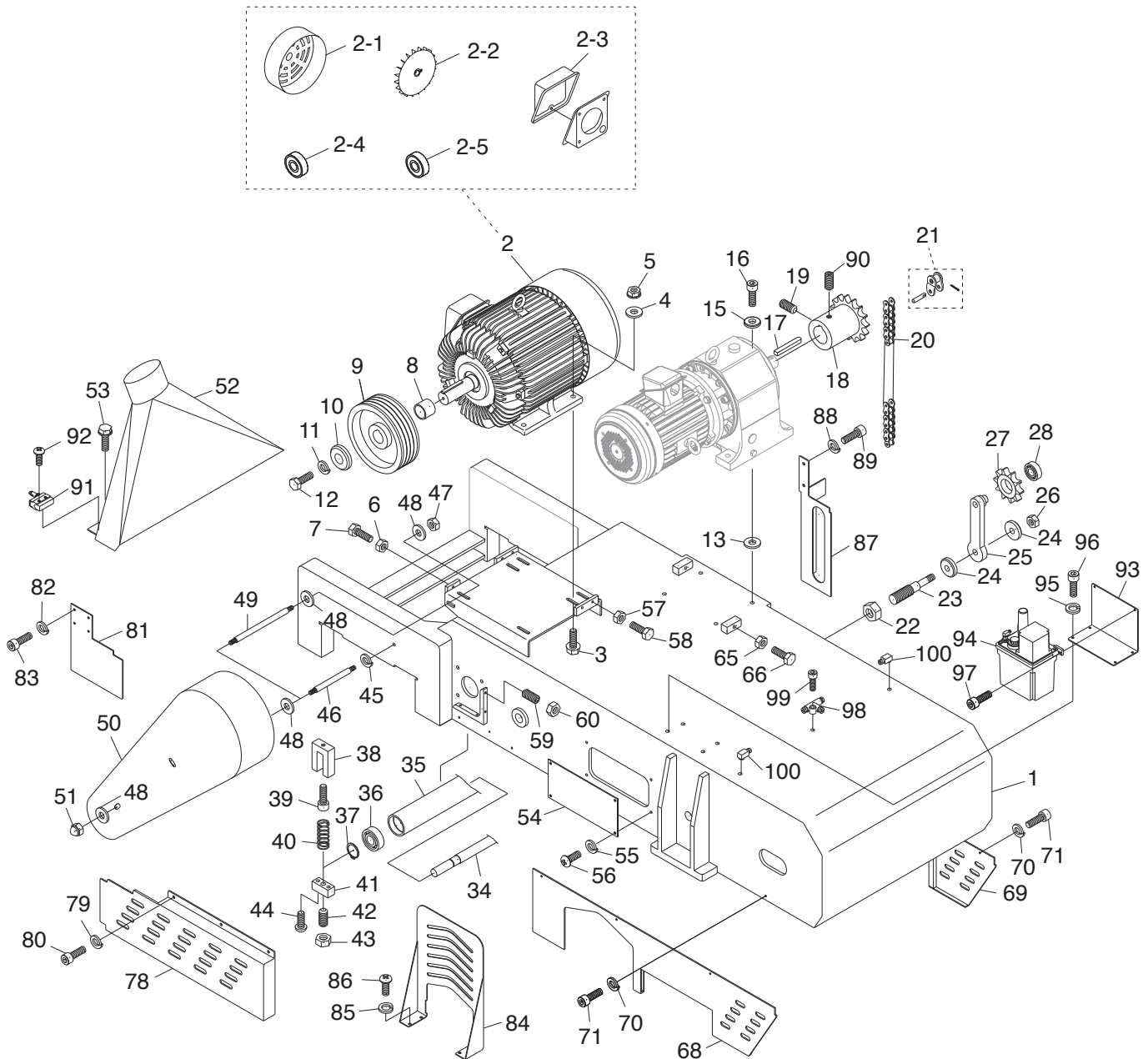


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call (800) 523-4777 or visit www.grizzly.com/parts to check for availability.

Upper Frame



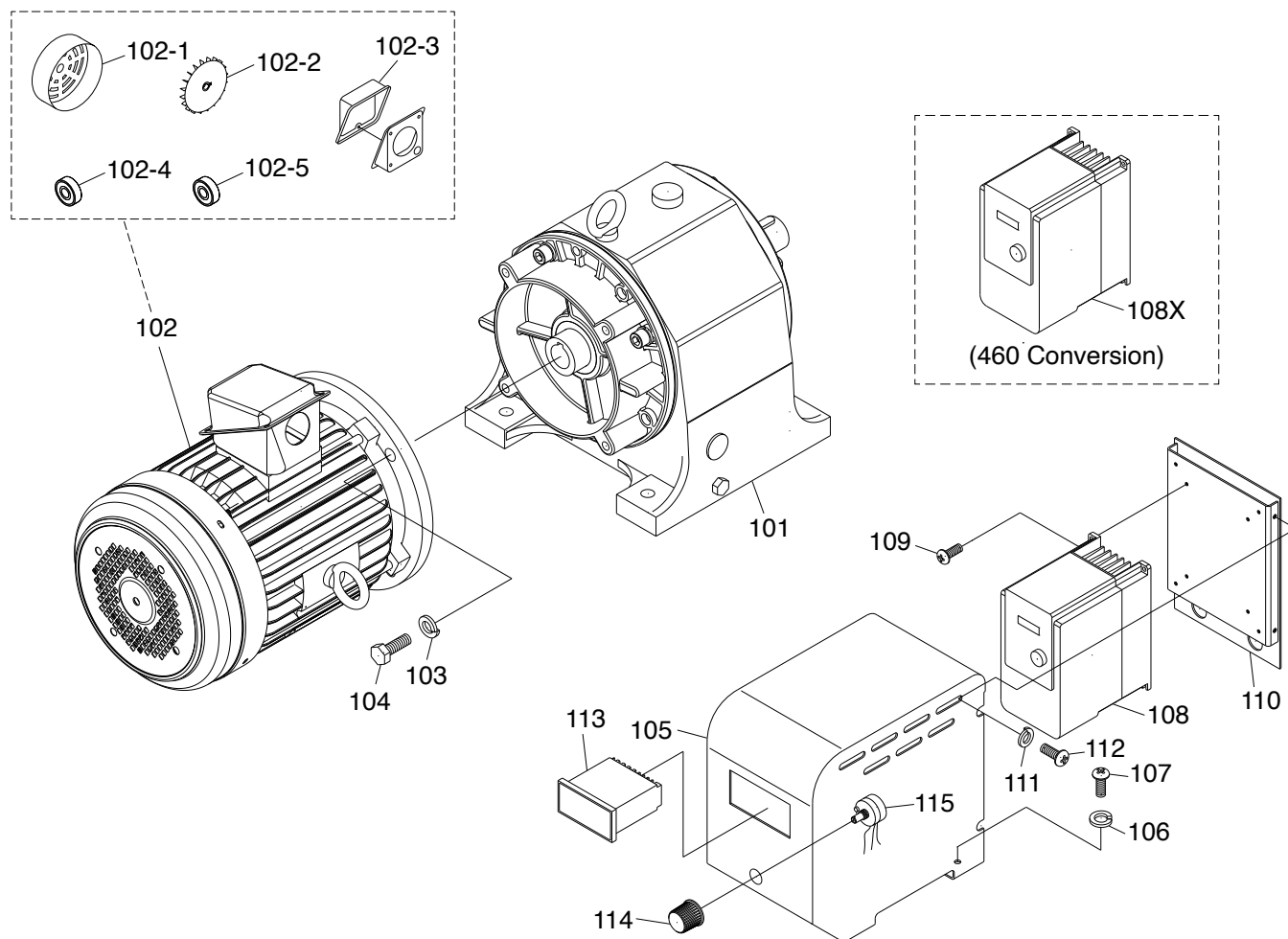
Upper Frame Parts List

REF	PART #	DESCRIPTION
1	P09680001	UPPER FRAME
2	P09680002	MOTOR 15HP 220V 3PH
2-1	P09680002-1	MOTOR FAN COVER
2-2	P09680002-2	MOTOR FAN
2-3	P09680002-3	JUNCTION BOX
2-4	P09680002-4	BALL BEARING 6307ZZ (REAR)
2-5	P09680002-5	BALL BEARING 6309ZZ (FRONT)
3	P09680003	HEX BOLT M10-1.5 X 35
4	P09680004	FLAT WASHER 10MM
5	P09680005	FLANGE NUT M10-1.5
6	P09680006	HEX NUT M10-1.5
7	P09680007	HEX BOLT M10-1.5 X 50
8	P09680008	BUSHING 42ID X 55OD X 40L
9	P09680009	MOTOR PULLEY
10	P09680010	SPACER 15ID X 50OD X 8L
11	P09680011	LOCK WASHER 16MM
12	P09680012	HEX BOLT M16-2 X 35
13	P09680013	FLAT WASHER 12MM
15	P09680015	FLAT WASHER 12MM
16	P09680016	CAP SCREW M12-1.75 X 45
17	P09680017	KEY 8 X 10 X 45
18	P09680018	SPROCKET 15T
19	P09680019	SET SCREW M8-1.25 X 16
20	P09680020	CHAIN R60 X 81L
21	P09680021	CHAIN LINK
22	P09680022	HEX NUT M20-2.5
23	P09680023	STUD-UDE M20-2.5 X 46, M12-1.75 X 16, 107
24	P09680024	SPACER 12ID X 38OD X 8L
25	P09680025	BRACKET
26	P09680026	HEX NUT M12-1.75
27	P09680027	SPROCKET 10T
28	P09680028	BALL BEARING 6002-2RS
34	P09680034	SHAFT
35	P09680035	OUTFEED ROLLER
36	P09680036	BALL BEARING 6002-2RS
37	P09680037	EXT RETAINING RING 17MM
38	P09680038	ADJUSTMENT BRACKET
39	P09680039	CAP SCREW M8-1.25 X 16
40	P09680040	COMPRESSION SPRING 1.4 X 16 X 48
41	P09680041	ADJUSTMENT BLOCK
42	P09680042	SET SCREW M10-1.5 X 30
43	P09680043	HEX NUT M10-1.5
44	P09680044	BUTTON HD CAP SCR M6-1 X 25
45	P09680045	LOCK WASHER 12MM

REF	PART #	DESCRIPTION
46	P09680046	STUD-DE M12-1.75 X 20, 195
47	P09680047	HEX NUT M12-1.75
48	P09680048	FLAT WASHER 12MM
49	P09680049	STUD-DE M12-1.75 X 20, 250
50	P09680050	V-BELT GUARD
51	P09680051	ACORN NUT M12-1.75
52	P09680052	DUST HOOD
53	P09680053	FLANGE BOLT M8-1.25 X 16
54	P09680054	ACCESS PLATE
55	P09680055	LOCK WASHER 6MM
56	P09680056	PHLP HD SCR M6-1 X 12
57	P09680057	HEX NUT M10-1.5
58	P09680058	HEX BOLT M10-1.5 X 70
59	P09680059	SET SCREW M6-1 X 20
60	P09680060	HEX NUT M6-1
65	P09680065	HEX NUT M10-1.5
66	P09680066	HEX BOLT M10-1.5 X 65
68	P09680068	SLIDE GUARD (L)
69	P09680069	SLIDE GUARD (R)
70	P09680070	LOCK WASHER 6MM
71	P09680071	CAP SCREW M6-1 X 16
78	P09680078	FRONT GUARD COVER
79	P09680079	LOCK WASHER 6MM
80	P09680080	CAP SCREW M6-1 X 16
81	P09680081	BACK GUARD COVER
82	P09680082	LOCK WASHER 6MM
83	P09680083	CAP SCREW M6-1 X 16
84	P09680084	GUARD
85	P09680085	LOCK WASHER 6MM
86	P09680086	PHLP HD SCR M6-1 X 12
87	P09680087	CHAIN GUARD
88	P09680088	LOCK WASHER 6MM
89	P09680089	CAP SCREW M6-1 X 16
90	P09680090	SET SCREW M8-1.25 X 10
91	P09680091	LIMIT SWITCH TZ-7312
92	P09680092	PHLP HD SCR M4-.7 X 30
93	P09680093	OIL INJECTOR BRACKET
94	P09680094	OIL INJECTOR
95	P09680095	LOCK WASHER 6MM
96	P09680096	CAP SCREW M6-1 X 20
97	P09680097	CAP SCREW M6-1 X 16
98	P09680098	T-CONNECTOR
99	P09680099	CAP SCREW M5-.8 X 16
100	P09680100	PROPORTION CONNECTOR



Variable Speed Infeed Unit

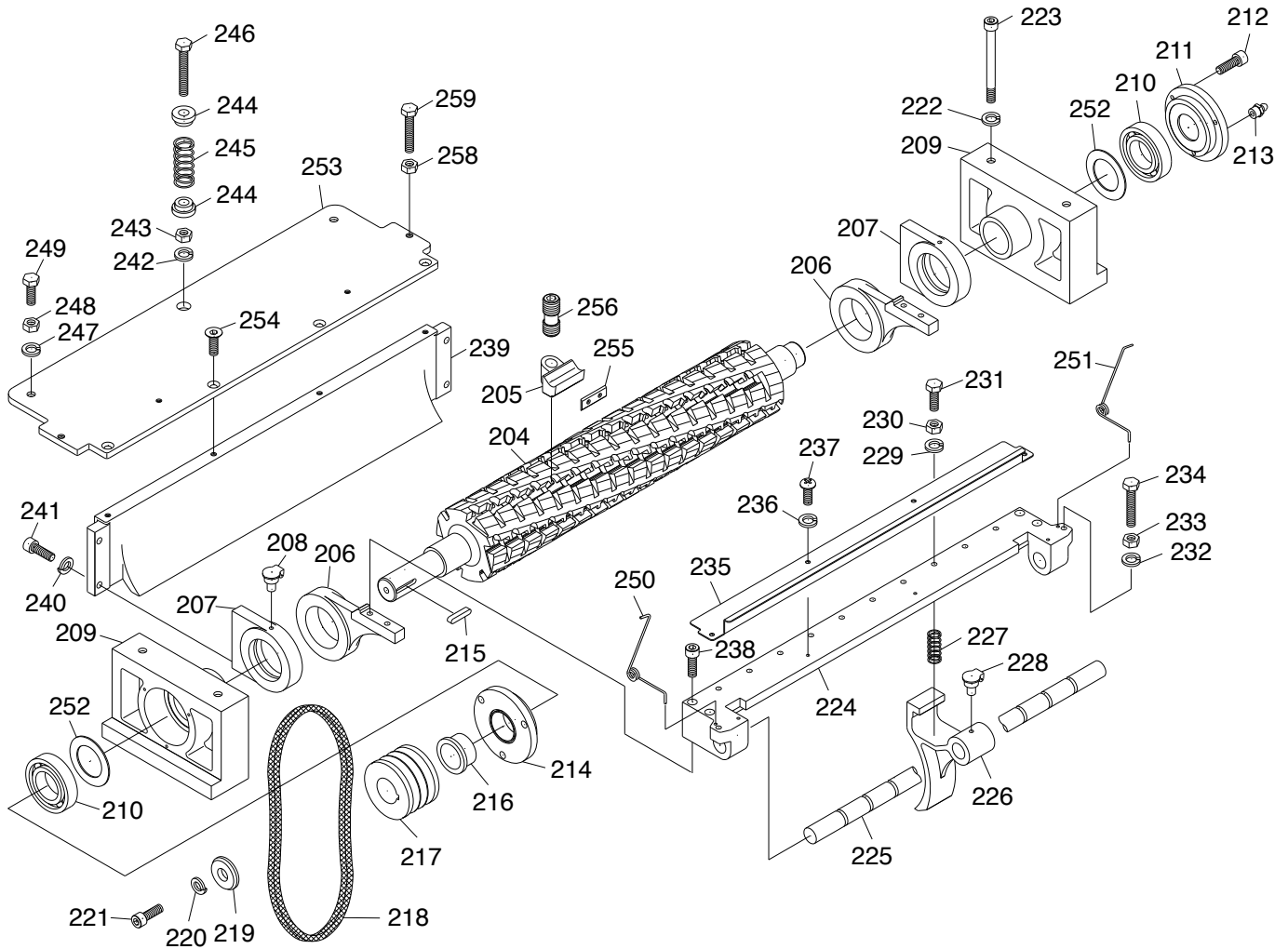


REF	PART #	DESCRIPTION
101	P09680101	GEAR REDUCER LIMING HB-207
102	P09680102	MOTOR 2HP 220V 3PH
102-1	P09680102-1	MOTOR FAN COVER
102-2	P09680102-2	MOTOR FAN
102-3	P09680102-3	JUNCTION BOX
102-4	P09680102-4	BALL BEARING 6304ZZ (REAR)
102-5	P09680102-5	BALL BEARING 6305ZZ (FRONT)
103	P09680103	LOCK WASHER 12MM
104	P09680104	HEX BOLT M12-1.75 X 40
105	P09680105	INVERTER HOUSING
106	P09680106	LOCK WASHER 6MM

REF	PART #	DESCRIPTION
107	P09680107	PHLP HD SCR M6-1 X 12
108	P09680108	INVERTER HITACHI NES1-022LB
108X	P09680108X	INVERTER HITACHI NES1-015HB
109	P09680109	PHLP HD SCR M4-.7 X 12
110	P09680110	INVERTER MOUNTING PLATE
111	P09680111	LOCK WASHER 5MM
112	P09680112	PHLP HD SCR M5-.8 X 8
113	P09680113	RPM DISPLAY
114	P09680114	POTENTIOMETER KNOB
115	P09680115	POTENTIOMETER RV24. YN20S



Upper Cutterhead



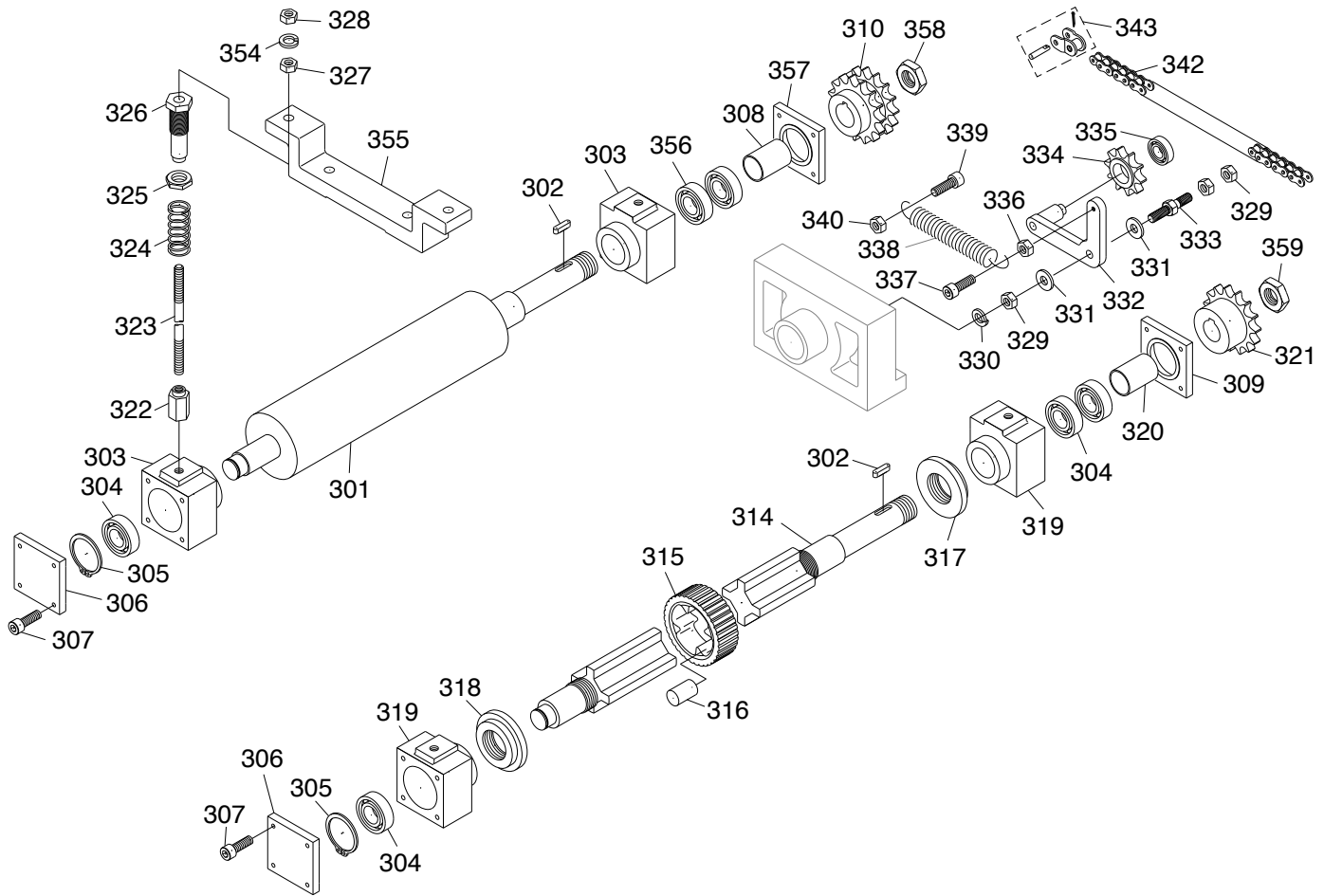
Upper Cutterhead Parts List

REF	PART #	DESCRIPTION
204	P09680204	SPIRAL CUTTERHEAD 16"
205	P09680205	INSERT CLAMP
206	P09680206	PRESSURE PLATE BRACKET
207	P09680207	OUTFEED PRESSURE PLATE
208	P09680208	OIL CUP M5-.8
209	P09680209	BEARING HOUSING
210	P09680210	BALL BEARING 6307Z
211	P09680211	BEARING CAP
212	P09680212	CAP SCREW M6-1 X 20
213	P09680213	GREASE FITTING M6-1 X 6, STRAIGHT
214	P09680214	BEARING COVER
215	P09680215	KEY 8 X 8 X 40
216	P09680216	FLANGED BUSHING
217	P09680217	CUTTERHEAD PULLEY
218	P09680218	V-BELT A71
219	P09680219	SPACER
220	P09680220	LOCK WASHER 10MM
221	P09680221	CAP SCREW M10-1.5 X 35
222	P09680222	LOCK WASHER 12MM
223	P09680223	SHLDER SCR M12-1.75 X 230, 11 X 190
224	P09680224	CHIP BREAKER BRACKET
225	P09680225	CHIP BREAKER SHAFT
226	P09680226	CHIP BREAKER
227	P09680227	COMPRESSION SPRING 2 X 22 X 60
228	P09680228	OIL CUP M5-.8
229	P09680229	LOCK WASHER 10MM
230	P09680230	HEX NUT M10-1.5
231	P09680231	HEX BOLT M10-1.5 X 65

REF	PART #	DESCRIPTION
232	P09680232	LOCK WASHER 10MM
233	P09680233	HEX NUT M10-1.5
234	P09680234	HEX BOLT M10-1.5 X 120
235	P09680235	CHIP BREAKER COVER
236	P09680236	LOCK WASHER 6MM
237	P09680237	PHLP HD SCR M6-1 X 12
238	P09680238	CAP SCREW M10-1.5 X 45
239	P09680239	PRESSURE BAR
240	P09680240	LOCK WASHER 8MM
241	P09680241	CAP SCREW M8-1.25 X 35
242	P09680242	LOCK WASHER 10MM
243	P09680243	HEX NUT M10-1.5
244	P09680244	BUSHING
245	P09680245	COMPRESSION SPRING 2 X 22 X 60
246	P09680246	HEX BOLT M10-1.5 X 120
247	P09680247	LOCK WASHER 12MM
248	P09680248	HEX NUT M12-1.75
249	P09680249	HEX BOLT M12-1.75 X 70
250	P09680250	TORSION SPRING (RIGHT)
251	P09680251	TORSION SPRING (LEFT)
252	P09680252	SEAL 35 X 65.5 X 1
253	P09680253	PRESSURE PLATE
254	P09680254	FLAT HD CAP SCR M6-1 X 20
255	P09680255	INSERT INDEXABLE CARBIDE 12 X 30 X 1.5
256	P09680256	CLAMP SCREW M10-1.5 X 10, 24 (LH/RH)
258	P09680258	HEX NUT M10-1.5
259	P09680259	HEX BOLT M10-1.5 X 50



Pressure Roller

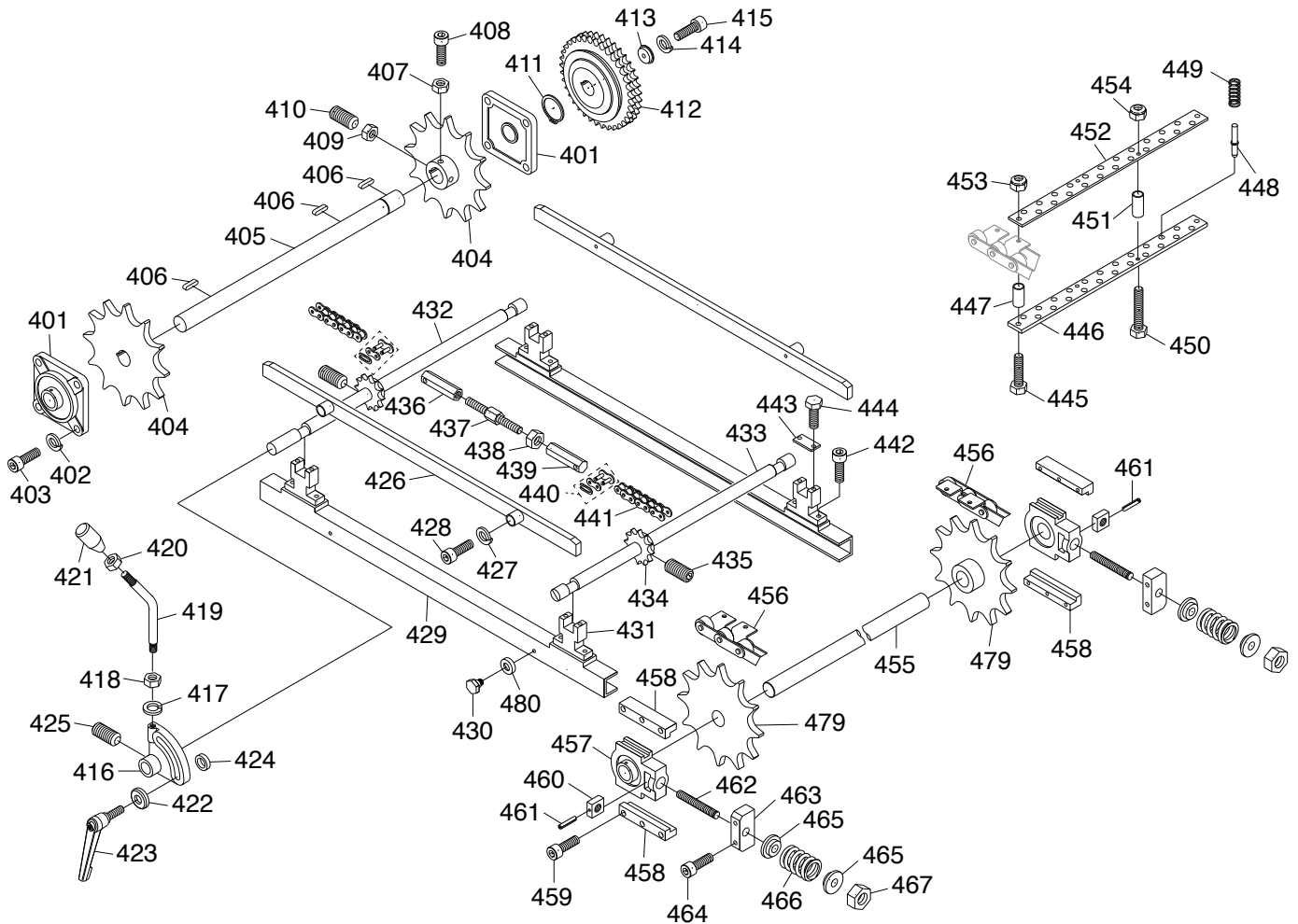


REF	PART #	DESCRIPTION
301	P09680301	OUTFEED ROLLER
302	P09680302	KEY 8 X 8 X 35
303	P09680303	BEARING HOUSING
304	P09680304	BALL BEARING 6206-2RS
305	P09680305	EXT RETAINING RING 30MM
306	P09680306	BEARING COVER
307	P09680307	CAP SCREW M6-1 X 16
308	P09680308	BUSHING 35ID X 49OD X 47L
309	P09680309	BEARING COVER
310	P09680310	SPROCKET 20T/20T
314	P09680314	SPLINED SHAFT
315	P09680315	GEAR 81/40T
316	P09680316	RUBBER ROD
317	P09680317	RETAINING NUT (RIGHT)
318	P09680318	RETAINING NUT (LEFT)
319	P09680319	BEARING HOUSING
320	P09680320	BUSHING 30IDX 40OD X 50L
321	P09680321	SPROCKET 20T
322	P09680322	ADJUSTMENT NUT M12-1.75
323	P09680323	STUD-DE M12-1.75 X 100, 330
324	P09680324	COMPRESSION SPRING 5 X 28 X 128
325	P09680325	HEX NUT 1-14
326	P09680326	PRESSURE ADJUSTMENT BOLT

REF	PART #	DESCRIPTION
327	P09680327	HEX NUT M12-1.75
328	P09680328	HEX NUT M12-1.75
329	P09680329	HEX NUT M12-1.75
330	P09680330	LOCK WASHER 12MM
331	P09680331	FLAT WASHER 12MM
332	P09680332	IDLER BRACKET
333	P09680333	STUD-DE W/EXT HEX NUT M12-1.75 X 81
334	P09680334	SPROCKET 12T
335	P09680335	BALL BEARING 6002-2RS
336	P09680336	HEX NUT M6-1
337	P09680337	CAP SCREW M6-1 X 25
338	P09680338	EXTENSION SPRING 2 X 18 X 115
339	P09680339	CAP SCREW M6-1 X 30
340	P09680340	HEX NUT M6-1
342	P09680342	ROLLER CHAIN R50 X 53L
343	P09680343	ROLLER CHAIN LINK
354	P09680354	LOCK WASHER 12MM
355	P09680355	BRACKET
356	P09680356	BALL BEARING 6007-2RS
357	P09680357	BEARING COVER
358	P09680358	LOCK NUT M35-1.5
359	P09680359	LOCK NUT M30-1.5



Conveyor



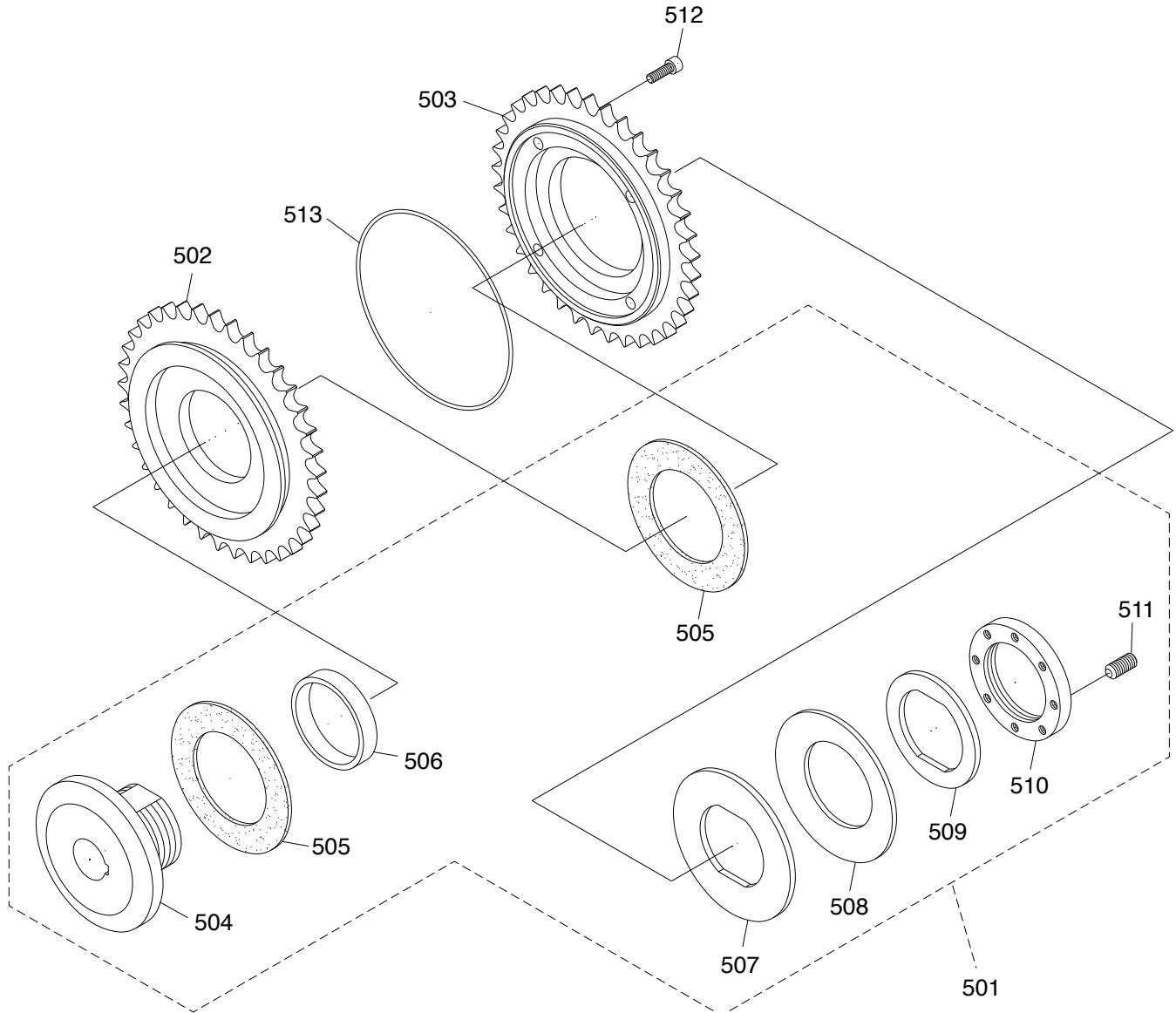
Conveyor Parts List

REF	PART #	DESCRIPTION
401	P09680401	FLANGE BEARING UCF207
402	P09680402	LOCK WASHER 12MM
403	P09680403	CAP SCREW M12-1.75 X 30
404	P09680404	SPROCKET 12T
405	P09680405	SPROCKET SHAFT
406	P09680406	KEY 10 X 10 X 40
407	P09680407	HEX NUT M10-1.5
408	P09680408	CAP SCREW M10-1.5 X 30
409	P09680409	HEX NUT M10-1.5
410	P09680410	SET SCREW M10-1.5 X 25
411	P09680411	EXT. RETAINING RING 35MM
412	P09680412	TORQUE LIMITER
413	P09680413	BUSHING 10ID X 50OD X 8L
414	P09680414	LOCK WASHER 10MM
415	P09680415	CAP SCREW M10-1.5 X 35
416	P09680416	ADJUSTMENT BRACKET
417	P09680417	LOCK WASHER 12MM
418	P09680418	HEX NUT M12-1.75
419	P09680419	ADJUSTMENT LEVER M12-1.75
420	P09680420	HEX NUT M12-1.75
421	P09680421	KNOB M12-1.75, D34, TAPER
422	P09680422	SPACER 12ID X 38OD X 8L
423	P09680423	ADJUSTABLE HANDLE M12-1.75 X 70
424	P09680424	SPACER 38 X 12 X 10
425	P09680425	SET SCREW M8-1.25 X 16
426	P09680426	FEED TRACK UPPER BRACKET
427	P09680427	LOCK WASHER 10MM
428	P09680428	CAP SCREW M10-1.5 X 55
429	P09680429	FEED TRACK GUIDE CHUTE
430	P09680430	SHOULDER SCREW M12-1.5 X 6, 23 X 8
431	P09680431	BRACKET
432	P09680432	CAMSHAFT
433	P09680433	CAMSHAFT
434	P09680434	SPROCKET 15T
435	P09680435	SET SCREW M8-1.25 X 16

REF	PART #	DESCRIPTION
436	P09680436	TENSION ADJUSTMENT NUT M8-1.25
437	P09680437	TENSION ADJ SCREW M8-1.25 X 30, 75L
438	P09680438	HEX NUT M8-1.25
439	P09680439	TENSION ADJUSTMENT NUT M8-1.25
440	P09680440	CHAIN LINK
441	P09680441	CHAIN R50 X 76L
442	P09680442	CAP SCREW M8-1.25 X 30
443	P09680443	FEED TRACK BRACKET PLATE
444	P09680444	HEX BOLT M8-1.25 X 20
445	P09680445	HEX BOLT M10-1.5 X 65
446	P09680446	FEED ROLLER FINGER HOLDER
447	P09680447	SPACER
448	P09680448	FEED ROLLER FINGER
449	P09680449	COMPRESSION SPRING 1.4 X 16 X 48
450	P09680450	HEX BOLT M8-1.25 X 65
451	P09680451	SPACER
452	P09680452	FEED ROLLER FINGER HOLDER
453	P09680453	LOCK NUT M10-1.5
454	P09680454	LOCK NUT M8-1.25
455	P09680455	SPROCKET SHAFT
456	P09680456	FEED ROLLER CHAIN
457	P09680457	MOUNTED BALL BEARING
458	P09680458	MOUNTED BALL BEARING GUIDE
459	P09680459	CAP SCREW M8-1.25 X 35
460	P09680460	SQUARE NUT M20-2.5 W/4MM HOLE
461	P09680461	ROLL PIN 4 X 30
462	P09680462	STUD-FT M20-2.5 X 185
463	P09680463	BRACKET
464	P09680464	CAP SCREW M10-1.5 X 50
465	P09680465	RUBBER BUSHING
466	P09680466	COMPRESSION SPRING 7 X 47 X 80
467	P09680467	HEX NUT M20-2.5
479	P09680479	SPROCKET 12T
480	P09680480	SPACER



Torque Limiter

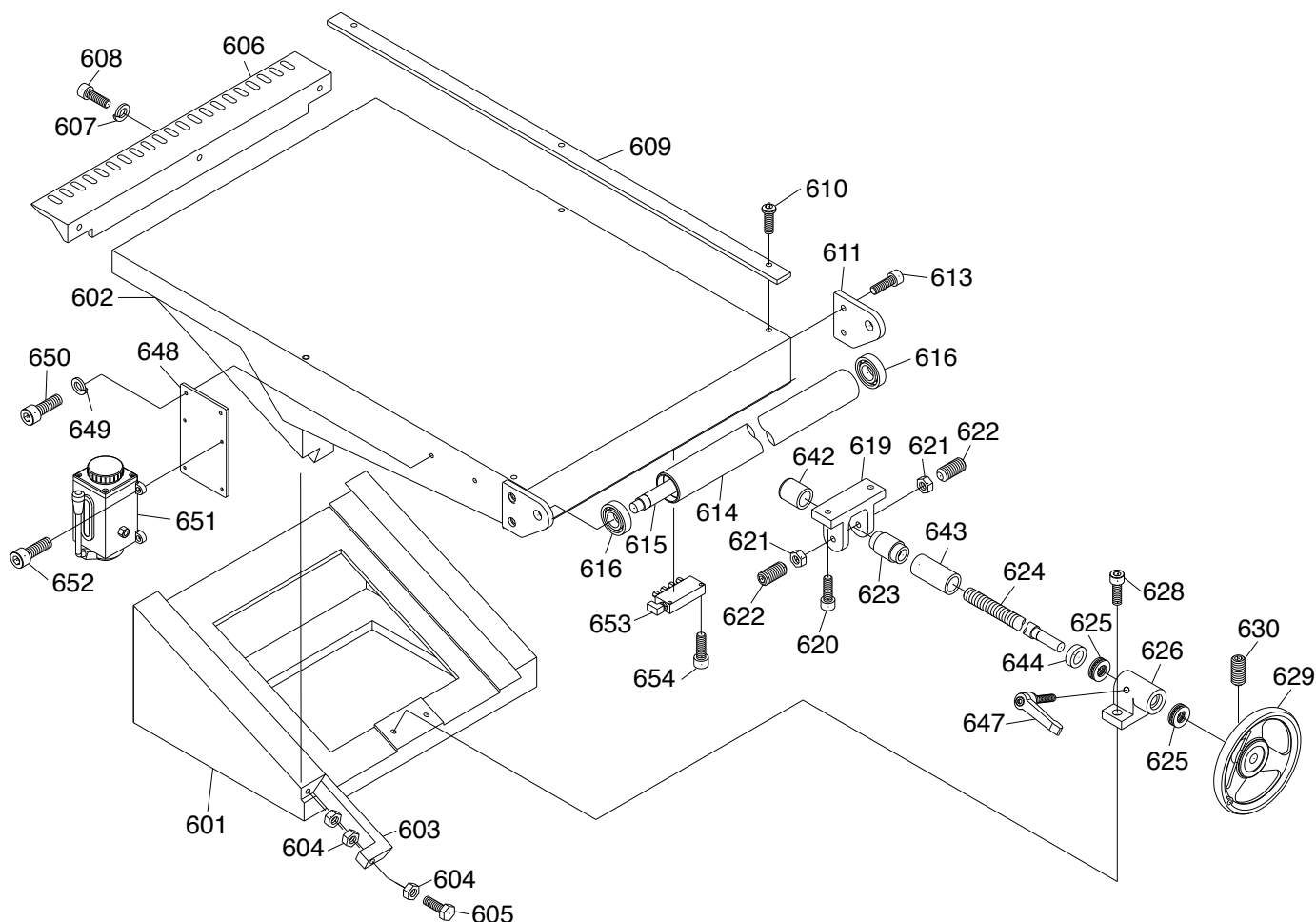


REF	PART #	DESCRIPTION
501	P09680501	TORQUE LIMITER
502	P09680502	SPROCKET 37T
503	P09680503	SPROCKET 37T
504	P09680504	FLANGE BUSHING
505	P09680505	LINING
506	P09680506	BUSHING
507	P09680507	FRICTION PLATE

REF	PART #	DESCRIPTION
508	P09680508	DISK SPRING
509	P09680509	PRESSURE ADJUSTMENT PLATE
510	P09680510	ADJUSTMENT NUT
511	P09680511	SET SCREW M8-1.25 X 16
512	P09680512	CAP SCREW M10-1.5 X 25
513	P09680513	O-RING 171 X 3.5



Infeed Table



REF PART # DESCRIPTION

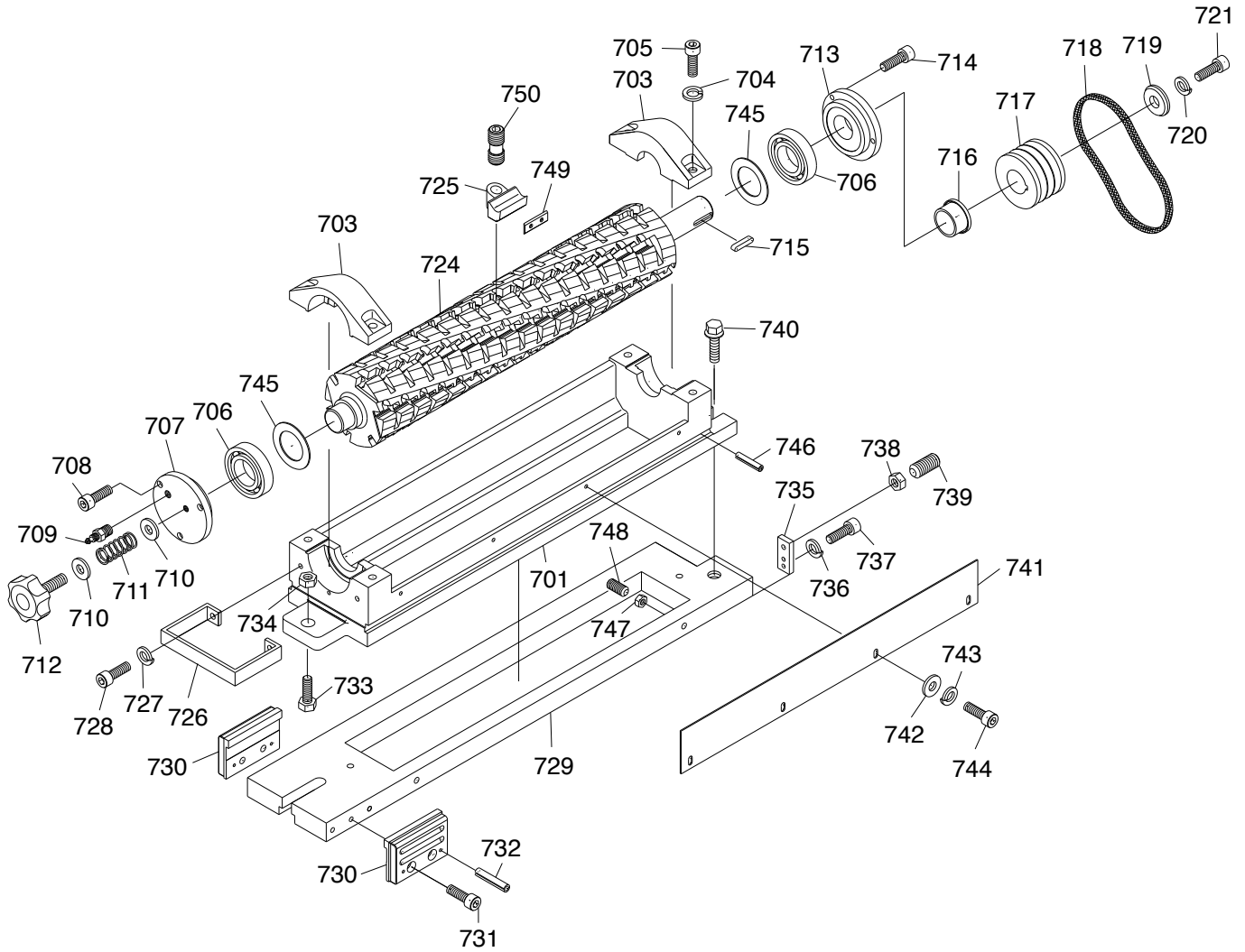
601	P09680601	TABLE ELEVATION BASE
602	P09680602	INFEED TABLE
603	P09680603	TAPERED GIB
604	P09680604	HEX NUT M10-1.5
605	P09680605	HEX BOLT M10-1.5 X 90
606	P09680606	OUTLET PLATE
607	P09680607	LOCK WASHER 10MM
608	P09680608	CAP SCREW M10-1.5 X 30
609	P09680609	FENCE
610	P09680610	BUTTON HD CAP SCR M8-1.25 X 20
611	P09680611	ROLLER BRACKET
613	P09680613	CAP SCREW M12-1.75 X 35
614	P09680614	INFEED TABLE ROLLER
615	P09680615	INFEED TABLE ROLLER SHAFT
616	P09680616	BALL BEARING 6203-2RS
619	P09680619	ADJUSTMENT NUT BRACKET
620	P09680620	CAP SCREW M10-1.5 X 35
621	P09680621	HEX NUT M10-1.5
622	P09680622	SET SCREW M10-1.5 X 40

REF PART # DESCRIPTION

623	P09680623	ELEVATION ADJ NUT M25-4
624	P09680624	ELEVATION ADJ SCREW
625	P09680625	THRUST BEARING 2904
626	P09680626	BEARING HOUSING
628	P09680628	CAP SCREW M10-1.5 X 35
629	P09680629	HANDWHEEL TYPE-3 229D X 18B
630	P09680630	SET SCREW M10-1.5 X 25
642	P09680642	BUSHING 34ID X 42OD X 41L
643	P09680643	BUSHING 34ID X 42OD X 90L
644	P09680644	SPACER 20ID X 35OD X 10L
647	P09680647	ADJUSTABLE HANDLE M8-1.25 X 50
648	P09680648	OIL INJECTOR MOUNTING PLATE
649	P09680649	LOCK WASHER 6MM
650	P09680650	CAP SCREW M6-1 X 16
651	P09680651	MANUAL OIL INJECTOR
652	P09680652	CAP SCREW M6-1 X 16
653	P09680653	OIL DISTRIBUTOR
654	P09680654	CAP SCREW M5-.8 X 16



Lower Cutterhead



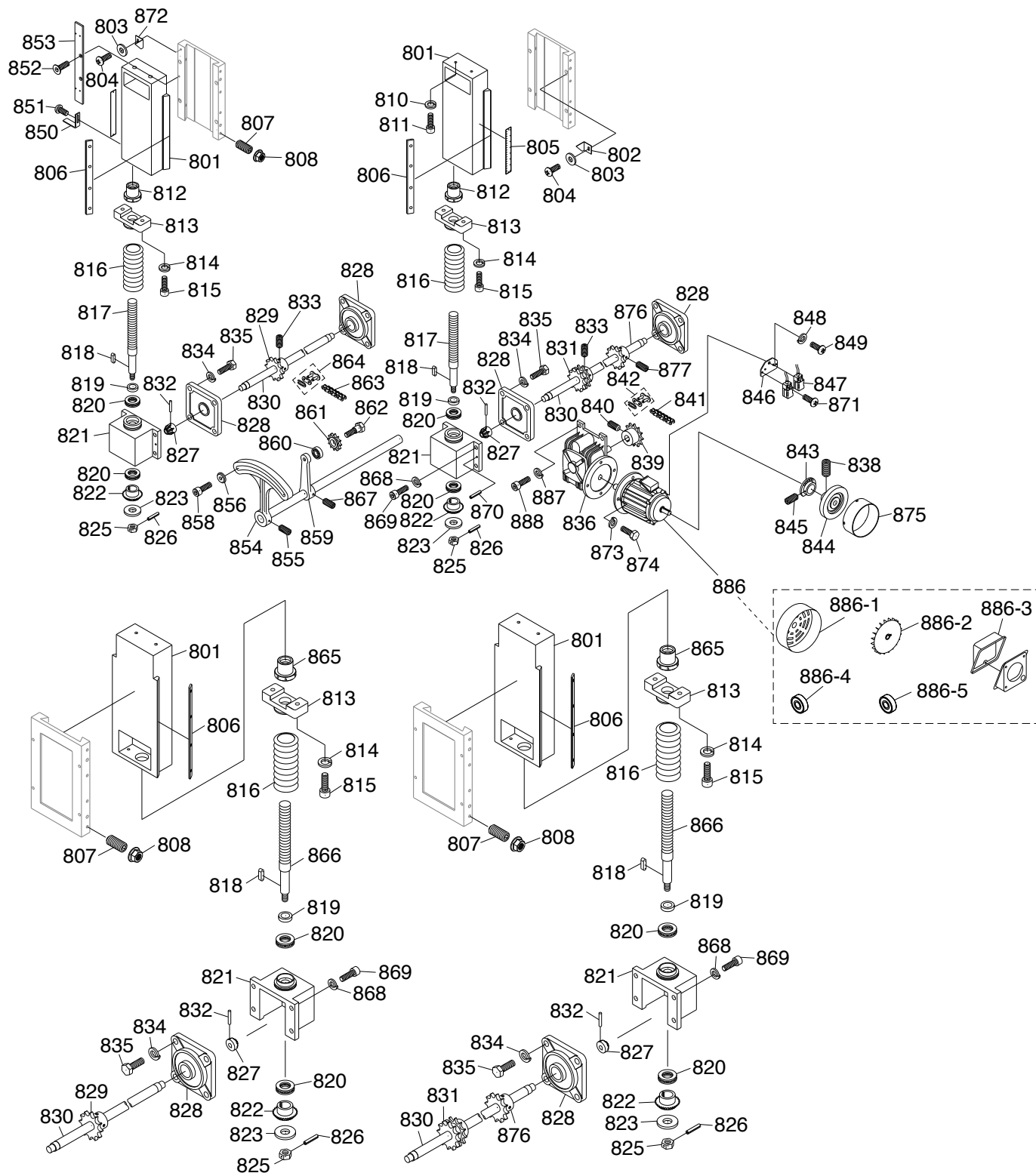
Lower Cutterhead Parts List

REF PART #	DESCRIPTION
701	P09680701 CUTTERHEAD SADDLE
703	P09680703 BEARING UPPER HOUSING
704	P09680704 LOCK WASHER 12MM
705	P09680705 CAP SCREW M12-1.75 X 40
706	P09680706 BALL BEARING 6307Z
707	P09680707 BEARING CAP
708	P09680708 CAP SCREW M6-1 X 20
709	P09680709 GREASE FITTING M6-1 STRAIGHT
710	P09680710 FLAT WASHER 10MM
711	P09680711 COMPRESSION SPRING 0.8 X 15.6 X 48
712	P09680712 KNOB BOLT M10-1.5 X 65, 6-LOBE, D43
713	P09680713 BEARING CAP
714	P09680714 CAP SCREW M6-1 X 20
715	P09680715 KEY 8 X 8 X 40
716	P09680716 BUSHING 35ID X 40OD X 35L
717	P09680717 CUTTERHEAD PULLEY
718	P09680718 V-BELT A71
719	P09680719 BUSHING 10ID X 50OD X 8L
720	P09680720 LOCK WASHER 10MM
721	P09680721 CAP SCREW M10-1.5 X 35
724	P09680724 SPIRAL CUTTERHEAD 16"
725	P09680725 INSERT CLAMP
726	P09680726 HANDLE
727	P09680727 LOCK WASHER 8MM

REF PART #	DESCRIPTION
728	P09680728 CAP SCREW M8-1.25 X 16
729	P09680729 SADDLE TRAY
730	P09680730 GUIDE
731	P09680731 CAP SCREW M10-1.5 X 30
732	P09680732 ROLL PIN 5 X 40
733	P09680733 HEX BOLT M20-2.5 X 60
734	P09680734 HEX NUT M20-2.5
735	P09680735 STOP PLATE
736	P09680736 LOCK WASHER 6MM
737	P09680737 CAP SCREW M6-1 X 20
738	P09680738 HEX NUT M10-1.5
739	P09680739 SET SCREW M10-1.5 X 25
740	P09680740 FLANGE BOLT M20-2.5 X 60
741	P09680741 PLATE
742	P09680742 FLAT WASHER 6MM
743	P09680743 LOCK WASHER 6MM
744	P09680744 CAP SCREW M6-1 X 16
745	P09680745 SHIM 35 X 65.5 X 1
746	P09680746 ROLL PIN 8 X 30
747	P09680747 HEX NUT M10-1.5
748	P09680748 SET SCREW M10-1.5 X 40
749	P09680749 INSERT INDEXABLE CARBIDE 12 X 30 X 1.5
750	P09680750 CLAMP SCREW M10-1.5, 24 (LH,RH)



Elevation System



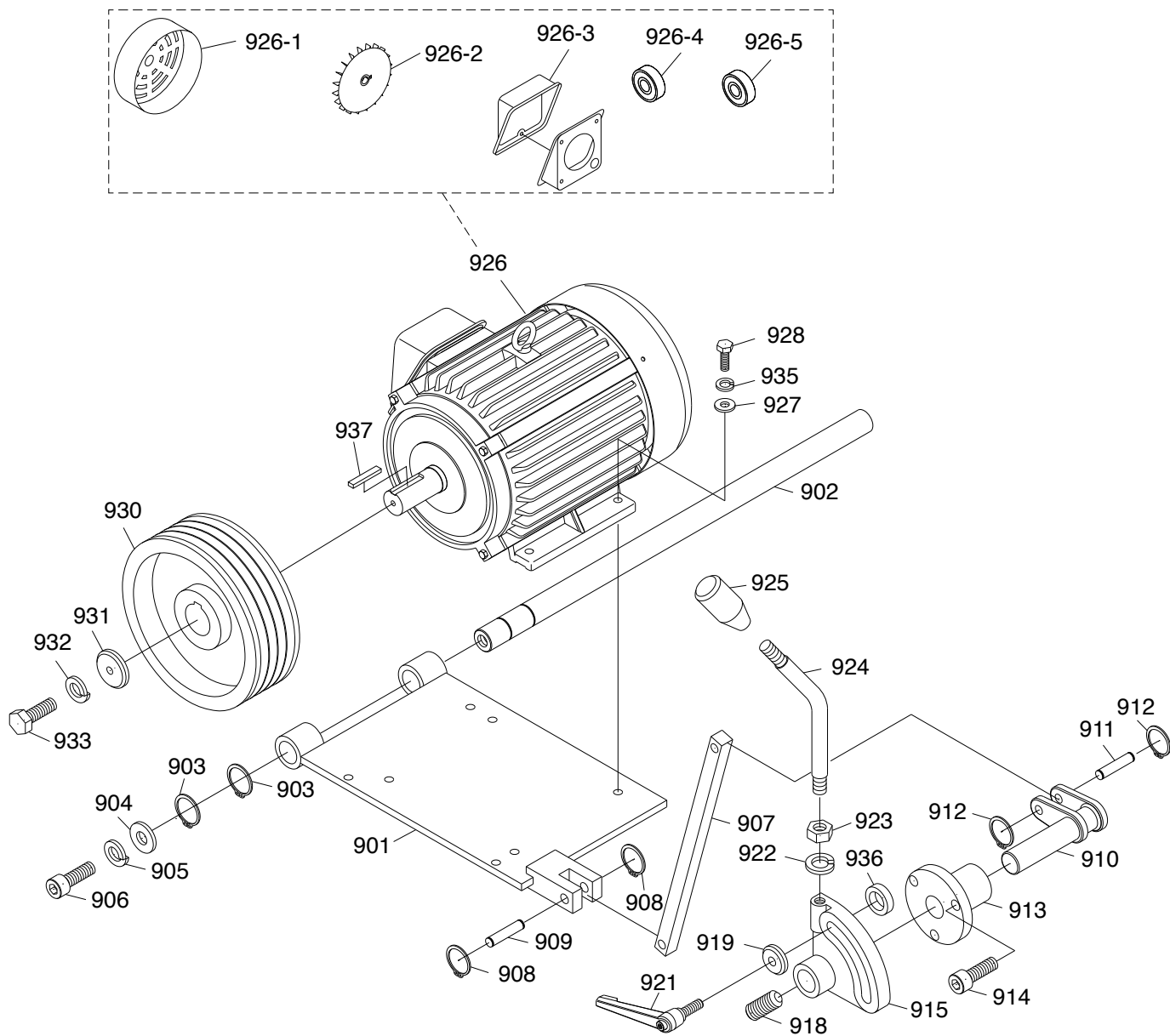
Elevation System Parts List

REF	PART #	DESCRIPTION
801	P09680801	ELEVATION BLOCK
802	P09680802	POINTER (R)
803	P09680803	FLAT WASHER 5MM
804	P09680804	PHLP HD SCR M5-.8 X 10
805	P09680805	GRADUATED SCALE
806	P09680806	GIB
807	P09680807	SET SCREW M8-1.25 X 55
808	P09680808	FLANGE NUT M8-1.25
810	P09680810	LOCK WASHER 12MM
811	P09680811	CAP SCREW M12-1.75 X 40
812	P09680812	ELEVATION NUT
813	P09680813	FIXING BLOCK
814	P09680814	LOCK WASHER 10MM
815	P09680815	CAP SCREW M10-1.5 X 50
816	P09680816	DUST GUARD BELLOW
817	P09680817	ELEVATION SCREW
818	P09680818	KEY 7 X 7 X 25
819	P09680819	SPACER 25ID X 38OD X 10L
820	P09680820	THRUST BEARING 2905
821	P09680821	ELEVATION BRACKET
822	P09680822	BEVEL GEAR 24T
823	P09680823	FLAT WASHER 20MM
825	P09680825	HEX NUT M20-2.5 W/4MM HOLE
826	P09680826	ROLL PIN 4 X 30
827	P09680827	BEVEL GEAR 14T
828	P09680828	FLANGE BEARING UCF206
829	P09680829	SPROCKET 12T
830	P09680830	CHAIN WHEEL SHAFT
831	P09680831	SPROCKET 12/12T
832	P09680832	ROLL PIN 5 X 45
833	P09680833	SET SCREW M8-1.25 X 10
834	P09680834	LOCK WASHER 10MM
835	P09680835	HEX BOLT M10-1.5 X 30
836	P09680836	GEAR REDUCER LIMING UMW60
838	P09680838	SET SCREW M6-1 X 6
839	P09680839	SPROCKET 12T
840	P09680840	SET SCREW M8-1.25 X 10
841	P09680841	ROLLER CHAIN
842	P09680842	CHAIN LINK
843	P09680843	SENSOR RING
844	P09680844	HANDWHEEL 14B

REF	PART #	DESCRIPTION
845	P09680845	SET SCREW M5-.8 X 6
846	P09680846	SENSOR BRACKET
847	P09680847	PROXIMITY SENSOR PL05NBS
848	P09680848	LOCK WASHER 5MM
849	P09680849	PHLP HD SCR M5-.8 X 170
850	P09680850	BRACKET
851	P09680851	BUTTON HD CAP SCR M6-1 X 12
852	P09680852	PLATE
853	P09680853	FLAT HD SCR M6-1 X 12
854	P09680854	TENSION ADJUSTMENT BRACKET
855	P09680855	SET SCREW M8-1.25 X 16
856	P09680856	SPACER 12 X 38 X 8
858	P09680858	CAP SCREW M12-1.75 X 50
859	P09680859	SUPPORT BRACKET
860	P09680860	BALL BEARING 6002-2RS
861	P09680861	SPROCKET 12T
862	P09680862	SHOULDER BOLT M12-1.75 X 27, 15 X 14
863	P09680863	ROLLER CHAIN
864	P09680864	CHAIN LINK
865	P09680865	ELEVATION NUT
866	P09680866	ELEVATION SCREW
867	P09680867	SET SCREW M8-1.25 X 10
868	P09680868	LOCK WASHER 12MM
869	P09680869	CAP SCREW M12-1.75 X 40
870	P09680870	ROLL PIN 8 X 40
871	P09680871	PHLP HD SCR M3-.5 X 20
872	P09680872	POINTER (L)
873	P09680873	LOCK WASHER 8MM
874	P09680874	HEX BOLT M8-1.25 X 25
875	P09680875	COVER
876	P09680876	SPROCKET 12T
877	P09680877	SET SCREW M8-1.25 X 10
886	P09680886	ELEVATION MOTOR 1/2HP 220V 3PH
886-1	P09680886-1	MOTOR FAN COVER
886-2	P09680886-2	MOTOR FAN
886-3	P09680886-3	MOTOR JUNCTION BOX
886-4	P09680886-4	BALL BEARING 6202ZZ (REAR)
886-5	P09680886-5	BALL BEARING 6203ZZ (FRONT)
887	P09680887	LOCK WASHER 8MM
888	P09680888	CAP SCREW M8-1.25 X 30



Lower Cutterhead Drive Unit



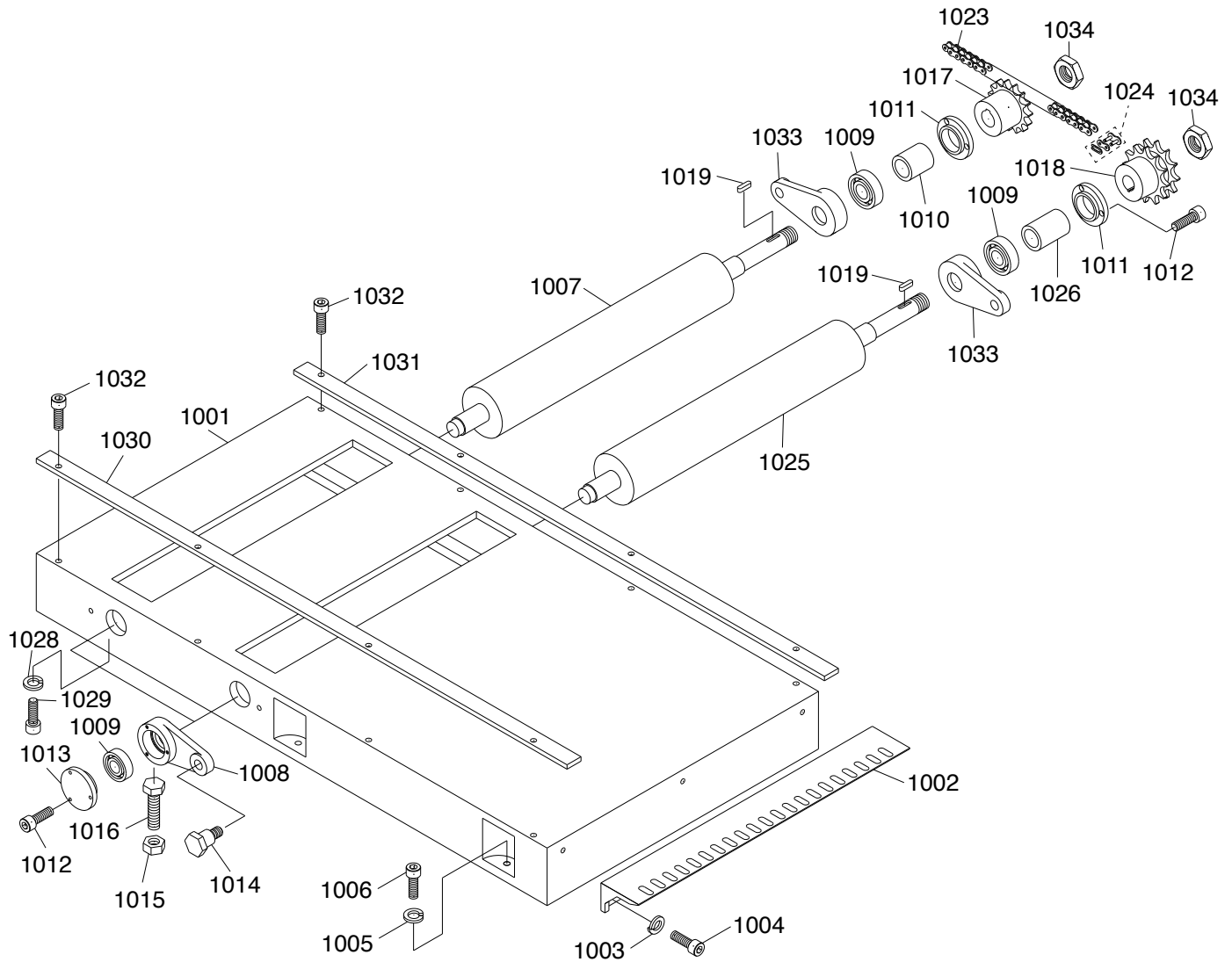
Lower Cutterhead Drive Unit Parts List

REF	PART #	DESCRIPTION
901	P09680901	MOTOR MOUNTING PLATE
902	P09680902	HINGE SHAFT M10-1.5
903	P09680903	EXT RETAINING RING 30MM
904	P09680904	FLAT WASHER 10MM
905	P09680905	LOCK WASHER 10MM
906	P09680906	CAP SCREW M10-1.5 X 30
907	P09680907	CONNECTING ROD
908	P09680908	EXT RETAINING RING 12MM
909	P09680909	DOWEL PIN 12 X 51
910	P09680910	FORK
911	P09680911	DOWEL 12 X 51
912	P09680912	EXT RETAINING RING 12MM
913	P09680913	ADAPTOR HOUSING
914	P09680914	CAP SCREW M8-1.25 X 16
915	P09680915	ADJUSTMENT BRACKET
918	P09680918	SET SCREW M8-1.25 X 10
919	P09680919	SPACER 12ID X 38OD X 8L
921	P09680921	ADJUSTABLE HANDLE M12-1.75 X 70, 129L
922	P09680922	LOCK WASHER 16MM

REF	PART #	DESCRIPTION
923	P09680923	HEX NUT M16-2
924	P09680924	ADJUSTMENT LEVER
925	P09680925	KNOB M16-2, D39, TAPER
926	P09680926	DRIVE MOTOR 10HP 220V 3PH
926-1	P09680926-1	MOTOR FAN COVER
926-2	P09680926-2	MOTOR FAN
926-3	P09680926-3	JUNCTION BOX
926-4	P09680926-4	BALL BEARING 6306ZZ (REAR)
926-5	P09680926-5	BALL BEARING 6308ZZ (FRONT)
927	P09680927	FLAT WASHER 10MM
928	P09680928	HEX BOLT M10-1.5 X 35
930	P09680930	MOTOR PULLEY
931	P09680931	SPACER 12ID X 50OD X 8L
932	P09680932	LOCK WASHER 16MM
933	P09680933	HEX BOLT M12-1.75 X 35
935	P09680935	LOCK WASHER 10MM
936	P09680936	SPACER 12ID X 38OD X 15L
937	P09680937	KEY 8 X 10 X 75



Outfeed Table

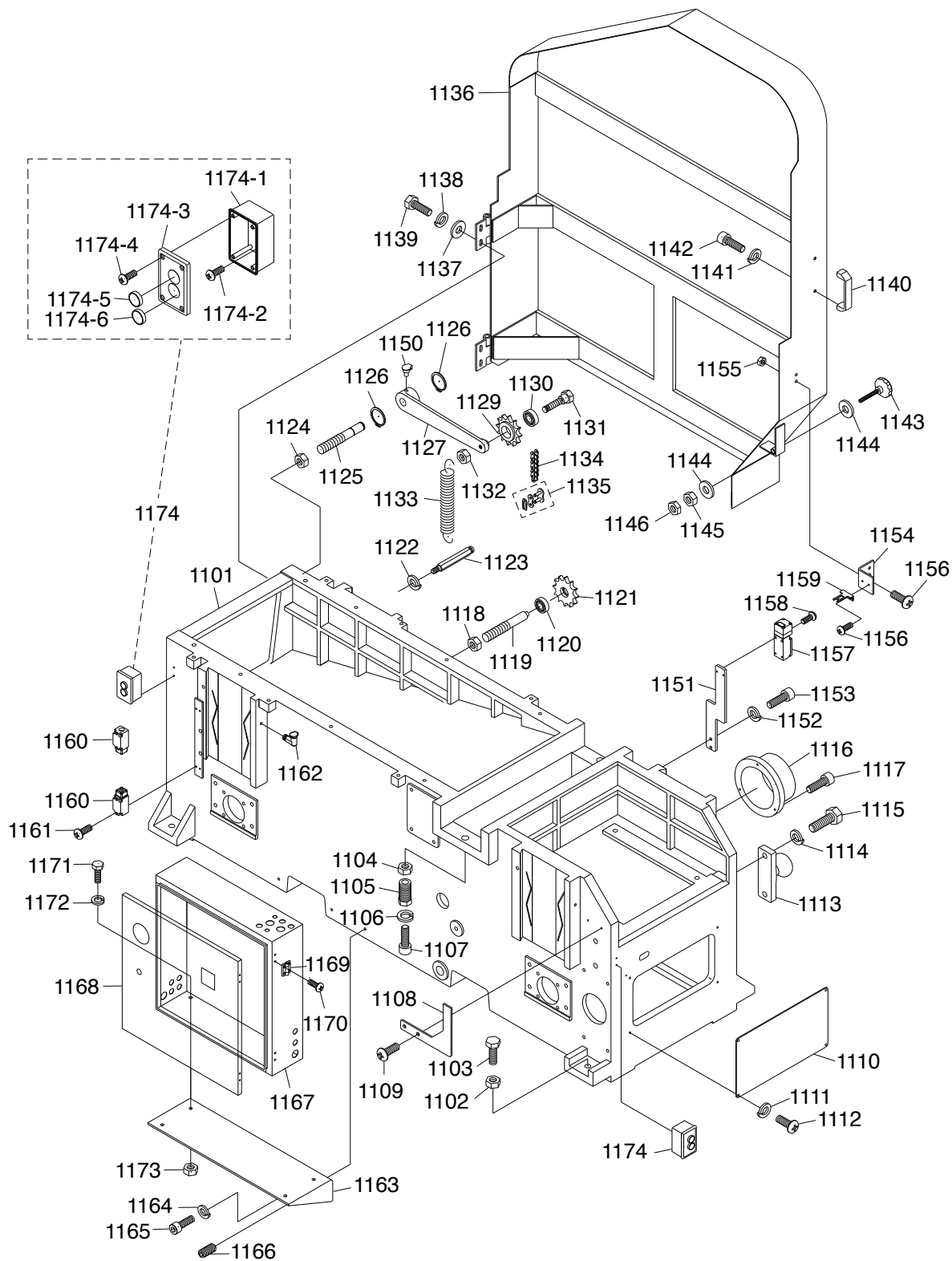


REF	PART #	DESCRIPTION
1001	P09681001	OUTFEED TABLE
1002	P09681002	OUTLET PLATE
1003	P09681003	LOCK WASHER 10MM
1004	P09681004	CAP SCREW M10-1.5 X 30
1005	P09681005	LOCK WASHER 10MM
1006	P09681006	CAP SCREW M10-1.5 X 35
1007	P09681007	OUTFEED ROLLER
1008	P09681008	BEARING HOUSING
1009	P09681009	BALL BEARING 6006-2RS
1010	P09681010	BUSHING 30ID X 44OD X 54L
1011	P09681011	BEARING CAP
1012	P09681012	CAP SCREW M6-1 X 16
1013	P09681013	BEARING CAP
1014	P09681014	HEX BOLT M12-1.75 X 18
1015	P09681015	HEX NUT M10-1.5

REF	PART #	DESCRIPTION
1016	P09681016	HEX BOLT M10-1.5 X 50
1017	P09681017	SPROCKET 18T
1018	P09681018	SPROCKET 18T
1019	P09681019	KEY 8 X 8 X 30
1023	P09681023	CHAIN R50 X 51L
1024	P09681024	CHAIN LINK
1025	P09681025	OUTFEED ROLLER
1026	P09681026	BUSHING 30ID X 44OD X 72L
1028	P09681028	LOCK WASHER 10MM
1029	P09681029	CAP SCREW M10-1.5 X 45
1030	P09681030	GUIDE RAIL
1031	P09681031	GUIDE RAIL
1032	P09681032	CAP SCREW M6-1 X 16
1033	P09681033	BEARING HOUSING
1034	P09681034	HEX NUT M30-1.5



Lower Frame



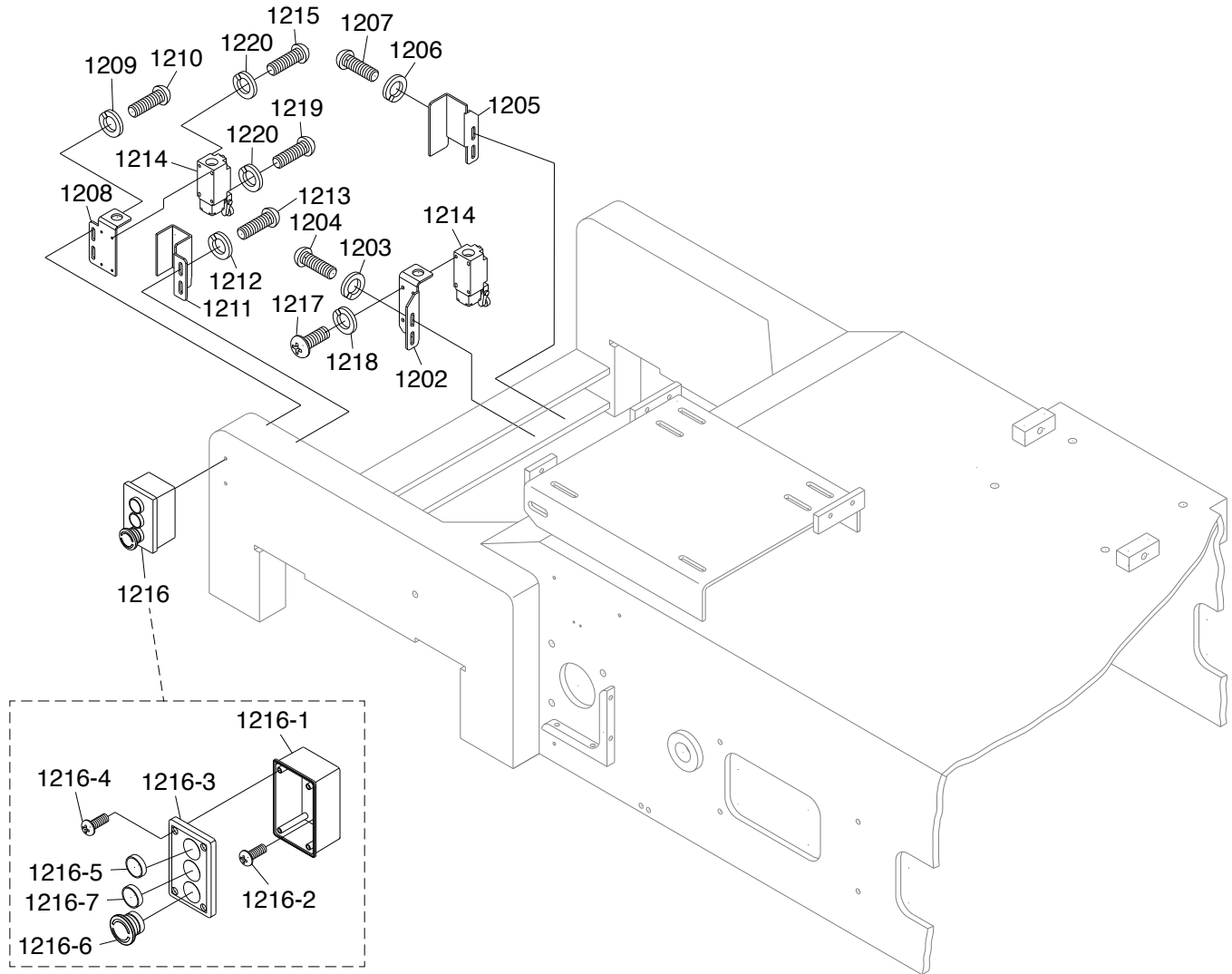
Lower Frame Parts List

REF	PART #	DESCRIPTION
1101	P09681101	MACHINE BED
1102	P09681102	HEX NUT M18-2.5
1103	P09681103	HEX BOLT M18-2.5 X 70
1104	P09681104	HEX NUT M22-2
1105	P09681105	HEX BOLT M22-2 X 55
1106	P09681106	LOCK WASHER 12MM
1107	P09681107	CAP SCREW M12-1.75 X 90
1108	P09681108	GRADUATED SCALE
1109	P09681109	PHLP HD SCR M5-.8 X 8
1110	P09681110	COVER
1111	P09681111	LOCK WASHER 6MM
1112	P09681112	PHLP HD SCR M6-1 X 12
1113	P09681113	LIFTING HANDLE
1114	P09681114	LOCK WASHER 12MM
1115	P09681115	HEX BOLT M12-1.75 X 40
1116	P09681116	DUST PORT 5"
1117	P09681117	CAP SCREW M6-1 X 20
1118	P09681118	HEX NUT M27-3
1119	P09681119	STUD-SE M27-3 X 90, 190
1120	P09681120	BALL BEARING 6002-2RS
1121	P09681121	SPROCKET 12T
1122	P09681122	LOCK WASHER 12MM
1123	P09681123	STANDOFF-HEX MF M12-1.75 X 20, 115
1124	P09681124	HEX NUT M27-3
1125	P09681125	STUD-SE M27-3 X 70, 170
1126	P09681126	EXT RETAINING RING 25MM
1127	P09681127	ARM
1129	P09681129	SPROCKET 12T
1130	P09681130	BALL BEARING 6203-2RS
1131	P09681131	SHOULDER BOLT M12-1.75 X 47, 17 X 12
1132	P09681132	HEX NUT M12-1.75
1133	P09681133	EXTENSION SPRING 3 X 26 X 245
1134	P09681134	CHAIN R50 X 140L
1135	P09681135	CHAIN LINK
1136	P09681136	CHAIN GUARD
1137	P09681137	FLAT WASHER 10MM
1138	P09681138	LOCK WASHER 10MM
1139	P09681139	HEX BOLT M10-1.5 X 20

REF	PART #	DESCRIPTION
1140	P09681140	HANDLE
1141	P09681141	LOCK WASHER 8MM
1142	P09681142	CAP SCREW M8-1.25 X 16
1143	P09681143	KNOB BOLT M10-1.5 X 80, 9-LOBE, D61
1144	P09681144	FLAT WASHER 10MM
1145	P09681145	HEX NUT M10-1.5
1146	P09681146	HEX NUT M10-1.5
1150	P09681150	OIL CUP M5-.8
1151	P09681151	BRACKET
1152	P09681152	LOCK WASHER 6MM
1153	P09681153	BUTTON HD CAP SCR M6-1 X 16
1154	P09681154	BRACKET
1155	P09681155	HEX NUT M4-.7
1156	P09681156	BUTTON HD CAP SCR M4-.7 X 12
1157	P09681157	LIMIT SWITCH D4NS-1AF
1158	P09681158	BUTTON HD CAP SCR M4-.7 X 30
1159	P09681159	LIMIT SWITCH KEY
1160	P09681160	LIMIT SWITCH TZ-9211
1161	P09681161	BUTTON HD CAP SCR M4-.7 X 30
1162	P09681162	OIL CUP 1/8"-28 PT
1163	P09681163	ELECTRICAL PANEL BRACKET
1164	P09681164	LOCK WASHER 8MM
1165	P09681165	CAP SCREW M8-1.25 X 20
1166	P09681166	SET SCREW M8-1.25 X 20
1167	P09681167	ELECTRICAL CABINET (EMPTY)
1168	P09681168	ELECTRICAL DOOR
1169	P09681169	HINGE
1170	P09681170	BUTTON HD CAP SCR M5-.8 X 10
1171	P09681171	HEX BOLT M8-1.25 X 20
1172	P09681172	LOCK WASHER 8MM
1173	P09681173	HEX NUT M8-1.25
1174	P09681174	UP/DOWN SWITCH BOX
1174-1	P09681174-1	SWITCH BOX
1174-2	P09681174-2	PHLP HD SCR M4-.7 X 16
1174-3	P09681174-3	SWITCH BOX COVER
1174-4	P09681174-4	PHLP HD SCR M4-.7 X 16
1174-5	P09681174-5	UP BUTTON TS2-BFG-A (RED)
1174-6	P09681174-6	DOWN BUTTON TS2-BFY-A (YELLOW)



Elevation & Limit Switches

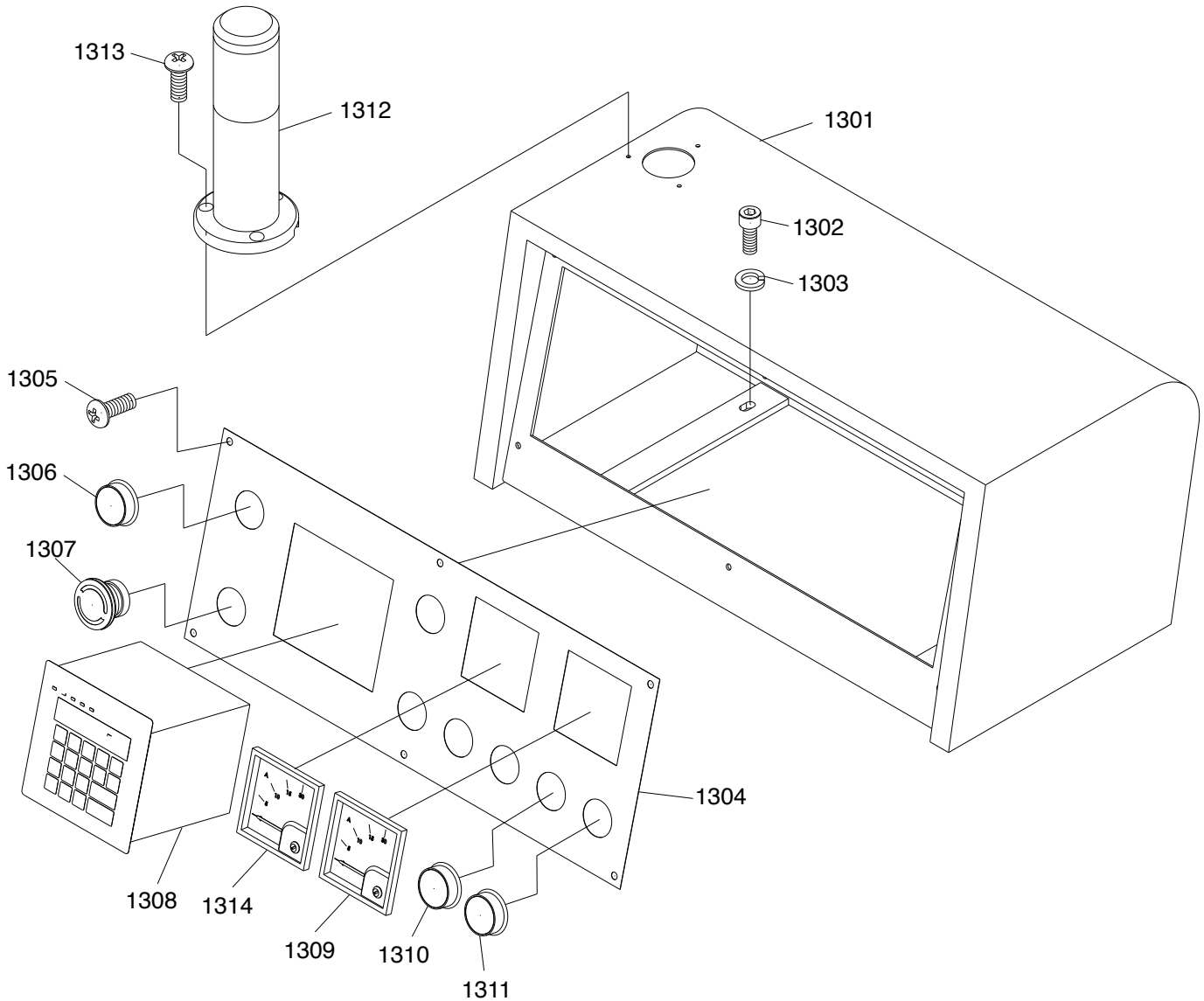


REF	PART #	DESCRIPTION
1202	P09681202	FRONT SWITCH BRACKET
1203	P09681203	LOCK WASHER 6MM
1204	P09681204	BUTTON HD CAP SCR M6-1 X 16
1205	P09681205	FRONT COVER
1206	P09681206	LOCK WASHER 6MM
1207	P09681207	BUTTON HD CAP SCR M6-1 X 16
1208	P09681208	REAR SWITCH BRACKET
1209	P09681209	LOCK WASHER 6MM
1210	P09681210	BUTTON HD CAP SCR M6-1 X 16
1211	P09681211	REAR COVER
1212	P09681212	LOCK WASHER 6MM
1213	P09681213	BUTTON HD CAP SCR M6-1 X 16
1214	P09681214	LIMIT SWITCH TZ-8104

REF	PART #	DESCRIPTION
1215	P09681215	PHLP HD SCR M4-.7 X 12
1216	P09681216	SWITCH BOX ASSEMBLY
1216-1	P09681216-1	SWITCH BOX HOUSING
1216-2	P09681216-2	PHLP HD SCR M4-.7 X 16
1216-3	P09681216-3	SWITCH BOX COVER
1216-4	P09681216-4	PHLP HD SCR M4-.7 X 16
1216-5	P09681216-5	CONVEYOR START BUTTON TS2-BFG- A GRN
1216-6	P09681216-6	E-STOP BUTTON TS2-BFR-B
1216-7	P09681216-7	CONVEYOR STOP BUTTON XB7-ES542 RED
1217	P09681217	PHLP HD SCR M5-.8 X 8
1218	P09681218	LOCK WASHER 5MM
1219	P09681219	PHLP HD SCR M4-.7 X 25
1220	P09681220	LOCK WASHER 5MM



Control Panel



REF PART # DESCRIPTION

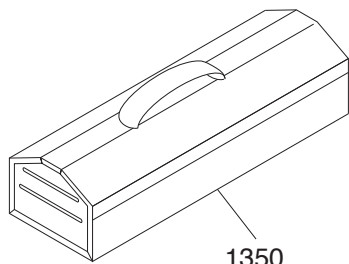
1301	P09681301	CONTROL BOX
1302	P09681302	CAP SCREW M6-1 X 20
1303	P09681303	LOCK WASHER 6MM
1304	P09681304	CONTROL BOX FACEPLATE
1305	P09681305	PHLP HD SCR M4-.7 X 8
1306	P09681306	POWER BUTTON YW1L-M2E10Q0Y YELLOW
1307	P09681307	E-STOP BUTTON YW4B-V4E01R

REF PART # DESCRIPTION

1308	P09681308	DIGITAL CONTROLLER ETEK CH-525
1309	P09681309	UPPER MOTOR AMP METER BE-72 50/5A
1310	P09681310	BUTTON YW1L-MF2E10Q0G (GREEN)
1311	P09681311	BUTTON YW1B-M1E01R (RED)
1312	P09681312	WARNING LIGHT TPWF5-21G
1313	P09681313	PHLP HD SCR M4-.7 X 4
1314	P09681314	LOWER MOTOR AMP METER TA HSING BE-72



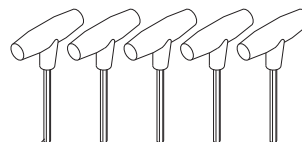
Accessories



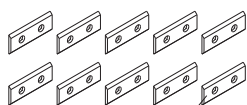
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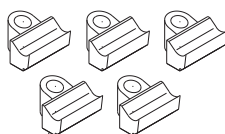
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1352



1353



1354

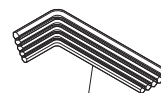
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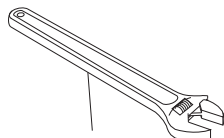
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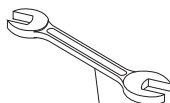
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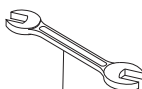
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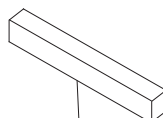
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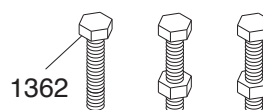
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1360



1361



1362



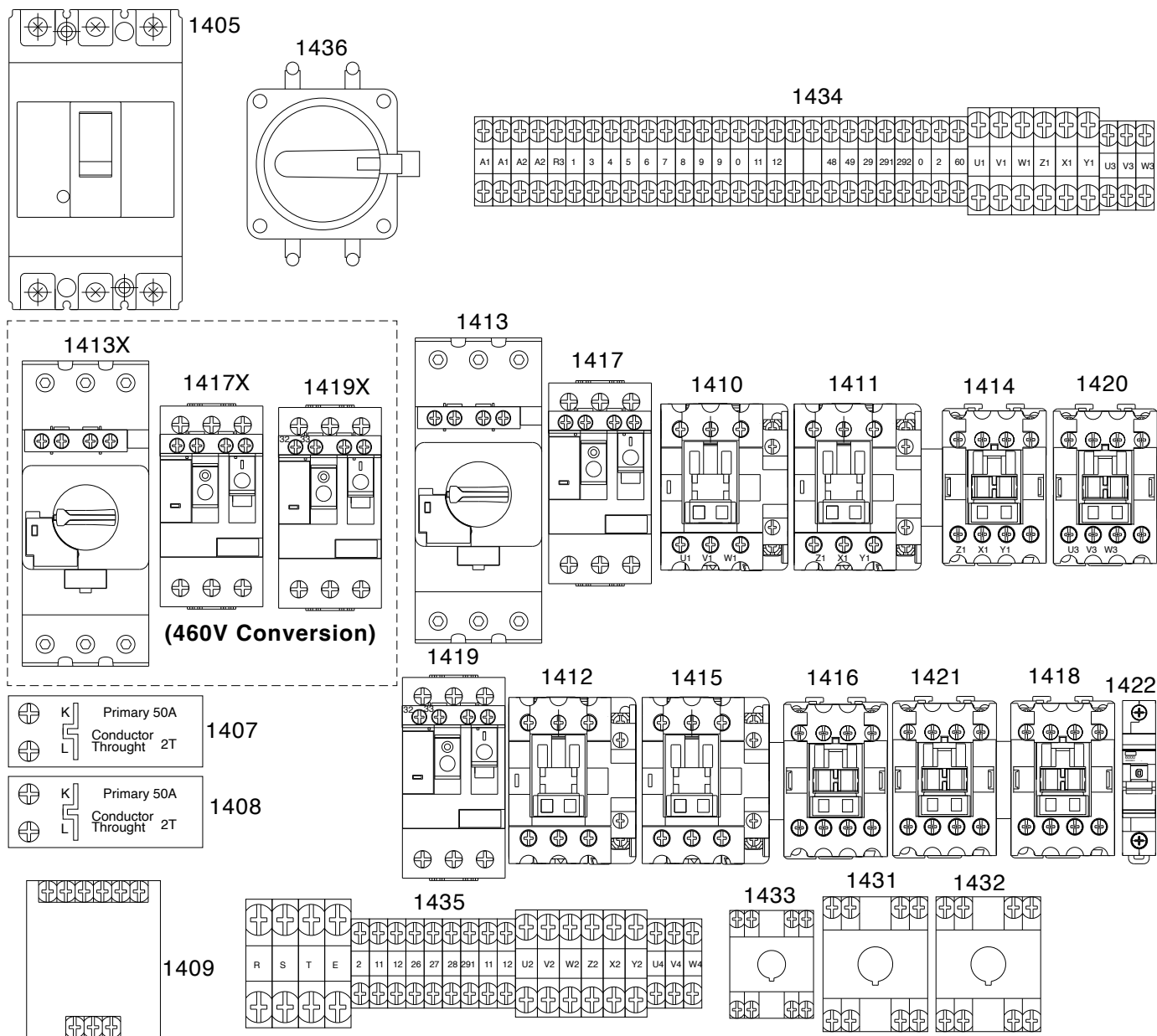
1363

REF	PART #	DESCRIPTION
1350	P09681350	TOOLBOX (EMPTY)
1351	P09681351	LEVELING PAD
1352	P09681352	T-HANDLE WRENCH 5MM
1353	P09681353	INDEXABLE INSERT
1354	P09681354	INSERT CLAMP
1355	P09681355	CLAMP SCREWS
1356	P09681356	OIL BOTTLE
1357	P09681357	HEX WRENCH SET

REF	PART #	DESCRIPTION
1357	P09681357	HEX WRENCH SET
1358	P09681358	ADJUSTABLE WRENCH 12"
1359	P09681359	OPEN-END WRENCH 12/14MM
1360	P09681360	OPEN-END WRENCH 19/21MM
1361	P09681361	BLOCK GAUGE
1362	P09681362	HEX BOLT M18-2.5 X 70
1363	P09681363	HEX NUT M18-2.5



Electrical Panel



REF PART # DESCRIPTION

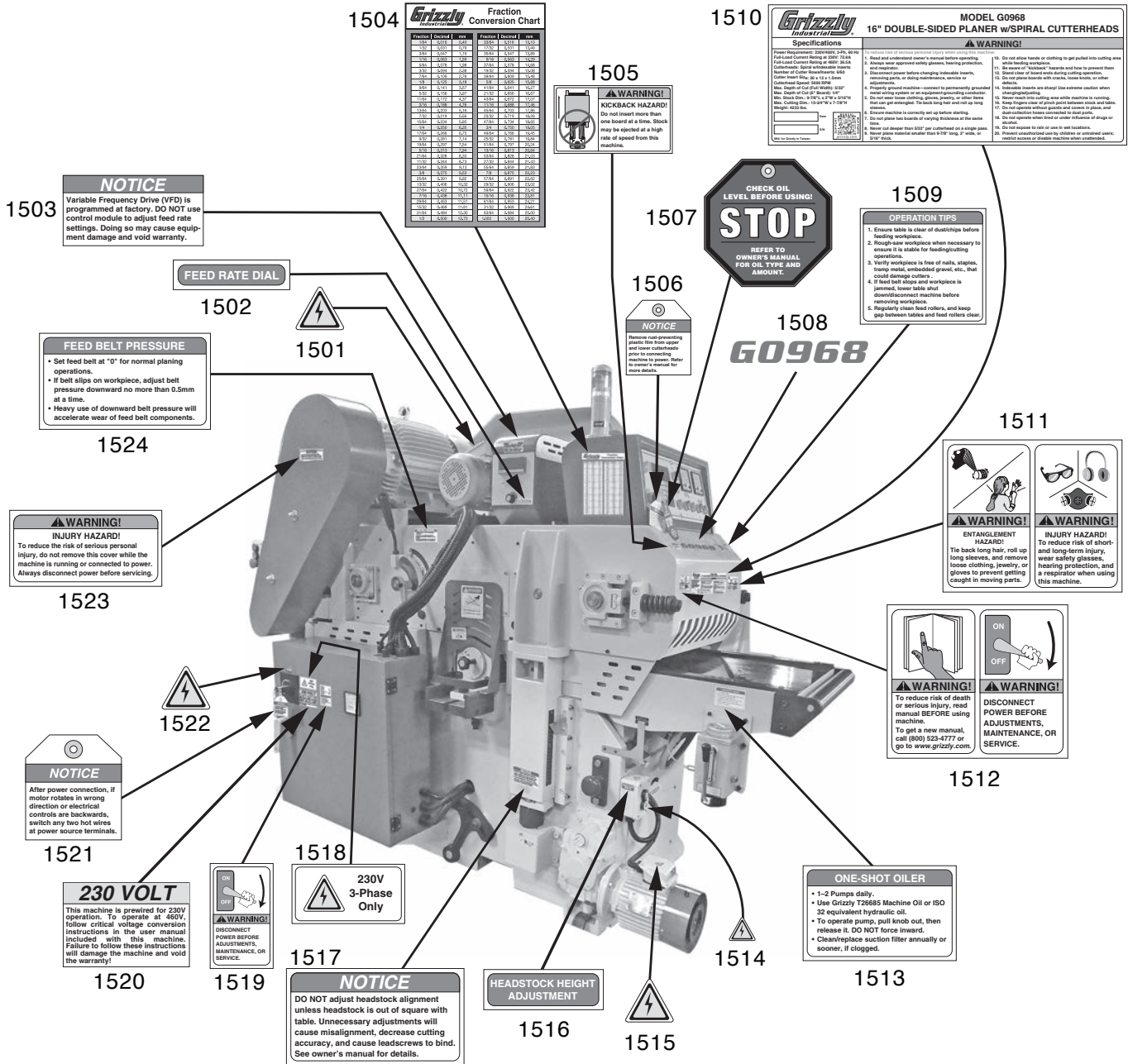
1405	P09681405	CIRCUIT BREAKER FUJI BW100EAG-3P100A
1407	P09681407	CURRENT TRANSFORMER TA HSING 50/5A
1408	P09681408	CURRENT TRANSFORMER TA HSING 50/5A
1409	P09681409	TRANSFORMER LCE JHC-068
1410	P09681410	MAGNETIC CONTACTOR TECO CU-22
1411	P09681411	MAGNETIC CONTACTOR TECO CU-22
1412	P09681412	MAGNETIC CONTACTOR TECO CU-18
1413	P09681413	CIRCUIT BREAKER SHIHLIN MR-65R-50
1413X	P09681413X	OL RELAY SHINLIN MR-65R-32 23-32A
1414	P09681414	MAGNETIC CONTACTOR TECO CU-18
1415	P09681415	MAGNETIC CONTACTOR TECO CU-18
1416	P09681416	MAGNETIC CONTACTOR TECO CU-16
1417	P09681417	CIRCUIT BREAKER SHIHLIN MR-32S-32

REF PART # DESCRIPTION

1417X	P09681417X	OL RELAY SHINLIN MR-32S-18 13-18A
1418	P09681418	MAGNETIC CONTACTOR TECO CU-11
1419	P09681419	CIRCUIT BREAKER SHIHLIN MR-32S-10
1419X	P09681419X	OL RELAY SHINLIN MR-32S-4 2.5-4A
1420	P09681420	MAGNETIC CONTACTOR TECO CU-11
1421	P09681421	MAGNETIC CONTACTOR TECO CU-11
1422	P09681422	CIRCUIT BREAKER SENO BHA-1P6A
1431	P09681431	TIMER (TOP) ANV TRD-N
1432	P09681432	TIMER (BOTTOM) ANV TRD-N
1433	P09681433	POWER RELAY IDEC RR2PU
1434	P09681434	TERMINAL BAR 36P
1435	P09681435	TERMINAL BAR 22P
1436	P09681436	MASTER POWER SWITCH FUJI BZ6N10D



Labels & Cosmetics (Front)

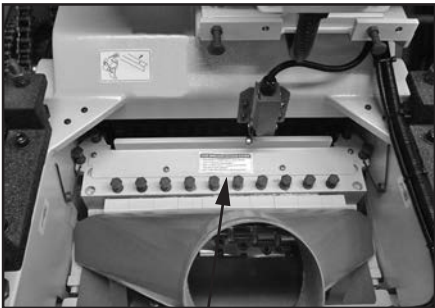


REF	PART #	DESCRIPTION
1501	P09681501	ELECTRICITY LABEL
1502	P09681502	FEED RATE DIAL LABEL
1503	P09681503	NOTICE LABEL
1504	P09681504	CONVERSION CHART LABEL
1505	P09681505	FEED ONLY ONE LABEL
1506	P09681506	NOTICE HANG TAG
1507	P09681507	STOP OIL FILL TAG
1508	P09681508	MODEL NUMBER
1509	P09681509	OPERATION TIPS LABEL
1510	P09681510	MACHINE ID LABEL
1511	P09681511	COMBO WARNING LABEL
1512	P09681512	COMBO WARNING LABEL

REF	PART #	DESCRIPTION
1513	P09681513	ONE-SHOT OILER LABEL
1514	P09681514	ELECTRICITY LABEL
1515	P09681515	ELECTRICITY LABEL
1516	P09681516	HEADSTOCK HEIGHT ADJ LABEL
1517	P09681517	NOTICE LABEL
1518	P09681518	230V 3-PHASE ONLY LABEL
1519	P09681519	DISCONNECT HARDWIRED LABEL
1520	P09681520	230V PREWIRED LABEL
1521	P09681521	3-PHASE CONNECTION HANG TAG
1522	P09681522	ELECTRICITY LABEL
1523	P09681523	INJURY HAZARD LABEL
1524	P09681524	FEED BELT PRESSURE LABEL



Labels & Cosmetics (Rear)



CHIP BREAKER ACCESS COVER

- DISCONNECT POWER before removing this cover to lubricate chip breaker!
- Once a month, place 1-3 drops of oil into the hole above each segment.
- Use T23963 Machine Oil or ISO 32 equivalent.

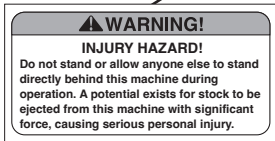
1609

1604



grizzly.com

1608



1607

Headstock Height Adjustment

1606



1601



1602

EMERGENCY STOP BUTTON

1603



1604



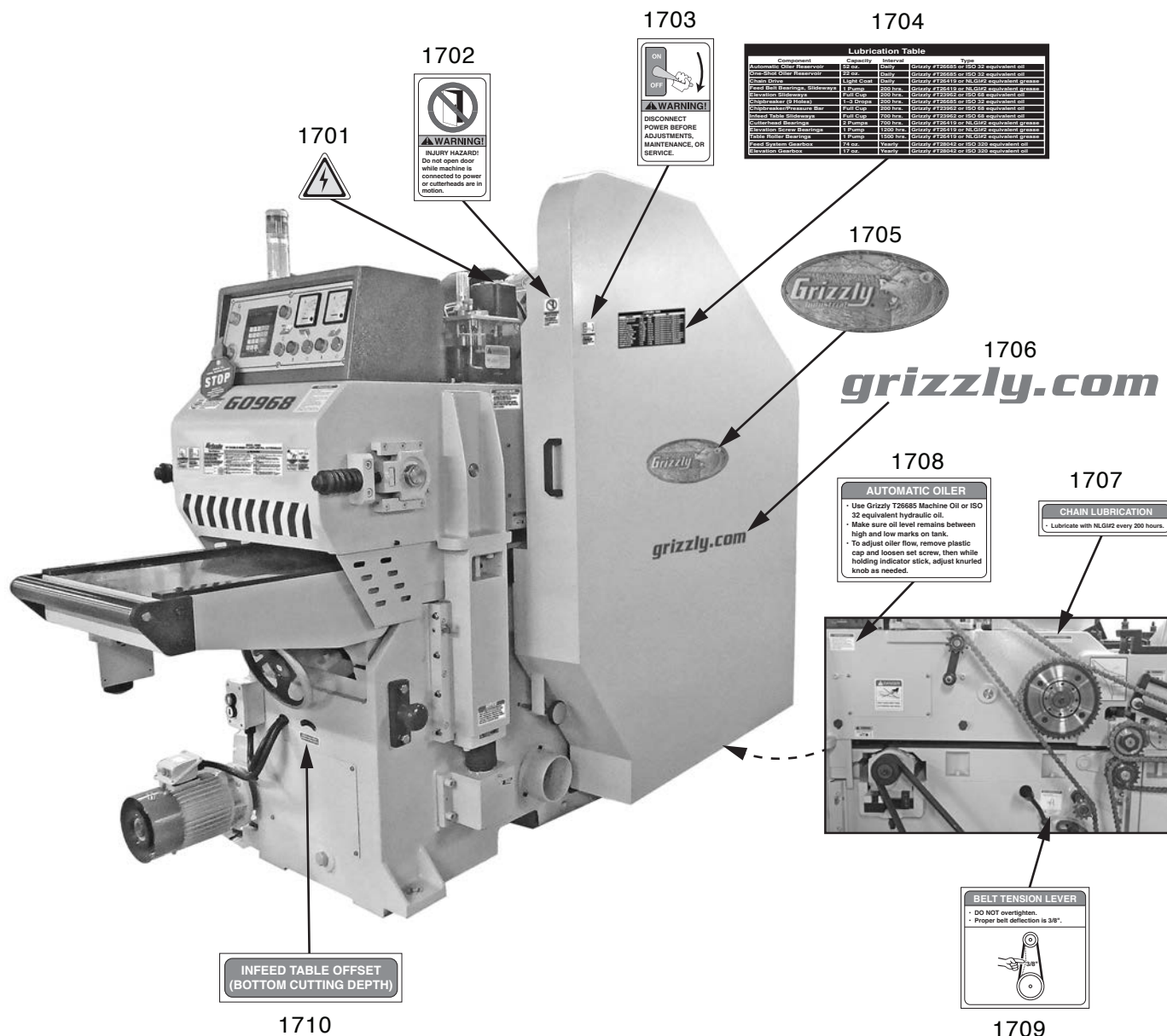
1605

REF	PART #	DESCRIPTION
1601	P09681601	ELECTRICITY LABEL
1602	P09681602	ELECTRICITY LABEL
1603	P09681603	E-STOP BUTTON LABEL
1604	P09681604	AMPUTATION LABEL
1605	P09681605	ELECTRICITY LABEL

REF	PART #	DESCRIPTION
1606	P09681606	HEADSTOCK HEIGHT ADJ LABEL
1607	P09681607	INJURY HAZARD LABEL
1608	P09681608	GRIZZLY.COM LABEL
1609	P09681609	CHIP BREAKER ACCESS COVER LABEL



Labels & Cosmetics (Side)



REF	PART #	DESCRIPTION
1701	P09681701	ELECTRICITY LABEL
1702	P09681702	DO NOT OPEN DOOR
1703	P09681703	DISCONNECT HARDWIRED LABEL
1704	P09681704	LUBRICATION TABLE LABEL
1705	P09681705	GRIZZLY NAMEPLATE-LARGE

REF	PART #	DESCRIPTION
1706	P09681706	GRIZZLY.COM LABEL
1707	P09681707	CHAIN LUBRICATION LABEL
1708	P09681708	AUTOMATIC OILER LABEL
1709	P09681709	BELT TENSION LEVER LABEL
1710	P09681710	INFEED TABLE OFFSET LABEL

