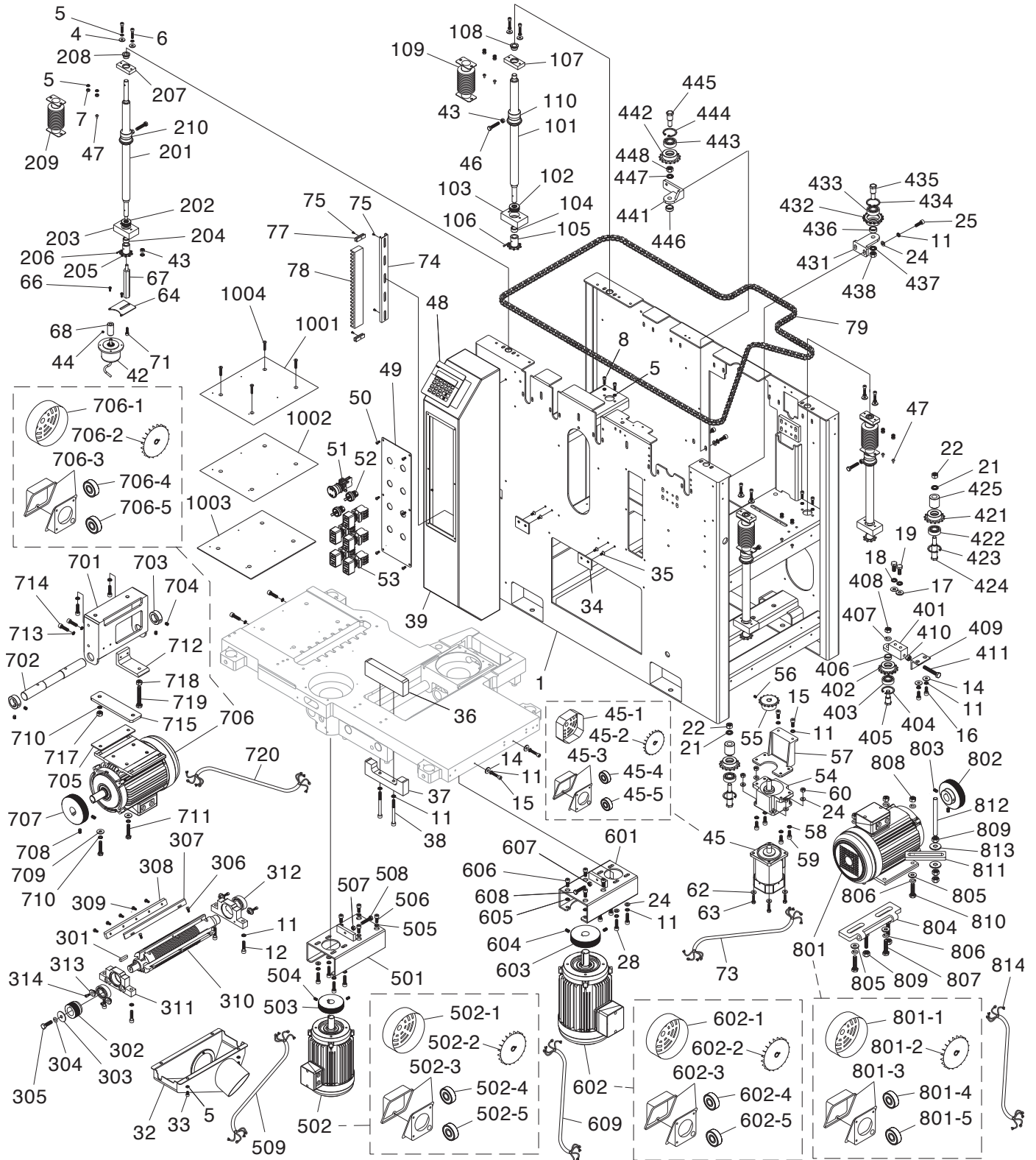


PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Main



Main Parts List

REF	PART #	DESCRIPTION
1	P09840001	MACHINE FRAME
4	P09840004	FENDER WASHER 6MM
5	P09840005	LOCK WASHER 6MM
6	P09840006	CAP SCREW M6-1 X 30
7	P09840007	HEX NUT M6-1
8	P09840008	CAP SCREW M6-1 X 30
11	P09840011	LOCK WASHER 8MM
12	P09840012	CAP SCREW M8-1.25 X 35
14	P09840014	FENDER WASHER 8MM
15	P09840015	CAP SCREW M8-1.25 X 25
16	P09840016	CAP SCREW M8-1.25 X 20
17	P09840017	FLAT WASHER 10MM
18	P09840018	LOCK WASHER 10MM
19	P09840019	HEX BOLT M10-1.5 X 25
21	P09840021	LOCK WASHER 12MM
22	P09840022	HEX NUT M12-1.75
24	P09840024	FLAT WASHER 8MM
25	P09840025	CAP SCREW M8-1.25 X 25
28	P09840028	CAP SCREW M8-1.25 X 25
32	P09840032	DUST HOOD LOWER CUTTERHEAD
33	P09840033	CAP SCREW M6-1 X 10
34	P09840034	CHAIN PAD
35	P09840035	FLAT HD CAP SCR M6-1 X 10
36	P09840036	WORKPIECE BRIDGE
37	P09840037	BRIDGE FIXING BASE
38	P09840038	CAP SCREW M8-1.25 X 95
39	P09840039	CONTROL BOX
42	P09840042	ENCODER W/CORD ETEK ES80-200-2
43	P09840043	HEX NUT M8-1.25
44	P09840044	SET SCREW M5-.8 X 8
45	P09840045	MOTOR 1/8HP 230V 3-PH
45-1	P09840045-1	MOTOR FAN COVER
45-2	P09840045-2	MOTOR FAN
45-3	P09840045-3	MOTOR JUNCTION BOX
45-4	P09840045-4	BALL BEARING 6201ZZ (FRONT)
45-5	P09840045-5	BALL BEARING 6000ZZ (REAR)
46	P09840046	HEX BOLT M8-1.25 X 40
47	P09840047	PHLP HD SCR M4-.7 X 10
48	P09840048	DIGITAL CONTROLLER ETEK CH-525
49	P09840049	CONTROL PANEL
50	P09840050	PHLP HD SCR M5-.8 X 10
51	P09840051	EMERGENCY STOP BUTTON RENY R2PNM4
52	P09840052	2-POSITION SWITCH RENY R2PND
53	P09840053	START/STOP BUTTON SWITCH RENY R2SNS
54	P09840054	GEARBOX REDUCER VGS-5GU-50K 1:50
55	P09840055	SPROCKET 15T
56	P09840056	SET SCREW M6-1 X 16
57	P09840057	MOTOR MOUNT
58	P09840058	LOCK WASHER 8MM
59	P09840059	CAP SCREW M8-1.25 X 20
60	P09840060	FLANGE NUT M6-1
62	P09840062	FLAT WASHER 6.3 X 9.8 X 1MM
63	P09840063	HEX BOLT M6-1 X 25
64	P09840064	ADJUSTMENT BRACKET
66	P09840066	CAP SCREW M4-.7 X 8
67	P09840067	ENCODER MOUNT
68	P09840068	COUPLER

REF	PART #	DESCRIPTION
71	P09840071	CAP SCREW M6-1 X 30
73	P09840073	MOTOR CORD 18G 4W 59" TABLE ELEVATION
74	P09840074	DIN RAIL 25 X 9.8 X 245MM
75	P09840075	PHLP HD SCR 8-32 X 1/4
77	P09840077	END BLOCK DIN25
78	P09840078	TERMINAL BAR 22P DIN25
79	P09840079	CHAIN #41 X 270P
101	P09840101	LEADSCREW IDLER
102	P09840102	THRUST BEARING 2902
103	P09840103	BEARING HOUSING
104	P09840104	BEARING 14.1 X 20 X 10 COPPER
105	P09840105	SPROCKET 9T
106	P09840106	ROLL PIN 3 X 22
107	P09840107	MOUNTING PLATE
108	P09840108	BALL SCREW BEARING 14.1 X 24.5 X 11.8
109	P09840109	DUST BOOT
110	P09840110	LEADSCREW NUT
201	P09840201	LEADSCREW DRIVE
202	P09840202	THRUST BEARING 2902
203	P09840203	BEARING HOUSING
204	P09840204	BEARING 14.1 X 20 X 10 COPPER
205	P09840205	SPROCKET 9T
206	P09840206	ROLL PIN 3 X 22
207	P09840207	MOUNTING PLATE
208	P09840208	BALL SCREW BEARING 14.1 X 24.5 X 11.8
209	P09840209	DUST BOOT
210	P09840210	LEADSCREW NUT
301	P09840301	KEY 8 X 8 X 30
302	P09840302	PULLEY
303	P09840303	FLAT WASHER 10.5 X 38 X 4MM
304	P09840304	LOCK WASHER 10MM
305	P09840305	HEX BOLT M10-1.5 X 20
306	P09840306	JACK SCREW M6-1 X 12
307	P09840307	PLANER KNIFE 11-13/16" X 13/16" X 1/8"
308	P09840308	PLANER KNIFE GIB
309	P09840309	HEX BOLT M6-1 X 10
310	P09840310	CUTTERHEAD 11-13/16" LOWER
311	P09840311	BEARING HOUSING
312	P09840312	BALL BEARING 6205-2RS
313	P09840313	RETAINING WASHER 14 X 25 X 9.5MM
314	P09840314	CAP SCREW M5-.8 X 12
401	P09840401	CHAIN TENSION BLOCK
402	P09840402	SPROCKET 15T
403	P09840403	BALL BEARING 6203ZZ
404	P09840404	INT RETAINING RING 40MM
405	P09840405	SPROCKET SHAFT 17 X 46MM
406	P09840406	SPACER 17 X 23.5 X 9MM
407	P09840407	LOCK WASHER 12MM
408	P09840408	HEX NUT M12-1.75
409	P09840409	CHAIN TENSION BRACKET
410	P09840410	HEX NUT M10-1.5
411	P09840411	HEX BOLT M10-1.5 X 60
421	P09840421	SPROCKET 15T
422	P09840422	BALL BEARING 6203ZZ
423	P09840423	INT RETAINING RING 40MM
424	P09840424	SPROCKET SHAFT 17 X 80MM
425	P09840425	SPACER 17 X 32 X 39MM



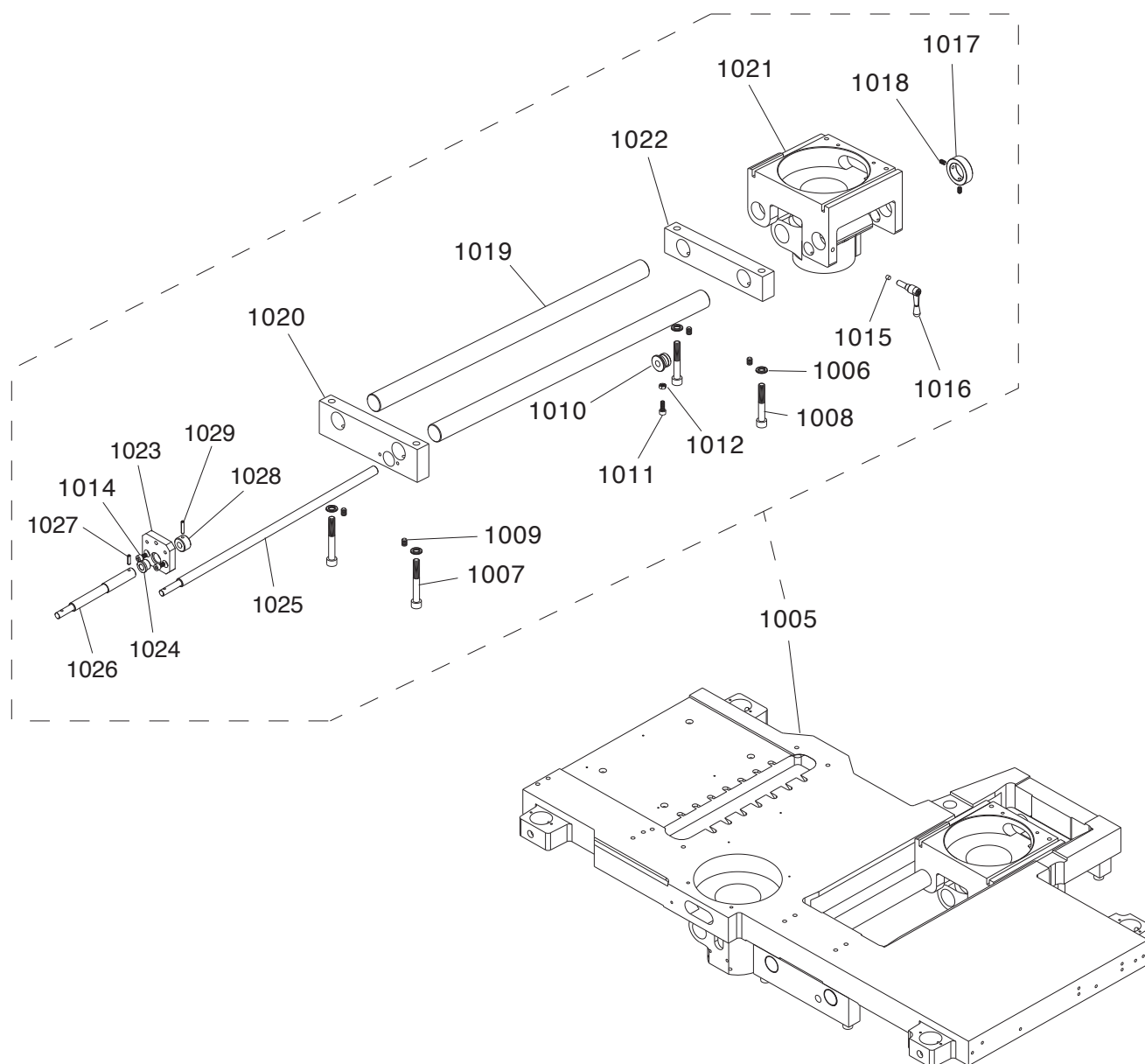
Main Parts List (Cont.)

REF	PART #	DESCRIPTION
431	P09840431	SPROCKET MOUNTING BRACKET
432	P09840432	SPROCKET 15T
433	P09840433	BALL BEARING 6203ZZ
434	P09840434	INT RETAINING RING 40MM
435	P09840435	SPROCKET SHAFT 17 X 46MM
436	P09840436	SPACER 17 X 23.5 X 9MM
437	P09840437	LOCK WASHER 12MM
438	P09840438	HEX NUT M12-1.75
441	P09840441	SPROCKET MOUNTING BRACKET
442	P09840442	SPROCKET 15T
443	P09840443	BALL BEARING 6203ZZ
444	P09840444	INT RETAINING RING 40MM
445	P09840445	SPROCKET SHAFT 17 X 46MM
446	P09840446	SPACER 17 X 23.5 X 9MM
447	P09840447	LOCK WASHER 12MM
448	P09840448	HEX NUT M12-1.75
501	P09840501	MOTOR MOUNT
502	P09840502	MOTOR 4HP 230V 3-PH
502-1	P09840502-1	MOTOR FAN COVER
502-2	P09840502-2	MOTOR FAN
502-3	P09840502-3	MOTOR JUNCTION BOX
502-4	P09840502-4	BALL BEARING 6205ZZ (FRONT)
502-5	P09840502-5	BALL BEARING 6204ZZ (REAR)
503	P09840503	MOTOR PULLEY
504	P09840504	SET SCREW M8-1.25 X 12
505	P09840505	LOCK WASHER 8MM
506	P09840506	CAP SCREW M8-1.25 X 20
507	P09840507	HEX NUT M8-1.25
508	P09840508	HEX BOLT M8-1.25 X 40
509	P09840509	MOTOR CORD 14G 4W 51" LEFT CH
601	P09840601	MOTOR MOUNT
602	P09840602	MOTOR 4HP 230V 3-PH
602-1	P09840602-1	MOTOR FAN COVER
602-2	P09840602-2	MOTOR FAN
602-3	P09840602-3	MOTOR JUNCTION BOX
602-4	P09840602-4	BALL BEARING 6205ZZ (FRONT)
602-5	P09840602-5	BALL BEARING 6204ZZ (REAR)
603	P09840603	MOTOR PULLEY
604	P09840604	SET SCREW M8-1.25 X 12
605	P09840605	LOCK WASHER 8MM
606	P09840606	CAP SCREW M8-1.25 X 20
607	P09840607	HEX NUT M8-1.25
608	P09840608	HEX BOLT M8-1.25 X 40
609	P09840609	MOTOR CORD 14G 4W 39" RIGHT CH
701	P09840701	MOTOR MOUNT
702	P09840702	CONNECTION SHAFT

REF	PART #	DESCRIPTION
703	P09840703	LOCK COLLAR 28 X 42.5 X 15MM
704	P09840704	SET SCREW M8-1.25 X 12
705	P09840705	MOTOR BASE PLATE
706	P09840706	MOTOR 4HP 230V 3-PH
706-1	P09840706-1	MOTOR FAN COVER
706-2	P09840706-2	MOTOR FAN
706-3	P09840706-3	MOTOR JUNCTION BOX
706-4	P09840706-4	BALL BEARING 6205ZZ (FRONT)
706-5	P09840706-5	BALL BEARING 6204ZZ (REAR)
707	P09840707	MOTOR PULLEY
708	P09840708	SET SCREW M8-1.25 X 12
709	P09840709	FENDER WASHER 8MM
710	P09840710	LOCK WASHER 8MM
711	P09840711	HEX BOLT M8-1.25 X 40
712	P09840712	MOTOR ADJUSTMENT PLATE
713	P09840713	LOCK WASHER 6MM
714	P09840714	CAP SCREW M6-1 X 20
715	P09840715	MOTOR PLATE
717	P09840717	HEX NUT M8-1.25
718	P09840718	HEX NUT M10-1.5
719	P09840719	HEX BOLT M10-1.5 X 50
720	P09840720	MOTOR CORD 14G 4W 35" LOWER CH
801	P09840801	MOTOR 4HP 230V 3-PH
801-1	P09840801-1	MOTOR FAN COVER
801-2	P09840801-2	MOTOR FAN
801-3	P09840801-3	MOTOR JUNCTION BOX
801-4	P09840801-4	BALL BEARING 6205ZZ (FRONT)
801-5	P09840801-5	BALL BEARING 6204ZZ (REAR)
802	P09840802	MOTOR PULLEY
803	P09840803	SET SCREW M8-1.25 X 12
804	P09840804	MOTOR BRACKET
805	P09840805	FLAT WASHER 10 X 25 X 3MM
806	P09840806	LOCK WASHER 10MM
807	P09840807	HEX BOLT M10-1.5 X 45
808	P09840808	HEX NUT M10-1.5
809	P09840809	HEX NUT M12-1.75
810	P09840810	HEX BOLT M10-1.5 X 45
811	P09840811	TENSION BRACKET
812	P09840812	STUD-FT M12-1.75 X 135
813	P09840813	FLAT WASHER 12.7 X 34 X 3MM
814	P09840814	MOTOR CORD 14G 4W 55" UPPER CH
1001	P09841001	INFEED PLATE 1MM
1002	P09841002	INFEED PLATE 1MM
1003	P09841003	INFEED PLATE 2MM
1004	P09841004	FLAT HD CAP SCR M6-1 X 16



Table



REF	PART #	DESCRIPTION
1005	P09841005	TABLE ASSEMBLY
1006	P09841006	LOCK WASHER 10MM
1007	P09841007	CAP SCREW M10-1.5 X 75
1008	P09841008	CAP SCREW M10-1.5 X 65
1009	P09841009	SET SCREW M8-1.25 X 10
1010	P09841010	LEADSCREW NUT
1011	P09841011	CAP SCREW M6-1 X 16
1012	P09841012	HEX NUT M6-1
1014	P09841014	CAP SCREW M6-1 X 12
1015	P09841015	DOWEL PIN 6.8 X 5MM COPPER
1016	P09841016	ADJUSTABLE HANDLE M8-1.25 X 20
1017	P09841017	LOCK COLLAR 30 X 45 X 14MM

REF	PART #	DESCRIPTION
1018	P09841018	SET SCREW M6-1 X 10
1019	P09841019	ROD
1020	P09841020	ROD BRACKET RIGHT
1021	P09841021	LEFT CUTTERHEAD MOUNT
1022	P09841022	ROD BRACKET LEFT
1023	P09841023	LEADSCREW MOUNTING PLATE
1024	P09841024	FLANGED BEARING 10 X 19 X 12 COPPER
1025	P09841025	LEADSCREW LEFT CUTTERHEAD
1026	P09841026	EXTENSION SHAFT
1027	P09841027	ROLL PIN 4 X 16
1028	P09841028	LOCK COLLAR 10 X 23 X 14MM
1029	P09841029	ROLL PIN 4 X 22



This diagram is an exploded view of a complex mechanical assembly, likely a conveyor system or a material handling unit. The assembly is composed of numerous parts, each identified by a unique numerical callout. The main components include:

- Motor and Drive Mechanism:** Located at the bottom left, featuring a motor (1142), a drive pulley (1121), and a timing belt (1147).
- Conveyor Structure:** The central part of the diagram shows a long conveyor frame with multiple rollers (e.g., 1108, 1114, 1301) and support brackets (e.g., 1101, 1102, 1103).
- Timing Belt and Gears:** A series of gears (e.g., 1318, 1317, 1316) and a timing belt (1147) are shown driving the rollers along the conveyor.
- End Components:** On the right side, there are various end brackets (e.g., 1201, 1202, 1203) and rollers (e.g., 1204, 1205).
- Fasteners and Hardware:** Numerous screws, bolts, and washers are shown throughout the assembly, such as 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200.

The diagram is a technical drawing showing the exploded view of a mechanical assembly. It includes a motor, a drive pulley, a timing belt, and various rollers and brackets. The parts are numbered for identification. The assembly is shown in a perspective view, with the motor and drive pulley at the bottom left, the timing belt running along the top, and the rollers and brackets forming the main structure. The motor is connected to the drive pulley, which is connected to the timing belt. The timing belt is connected to the rollers, which are supported by brackets. The rollers are numbered 1108, 1114, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 1348, 1349, 1350, 1351, 1352, 1353, 1354, 1355, 1356, 1357, 1358, 1359, 1360, 1361, 1362, 1363, 1364, 1365, 1366, 1367, 1368, 1369, 1370, 1371, 1372, 1373, 1374, 1375, 1376, 1377, 1378, 1379, 1380, 1381, 1382, 1383, 1384, 1385, 1386, 1387, 1388, 1389, 1390, 1391, 1392, 1393, 1394, 1395, 1396, 1397, 1398, 1399, 1400. The brackets are numbered 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 1109, 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200. The fasteners are numbered 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200.

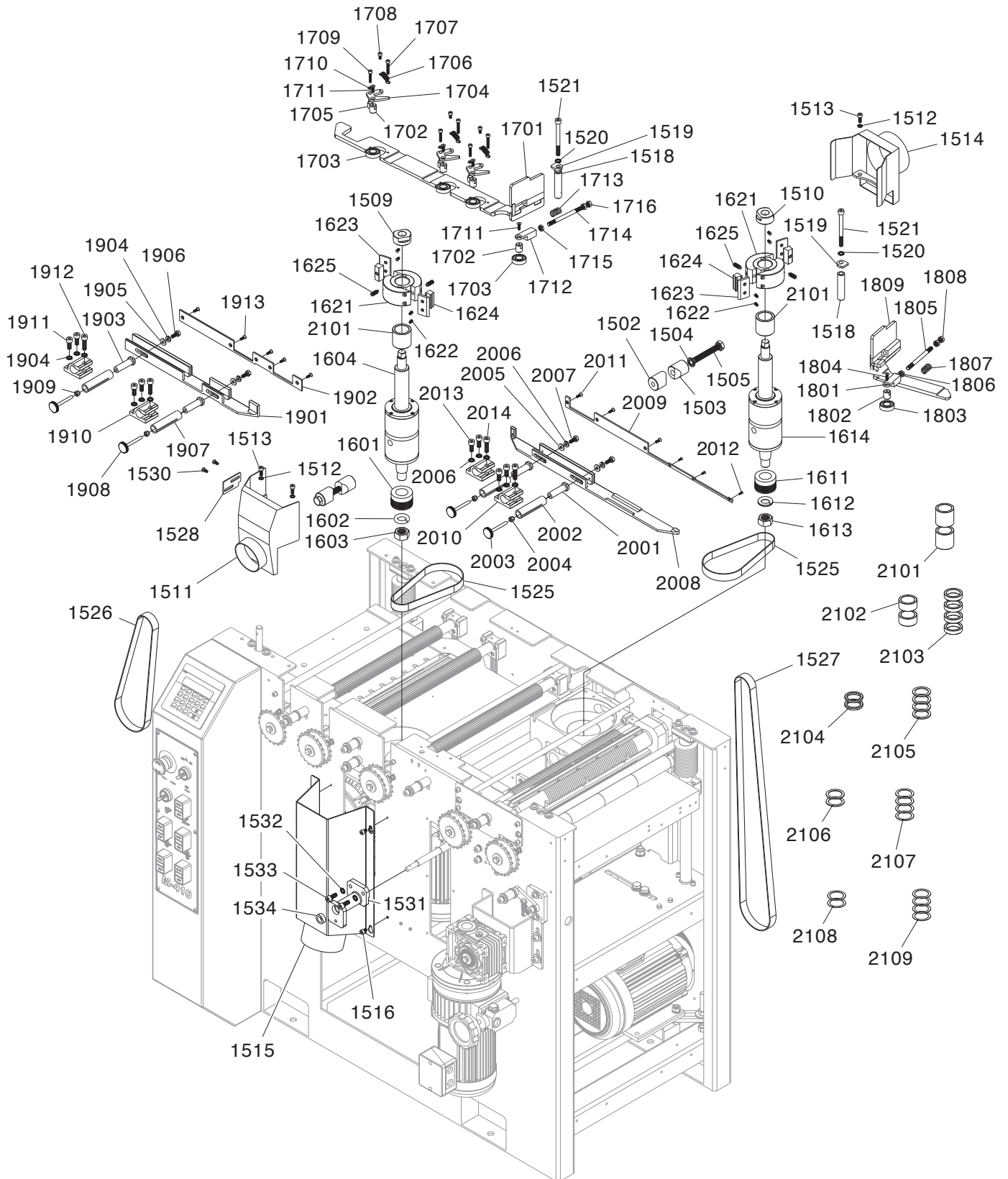
Feed System Parts List

REF	PART #	DESCRIPTION
1101	P09841101	CUTTERHEAD MOUNTING BRACKET
1102	P09841102	FLAT WASHER 8MM
1103	P09841103	LOCK WASHER 8MM
1104	P09841104	CAP SCREW M8-1.25 X 25
1106	P09841106	CAP SCREW M8-1.25 X 40
1107	P09841107	ROLLER SUPPORT
1108	P09841108	CAP SCREW M6-1 X 40
1109	P09841109	FLAT WASHER 6MM
1110	P09841110	LOCK WASHER 6MM
1111	P09841111	LOCK NUT M6-1
1112	P09841112	CLEARANCE ROLLER SUPPORT
1113	P09841113	SUPPORT SHAFT 16 X 545
1114	P09841114	SUPPORT SHAFT 12 X 545
1115	P09841115	CAP SCREW M6-1 X 20
1117	P09841117	INFEED ROLLER
1119	P09841119	PLATE UPPER CUTTERHEAD
1120	P09841120	HEX BOLT M6-1 X 10
1121	P09841121	MOTOR 1HP 230V 3-PH
1121-1	P09841121-1	MOTOR FAN COVER
1121-2	P09841121-2	MOTOR FAN
1121-3	P09841121-3	MOTOR JUNCTION BOX
1121-4	P09841121-4	BALL BEARING 6202ZZ
1122	P09841122	FENDER WASHER 8MM
1123	P09841123	CAP SCREW M8-1.25 X 20
1125	P09841125	FLAT WASHER 6MM
1126	P09841126	CHAIN ROLLER ASSEMBLY INNER
1127	P09841127	CHAIN ROLLER ASSEMBLY OUTER
1128	P09841128	SPROCKET 20T
1129	P09841129	MOTOR MOUNT
1130	P09841130	FLAT WASHER 6MM
1131	P09841131	LOCK WASHER 6MM
1132	P09841132	CAP SCREW M6-1 X 20
1133	P09841133	REDUCER SHAFT
1134	P09841134	KEY 6 X 6 X 12
1135	P09841135	SPROCKET 20T
1136	P09841136	SPACER 18 X 30 X 14.3MM
1137	P09841137	KEY 6 X 6 X 50
1138	P09841138	FENDER WASHER 8MM
1139	P09841139	LOCK WASHER 8MM
1140	P09841140	HEX BOLT M8-1.25 X 20
1141	P09841141	GEARBOX REDUCER HHM-40#1/7.5
1142	P09841142	STEPLESS VS REDUCER TKF-005-1/2HP
1143	P09841143	HEX BOLT M8-1.25 X 25
1144	P09841144	LOCK WASHER 8MM
1145	P09841145	HEX NUT M8-1.25
1146	P09841146	MOTOR CORD 18G 4W 67" FEED
1147	P09841147	CHAIN #41 X 40P
1148	P09841148	CHAIN #41 X 58P
1149	P09841149	CHAIN #41 X 44P

REF	PART #	DESCRIPTION
1150	P09841150	CHAIN #41 X 60P
1151	P09841151	CHAIN #41 X 51P
1201	P09841201	KEY 8 X 8 X 60
1202	P09841202	PULLEY
1203	P09841203	FLAT WASHER 11 X 38 X 2MM
1204	P09841204	LOCK WASHER 10MM
1205	P09841205	HEX BOLT M10-1.5 X 35
1206	P09841206	JACK SCREW M6-1 X 12
1207	P09841207	PLANER KNIFE 16-1/8" X 13/16" X 1/8"
1208	P09841208	PLANER KNIFE GIB
1209	P09841209	HEX BOLT M6-1 X 10
1210	P09841210	CUTTERHEAD 16-1/8" UPPER
1211	P09841211	BEARING HOUSING
1212	P09841212	BALL BEARING 6206ZZ
1213	P09841213	CAP SCREW M5-.8 X 12
1214	P09841214	BEARING COVER RIGHT
1215	P09841215	BEARING COVER LEFT
1301	P09841301	OUTFEED ROLLER
1302	P09841302	SLEEVE 32 X 105 RUBBER
1303	P09841303	LOCK COLLAR 22 X 32 X 12MM
1304	P09841304	SET SCREW M6-1 X 6
1305	P09841305	BEARING BLOCK
1306	P09841306	BEARING 19 X 22.2 X 18 COPPER
1307	P09841307	STUD-FT M8-1.25 X 103
1308	P09841308	BEARING GUARD RUBBER
1310	P09841310	CAP SCREW M4-.7 X 8
1311	P09841311	COMPRESSION SPRING 2.5 X 15 X 70
1312	P09841312	FLAT WASHER 8MM
1313	P09841313	LOCK NUT M8-1.25
1314	P09841314	SPROCKET 20T/20T
1315	P09841315	KEY 6 X 6 X 30
1316	P09841316	FENDER WASHER 8MM
1317	P09841317	LOCK WASHER 8MM
1318	P09841318	CAP SCREW M8-1.25 X 20
1401	P09841401	SPRING ROLLER MOUNTING BLOCK
1402	P09841402	ROLL PIN 5 X 16
1403	P09841403	SPRING PLATE
1404	P09841404	BUSHING 8 X 12 X 2.2
1405	P09841405	FLAT WASHER 8MM
1406	P09841406	LOCK WASHER 8MM
1407	P09841407	CAP SCREW M8-1.25 X 20
1408	P09841408	BUSHING
1409	P09841409	ROLLER
1410	P09841410	CAP SCREW M8-1.25 X 55
1411	P09841411	HEX NUT M6-1
1412	P09841412	EXTENSION SPRING 1.5 X 10 X 32
1413	P09841413	CAP SCREW M6-1 X 16
1414	P09841414	CAP SCREW M6-1 X 8



Vertical Cutterheads



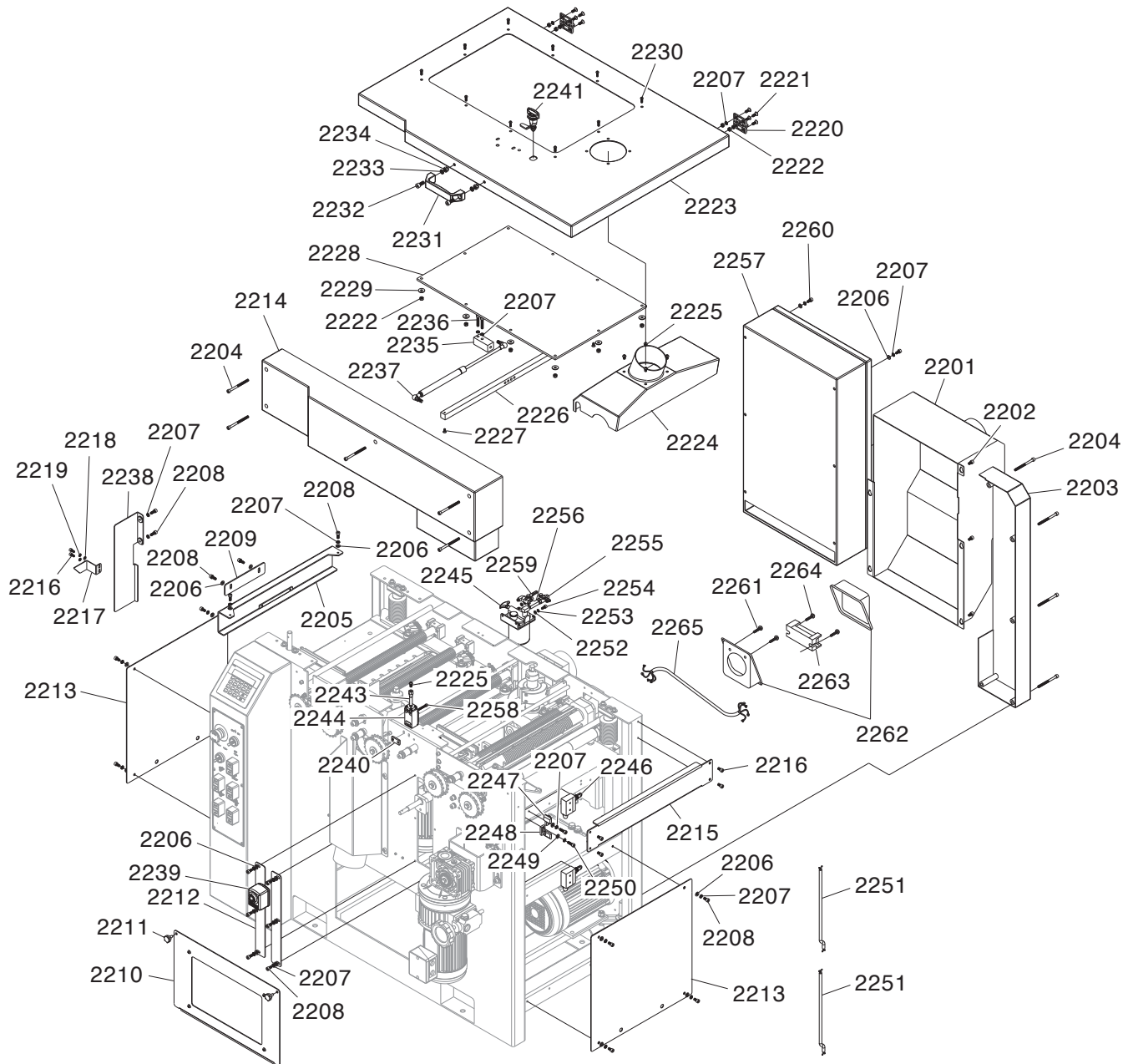
Vertical Cutterheads Parts List

REF	PART #	DESCRIPTION
1502	P09841502	CLAMP BLOCK M12-1.75
1503	P09841503	CLAMP BLOCK
1504	P09841504	LOCK WASHER 12MM
1505	P09841505	HEX BOLT M12-1.75 X 100
1509	P09841509	SPINDLE NUT M20-1.5
1510	P09841510	SPINDLE NUT M10-1.5 LH
1511	P09841511	DUST HOOD RIGHT CUTTERHEAD
1512	P09841512	LOCK WASHER 6MM
1513	P09841513	CAP SCREW M6-1 X 16
1514	P09841514	DUST HOOD LEFT CUTTERHEAD
1515	P09841515	COVER RIGHT CUTTERHEAD
1516	P09841516	CAP SCREW M6-1 X 10
1518	P09841518	SPACER 9 X 15.9 X 69
1519	P09841519	PRESSURE PLATE
1520	P09841520	LOCK WASHER 8MM
1521	P09841521	CAP SCREW M8-1.25 X 95
1525	P09841525	V-BELT 190J8
1526	P09841526	V-BELT 300J8
1527	P09841527	V-BELT 562J8
1528	P09841528	PLATE
1530	P09841530	PHLP HD SCR M5-.8 X 10
1531	P09841531	POSITION METER PLATE
1532	P09841532	LOCK WASHER 6MM
1533	P09841533	CAP SCREW M6-1 X 25
1534	P09841534	SPACER 14 X 22 X 8MM
1601	P09841601	PULLEY VERTICAL CUTTERHEAD
1602	P09841602	LOCK WASHER 20MM
1603	P09841603	HEX NUT M20-2.5
1604	P09841604	SPINDLE ASSEMBLY RIGHT
1611	P09841611	PULLEY VERTICAL CUTTERHEAD
1612	P09841612	LOCK WASHER 20MM
1613	P09841613	PULLEY VERTICAL CUTTERHEAD
1614	P09841614	SPINDLE ASSEMBLY LEFT
1621	P09841621	CUTTERHEAD VERTICAL
1622	P09841622	LOCK SCREW M5-.8 X 6.5
1623	P09841623	PLANER KNIFE 2-1/8" X 1-1/8" X 1/8"
1624	P09841624	KNIFE GIB
1625	P09841625	GIB SCREW M8-1.25 X 20 DOG-PT
1701	P09841701	ROLLER GUIDE BRACKET INFEED
1702	P09841702	BEARING SHAFT
1703	P09841703	BALL BEARING 6002-2RS
1704	P09841704	PIVOT PLATE
1705	P09841705	ROLLER BUSHING
1706	P09841706	EXTENSION SPRING 1 X 10 X 32
1707	P09841707	CAP SCREW M5-.8 X 30
1708	P09841708	CAP SCREW M5-.8 X 8
1709	P09841709	CAP SCREW M5-.8 X 25
1710	P09841710	FLAT WASHER 5MM
1711	P09841711	FLAT HD CAP SCR M5-.8 X 16
1712	P09841712	PRESSURE ROLLER BRACKET

REF	PART #	DESCRIPTION
1713	P09841713	COMPRESSION SPRING 2 X 14 X 25
1714	P09841714	STUD-DE M8-1.25 X 105, 20
1715	P09841715	HEX NUT M8-1.25 THIN
1716	P09841716	HEX NUT M8-1.25
1801	P09841801	PRESSURE ROLLER BRACKET
1802	P09841802	BEARING SHAFT
1803	P09841803	BALL BEARING 6002-2RS
1804	P09841804	FLAT HD CAP SCR M5-.8 X 16
1805	P09841805	STUD-DE M8-1.25 X 105, 20
1806	P09841806	HEX NUT M8-1.25 THIN
1807	P09841807	COMPRESSION SPRING 2 X 14 X 25
1808	P09841808	HEX NUT M8-1.25
1809	P09841809	ROLLER GUIDE BRACKET OUTFEED
1901	P09841901	INFEED FENCE
1902	P09841902	FENCE FACE
1903	P09841903	STANDOFF-ROUND FF M8-1.25, M6-1
1904	P09841904	LOCK WASHER 8MM
1905	P09841905	FLAT WASHER 8MM
1906	P09841906	HEX BOLT M8-1.25 X 20
1907	P09841907	CLAMP COLLAR
1908	P09841908	THUMB SCREW M6-1 X 55
1909	P09841909	LOCK NUT M6-1
1910	P09841910	FENCE MOUNT
1911	P09841911	CAP SCREW M8-1.25 X 20
1912	P09841912	CAP SCREW M8-1.25 X 30
1913	P09841913	FLAT HD CAP SCR M4-.7 X 10
2001	P09842001	STANDOFF-ROUND FF M8-1.25, M6-1
2002	P09842002	CLAMP COLLAR
2003	P09842003	THUMB SCREW M6-1 X 55
2004	P09842004	LOCK NUT M6-1
2005	P09842005	FLAT WASHER 8MM
2006	P09842006	LOCK WASHER 8MM
2007	P09842007	HEX BOLT M8-1.25 X 20
2008	P09842008	OUTFEED FENCE
2009	P09842009	FENCE FACE
2010	P09842010	FENCE MOUNT
2011	P09842011	FLAT HD CAP SCR M4-.7 X 10
2012	P09842012	FLAT HD CAP SCR M3-.5 X 10
2013	P09842013	CAP SCREW M8-1.25 X 20
2014	P09842014	CAP SCREW M8-1.25 X 30
2101	P09842101	SPACER 31.75 X 42 X 40
2102	P09842102	SPACER 31.75 X 42 X 20
2103	P09842103	SPACER 31.75 X 42 X 10
2104	P09842104	SPACER 31.75 X 42 X 5
2105	P09842105	SPACER 31.75 X 42 X 2
2106	P09842106	SPACER 31.75 X 42 X 1.5
2107	P09842107	SPACER 31.75 X 42 X 0.5
2108	P09842108	SPACER 31.75 X 42 X 0.3
2109	P09842109	SPACER 31.75 X 42 X 0.1



Frame



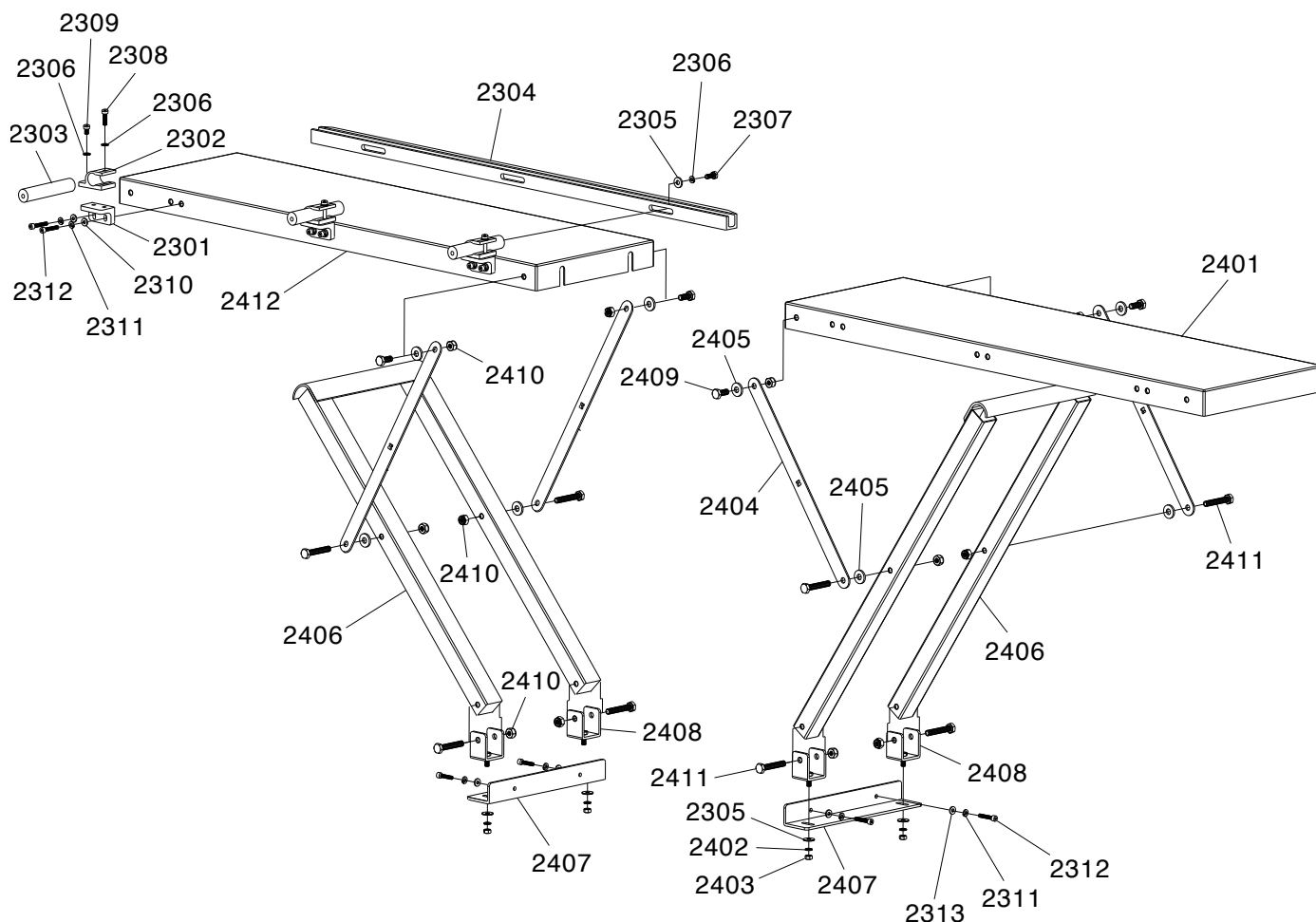
Frame Parts List

REF	PART #	DESCRIPTION
2201	P09842201	DUST HOOD LEFT
2202	P09842202	CAP SCREW M6-1 X 10
2203	P09842203	BELT COVER
2204	P09842204	CAP SCREW M6-1 X 80
2205	P09842205	INFEED GUARD
2206	P09842206	FLAT WASHER 6MM
2207	P09842207	LOCK WASHER 6MM
2208	P09842208	CAP SCREW M6-1 X 16
2209	P09842209	WORKPIECE HEIGHT LIMITER
2210	P09842210	COVER RIGHT
2211	P09842211	KNOB BOLT 1/4-20 X 1/2
2212	P09842212	SHAFT CHANNEL COVER
2213	P09842213	COVER FRONT/REAR
2214	P09842214	SPROCKET COVER
2215	P09842215	OUTFEED GUARD
2216	P09842216	CAP SCREW M5-.8 X 12
2217	P09842217	TABLE ELEVATION INDICATOR
2218	P09842218	FLAT WASHER 5MM
2219	P09842219	LOCK WASHER 5MM
2220	P09842220	HINGE
2221	P09842221	FLAT HD CAP SCR M6-1 X 16
2222	P09842222	LOCK NUT M6-1
2223	P09842223	TOP DOOR
2224	P09842224	DUST HOOD TOP
2225	P09842225	BUTTON HD CAP SCR M6-1 X 10
2226	P09842226	SUPPORT ROD
2227	P09842227	FLAT HD CAP SCR M5-.8 X 10
2228	P09842228	DOOR WINDOW
2229	P09842229	FENDER WASHER 6MM
2230	P09842230	BUTTON HD CAP SCR M6-1 X 20
2231	P09842231	DOOR HANDLE
2232	P09842232	CAP SCREW M8-1.25 X 20

REF	PART #	DESCRIPTION
2233	P09842233	LOCK WASHER 8MM
2234	P09842234	HEX NUT M8-1.25
2235	P09842235	GAS SPRING MOUNT
2236	P09842236	CAP SCREW M6-1 X 35
2237	P09842237	GAS SPRING W/BALL STUDS M8-1.25 X 14
2238	P09842238	PULLEY GUARD
2239	P09842239	POSITION INDICATOR SIKO DA0917-7/875-2-E-O
2240	P09842240	SWITCH MOUNT
2241	P09842241	DOOR LOCK
2243	P09842243	SWITCH EXTENSION ROD
2244	P09842244	LIMIT SWITCH W/CORD TEND TZ-9211
2245	P09842245	ONE-SHOT OILER CHEN YING CTA-3
2246	P09842246	LIMIT SWITCH TEND TZ-7311
2247	P09842247	LIMIT ACTUATOR UPPER
2248	P09842248	LIMIT ACTUATOR LOWER
2249	P09842249	FLAT WASHER 6MM
2250	P09842250	CAP SCREW M6-1 X 20
2251	P09842251	LIMIT SWITCH CORD 20G 2W 79"
2252	P09842252	FLAT WASHER 5MM
2253	P09842253	LOCK WASHER 5MM
2254	P09842254	CAP SCREW M5-.8 X 12
2255	P09842255	ELBOW ADAPTER 90-DEG M8-1 X 18, 1/8" PT
2256	P09842256	TEE-FITTING M1/8" PT
2257	P09842257	ELECTRICAL CABINET
2258	P09842258	CAP SCREW M4-.7 X 40
2259	P09842259	BALL VALVE 1/8" X 1/8" PT
2260	P09842260	CAP SCREW M6-1 X 12
2261	P09842261	PHLP HD SCR M5-.8 X 10
2262	P09842262	POWER JUNCTION BOX
2263	P09842263	TERMINAL BAR 4P M5 X 84 TM6
2264	P09842264	PHLP HD SCR M5-.8 X 30
2265	P09842265	POWER CORD 10G 4W 33" INCOMING



Extension Tables

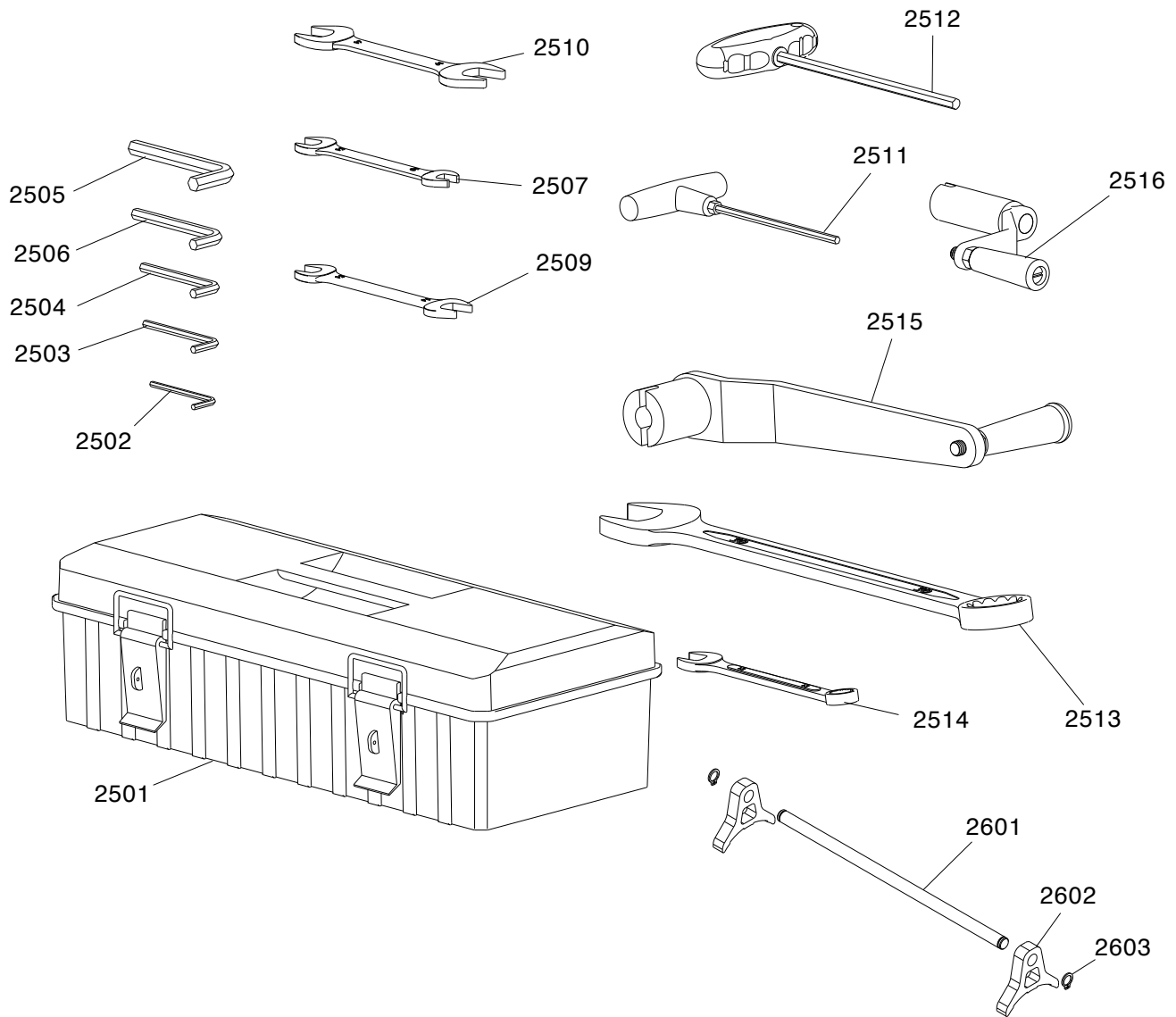


REF	PART #	DESCRIPTION
2301	P09842301	FENCE MOUNTING BRACKET
2302	P09842302	ROD MOUNT
2303	P09842303	FENCE ADJUSTMENT ROD
2304	P09842304	INFEED FENCE
2305	P09842305	FLAT WASHER 8MM
2306	P09842306	LOCK WASHER 8MM
2307	P09842307	HEX BOLT M8-1.25 X 16
2308	P09842308	CAP SCREW M8-1.25 X 40
2309	P09842309	CAP SCREW M8-1.25 X 20
2310	P09842310	FENDER WASHER 6MM
2311	P09842311	LOCK WASHER 6MM
2312	P09842312	CAP SCREW M6-1 X 20
2313	P09842313	FLAT WASHER 6MM

REF	PART #	DESCRIPTION
2401	P09842401	OUTFEED TABLE
2402	P09842402	LOCK WASHER 8MM
2403	P09842403	HEX NUT M8-1.25
2404	P09842404	TABLE BRACE
2405	P09842405	SPACER 11 X 25 X 3.5MM
2406	P09842406	TABLE SUPPORT
2407	P09842407	TABLE SUPPORT MOUNTING BRACKET
2408	P09842408	PIVOT BRACKET
2409	P09842409	HEX BOLT M10-1.5 X 25
2410	P09842410	LOCK NUT M10-1.5
2411	P09842411	HEX BOLT M10-1.5 X 60
2412	P09842412	INFEED TABLE



Accessories

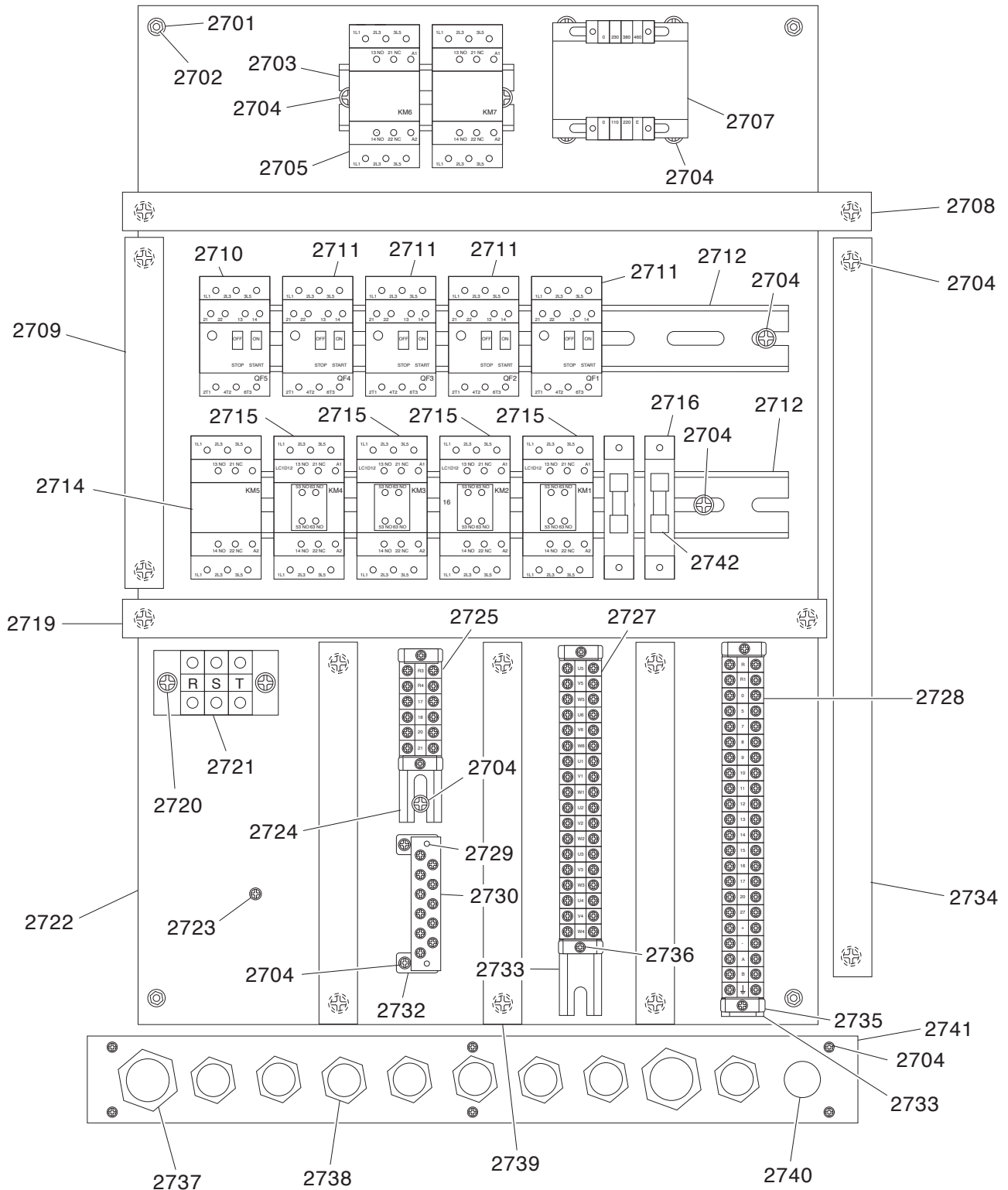


REF	PART #	DESCRIPTION
2501	P09842501	TOOLBOX
2502	P09842502	HEX WRENCH 3MM
2503	P09842503	HEX WRENCH 4MM
2504	P09842504	HEX WRENCH 5MM
2505	P09842505	HEX WRENCH 8MM
2506	P09842506	HEX WRENCH 6MM
2507	P09842507	WRENCH 10 X 12MM OPEN-ENDS
2509	P09842509	WRENCH 12 X 14MM OPEN-ENDS
2510	P09842510	WRENCH 17 X 19MM OPEN-ENDS

REF	PART #	DESCRIPTION
2511	P09842511	T-HANDLE HEX WRENCH 4MM
2512	P09842512	T-HANDLE HEX WRENCH 6MM
2513	P09842513	WRENCH 30MM COMBO
2514	P09842514	WRENCH 13MM COMBO
2515	P09842515	TABLE ELEVATION ADJUSTMENT HANDLE ASSY
2516	P09842516	LEFT CUTTERHEAD ADJUSTMENT HANDLE ASSY
2601	P09842601	KNIFE SETTING JIG ROD
2602	P09842602	KNIFE SETTING JIG FOOT
2603	P09842603	EXT RETAINING RING 9MM



Electrical Cabinet & Table Limit Switches



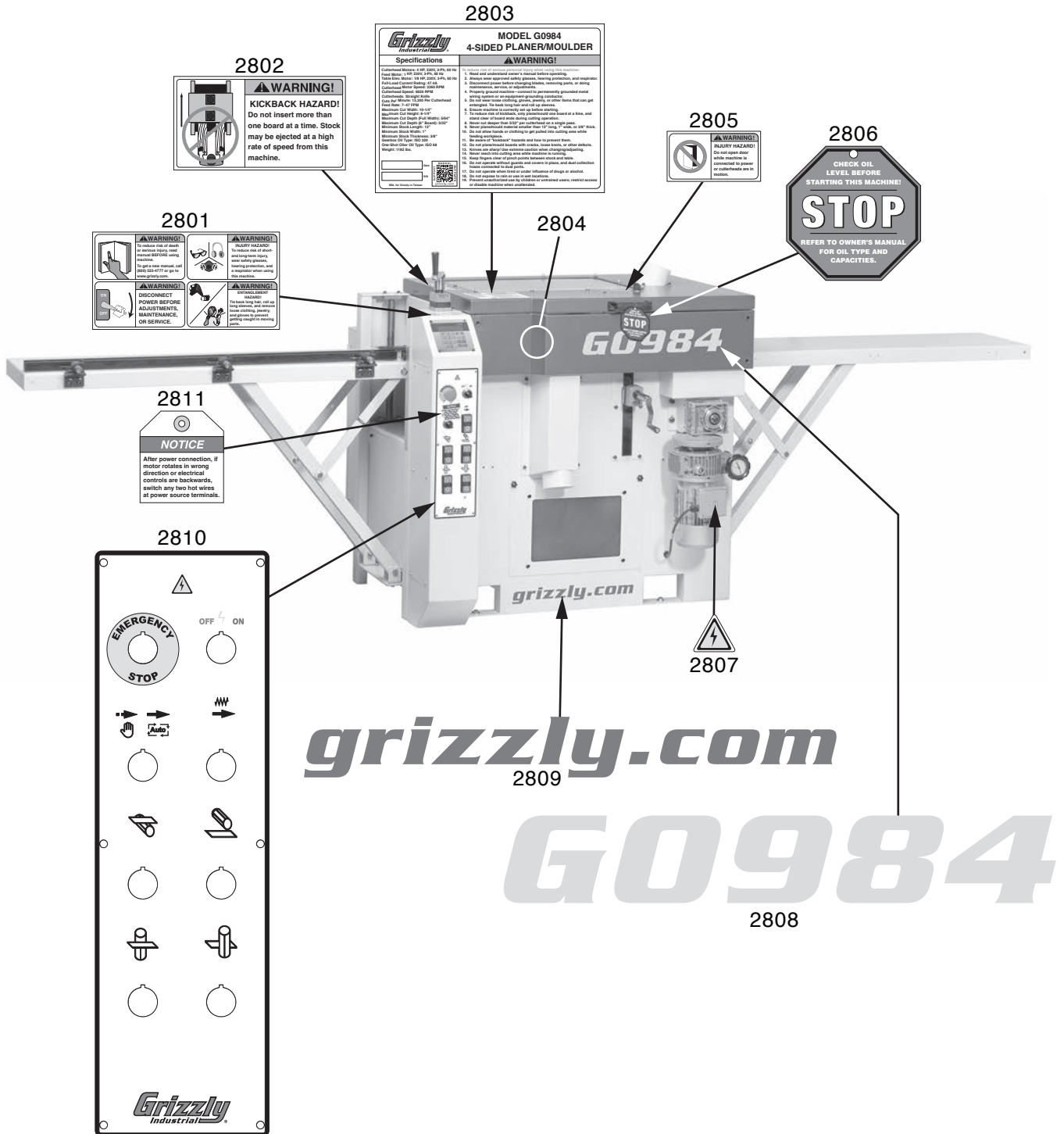
Electrical Cabinet & Table Limit Switches Parts List

REF	PART #	DESCRIPTION
2701	P09842701	FLAT WASHER 1/4
2702	P09842702	HEX NUT 1/4-20
2703	P09842703	DIN RAIL 35 X 94
2704	P09842704	PHLP HD SCR 8-32 X 1/4
2705	P09842705	CONTACTOR SCHNEIDER LC1D09 220V
2707	P09842707	TRANSFORMER LUNGCH LCPIC-TBS-100110
2708	P09842708	WIRE DUCT 25 X 45 X 365MM
2709	P09842709	WIRE DUCT 25 X 45 X 240MM
2710	P09842710	CONTACTOR SCHNEIDER GV2ME08
2711	P09842711	CONTACTOR SCHNEIDER GV2ME16
2712	P09842712	DIN RAIL 35 X 305MM
2714	P09842714	CONTACTOR SCHNEIDER LC1D09 220V
2715	P09842715	CONTACTOR SCHNEIDER LC1D12 220V
2716	P09842716	FUSE HOLDER SCHNEIDER DF101
2719	P09842719	WIRE DUCT 25 X 45 X 338MM
2720	P09842720	PHLP HD SCR 8-32 X 1
2721	P09842721	TERMINAL BAR 3P 8-32 X 15 TM6
2722	P09842722	MOUNTING PLATE

REF	PART #	DESCRIPTION
2723	P09842723	PHLP HD SCR 8-32 X 3/8
2724	P09842724	DIN RAIL 25 X 100MM
2725	P09842725	TERMINAL BAR 6P DIN25 TM3
2727	P09842727	TERMINAL BAR 18P DIN25 TM3
2728	P09842728	TERMINAL BAR 22P DIN25 TM3
2729	P09842729	PHLP HD SCR 10-24 X 3/8
2730	P09842730	GROUND TERMINAL PLATE T10
2732	P09842732	TERMINAL PLATE MOUNT
2733	P09842733	DIN RAIL 25 X 220MM
2734	P09842734	WIRE DUCT 25 X 45 X 455MM
2735	P09842735	END BLOCK DIN25
2736	P09842736	PHLP HD SCR M4-.7 X 6
2737	P09842737	STRAIN RELIEF 1"
2738	P09842738	STRAIN RELIEF 13/16"
2739	P09842739	WIRE DUCT 25 X 45 X 225MM
2740	P09842740	PLUG 22MM
2741	P09842741	STRAIN RELIEF MOUNTING PLATE
2742	P09842742	FUSE 2A 500V 10MM CARTRIDGE



Labels & Cosmetics (Front)

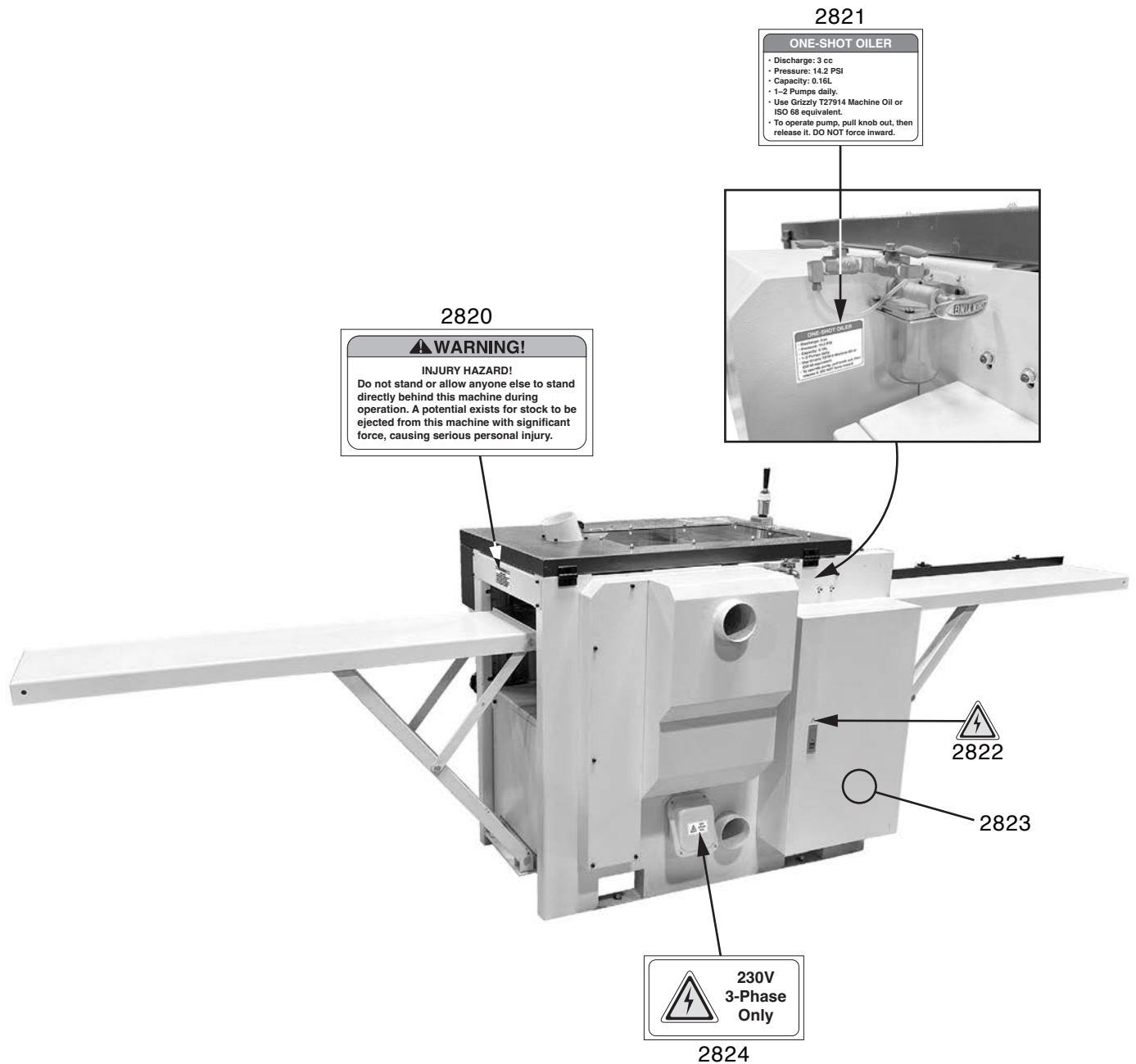


REF	PART #	DESCRIPTION
2801	P09842801	COMBO WARNING LABEL
2802	P09842802	KICKBACK HAZARD LABEL
2803	P09842803	MACHINE ID LABEL
2804	P09842804	TOUCH-UP PAINT, GRIZZLY GREEN
2805	P09842805	DO NOT OPEN DOOR LABEL
2806	P09842806	CHECK OIL HANG TAG

REF	PART #	DESCRIPTION
2807	P09842807	ELECTRICITY LABEL
2808	P09842808	MODEL NUMBER LABEL
2809	P09842809	GRIZZLY.COM LABEL
2810	P09842810	CONTROL PANEL LABEL
2811	P09842811	POWER CONNECTION HANG TAG



Labels & Cosmetics (Rear)



REF	PART #	DESCRIPTION
2820	P09842820	DO NOT STAND LABEL
2821	P09842821	ONE-SHOT OILER LABEL
2822	P09842822	ELECTRICITY LABEL

REF	PART #	DESCRIPTION
2823	P09842823	TOUCH-UP PAINT, GRIZZLY BEIGE
2824	P09842824	230V 3-PHASE LABEL

⚠ WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

