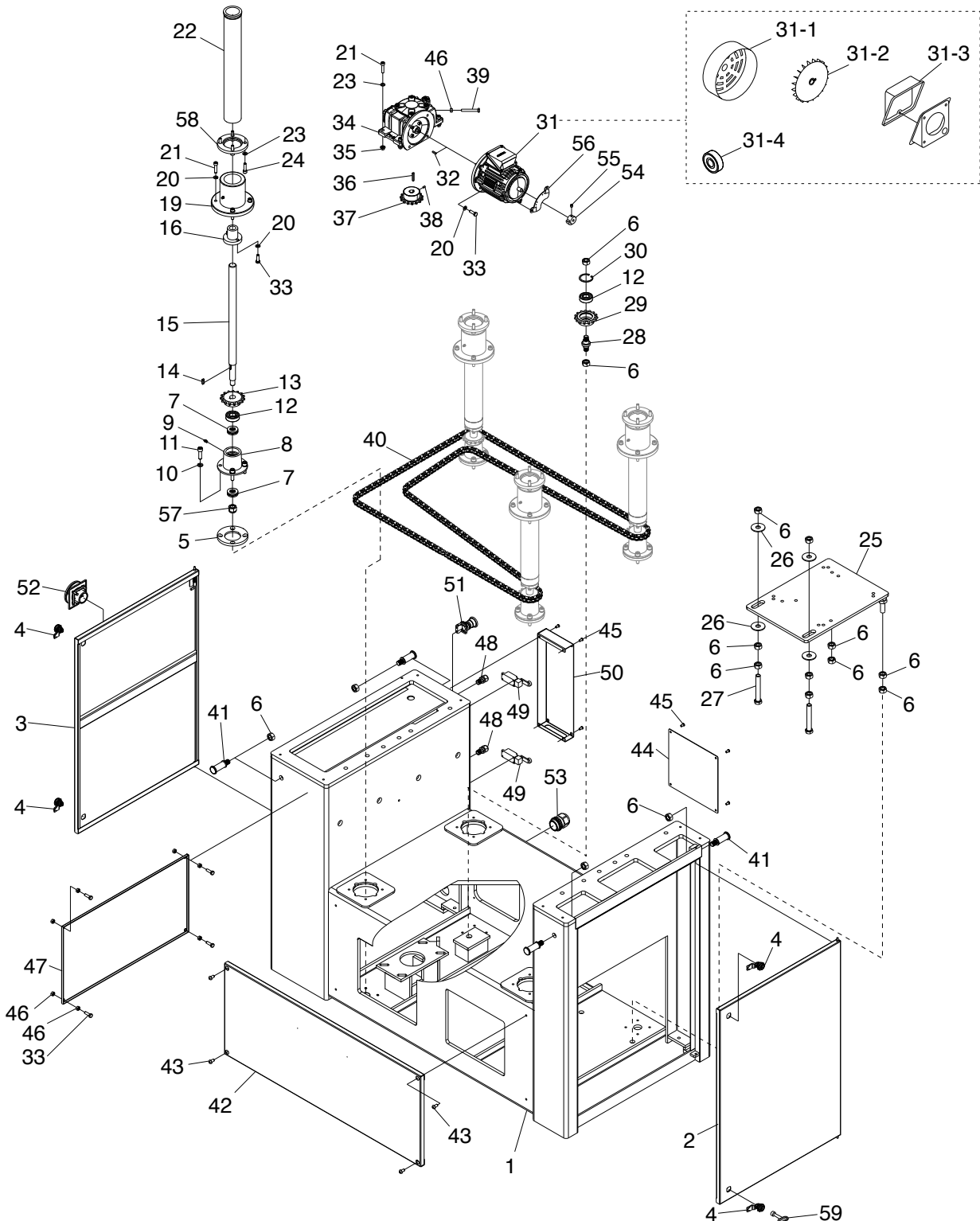


SECTION 9: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call (800) 523-4777 or visit www.grizzly.com/parts to check for availability.

G0988 Base



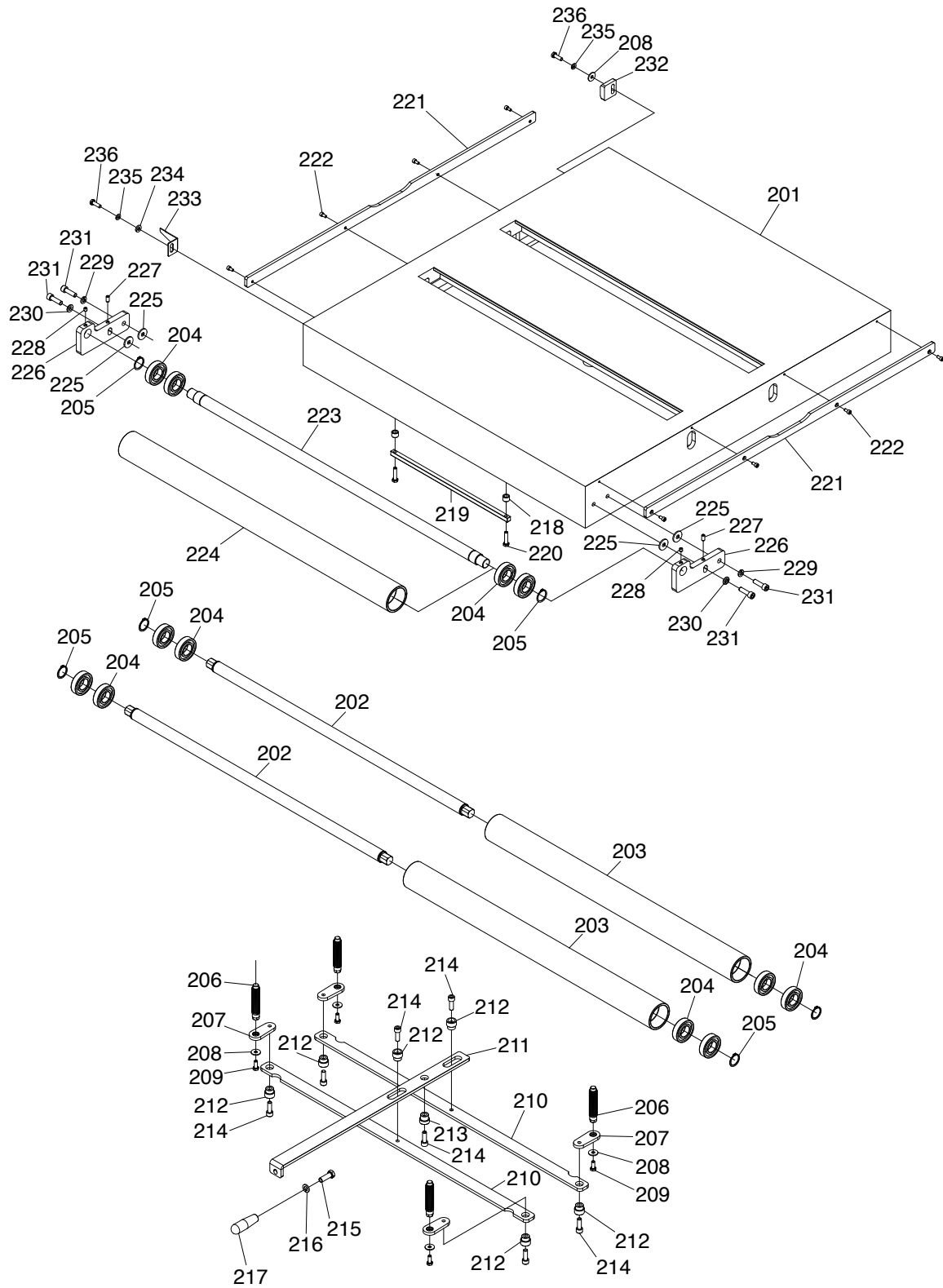
G0988 Base Parts List

REF	PART #	DESCRIPTION
1	P0988001	BASE
2	P0988002	MAINTENANCE DOOR, RIGHT
3	P0988003	MAINTENANCE DOOR, LEFT
4	P0988004	DOOR LOCK
5	P0988005	BEARING HOUSING FLANGE
6	P0988006	HEX NUT M16-2
7	P0988007	THRUST BEARING 2904
8	P0988008	BEARING HOUSING
9	P0988009	GREASE FITTING M6-1 X 5 STRAIGHT
10	P0988010	LOCK WASHER 10MM
11	P0988011	CAP SCREW M10-1.5 X 35
12	P0988012	BALL BEARING 6204-OPEN
13	P0988013	SPROCKET 15T
14	P0988014	KEY 6 X 6 X 20
15	P0988015	BALL SCREW
16	P0988016	FLANGED BALL SCREW NUT
19	P0988019	TABLE COLUMN SUPPORT
20	P0988020	LOCK WASHER 8MM
21	P0988021	CAP SCREW M8-1.25 X 35
22	P0988022	TABLE COLUMN
23	P0988023	FLAT WASHER 8MM
24	P0988024	CAP SCREW M8-1.25 X 30
25	P0988025	MOTOR SHELF
26	P0988026	FENDER WASHER 16MM
27	P0988027	HEX BOLT M16-2 X 110
28	P0988028	SPROCKET SHAFT M16-2 X 16, M16-2 X 16
29	P0988029	SPROCKET 15T
30	P0988030	INT RETAINING RING 47MM
31	P0988031	TABLE ELEV MOTOR 1/2HP 220V/440V 3-PH
31-1	P0988031-1	MOTOR FAN COVER
31-2	P0988031-2	MOTOR FAN

REF	PART #	DESCRIPTION
31-3	P0988031-3	MOTOR JUNCTION BOX
31-4	P0988031-4	BALL BEARING 6201ZZ
32	P0988032	KEY 4 X 4 X 18
33	P0988033	HEX BOLT M8-1.25 X 25
34	P0988034	GEARBOX, SPEED REDUCER TABLE ELEV MOTOR
35	P0988035	FLANGE NUT M8-1.25
36	P0988036	KEY 5 X 5 X 35
37	P0988037	DRIVE SPROCKET 15T
38	P0988038	SET SCREW M6-1 X 8
39	P0988039	HEX BOLT M8-1.25 X 60
40	P0988040	TABLE ELEVATION CHAIN SC-RS50-1-233
41	P0988041	LIFTING BOLT M12-1.25 X 25
42	P0988042	COVER, FRONT
43	P0988043	BUTTON HD CAP SCR M8-1.25 X 16
44	P0988044	COVER, REAR
45	P0988045	BUTTON HD CAP SCR M6-1 X 12
46	P0988046	HEX NUT M8-1.25
47	P0988047	ELECTRICAL PANEL
48	P0988048	STRAIN RELIEF M16-1.5
49	P0988049	LIMIT SWITCH TELEMACHINIQUE XCE118C
50	P0988050	LIMIT SWITCH COVER
51	P0988051	EMERGENCY STOP BUTTON RENY R2PNR6-1B-R
52	P0988052	MASTER POWER SWITCH AUSPICIOUS DS63BSRR2
53	P0988053	STRAIN RELIEF M40-1.6
54	P0988054	SENSING BLOCK
55	P0988055	SET SCREW M8-1.25 X 8
56	P0988056	BRACKET
57	P0988057	LOCK NUT M16-1.5
58	P0988058	FIXED RING
59	P0988059	KEY, MAINTENANCE DOOR



G0988 Table



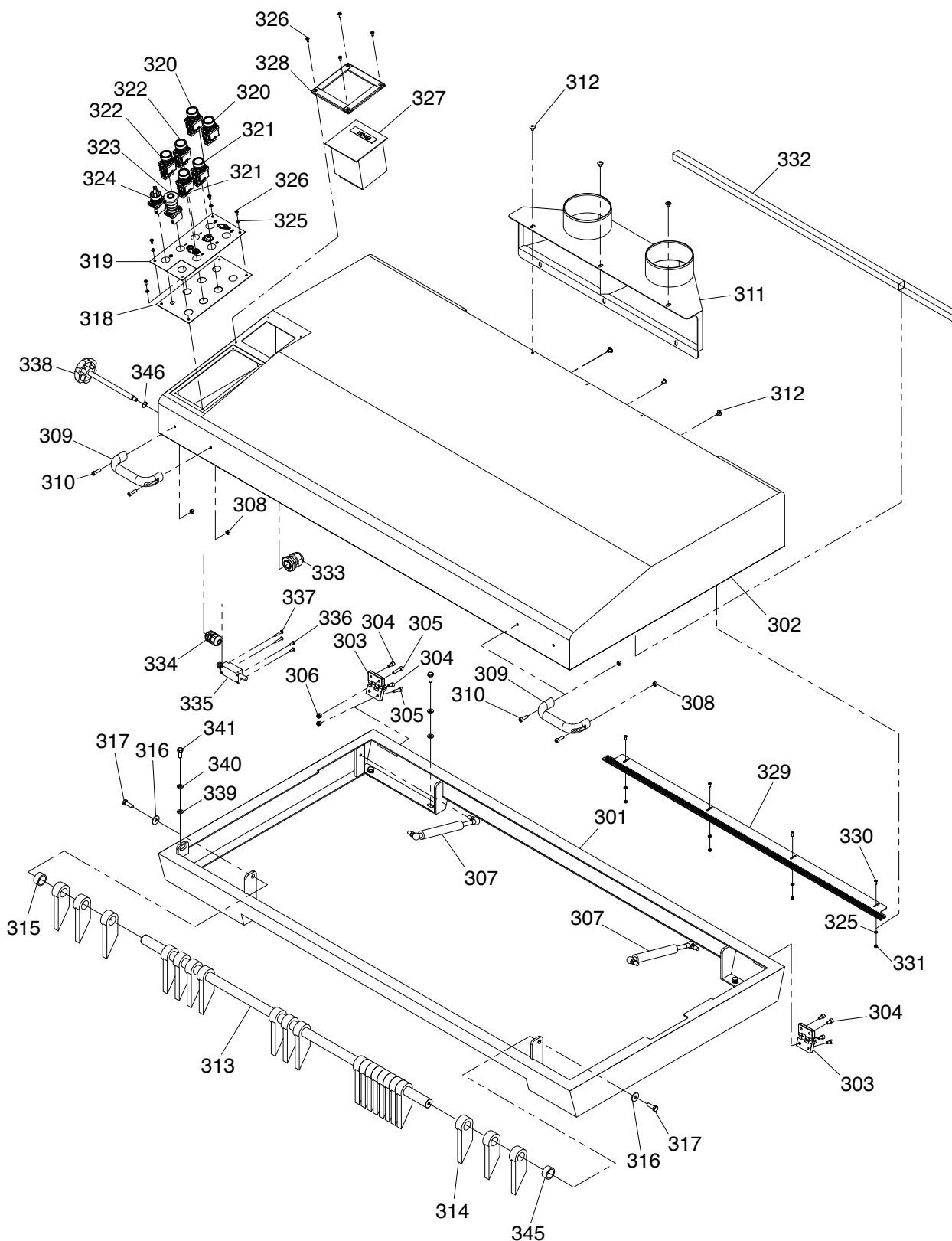
G0988 Table Parts List

REF	PART #	DESCRIPTION
201	P0988201	TABLE
202	P0988202	ROLLER SHAFT 30 X 736
203	P0988203	TABLE ROLLER 60 X 683
204	P0988204	BALL BEARING 6304ZZ
205	P0988205	EXT RETAINING RING 20MM
206	P0988206	ADJUSTMENT SCREW M20-2.5 X 104
207	P0988207	ADJUSTMENT PLATE
208	P0988208	FENDER WASHER 8MM
209	P0988209	HEX BOLT M8-1.25 X 20
210	P0988210	CONNECTING BAR
211	P0988211	BED ROLLER ADJUSTMENT BAR
212	P0988212	FLANGED BUSHING 10 X 20 X 23MM
213	P0988213	FLANGED BUSHING 10 X 20 X 23MM
214	P0988214	CAP SCREW M10-1.5 X 30
215	P0988215	HEX BOLT M12-1.75 X 35
216	P0988216	LOCK WASHER 12MM
217	P0988217	KNOB M12-1.75
218	P0988218	SPACER 9 X 17 X 14MM

REF	PART #	DESCRIPTION
219	P0988219	BRACKET 12.7 x 12.7 x 420
220	P0988220	HEX BOLT M8-1.25 X 35
221	P0988221	LIMIT BAFFLE
222	P0988222	CAP SCREW M6-1 X 12
223	P0988223	ROLLER SHAFT 30 X 862
224	P0988224	ROLLER 60 X 810
225	P0988225	FENDER WASHER 10MM
226	P0988226	ROLLER BRACKET
227	P0988227	SET SCREW M8-1.5 X 16
228	P0988228	SET SCREW M8-1.5 X 8
229	P0988229	LOCK WASHER 10MM
230	P0988230	CONICAL WASHER 10 X 20 X 4MM
231	P0988231	CAP SCREW M10-1.5 X 35
232	P0988232	PRESS BLOCK
233	P0988233	TABLE ELEVATION INDICATOR
234	P0988234	FLAT WASHER 8 X 18 X 3MM
235	P0988235	LOCK WASHER 8MM
236	P0988236	HEX BOLT M8-1.25 X 25



G0988 Cover



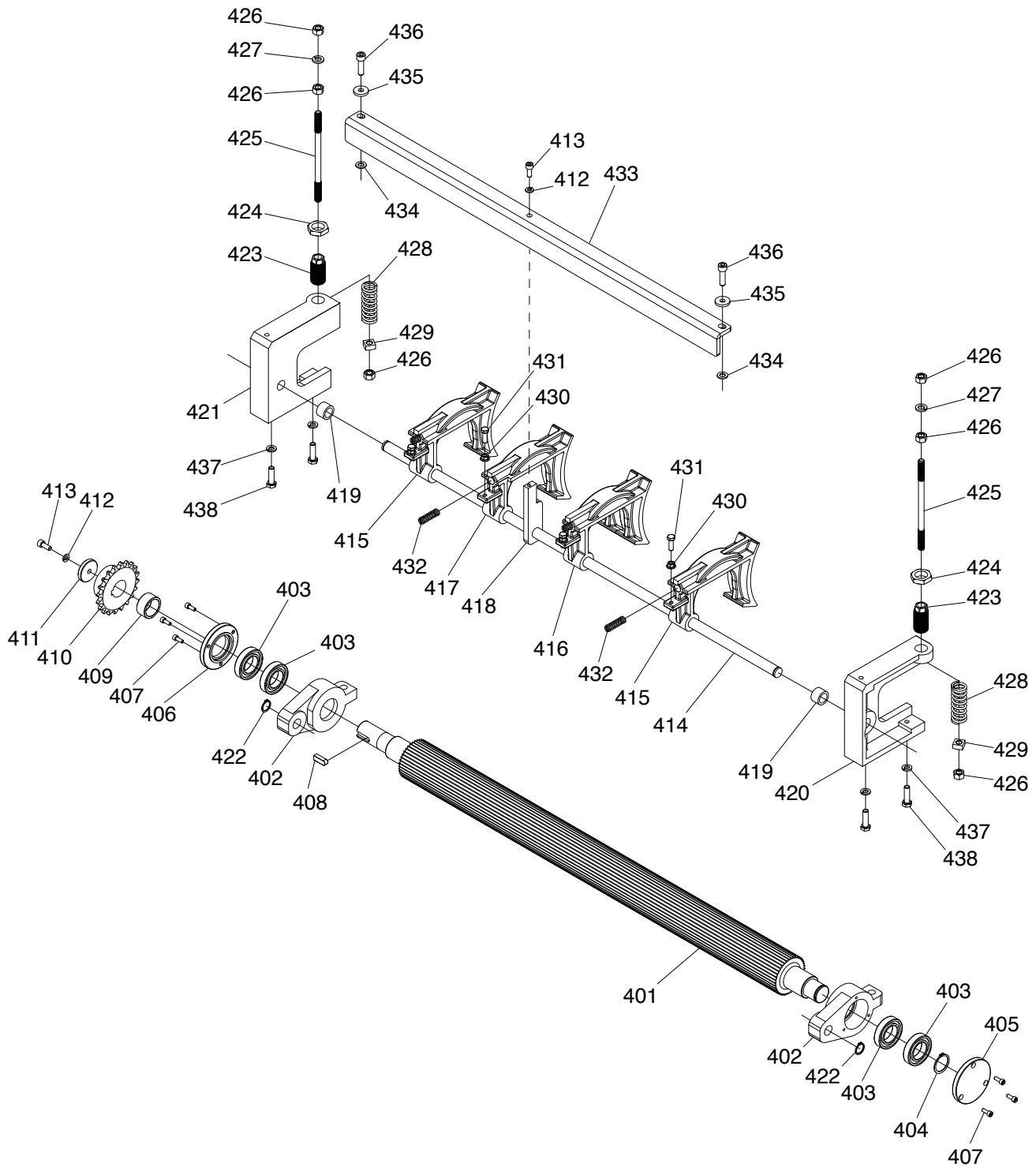
G0988 Cover Parts List

REF	PART #	DESCRIPTION
301	P0988301	COVER, MIDDLE
302	P0988302	COVER, TOP
303	P0988303	COVER HINGE
304	P0988304	CAP SCREW M6-1 X 12
305	P0988305	CAP SCREW M6-1 X 25
306	P0988306	LOCK NUT M6-1
307	P0988307	GAS SPRING W/BALL FITTING M8-1.25 X 14
308	P0988308	HEX NUT M6-1
309	P0988309	COVER HANDLE
310	P0988310	CAP SCREW M6-1 X 20
311	P0988311	DUST HOOD, 2 PORTS
312	P0988312	FLANGE SCREW M6-1 X 8
313	P0988313	ANTI-KICKBACK SHAFT
314	P0988314	ANTI-KICKBACK PAWL
315	P0988315	SPACER 25 X 34 X 10MM
316	P0988316	FENDER WASHER 8MM
317	P0988317	HEX BOLT M8-1.25 X 25
318	P0988318	CONTROL BOARD PLATE
319	P0988319	CONTROL BOARD LABEL
320	P0988320	PUSH BUTTON RENY R2PNF-1A-B
321	P0988321	PUSH BUTTON RENY R2PNF-1B-R
322	P0988322	PUSH BUTTON RENY R2PIF-1A-2-G

REF	PART #	DESCRIPTION
323	P0988323	EMERGENCY STOP BUTTON RENY R2PNR6-1B-R
324	P0988324	POTENTIOMETER W/DIAL TOCOS RV24YN-2K
325	P0988325	FLAT WASHER 4MM
326	P0988326	PHLP HD SCR M4-.7 X 10
327	P0988327	MICROCONTROLLER ETEK CH-525
328	P0988328	MICROCONTROLLER COVER
329	P0988329	CHIP DEFLECTOR
330	P0988330	BUTTON HD CAP SCR M4-.7 X 10
331	P0988331	HEX NUT M4-.7
332	P0988332	FOAM TAPE 2 X 2 X 1000MM
333	P0988333	STRAIN RELIEF PF 3/4"
334	P0988334	STRAIN RELIEF PG11
335	P0988335	LIMIT SWITCH MOUJEN ME-8111
336	P0988336	PHLP HD SCR M4-.7 X 25
337	P0988337	PHLP HD SCR M4-.7 X 25
338	P0988338	KNOB BOLT M12-1.75 X 173
339	P0988339	FLAT WASHER 8MM
340	P0988340	LOCK WASHER 8MM
341	P0988341	HEX BOLT M8-1.25 X 20
345	P0988345	SPACER 25 X 34 X 17MM
346	P0988346	EXT RETAINING RING 8MM



G0988 Infeed Roller



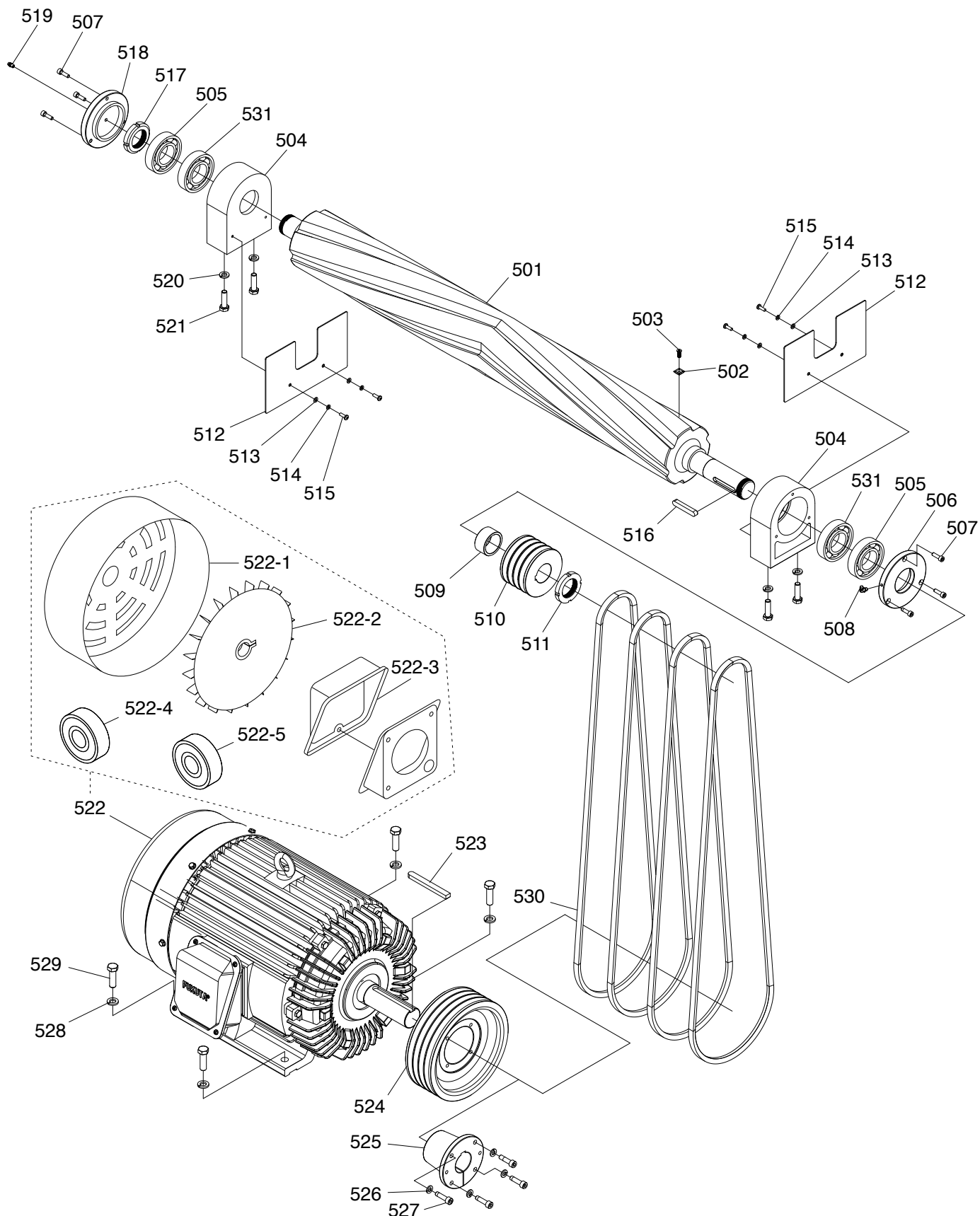
G0988 Infeed Roller Parts List

REF	PART #	DESCRIPTION
401	P0988401	INFEED ROLLER
402	P0988402	BEARING HOUSING
403	P0988403	BALL BEARING 6007ZZ
404	P0988404	EXT RETAINING RING 35MM
405	P0988405	BEARING CAP, RIGHT
406	P0988406	BEARING CAP, LEFT
407	P0988407	CAP SCREW M6-1 X 16
408	P0988408	KEY 10 X 8 X 32
409	P0988409	BUSHING 35 X 44 X 20.5MM
410	P0988410	SPROCKET 15T
411	P0988411	FLAT WASHER 9 X 45 X 8MM
412	P0988412	LOCK WASHER 8MM
413	P0988413	CAP SCREW M8-1.25 X 20
414	P0988414	CHIP BREAKER SHAFT
415	P0988415	CHIP BREAKER
416	P0988416	CHIP BREAKER W/CUTOUT, LEFT
417	P0988417	CHIP BREAKER W/CUTOUT, RIGHT
418	P0988418	INFEED FRAME, CENTER
419	P0988419	BUSHING 20 X 28 X 18.5MM

REF	PART #	DESCRIPTION
420	P0988420	INFEED FRAME, RIGHT
421	P0988421	INFEED FRAME, LEFT
422	P0988422	EXT RETAINING RING 20MM
423	P0988423	SPRING SCREW M27-1.5 X 59
424	P0988424	SPRING NUT M27-1.5
425	P0988425	STUD-DE M12-1.75 X 205
426	P0988426	HEX NUT M12-1.75
427	P0988427	LOCK WASHER 12MM
428	P0988428	COMPRESSION SPRING 4.5 X 29.5 X 60
429	P0988429	SQUARE NUT M12-1.75
430	P0988430	FLANGE NUT M8-1.25
431	P0988431	HEX BOLT M8-1.25 X 25
432	P0988432	COMPRESSION SPRING 1.8 X 13.32 X 60
433	P0988433	CHIP BREAKER FRAME
434	P0988434	FLAT WASHER 10 X 23 X 2.2MM
435	P0988435	FENDER WASHER 10MM
436	P0988436	CAP SCREW M10-1.5 X 35
437	P0988437	LOCK WASHER 10MM
438	P0988438	HEX BOLT M10-1.5 X 35



G0988 Cutterhead



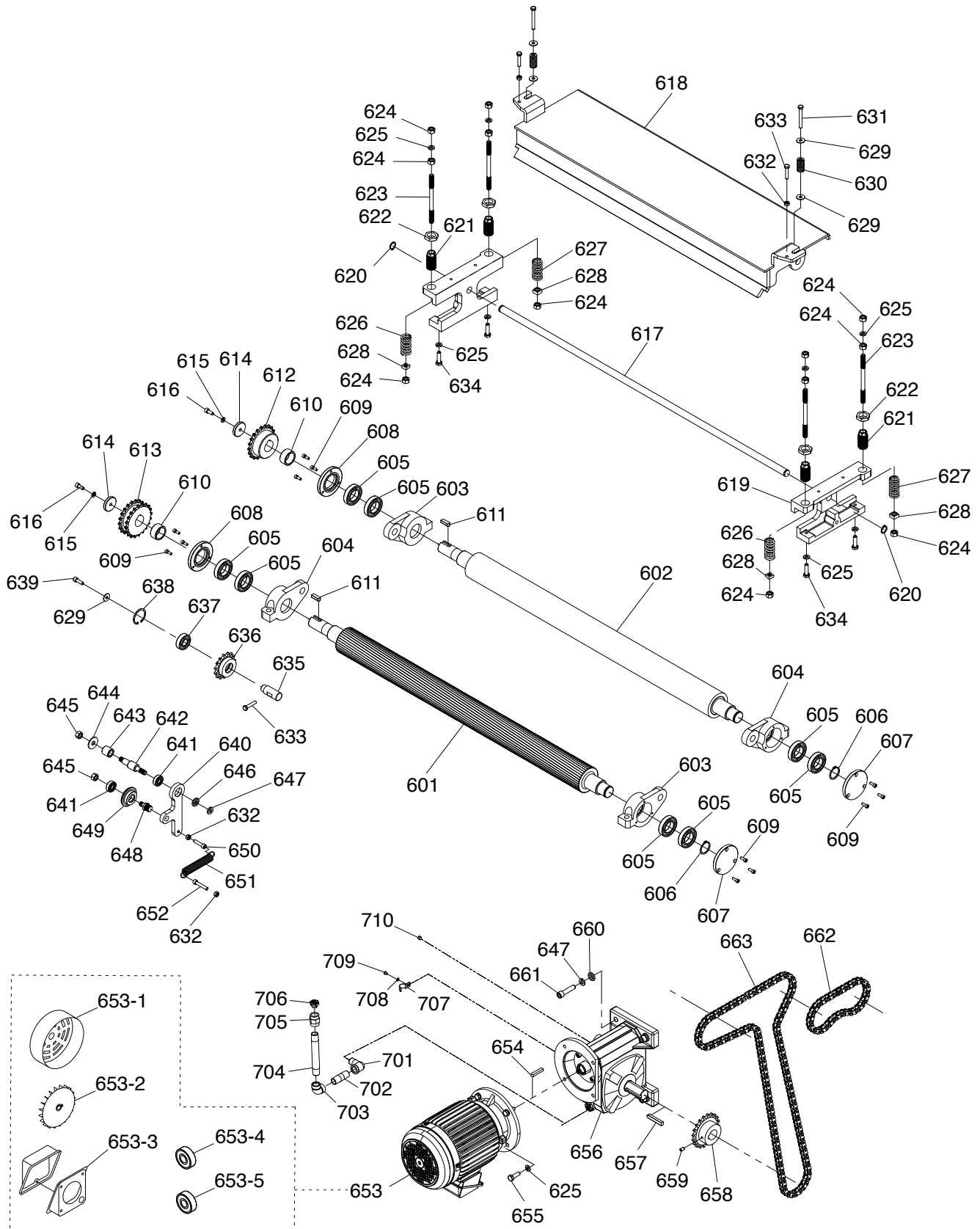
G0988 Cutterhead Parts List

REF	PART #	DESCRIPTION
501	P0988501	CUTTERHEAD 32" V-HELICAL
502	P0988502	INDEXABLE INSERT 15 X 15 X 2.5MM
503	P0988503	FLAT HD TORX SCR M6-1 X 15, T20
504	P0988504	BEARING HOUSING
505	P0988505	BALL BEARING 6208C3-OPEN
506	P0988506	BEARING COVER, RIGHT
507	P0988507	CAP SCREW M6-1 X 16
508	P0988508	GREASE FITTING M6-1 45-DEG
509	P0988509	BUSHING 40 X 50 X 25MM
510	P0988510	CUTTERHEAD PULLEY
511	P0988511	SPANNER NUT LH
512	P0988512	BAFFLE PLATE
513	P0988513	FLAT WASHER 5MM
514	P0988514	LOCK WASHER 5MM
515	P0988515	FLANGE SCREW M5-.8 X 15
516	P0988516	KEY 10 X 8 X 60
517	P0988517	SPANNER NUT RH
518	P0988518	BEARING COVER, LEFT

REF	PART #	DESCRIPTION
519	P0988519	GREASE FITTING M6-1 X 5 STRAIGHT
520	P0988520	LOCK WASHER 10MM
521	P0988521	HEX BOLT M10-1.5 X 35
522	P0988522	CUTTERHEAD MOTOR 15HP 220V/440V 3-PH
522-1	P0988522-1	MOTOR FAN COVER
522-2	P0988522-2	MOTOR FAN
522-3	P0988522-3	MOTOR JUNCTION BOX
522-4	P0988522-4	BALL BEARING 6308ZZ
522-5	P0988522-5	BALL BEARING 6306ZZ
523	P0988523	KEY 10 X 8 X 75
524	P0988524	MOTOR PULLEY
525	P0988525	SIT-LOCK 110 X 24
526	P0988526	LOCK WASHER 8MM
527	P0988527	CAP SCREW M8-1.25 X 25
528	P0988528	LOCK WASHER 12MM
529	P0988529	HEX BOLT M12-1.75 X 40
530	P0988530	V-BELT A84
531	P0988531	BALL BEARING 6208C3Z



G0988 Outfeed Roller



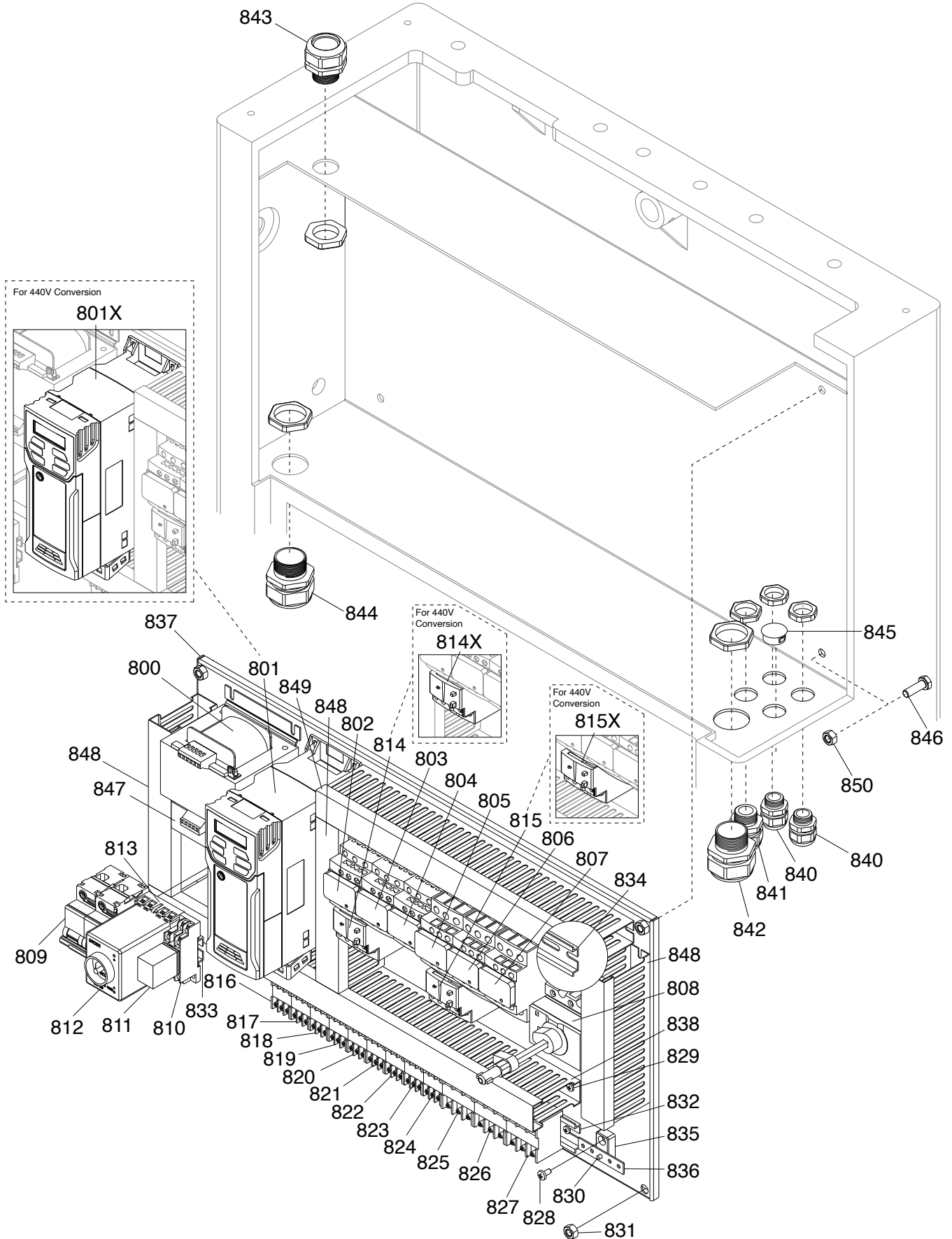
G0988 Outfeed Roller Parts List

REF	PART #	DESCRIPTION
601	P0988601	OUTFEED ROLLER, STEEL
602	P0988602	OUTFEED ROLLER, RUBBER
603	P0988603	BEARING HOUSING, FRONT RIGHT
604	P0988604	BEARING HOUSING, FRONT LEFT
605	P0988605	BALL BEARING 6007ZZ
606	P0988606	EXT RETAINING RING 35MM
607	P0988607	BEARING COVER, RIGHT
608	P0988608	BEARING COVER, LEFT
609	P0988609	CAP SCREW M6-1 X 16
610	P0988610	BUSHING 35 X 44 X 20.5MM
611	P0988611	KEY 10 X 8 X 32
612	P0988612	SPROCKET 20T
613	P0988613	DOUBLE SPROCKET 20T
614	P0988614	FLAT WASHER 8MM
615	P0988615	LOCK WASHER 8MM
616	P0988616	CAP SCREW M8-1.25 X 20
617	P0988617	PRESSURE BAR ROD
618	P0988618	PRESSURE BAR
619	P0988619	PRESSURE BAR END FRAME
620	P0988620	EXT RETAINING RING 20MM
621	P0988621	SPRING SCREW M24-3 X 58.5, M10-1.5
622	P0988622	SPRING NUT M24-3
623	P0988623	STUD-DE M10-1.5 X 170
624	P0988624	HEX NUT M10-1.5
625	P0988625	LOCK WASHER 10MM
626	P0988626	COMPRESSION SPRING 4.5 X 29.5 X 60
627	P0988627	COMPRESSION SPRING 4.5 X 29.5 X 60
628	P0988628	SQUARE NUT M12-1.75
629	P0988629	FENDER WASHER 8MM
630	P0988630	DIE SPRING 20 X 40MM
631	P0988631	HEX BOLT M8-1.25 X 70
632	P0988632	HEX NUT M8-1.25
633	P0988633	HEX BOLT M8-1.25 X 40
634	P0988634	HEX BOLT M10-1.5 X 35
635	P0988635	SPROCKET SHAFT
636	P0988636	SPROCKET 15T
637	P0988637	BALL BEARING 6204ZZ
638	P0988638	INT RETAINING RING 47MM
639	P0988639	CAP SCREW M8-1.25 X 25

REF	PART #	DESCRIPTION
640	P0988640	IDLER BRACKET
641	P0988641	BALL BEARING 6201ZZ
642	P0988642	IDLER SHAFT
643	P0988643	BUSHING 16 X 25 X 25MM, NYLON
644	P0988644	FENDER WASHER 12MM
645	P0988645	HEX NUT M12-1.75
646	P0988646	FLAT WASHER 12MM
647	P0988647	LOCK WASHER 12MM
648	P0988648	IDLER WHEEL SHAFT
649	P0988649	IDLER WHEEL
650	P0988650	CAP SCREW M8-1.25 X 35
651	P0988651	EXTENSION SPRING 2.3 X 20 X 106
652	P0988652	CAP SCREW M8-1.25 X 45
653	P0988653	FEED MOTOR 2HP 220V/440V 3-PH
653-1	P0988653-1	MOTOR FAN COVER
653-2	P0988653-2	MOTOR FAN
653-3	P0988653-3	MOTOR JUNCTION BOX
653-4	P0988653-4	BALL BEARING 6205ZZ
653-5	P0988653-5	BALL BEARING 6204ZZ
654	P0988654	KEY 8 X 7 X 45
655	P0988655	HEX BOLT M10-1.5 X 30
656	P0988656	GEARBOX, SPEED REDUCER
657	P0988657	KEY 10 X 8 X 60
658	P0988658	SPROCKET 20T
659	P0988659	SET SCREW M8-1.25 X 12
660	P0988660	CONICAL WASHER 12 X 25 X 5MM
661	P0988661	CAP SCREW M12-1.75 X 50
662	P0988662	ROLLER CHAIN #50 37LINK
663	P0988663	ROLLER CHAIN #50 142LINK
701	P0988701	ELBOW FITTING MF 90-DEG 15A 1/2 PT
702	P0988702	PIPE NIPPLE 60MM 15A 1/2 PT
703	P0988703	ELBOW FITTING F 90-DEG 15A 1/2 PT
704	P0988704	PIPE NIPPLE 150MM 15A 1/2 PT
705	P0988705	UNION PIPE FITTING 15A 1/2 PT
706	P0988706	OIL PLUG PF1/2"
707	P0988707	CORD CLAMP
708	P0988708	FLAT WASHER 5MM
709	P0988709	BUTTON HD CAP SCR M5-.8 X 8
710	P0988710	BREATHER



G0988 Electrical Components



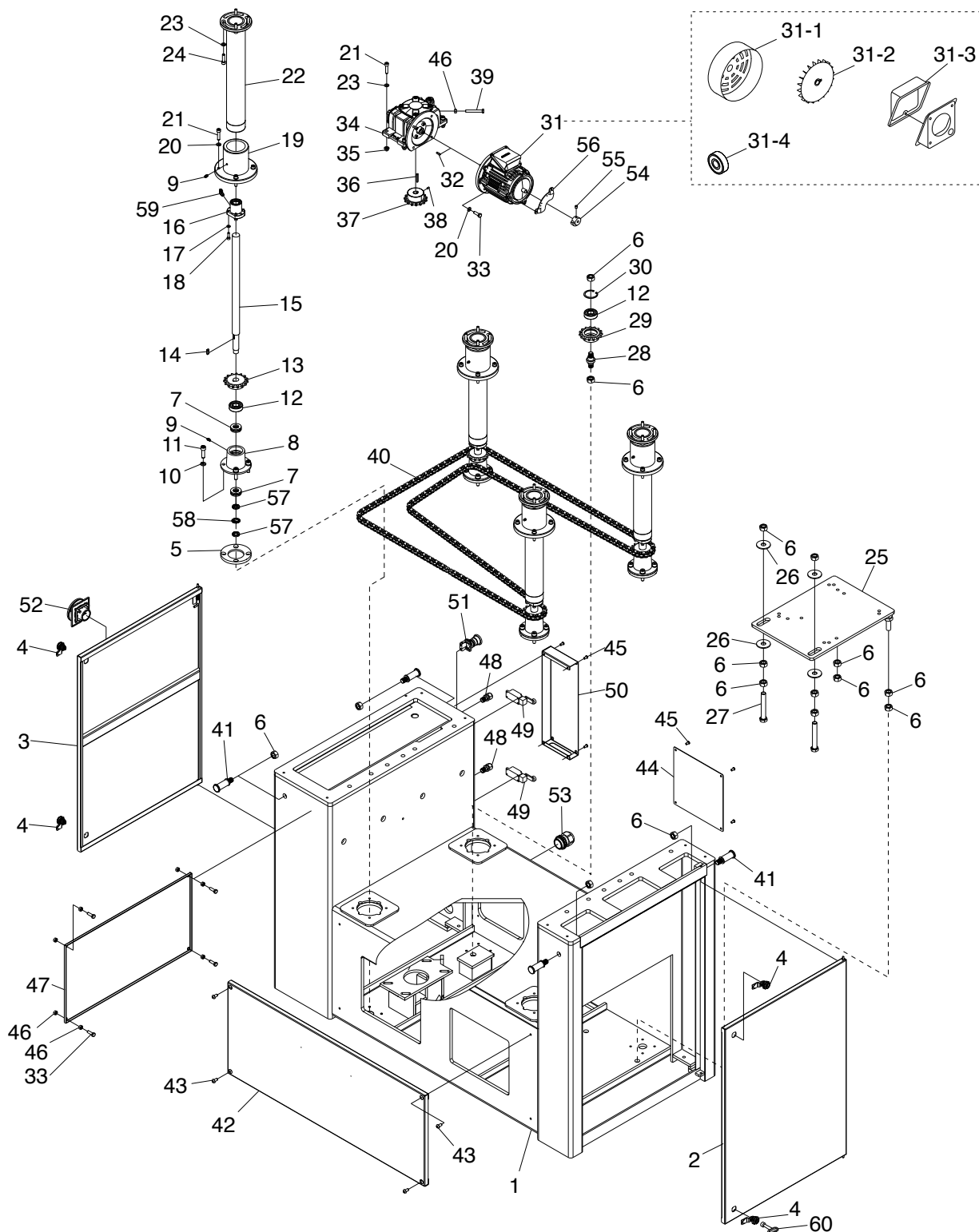
G0988 Electrical Components Parts List

REF	PART #	DESCRIPTION
800	P0988800	TRANSFORMER LCE LPAC-TBS-100250
801	P0988801	INVERTER 220V CT C200-02200075A
801X	P0988801X	INVERTER 440V CT C200-02400041A
802	P0988802	CONTACTOR SCHNEIDER LC1D09M7 220V
803	P0988803	CONTACTOR SCHNEIDER LC1D09M7 220V
804	P0988804	CONTACTOR SCHNEIDER LC1D09M7 220V
805	P0988805	CONTACTOR SCHNEIDER LC1D38M7 220V
806	P0988806	CONTACTOR SCHNEIDER LC1D38M7 220V
807	P0988807	CONTACTOR SCHNEIDER LC1D38M7 220V
808	P0988808	MASTER POWER AUSPICIOUS DS63BSRR2
809	P0988809	CIRCUIT BREAKER CHNT NXB-63 D3
810	P0988810	POWER RELAY SOCKET SCHNEIDER RXZE1M2C
811	P0988811	POWER RELAY OMCRON MY2-02
812	P0988812	CONTROL RELAY ORDER LSD-30S 220V
813	P0988813	CONTROL RELAY SOCKET ORDER 8PFA
814	P0988814	OL-RELAY SCHNEIDER LR3D07
814X	P0988814X	OL-RELAY SCHNEIDER LR3D06
815	P0988815	OL-RELAY SCHNEIDER LR3D22
815X	P0988815X	OL-RELAY SCHNEIDER LR3D16
816	P0988816	TERMINAL BLOCK AUSPICIOUS AT1.25-3
817	P0988817	TERMINAL BLOCK AUSPICIOUS AT1.25-3
818	P0988818	TERMINAL BLOCK AUSPICIOUS AT1.25-3
819	P0988819	TERMINAL BLOCK AUSPICIOUS AT1.25-3
820	P0988820	TERMINAL BLOCK AUSPICIOUS AT1.25-3
821	P0988821	TERMINAL BLOCK AUSPICIOUS AT1.25-3
822	P0988822	TERMINAL BLOCK AUSPICIOUS AT1.25-3
823	P0988823	TERMINAL BLOCK AUSPICIOUS AT1.25-3

REF	PART #	DESCRIPTION
824	P0988824	TERMINAL BLOCK AUSPICIOUS AT1.25-3
825	P0988825	TERMINAL BLOCK AUSPICIOUS AT8-3
826	P0988826	TERMINAL BLOCK AUSPICIOUS AT8-3
827	P0988827	TERMINAL BLOCK AUSPICIOUS AT14-3
828	P0988828	PHLP HD SCR M4-.7 X 10
829	P0988829	PHLP HD SCR M4-.7 X 6
830	P0988830	PHLP HD SCR 10-24 X 3/8
831	P0988831	FLANGE NUT M8-1.25
832	P0988832	DIN RAIL 35 X 6 X 380MM
833	P0988833	DIN RAIL 35 X 6 X 125MM
834	P0988834	DIN RAIL 35 X 6 X 270MM
835	P0988835	GROUND ATTACHMENT
836	P0988836	GROUND PLATE
837	P0988837	ATTACHMENT PANEL 340 X 640MM
838	P0988838	WIRE DUCT 640 X 25 X 65MM
840	P0988840	STRAIN RELIEF 3/8"
841	P0988841	STRAIN RELIEF 1/2"
842	P0988842	STRAIN RELIEF 1"
843	P0988843	STRAIN RELIEF 3/4"
844	P0988844	STRAIN RELIEF M32-1.5
845	P0988845	HOLE PLUG 22MM
846	P0988846	HEX BOLT M8-1.25 X 25
847	P0988847	WIRE DUCT 120 X 25 X 65MM
848	P0988848	WIRE DUCT 200 X 25 X 65MM
849	P0988849	WIRE DUCT 380 X 25 X 65MM
850	P0988850	HEX NUT M8-1.25



G0989 Base



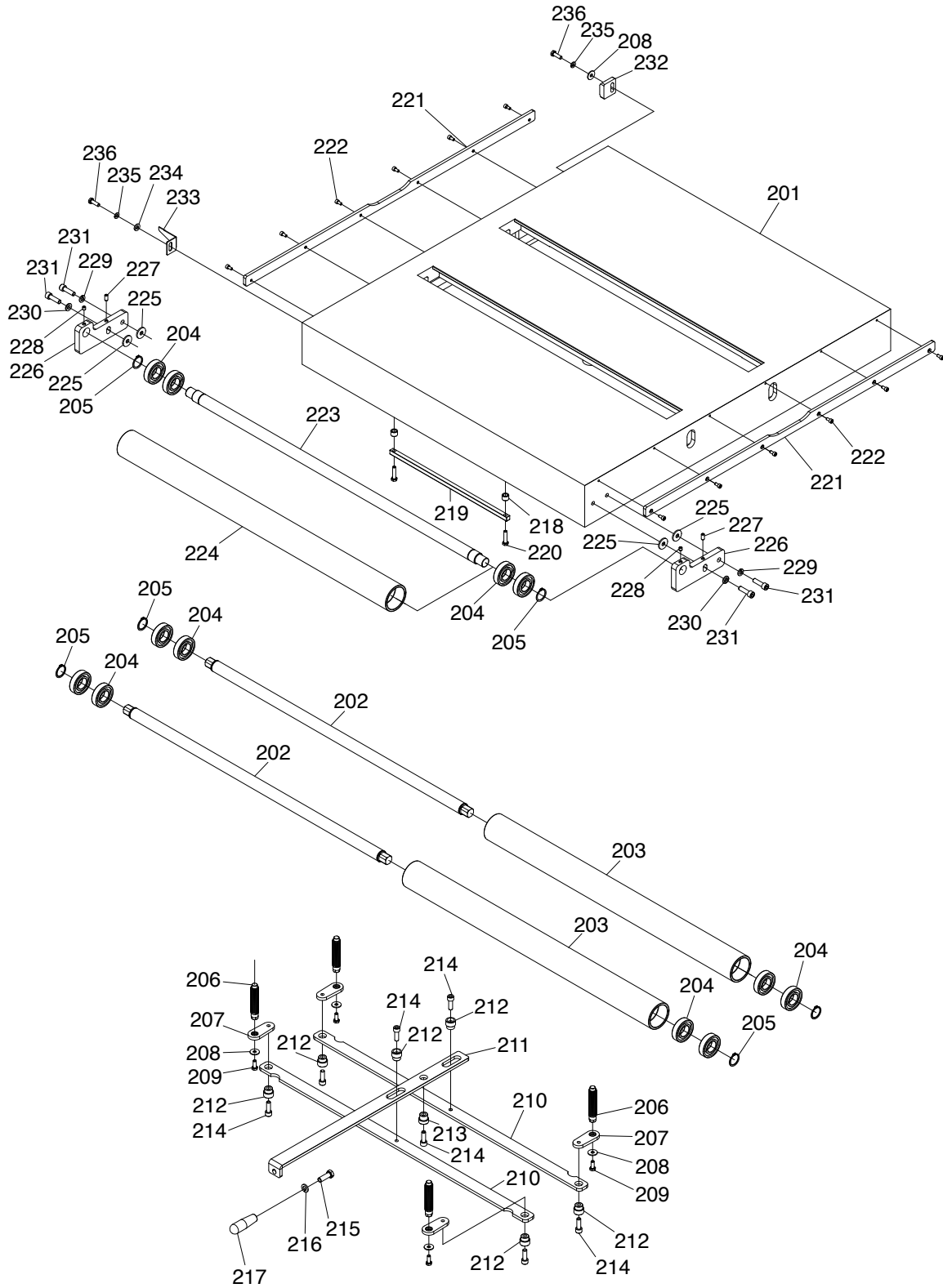
G0989 Base Parts List

REF	PART #	DESCRIPTION
1	P0989001	BASE
2	P0989002	MAINTENANCE DOOR, RIGHT
3	P0989003	MAINTENANCE DOOR, LEFT
4	P0989004	DOOR LOCK
5	P0989005	BEARING HOUSING FLANGE
6	P0989006	HEX NUT M16-2
7	P0989007	THRUST BEARING 2904
8	P0989008	BEARING HOUSING
9	P0989009	GREASE FITTING M6-1 X 5 STRAIGHT
10	P0989010	LOCK WASHER 10MM
11	P0989011	CAP SCREW M10-1.5 X 35
12	P0989012	BALL BEARING 6204-OPEN
13	P0989013	SPROCKET 15T
14	P0989014	KEY 6 X 6 X 20
15	P0989015	BALL SCREW
16	P0989016	FLANGE BALL SCREW NUT
19	P0989019	TABLE COLUMN SUPPORT
20	P0989020	LOCK WASHER 8MM
21	P0989021	CAP SCREW M8-1.25 X 35
22	P0989022	TABLE COLUMN
23	P0989023	FLAT WASHER 8MM
24	P0989024	CAP SCREW M8-1.25 X 30
25	P0989025	MOTOR SHELF
26	P0989026	FENDER WASHER 16 X 50 X 3MM
27	P0989027	HEX BOLT M16-2 X 110
28	P0989028	SPROCKET SHAFT M16-2 X 16, M16-2 X 16
29	P0989029	SPROCKET 15T
30	P0989030	INT RETAINING RING 47MM
31	P0989031	TABLE ELEV MOTOR 1/2HP 220V/440V 3-PH
31-1	P0989031-1	MOTOR FAN COVER
31-2	P0989031-2	MOTOR FAN

REF	PART #	DESCRIPTION
31-3	P0989031-3	MOTOR JUNCTION BOX
31-4	P0989031-4	BALL BEARING 6201ZZ
32	P0989032	KEY 4 X 4 X 18
33	P0989033	HEX BOLT M8-1.25 X 25
34	P0989034	GEARBOX, SPEED REDUCER
35	P0989035	FLANGE NUT M8-1.25
36	P0989036	KEY 5 X 5 X 35
37	P0989037	DRIVE SPROCKET 15T
38	P0989038	SET SCREW M6-1 X 8
39	P0989039	HEX BOLT M8-1.25 X 60
40	P0989040	TABLE ELEVATION CHAIN SC-RS50-1-284
41	P0989041	LIFTING BOLT M12-1.25 X 25
42	P0989042	COVER, FRONT
43	P0989043	BUTTON HD CAP SCR M8-1.25 X 16
44	P0989044	COVER, REAR
45	P0989045	BUTTON HD CAP SCR M6-1 X 12
46	P0989046	HEX NUT M8-1.25
47	P0989047	ELECTRICAL PANEL
48	P0989048	STRAIN RELIEF M16-1.5
49	P0989049	LIMIT SWITCH TELEMACHINIQUE XCE118C
50	P0989050	LIMIT SWITCH COVER
51	P0989051	EMERGENCY STOP BUTTON RENY R2PNR6-1B-R
52	P0989052	MASTER POWER SWITCH AUSPICIOUS DS63BSRR2
53	P0989053	STRAIN RELIEF M40-1.6
54	P0989054	SENSING BLOCK
55	P0989055	SET SCREW M8-1.25 X 8
56	P0989056	BRACKET
57	P0989057	SPANNER NUT M17-1
58	P0989058	EXT TOOTH LOCK WASHER 17MM
59	P0989059	GREASE FITTING M6-1 45-DEG
60	P0989060	KEY, MAINTENANCE DOOR



G0989 Table



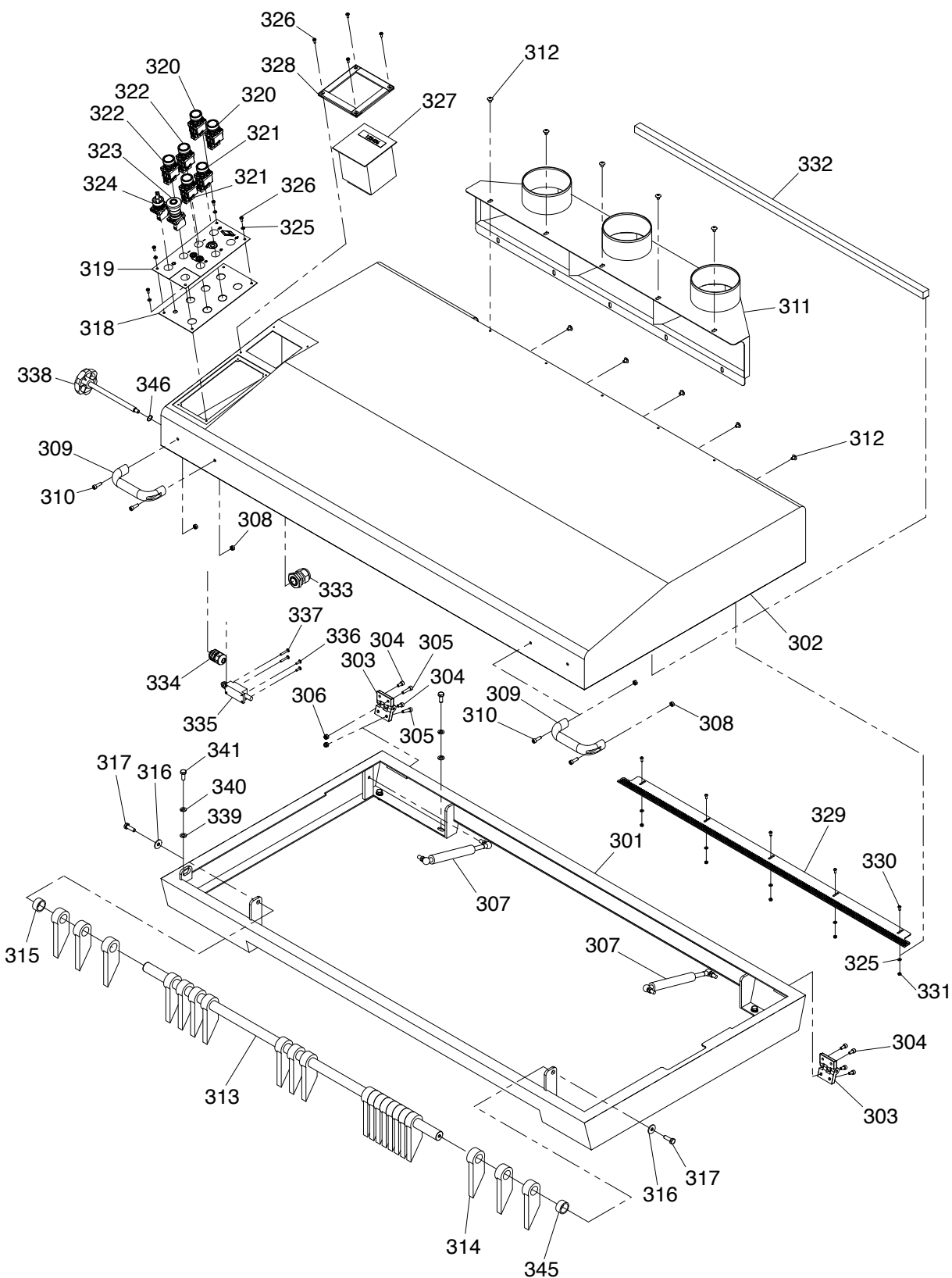
G0989 Table Parts List

REF	PART #	DESCRIPTION
201	P0989201	TABLE
202	P0989202	ROLLER SHAFT 30 X 943
203	P0989203	TABLE ROLLER 74 X 886
204	P0989204	BALL BEARING 6206ZZ
205	P0989205	EXT RETAINING RING 30MM
206	P0989206	ADJUSTMENT SCREW M20-2.5 X 104
207	P0989207	ADJUSTMENT PLATE
208	P0989208	FENDER WASHER 8MM
209	P0989209	HEX BOLT M8-1.25 X 20
210	P0989210	CONNECTING BAR
211	P0989211	BED ROLLER ADJUSTMENT BAR
212	P0989212	FLANGED BUSHING 10 X 20 X 23MM
213	P0989213	FLANGED BUSHING 10 X 20 X 23MM
214	P0989214	CAP SCREW M10-1.5 X 30
215	P0989215	HEX BOLT M12-1.75 X 35
216	P0989216	LOCK WASHER 12MM
217	P0989217	KNOB M12-1.75
218	P0989218	SPACER 9 X 17 X 14MM

REF	PART #	DESCRIPTION
219	P0989219	BRACKET 12.7 X 12.7 X 420
220	P0989220	HEX BOLT M8-1.25 X 35
221	P0989221	LIMIT BAFFLE
222	P0989222	CAP SCREW M6-1 X 12
223	P0989223	ROLLER SHAFT 74 X 966
224	P0989224	ROLLER SHAFT 30 X 1066
225	P0989225	FENDER WASHER 10MM
226	P0989226	ROLLER BRACKET
227	P0989227	SET SCREW M8-1.5 X 16
228	P0989228	SET SCREW M8-1.5 X 8
229	P0989229	LOCK WASHER 10MM
230	P0989230	CONICAL WASHER 10 X 20 X 4MM
231	P0989231	CAP SCREW M10-1.5 X 35
232	P0989232	PRESS BLOCK
233	P0989233	TABLE ELEVATION INDICATOR
234	P0989234	FLAT WASHER 8 X 18 X 3MM
235	P0989235	LOCK WASHER 8MM
236	P0989236	HEX BOLT M8-1.25 X 25



G0989 Cover



G0989 Cover Parts List

REF PART # DESCRIPTION

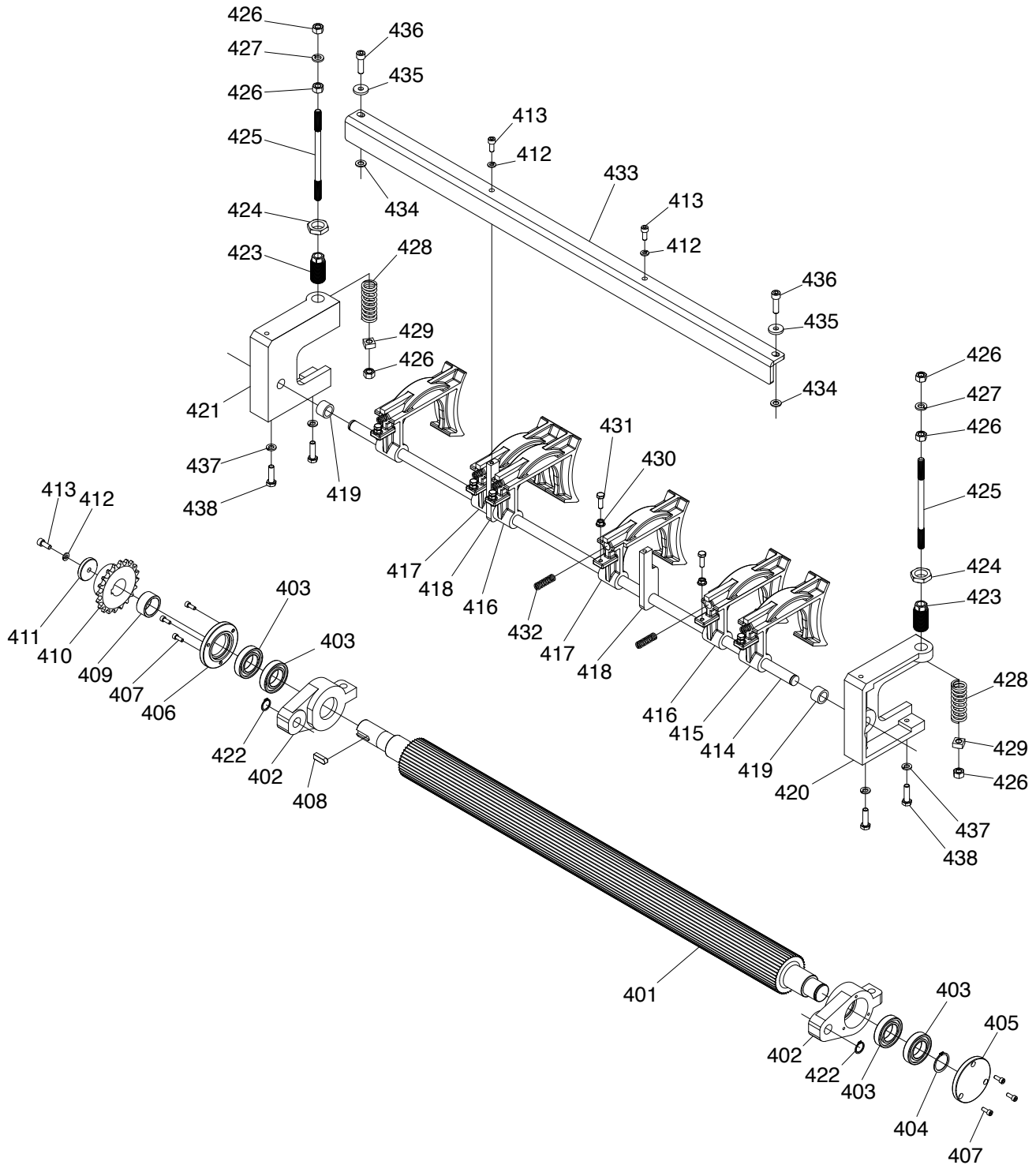
301	P0989301	COVER, MIDDLE
302	P0989302	COVER, TOP
303	P0989303	COVER HINGE
304	P0989304	CAP SCREW M6-1 X 12
305	P0989305	CAP SCREW M6-1 X 25
306	P0989306	LOCK NUT M6-1
307	P0989307	GAS SPRING W/BALL FITTING M8-1.25 X 14
308	P0989308	HEX NUT M6-1
309	P0989309	COVER HANDLE
310	P0989310	CAP SCREW M6-1 X 20
311	P0989311	DUST HOOD, 3 PORTS
312	P0989312	FLANGE SCREW M6-1 X 8
313	P0989313	ANTI-KICKBACK SHAFT
314	P0989314	ANTI-KICKBACK PAWL
315	P0989315	SPACER 25 X 34 X 13MM
316	P0989316	FENDER WASHER 8MM
317	P0989317	HEX BOLT M8-1.25 X 25
318	P0989318	CONTROL BOARD PLATE
319	P0989319	CONTROL BOARD LABEL
320	P0989320	PUSH BUTTON RENY R2PNF-1A-B
321	P0989321	PUSH BUTTON RENY RENY R2PNF-1B-R
322	P0989322	PUSH BUTTON RENY R2PIF-1A-2-G

REF PART # DESCRIPTION

323	P0989323	EMERGENCY STOP BUTTON RENY R2PNR6-1B-R
324	P0989324	POTENTIOMETER W/DIAL TOCOS RV24YN-2K
325	P0989325	FLAT WASHER 4MM
326	P0989326	PHLP HD SCR M4-.7 X 10
327	P0989327	MICROCONTROLLER ETEK CH-525
328	P0989328	MICROCONTROLLER COVER
329	P0989329	CHIP DEFLECTOR
330	P0989330	BUTTON HD CAP SCR M4-.7 X 10
331	P0989331	HEX NUT M4-.7
332	P0989332	FOAM TAPE 2 X 2 X 1000MM
333	P0989333	STRAIN RELIEF PF3/4"
334	P0989334	STRAIN RELIEF PG11
335	P0989335	LIMIT SWITCH MOUJEN ME-8111
336	P0989336	PHLP HD SCR M4-.7 X 25
337	P0989337	PHLP HD SCR M4-.7 X 25
338	P0989338	KNOB BOLT M10-1.5 X 173
339	P0989339	FLAT WASHER 8MM
340	P0989340	LOCK WASHER 8MM
341	P0989341	HEX BOLT M8-1.25 X 20
345	P0989345	SPACER 25 X 34 X 20MM
346	P0989346	EXT RETAINING RING 8MM



G0989 Infeed Roller



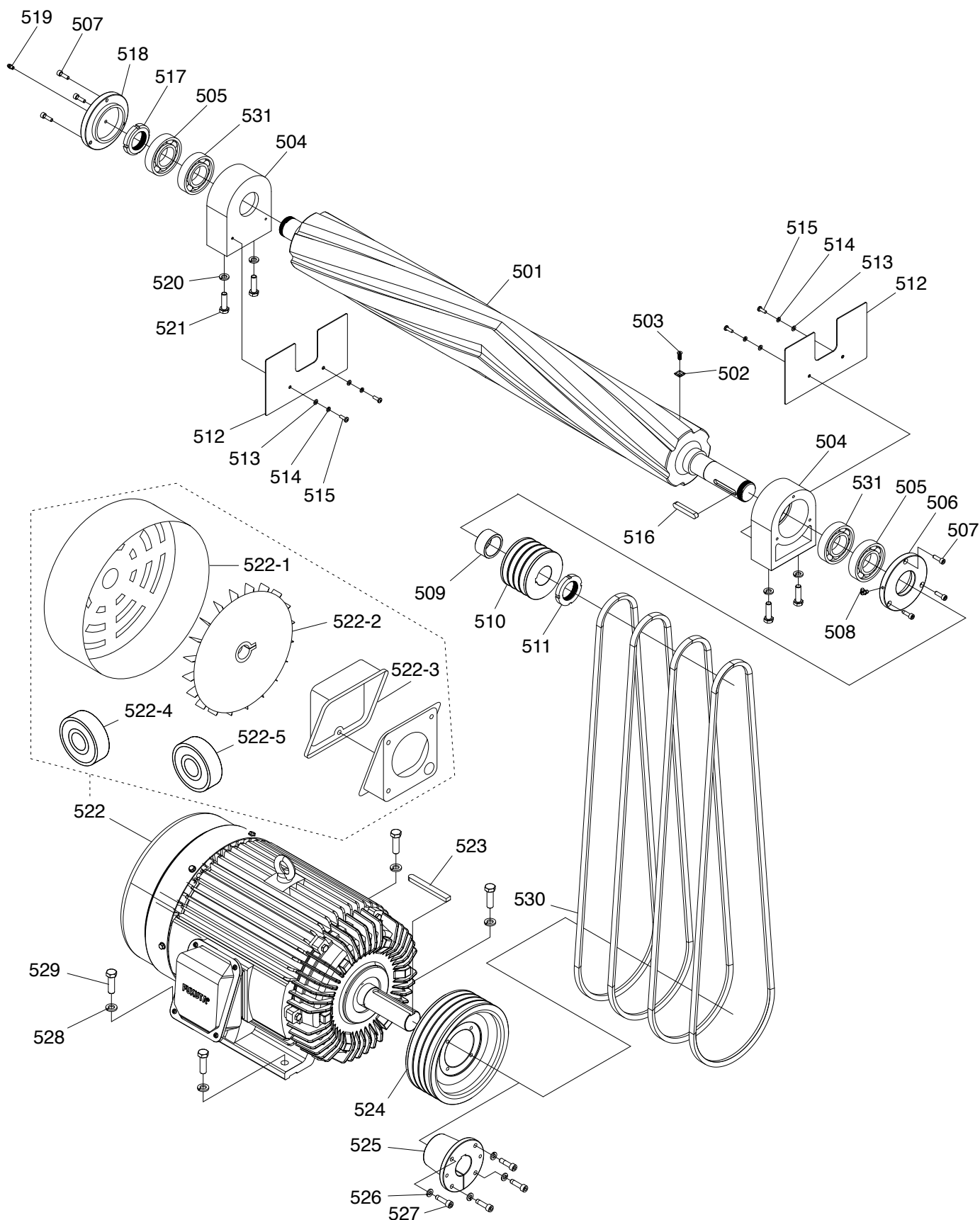
G0989 Infeed Roller Parts List

REF	PART #	DESCRIPTION
401	P0989401	INFEED ROLLER
402	P0989402	BEARING HOUSING
403	P0989403	BALL BEARING 6007ZZ
404	P0989404	EXT RETAINING RING 35MM
405	P0989405	BEARING CAP, RIGHT
406	P0989406	BEARING CAP, LEFT
407	P0989407	CAP SCREW M6-1 X 16
408	P0989408	KEY 10 X 8 X 32
409	P0989409	BUSHING 35 X 44 X 20.5MM
410	P0989410	SPROCKET 15T
411	P0989411	FLAT WASHER 9 X 45 X 8MM
412	P0989412	LOCK WASHER 8MM
413	P0989413	CAP SCREW M8-1.25 X 20
414	P0989414	CHIP BREAKER SHAFT
415	P0989415	CHIP BREAKER
416	P0989416	CHIP BREAKER W/CUTOUT, LEFT
417	P0989417	CHIP BREAKER W/CUTOUT, RIGHT
418	P0989418	INFEED FRAME
419	P0989419	SPACER 20 X 28 X 18.5MM

REF	PART #	DESCRIPTION
420	P0989420	INFEED FRAME, RIGHT
421	P0989421	INFEED FRAME, LEFT
422	P0989422	EXT RETAINING RING 20MM
423	P0989423	SPRING SCREW M27-1.5 X 59
424	P0989424	SPRING NUT M27-1.5
425	P0989425	STUD-DE M12-1.75 X 205
426	P0989426	HEX NUT M12-1.75
427	P0989427	LOCK WASHER 12MM
428	P0989428	COMPRESSION SPRING 4.5 X 29.5 X 60
429	P0989429	SQUARE NUT M12-1.75
430	P0989430	FLANGE NUT M8-1.25
431	P0989431	HEX BOLT M8-1.25 X 25
432	P0989432	COMPRESSION SPRING 1.8 X 13.32 X 60
433	P0989433	CHIP BREAKER FRAME
434	P0989434	FLAT WASHER 10 X 23 X 2.2MM
435	P0989435	FLAT WASHER 10 X 28 X 4.4MM
436	P0989436	CAP SCREW M10-1.5 X 35
437	P0989437	LOCK WASHER 10MM
438	P0989438	HEX BOLT M10-1.5 X 35



G0989 Cutterhead



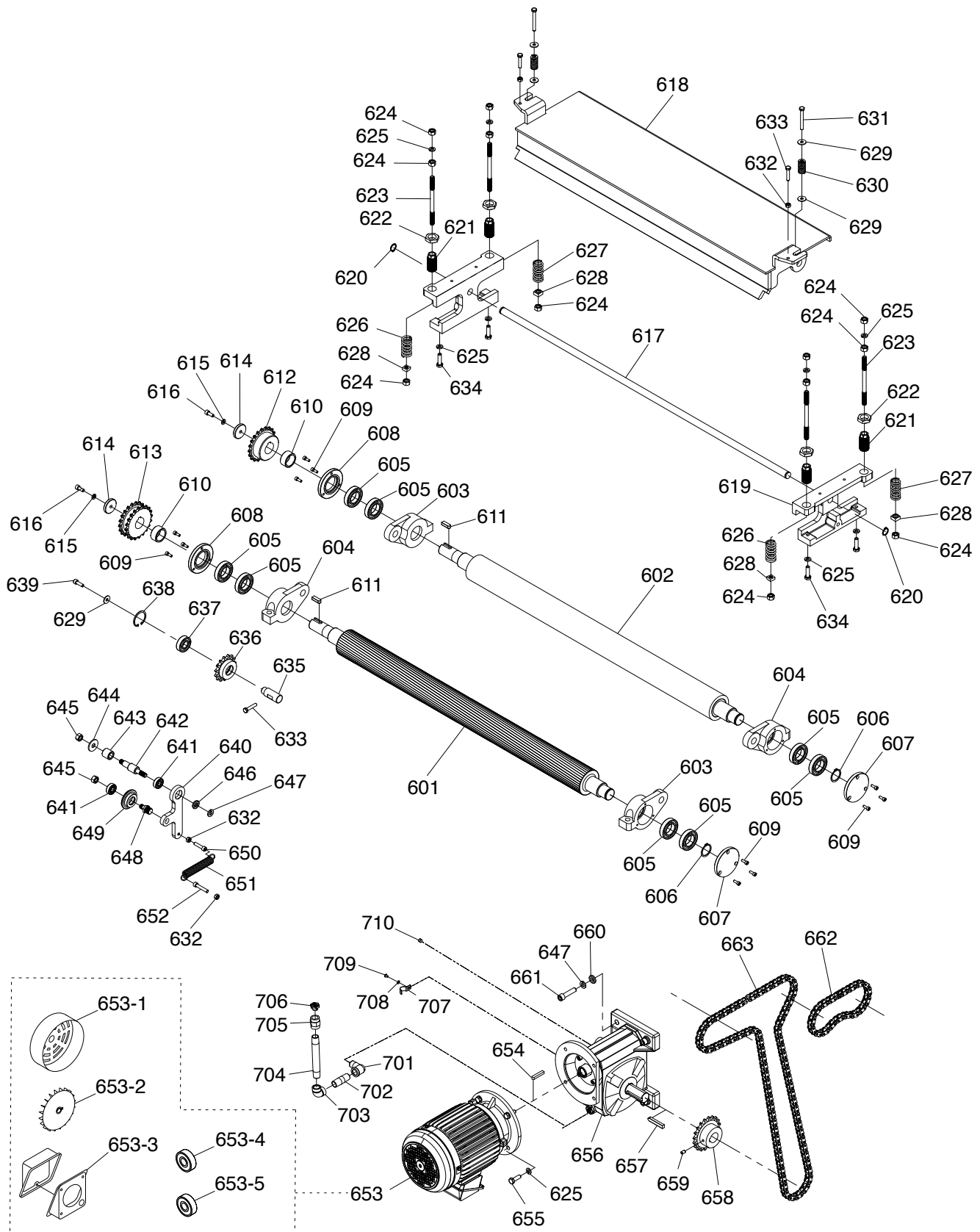
G0989 Cutterhead Parts List

REF	PART #	DESCRIPTION
501	P0989501	CUTTERHEAD 40" V-HELICAL
502	P0989502	INDEXABLE INSERTS 15 X 15 X 2.5MM
503	P0989503	FLAT HD TORX SCR M6-1 X 15, T20
504	P0989504	BEARING HOUSING
505	P0989505	BALL BEARING 6208C3-OPEN
506	P0989506	BEARING COVER, RIGHT
507	P0989507	CAP SCREW M6-1 X 16
508	P0989508	GREASE FITTING M6-1 45-DEG
509	P0989509	BUSHING 40 X 50 X 25MM
510	P0989510	CUTTERHEAD PULLEY
511	P0989511	SPANNER NUT LH
512	P0989512	BAFFLE PLATE
513	P0989513	FLAT WASHER 5MM
514	P0989514	LOCK WASHER 5MM
515	P0989515	FLANGE SCREW M5-.8 X 15
516	P0989516	KEY 10 X 8 X 60
517	P0989517	SPANNER NUT RH
518	P0989518	BEARING COVER, LEFT

REF	PART #	DESCRIPTION
519	P0989519	GREASE FITTING M6-1 X 5 STRAIGHT
520	P0989520	LOCK WASHER 10MM
521	P0989521	HEX BOLT M10-1.5 X 35
522	P0989522	CUTTERHEAD MOTOR 20HP 220V/440V 3-PH
522-1	P0989522-1	MOTOR FAN COVER
522-2	P0989522-2	MOTOR FAN
522-3	P0989522-3	MOTOR JUNCTION BOX
522-4	P0989522-4	BALL BEARING 6309ZZ
522-5	P0989522-5	BALL BEARING 6307ZZ
523	P0989523	KEY 10 X 8 X 105
524	P0989524	MOTOR PULLEY
525	P0989525	SIT-LOCK 110 X 24
526	P0989526	LOCK WASHER 8MM
527	P0989527	CAP SCREW M8-1.25 X 25
528	P0989528	LOCK WASHER 12MM
529	P0989529	HEX BOLT M12-1.75 X 40
530	P0989530	V-BELT A82
531	P0989531	BALL BEARING 6208C3Z



G0989 Outfeed Roller



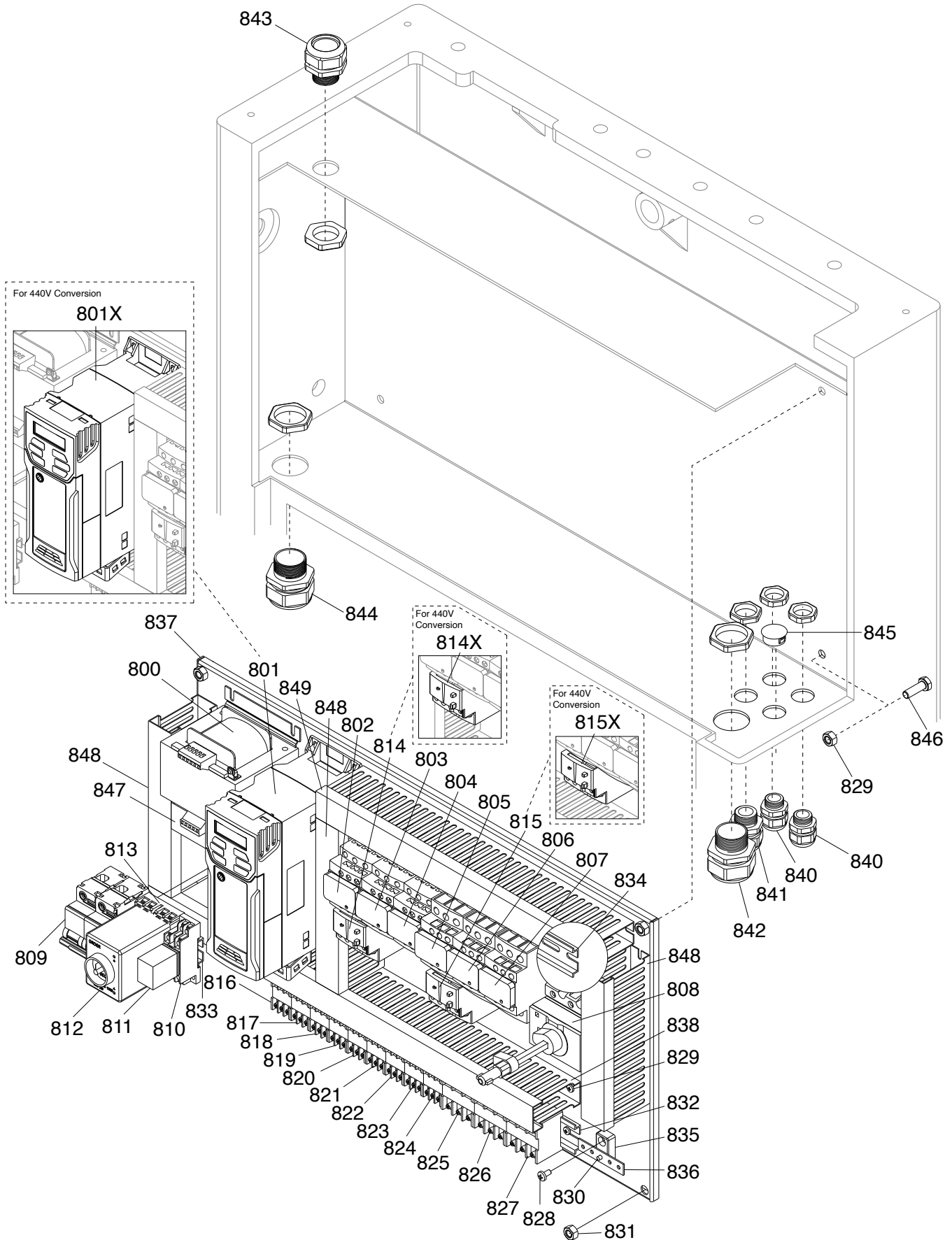
G0989 Outfeed Roller Parts List

REF	PART #	DESCRIPTION
601	P0989601	OUTFEED ROLLER, STEEL
602	P0989602	OUTFEED ROLLER, RUBBER
603	P0989603	BEARING HOUSING, FRONT RIGHT
604	P0989604	BEARING HOUSING, FRONT LEFT
605	P0989605	BALL BEARING 6007ZZ
606	P0989606	EXT RETAINING RING 35MM
607	P0989607	BEARING COVER, RIGHT
608	P0989608	BEARING COVER, LEFT
609	P0989609	CAP SCREW M6-1 X 16
610	P0989610	BUSHING 35 X 44 X 20.5MM
611	P0989611	KEY 10 X 8 X 32
612	P0989612	SPROCKET 20T
613	P0989613	DOUBLE SPROCKET 20T
614	P0989614	FLAT WASHER 8MM
615	P0989615	LOCK WASHER 8MM
616	P0989616	CAP SCREW M8-1.25 X 20
617	P0989617	PRESSURE BAR ROD
618	P0989618	PRESSURE BAR
619	P0989619	PRESSURE BAR END FRAME
620	P0989620	EXT RETAINING RING 20MM
621	P0989621	SPRING SCREW M24-3 X 58.5, M10-1.5
622	P0989622	SPRING NUT M24-3
623	P0989623	STUD-DE M10-1.5 X 170
624	P0989624	HEX NUT M10-1.5
625	P0989625	LOCK WASHER 10MM
626	P0989626	COMPRESSION SPRING 4.5 X 29.5 X 60
627	P0989627	COMPRESSION SPRING 4.5 X 29.5 X 60
628	P0989628	SQUARE NUT M12-1.75
629	P0989629	FENDER WASHER 8MM
630	P0989630	DIE SPRING 20 X 40MM
631	P0989631	HEX BOLT M8-1.25 X 70
632	P0989632	HEX NUT M8-1.25
633	P0989633	HEX BOLT M8-1.25 X 40
634	P0989634	HEX BOLT M10-1.5 X 35
635	P0989635	SPROCKET SHAFT
636	P0989636	SPROCKET 15T
637	P0989637	BALL BEARING 6204ZZ
638	P0989638	INT RETAINING RING 47MM
639	P0989639	CAP SCREW M8-1.25 X 25

REF	PART #	DESCRIPTION
640	P0989640	IDLER BRACKET
641	P0989641	BALL BEARING 6201ZZ
642	P0989642	IDLER SHAFT
643	P0989643	BUSHING 16 X 25 X 25MM, NYLON
644	P0989644	FENDER WASHER 12MM
645	P0989645	HEX NUT M12-1.75
646	P0989646	FLAT WASHER 12MM
647	P0989647	LOCK WASHER 12MM
648	P0989648	IDLER WHEEL SHAFT
649	P0989649	IDLER WHEEL
650	P0989650	CAP SCREW M8-1.25 X 35
651	P0989651	EXTENSION SPRING 2.3 X 20 X 106
652	P0989652	CAP SCREW M8-1.25 X 45
653	P0989653	FEED MOTOR 2HP 220V/440V 3-PH
653-1	P0989653-1	MOTOR FAN COVER
653-2	P0989653-2	MOTOR FAN
653-3	P0989653-3	MOTOR JUNCTION BOX
653-4	P0989653-4	BALL BEARING 6205ZZ
653-5	P0989653-5	BALL BEARING 6204ZZ
654	P0989654	KEY 8 X 7 X 45
655	P0989655	HEX BOLT M10-1.5 X 30
656	P0989656	GEARBOX, SPEED REDUCER
657	P0989657	KEY 10 X 8 X 60
658	P0989658	SPROCKET 20T
659	P0989659	SET SCREW M8-1.25 X 12
660	P0989660	CONICAL WASHER 12 X 25 X 5MM
661	P0989661	CAP SCREW M12-1.75 X 50
662	P0989662	ROLLER CHAIN RS50
663	P0989663	ROLLER CHAIN RS50 LP142
701	P0989701	ELBOW FITTING MF 90-DEG 15A 1/2 PT
702	P0989702	PIPE NIPPLE 60MM 15A 1/2 PT
703	P0989703	ELBOW FITTING F 90-DEG 15A 1/2 PT
704	P0989704	PIPE NIPPLE 150MM 15A 1/2 PT
705	P0989705	UNION PIPE FITTING 15A 1/2 PT
706	P0989706	OIL PLUG PT1/2"
707	P0989707	CORD CLAMP
708	P0989708	FLAT WASHER 5MM
709	P0989709	BUTTON HD CAP SCR M5-.8 X 8
710	P0989710	BREATHER



G0989 Electrical Components



G0989 Electrical Components Parts List

REF	PART #	DESCRIPTION
800	P0989800	TRANSFORMER LCE LPAC-TBS-100440
801	P0989801	INVERTER 220V CT C200-02200075A
801X	P0989801X	INVERTER 440V CT C200-02400041A
802	P0989802	CONTACTOR SCHNEIDER LC1D09M7 220V
803	P0989803	CONTACTOR SCHNEIDER LC1D09M7 220V
804	P0989804	CONTACTOR SCHNEIDER LC1D09M7 220V
805	P0989805	CONTACTOR SCHNEIDER LC1D38M7 220V
806	P0989806	CONTACTOR SCHNEIDER LC1D38M7 220V
807	P0989807	CONTACTOR SCHNEIDER LC1D38M7 220V
808	P0989808	MASTER POWER AUSPICIOUS DS63BSRR2
809	P0989809	CIRCUIT BREAKER CHNT DZ47-60 D3
810	P0989810	POWER RELAY SOCKET SCHNEIDER RXZE1M2C
811	P0989811	POWER RELAY OMCRON MY2-02
812	P0989812	CONTROL RELAY ORDER LSD-30S 220V
813	P0989813	CONTROL RELAY SOCKET ORDER 8PFA
814	P0989814	OL-RELAY SCHNEIDER LR3D07
814X	P0989814X	OL-RELAY SCHNEIDER LR3D06
815	P0989815	OL-RELAY SCHNEIDER LR3D32
815X	P0989815X	OL-RELAY SCHNEIDER LR3D21
816	P0989816	TERMINAL BLOCK AUSPICIOUS AT1.25-3
817	P0989817	TERMINAL BLOCK AUSPICIOUS AT1.25-3
818	P0989818	TERMINAL BLOCK AUSPICIOUS AT1.25-3
819	P0989819	TERMINAL BLOCK AUSPICIOUS AT1.25-3
820	P0989820	TERMINAL BLOCK AUSPICIOUS AT1.25-3
821	P0989821	TERMINAL BLOCK AUSPICIOUS AT1.25-3
822	P0989822	TERMINAL BLOCK AUSPICIOUS AT1.25-3
823	P0989823	TERMINAL BLOCK AUSPICIOUS AT1.25-3

REF	PART #	DESCRIPTION
824	P0989824	TERMINAL BLOCK AUSPICIOUS AT1.25-3
825	P0989825	TERMINAL BLOCK AUSPICIOUS AT8-3
826	P0989826	TERMINAL BLOCK AUSPICIOUS AT8-3
827	P0989827	TERMINAL BLOCK AUSPICIOUS AT14-3
828	P0989828	PHLP HD SCR M4-.7 X 10
829	P0989829	PHLP HD SCR M4-.7 X 6
830	P0989830	PHLP HD SCR 10-24 X 3/8
831	P0989831	FLANGE NUT M8-1.25
832	P0989832	DIN RAIL 35 X 6 X 380MM
833	P0989833	DIN RAIL 35 X 6 X 125MM
834	P0989834	DIN RAIL 35 X 6 X 270MM
835	P0989835	GROUND ATTACHMENT
836	P0989836	GROUND PLATE
837	P0989837	ATTACHMENT PANEL 340 X 640MM
838	P0989838	WIRE DUCT 640 X 25 X 65MM
840	P0989840	STRAIN RELIEF 3/8"
841	P0989841	STRAIN RELIEF 1/2"
842	P0989842	STRAIN RELIEF 1"
843	P0989843	STRAIN RELIEF 3/4"
844	P0989844	STRAIN RELIEF M32-1.5
845	P0989845	HOLE PLUG 22MM
846	P0989846	HEX BOLT M8-1.25 X 25
847	P0989847	WIRE DUCT 120 X 25 X 65MM
848	P0989848	WIRE DUCT 200 X 25 X 65MM
849	P0989849	WIRE DUCT 380 X 25 X 65MM
850	P0989850	HEX NUT M8-1.25



G0988/G0989 Labels & Cosmetics

900



901

Grizzly Industrial MODEL G0988
32" EXTREME-SERIES PLANER
w/V-HELICAL CUTTERHEAD

Specifications

Power Req.: 220V/480V, 3-Ph, 60 Hz
Full-Load Current Rating: 15A at 220V;
25A at 480V
No-Load Voltage: 230V
Main Motor: 15 HP, 1760 RPM
Cutterhead Speed: 3200 RPM
Cutterhead: V-Helical windable inserts
Number of Inserts: 261
Feed Rate: 16-59 FPM
Max. Cutting Width: 32"
Max. Cutting Height: 11-5/4"
Max. Depth of Cut At Full Width: 1/8"
Max. Depth of Cut Up To 6" Wide: 1/4"
Min. Stock Length: 17"
Min. Stock Thickness: 1/4"
Height: 2400 lbs.

WARNING!

To reduce the risk of serious injury when using this machine:

1. Read and understand owner's manual before operating.
2. Always wear approved safety glasses, hearing protection, and respirator.
3. Disconnect power before changing blades, removing parts, or doing maintenance, service, or adjustments.
4. Properly ground machine—connected to permanently grounded metal driving system or an equipment-grounding conductor.
5. Do not wear loose clothing, gloves, jewelry, or other items that can get entangled. Tie back long hair and roll up sleeves.
6. Ensure machine is correctly set up before starting.
7. To reduce risk of kickback, only plane one board at a time, and stand clear of board ends during cutting operation.
8. Never plane material smaller than 16 1/2" long, 3/4" wide, or 1/4" thick.
9. Do not allow hands or clothing to get pulled into cutting area while loading workpiece.
10. Do not plane boards with cracks, loose knots, or other defects.
11. Inserts are sharp! Use extreme caution when changing/adjusting.
12. Never reach into cutting area while machine is running.
13. Keep fingers clear of pinch point between stock and table.
14. Do not operate when tired or under influence of drugs or alcohol.
15. Do not expose to rain or use in wet locations.
16. Personnel unqualified use by children or untrained users; restrict access or disable machine when unattended.

Grizzly Industrial MODEL G0989
40" EXTREME-SERIES PLANER
w/V-HELICAL CUTTERHEAD

Specifications

Power Req.: 220V/480V, 3-Ph, 60 Hz
Full-Load Current Rating: 15A at 220V;
25A at 480V
No-Load Voltage: 230V
Main Motor: 20 HP, 1760 RPM
Cutterhead Speed: 3200 RPM
Cutterhead: V-Helical windable inserts
Number of Inserts: 240
Feed Rate: 16-59 FPM
Max. Cutting Width: 40"
Max. Cutting Height: 11-5/4"
Max. Depth of Cut At Full Width: 1/8"
Max. Depth of Cut Up To 6" Wide: 1/4"
Min. Stock Length: 17"
Min. Stock Thickness: 1/4"
Height: 2600 lbs.

WARNING!

To reduce the risk of serious injury when using this machine:

1. Read and understand owner's manual before operating.
2. Always wear approved safety glasses, hearing protection, and respirator.
3. Disconnect power before changing blades, removing parts, or doing maintenance, service, or adjustments.
4. Properly ground machine—connected to permanently grounded metal driving system or an equipment-grounding conductor.
5. Do not wear loose clothing, gloves, jewelry, or other items that can get entangled. Tie back long hair and roll up sleeves.
6. Ensure machine is correctly set up before starting.
7. To reduce risk of kickback, only plane one board at a time, and stand clear of board ends during cutting operation.
8. Never plane material smaller than 16 1/2" long, 3/4" wide, or 1/4" thick.
9. Do not allow hands or clothing to get pulled into cutting area while loading workpiece.
10. Do not plane boards with cracks, loose knots, or other defects.
11. Inserts are sharp! Use extreme caution when changing/adjusting.
12. Never reach into cutting area while machine is running.
13. Keep fingers clear of pinch point between stock and table.
14. Do not operate when tired or under influence of drugs or alcohol.
15. Do not expose to rain or use in wet locations.
16. Personnel unqualified use by children or untrained users; restrict access or disable machine when unattended.

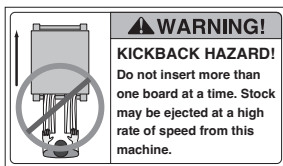
903



902



906



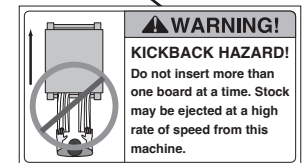
903



905



906



909



G0988
grizzly.com

908

grizzly.com

907

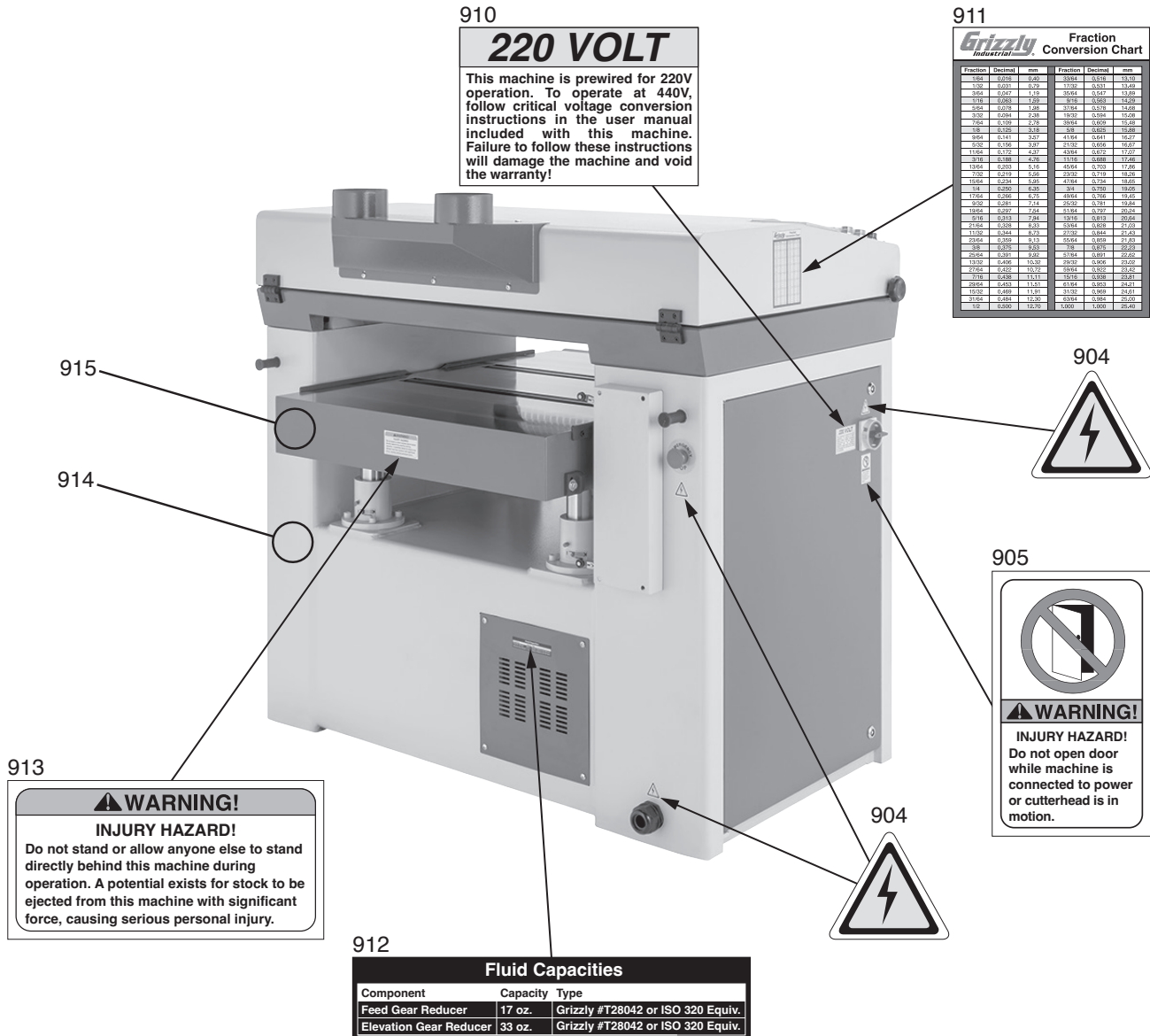
G0988
G0989

! WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.



G0988/G0989 Labels & Cosmetics (Cont.)



REF	PART #	DESCRIPTION
900	P0988900	EXTREME SERIES NAMEPLATE
901	P0988901	MACHINE ID LABEL (G0988)
901	P0988901	MACHINE ID LABEL (G0989)
902	P0988902	WARNING COMBO LABEL
903	P0988903	KEEP COVER CLOSED LABEL
904	P0988904	ELECTRICITY LABEL
905	P0988905	KEEP DOOR CLOSED LABEL
906	P0988906	KICKBACK HAZARD LABEL
907	P0988907	MODEL NUMBER LABEL (G0988)

REF	PART #	DESCRIPTION
907	P0988907	MACHINE NUMBER (G0989)
908	P0988908	GRIZZLY.COM LABEL
909	P0988909	GRIZZLY NAMEPLATE, LARGE
910	P0988910	PREWIRED 220V LABEL 3W X 2H
911	P0988911	FRACTION CONVERSION LABEL
912	P0988912	FLUID CAPACITIES LABEL
913	P0988913	STOCK EJECTION WARNING LABEL
914	P0988914	TOUCH-UP PAINT, GRIZZLY BEIGE
915	P0988915	TOUCH-UP PAINT, GRIZZLY GREEN

