREW M8-1.25 X 12
206	X1755206	TABLE SHAFT
207	X1755207	POINTER
208	X1755208	LEVER
209	XPFH07M	FLAT HD SCR M5-.8 X 10
210	X1755210	PIVOT BRACKET
211	X1755211	ADJUSTING BLOCK
212	XPNO9M	HEX NUT M12-1.75
213	X1755213	LEVER
214	X1755214	HANDLE
215	XPSB12M	CAP SCREW M8-1.25 X 40
216	X1755216	CLAMP PLATE
217	X1755217	MEDIUM ADJUSTMENT SCR
218	X1755218	PUSH BLOCK
219	X1755219	OPEN END WRENCH 8/10MM

REF	PART #	DESCRIPTION
220	X1755220	OPEN END WRENCH 12/14MM
221	XPAW02.5M	HEX WRENCH 2.5MM
222	XPAW04M	HEX WRENCH 4MM
223	XPAW05M	HEX WRENCH 5MM
224	XPAW06M	HEX WRENCH 6MM
225	XPAW08M	HEX WRENCH 8MM
226	XPEC015M	E-CLIP 8MM
227	X1755227	KNIFE GAUGE BLOCK
228	X1755228	KNIFE GAUGE ROD 120MM
229	X1755229	SWITCH PEDESTAL
230	XPSB31M	CAP SCREW M8-1.25 X 25
231	XPLW04M	LOCK WASHER 8MM
232	XPW01M	FLAT WASHER 8MM
233	XPFB17M	FLANGE BOLT M6-1 X 16
234	X1755234	BALL STRAIN RELIEF 13.5MM
235	X1755235	SWITCH BOX
236	X1755236	SWITCH ASSEMBLY
237	XPHTK4M	TAP SCREW M4 X 8
238	X1755238	SWITCH BRACKET
239	X1755239	STRAIN RELIEF

## Labels/Cosmetic Parts

### WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again.



REF	PART #	DESCRIPTION
300	X1741302	CUTTERHEAD GUARD LABEL
301	X1741301	FENCE/CUTTERHEAD LABEL
302	XLABEL-04	ELECTRICITY LABEL
303	XLABEL-01	SAFETY GLASSES LABEL
304	X1755304	EAR PROTECTION LABEL
305	XLABEL-02	DISCONNENCT POWER LABEL
306	XLABEL-08	READ MANUAL LABEL

REF	PART #	DESCRIPTION
307	X1741308	SHOP FOX NAMEPLATE
308	X1755308	MODEL # LABEL
309	X1755309	MACHINE ID LABEL
310	XPPAINT-1	"SF WHITE" TOUCH-UP PAINT
311	XPPAINT-7	"SF BLACK" TOUCH-UP PAINT
312	X1755312	DOUBLE BLACK STRIPE
313	X1755313	SINGLE BLACK STRIPE

# Warranty

Woodstock International, Inc. warrants all **SHOP FOX®** machinery to be free of defects from workmanship and materials for a period of two years from the date of original purchase by the original owner. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence or accidents, lack of maintenance, or reimbursement of third party expenses incurred.

Woodstock International, Inc. will repair or replace, at its expense and at its option, the **SHOP FOX®** machine or machine part which in normal use has proven to be defective, provided that the original owner returns the product prepaid to the **SHOP FOX®** factory service center or authorized repair facility designated by our Bellingham, WA office, with proof of their purchase of the product within two years, and provides Woodstock International, Inc. reasonable opportunity to verify the alleged defect through inspection. If it is determined there is no defect, or that the defect resulted from causes not within the scope of Woodstock International Inc.'s warranty, then the original owner must bear the cost of storing and returning the product.

This is Woodstock International, Inc.'s sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant that **SHOP FOX®** machinery complies with the provisions of any law or acts. In no event shall Woodstock International, Inc.'s liability under this warranty exceed the purchase price paid for the product, and any legal actions brought against Woodstock International, Inc. shall be tried in the State of Washington, County of Whatcom. We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special or consequential damages arising from the use of our products.

Every effort has been made to ensure that all **SHOP FOX®** machinery meets high quality and durability standards. We reserve the right to change specifications at any time because of our commitment to continuously improve the quality of our products.



# Warranty Registration

Name \_\_\_\_\_

Street \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Phone # \_\_\_\_\_ Email \_\_\_\_\_ Invoice # \_\_\_\_\_

Model # \_\_\_\_\_ Serial # \_\_\_\_\_ Dealer Name \_\_\_\_\_ Purchase Date \_\_\_\_\_

The following information is given on a voluntary basis. It will be used for marketing purposes to help us develop better products and services. **Of course, all information is strictly confidential.**

1. How did you learn about us?

\_\_\_\_\_ Advertisement

\_\_\_\_\_ Friend

\_\_\_\_\_ Local Store

\_\_\_\_\_ Mail Order Catalog

\_\_\_\_\_ Website

\_\_\_\_\_ Other:

2. How long have you been a woodworker/metalworker?

\_\_\_\_\_ 0-2 Years

\_\_\_\_\_ 2-8 Years

\_\_\_\_\_ 8-20 Years

\_\_\_\_\_ 20+ Years

3. How many of your machines or tools are Shop Fox®?

\_\_\_\_\_ 0-2

\_\_\_\_\_ 3-5

\_\_\_\_\_ 6-9

\_\_\_\_\_ 10+

4. Do you think your machine represents a good value?

\_\_\_\_\_ Yes

\_\_\_\_\_ No

5. Would you recommend Shop Fox® products to a friend?

\_\_\_\_\_ Yes

\_\_\_\_\_ No

6. What is your age group?

\_\_\_\_\_ 20-29

\_\_\_\_\_ 30-39

\_\_\_\_\_ 40-49

\_\_\_\_\_ 50-59

\_\_\_\_\_ 60-69

\_\_\_\_\_ 70+

7. What is your annual household income?

\_\_\_\_\_ \$20,000-\$29,000

\_\_\_\_\_ \$30,000-\$39,000

\_\_\_\_\_ \$40,000-\$49,000

\_\_\_\_\_ \$50,000-\$59,000

\_\_\_\_\_ \$60,000-\$69,000

\_\_\_\_\_ \$70,000+

8. Which of the following magazines do you subscribe to?

\_\_\_\_\_ Cabinet Maker

\_\_\_\_\_ Popular Mechanics

\_\_\_\_\_ Today's Homeowner

\_\_\_\_\_ Family Handyman

\_\_\_\_\_ Popular Science

\_\_\_\_\_ Wood

\_\_\_\_\_ Hand Loader

\_\_\_\_\_ Popular Woodworking

\_\_\_\_\_ Wooden Boat

\_\_\_\_\_ Handy

\_\_\_\_\_ Practical Homeowner

\_\_\_\_\_ Woodshop News

\_\_\_\_\_ Home Shop Machinist

\_\_\_\_\_ Precision Shooter

\_\_\_\_\_ Woodsmith

\_\_\_\_\_ Journal of Light Cont.

\_\_\_\_\_ Projects in Metal

\_\_\_\_\_ Woodwork

\_\_\_\_\_ Live Steam

\_\_\_\_\_ RC Modeler

\_\_\_\_\_ Woodworker West

\_\_\_\_\_ Model Airplane News

\_\_\_\_\_ Rifle

\_\_\_\_\_ Woodworker's Journal

\_\_\_\_\_ Modeltec

\_\_\_\_\_ Shop Notes

\_\_\_\_\_ Other:

\_\_\_\_\_ Old House Journal

\_\_\_\_\_ Shotgun News

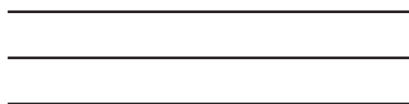
9. Comments: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

FOLD ALONG DOTTED LINE



Place  
Stamp  
Here



WOODSTOCK INTERNATIONAL INC.  
P.O. BOX 2309  
BELLINGHAM, WA 98227-2309



FOLD ALONG DOTTED LINE

TAPE ALONG EDGES--PLEASE DO NOT STAPLE



