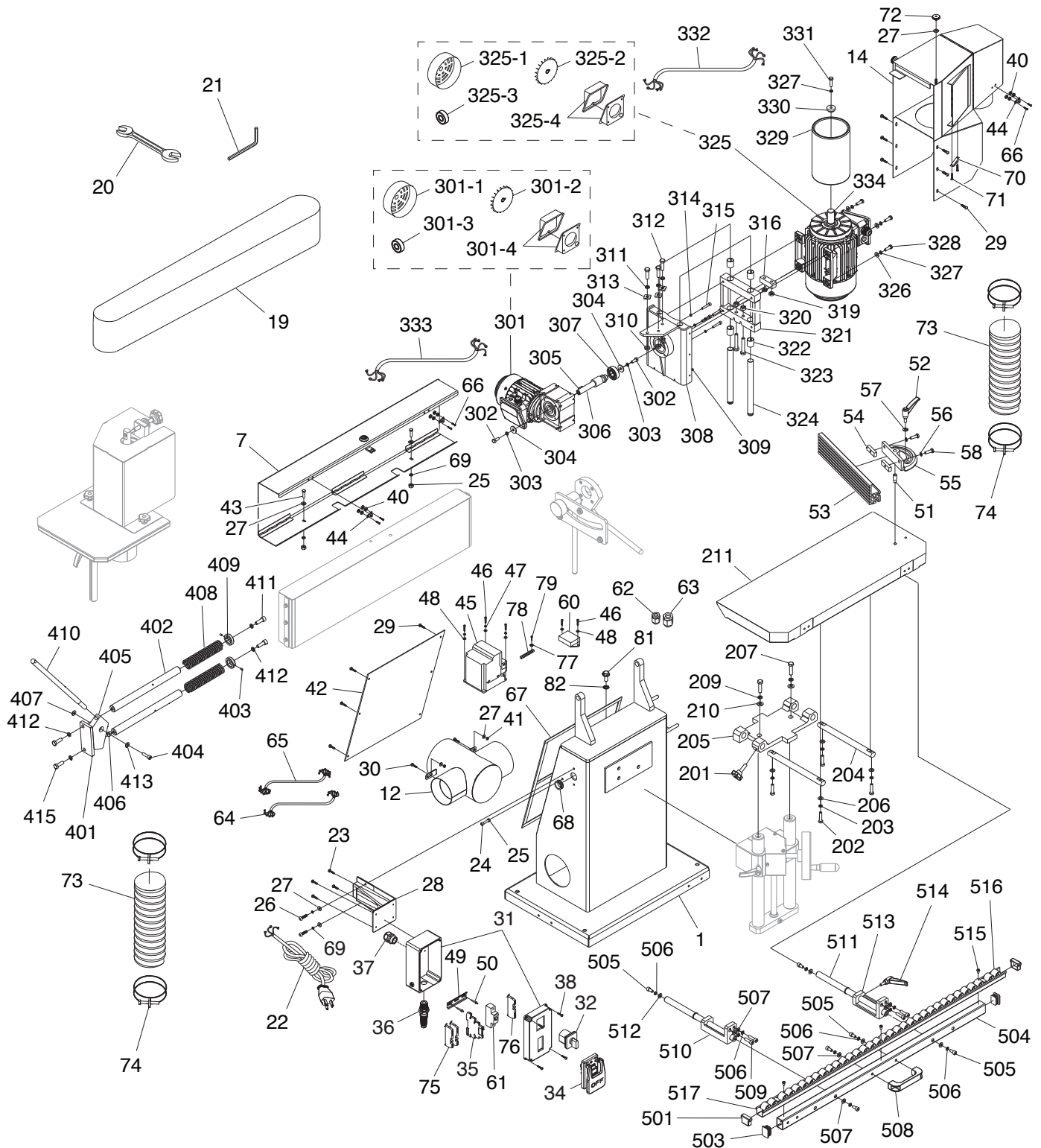


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Main



Main Parts List

REF	PART #	DESCRIPTION
1	P0401001	STAND
7	P0401007	BELT COVER
12	P0401012	DUST PORT
14	P0401014	DUST HOOD
19	P0401019	SANDING BELT 6" X 102" 100-GRIT
20	P0401020	WRENCH 13 X 17MM OPEN-ENDS
21	P0401021	HEX WRENCH 5MM
22	P0401022	POWER CORD 12G 3W 106" 6-20P
23	P0401023	BUTTON HD CAP SCR M5-.8 X 10
24	P0401024	SHOULDER SCREW M6-1 X 26, 6 X 24
25	P0401025	HEX NUT M6-1
26	P0401026	BUTTON HD CAP SCR M6-1 X 12
27	P0401027	FLAT WASHER 6MM
28	P0401028	CONTROL BOX MOUNTING BRACKET
29	P0401029	BUTTON HD CAP SCR M6-1 X 8
30	P0401030	BUTTON HD CAP SCR M6-1 X 16
31	P0401031	CONTROL BOX
32	P0401032	ON/OFF SWITCH MERZ SERIES 105 MZ12003
34	P0401034	ON/OFF SWITCH W/PADDLE KEDU KJD17B-3
35	P0401035	RELAY HONGFA 41F-1Z-2C-1
36	P0401036	STRAIN RELIEF M20-1.5
37	P0401037	STRAIN RELIEF M25-1.5
38	P0401038	TAP SCREW M4.2 X 16
40	P0401040	HEX NUT M3-.5
41	P0401041	LOCK NUT M6-1
42	P0401042	STAND COVER
43	P0401043	HEX BOLT M6-1 X 20
44	P0401044	STRIKE PLATE
45	P0401045	VFD MITSUBISHI FR-CS82S-100-60
46	P0401046	CAP SCREW M4-.7 X 10
47	P0401047	LOCK WASHER 4MM
48	P0401048	FLAT WASHER 4MM
49	P0401049	DIN RAIL 35 X 80MM
50	P0401050	RIVET 4 X 8MM BLIND, ALUMINUM
51	P0401051	PIVOT PIN
52	P0401052	FIXED HANDLE M8-1.25 X 20
53	P0401053	MITER FENCE
54	P0401054	T-SLOT NUT M8-1.25
55	P0401055	MITER GAUGE
56	P0401056	LOCK WASHER 8MM
57	P0401057	FLAT WASHER 8MM
58	P0401058	HEX BOLT M8-1.25 X 25
60	P0401060	EMI FILTER WURTH WE-CLFS 810913020
61	P0401061	CIRCUIT BREAKER CHINT NB1-63
62	P0401062	STRAIN RELIEF PG8
63	P0401063	STRAIN RELIEF PG11
64	P0401064	VFD CORD I 14G 5W 47"
65	P0401065	VFD CORD II 18G 7W 41"
66	P0401066	FLAT HD SCR M3-.5 X 10 SLOTTED
67	P0401067	FOAM TAPE 8 X 2.6MM
68	P0401068	GROMMET 20MM
69	P0401069	LOCK WASHER 6MM
70	P0401070	BALL GRAB LATCH
71	P0401071	FLAT HD SCR M4-.7 X 8 SLOTTED
72	P0401072	KNOB M6-1
73	P0401073	HOSE 4" X 47"

REF	PART #	DESCRIPTION
74	P0401074	HOSE CLAMP 4"
75	P0401075	TERMINAL BLOCK A3C 2.5 PE
76	P0401076	TERMINAL BLOCK A3C 2.5 BU
77	P0401077	EXT TOOTH WASHER 4MM
78	P0401078	GROUND TERMINAL BAR 8P
79	P0401079	PHLP HD SCR M4-.7 X 10
81	P0401081	FLANGE BOLT M8-1.25 X 20
82	P0401082	EXT TOOTH WASHER 8MM
201	P0401201	KNOB BOLT M8-1.25 X 20
202	P0401202	HEX BOLT M8-1.25 X 35
203	P0401203	LOCK WASHER 8MM
204	P0401204	TABLE CLEARANCE ROD
205	P0401205	TABLE CLEARANCE BLOCK
206	P0401206	FLAT WASHER 8MM
207	P0401207	HEX BOLT M10-1.5 X 40
209	P0401209	LOCK WASHER 10MM
210	P0401210	FLAT WASHER 10MM
211	P0401211	TABLE
301	P0401301	MOTOR W/GEAR REDUCER 1/4HP 230V 3-PH
301-1	P0401301-1	MOTOR FAN COVER
301-2	P0401301-2	MOTOR FAN
301-3	P0401301-3	BALL BEARING 6201-2RS
301-4	P0401301-4	MOTOR JUNCTION BOX
302	P0401302	HEX BOLT M8-1.25 X 20
303	P0401303	LOCK WASHER 8MM
304	P0401304	FLAT WASHER 8.5 X 26 X 3MM
305	P0401305	KEY 6 X 6 X 20
306	P0401306	ECCENTRIC SHAFT
307	P0401307	BALL BEARING 6204ZZ
308	P0401308	MOTOR MOUNT
309	P0401309	SET SCREW M6-1 X 8 CONE-PT
310	P0401310	HEX NUT M10-1.5 THIN
311	P0401311	LOCK WASHER 10MM
312	P0401312	HEX BOLT M10-1.5 X 35
313	P0401313	SQUARE WASHER 10MM TAPERED
314	P0401314	LOCK WASHER 6MM
315	P0401315	CAP SCREW M6-1 X 35
316	P0401316	SUPPORT BLOCK
319	P0401319	HEX NUT M10-1.5 THIN
320	P0401320	LOCK NUT M10-1.5
321	P0401321	FRAME
322	P0401322	BUSHING
323	P0401323	HEX BOLT M10-1.5 X 60
324	P0401324	MOUNTING SHAFT
325	P0401325	MOTOR 3HP 230V 3-PH
325-1	P0401325-1	MOTOR FAN COVER
325-2	P0401325-2	MOTOR FAN
325-3	P0401325-3	BALL BEARING 6205-2RS
325-4	P0401325-4	MOTOR JUNCTION BOX
326	P0401326	FLAT WASHER 8MM
327	P0401327	LOCK WASHER 8MM
328	P0401328	HEX BOLT M8-1.25 X 25
329	P0401329	DRIVE ROLLER
330	P0401330	BUSHING 12 X 30MM
331	P0401331	HEX BOLT M8-1.25 X 30
332	P0401332	MAIN MOTOR CORD 16G 4W 49"



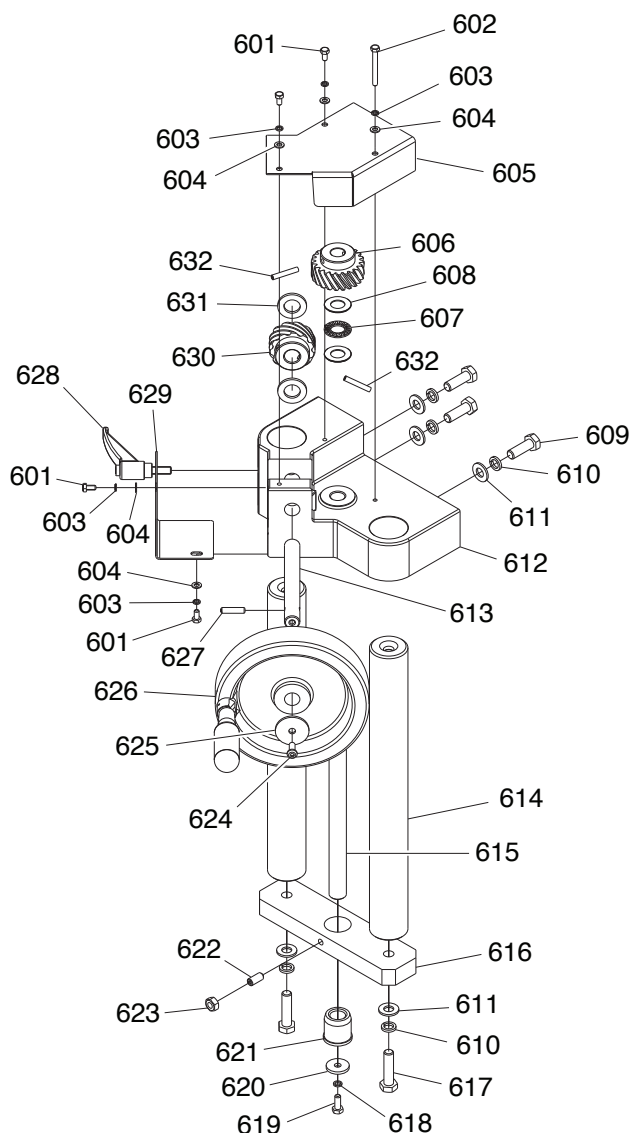
Main Parts List (Cont.)

REF	PART #	DESCRIPTION
333	P0401333	OSC MOTOR CORD 18G 4W 81"
334	P0401334	KEY 8 X 7 X 40 RE
401	P0401401	TENSION BRACKET
402	P0401402	BELT TENSION ROD
403	P0401403	SET SCREW M5-.8 X 10 CONE-PT
404	P0401404	CAP SCREW M8-1.25 X 30
405	P0401405	CAM ARM
406	P0401406	BUSHING
407	P0401407	FLAT WASHER 8MM
408	P0401408	COMPRESSION SPRING 4 X 36 X 160MM
409	P0401409	LOCK COLLAR
410	P0401410	TENSION LEVER
411	P0401411	CAP SCREW M10-1.5 X 30
412	P0401412	LOCK WASHER 10MM
413	P0401413	FLAT WASHER 8MM
415	P0401415	HEX BOLT M10-1.25 X 30

REF	PART #	DESCRIPTION
501	P0401501	END CAP
503	P0401503	PLUG
504	P0401504	ROLLER FRAME
505	P0401505	CAP SCREW M8-1.25 X 16
506	P0401506	LOCK WASHER 8MM
507	P0401507	FLAT WASHER 8MM
508	P0401508	HANDLE
509	P0401509	CAP SCREW M8-1.25 X 30
510	P0401510	EXTENSION ROD GUIDE LEFT
511	P0401511	EXTENSION ROD
512	P0401512	FLAT WASHER 8MM
513	P0401513	EXTENSION ROD GUIDE RIGHT
514	P0401514	FIXED HANDLE M8-1.25 X 20
515	P0401515	PHLP HD SCR M6-1 X 10
516	P0401516	ROLLER
517	P0401517	ROLLER TRACK



Main Table Height Mechanism



REF PART # DESCRIPTION

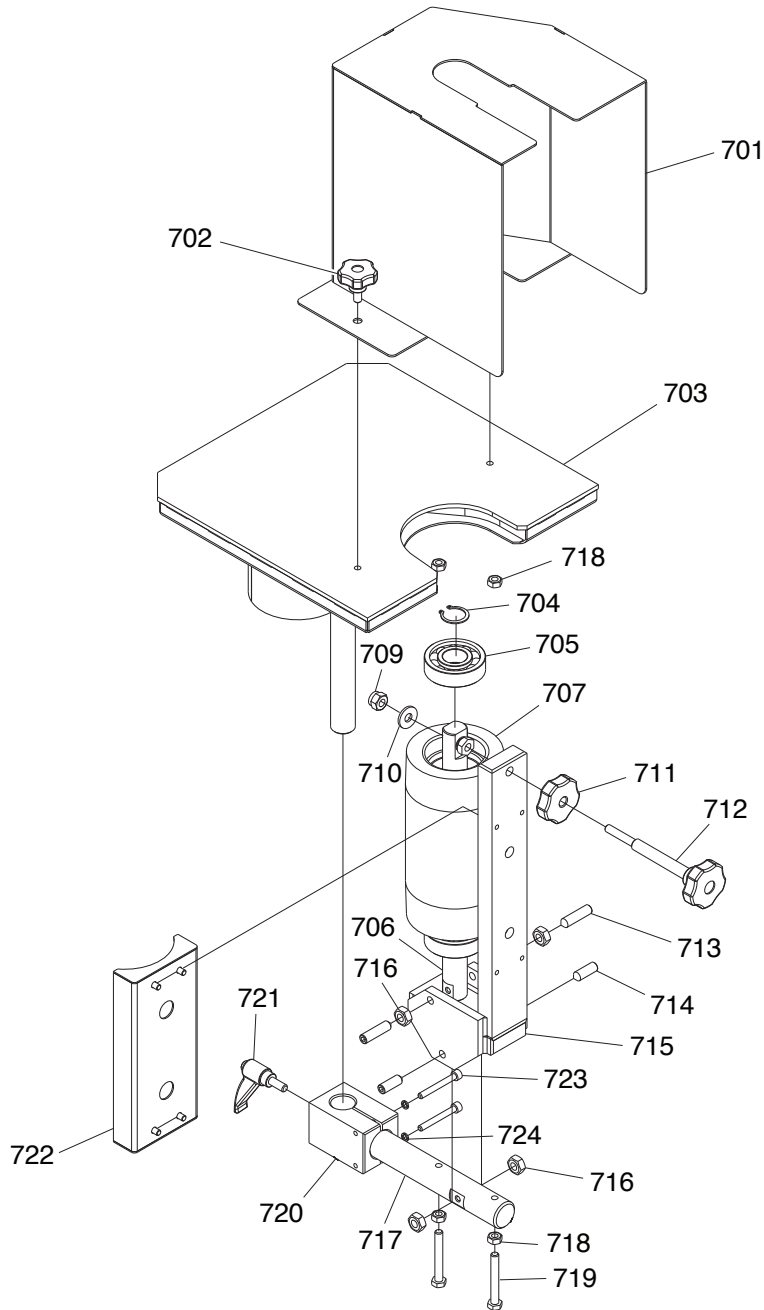
601	P0401601	HEX BOLT M5-.8 X 10
602	P0401602	HEX BOLT M5-.8 X 45
603	P0401603	LOCK WASHER 5MM
604	P0401604	FLAT WASHER 5MM
605	P0401605	COVER UPPER
606	P0401606	BEVEL GEAR 22T
607	P0401607	NEEDLE ROLLER BEARING AXK-1528
608	P0401608	BEARING WASHER AS-1528
609	P0401609	HEX BOLT M10-1.5 X 30
610	P0401610	LOCK WASHER 10MM
611	P0401611	FLAT WASHER 10MM
612	P0401612	HEIGHT BLOCK
613	P0401613	HANDWHEEL SHAFT
614	P0401614	HEIGHT COLUMN
615	P0401615	LEADSCREW TR18 X 4
616	P0401616	LIMIT PLATE

REF PART # DESCRIPTION

617	P0401617	HEX BOLT M10-1.5 X 40
618	P0401618	LOCK WASHER 6MM
619	P0401619	HEX BOLT M6-1 X 16
620	P0401620	FLAT WASHER 8.4 X 24 X 3MM
621	P0401621	LEADSCREW NUT TR18 X 4
622	P0401622	SET SCREW M8-1.25 X 20 CONE-PT
623	P0401623	HEX NUT M8-1.25
624	P0401624	BUTTON HD CAP SCR M6-1 X 16
625	P0401625	FLAT WASHER 7 X 35 X 2.5MM
626	P0401626	HEIGHT HANDWHEEL 160 W/HANDLE
627	P0401627	DOWEL PIN 6 X 25MM
628	P0401628	FIXED HANDLE M8-1.25 X 20
629	P0401629	COVER LOWER
630	P0401630	BEVEL GEAR 11T
631	P0401631	FLAT WASHER 16MM
632	P0401632	ROLL PIN 5 X 30



End Table



REF PART # DESCRIPTION

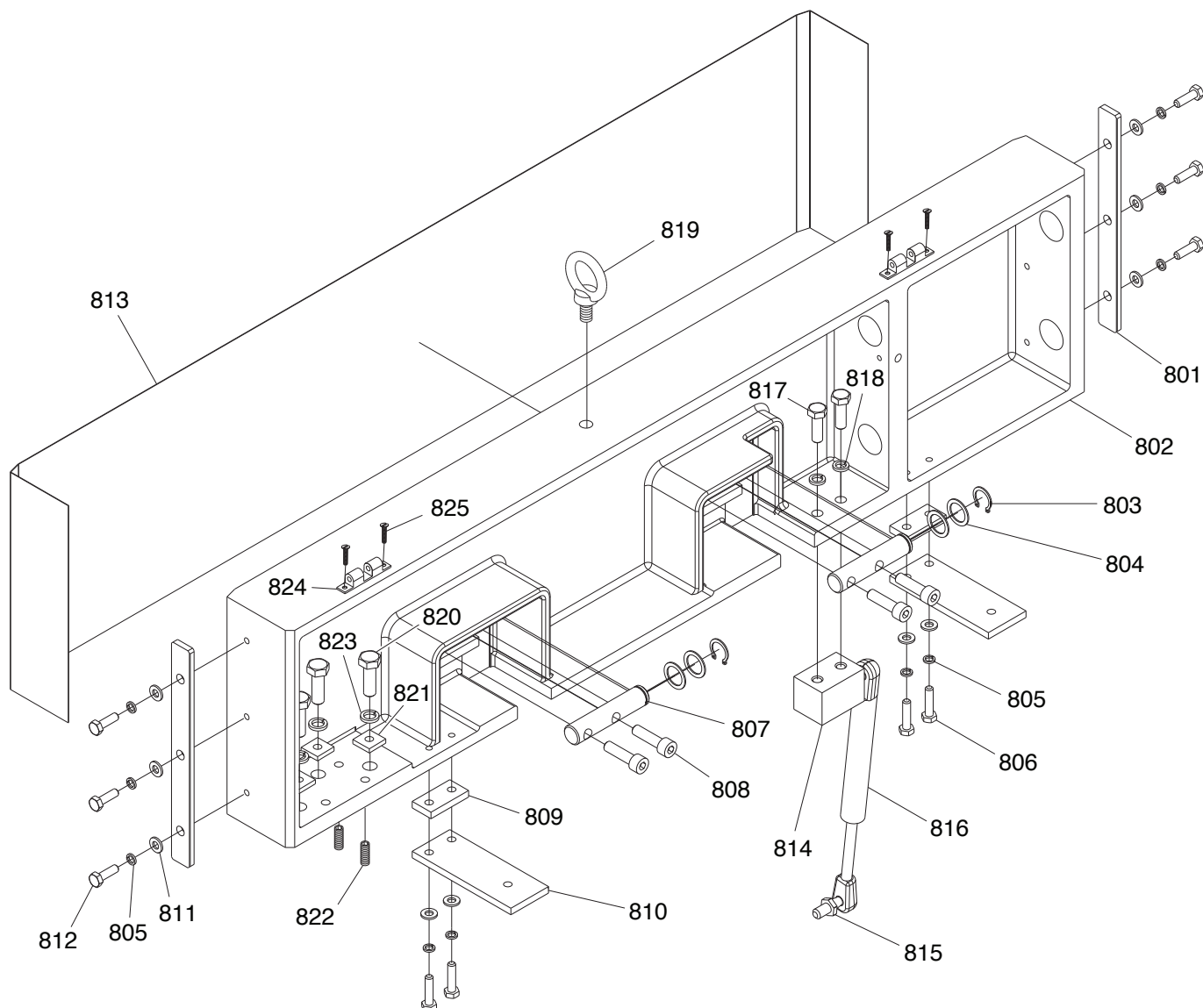
701	P0401701	IDLER ROLLER COVER
702	P0401702	KNOB BOLT M8-1.25 X 16
703	P0401703	END TABLE
704	P0401704	EXT RETAINING RING 25MM
705	P0401705	BALL BEARING 6305-2RS
706	P0401706	ROLLER SHAFT
707	P0401707	IDLER ROLLER
709	P0401709	LOCK NUT M8-1.25
710	P0401710	FLAT WASHER 8MM
711	P0401711	KNOB M12-1.75
712	P0401712	TRACKING KNOB W/SHAFT
713	P0401713	SET SCREW M10-1.5 X 40 CONE-PT

REF PART # DESCRIPTION

714	P0401714	SET SCREW M10-1.5 X 30 CONE-PT
715	P0401715	ROLLER MOUNT
716	P0401716	HEX NUT M10-1.25
717	P0401717	ROLLER MOUNTING SHAFT
718	P0401718	HEX NUT M8-1.25
719	P0401719	HEX BOLT M8-1.25 X 60
720	P0401720	HEIGHT BLOCK
721	P0401721	FIXED HANDLE M8-1.25 X 20
722	P0401722	BAFFLE
723	P0401723	CAP SCREW M6-1 X 50
724	P0401724	LOCK WASHER 6MM



Platen

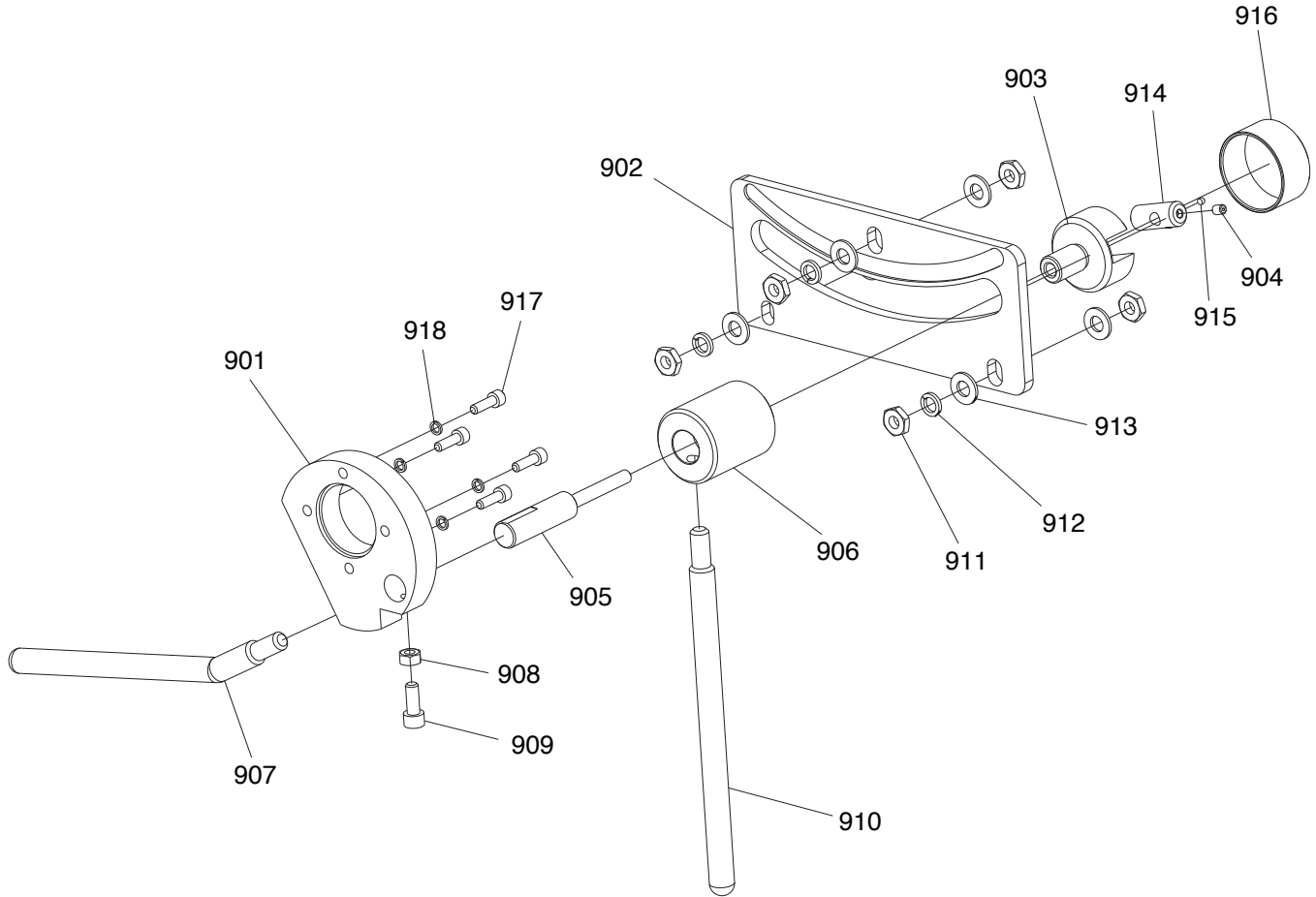


REF	PART #	DESCRIPTION
801	P0401801	RETAINER PLATE
802	P0401802	PLATEN
803	P0401803	EXT RETAINING RING 16MM
804	P0401804	FLAT WASHER 16 X 22 X 1MM
805	P0401805	LOCK WASHER 6MM
806	P0401806	HEX BOLT M6-1 X 25
807	P0401807	MOUNTING SHAFT
808	P0401808	CAP SCREW M8-1.25 X 30
809	P0401809	VIBRATION PAD
810	P0401810	MOUNTING ARM
811	P0401811	FLAT WASHER 6MM
812	P0401812	HEX BOLT M6-1 X 20
813	P0401813	GRAPHITE PAD 33-1/2 X 7-7/8 X 1/16"

REF	PART #	DESCRIPTION
814	P0401814	SPRING MOUNTING BLOCK
815	P0401815	BALL STUD M8-1.25 X 13, 34
816	P0401816	GAS SPRING 300N 240MM
817	P0401817	HEX BOLT M8-1.25 X 25
818	P0401818	LOCK WASHER 8MM
819	P0401819	EYE BOLT 1-3/16", M12-1.75 X 20
820	P0401820	HEX BOLT M10-1.5 X 35
821	P0401821	SQUARE WASHER 10MM
822	P0401822	SET SCREW M8-1.25 X 20
823	P0401823	LOCK WASHER 10MM
824	P0401824	BALL GRAB LATCH
825	P0401825	FLAT HD SCR M4-.7 X 12 SLOTTED



Platen Trunnion



REF PART # DESCRIPTION

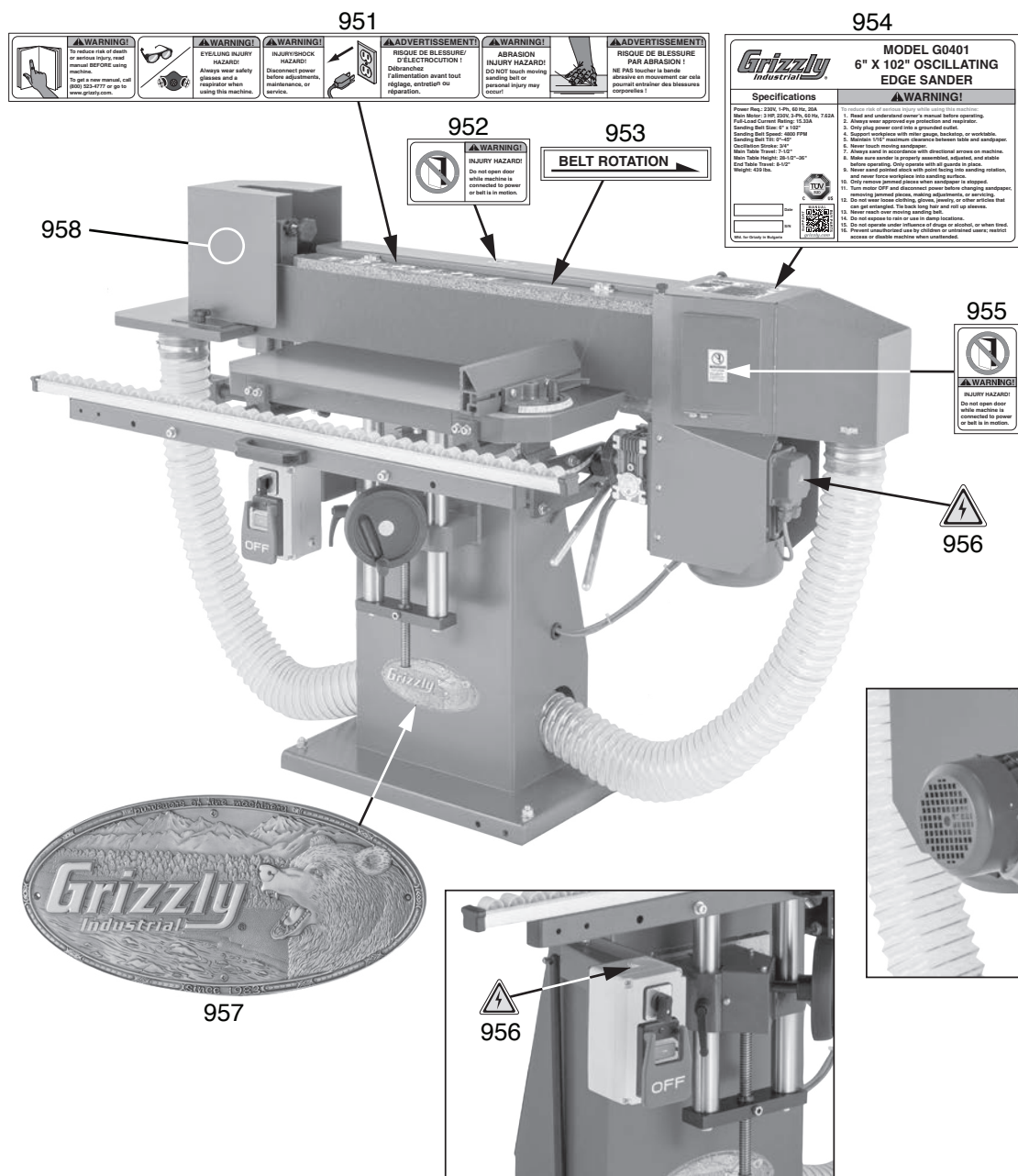
901	P0401901	FLANGE
902	P0401902	TRUNNION
903	P0401903	TILT BLOCK
904	P0401904	SET SCREW M6-1 X 10 CONE-PT
905	P0401905	MOUNTING SHAFT
906	P0401906	LOCK BLOCK
907	P0401907	PLATEN TILT LEVER
908	P0401908	HEX NUT M8-1.25
909	P0401909	CAP SCREW M8-1.25 X 20

REF PART # DESCRIPTION

910	P0401910	PLATEN TILT LOCK LEVER
911	P0401911	HEX NUT M10-1.5 THIN
912	P0401912	LOCK WASHER 10MM
913	P0401913	FLAT WASHER 10MM
914	P0401914	LOCK PIN
915	P0401915	SET SCREW M4-.7 X 5 CONE-PT
916	P0401916	COVER
917	P0401917	CAP SCREW M6-1 X 20
918	P0401918	LOCK WASHER 6MM



Labels & Cosmetics



REF	PART #	DESCRIPTION
951	P0401951	COMBO WARNING LABEL
952	P0401952	DO NOT OPEN LABEL VERT
953	P0401953	BELT ROTATION LABEL
954	P0401954	MACHINE ID LABEL

REF	PART #	DESCRIPTION
955	P0401955	DO NOT OPEN LABEL HOR
956	P0401956	ELECTRICITY LABEL
957	P0401957	GRIZZLY NAMEPLATE SMALL
958	P0401958	TOUCH-UP PAINT, GRIZZLY GREEN

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

