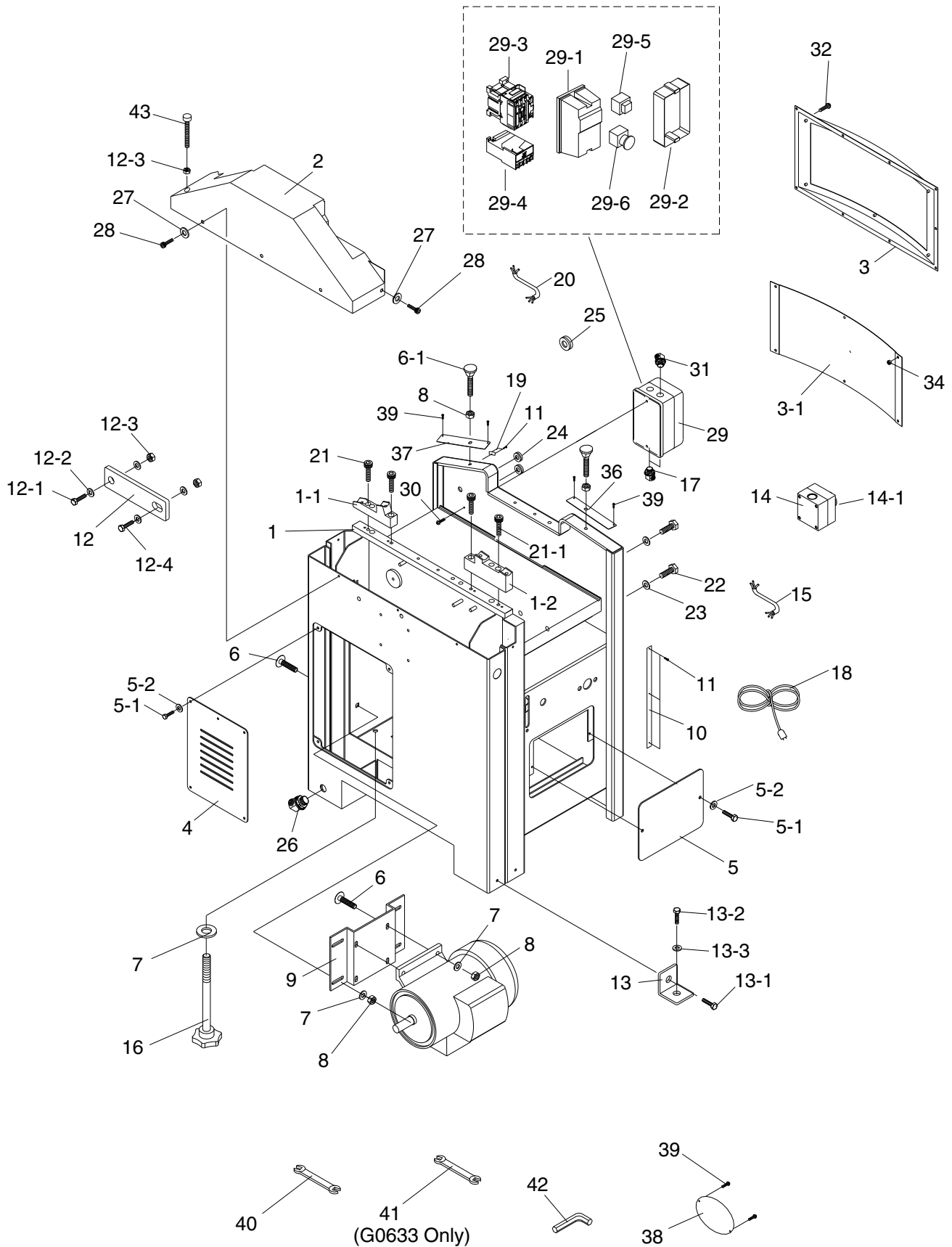


Stand Assembly



Stand Parts List

REF PART # DESCRIPTION

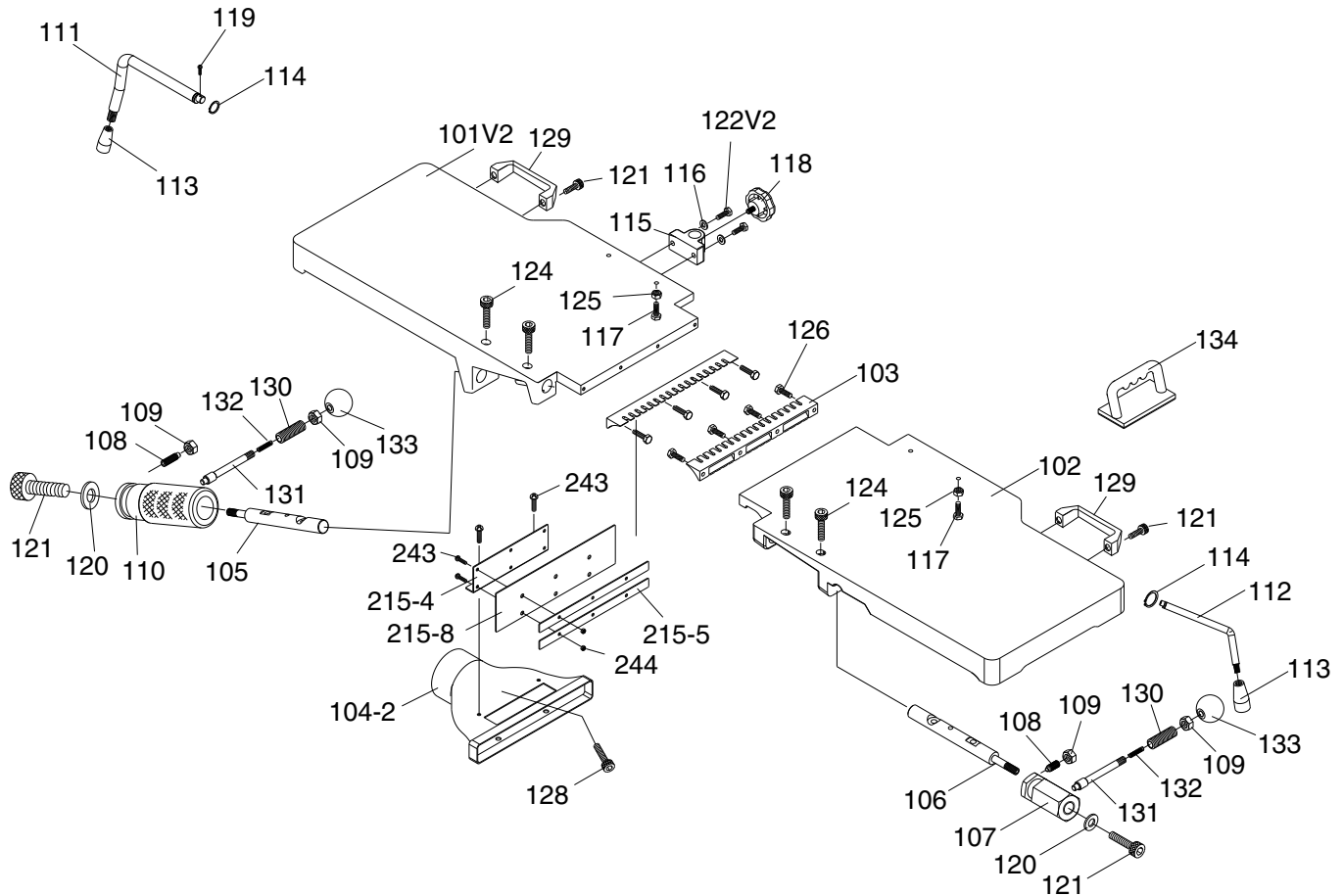
1	P0633001	FRAME
1-1	P0633001-1	HINGE SHAFT BRACKET (RIGHT)
1-2	P0633001-2	HINGE SHAFT BRACKET (LEFT)
2	P0633002	DRIVE SHAFT COVER
3	P0633003	COVER FRAME
3-1	P0633003-1	COVER
4	P0633004	DOOR
5	P0633005	SIDE OPENING COVER
5-1	P0633005-1	HEX BOLT 5/16-18 X 1/2
5-2	P0633005-2	FLAT WASHER 5/16
6	P0633006	CARRIAGE BOLT 3/8-16 X 1
6-1	P0633006-1	SPECIAL SCREW 3/8-16 X 1-1/2
7	P0633007	FLAT WASHER 3/8
8	P0633008	HEX NUT 3/8-16
9	P0633009	MOTOR BRACKET
10	P0633010	PLANER SCALE
11	P0633011	RIVET
12	P0633012	REINFORCEMENT PLATE
12-1	P0633012-1	HEX BOLT 5/16-18 X 5/8
12-2	P0633012-2	FLAT WASHER 5/16
12-3	P0633012-3	HEX NUT 5/16-18
12-4	P0633012-4	HEX BOLT 5/16-18 X 2-1/2
13	P0633013	SQUARE SUPPORT
13-1	P0633013-1	HEX BOLT 5/16-18 X 1/2
13-2	P0633013-2	TAP SCREW 1/4 X 1
13-3	P0633013-3	FLAT WASHER 1/4
14	P0633014	SWITCH BOX W/O SWITCH
14-1	P0633014-1	SWITCH KNOB
15	P0633015	EMERGENCY STOP SWITCH CORD
16	P0633016	KNOB BOLT 3/8-16
17	P0633017	STRAIN RELIEF
18	P0633018	POWER CORD

REF PART # DESCRIPTION

19	P0633019	DEPTH SCALE
20	P0633020	LIMIT SWITCH CORD
21	P0633021	CAP SCREW 3/8-16 X 1
21-1	P0633021-1	CAP SCREW 3/8-16 X 1-1/2
22	P0633022	HEX BOLT 1/4-20 X 5/8
23	P0633023	FLAT WASHER 1/4
24	P0633024	GROMMET
25	P0633025	GROMMET
26	P0633026	STRAIN RELIEF
27	P0633027	FLAT WASHER 1/4
28	P0633028	HEX BOLT 1/4-20 X 3/8
29	P0633029	MAGNETIC SWITCH ASSEMBLY
29-1	P0633029-1	MAG SWITCH FRONT COVER
29-2	P0633029-2	MAG SWITCH BACK COVER
29-3	P0633029-3	CONTACTOR
29-4	P0633029-4	THERMAL RELAY
29-5	P0633029-5	ON BUTTON
29-6	P0633029-6	OFF BUTTON
30	P0633030	PHLP HD SCR 10-24 X 5/8
31	P0633031	STRAIN RELIEF
32	P0633032	PHLP HD SCR 1/4-20 X 5/16
34	P0633034	HEX NUT 1/4-20
36	P0633036	PROTECTION PLATE (LEFT)
37	P0633037	PROTECTION PLATE (RIGHT)
38	P0633038	GRIZZLY NAMEPLATE-SMALL
39	P0633039	TAP SCREW #5 X 3/8
40	P0633040	WRENCH 12 X14
41	P0633041	WRENCH 8 X 10
42	P0633042	HEX WRENCH 3MM
43	P0633043	SPECIAL SCREW 5/16-18 X 1-1/2
49	P0633049	KNOB 1/4-20 X 1/2



Table Assembly



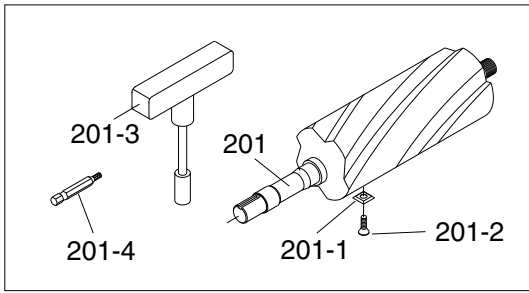
REF	PART #	DESCRIPTION
101	P0633101	INFEED TABLE
102	P0633102	OUTFEED TABLE
103	P0633103	TABLE LIP
104-2	P0633104-2	JOINTER DUST PORT W/ RECTANGLE HOLE
105	P0633105	HINGE SHAFT A
106	P0633106	HINGE SHAFT B
107	P0633107	OUTFEED TABLE ADJ. KNOB
108	P0633108	GUIDE SCREW
109	P0633109	HEX NUT 1/2-20
110	P0633110	INFEED HANDGRIP
111	P0633111	INFEED LOCK LEVER
112	P0633112	OUTFEED LOCK LEVER
113	P0633113	PLASTIC KNOB
114	P0633114	EXT RETAINING RING 12MM
115	P0633115	CUTTERHEAD GUARD BRACKET
116	P0633116	FLAT WASHER 1/4
117	P0633117	HEX BOLT 5/16-18 X 3/4
118	P0633118	KNOB SCREW 1/4-20 X 1
119	P0633119	PHLP HD SCR 10-24 X 1/4

REF	PART #	DESCRIPTION
120	P0633120	FLAT WASHER 5/16
121	P0633121	CAP SCREW 5/16-18 X 3/4
122	P0633122	HEX BOLT 1/4-20 X 1
124	P0633124	CAP SCREW 3/8-16 X 1-1/4
125	P0633125	HEX NUT 5/16-18
126	P0633126	CAP SCREW 1/4-20 X 1/2
127	P0633127	PLASTIC PLUG
128	P0633128	CAP SCREW 5/16-18 X 3/8
129	P0633129	HANDLE
130	P0633130	SPECIAL SCREW 1/2
131	P0633131	PLUNGER
132	P0633132	COMPRESSION SPRING
133	P0633133	KNOB
134	P0633134	PUSH BLOCK-SMALL
215-4	P0633215-4	L BRACKET
215-5	P0633215-5	PLATE
215-8	P0633215-8	PLATE
243	P0633243	PHLP HD SCR 10-24 X 1/2
244	P0633244	HEX NUT 10-24

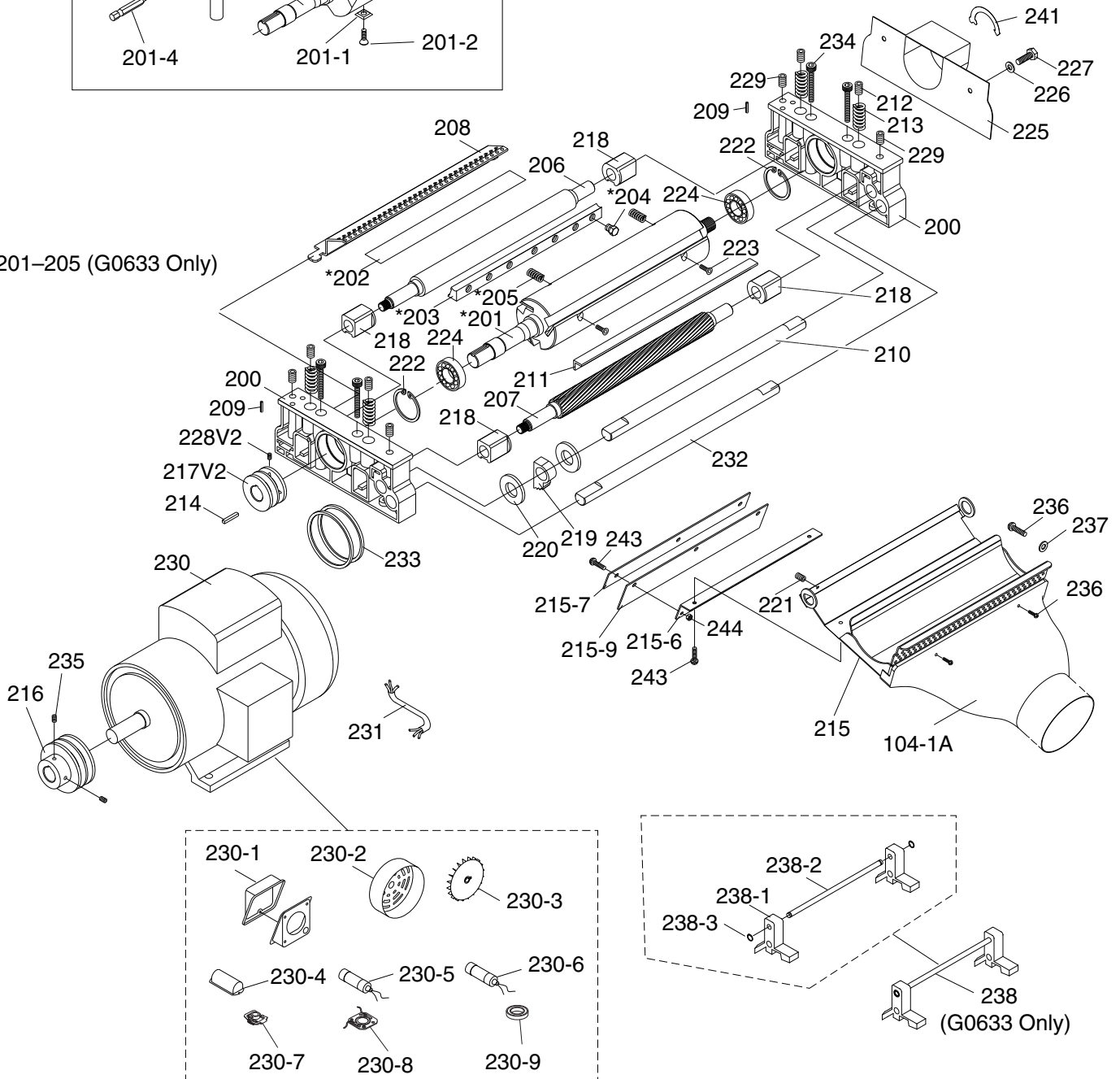


Cutterhead & Motor

G0634 Only



*201-205 (G0633 Only)



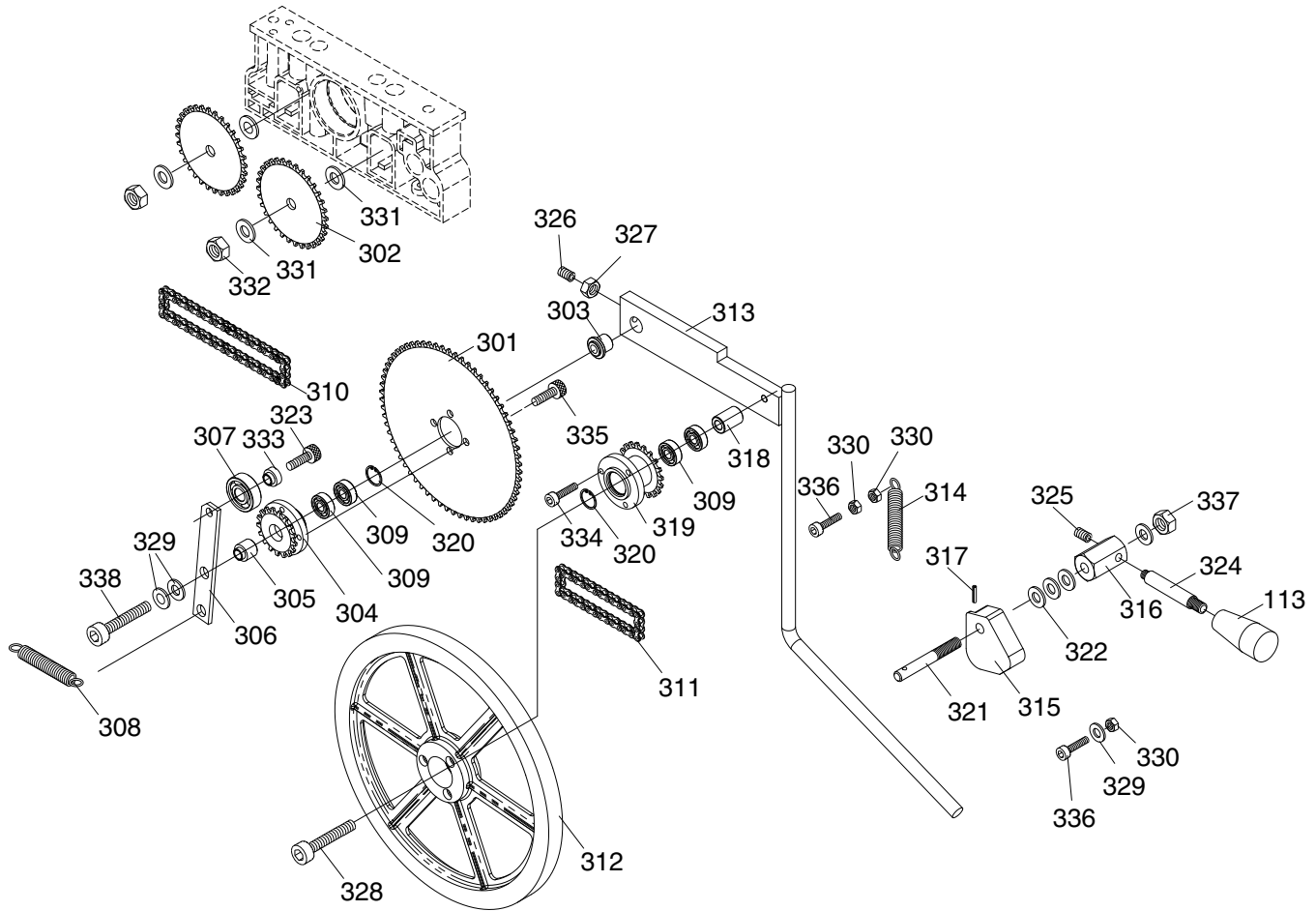
Cutterhead Parts List

REF	PART #	DESCRIPTION
104-1A	P0633104-1A	PLANER DUST PORT V2.09.07
200	P0633200	CUTTERHEAD BLOCK
201	P0633201	CUTTERHEAD (G0633)
201	P0633201	CUTTERHEAD (G0633)
201-1	P0634201-1	INDEXABLE CUTTER (G0634)
201-2	P0634201-2	FLAT HD TORX T20 M6-1 X 15 (G0634)
201-3	P0634201-3	T-HANDLE 1/4" BIT DRIVER (G0634)
201-4	P0634201-4	TORX BIT T-20 (G0634)
202	P0633202	KNIFE (G0633)
203	P0633203	GIB (G0633)
204	P0633204	GIB BOLT (G0633)
205	P0633205	COMPRESSION SPRING (G0633)
206	P0633206	OUTFEED ROLLER
207	P0633207	INFEED ROLLER
208	P0633208	COVER
209	P0633209	ALIGNMENT PIN
210	P0633210	PIVOT PIN
211	P0633211	SQUARE SUPPORT
212	P0633212	DOWEL
213	P0633213	COMPRESSION SPRING
214	P0633214	CUTTERHEAD PULLEY KEY
215	P0633215	DUST CHUTE
215-6	P0633215-6	BRACKET
215-7	P0633215-7	PLATE
215-9	P0633215-9	PLATE
216	P0633216	MOTOR PULLEY
217	P0633217	PULLEY
218	P0633218	SUPPORT
219	P0633219	ANTIKICKBACK FINGER
220	P0633220	SPACER

REF	PART #	DESCRIPTION
221	P0633221	SET SCREW 1/4-20 X 1/2
222	P0633222	INT RETAINING RING 52MM
223	P0633223	FLAT HD ALLEN SCR M5-.8 X 12 (G0633)
224	P0633224	BALL BEARING 6205-2RS
225	P0633225	GUARD
226	P0633226	FLAT WASHER 1/4
227	P0633227	HEX BOLT 1/4-20 X 3/8
228	P0633228	SET SCREW 1/4-20 X 1/4
229	P0633229	SET SCREW 1/4-20 X 1/2
230	P0633230	MOTOR 5HP
230-1	P0633230-1	JUNCTION BOX
230-2	P0633230-2	FAN COVER
230-3	P0633230-3	MOTOR FAN
230-4	P0633230-4	CAPACITOR COVER
230-5	P0633230-5	START CAPACITOR 400MFD 125VAC
230-6	P0633230-6	RUN CAPACITOR 50MFD 350VAC
231	P0633231	MOTOR CORD
232	P0633232	PIVOT PIN
233	P0633233	V-BELT FM-52 3L520
234	P0633234	CAP SCREW 5/16-18 X 3-1/4
235	P0633235	SET SCREW 1/4-20 X 3/8
236	P0633236	PHLP HD SCR 10-24 X 3/8
237	P0633237	FLAT WASHER #10
238	P0633238	KNIFE SETTING GAUGE
238-1	P0633238-1	KNIFE SETTING GAUGE FEET
238-2	P0633238-2	KNIFE SETTING GAUGE ROD
238-3	P0633238-3	E-CLIP 9MM
241	P0633241	CUTTERHEAD ROTATION LABEL
243	P0633243	PHLP HD SCR 10-24 X 1/2
244	P0633244	HEX NUT 10-24



Drive Assembly



REF PART # DESCRIPTION

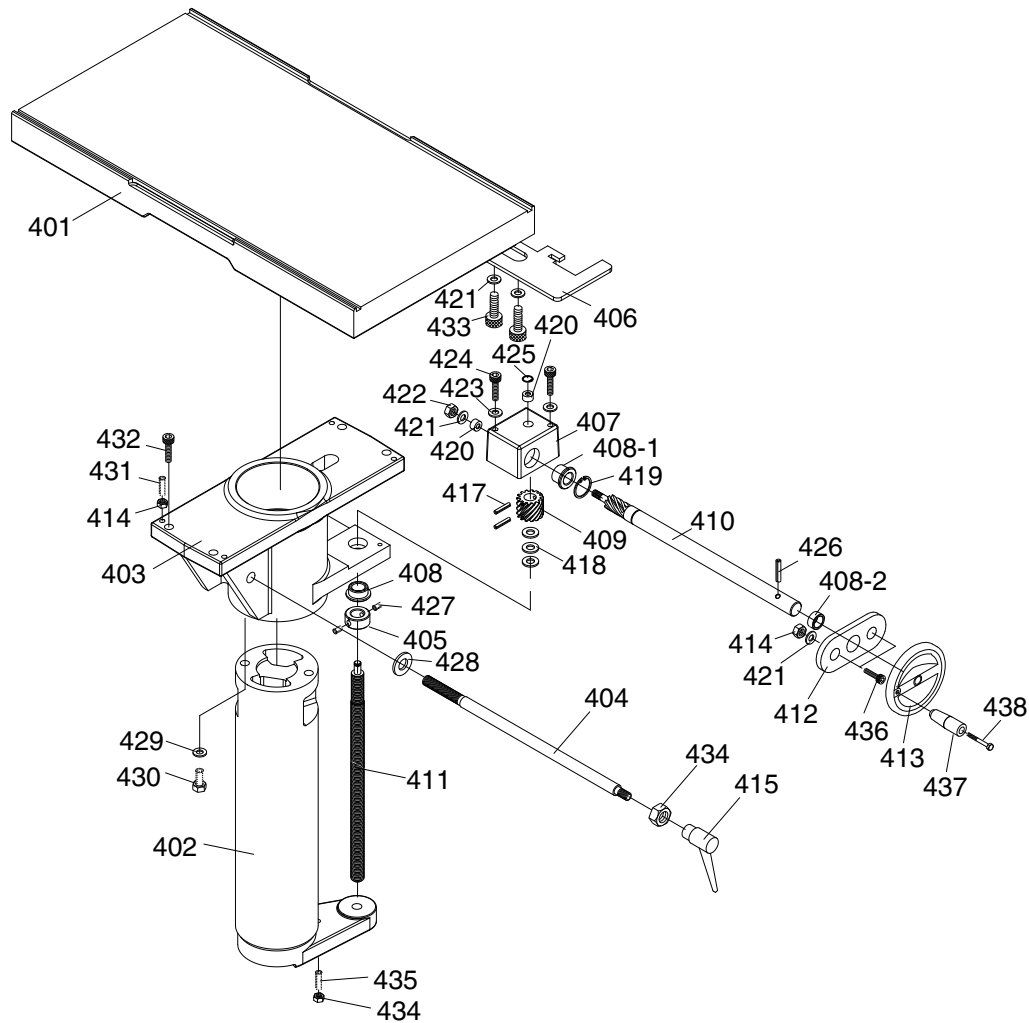
113	P0633113	PLASTIC KNOB
301	P0633301	SPROCKET 66T
302	P0633302	SPROCKET 34T
303	P0633303	BUSHING
304	P0633304	SPROCKET 18T
305	P0633305	SPACER
306	P0633306	ARM
307	P0633307	BALL BEARING 6204-2RS
308	P0633308	TENSION SPRING
309	P0633309	BALL BEARING 608-2RS
310	P0633310	ROLLER CHAIN
311	P0633311	ROLLER CHAIN
312	P0633312	CONTACT WHEEL
313	P0633313	LEVER
314	P0633314	TENSION SPRING
315	P0633315	CAM
316	P0633316	CAM SHAFT
317	P0633317	ROLL PIN
318	P0633318	SPACER
319	P0633319	SPROCKET 19T

REF PART # DESCRIPTION

320	P0633320	INT RETAINING RING 22MM
321	P0633321	STUD
322	P0633322	FLAT WASHER 3/8
323	P0633323	CAP SCREW 3/8-16 X 1/2
324	P0633324	LEVER
325	P0633325	SET SCREW 5/16-18 X 3/8
326	P0633326	SET SCREW 1/4-20 X 1
327	P0633327	HEX NUT 1/4-20
328	P0633328	CAP SCREW 5/16-18 X 2
329	P0633329	FLAT WASHER 5/16
330	P0633330	HEX NUT 5/16-18
331	P0633331	FLAT WASHER 1/2
332	P0633332	HEX NUT 1/2-20
333	P0633333	BUSHING
334	P0633334	CAP SCREW 1/4-20 X 3/4
335	P0633335	CAP SCREW 1/4-20 X 3/8
336	P0633336	CAP SCREW 5/16-18 X 3/4
337	P0633337	LOCK NUT 3/8-16
338	P0633338	CAP SCREW 5/16-18 X 2-1/2



Planer Table

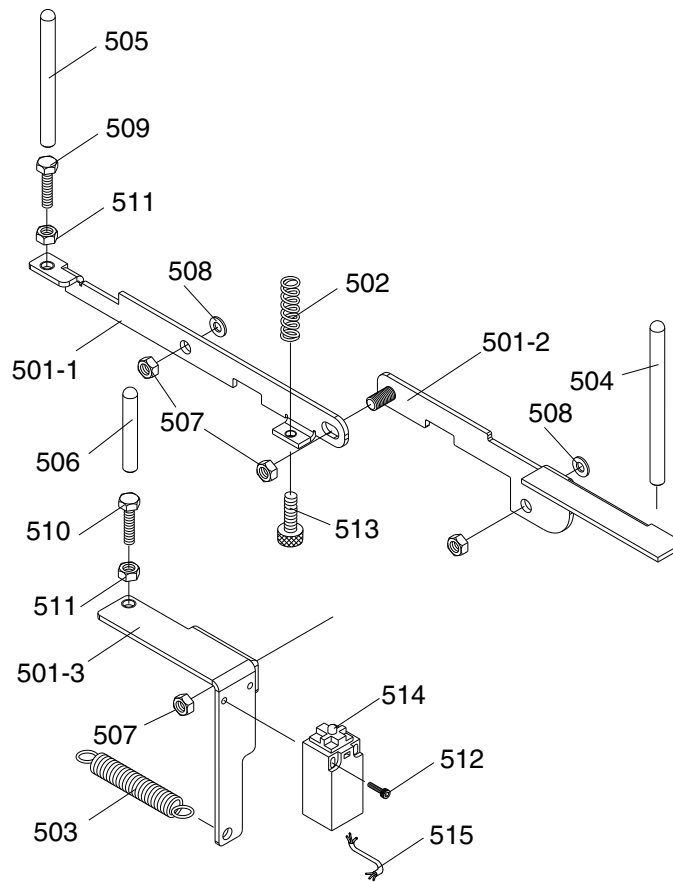


REF	PART #	DESCRIPTION
401	P0633401	PLANER TABLE
402	P0633402	COLUMN
403	P0633403	CYLINDER LINER
404	P0633404	LOCK SCREW
405	P0633405	COLLAR
406	P0633406	THICKNESS POINTER
407	P0633407	GEAR BOX
408	P0633408	BUSHING
408-1	P0633408-1	SELF-LUBRICATION BUSHING
408-2	P0633408-2	SELF-LUBRICATION BUSHING
409	P0633409	GEAR
410	P0633410	WORM SHAFT
411	P0633411	ELEVATION LEAD SCREW
412	P0633412	SHIELD PLATE
413	P0633413	HANDWHEEL
414	P0633414	HEX NUT 5/16-18
415	P0633415	UNIVERSAL LOCK LEVER
417	P0633417	ROLL PIN
418	P0633418	THRUST BEARING NTB1528 +2AS
419	P0633419	INT RETAINING RING 19MM

REF	PART #	DESCRIPTION
420	P0633420	BUSHING
421	P0633421	FLAT WASHER 5/16
422	P0633422	LOCK NUT 5/16-18
423	P0633423	LOCK WASHER 1/4
424	P0633424	CAP SCREW 1/4-20 X 2-1/4
425	P0633425	INT RETAINING RING 8MM
426	P0633426	ROLL PIN 5 X 30
427	P0633427	SET SCREW 5/16-18 X 1/4
428	P0633428	FLAT WASHER
429	P0633429	LOCK WASHER 3/8
430	P0633430	HEX BOLT 3/8-16 X 1-1/2
431	P0633431	SET SCREW 5/16-18 X 1
432	P0633432	CAP SCREW 3/8-16 X 1-1/4
433	P0633433	HEX BOLT 5/16-18 X 1/2
434	P0633434	HEX NUT 3/8-16
435	P0633435	SET SCREW 3/8-16 X 2
436	P0633436	PHLP HD SCR 5/16-18 X 3/4
437	P0633437	HANDLE
438	P0633438	SPECIAL SCREW 3/8-16 X 3-3/8



Limit Switch



REF PART # DESCRIPTION

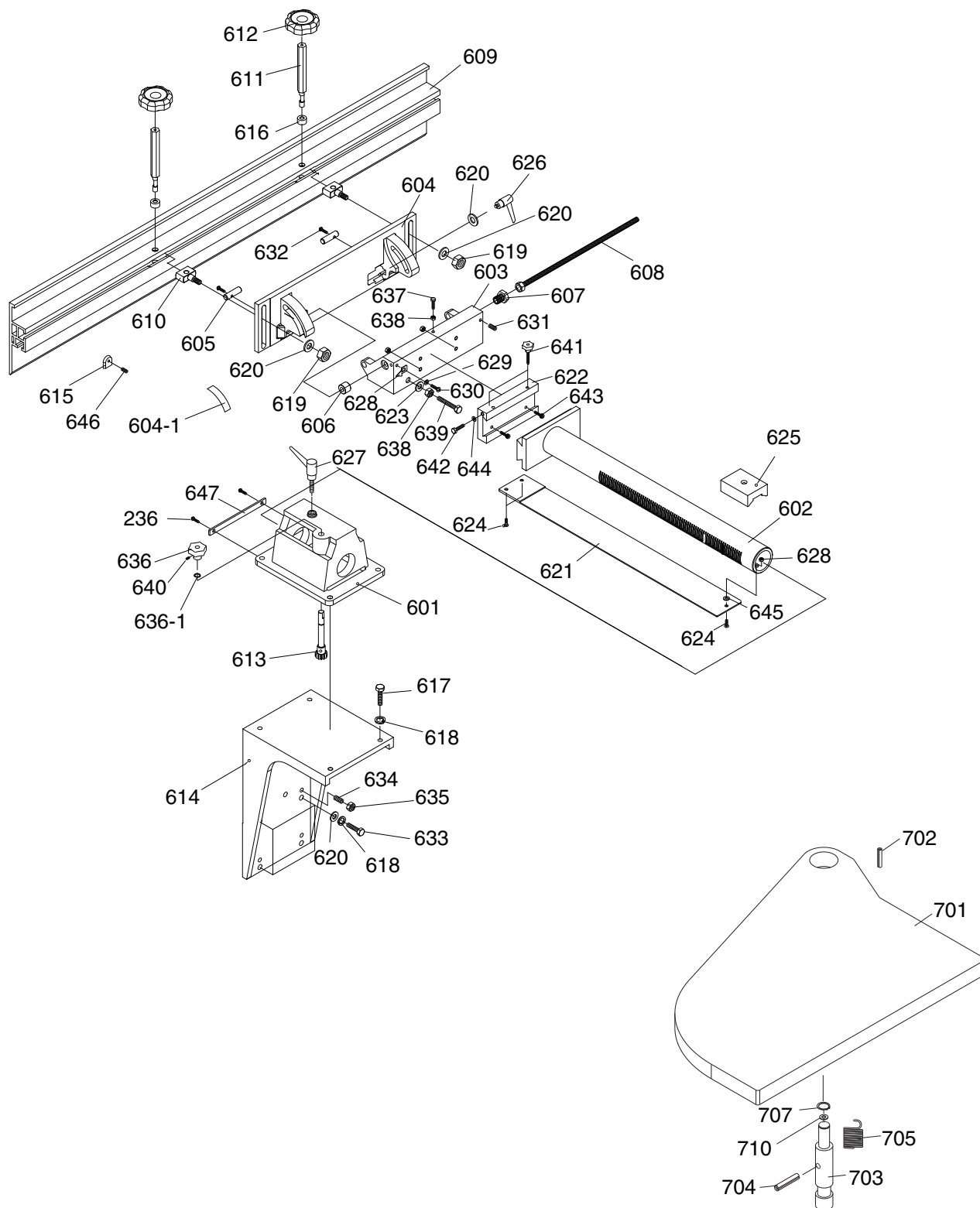
501-1	P0633501-1	SWING LEVER (F)
501-2	P0633501-2	SWING LEVER (M)
501-3	P0633501-3	LIMIT SWITCH BRACKET
502	P0633502	COMPRESSION SPRING
503	P0633503	EXTENSION SPRING
504	P0633504	SWITCH ACTIVATION ROD
505	P0633505	SWITCH ACTIVATION ROD
506	P0633506	SWITCH ACTIVATION ROD
507	P0633507	LOCK NUT 5/16-18

REF PART # DESCRIPTION

508	P0633508	FLAT WASHER 5/16
509	P0633509	HEX BOLT 5/16-18 X 1
510	P0633510	HEX BOLT 5/16-18 X 1/2
511	P0633511	HEX NUT 5/16-18
512	P0633512	CAP SCREW 10-24 X 1-1/4
513	P0633513	CAP SCREW 1/4-20 X 1
514	P0633514	LIMIT SWITCH
515	P0633515	LIMIT SWITCH CONTROL CORD



Fence/Guard



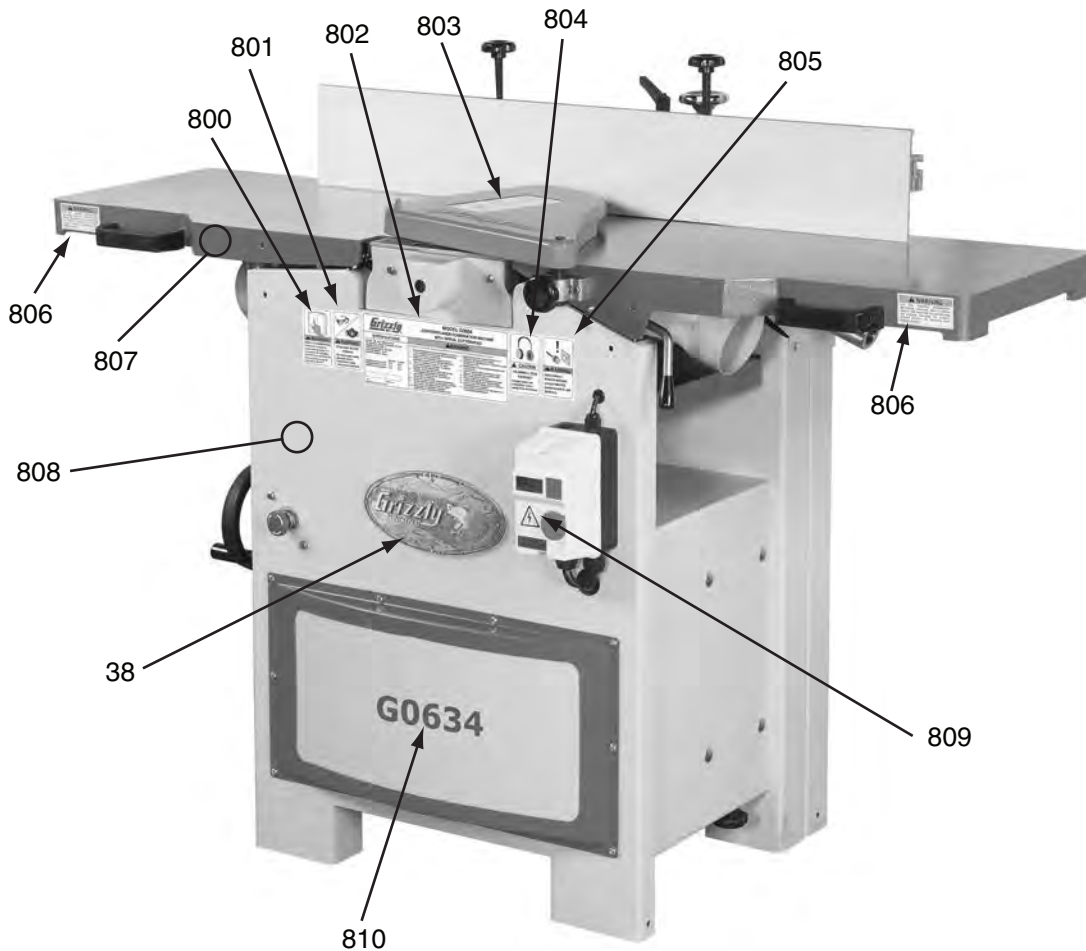
Fence/Guard Parts List

REF	PART #	DESCRIPTION
601	P0633601	FENCE BASE
602	P0633602	ADJUSTMENT TUBE W/RACK
603	P0633603	TRUNNION BRACKET
604	P0633604	TRUNNION
604-1	P0633604-1	FENCE ANGLE SCALE
605	P0633605	PIVOT STUD
606	P0633606	SPACER
607	P0633607	ADJUSTMENT SCREW
608	P0633608	ADJUSTMENT ROD
609	P0633609	FENCE
610	P0633610	SLIDING BOLT
611	P0633611	ECCENTRIC SHAFT
612	P0633612	LOCK KNOB 3/8-16
613	P0633613	PINION SHAFT
614	P0633614	FENCE SUPPORT
615	P0633615	PLASTIC PROTECTION SHOE
616	P0633616	BUSHING
617	PB03	HEX BOLT 5/16-18 X 1
618	PLW01	LOCK WASHER 5/16
619	PLN03	LOCK NUT 5/16-18
620	PW07	FLAT WASHER 5/16
621	P0633621	CUTTER KNIFE GUARD
622	P0633622	DOVETAIL BRACKET FOR QUICK RELEASE
623	PW06	FLAT WASHER 1/4
624	PFH19	FLAT HD SCR 1/4-20 X 3/8
625	P0633625	TUBE LOCKING SHOE
626	P0633626	UNIVERSAL LOCK LEVER
627	P0633627	UNIVERSAL LOCK LEVER

REF	PART #	DESCRIPTION
628	P0633628	POINTER
629	PW06	FLAT WASHER 1/4
630	PS07	PHLP HD SCR 1/4-20 X 3/8
631	PSS03	SET SCREW 1/4-20 X 3/8
632	PS22	PHLP HD SCR 10-24 X 5/8
633	PB12	HEX BOLT 5/16-18 X 1-1/4
634	PSS01	SET SCREW 5/16-18 X 1
635	PN02	HEX NUT 5/16-18
636	P0633636	CONTROL KNOB
636-1	PR01M	EXT RETAINING RING 10MM
637	PB05	HEX BOLT 1/4-20 X 3/4
638	PN05	HEX NUT 1/4-20
639	PB97	HEX BOLT 1/4-20 X 3-1/4
640	PSS11	SET SCREW 1/4-20 X 1/4
641	P0633641	KNOB SCREW 1/4
642	PB19	HEX BOLT 1/4-20 X 1/2
643	PSB06	CAP SCREW 1/4-20 X 1
644	PW06	FLAT WASHER 1/4
645	PW06	FLAT WASHER 1/4
646	PSS29	SET SCREW 10-24 X 1/4
647	P0633647	FENCE BASE PLATE
701	P0633701	CUTTERHEAD GUARD
702	PRP31M	ROLL PIN 6 X 36
703	P0633703	STUD
704	PRP05M	ROLL PIN 5 X 30
705	P0633705	TORSION SPRING
707	PR48M	EXT RETAINING RING 11MM
710	P0633710	LOAD WASHER



Labels



REF PART # DESCRIPTION

38	P0633038	GRIZZLY NAMEPLATE-SMALL
800	P0633800	READ MANUAL 2" X 3 5/16"
801	P0633801	RESPIRATOR/GLASSES LABEL
802	P0633802	MACHINE ID LABEL G0633
802	P0633802	MACHINE ID LABEL G0633
803	P0633803	CUTTERHEAD GUARD WARNING LABEL
804	P0633804	EAR PROTECTION 2"X3 5/16"H

REF PART # DESCRIPTION

805	P0633805	DISCONNECT POWER LABEL
806	P0633806	CHANGING OPERATIONS WARNING LABEL
807	P0633807	GRIZZLY GREEN PAINT
808	P0633808	GREY PUTTY TOUCH UP PAINT
809	P0633809	ELECTRICITY LABEL
810	P0633810	MODEL NUMBER LABEL G0633
810	P0633810	MODEL NUMBER LABEL G0633

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

