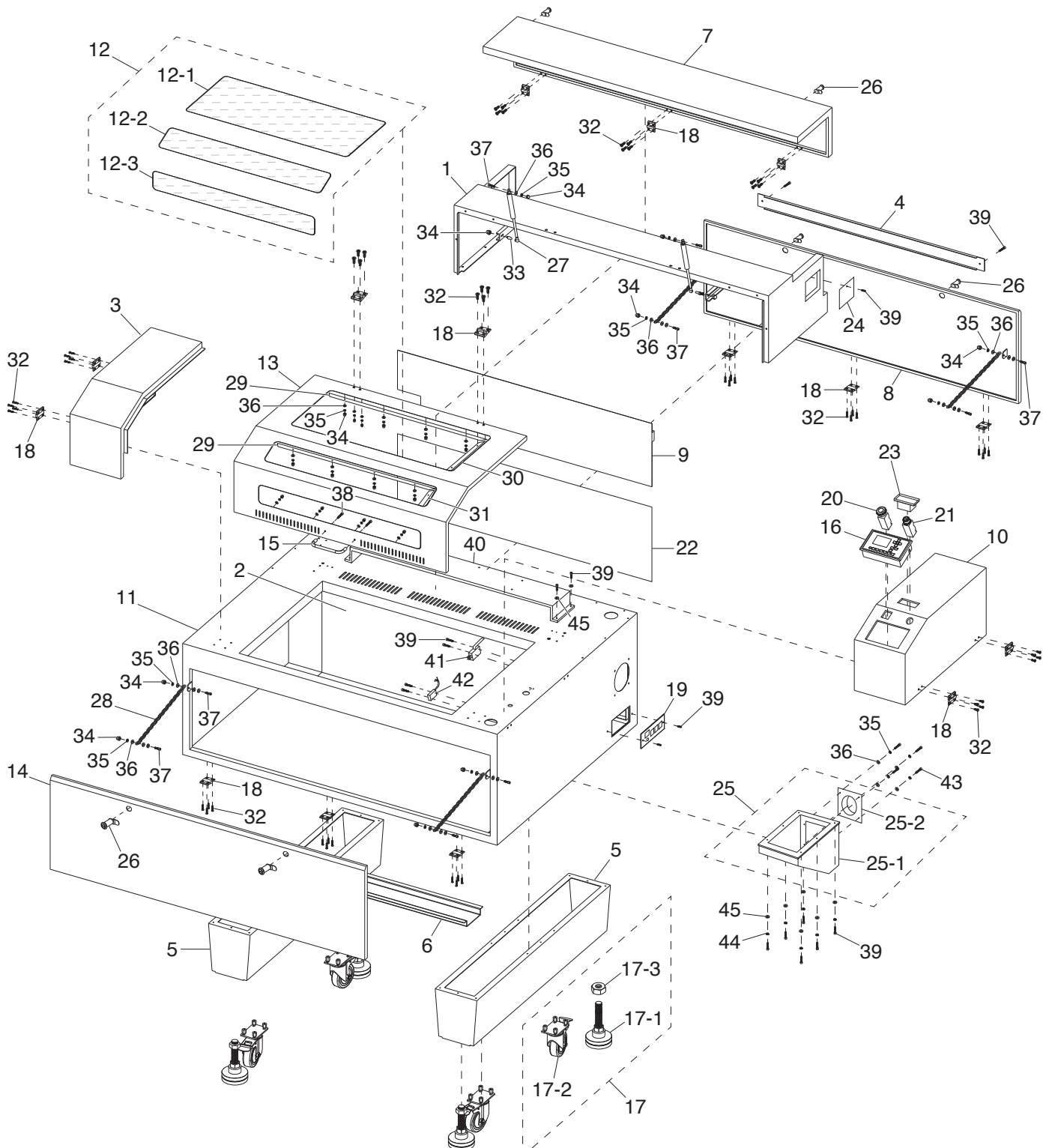


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call (800) 523-4777 or visit www.grizzly.com/parts to check for availability.

G0873 Main



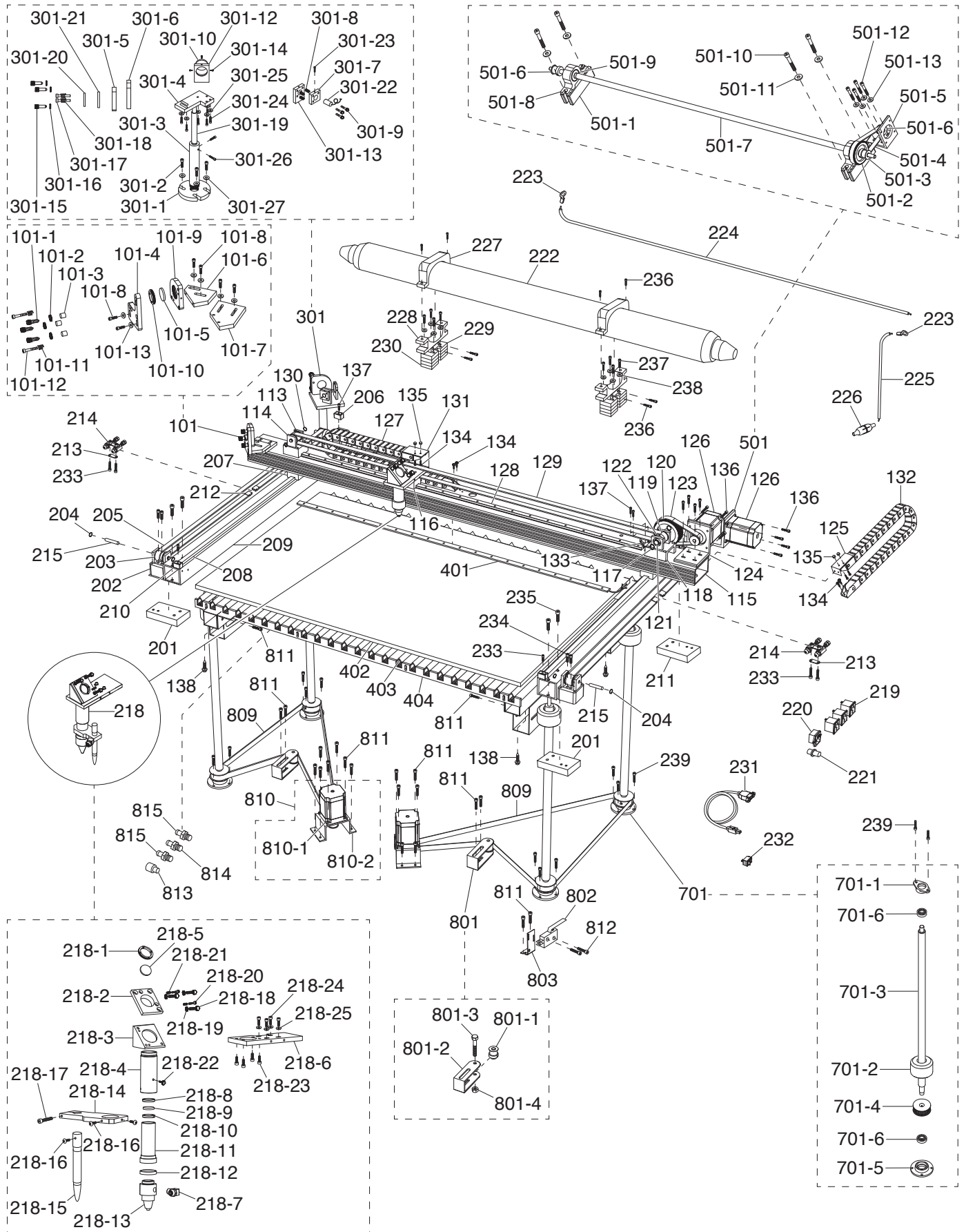
G0873 Main Parts List

REF	PART #	DESCRIPTION
1	P0873001	BODY REAR GUARD, UPPER
2	P0873002	CABINET PARTITION, FRONT
3	P0873003	BODY LEFT GUARD, UPPER
4	P0873004	LOADING DOOR, REAR
5	P0873005	BODY SUPPORT STAND
6	P0873006	BODY SUPPORT BEAM
7	P0873007	LASER TUBE ACCESS DOOR
8	P0873008	ELECTRICAL CABINET DOOR
9	P0873009	CABINET PARTITION, UPPER
10	P0873010	BODY RIGHT GUARD, UPPER
11	P0873011	MACHINE CABINET
12	P0873012	SAFETY WINDOW ASSEMBLY
12-1	P0873012-1	ACRYLIC SAFETY WINDOW, TOP
12-2	P0873012-2	ACRYLIC SAFETY WINDOW, FRONT
12-3	P0873012-3	ACRYLIC SAFETY WINDOW, BOTTOM
13	P0873013	LOADING DOOR, TOP
14	P0873014	ACCESS DOOR, FRONT
15	P0873015	LOADING DOOR HANDLE
16	P0873016	CONTROL PANEL RUIDA RDC6442S-B
17	P0873017	MOBILE SUPPORT ASSEMBLY
17-1	P0873017-1	FOOT PAD M24-3
17-2	P0873017-2	CASTER 4", SWIVEL
17-3	P0873017-3	HEX NUT M24-3
18	P0873018	ACCESS DOOR HINGE
19	P0873019	POWER CONNECTION PANEL
20	P0873020	E-STOP BUTTON YIJIA YJ139-LA38 22MM
21	P0873021	KEY SWITCH YIJIA YJ139-XB2 22MM

REF	PART #	DESCRIPTION
22	P0873022	CABINET PARTITION, LOWER
23	P0873023	AMP METER UXCELL 85C17 50MA
24	P0873024	LASER TUBE ACCESS PANEL
25	P0873025	EXHAUST PORT ASSEMBLY
25-1	P0873025-1	EXHAUST PORT HOUSING
25-2	P0873025-2	EXHAUST PORT PANEL 6"
26	P0873026	KEYED ALIKE CAM LOCK
27	P0873027	GAS STRUT 850N
28	P0873028	STEEL CHAIN 1/8" X 1/4" X 12"
29	P0873029	HORIZONTAL WINDOW BRACKET
30	P0873030	VERTICAL WINDOW BRACKET, LONG
31	P0873031	VERTICAL WINDOW BRACKET, SHORT
32	P0873032	FLAT HD SCR M5-.8 X 14
33	P0873033	BALL STUD M5-.8
34	P0873034	ACORN NUT M5-.8
35	P0873035	LOCK WASHER 5MM
36	P0873036	FLAT WASHER 5MM
37	P0873037	CAP SCREW M5-.8 X 16
38	P0873038	CAP SCREW M4-.7 X 14
39	P0873039	CAP SCREW M4-.7 X 12
40	P0873040	LASER TUBE PLATFORM
41	P0873041	LIMIT SWITCH TMAZTZ V-152-1C25
42	P0873042	PROXIMITY SENSOR PIC MS-324/325
43	P0873043	CAP SCREW M5-.8 X 12
44	P0873044	LOCK WASHER 4MM
45	P0873045	FLAT WASHER 4MM



G0873 Gantry & Optics



G0873 Gantry & Optics Parts List

REF	PART #	DESCRIPTION
101	P0873101	MIRROR ASSEMBLY #2
101-1	P0873101-1	KNURLED THUMB SCREW M7-1 X 14, D10
101-2	P0873101-2	KNURLED PANEL NUT M7-1
101-3	P0873101-3	THREADED INSERT M7-1
101-4	P0873101-4	VERTICAL ADJUSTMENT PLATE
101-5	P0873101-5	PLANO MIRROR 25MM
101-6	P0873101-6	ADJUSTMENT PLATE, UPPER
101-7	P0873101-7	ADJUSTMENT PLATE, LOWER
101-8	P0873101-8	CAP SCREW M5-.8 X 10
101-9	P0873101-9	MIRROR HOUSING
101-10	P0873101-10	COMPRESSION RING 25MM
101-11	P0873101-11	COMPRESSION SPRING 1 X 7.5 X 24
101-12	P0873101-12	CAP SCREW M4-.7 X 25
101-13	P0873101-13	FLAT WASHER 5MM
113	P0873113	TENSIONER PULLEY
114	P0873114	TENSIONER PULLEY MOUNTING BRACKET
115	P0873115	X-AXIS SUPPORT BEAM
116	P0873116	LINEAR GUIDEWAY BLOCK EG15
117	P0873117	EXT RETAINING RING 12MM
118	P0873118	IDLER PULLEY MOUNT
119	P0873119	IDLER PULLEY 24T
120	P0873120	TIMING PULLEY 72T
121	P0873121	PULLEY SHAFT
122	P0873122	PULLEY BUSHING
123	P0873123	TIMING BELT 240-3M
124	P0873124	STEPPER MOTOR MOUNT
125	P0873125	CABLE CARRIER BRACKET
126	P0873126	STEPPER MOTOR LS 573S15-L NEMA23
127	P0873127	X-AXIS CABLE CARRIER
128	P0873128	LINEAR GUIDEWAY EGU15C 170L68-60800
129	P0873129	TIMING BELT 3M-15 15 X 2235MM
130	P0873130	EXT RETAINING RING 8MM
131	P0873131	CABLE CARRIER MOUNTING BRACKET
132	P0873132	Y-AXIS CABLE CARRIER
133	P0873133	LIMIT SWITCH TMAZTZ V-152-1C25
134	P0873134	FLANGE SCREW M3-.5 X 6
135	P0873135	ACORN NUT M3-.5
136	P0873136	CAP SCREW M5-.8 X 10
137	P0873137	CAP SCREW M3-.5 X 12
138	P0873138	LAG BOLT M3 X 12
201	P0873201	SUPPORT BEAM MOUNTING BRACKET, FRONT
202	P0873202	TENSIONER PULLEY MOUNTING BRACKET
203	P0873203	TENSIONER PULLEY
204	P0873204	EXT RETAINING RING 8MM
205	P0873205	TIMING BELT 3M-15 15 X 1625MM
206	P0873206	GUIDEWAY STOP BLOCK, FRONT
207	P0873207	LINEAR GUIDEWAY BLOCK EG15
208	P0873208	LINEAR GUIDEWAY EGU15C 1800YM-50900
209	P0873209	Y-AXIS SUPPORT BEAM
210	P0873210	GUIDEWAY STOP BLOCK, REAR
211	P0873211	SUPPORT BEAM MOUNTING BRACKET, REAR
212	P0873212	BELT CLASP
213	P0873213	BELT BRACKET
214	P0873214	BELT TENSIONER 15MM
215	P0873215	PULLEY SHAFT 8 X 45MM
218	P0873218	LASER HEAD ASSEMBLY
218-1	P0873218-1	COMPRESSION RING 25MM
218-2	P0873218-2	45 DEG ADJUSTMENT PLATE
218-3	P0873218-3	45 DEG MIRROR HOUSING
218-4	P0873218-4	FIXED FOCUS BARREL

REF	PART #	DESCRIPTION
218-5	P0873218-5	PLANO MIRROR 25MM
218-6	P0873218-6	LASER HEAD MOUNTING PLATE
218-7	P0873218-7	90 DEG AIR ELBOW ADAPTER 1/8" BSPP
218-8	P0873218-8	SILICONE WASHER 22MM
218-9	P0873218-9	FOCAL LENS 63.5 ENGRAVING
218-10	P0873218-10	COMPRESSION RING 22MM
218-11	P0873218-11	TELESCOPING FOCUS BARREL
218-12	P0873218-12	BARREL RING
218-13	P0873218-13	AIR NOZZLE
218-14	P0873218-14	AUTO-FOCUS BRACKET
218-15	P0873218-15	AUTO-FOCUS SENSOR
218-16	P0873218-16	BUTTON HD CAP SCR M3-.5 X 6, NYLON
218-17	P0873218-17	CAP SCREW M3-.5 X 14
218-18	P0873218-18	KNURLED THUMB SCREW M7-1 X 14, D10
218-19	P0873218-19	KNURLED PANEL NUT M7-1
218-20	P0873218-20	CAP SCREW M4-.7 X 25
218-21	P0873218-21	COMPRESSION SPRING 1 X 7.5 X 24
218-22	P0873218-22	KNURLED THUMB SCREW M4-.7 X 6, D10
218-23	P0873218-23	CAP SCREW M4-.7 X 12
218-24	P0873218-24	CAP SCREW M4-.7 X 14
218-25	P0873218-25	FLAT WASHER 4MM
219	P0873219	POWER RECEPTACLE NEMA 5-15 125V 15A
220	P0873220	POWER RECEPTACLE IEC C14 250V 10A
221	P0873221	EARTH GROUND POST
222	P0873222	LASER TUBE 100W
223	P0873223	HIGH VOLTAGE TERMINAL LUG
224	P0873224	CATHODE CABLE 16G 1W 50"
225	P0873225	HIGH VOLTAGE CABLE 7W, 4.2 X 1220MM
226	P0873226	HIGH VOLTAGE CONNECTOR 22.6MM
227	P0873227	LASER TUBE SADDLE
228	P0873228	LASER TUBE CRADLE
229	P0873229	LASER TUBE CRADLE MOUNT
230	P0873230	LASER TUBE CRADLE SPACER
231	P0873231	PANEL-MOUNT USB 2.0 CORD 72"
232	P0873232	ROCKER SWITCH DAIER KCD1-101
233	P0873233	CAP SCREW M3-.5 X 8
234	P0873234	CAP SCREW M4-.7 X 8
235	P0873235	CAP SCREW M6-1 X 50
236	P0873236	CAP SCREW M4-.7 X 14
237	P0873237	CAP SCREW M5-.8 X 25
238	P0873238	FLAT WASHER 5MM
239	P0873239	CAP SCREW M5-.8 X 10
301	P0873301	MIRROR ASSEMBLY #1
301-1	P0873301-1	MIRROR ASSEMBLY BASE
301-2	P0873301-2	CAP SCREW M5-.8 X 14
301-3	P0873301-3	BASE ROD
301-4	P0873301-4	MIRROR SUPPORT PLATE
301-5	P0873301-5	MIRROR MOUNTING PLATE
301-6	P0873301-6	MIRROR ADJUSTMENT PLATE
301-7	P0873301-7	REFERENCE LASER ADJUSTMENT PLATE
301-8	P0873301-8	COMPRESSION SPRING 1 X 5 X 12
301-9	P0873301-9	KNURLED THUMB SCREW M3-.5 X 18, D8
301-10	P0873301-10	ANTI-REFLECTIVE LENS
301-12	P0873301-12	ANTI-REFLECTIVE LENS HOUSING
301-13	P0873301-13	REFERENCE LASER MOUNTING PLATE
301-14	P0873301-14	BUTTON HD CAP SCR M3-.5 X 6, NYLON
301-15	P0873301-15	KNURLED THUMB SCREW M7-1 X 14, D10
301-16	P0873301-16	KNURLED PANEL NUT M7-1
301-17	P0873301-17	CAP SCREW M4-.7 X 25
301-18	P0873301-18	COMPRESSION SPRING 1 X 7.5 X 24



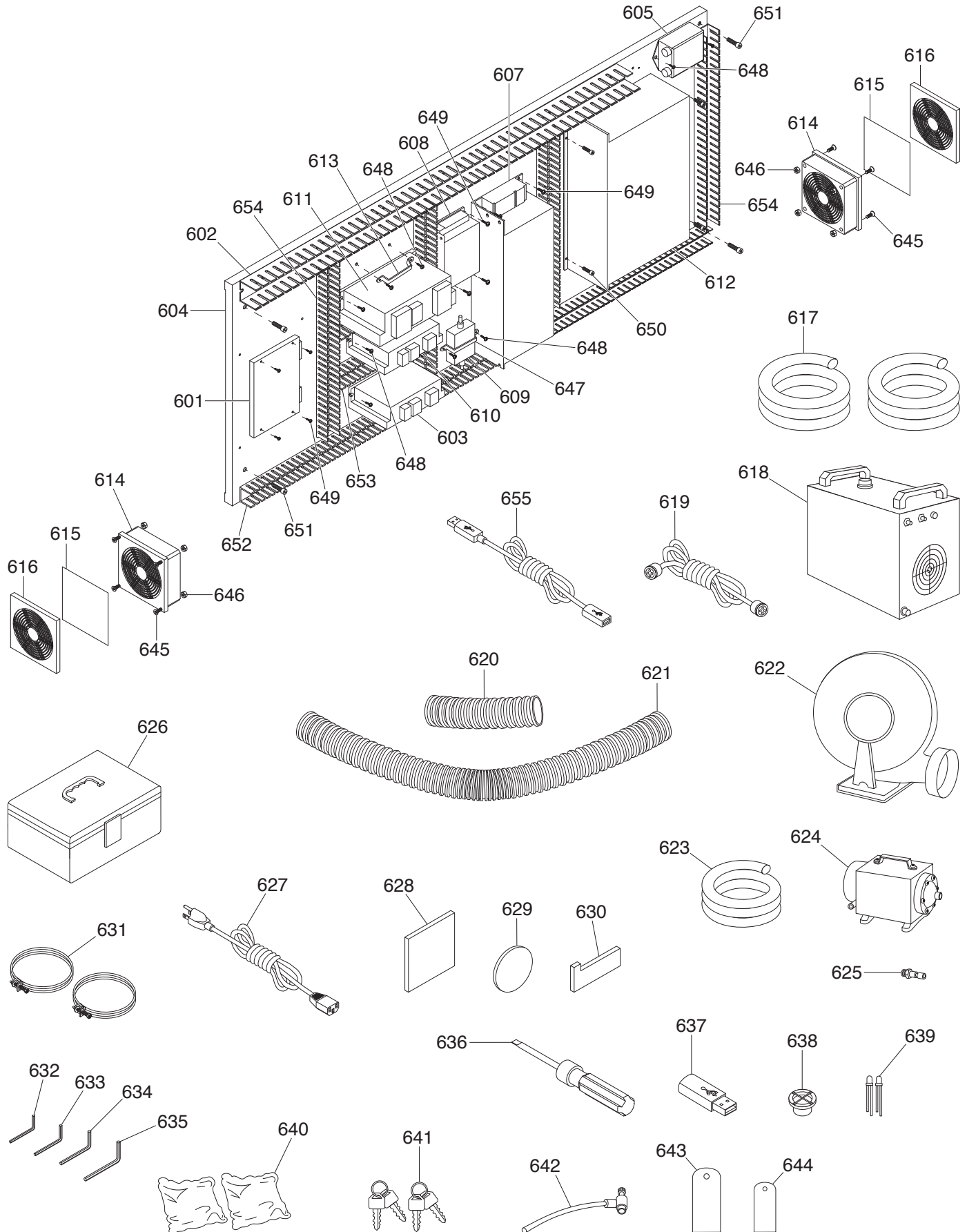
G0873 Gantry & Optics Parts List (Cont.)

REF	PART #	DESCRIPTION
301-19	P0873301-19	ADJUSTMENT ROD
301-20	P0873301-20	COMPRESSION RING 25MM
301-21	P0873301-21	PLANO MIRROR 25MM
301-22	P0873301-22	REFERENCE LASER 650NM
301-23	P0873301-23	CAP SCREW M3-.5 X 8
301-24	P0873301-24	CAP SCREW M4-.7 X 14
301-25	P0873301-25	FLAT WASHER 4MM
301-26	P0873301-26	CAP SCREW M4-.7 X 10
301-27	P0873301-27	FLAT WASHER 5MM
401	P0873401	LED WORKLIGHT STRIP
402	P0873402	HONEYCOMB TABLE 23" X 35"
403	P0873403	TABLE BLADE
404	P0873404	TABLE BLADE CRADLE
501	P0873501	Y-AXIS DRIVE ASSEMBLY
501-1	P0873501-1	BEARING HOUSING MOUNT
501-2	P0873501-2	TIMING PULLEY 72T
501-3	P0873501-3	IDLER PULLEY 24T
501-4	P0873501-4	TIMING BELT 354-3M
501-5	P0873501-5	STEPPER MOTOR MOUNT
501-6	P0873501-6	IDLER PULLEY 24T
501-7	P0873501-7	FLEXIBLE SHAFT
501-8	P0873501-8	BEARING HOUSING
501-9	P0873501-9	BALL BEARING
501-10	P0873501-10	CAP SCREW M10-1.5 X 60
501-11	P0873501-11	FLAT WASHER 10MM

REF	PART #	DESCRIPTION
501-12	P0873501-12	CAP SCREW M5-.8 X 10
501-13	P0873501-13	FLAT WASHER 5MM
701	P0873701	LEADSCREW ASSEMBLY
701-1	P0873701-1	LEADSCREW MOUNT, UPPER
701-2	P0873701-2	LEADSCREW NUT
701-3	P0873701-3	LEADSCREW
701-4	P0873701-4	LEADSCREW PULLEY
701-5	P0873701-5	LEADSCREW MOUNT, LOWER
701-6	P0873701-6	BALL BEARING 6200-2RS
801	P0873801	Z-AXIS BELT TENSIONER
801-1	P0873801-1	TENSIONER PULLEY
801-2	P0873801-2	TENSIONER BRACKET
801-3	P0873801-3	HEX BOLT M10-1.5 X 53
801-4	P0873801-4	HEX NUT M10-1.5
802	P0873802	LIMIT SWITCH TMAZTZ V-152-1C25
803	P0873803	LIMIT SWITCH MOUNTING BRACKET
809	P0873809	Z-AXIS SYNCHRONOUS BELT 1569-3M
810	P0873810	Z-AXIS LIFT ASSEMBLY
810-1	P0873810-1	STEPPER MOTOR LS 57CM21X-M-L200
810-2	P0873810-2	STEPPER MOTOR MOUNTING BRACKET
811	P0873811	CAP SCREW M5-.8 X 10
812	P0873812	CAP SCREW M4-.7 X 14
813	P0873813	CHILLER SIGNAL RECEPTACLE
814	P0873814	AIR FITTING 5/16 NPT STRAIGHT BR
815	P0873815	WATER FITTING 3/8 NPT STRAIGHT BR



G0873 Electrical & Accessories



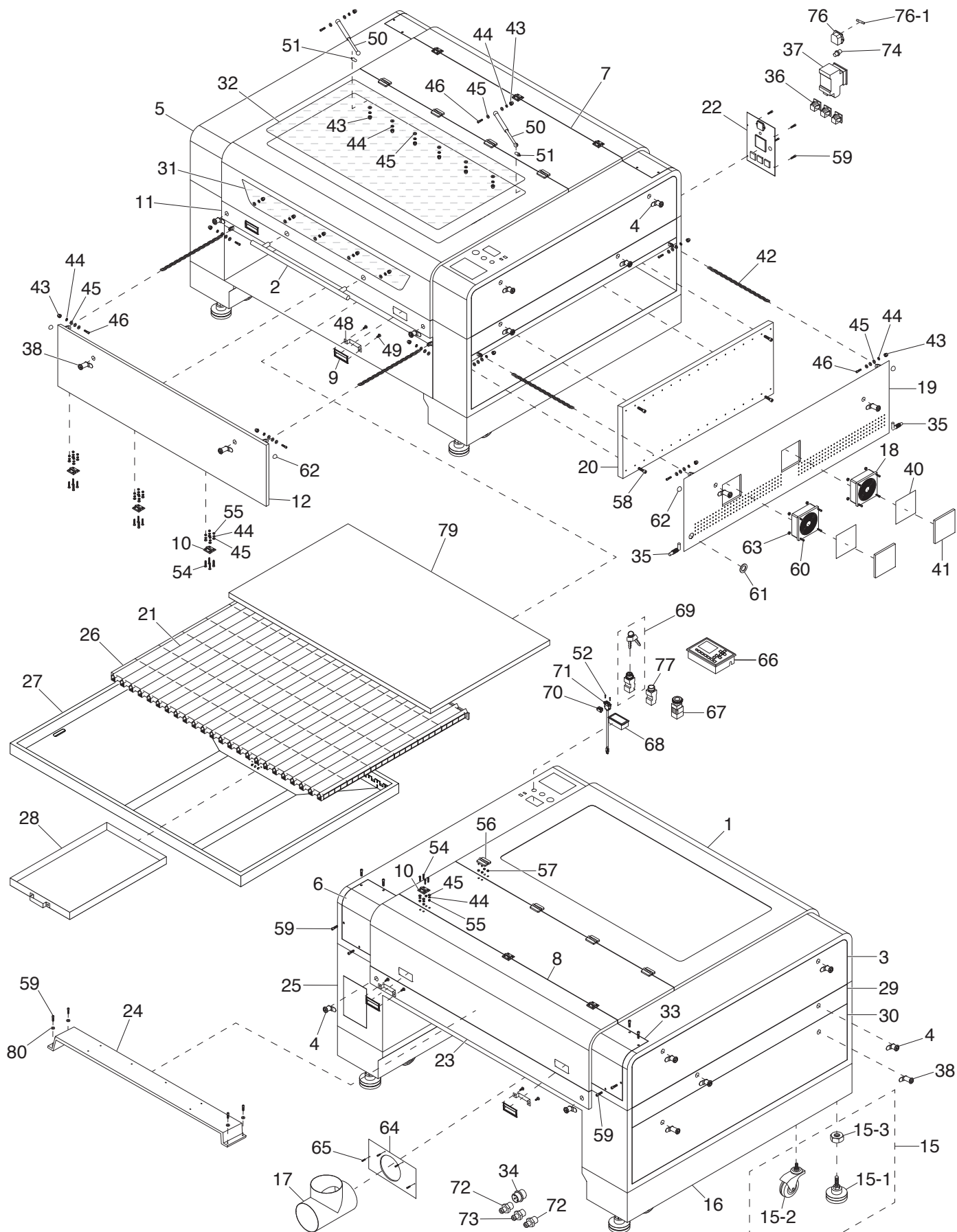
G0873 Electrical & Accessories Parts List

REF	PART #	DESCRIPTION
601	P0873601	CONTROLLER RUIDA RDC6442S-B (EC)
602	P0873602	WIRE LOOM 50 X 815MM
603	P0873603	STEPPER DRIVER LEADSHINE 3DM580
604	P0873604	ELECTRICAL MOUNTING BOARD
605	P0873605	EMI FILTER FILTEMC FT127-10
607	P0873607	POWER SUPPLY TL-POWER TL-400-48
608	P0873608	POWER SUPPLY TL-POWER TL-25D-C
609	P0873609	REFERENCE LASER POWER SUPPLY
610	P0873610	STEPPER DRIVER LEADSHINE 3DM580
611	P0873611	STEPPER DRIVER LEADSHINE M860C
612	P0873612	HIGH VOLTAGE POWER SUPPLY MYJG100W
613	P0873613	CHASSIS GROUND BAR
614	P0873614	ELECTRICAL COOLING FAN GBOC 12025HSL
615	P0873615	ELECTRICAL COOLING FAN FILTER
616	P0873616	ELECTRICAL COOLING FAN COVER
617	P0873617	SILICONE TUBING 8ID X 11OD X 1725L
618	P0873618	WATER CHILLER CW-5000
619	P0873619	SIGNAL CORD 20G 4W 78"
620	P0873620	COLLAPSIBLE DUCTING 6" X 24"
621	P0873621	FLEXIBLE DUCTING 6" X 60"
622	P0873622	EXTRACTION FAN YONGCHENG CZ-TD550
623	P0873623	SILICONE TUBING 8ID X 11OD X 1420L
624	P0873624	AIR PUMP HAILEA AC0-009E
625	P0873625	STRAIGHT BARBED FITTING 1/2" NPT
626	P0873626	TOOLBOX (EMPTY)
627	P0873627	POWER CORD 16G 3W 72" 5-15P
628	P0873628	MIRROR ALIGNMENT GAUGE

REF	PART #	DESCRIPTION
629	P0873629	LASER CUTTING DEPTH GAUGE
630	P0873630	FOCUS GAUGE
631	P0873631	WIRE HOSE CLAMP 6"
632	P0873632	HEX WRENCH 2.5MM
633	P0873633	HEX WRENCH 3MM
634	P0873634	HEX WRENCH 4MM
635	P0873635	HEX WRENCH 5MM
636	P0873636	FLAT HD SCREWDRIVER 1/8"
637	P0873637	USB FLASH DRIVE 512MB
638	P0873638	LASER BEAM ALIGNMENT GAUGE
639	P0873639	RED LED
640	P0873640	OPTICS COTTON ROLLS
641	P0873641	LOCKING DOOR KEYS (2-PC SET)
642	P0873642	ADJUSTABLE AIRFLOW ADAPTER
643	P0873643	OPTICS DISASSEMBLY TOOL, LARGE
644	P0873644	OPTICS DISASSEMBLY TOOL, SMALL
645	P0873645	FLAT HD SCR M4-.7 X 15
646	P0873646	HEX NUT M4-.7
647	P0873647	MOUNTING BRACKET
648	P0873648	FLANGE SCREW M4-.7 X 8
649	P0873649	FLANGE SCREW M3-.5 X 8
650	P0873650	CAP SCREW M4-.7 X 8
651	P0873651	CAP SCREW M6-1 X 20
652	P0873652	WIRE LOOM 50 X 965MM
653	P0873653	WIRE LOOM 25 X 165MM
654	P0873654	WIRE LOOM 50 X 305MM
655	P0873655	USB EXTENSION CABLE 25'



G0874 Main



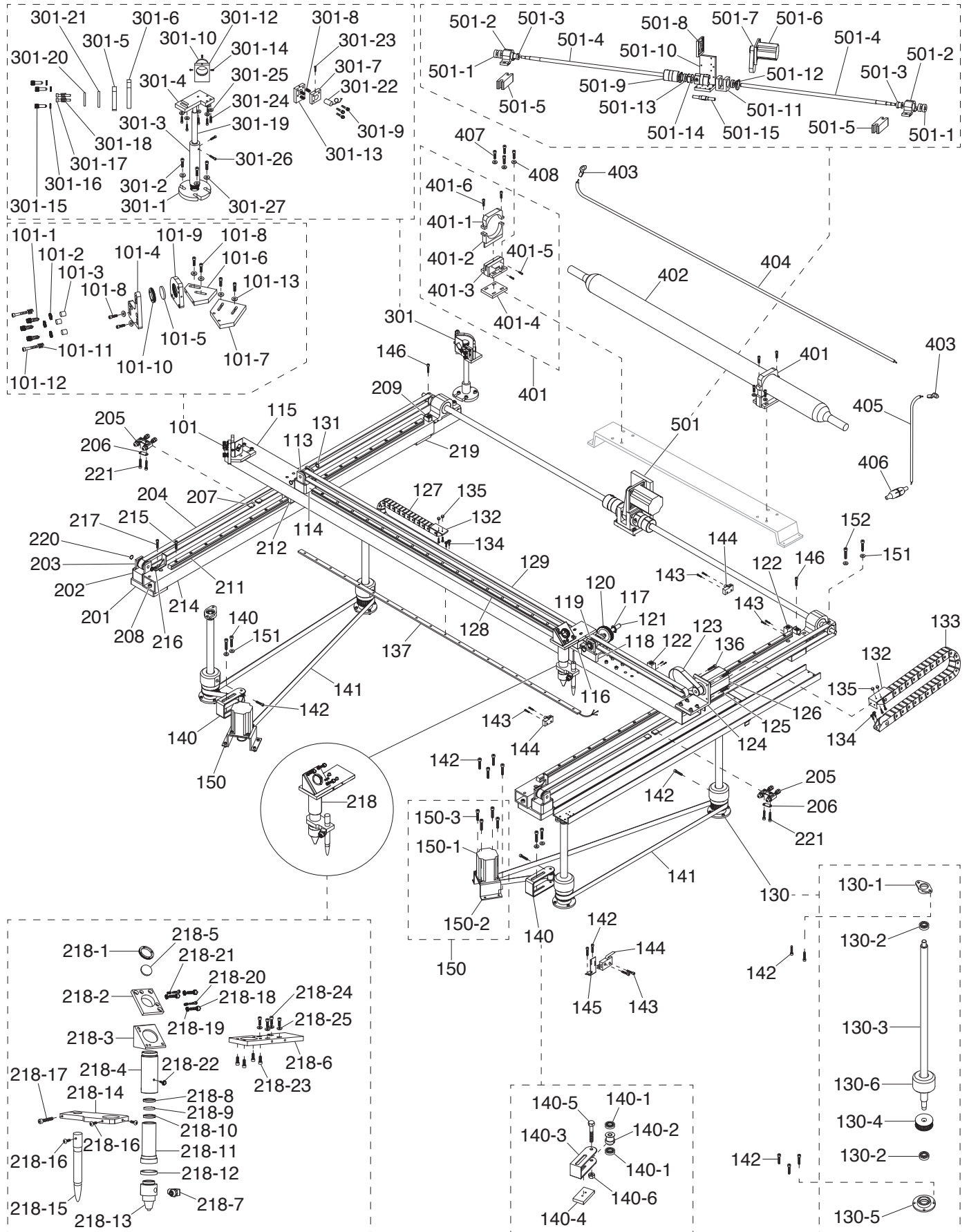
G0874 Main Parts List

REF	PART #	DESCRIPTION
1	P0874001	LOADING DOOR, TOP
2	P0874002	LOADING DOOR HANDLE
3	P0874003	UPPER ACCESS DOOR, SIDE
4	P0874004	SHORT KEYED CAM LOCK
5	P0874005	CABINET FRAME
6	P0874006	LASER TUBE ACCESS COVER, RIGHT
7	P0874007	DOOR MOUNT PANEL
8	P0874008	LASER TUBE ACCESS DOOR
9	P0874009	RECESSED PULL HANDLE
10	P0874010	SMALL HINGE
11	P0874011	LOADING PANEL, FRONT
12	P0874012	ACCESS DOOR, FRONT
15	P0874015	MOBILE SUPPORT ASSEMBLY
15-1	P0874015-1	FOOT PAD M24-3
15-2	P0874015-2	CASTER 4", SWIVEL
15-3	P0874015-3	HEX NUT M24-3
16	P0874016	BODY SUPPORT STAND
17	P0874017	EXHAUST PORT ADAPTER
18	P0874018	ELECTRICAL COOLING FAN SF12025AT
19	P0874019	ELECTRICAL CABINET DOOR
20	P0874020	ELECTRICAL MOUNTING BOARD
21	P0874021	TABLE BLADE
22	P0874022	POWER CONNECTION PANEL
23	P0874023	LOADING PANEL, REAR
24	P0874024	LASER TUBE PLATFORM
25	P0874025	MACHINE CABINET
26	P0874026	TABLE BLADE CRADLE
27	P0874027	TABLE SUPPORT
28	P0874028	TABLE COLLECTION TRAY
29	P0874029	LOADING PANEL, SIDE
30	P0874030	LOWER ACCESS DOOR, LEFT
31	P0874031	ACRYLIC SAFETY WINDOW, FRONT
32	P0874032	TOP ACRYLIC SAFETY WINDOW
33	P0874033	LASER TUBE ACCESS COVER, LEFT
34	P0874034	CHILLER SIGNAL RECEPTACLE
35	P0874035	L-HANDLE SPRING PLUNGER
36	P0874036	RECEPTACLE NEMA 5-15 125V 15A
37	P0874037	CIRCUIT BREAKER DELIXI DZ47SLE 230V
38	P0874038	LONG KEYED CAM LOCK

REF	PART #	DESCRIPTION
40	P0874040	FAN FILTER
41	P0874041	FAN COVER
42	P0874042	STEEL CHAIN 1/8" X 1/4" X 18"
43	P0874043	ACORN NUT M5-.8
44	P0874044	LOCK WASHER 5MM
45	P0874045	FLAT WASHER 5MM
46	P0874046	CAP SCREW M5-.8 X 16
48	P0874048	HANDLE BRACKET
49	P0874049	FLANGE SCREW M4-.7 X 14
50	P0874050	GAS STRUT 550N
51	P0874051	BALL STUD M5-.8
52	P0874052	CAP SCREW M3-.5 X 10
54	P0874054	FLAT HD SCR M5-.8 X 14
55	P0874055	HEX NUT M5-.8
56	P0874056	LARGE HINGE
57	P0874057	HEX NUT M6-1
58	P0874058	CAP SCREW M6-1 X 20
59	P0874059	CAP SCREW M4-.7 X 12
60	P0874060	CAP SCREW M4-.7 X 14
61	P0874061	RUBBER GROMMET
62	P0874062	RUBBER BUMPER
63	P0874063	HEX NUT M4-.7
64	P0874064	EXHAUST PORT PANEL 6"
65	P0874065	BUTTON HD CAP SCR M4-.7 X 8
66	P0874066	CONTROL PANEL RUIDA RDC6442S-B
67	P0874067	E-STOP BUTTON YIJIA YJ139-LA38 22MM
68	P0874068	AMP METER UXCELL 85C17 50MA
69	P0874069	KEY SWITCH W/KEYS YIJIA YJ139-XB2 22MM
70	P0874070	ROCKER SWITCH DAIER KCD1-101
71	P0874071	PANEL-MOUNT USB 2.0 CORD 48"
72	P0874072	WATER FITTING 3/8 NPT STRAIGHT BR
73	P0874073	AIR FITTING 5/16 NPT STRAIGHT BR
74	P0874074	EARTH GROUND POST
76	P0874076	RECEPTACLE IEC C14 250V 10A
76-1	P0874076-1	FUSE 20A 250V 5MM FAST-ACTING, GL
77	P0874077	START BUTTON EK-LA38-20DNZS
79	P0874079	HONEYCOMB TABLE 35" X 51"
80	P0874080	FLAT WASHER 4MM



G0874 Gantry & Optics



G0874 Gantry & Optics Parts List

REF	PART #	DESCRIPTION
101	P0874101	MIRROR ASSEMBLY #2
101-1	P0874101-1	KNURLED THUMB SCREW M7-1 X 14, D10
101-2	P0874101-2	KNURLED PANEL NUT M7-1
101-3	P0874101-3	THREADED INSERT M7-1
101-4	P0874101-4	VERTICAL ADJUSTMENT PLATE
101-5	P0874101-5	PLANO MIRROR 25MM
101-6	P0874101-6	UPPER ADJUSTMENT PLATE
101-7	P0874101-7	LOWER ADJUSTMENT PLATE
101-8	P0874101-8	CAP SCREW M5-.8 X 10
101-9	P0874101-9	MIRROR HOUSING
101-10	P0874101-10	COMPRESSION RING 25MM
101-11	P0874101-11	COMPRESSION SPRING 1 X 7.5 X 24
101-12	P0874101-12	CAP SCREW M4-.7 X 25
101-13	P0874101-13	FLAT WASHER 5MM
113	P0874113	TENSIONER PULLEY
114	P0874114	TENSIONER PULLEY MOUNTING BLOCK
115	P0874115	X-AXIS SUPPORT BEAM
116	P0874116	LINEAR GUIDEWAY BLOCK EG15
117	P0874117	EXT RETAINING RING 12MM
118	P0874118	IDLER PULLEY MOUNT
119	P0874119	IDLER PULLEY 24T
120	P0874120	TIMING PULLEY 72T
121	P0874121	PULLEY SHAFT
122	P0874122	PROXIMITY SWITCH OMRON TL-Q5MCI-Z
123	P0874123	TIMING BELT 240-3M
124	P0874124	STEPPER MOTOR MOUNT
125	P0874125	CABLE CARRIER BRACKET
126	P0874126	STEPPER MOTOR LS 573S15-L NEMA23
127	P0874127	X-AXIS CABLE CARRIER
128	P0874128	LINEAR GUIDEWAY
129	P0874129	TIMING BELT 3M-15 15 X 2950MM
130	P0874130	LEADSCREW ASSEMBLY
130-1	P0874130-1	LEADSCREW MOUNT, UPPER
130-2	P0874130-2	BALL BEARING 6200-2RS
130-3	P0874130-3	LEADSCREW
130-4	P0874130-4	LEADSCREW PULLEY
130-5	P0874130-5	LEADSCREW MOUNT, LOWER
130-6	P0874130-6	LEADSCREW NUT
131	P0874131	EXT RETAINING RING 8MM
132	P0874132	CABLE CARRIER MOUNTING BRACKET
133	P0874133	Y-AXIS CABLE CARRIER
134	P0874134	FLANGE SCREW M3-.5 X 6
135	P0874135	ACORN NUT M3-.5
136	P0874136	CAP SCREW M5-.8 X 10
137	P0874137	LED WORKLIGHT STRIP
140	P0874140	Z-AXIS BELT TENSIONER
140-1	P0874140-1	BALL BEARING 686Z
140-2	P0874140-2	TENSIONER PULLEY
140-3	P0874140-3	TENSIONER BRACKET
140-4	P0874140-4	TENSIONER BRACKET MOUNT
140-5	P0874140-5	HEX BOLT M10-1.5 X 52
140-6	P0874140-6	HEX NUT M10-1.5
141	P0874141	Z-AXIS SYNCHRONOUS BELT 1800-3M
142	P0874142	CAP SCREW M5-.8 X 10
143	P0874143	CAP SCREW M3-.5 X 16
144	P0874144	LIMIT SWITCH TMAZTZ V-152-1C25
145	P0874145	LIMIT SWITCH MOUNTING BRACKET
146	P0874146	CAP SCREW M4-.7 X 10
150	P0874150	Z-AXIS LIFT ASSEMBLY
150-1	P0874150-1	STEPPER MOTOR LS 573S15-L NEMA23
150-2	P0874150-2	STEPPER MOTOR MOUNTING BRACKET
150-3	P0874150-3	CAP SCREW M5-.8 X 10
151	P0874151	FLAT WASHER 4MM

REF	PART #	DESCRIPTION
152	P0874152	CAP SCREW M4-.7 X 30
201	P0874201	SUPPORT BEAM MOUNTING BRACKET, FRONT
202	P0874202	TENSIONER PULLEY MOUNTING BRACKET
203	P0874203	TENSIONER PULLEY
204	P0874204	Z-AXIS SYNCHRONOUS BELT 1800-3M
205	P0874205	BELT TENSIONER 15MM
206	P0874206	BELT BRACKET
207	P0874207	BELT CLASP
208	P0874208	CAP SCREW M6-1 X 48
209	P0874209	REAR GUIDEWAY STOP BLOCK
211	P0874211	LINEAR GUIDEWAY
212	P0874212	LINEAR GUIDEWAY CARRIAGE
214	P0874214	Y-AXIS SUPPORT BEAM
215	P0874215	CAP SCREW M6-1 X 20
216	P0874216	BUMPER STOP
217	P0874217	CAP SCREW M4-.7 X 8
218	P0874218	LASER HEAD ASSEMBLY
218-1	P0874218-1	COMPRESSION RING 25MM
218-2	P0874218-2	45 DEG ADJUSTMENT PLATE
218-3	P0874218-3	45 DEG MIRROR HOUSING
218-4	P0874218-4	FIXED FOCUS BARREL
218-5	P0874218-5	PLANO MIRROR 25MM
218-6	P0874218-6	LASER HEAD MOUNTING PLATE
218-7	P0874218-7	90 DEG AIR ELBOW ADAPTER 1/8 BSPP
218-8	P0874218-8	SILICONE WASHER 22MM
218-9	P0874218-9	FOCAL LENS 63.5 ENGRAVING
218-10	P0874218-10	COMPRESSION RING 22MM
218-11	P0874218-11	TELESCOPING FOCUS BARREL
218-12	P0874218-12	BARREL RING
218-13	P0874218-13	AIR NOZZLE
218-14	P0874218-14	AUTO-FOCUS BRACKET
218-15	P0874218-15	AUTO-FOCUS SENSOR
218-16	P0874218-16	BUTTON HD CAP SCR M3-.5 X 6, NYLON
218-17	P0874218-17	CAP SCREW M3-.5 X 14
218-18	P0874218-18	KNURLED THUMB SCREW M7-1 X 14, D10
218-19	P0874218-19	KNURLED PANEL NUT M7-1
218-20	P0874218-20	CAP SCREW M4-.7 X 25
218-21	P0874218-21	COMPRESSION SPRING 1 X 7.5 X 24
218-22	P0874218-22	KNURLED THUMB SCREW M4-.7 X 6, D10
218-23	P0874218-23	CAP SCREW M4-.7 X 12
218-24	P0874218-24	CAP SCREW M4-.7 X 14
218-25	P0874218-25	FLAT WASHER 4MM
219	P0874219	REAR SUPPORT BEAM MOUNTING BRACKET
220	P0874220	EXT RETAINING RING 8MM
221	P0874221	CAP SCREW M3-.5 X 8
301	P0874301	MIRROR ASSEMBLY #1
301-1	P0874301-1	MIRROR ASSEMBLY BASE
301-2	P0874301-2	CAP SCREW M5-.8 X 14
301-3	P0874301-3	BASE ROD
301-4	P0874301-4	MIRROR SUPPORT PLATE
301-5	P0874301-5	MIRROR MOUNTING PLATE
301-6	P0874301-6	MIRROR ADJUSTMENT PLATE
301-7	P0874301-7	REFERENCE LASER ADJUSTMENT PLATE
301-8	P0874301-8	COMPRESSION SPRING 1 X 5 X 12
301-9	P0874301-9	KNURLED THUMB SCREW M3-.5 X 18, D8
301-10	P0874301-10	ANTI-REFLECTIVE LENS
301-12	P0874301-12	ANTI-REFLECTIVE LENS HOUSING
301-13	P0874301-13	REFERENCE LASER MOUNTING PLATE
301-14	P0874301-14	BUTTON HD CAP SCR M3-.5 X 6, NYLON
301-15	P0874301-15	KNURLED THUMB SCREW M7-1 X 14, D10
301-16	P0874301-16	KNURLED PANEL NUT M7-1
301-17	P0874301-17	CAP SCREW M4-.7 X 25
301-18	P0874301-18	COMPRESSION SPRING 1 X 7.5 X 24



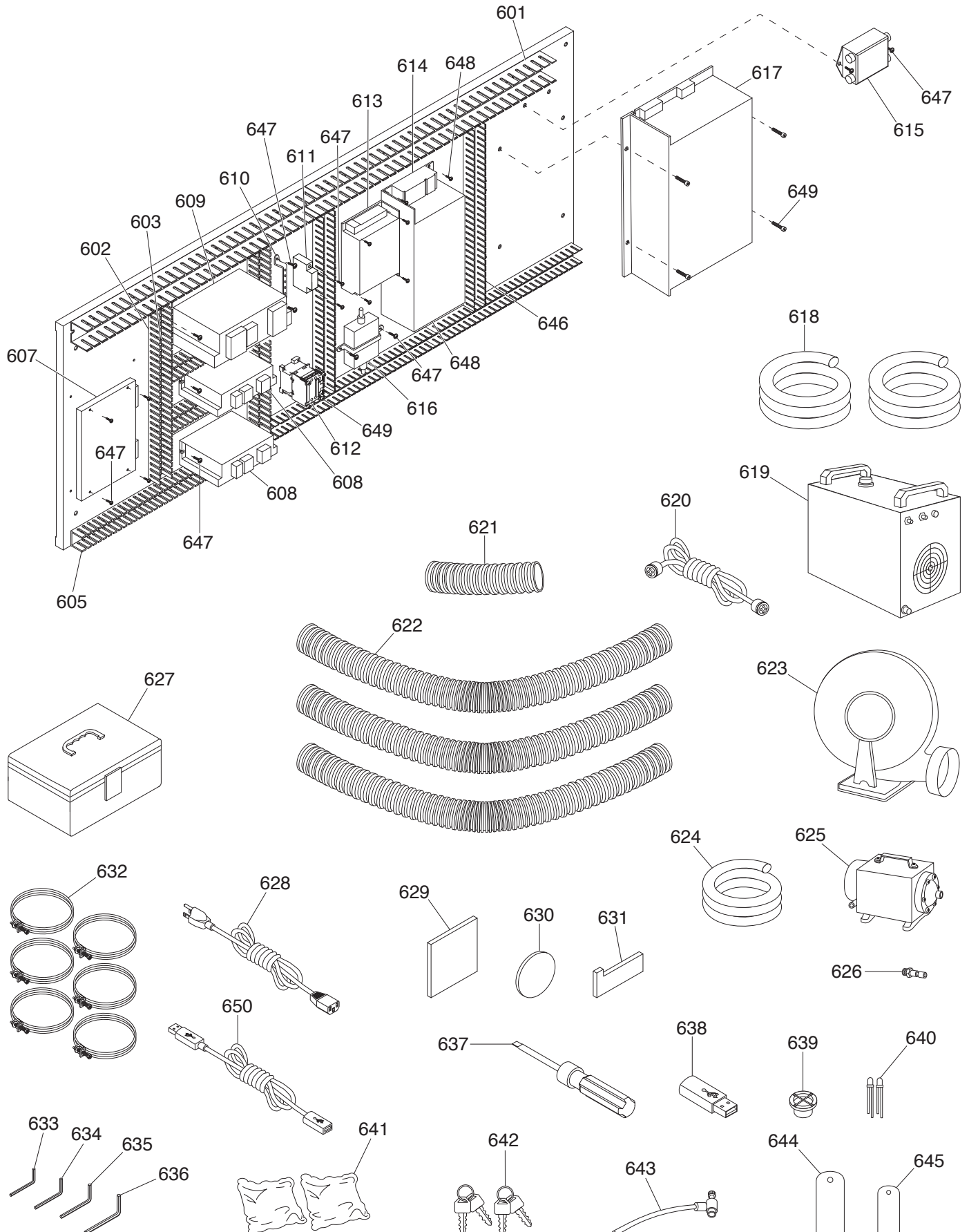
G0874 Gantry & Optics Parts List (Cont.)

REF	PART #	DESCRIPTION
301-19	P0874301-19	ADJUSTMENT ROD
301-20	P0874301-20	COMPRESSION RING 25MM
301-21	P0874301-21	PLANO MIRROR 25MM
301-22	P0874301-22	REFERENCE LASER 650NM
301-23	P0874301-23	CAP SCREW M3-.5 X 8
301-24	P0874301-24	CAP SCREW M4-.7 X 14
301-25	P0874301-25	FLAT WASHER 4MM
301-26	P0874301-26	CAP SCREW M4-.7 X 10
301-27	P0874301-27	FLAT WASHER 5MM
401	P0874401	LASER TUBE SADDLE ASSEMBLY
401-1	P0874401-1	LASER TUBE SADDLE
401-2	P0874401-2	LASER TUBE CRADLE
401-3	P0874401-3	LASER TUBE CRADLE MOUNT
401-4	P0874401-4	LASER TUBE CRADLE SPACER
401-5	P0874401-5	CAP SCREW M4-.7 X 14
401-6	P0874401-6	CAP SCREW M5-.8 X 25
402	P0874402	LASER TUBE (150W)
403	P0874403	HIGH VOLTAGE TERMINAL LUG
404	P0874404	CATHODE CABLE 16G 1W 120"
405	P0874405	HIGH VOLTAGE CABLE 7W, 4.2 X 1220MM

REF	PART #	DESCRIPTION
406	P0874406	HIGH VOLTAGE CONNECTOR 22.6MM
407	P0874407	CAP SCREW M5-.8 X 25
408	P0874408	FLAT WASHER 5MM
501	P0874501	Y-AXIS DRIVE ASSEMBLY
501-1	P0874501-1	BALL BEARING 627-2RS
501-2	P0874501-2	BEARING HOUSING
501-3	P0874501-3	IDLER PULLEY 24T
501-4	P0874501-4	FLEXIBLE SHAFT
501-5	P0874501-5	MOUNTING PAD
501-6	P0874501-6	STEPPER MOTOR LS 573S15-L NEMA23
501-7	P0874501-7	TIMING BELT 228-3M-15
501-8	P0874501-8	STEPPER MOTOR MOUNT
501-9	P0874501-9	FLEXIBLE SHAFT COUPLING 12MM
501-10	P0874501-10	PULLEY MOUNTING BRACKET
501-11	P0874501-11	PULLEY U-MOUNT BRACKET
501-12	P0874501-12	EXT RETAINING RING 12MM
501-13	P0874501-13	BALL BEARING 627-2RS
501-14	P0874501-14	IDLER PULLEY 24T
501-15	P0874501-15	COUPLING SHAFT



G0874 Electrical & Accessories

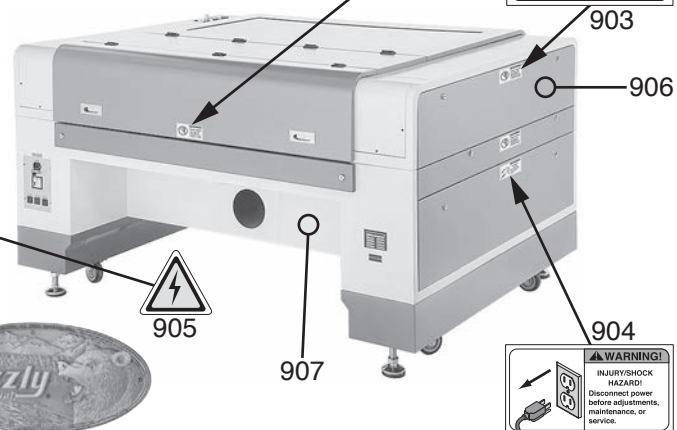
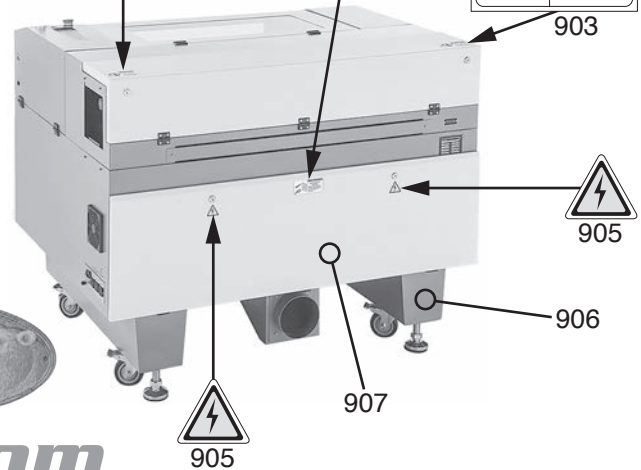
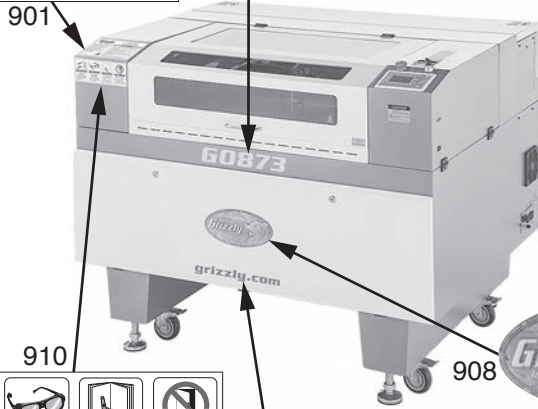


G0874 Electrical & Accessories Parts List

REF	PART #	DESCRIPTION
601	P0874601	WIRE LOOM 50 X 815MM
602	P0874602	WIRE LOOM 50 X 230MM
603	P0874603	WIRE LOOM 25 X 165MM
605	P0874605	WIRE LOOM 50 X 915MM
607	P0874607	CONTROLLER RUIDA RDC6442S-B (EC)
608	P0874608	STEPPER DRIVER LEADSHINE 3DM580
609	P0874609	STEPPER DRIVER LEADSHINE DMA860H
610	P0874610	CHASSIS GROUND BAR
611	P0874611	RELAY EZL2N 250VAC 20VDC 10A
612	P0874612	CONTACTOR MEC GMC-32 240V 32A
613	P0874613	POWER SUPPLY TL-POWER TL-400S-48
614	P0874614	POWER SUPPLY TL-POWER TL-25D-C
615	P0874615	EMI FILTER FILTEMC FT127-10
616	P0874616	REFERENCE LASER POWER SUPPLY
617	P0874617	POWER SUPPLY MYJG150W-Y-1
618	P0874618	SILICONE TUBING 8ID X 11OD X 1725L
619	P0874619	WATER CHILLER CW-5200
620	P0874620	SIGNAL CORD 20G 4W 78"
621	P0874621	COLLAPSIBLE DUCTING 6" X 24"
622	P0874622	FLEXIBLE DUCTING 6" X 60"
623	P0874623	EXTRACTION FAN YONGCHENG CZ-TD550
624	P0874624	SILICONE TUBING 8ID X 11OD X 1420L
625	P0874625	AIR PUMP HAILEA AC0-009E
626	P0874626	STRAIGHT BARBED FITTING 1/2" NPT

REF	PART #	DESCRIPTION
627	P0874627	TOOLBOX (EMPTY)
628	P0874628	POWER CORD 16G 3W 72" 5-15P
629	P0874629	MIRROR ALIGNMENT GAUGE
630	P0874630	LASER CUTTING DEPTH GAUGE
631	P0874631	FOCUS GAUGE
632	P0874632	WIRE HOSE CLAMP 6"
633	P0874633	HEX WRENCH 2.5MM
634	P0874634	HEX WRENCH 3MM
635	P0874635	HEX WRENCH 4MM
636	P0874636	HEX WRENCH 5MM
637	P0874637	FLAT HD SCREWDRIVER 1/8"
638	P0874638	USB FLASH DRIVE 512MB
639	P0874639	LASER BEAM ALIGNMENT GAUGE
640	P0874640	LED, RED
641	P0874641	OPTICS COTTON ROLLS
642	P0874642	LOCKING DOOR KEYS (2-PC SET)
643	P0874643	ADJUSTABLE AIRFLOW ADAPTER
644	P0874644	OPTICS DISASSEMBLY TOOL, LARGE
645	P0874645	OPTICS DISASSEMBLY TOOL, SMALL
646	P0874646	MOUNTING BRACKET
647	P0874647	FLANGE SCREW M4-.7 X 8
648	P0874648	FLANGE SCREW M3-.5 X 8
649	P0874649	CAP SCREW M4-.7 X 8
650	P0874650	USB EXTENSION CABLE 25'





REF	PART #	DESCRIPTION
901	P0873901	MACHINE ID LABEL (G0873)
902	P0874901	MACHINE ID LABEL (G0874)
902	P0873902	MODEL NUMBER LABEL (G0873)
902	P0874902	MODEL NUMBER LABEL (G0874)
903	P0873903	DO NOT OPEN DOOR LABEL
904	P0873904	DISCONNECT 110V LABEL
905	P0873905	ELECTRICITY LABEL

REF	PART #	DESCRIPTION
906	P0873906	TOUCH-UP PAINT, GRIZZLY GREEN
907	P0873907	TOUCH-UP PAINT, GRIZZLY BEIGE
908	P0873908	GRIZZLY NAMEPLATE - LARGE
909	P0873909	GRIZZLY.COM LABEL (G0873)
909	P0874909	GRIZZLY.COM LABEL (G0874)
910	P0873910	COMBO WARNING LABEL

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.**

