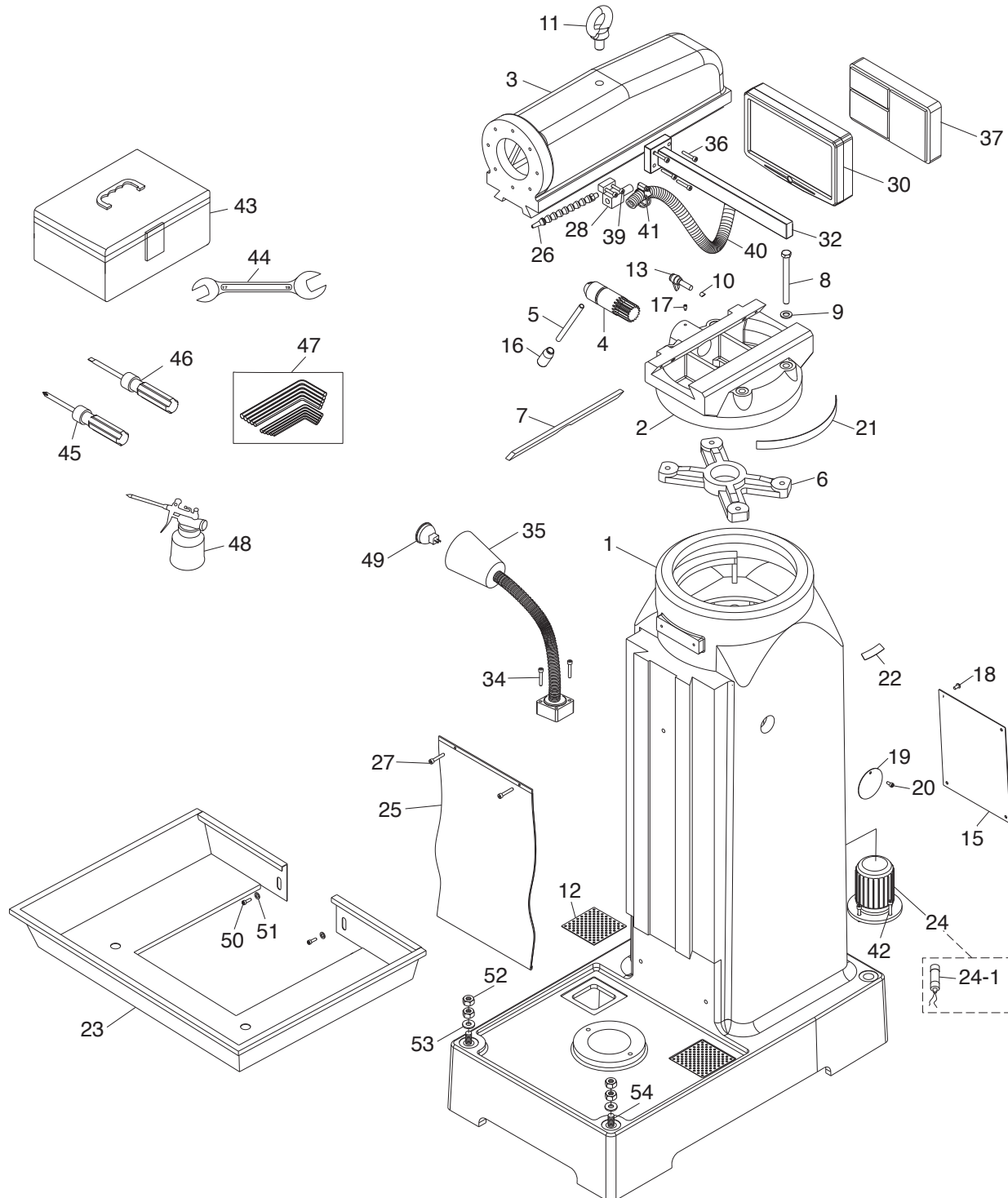


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Main



Main Parts List

REF	PART #	DESCRIPTION
1	P0961001	COLUMN
2	P0961002	TURRET
3	P0961003	RAM
4	P0961004	RAM PINION
5	P0961005	RAM MOVEMENT LEVER
6	P0961006	TURRET BRACKET
7	P0961007	RAM GIB
8	P0961008	HEX BOLT M12-1.75 X 120
9	P0961009	FLAT WASHER 12MM
10	P0961010	RAM LOCK PLUNGER
11	P0961011	EYE BOLT 32, M20-2.5 X 30
12	P0961012	COOLANT SCREEN
13	P0961013	ADJ HANDLE M10-1.5 X 32, 94
15	P0961015	COLUMN COVER
16	P0961016	KNOB M10-1.5, D25, TAPERED
17	P0961017	SET SCREW M6-1 X 12
18	P0961018	CAP SCREW M5-.8 X 10
19	P0961019	PLATE
20	P0961020	CAP SCREW M5-.8 X 10
21	P0961021	TURRET ROTATION SCALE
22	P0961022	SCALE INDICATOR PLATE
23	P0961023	SPLASH PAN
24	P0961024	COOLANT PUMP 60W, 110V, 1-PH
24-1	P0961024-1	R CAPACITOR 16M 450V
25	P0961025	WAY COVER

REF	PART #	DESCRIPTION
26	P0961026	COOLANT HOSE W/NOZZLE
27	P0961027	CAP SCREW M5-.8 X 20
28	P0961028	COOLANT MANIFOLD
30	P0961030	DRO COVER, PLASTIC
32	P0961032	DRO MOUNTING ARM
34	P0961034	CAP SCREW M6-1 X 20
35	P0961035	LED WORK LAMP
36	P0961036	CAP SCREW M5-.8 X 30
37	P0961037	DRO DISPLAY GRIZZLY F000351
39	P0961039	CAP SCREW M6-1 X 25
40	P0961040	COOLANT HOSE 16 X 1200
41	P0961041	HOSE CLAMP 14-27MM
42	P0961042	CAP SCREW M6-1 X 30
43	P0961043	TOOL BOX EMPTY
44	P0961044	COMBO WRENCH 17 X 19 OPEN-END
45	P0961045	PHILLIPS SCREWDRIVER
46	P0961046	FLAT HEAD SCREWDRIVER
47	P0961047	HEX WRENCH SET
48	P0961048	OIL GUN
49	P0961049	LED BULB AC220V 6W BI-PIN
50	P0961050	CAP SCREW M8-1.25 X 12
51	P0961051	FLAT WASHER 8MM
52	P0961052	HEX NUT M16-2
53	P0961053	FLAT WASHER 16MM
54	P0961054	HEX BOLT M16-2 x 100



Table & Knee

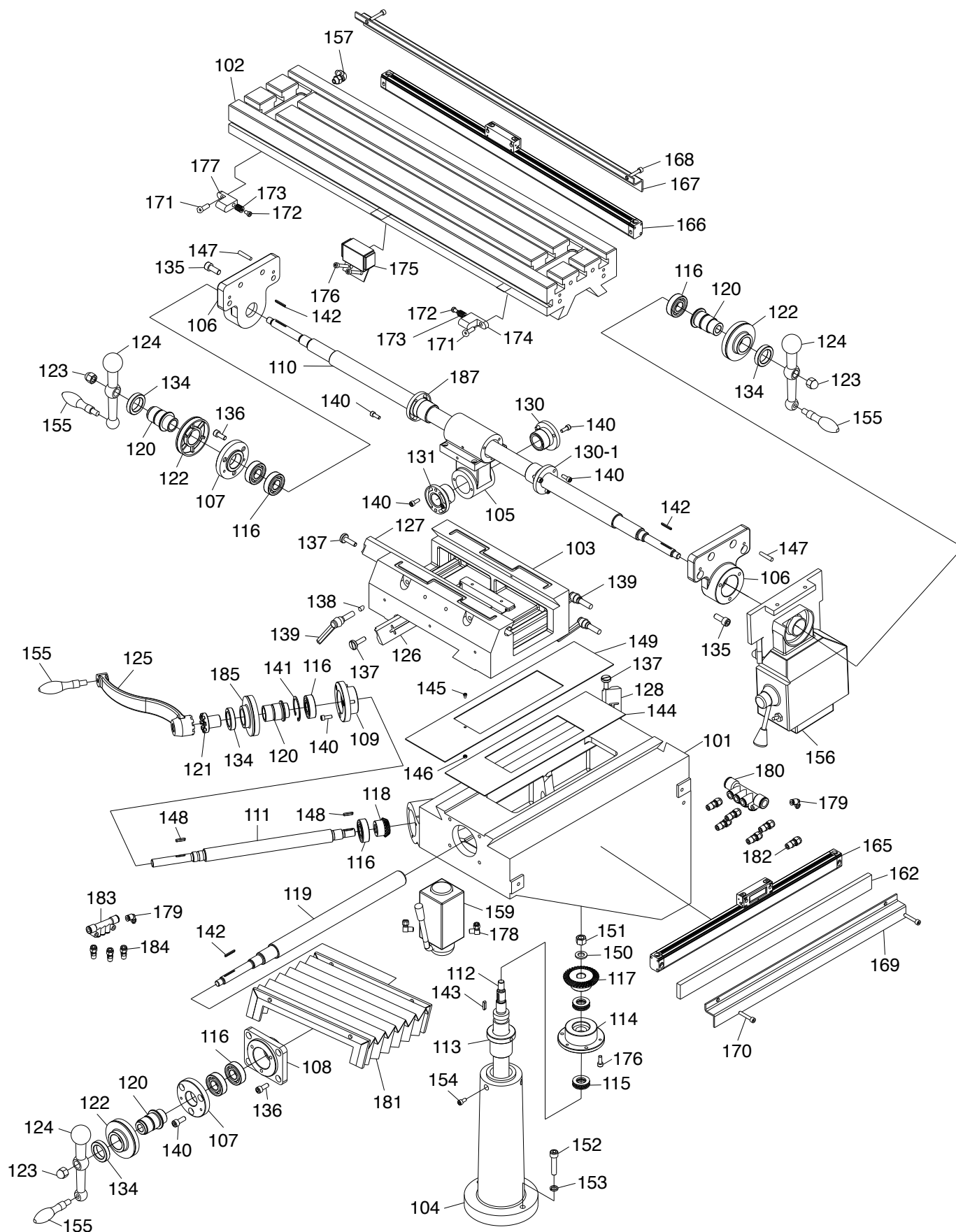


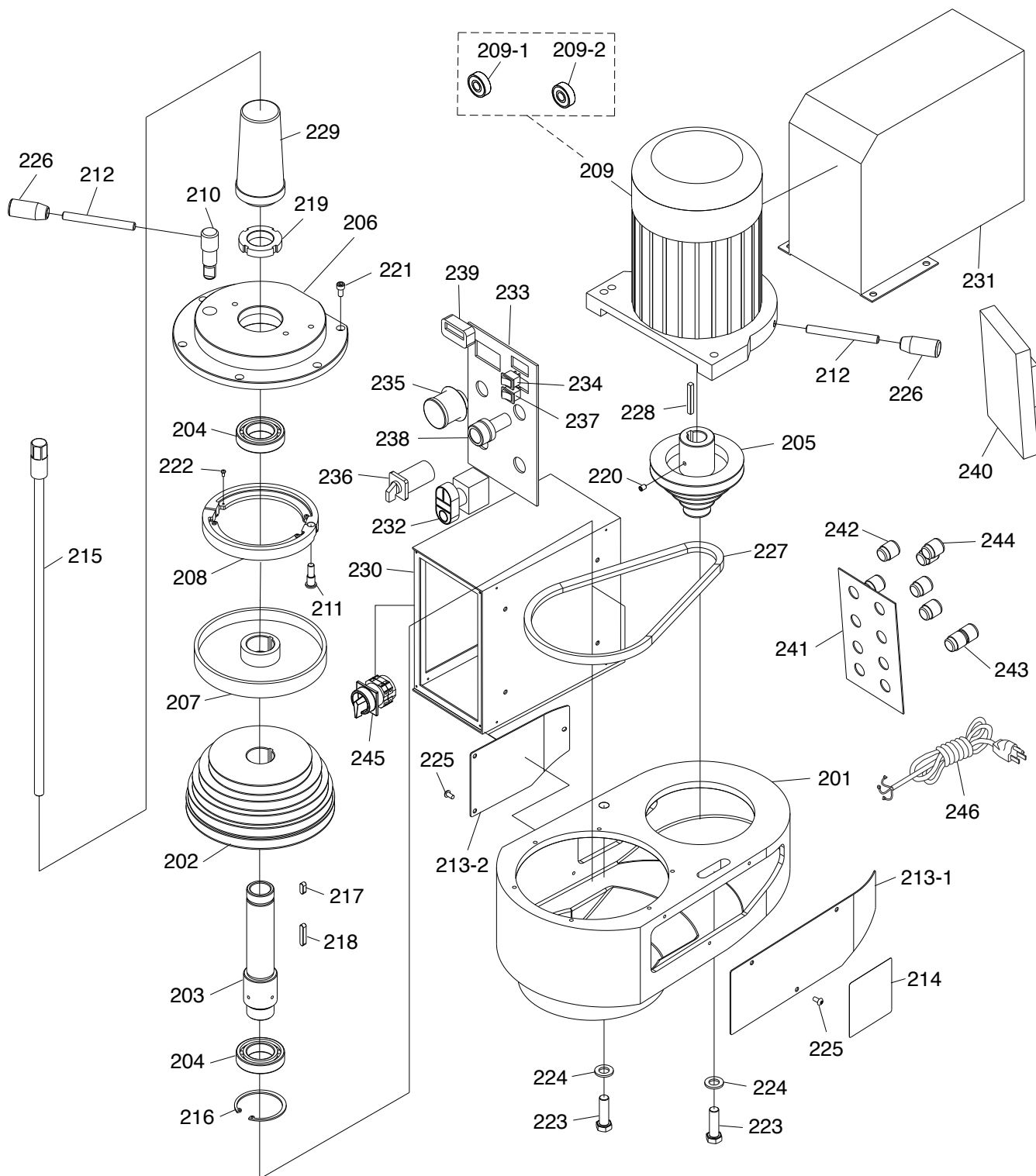
Table & Knee Parts List

REF	PART #	DESCRIPTION
101	P0961101	KNEE
102	P0961102	TABLE
103	P0961103	SADDLE
104	P0961104	Z-AXIS LEADSCREW HOUSING
105	P0961105	LEADSCREW BRACKET
106	P0961106	TABLE BEARING BRACKET
107	P0961107	BEARING RETAINER COVER
108	P0961108	Y-AXIS BEARING BRACKET
109	P0961109	BEARING SEAT
110	P0961110	X-AXIS LEADSCREW
111	P0961111	Z-AXIS CRANK SHAFT
112	P0961112	Z-AXIS LEADSCREW
113	P0961113	Z-AXIS LEADSCREW NUT
114	P0961114	Z-AXIS BEARING HOUSING
115	P0961115	THRUST BEARING 51104
116	P0961116	BALL BEARING 6204-2RS
117	P0961117	HELICAL BEVEL GEAR 36T
118	P0961118	HELICAL BEVEL GEAR 18T
119	P0961119	Y-AXIS LEADSCREW
120	P0961120	REAR DIAL RETAINER
121	P0961121	CRANK CLUTCH
122	P0961122	X-AXIS DIAL
123	P0961123	ACORN NUT M12-1.75
124	P0961124	BALL HANDLE D39, 177MM
125	P0961125	Z-AXIS CRANK HANDLE
126	P0961126	Y-AXIS GIB
127	P0961127	X-AXIS GIB
128	P0961128	Z-AXIS GIB
130	P0961130	Y-AXIS LEADSCREW NUT, REAR
131	P0961131	Y-AXIS LEADSCREW NUT, FRONT
134	P0961134	KNURLED NUT M32-1.5
135	P0961135	CAP SCREW M10-1.5 X 25
136	P0961136	CAP SCREW M8-1.25 X 20
137	P0961137	GIB ADJUSTING SCREW
138	P0961138	TABLE LOCK PLUNGER
139	P0961139	ADJUSTABLE HANDLE M10-1.5 X 32, 29
140	P0961140	CAP SCREW M6-1 X 16
141	P0961141	EXT RETAINING RING 47MM
142	P0961142	KEY 3 X 3 X 28

REF	PART #	DESCRIPTION
143	P0961143	KEY 5 X 5 X 20
144	P0961144	CHIP GUARD (LOWER)
145	P0961145	HEX BOLT M4-.7 X 10
146	P0961146	HEX NUT M4-.7
147	P0961147	ROLL PIN 6 X 35
148	P0961148	KEY 4 X 4 X 20
150	P0961150	FLAT WASHER 12MM
151	P0961151	HEX NUT M12-1.75
152	P0961152	CAP SCREW M10-1.5 X 45
153	P0961153	FLAT WASHER 10MM
154	P0961154	CAP SCREW M6-1 X 12
155	P0961155	REVOLVING HANDLE 23 X 74, M10-1.5 X 14
156	P0961156	POWER FEED UNIT ALSGS AL-310S
157	P0961157	PIPE ELBOW 3/8 NPT X 3/8
159	P0961159	ONE-SHOT OILER ASSEMBLY
162	P0961162	DRO POSITION SENSOR MOUNTING PLATE
165	P0961165	Y-AXIS POSITION SENSOR
166	P0961166	X-AXIS POSITION SENSOR
167	P0961167	X-AXIS POSITION SENSOR COVER
168	P0961168	CAP SCREW M5-0.8 X 20
169	P0961169	Y-AXIS POSITION SENSOR COVER
170	P0961170	CAP SCREW M5-0.8 X 20
171	P0961171	HEX BOLT M6-1 X 25
172	P0961172	SET SCREW M8-1.25 X 15
173	P0961173	COMPRESSION SPRING 1.2 X 11 X 39
174	P0961174	RIGHT TRAVEL STOP
175	P0961175	LIMIT SWITCH LM-310 QINGDAO LONGSHANG
176	P0961176	CAP SCREW M5-0.8 X 20
177	P0961177	LEFT TRAVEL STOP
178	P0961178	PIPE ELBOW 8-06
179	P0961179	PIPE ELBOW 6
180	P0961180	OIL MANIFOLD 8-WAY
181	P0961181	Y-AXIS DUST COVER
182	P0961182	METERING PIPE JOINT
183	P0961183	OIL MANIFOLD 4-WAY
184	P0961184	METERING PIPE JOINT
185	P0961185	Z-AXIS DIAL
186	P0961186	X-AXIS LEADSCREW NUT, LEFT
187	P0961187	X-AXIS LEADSCREW NUT, RIGHT



Motor & Belt Housing



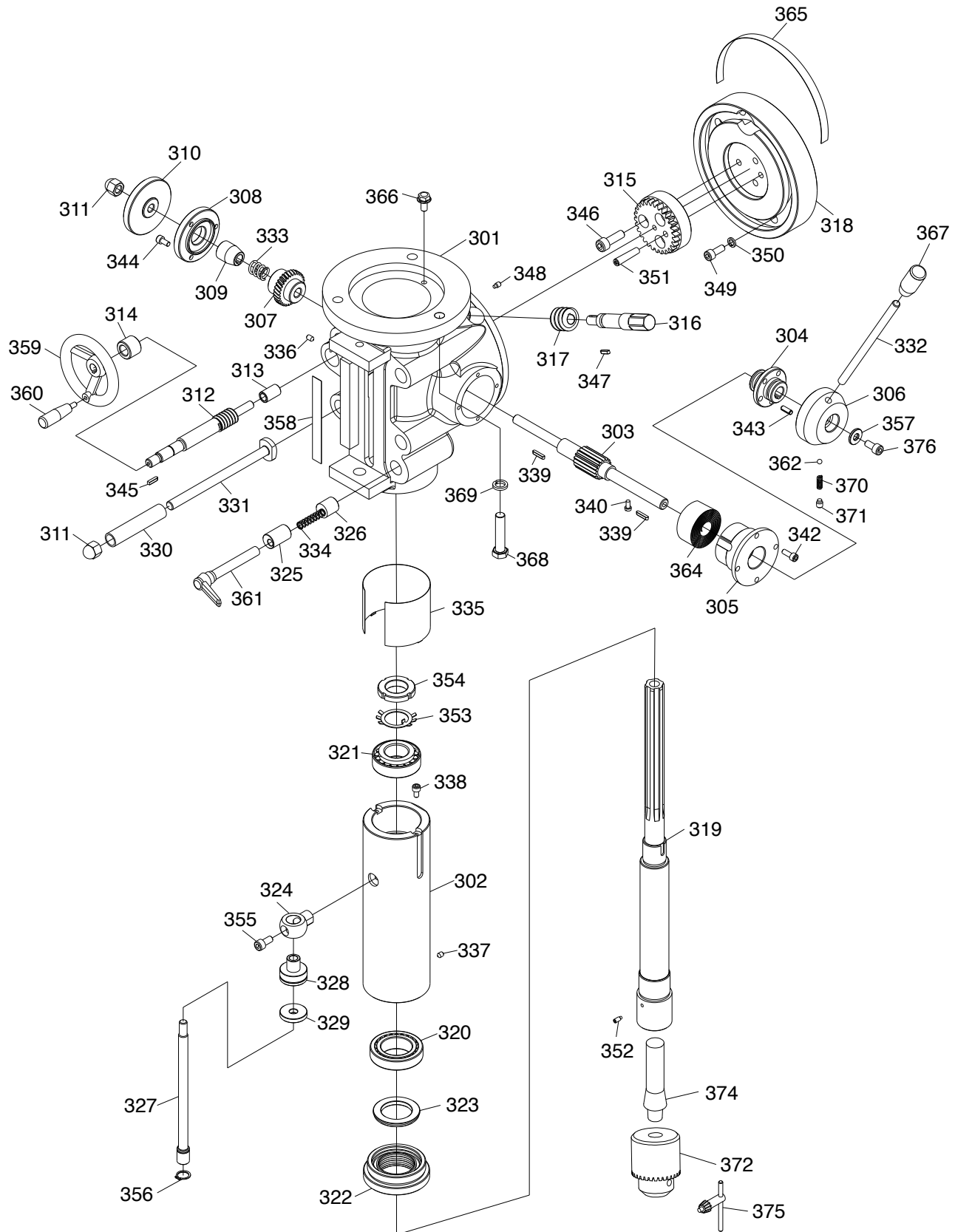
Motor & Belt Housing Parts List

REF	PART #	DESCRIPTION
201	P0961201	BELT HOUSING
202	P0961202	SPINDLE PULLEY
203	P0961203	SPINDLE SHAFT
204	P0961204	BALL BEARING 6007-2RS
205	P0961205	MOTOR PULLEY
206	P0961206	BRAKE DRUM HOUSING
207	P0961207	BRAKE DRUM
208	P0961208	BRAKE PAD (2PC SET)
209	P0961209	MOTOR 1.5HP 110VDC BRUSHLESS
209-1	P0961209-1	BALL BEARING 6205-OPEN (FRONT)
209-2	P0961209-2	BALL BEARING 6205-OPEN (REAR)
210	P0961210	BRAKE CAM
211	P0961211	CAP SCREW M8-1.25 X 20
212	P0961212	BRAKE MOVEMENT LEVER
213-1	P0961213-1	PULLEY HOUSING COVER (RIGHT)
213-2	P0961213-2	PULLEY HOUSING COVER (LEFT)
214	P0961214	SPINDLE SPEED CHART
215	P0961215	DRAWBAR 7/16-20 X 19
216	P0961216	INT RETAINING RING 62MM
217	P0961217	KEY 6 X 6 X 16
218	P0961218	KEY 6 X 6 X 32
219	P0961219	SPANNER NUT M35-1.5
220	P0961220	SET SCREW M6-1 X 10 CONE-PT
221	P0961221	CAP SCREW M6-1 X 12
222	P0961222	CAP SCREW M3-.5 X 6

REF	PART #	DESCRIPTION
223	P0961223	HEX BOLT M12-1.75 X 40
224	P0961224	FLAT WASHER 12MM
225	P0961225	PHLP HD SCR M5-.8 X 10
226	P0961226	KNOB M10-1.5, D25, TAPERED
227	P0961227	V-BELT A720
228	P0961228	KEY 6 X 6 X 45
229	P0961229	DRAWBAR COVER
230	P0961230	ELECTRICAL BOX
231	P0961231	MOTOR COVER
232	P0961232	START/STOP BUTTON TAYEE LA42
233	P0961233	CONTROL PANEL
234	P0961234	WORK LIGHT SWITCH KCD4 KAILAN
235	P0961235	E-STOP SWITCH MINGER LA125H-BE101C
236	P0961236	SPINDLE SWITCH LW26-10 WENZHOU
237	P0961237	COOLANT PUMP SWITCH KCD4 KAILAN
238	P0961238	POTENTIOMETER KB A6012
239	P0961239	RPM DISPLAY UNIT SN200603
240	P0961240	CIRCUIT BOARD AND FAN JD139 110V JIAYI
241	P0961241	ELECTRICAL BOARD
242	P0961242	STRAIN RELIEF TYPE-3 M16-1.5
243	P0961243	STRAIN RELIEF TYPE-3 M20-1.5
244	P0961244	STRAIN RELIEF TYPE-3 M24-1.5
245	P0961245	MAIN POWER SWITCH JFD11C-20A JUCHE
246	P0961246	POWER CORD 14G 3W 60" 5-15P



Headstock



Headstock Parts List

REF PART # DESCRIPTION

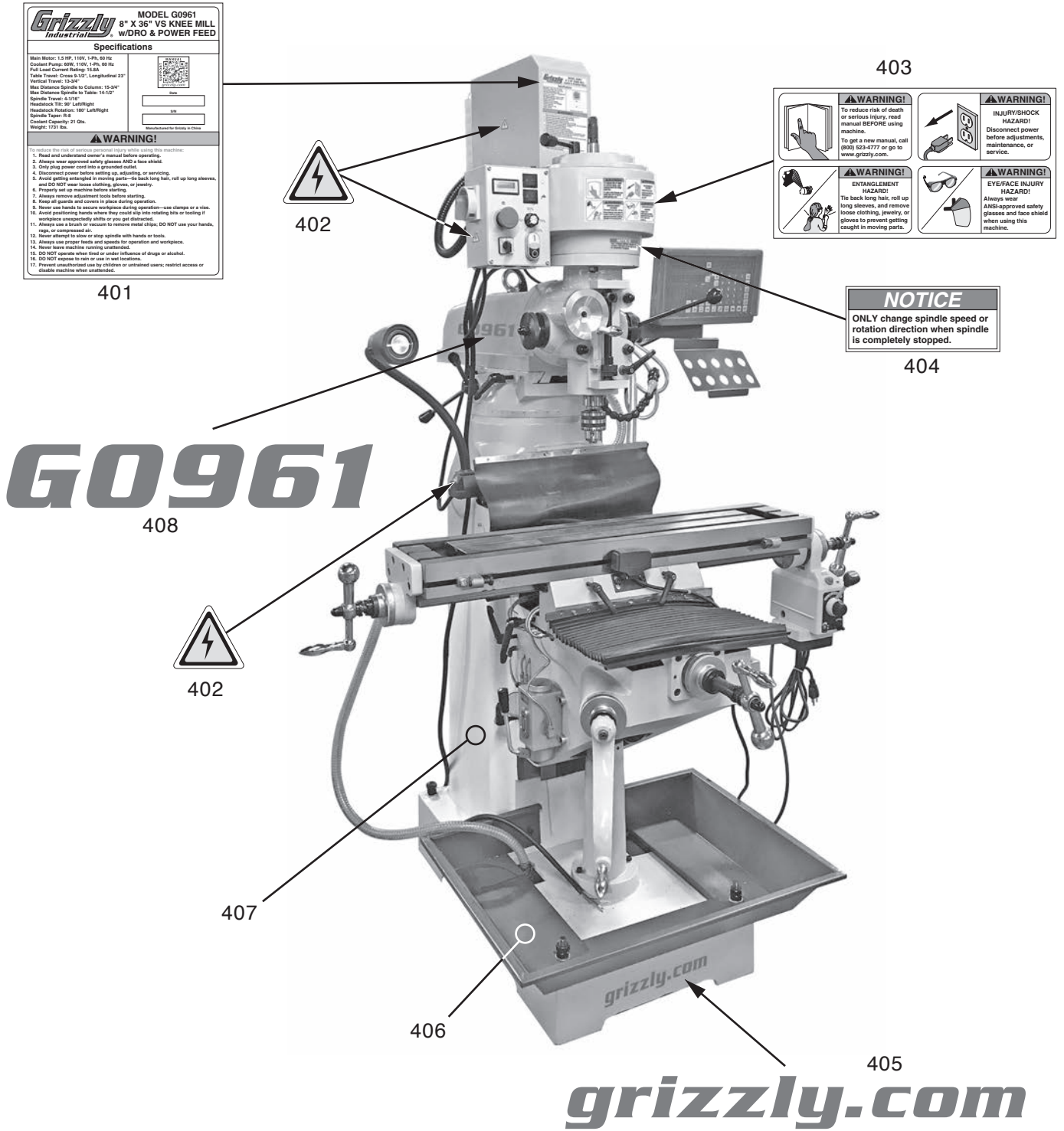
301	P0961301	QUILL HOUSING
302	P0961302	QUILL
303	P0961303	QUILL PINION SHAFT
304	P0961304	PINION SHAFT HUB
305	P0961305	SPRING COVER
306	P0961306	COARSE DOWNFEED LEVER HUB
307	P0961307	WORM GEAR 30T
308	P0961308	WORM GEAR COVER
309	P0961309	TAPER SLEEVE
310	P0961310	DOWNFEED SELECTION WHEEL
311	P0961311	ACORN NUT M12-1.75
312	P0961312	WORM GEAR SHAFT
313	P0961313	BUSHING 10 X 15 X 25
314	P0961314	FINE DOWNFEED GRADUATED DIAL
315	P0961315	GEAR 28T
316	P0961316	HEAD TILT PINION GEAR SHAFT
317	P0961317	HEAD TILT PINION GEAR
318	P0961318	HEAD ADAPTER
319	P0961319	SPINDLE R8
320	P0961320	TAPERED ROLLER BEARING 32008
321	P0961321	TAPERED ROLLER BEARING 32008
322	P0961322	QUILL END CAP
323	P0961323	QUILL SEAL
324	P0961324	QUILL STOP KNOB
325	P0961325	QUILL LOCK SLEEVE
326	P0961326	QUILL LOCK SLEEVE
327	P0961327	QUILL DEPTH STOP LEADSCREW M12-1.5 X 220
328	P0961328	UPPER QUILL MICROSTOP
329	P0961329	LOWER QUILL MICROSTOP
330	P0961330	SPACER 15 X 92
331	P0961331	T-BOLT M12-1.75 X 180
332	P0961332	SPINDLE MOVEMENT LEVER
333	P0961333	COMPRESSION SPRING 2.2 X 17.7 X 24
334	P0961334	COMPRESSION SPRING 1 X 10 X 42
335	P0961335	QUILL SKIRT
336	P0961336	SET SCREW M6-1 X 10 CONE-PT
337	P0961337	SET SCREW M6-1 X 8 CONE-PT

REF PART # DESCRIPTION

338	P0961338	CAP SCREW M6-1 X 10
339	P0961339	KEY 4 X 4 X 20, RE
340	P0961340	FLAT HD SCR M5-.8 X 10
342	P0961342	CAP SCREW M6-1 X 16
343	P0961343	ROLL PIN 6 X 16
344	P0961344	CAP SCREW M10-1.5 X 30
345	P0961345	KEY 4 X 4 X 16, RE
346	P0961346	CAP SCREW M10-1.5 X 30
347	P0961347	KEY 4 X 4 X 16, RE
348	P0961348	CAP SCREW M6-1 X 10
349	P0961349	CAP SCREW M8-1.25 X 20
350	P0961350	LOCK WASHER 8MM
351	P0961351	ROLL PIN 8 X 40
352	P0961352	CAP SCREW M5-.8 X 12
353	P0961353	SPANNER LOCK WASHER 30MM
354	P0961354	SPANNER NUT M30-1.5
355	P0961355	CAP SCREW M8-1.25 X 16
356	P0961356	EXT RETAINING RING 16MM
357	P0961357	FLAT WASHER 8MM
358	P0961358	QUILL DEPTH SCALE
359	P0961359	FINE DOWNFEED HANDWHEEL
360	P0961360	REVOLVING HANDLE 21 X 74, M8-1.25 X 14
361	P0961361	ADJUSTABLE HANDLE M12-1.75 X 80, 71
362	P0961362	STEEL BALL 8MM
364	P0961364	FLAT COIL SPRING
365	P0961365	SCALE
366	P0961366	FLANGE BOLT M8-1.25 X 16
367	P0961367	KNOB M10-1.5, D35, TAPERED
368	P0961368	HEX BOLT M12-1.75 X 55
369	P0961369	LOCK WASHER 12MM
370	P0961370	COMPRESSION SPRING 1 X 6.5 X 18
371	P0961371	SET SCREW M8-1.25 X 10
372	P0961372	DRILL CHUCK JT3 5-20MM
374	P0961374	DRILL CHUCK ARBOR R8-JT3
375	P0961375	DRILL CHUCK KEY
376	P0961376	CAP SCREW M8-1.25 X 12



Labels & Cosmetics



REF	PART #	DESCRIPTION
401	P0961401	MACHINE ID LABEL
402	P0961402	ELECTRICITY LABEL
403	P0961403	COMBO WARNING LABEL
404	P0961404	NOTICE LABEL

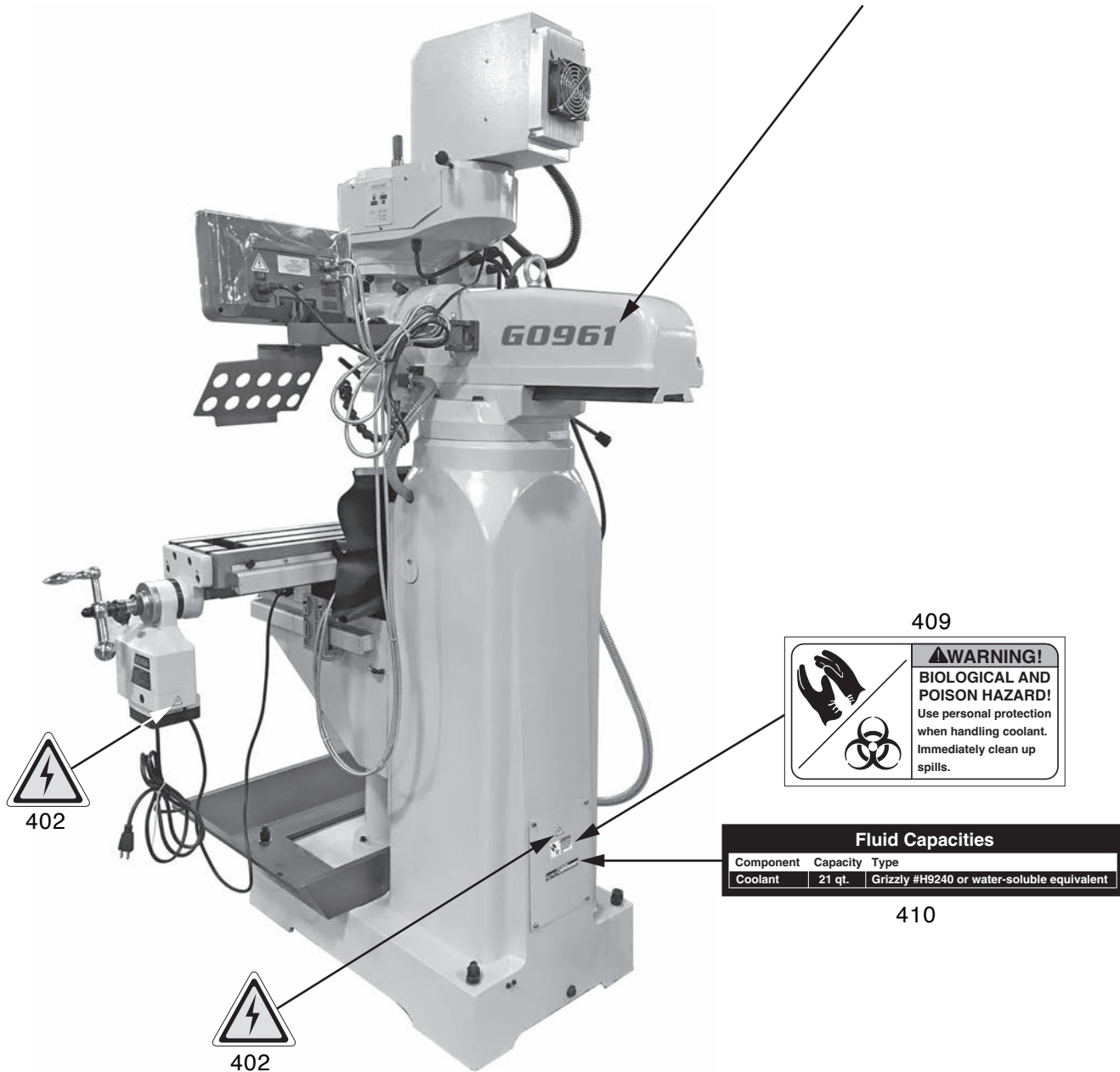
REF	PART #	DESCRIPTION
405	P0961405	GRIZZLY.COM LABEL
406	P0961406	TOUCH-UP PAINT, GRIZZLY GREEN
407	P0961407	TOUCH-UP PAINT, GRIZZLY BEIGE
408	P0961408	MODEL NUMBER LABEL



Labels & Cosmetics (Cont.)

408

G0961



REF	PART #	DESCRIPTION
402	P0961402	ELECTRICITY LABEL
408	P0961408	MODEL NUMBER LABEL

REF	PART #	DESCRIPTION
409	P0961409	WARNING LABEL
410	P0961410	FLUID CAPACITIES LABEL

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

