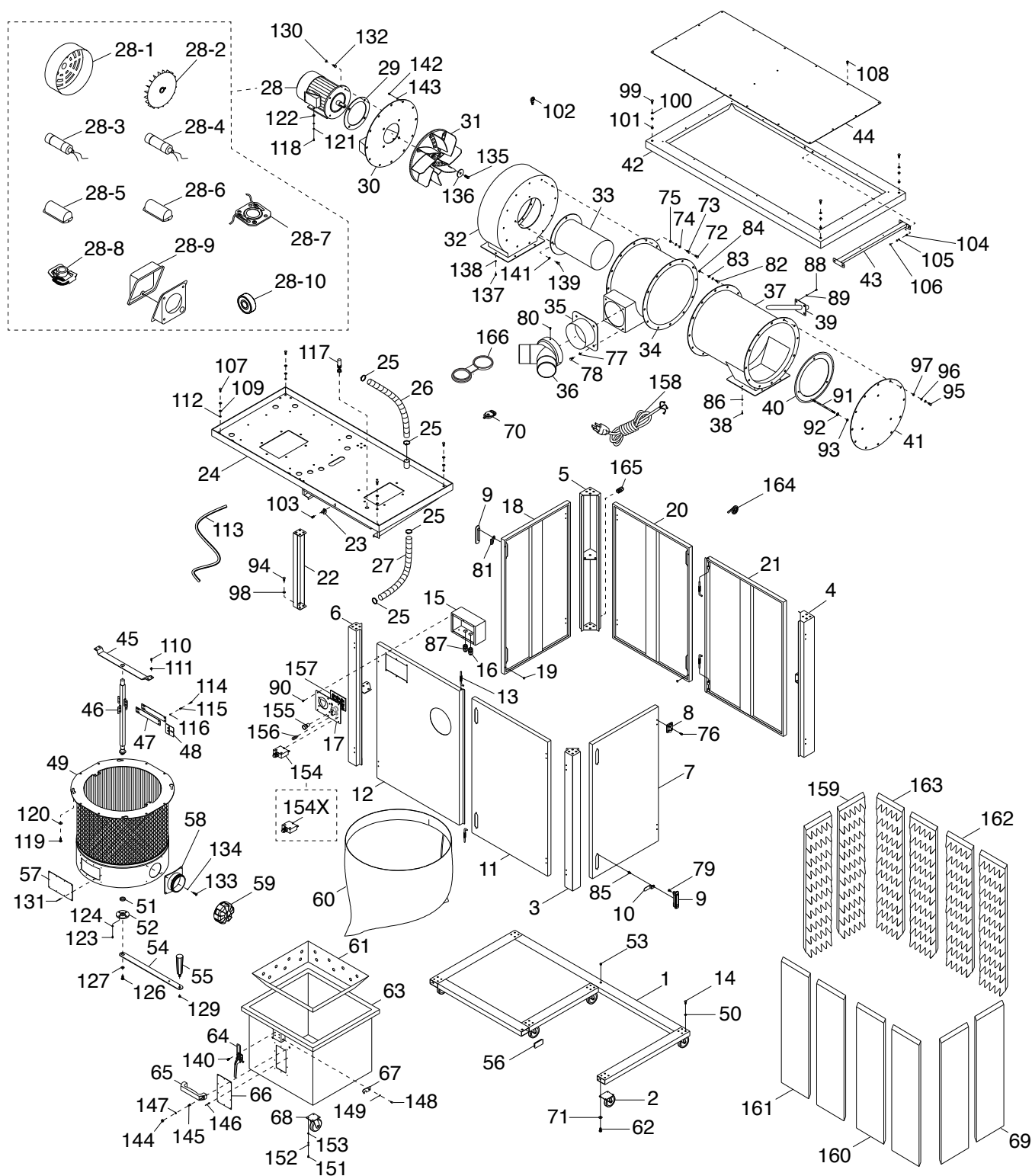


SECTION 10: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Main



Main Parts List

REF	PART #	DESCRIPTION
1	P0991001	BASE
2	P0991002	CASTER 2", LOCKING SWIVEL
3	P0991003	FRAME STAND, FRONT RIGHT
4	P0991004	FRAME STAND, REAR RIGHT
5	P0991005	FRAME STAND, REAR LEFT
6	P0991006	FRAME STAND, FRONT LEFT
7	P0991007	DOOR, SIDE RIGHT
8	P0991008	HINGE
9	P0991009	DOOR LOCK HANDLE
10	P0991010	DOOR LOCK CAM, RIGHT
11	P0991011	DOOR, FRONT RIGHT
12	P0991012	DOOR, FRONT LEFT
13	P0991013	L-HANDLE SPRING PLUNGER
14	P0991014	HEX BOLT 5/16-18 X 3/4
15	P0991015	CONTROL BOX
16	P0991016	STRAIN RELIEF M10-1.5
17	P0991017	CONTROL PANEL
18	P0991018	DOOR, SIDE LEFT
19	P0991019	DOOR STOPPER
20	P0991020	DOOR, REAR LEFT
21	P0991021	DOOR, REAR RIGHT
22	P0991022	SHELF SUPPORT
23	P0991023	BASE, LATCH HOOK
24	P0991024	SHELF
25	P0991025	HOSE CLAMP 1-1/4"
26	P0991026	FLEX HOSE 1-1/4 X 12"
27	P0991027	FLEX HOSE 1-1/4 X 40"
28	P0991028	MOTOR 1-1/2HP 110V/220V 1-PH
28-1	P0991028-1	MOTOR FAN COVER
28-2	P0991028-2	MOTOR FAN
28-3	P0991028-3	S CAPACITOR 300M 125V 1-3/8 X 2-3/4
28-4	P0991028-4	R CAPACITOR 40M 250V 1-3/8 X 2-3/8
28-5	P0991028-5	S CAPACITOR COVER
28-6	P0991028-6	R CAPACITOR COVER
28-7	P0991028-7	CONTACT PLATE 25 X 38MM EXT
28-8	P0991028-8	CENTRIFUGAL SWITCH 14MM 2400
28-9	P0991028-9	MOTOR JUNCTION BOX
28-10	P0991028-10	BALL BEARING 6205ZZ
29	P0991029	GASKET 133 X 197 X 2MM RUBBER
30	P0991030	IMPELLER COVER
31	P0991031	IMPELLER 12-1/2"
32	P0991032	IMPELLER HOUSING
33	P0991033	INTAKE CYLINDER
34	P0991034	INTAKE BARREL
35	P0991035	INTAKE PORT
36	P0991036	INLET ADAPTER 6" X 4" X 2
37	P0991037	CYCLONE FUNNEL BARREL
38	P0991038	HEX BOLT 5/16-18 X 3/4
39	P0991039	BARREL VACUUM SUCTION TUBE

REF	PART #	DESCRIPTION
40	P0991040	CYCLONE FUNNEL PLATE
41	P0991041	FUNNEL COVER
42	P0991042	UPPER HOUSING FRAME
43	P0991043	CROSS SUPPORT BRACE
44	P0991044	UPPER FRAME PANEL
45	P0991045	PADDLE SHAFT BRACKET
46	P0991046	PADDLE SHAFT
47	P0991047	CLEANING PADDLE HANDLE
48	P0991048	CLEANING PADDLE
49	P0991049	PLEATED CARTRIDGE FILTER
50	P0991050	FLAT WASHER 5/16
51	P0991051	SEAL 30 X 20 X 5MM
52	P0991052	FLANGE 70 X 20.5 X 7MM, PLASTIC
53	P0991053	PLUG 10MM
54	P0991054	FILTER CLEANING ARM
55	P0991055	FIXED HANDLE 3/8-16 X 22
56	P0991056	PLUG 30 X 60MM
57	P0991057	FILTER DRUM WINDOW 182 X 107MM
58	P0991058	FILTER PORT, PLASTIC
59	P0991059	FILTER PORT CAP, PLASTIC
60	P0991060	COLLECTION BAG 670 X 800MM
61	P0991061	DRUM VACUUM SUCTION RING
62	P0991062	HEX BOLT 1/4-20 X 1/2
63	P0991063	COLLECTION DRUM
64	P0991064	COLLECTION DRUM LATCH
65	P0991065	DRUM HANDLE
66	P0991066	DRUM WINDOW 182 X 107MM
67	P0991067	DRUM LATCH LOCK
68	P0991068	CASTER 3", SWIVEL
69	P0991069	FOAM, DOOR SIDE RIGHT 200 X 860 X 25MM
70	P0991070	REMOTE CONTROL
71	P0991071	FENDER WASHER 1/4
72	P0991072	HEX BOLT 5/16-18 X 3/4
73	P0991073	HEX BOLT 5/16-18 X 1
74	P0991074	FLAT WASHER 5/16
75	P0991075	HEX NUT 5/16-18
76	P0991076	BUTTON HD CAP SCR M5-.8 X 10
77	P0991077	FLAT WASHER 5/16
78	P0991078	HEX BOLT 5/16-18 X 3/4
79	P0991079	PHLP HD SCR M4-.7 X 6
80	P0991080	TAP SCREW M4 X 12
81	P0991081	DOOR LOCK CAM, LEFT
82	P0991082	HEX BOLT 5/16-18 X 1
83	P0991083	FLAT WASHER 5/16
84	P0991084	HEX NUT 5/16-18
85	P0991085	PHLP HD SCR M5-.8 X 7
86	P0991086	FLAT WASHER 5/16
87	P0991087	STRAIN RELIEF M20-1.5
88	P0991088	HEX BOLT 5/16-18 X 3/4



Main Parts List (Cont.)

REF	PART #	DESCRIPTION
89	P0991089	FLAT WASHER 5/16
90	P0991090	PHLP HD SCR M4-.7 X 10
91	P0991091	STUD-DE 5/16"-18 X 200, 25
92	P0991092	FLAT WASHER 5/16
93	P0991093	HEX NUT 5/16-18
94	P0991094	HEX BOLT 5/16-18 X 3/4
95	P0991095	HEX BOLT 5/16-18 X 1
96	P0991096	FLAT WASHER 5/16
97	P0991097	HEX NUT 5/16-18
98	P0991098	FLAT WASHER 5/16
99	P0991099	HEX BOLT 5/16-18 X 3/4
100	P0991100	FLAT WASHER 5/16
101	P0991101	HEX NUT 5/16-18
102	P0991102	EYE BOLT 1-3/16", M12-1.75 X 22
103	P0991103	PHLP HD SCR 10-24 X 1/2
104	P0991104	HEX BOLT 5/16-18 X 1
105	P0991105	FLAT WASHER 5/16
106	P0991106	HEX NUT 5/16-18
107	P0991107	HEX BOLT 5/16-18 X 3/4
108	P0991108	PHLP HD SCR M5-.8 X 10
109	P0991109	FLAT WASHER 5/16
110	P0991110	FLAT HD SCR 10-24 X 5/8
111	P0991111	HEX NUT 10-24
112	P0991112	HEX NUT 5/16-18
113	P0991113	DRUM SEAL TYPE-R 11 X 21 X 2000MM
114	P0991114	HEX BOLT 1/4-20 X 5/8
115	P0991115	FLAT WASHER 1/4
116	P0991116	LOCK NUT 1/4-20
117	P0991117	PHOTOELECTRIC SENSOR FOTEK CDR-10X
118	P0991118	HEX BOLT 3/8-16 X 1
119	P0991119	HEX BOLT 5/16-18 X 3/4
120	P0991120	FLAT WASHER 5/16
121	P0991121	FLAT WASHER 3/8
122	P0991122	HEX NUT 3/8-16
123	P0991123	HEX BOLT 1/4-20 X 5/8
124	P0991124	FLAT WASHER 1/4
126	P0991126	HEX BOLT 5/16-18 X 3/4
127	P0991127	FENDER WASHER 5/16

REF	PART #	DESCRIPTION
129	P0991129	LOCK NUT 3/8-16
130	P0991130	FLAT WASHER 5/16
131	P0991131	RIVET 3 X 2MM BLIND AL
132	P0991132	HEX BOLT 5/16-18 X 3/4
133	P0991133	PHLP HD SCR 10-24 X 1/2
134	P0991134	HEX NUT 10-24
135	P0991135	HEX BOLT 5/16-18 X 3/4
136	P0991136	FLAT WASHER 5/16 X 1-3/16 X 1/8
137	P0991137	HEX BOLT 5/16-18 X 3/4
138	P0991138	FLAT WASHER 5/16
139	P0991139	HEX BOLT 5/16-18 X 3/4
140	P0991140	PHLP HD SCR 10-24 X 1/2
141	P0991141	FLAT WASHER 5/16
142	P0991142	HEX BOLT 5/16-18 X 3/4
143	P0991143	FLAT WASHER 5/16
144	P0991144	ACORN NUT 5/16-18
145	P0991145	PHLP HD SCR 5/16-18 X 3/4
146	P0991146	RIVET 3 X 2MM BLIND AL
147	P0991147	FLAT WASHER 5/16
148	P0991148	HEX BOLT 1/4-20 X 5/8
149	P0991149	LOCK NUT 1/4-20
151	P0991151	HEX BOLT 5/16-18 X 5/8
152	P0991152	FLAT WASHER 5/16
153	P0991153	HEX NUT 5/16-18
154	P0991154	CIRCUIT BREAKER 25A ZING EAR ZE-700-25
154X	P0991154X	CIRCUIT BREAKER 15A ZING EAR ZE-700-15
155	P0991155	INDICATOR LAMP CT-BZ/N 24V
156	P0991156	REMOTE CONTROL BUTTON 12MM 125V 3A
157	P0991157	CIRCUIT BOARD SF-HC150
158	P0991158	POWER CORD 14G 3W 78" 5-15P
159	P0991159	FOAM, DOOR SIDE LEFT 200 X 860 X 25MM
160	P0991160	FOAM, DOOR FRONT RIGHT 250 X 860 X 25MM
161	P0991161	FOAM, DOOR FRONT LEFT 275 X 860 X 25MM
162	P0991162	FOAM, DOOR REAR RIGHT 250 X 860 X 25MM
163	P0991163	FOAM, DOOR REAR LEFT 250 X 860 X 25MM
164	P0991164	FOAM GASKET TAPE 3 X 6 X 10000MM
165	P0991165	STRAIN RELIEF M20-1.5
166	P0991166	INLET COVER 4"



Labels & Cosmetics

201



MODEL G0991
1-1/2 HP ULTRA-QUIET HORIZONTAL CYCLONE DUST COLLECTOR

Specifications

Motor: 1-1/2 HP, 110V/220V, 1-Ph, 60 Hz
Full-Load Current Rating: 15A at 110V, 7.5A at 220V
Airflow Performance: 735 CFM @ 1.3 in. SP
Max Static Pressure: 10 in.
Inlet Size: 6"
Collection Drum Capacity: 20 Gallons
Filter Drum Capacity: 6-1/2 Gallons
Filtration Rating: 1 Micron @ 99.97%
Weight: 408 lbs.

Date: _____
SN: _____

MANUAL SUPPORT QR CODE BUY PARTS ONLINE grizzly.com

Mfg. for Grizzly in Taiwan

WARNING!

To reduce the risk of serious injury when using this machine:

1. Read and understand owner's manual before operating.
2. Always wear approved eye protection and respirator.
3. Only plug power cord into a grounded outlet.
4. Only use this machine to collect wood dust/chips—never use to collect glass, metal, liquids, asbestos, silica, animal parts, biohazards, burning material/ashes, etc.
5. Always disconnect power before servicing or cleaning.
6. Do not expose to rain or use in wet areas.
7. Keep hands, long hair, and loose clothing away from inlet.
8. Never leave machine unattended during operation.
9. Do not use if cord, plug, or any other electrical equipment becomes damaged—promptly repair!
10. Do not use without dust bag or filters in place.
11. Do not connect cord to power supply with wet hands.
12. Grasp and pull the plug, not the cord, when unplugging.
13. Always wear a respirator when emptying bags.
14. Do not modify machine in any way.
15. Prevent unauthorized use by children or untrained users; restrict access or disable machine when unattended.

202



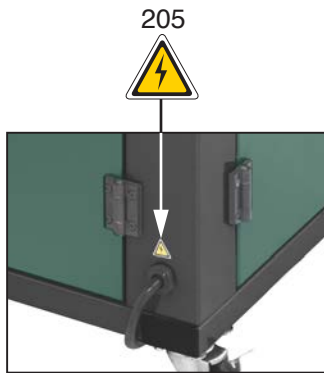
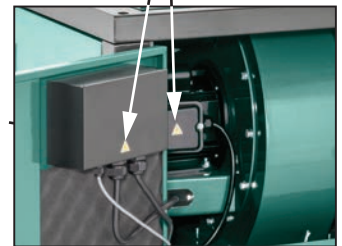
203



204

Grizzly
PRO™

205



208

QUIET SERIES

207

206

grizzly.com

REF PART # DESCRIPTION

201	P09911201	MACHINE ID LABEL
202	P09911202	READ MANUAL LABEL 1.5 X 2.5H
203	P09911203	RESPIRATOR/GLASSES LABEL 1.5W X 2.5H
204	P09911204	GRIZZLY PRO LABEL
205	P09911205	ELECTRICITY LABEL 0.7W X 0.6H

REF PART # DESCRIPTION

206	P09911206	GRIZZLY.COM
207	P09911207	MODEL NUMBER LABEL
208	P09911208	QUIET SERIES LABEL
209	P09911209	TOUCH-UP PAINT, GLOSSY BLACK
210	P09911210	TOUCH-UP PAINT, GRIZZLY GREEN

! WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

