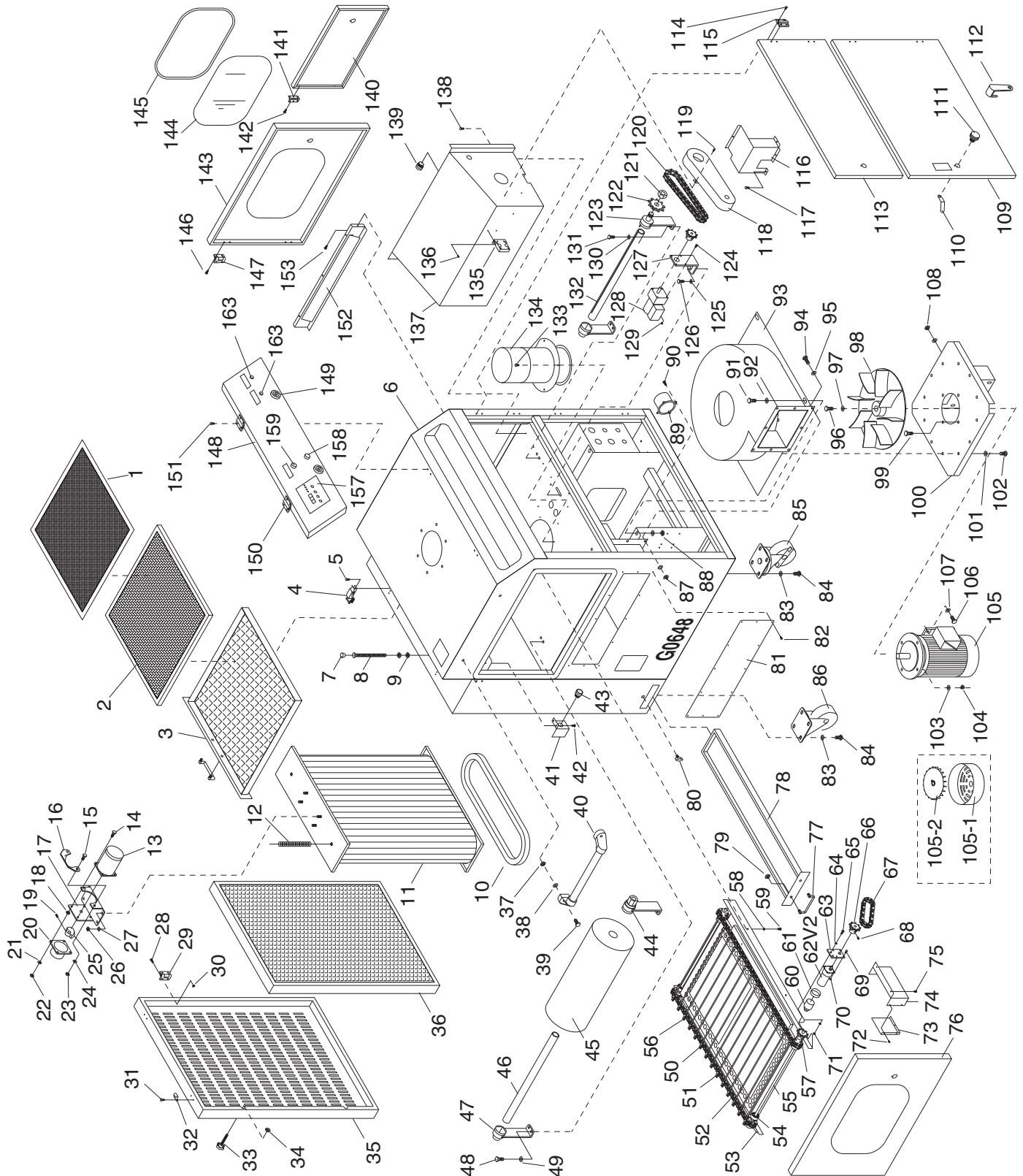


SECTION 9: PARTS

Main Parts Breakdown



Parts List

REF	PART #	DESCRIPTION
1	P0648001	STAINLESS SCREEN
2	P0648002	ALUMINUM MESH 555 X 555 X 22MM
3	P0648003	DRAWER
4	P0648004	SPRING BUCKLE LATCH
5	PHTEK23	TAP SCREW #10 X 1/2
6	P0648006	CABINET
7	P0648007	PLASTIC CAP
8	P0648008	SPECIAL RETAINING BOLT 3/8"-16
9	PN08	HEX NUT 3/8-16
10	P0648010	OVAL SEAL
11	P0648011	PLEATED FILTER 600 X 170 X 730MM
12	P0648012	COMPRESSION SPRING
13	P0648013	VIBRATION MOTOR 220V
14	PB26	HEX BOLT 1/4-20 X 1-1/2
15	PB07	HEX BOLT 5/16-18 X 3/4
16	P0648016	VIBRATION MOTOR BASE A
17	P0648017	VIBRATION MOTOR BASE B
18	PN05	HEX NUT 1/4-20
19	P0648019	SPECIAL SCREW 1/4"-24 1/4
20	P0648020	COVER
21	PW06	FLAT WASHER 1/4
22	PLN02	LOCK NUT 1/4-20
23	PLN03	LOCK NUT 5/16-18
24	PW07	FLAT WASHER 5/16
25	P0648025	ECCENTRIC WHEEL
26	PLN03	LOCK NUT 5/16-18
27	PW07	FLAT WASHER 5/16
28	P0648028	SPECIAL HEX BOLT M5-1.5 X 10
29	P0648029	HINGE
30	PN06M	HEX NUT M5-.8
31	PHTEK23	TAP SCREW #10 X 1/2
32	P0648032	SPRING BUCKLE
33	P0648033	KNOB
34	PN02	HEX NUT 5/16-18
35	P0648035	HEPA FRAME
36	P0648036	HEPA FILTER 640 X 890 X 50MM
37	PN02M	HEX NUT M10-1.5
38	PW02	FLAT WASHER 3/8
39	P0648039	SPECIAL HEX BOLT M10-1.5 X 50
40	P0648040	ALUMINUM HANDLE 400MM
41	P0648041	ROLLING FILTER SWITCH BASE
42	PHTEK8	TAP SCREW #8 X 1/2
43	P0648043	ROLLING FILTER SWITCH
44	P0648044	FIXED BEARING BASE
45	P0648045	ROLLING FILTER
46	P0648046	SUPPLY AXLE
47	P0648047	SPRING-LOADED BEARING BASE
48	PB07	HEX BOLT 5/16-18 X 3/4
49	PW07	FLAT WASHER 5/16
50	PS23	PHLP HD SCR #8-32 X 1/4

REF	PART #	DESCRIPTION
51	P0648051	CONVEYOR ROD
52	P0648052	TRANSMISSION CHAIN
53	P0648053	GUIDE RAIL
54	P3200RS	BALL BEARING 3200RS
55	P0648055	CONVEYOR IDLER SHAFT
56	P0648056	INSULATED END
57	P0648057	GEAR 9T
58	PW07	FLAT WASHER 5/16
59	PB07	HEX BOLT 5/16-18 X 3/4
60	P0648060	COVER
61	P0648061	STEEL CLAMP
62V2	P0648062V2	MOTOR 12V V2.15.08
63	P0648063	MOTOR BASE
64	PW06	FLAT WASHER 1/4
65	PB05	HEX BOLT 1/4-20 X 3/4
66	P0648066	GEAR 9T
67	P0648067	CHAIN
68	P0648068	SPECIAL SCREW M6-1 X 6
69	P0648069	SPECIAL BOLT #6-32 X 1
70	PN12	HEX NUT #6-32
71	PN05	HEX NUT 1/4-20
72	PS01	PHLP HD SCR #10-24 X 1/2
73	P0648073	CHAIN HOUSING A
74	P0648074	CHAIN HOUSING B
75	PHTEK8	TAP SCREW #8 X 1/2
76	P0648076	LEFT SIDE DOOR
77	P0648077	HANDLE
78	P0648078	DUST PAN
79	PN02	HEX NUT 5/16-18
80	P0648080	WING SCREW
81	P0648081	SEAL BOARD
82	PHTEK8	TAP SCREW #8 X 1/2
83	PW07	FLAT WASHER 5/16
84	PB07	HEX BOLT 5/16-18 X 3/4
85	P0648085	CASTER W/BRAKE
86	P0648086	CASTER W/O BRAKE
87	PN02	HEX NUT 5/16-18
88	PN08	HEX NUT 3/8-16
89	P0648089	PRESSURE GAUGE
90	PHTEK8	TAP SCREW #8 X 1/2
91	PN08	HEX NUT 3/8-16
92	PW02	FLAT WASHER 3/8
93	P0648093	BLOWER
94	PB07	HEX BOLT 5/16-18 X 3/4
95	PW07	FLAT WASHER 5/16
96	PB18	HEX BOLT 3/8-16 X 1
97	P0648097	SPECIAL WASHER
98	P0648098	IMPELLER 14.5"DIAMETER
99	PB24	HEX BOLT 3/8-16 X 1-1/4



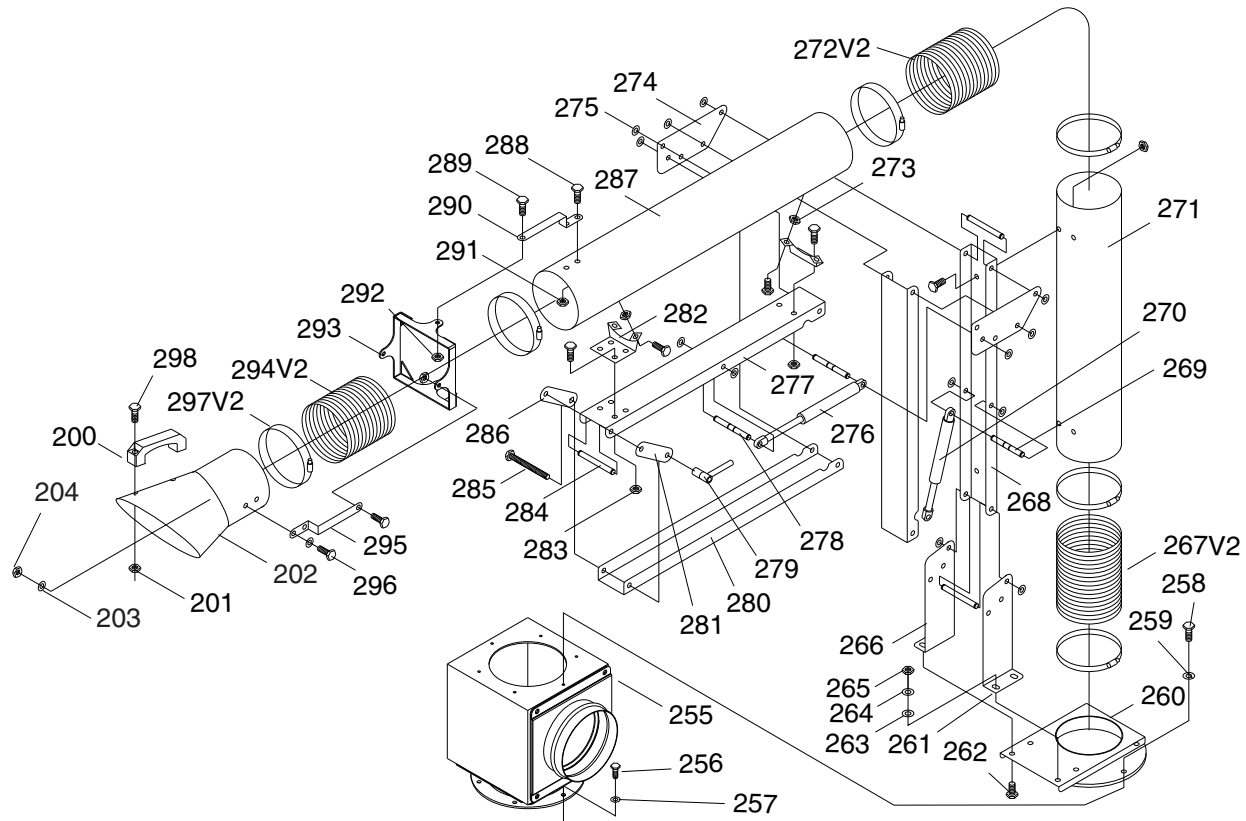
Parts List

REF	PART #	DESCRIPTION
100	P0648100	MOTOR BASE
101	PB07	HEX BOLT 5/16-18 X 3/4
102	PW07	FLAT WASHER 5/16
103	PW02	FLAT WASHER 3/8
104	PN08	HEX NUT 3/8-16
105	P0648105	MOTOR 2HP 220V 3PH
105-1	P0648105-1	FAN COVER
105-2	P0648105-2	MOTOR FAN
106	PN08	HEX NUT 3/8-16
107	PW02	FLAT WASHER 3/8
108	PN08	HEX NUT 3/8-16
109	P0648109	LOWER FRONT DOOR
110	P0648110	HANDLE ROTATION PLATE
111	P0648111	WATERPROOF SWITCH
112	P0648112	SWITCH HANDLE
113	P0648113	UPPER FRONT DOOR
114	P0648114	SPECIAL HEX BOLT M5-.8 X 10
115	P0648115	HINGE
116	P0648116	COVER
117	PS17	PHLP HD SCR #8-32 X 1/2
118	P0648118	CHAIN HOUSING C
119	PS01	PHLP HD SCR #10-24 X 1/2
120	P0648120	CHAIN
121	PN17	HEX NUT 3/4-10
122	P0648122	GEAR 21T
123	P0648123	GEARED BEARING BASE
124	PS64M	PHLP HD SCR M4-.7 X 65
125	PW07	FLAT WASHER 5/16
126	PB07	HEX BOLT 5/16-18 X 3/4
127	P0648127	BASE

REF	PART #	DESCRIPTION
128	P0648128	REDUCER
129	PFN07M	FLANGE NUT M4-.7
130	PW07	FLAT WASHER 5/16
131	PB07	HEX BOLT 5/16-18 X 3/4
132	P0648132	RECOVERY AXLE
133	PHTEK8	TAP SCREW #8 X 1/2
134	P0648134	PIPE
135	P0648135	SENSOR EYE
136	PS01	PHLP HD SCR #10 X 1/2
137	P0648137	RECOVERY BOX
138	PHTEK8	TAP SCREW #8 X 1/2
139	P0648139	CONVEYOR SWITCH
140	P0648140	ELECTRICAL BOX DOOR
141	P0648141	HINGE
142	PHTEK23	TAP SCREW #10 X 1/2
143	P0648143	RIGHT DOOR
144	P0648144	GLASS WINDOW 621.2 X 406.8MM
145	P0648145	GLASS SEAL 2060MM
146	P0648146	SPECIAL SCREW M5-.8 X 10
147	P0648147	HINGE
148	P0648148	CONTROL PANEL
149	P0648149	CONTROL PANEL LOCK
150	P0648150	HINGE
151	P0648151	SPECIAL HEX BOLT M5-.8 X 10
152	P0648152	COVER BOARD
153	PHTEK23	TAP SCREW #8 X 1/2
157	P0648157	DIGITAL CONTROL PANEL
158	P0648158	EMERGENCY STOP SWITCH
159	P0648159	BUZZER
163	P0648163	WARNING LAMP



Blast Gates and Ducting Arm Breakdown



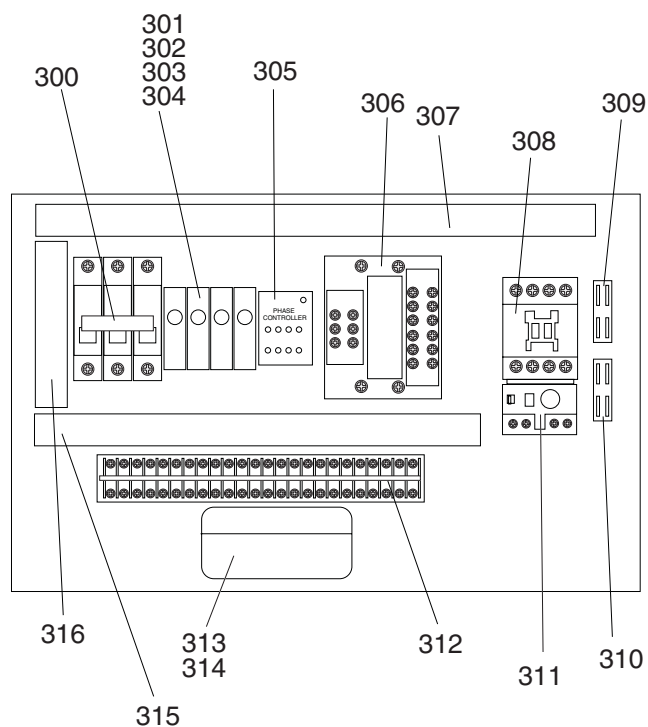
Parts List

REF	PART #	DESCRIPTION
200	P0648200	HANDLE
201	PN02	HEX NUT 5/16-18
202	P0648202	HOOD
203	PW07	FLAT WASHER 5/16
204	PN02	HEX NUT 5/16-18
255	P0648255	CONNECTOR
256	PB18	HEX BOLT 3/8-16 X 1
257	PW02	FLAT WASHER 3/8
258	PB18	HEX BOLT 3/8-16 X 1
259	PW02	FLAT WASHER 3/8
260	P0648260	BASE
261	P0648261	ROTATION PLATE A
262	PB18	HEX BOLT 3/8-16 X 1
263	PW02	FLAT WASHER 3/8
264	PLW04	LOCK WASHER 3/8
265	PN08	HEX NUT 3/8-16
266	P0648266	ROTATION PLATE B
267V2	P0648267V2	NYLON DUCT 6" X (25 RINGS) V2.15.08
268	P0648268	EXTENSION ARM
269	P0648269	SUPPORT PIN A
270	P0648270	GAS SPRING B
271	P0648271	LOWER PIPE
272V2	P0648272V2	NYLON HOSE 6" X (34 RINGS) V2.15.08
273	PN02	HEX NUT 5/16-18
274	P0648274	MIDDLE ROTATION PLATE

REF	PART #	DESCRIPTION
275	P0648275	BUCKLE
276	P0648276	GAS SPRING A
277	P0648277	EXTENSION ARM SUPPORT
278	P0648278	SUPPORT PIN
279	P0648279	HANDLE
280	P0648280	ROTATION SHAFT C
281	P0648281	UPPER LEFT ROTATION PLATE
282	P0648282	PIPE SUPPORT BASE
283	PN02	HEX NUT 5/16-18
284	P0648284	ROTATION AXLE A
285	P0648285	SPECIAL SCREW 3/8"-18 X 4"
286	P0648286	UPPER RIGHT ROTATION PLATE
287	P0648287	UPPER PIPE
288	PB07	HEX BOLT 5/16-18 X 3/4
289	PB21	HEX BOLT 3/8-16 X 3/4
290	P0648290	ROTATION PLATE
291	PN02	HEX NUT 5/16-18
292	PN08	HEX NUT 3/8-16
293	P0648293	COLLECTOR BRACKET
294V2	P0648294V2	NYLON DUCT 6" X (25 RINGS) V2.15.08
295	P0648295	SUPPORT
296	PHTEK11	TAP SCREW #8 X 3/4
297V2	P0648297V2	HOSE CLAMP 6-1/2" V2.15.08
298	P0648298	INNER HEX SCREW 5/16-18 X 1



Main Electrical Box



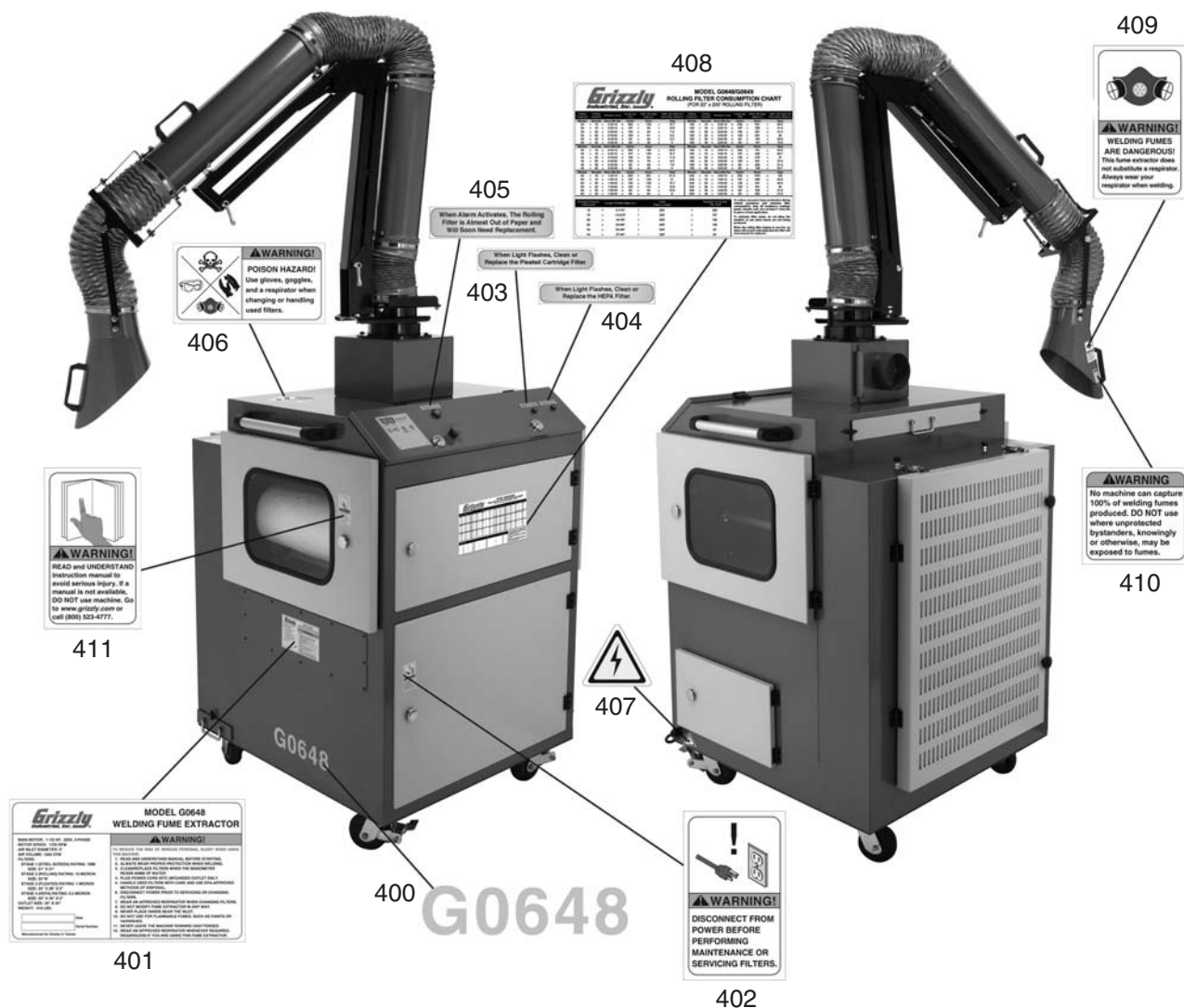
Parts List

REF	PART #	DESCRIPTION
300	P0648300	CIRCUIT BREAKER ASSEMBLY
301	P0648301	FUSE HOUSING
302	P0648302	FUSE 1AMP
303	P0648303	FUSE 2AMP
304	P0648304	FUSE 3AMP
305	P0648305	PHASE CONTROLLER APR-4 220VAC
306	P0648306	TRANSFORMER 220V
307	P0648307	UPPER COVER
308	P0648308	CONTACTOR SHIHLIN S-P11 220V

REF	PART #	DESCRIPTION
309	P0648309	SPLIT PHASE CAPACITOR 4UF 125VAC
310	P0648310	SPLIT PHASE CAPACITOR 1UF 400WV AC
311	P0648311	RELAY SHIHLIN TH-P12 5-8A 220V
312	P0648312	TERMINAL BOARD
313	P0648313	SPEED CONTROL RHEOSTAT
314	P0648314	RHEOSTAT BOX
315	P0648315	LOWER COVER
316	P0648316	LEFT COVER



Label Placement



Parts List

REF	PART #	DESCRIPTION
400	P0648400	MACHINE ID LABEL
401	P0648401	MODEL ID LABEL
402	PLABEL-63	DISCONNECT POWER LABEL
403	P0648403	CHANGE PLEATED FILTER LABEL
404	P0648404	CHANGE HEPA FILTER LABEL
405	P0648405	CHANGE ROLLING FILTER LABEL

REF	PART #	DESCRIPTION
406	P0648406	POISON WARNING LABEL
407	PLABEL-14	ELECTRICITY LABEL
408	P0648408	MAGNETIC FILTER TIME CHART
409	PLABEL-61	RESPIRATOR LABEL
410	P0648410	WELDING WARNING LABEL
411	PLABEL-12A	READ MANUAL LABEL

! WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

