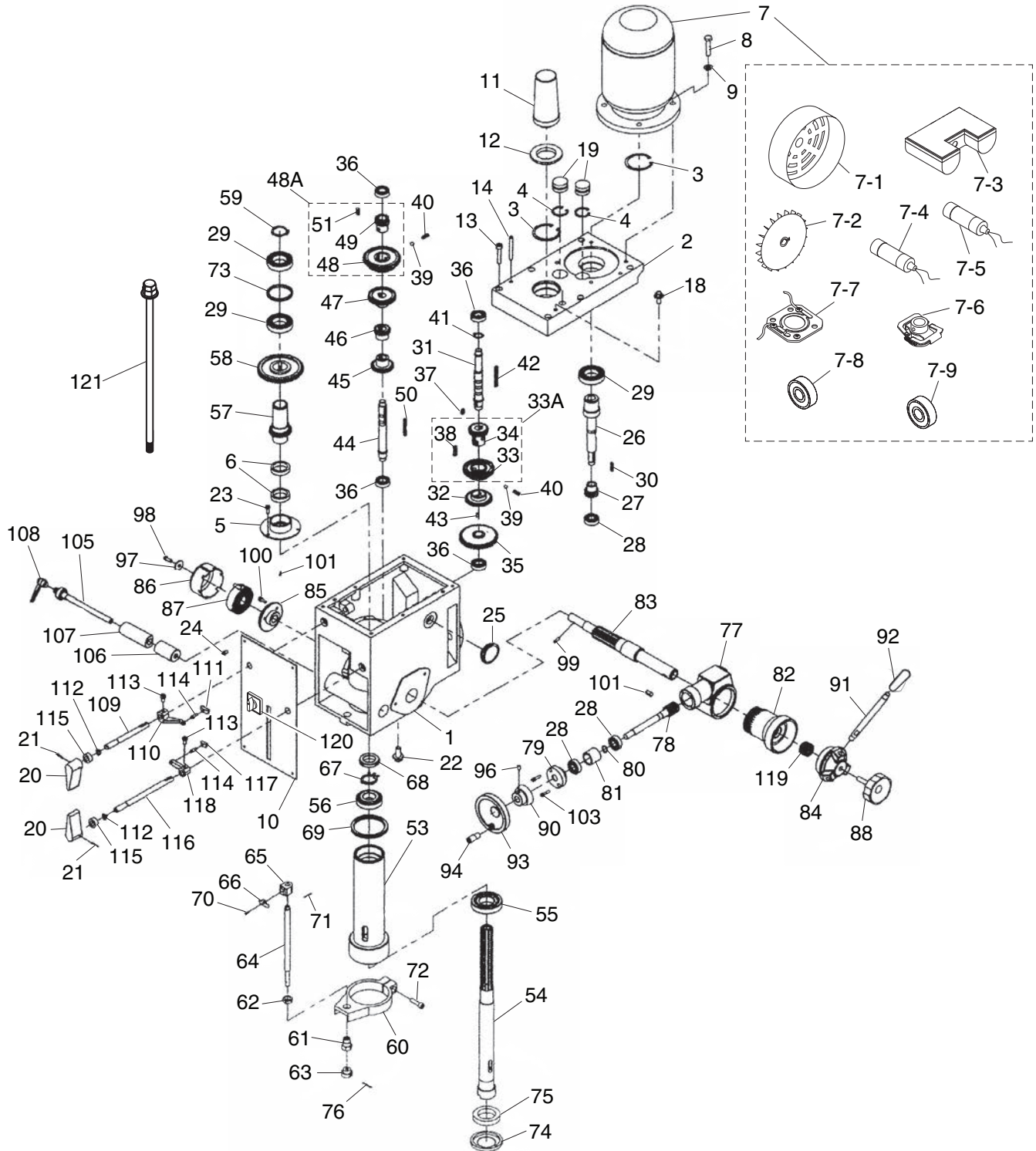


SECTION 9: PARTS

Head



Please Note: We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call (800) 523-4777 or visit our online parts store at www.grizzly.com to check for availability.



Head Parts List

REF	PART #	DESCRIPTION
1	P0754001	HEADSTOCK HOUSING
2	P0754002	HEADSTOCK TOP COVER
3	PR38M	INT RETAINING RING 62MM
4	PR21M	INT RETAINING RING 35MM
5	P0754005	FLANGED END CAP
6	P0754006	QUILL SEAL
7	P0754007	MOTOR 2HP 220V 1-PH
7-1	P0754007-1	MOTOR FAN COVER
7-2	P0754007-2	MOTOR FAN
7-3	P0754007-3	MOTOR JUNCTION BOX
7-4	PC150E	S CAPACITOR 150M 250V 1-5/8 X 3
7-5	PC20D	R CAPACITOR 20M 450V 1-1/2 X 3-1/4
7-6	P0754007-6	CENTRIFUGAL SWITCH 25-1725
7-7	P0754007-7	CONTACT PLATE
7-8	P6205ZZ	BALL BEARING 6205ZZ
7-9	P6205ZZ	BALL BEARING 6205ZZ
8	PB07M	HEX BOLT M8-1.25 X 25
9	PW01M	FLAT WASHER 8MM
10	P0754010	HEADSTOCK FRONT COVER
11	P0754011	DRAWBAR CAP
12	P0754012	DRAWBAR CAP RUBBER SEAL
13	PCAP05M	CAP SCREW M8-1.25 X 50
14	P0754014	TAPER PIN 8 X 50
18	P0754018	OIL FILL PLUG 1/2" NPT
19	P0754019	CASTING PLUG
20	P0754020	SHIFT LEVER
21	PRP16M	ROLL PIN 3 X 25
22	P0754022	OIL DRAIN PLUG 1/2" NPT
23	PS07M	PHLP HD SCR M4-.7 X 8
24	PCAP18M	CAP SCREW M4-.7 X 8
25	P0754025	OIL SIGHT GLASS 3/4" NPT
26	P0754026	DRIVE SHAFT
27	P0754027	GEAR 14T
28	P6003ZZ	BALL BEARING 6003ZZ
29	P6007ZZ	BALL BEARING 6007ZZ
30	PK143M	KEY 6 X 6 X 25
31	P0754031	IDLER SHAFT
32	P0754032	GEAR 29T
33A	P0754033A	MATCHED GEAR SET 35T/21T (3 PCS)
33	P0754033	GEAR 35T
34	P0754034	GEAR 21T
35	P0754035	GEAR 41T
36	P6202ZZ	BALL BEARING 6202ZZ
37	PK101M	KEY 6 X 6 X 14
38	PK32M	KEY 6 X 6 X 28
39	PSTB002M	STEEL BALL 8MM
40	P0754040	COMPRESSION SPRING
41	PR07M	EXT RETAINING RING 18MM
42	PK128M	KEY 5 X 5 X 60
43	PSS116M	SET SCREW M6-.75 X 8
44	P0754044	SPINDLE SHAFT
45	P0754045	GEAR 25T
46	P0754046	GEAR 18T
47	P0754047	GEAR 32T

REF	PART #	DESCRIPTION
48A	P0754048A	MATCHED GEAR SET 43/16T (3 PCS)
48	P0754048	GEAR 43T
49	P0754049	GEAR 16T
50	PK182M	KEY 6 X 6 X 75
51	PK36M	KEY 5 X 5 X 50
53	P0754053	QUILL
54	P0754054	SPINDLE
55	P30207-P5	TAPERED ROLLER BEARING 30207 P5
56	P30206-P5	TAPERED ROLLER BEARING 30206 P5
57	P0754057	SPLINED SLEEVE
58	P0754058	GEAR 53T
59	PR12M	EXT RETAINING RING 35MM
60	P0754060	DEPTH ROD MOUNT
61	P0754061	INT THREADED SHOULDER BOLT M16-2 X 10
62	PN48M	HEX NUT M16-2 THIN
63	P0754063	DEPTH ROD KNURLED KNOB M16-2
64	P0754064	STUD-FT M12-1.75 X 230
65	P0754065	DEPTH ROD DOG
66	P0754066	DEPTH POINTER
67	P0754067	SPANNER NUT LOCK WASHER
68	P0754068	SPANNER NUT
69	P0754069	QUILL RUBBER SEAL
70	PCAP110M	CAP SCREW M4-.7 X 6
71	PRP64M	ROLL PIN 3 X 18
72	PCAP31M	CAP SCREW M8-1.25 X 25
73	P0754073	SPACER
74	P0754074	SPINDLE END CAP
75	P0754075	SPINDLE SEAL
76	PRP64M	ROLL PIN 3 X 18
77	P0754077	WORM GEAR HOUSING
78	P0754078	WORM SHAFT
79	P0754079	WORM SHAFT END BRACKET
80	PR02M	EXT RETAINING RING 14MM
81	P0754081	SPACER
82	P0754082	WORM GEAR
83	P0754083	PINION SHAFT
84	P0754084	LEVER HUB
85	P0754085	SPRING BASE
86	P0754086	SPRING COVER
87	P0754087	COILED SPRING
88	P0754088	KNOB BOLT M10-1.5 X 45
90	P0754090	FINE DOWNFEED GRADUATED DIAL
91	P0754091	SHOULDER STUD-UDE M12-1.75 X 145 15,20
92	P0754092	TAPERED HANDLE M12-1.75
93	P0754093	FINE DOWNFEED HANDWHEEL
94	P0754094	HANDWHEEL HANDLE
96	P0754096	KNURLED THUMB SCREW M5-.8 X 12
97	PW03M	FLAT WASHER 6MM
98	P0754098	KNURLED THUMB SCREW M6-1 X 12
99	PS05M	PHLP HD SCR M5-.8 X 8
100	PFH86M	FLAT HD CAP SCR M6-1 X 12
101	PCOTS004M	STANDARD COTTER PIN 8 X 20
103	PCAP50M	CAP SCREW M5-.8 X 10
105	P0754105	LOCK LEVER SHAFT



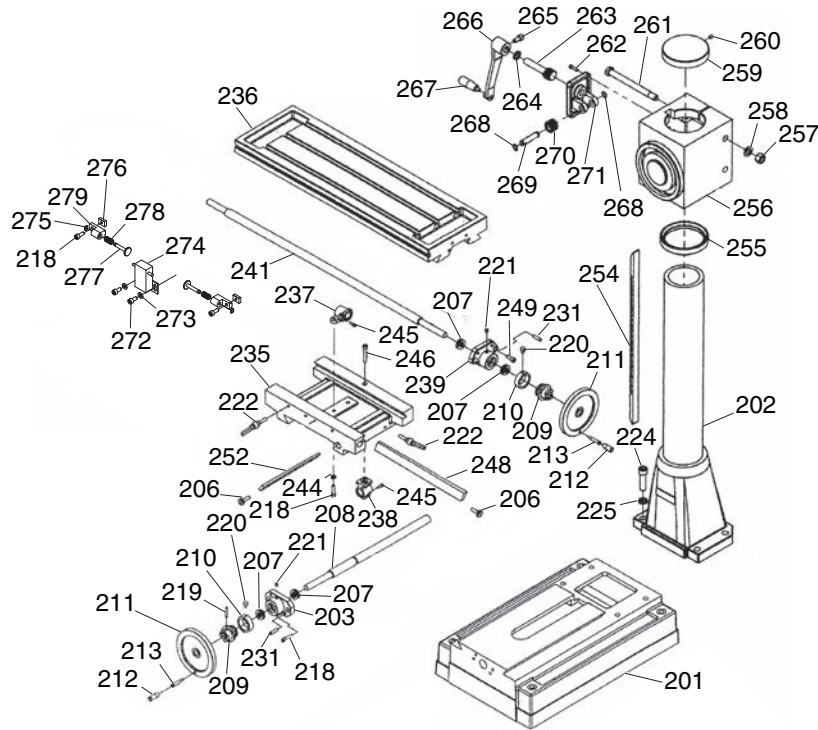
Head Parts List

REF	PART #	DESCRIPTION
106	P0754106	INSIDE LOCK PLUNGER
107	P0754107	OUTSIDE LOCK PLUNGER
108	P0754108	ADJUSTABLE HANDLE
109	P0754109	SPEED RANGE SHIFT SHAFT
110	P0754110	SPEED RANGE SHIFT ROCKER ARM
111	P0754111	SPEED RANGE SHIFT FORK
112	P0754112	EXT RETAINING RING 12MM
113	P0754113	CAP SCREW M6-1 X 14

REF	PART #	DESCRIPTION
114	P0754114	SHIFT ROD
115	P0754115	SHAFT SEAL
116	P0754116	SPEED SHIFT SHAFT
117	P0754117	SPEED SHIFT FORK
118	P0754118	SPEED SHIFT ROCKER ARM
119	P0754119	COMPRESSION SPRING
120	P0754120	ROTARY SWITCH CANSEN LW26-20
121	P0754121	DRAWBAR ASSEMBLY 7/16-20 X 17-3/4



Table & Column

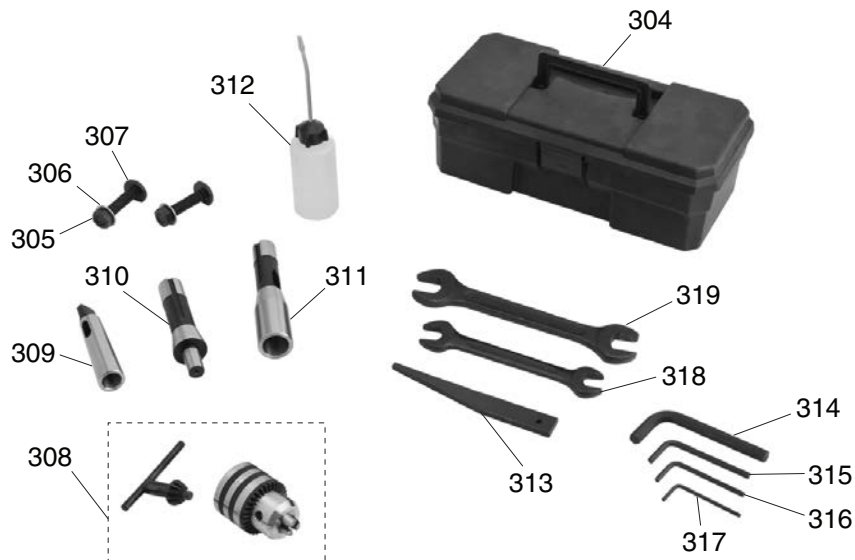
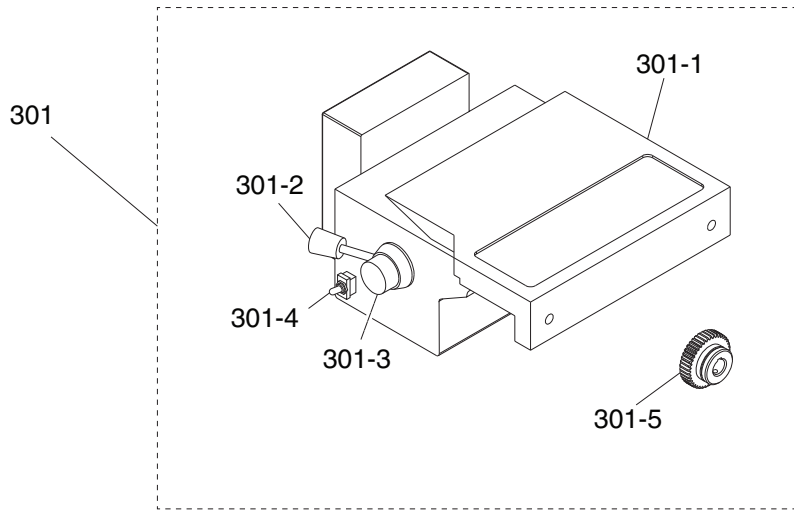


PART #	DESCRIPTION
P0754201	BASE
P0754202	COLUMN
P0754203	CROSS LEADSCREW BRACKET
P0754206	GIB ADJUSTMENT SCREW
P0754207	THRUST BEARING 51103
P0754208	Y-AXIS LEADSCREW
P0754209	DIAL CLUTCH
P0754210	TABLE GRADUATED DIAL
P0754211	TABLE HANDWHEEL
P0754212	HANDWHEEL HANDLE
P0754213	HANDLE SHOULDER SCREW M8-1.25 X 12 72L
P0754218	CAP SCREW M8-1.25 X 20
P0754219	DOWEL PIN 5 X 45
P0754220	KNURLED THUMB SCREW M5-.8 X 12
P0754221	TAP-IN BALL OILER 8MM
P0754222	LOCK LEVER
P0754224	CAP SCREW M16-2 X 60
P0754225	LOCK WASHER 16MM
P0754231	INT THREADED STUD-FT M8-1.25 X 20
P0754235	SADDLE
P0754236	TABLE
P0754237	X-AXIS LEADSCREW NUT
P0754238	CROSS LEADSCREW NUT
P0754239	RIGHT X-AXIS LEADSCREW BRACKET
P0754241	X-AXIS LEADSCREW
P0754244	FLAT WASHER 8MM
P0754245	CAP SCREW M5-.8 X 20
P0754246	CAP SCREW M8-1.25 X 45
P0754248	TABLE GIB

REF	PART #	DESCRIPTION
249	P0754249	CAP SCREW M8-1.25 X 30
252	P0754252	SADDLE GIB
254	P0754254	COLUMN RACK
255	P0754255	COLUMN RACK LOCK RING
256	P0754256	Z-AXIS GEAR HOUSING
257	P0754257	HEX NUT M16-2
258	P0754258	FLAT WASHER 16MM
259	P0754259	COLUMN LID
260	P0754260	SET SCREW M8-1.25 X 12
261	P0754261	HEX BOLT M16-2 X 190
262	P0754262	CAP SCREW M6-1 X 25
263	P0754263	WORM SHAFT
264	P0754264	THRUST WASHER
265	P0754265	CAP SCREW M10-1.5 X 20
266	P0754266	Z-AXIS CRANK
267	P0754267	CRANK HANDLE
268	P0754268	EXT RETAINING RING 14MM
269	P0754269	SHAFT
270	P0754270	HELICAL GEAR
271	P0754271	WORM SHAFT BRACKET
272	P0754272	CAP SCREW M8-1.25 X 6
273	P0754273	FLAT WASHER 8MM
274	P0754274	POWER FEED LIMIT SWITCH
275	P0754275	EXT RETAINING RING 8MM
276	P0754276	T-SLOT NUT M8-1.25
277	P0754277	POWER FEED LIMIT STOP
278	P0754278	COMPRESSION SPRING
279	P0754279	LIMIT STOP HOUSING



Power Feed & Accessories

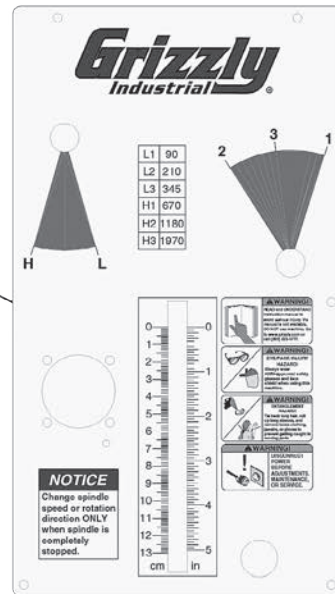
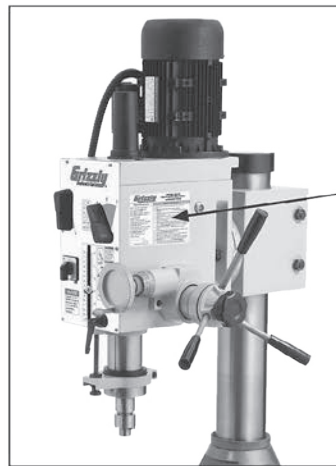
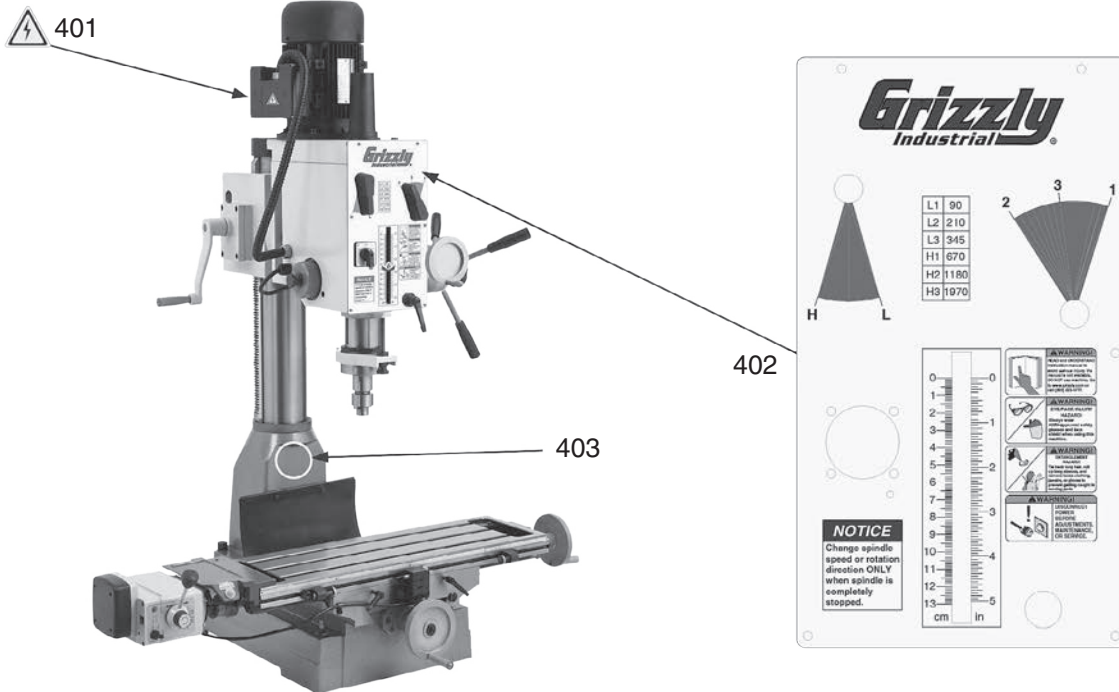


REF	PART #	DESCRIPTION
301	P0754301	POWER FEED ASSY ALIGN AS-235
301-1	P0754301-1	MOUNTING BRACKET 2-PC
301-2	P0754301-2	CONTROL HANDLE
301-3	P0754301-3	SPEED CONTROL KNOB
301-4	P0754301-4	ON/OFF SWITCH
301-5	P0754301-5	ZYTEL GEAR ASSEMBLY
304	P0754304	TOOLBOX
305	P0754305	HEX NUT M12-1.75
306	P0754306	FLAT WASHER 12MM
307	P0754307	T-BOLT M12-1.75 X 55
308	P0754308	DRILL CHUCK B16 W/CHUCK KEY

REF	PART #	DESCRIPTION
309	P0754309	SPINDLE SLEEVE MT#3-MT#2
310	P0754310	DRILL CHUCK ARBOR R8-B16
311	P0754311	SPINDLE SLEEVE R8-MT#3
312	P0754312	BOTTLE FOR OIL
313	P0754313	DRIFT KEY
314	P0754314	HEX WRENCH 10MM
315	P0754315	HEX WRENCH 5MM
316	P0754316	HEX WRENCH 4MM
317	P0754317	HEX WRENCH 3MM
318	P0754318	WRENCH 17 X 19 OPEN-ENDS
319	P0754319	WRENCH 22 X 24 OPEN-ENDS



Labels & Cosmetics



REF	PART #	DESCRIPTION
401	P0754401	ELECTRICITY LABEL
402	P0754402	CONTROL PANEL LABEL

REF	PART #	DESCRIPTION
403	P0754403	GRIZZLY GREEN TOUCH-UP PAINT
404	P0754404	MACHINE ID LABEL

⚠ WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

