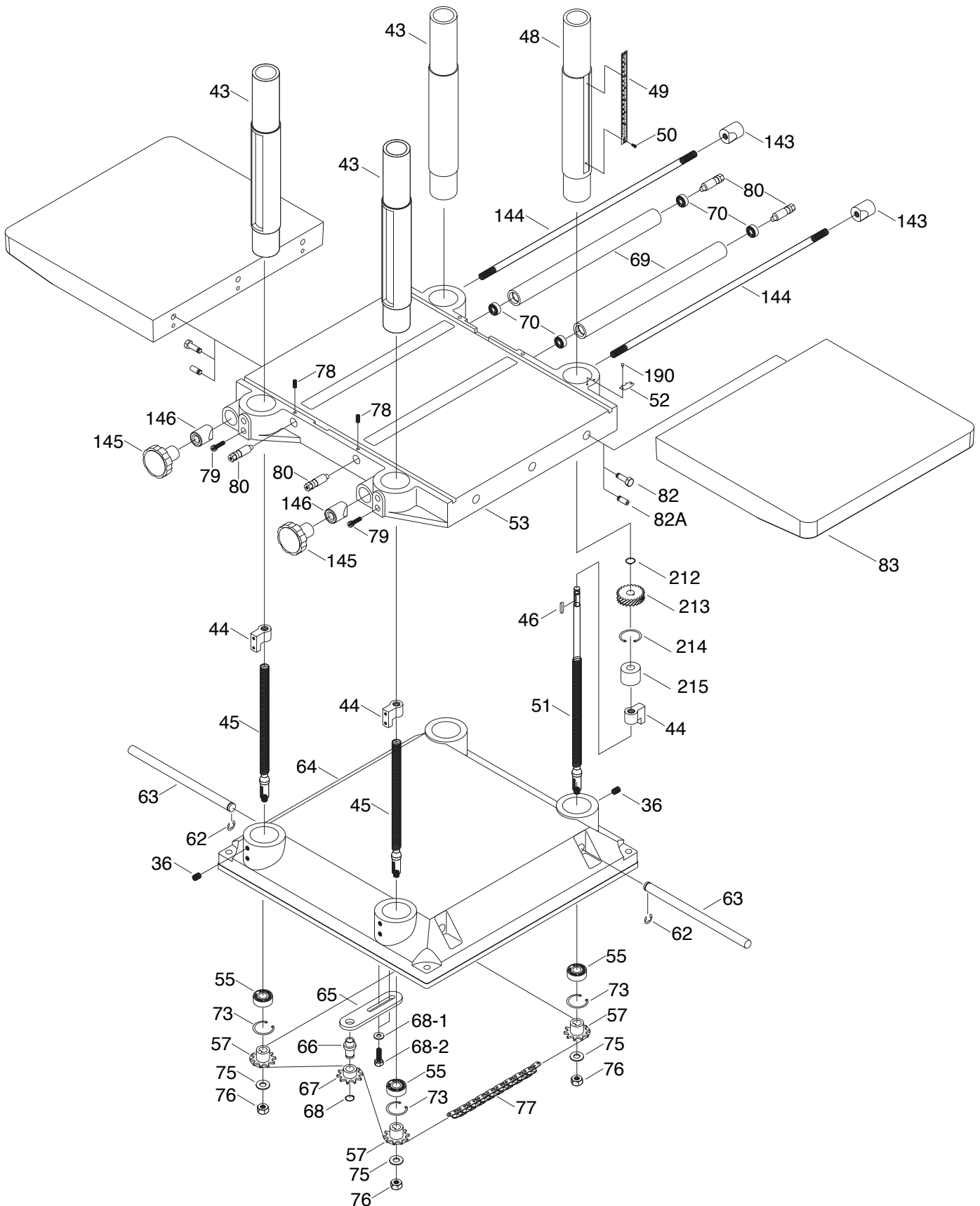
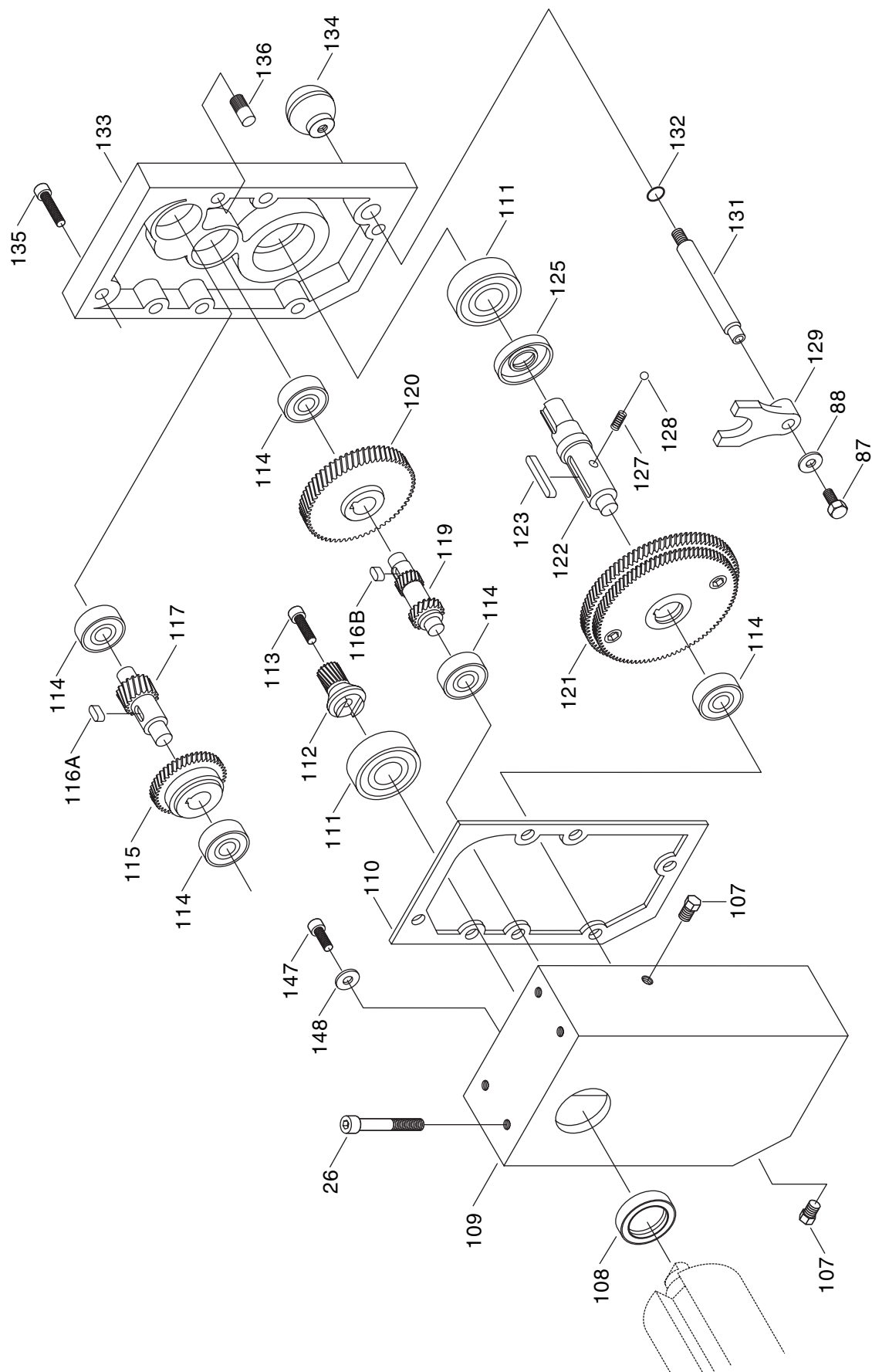




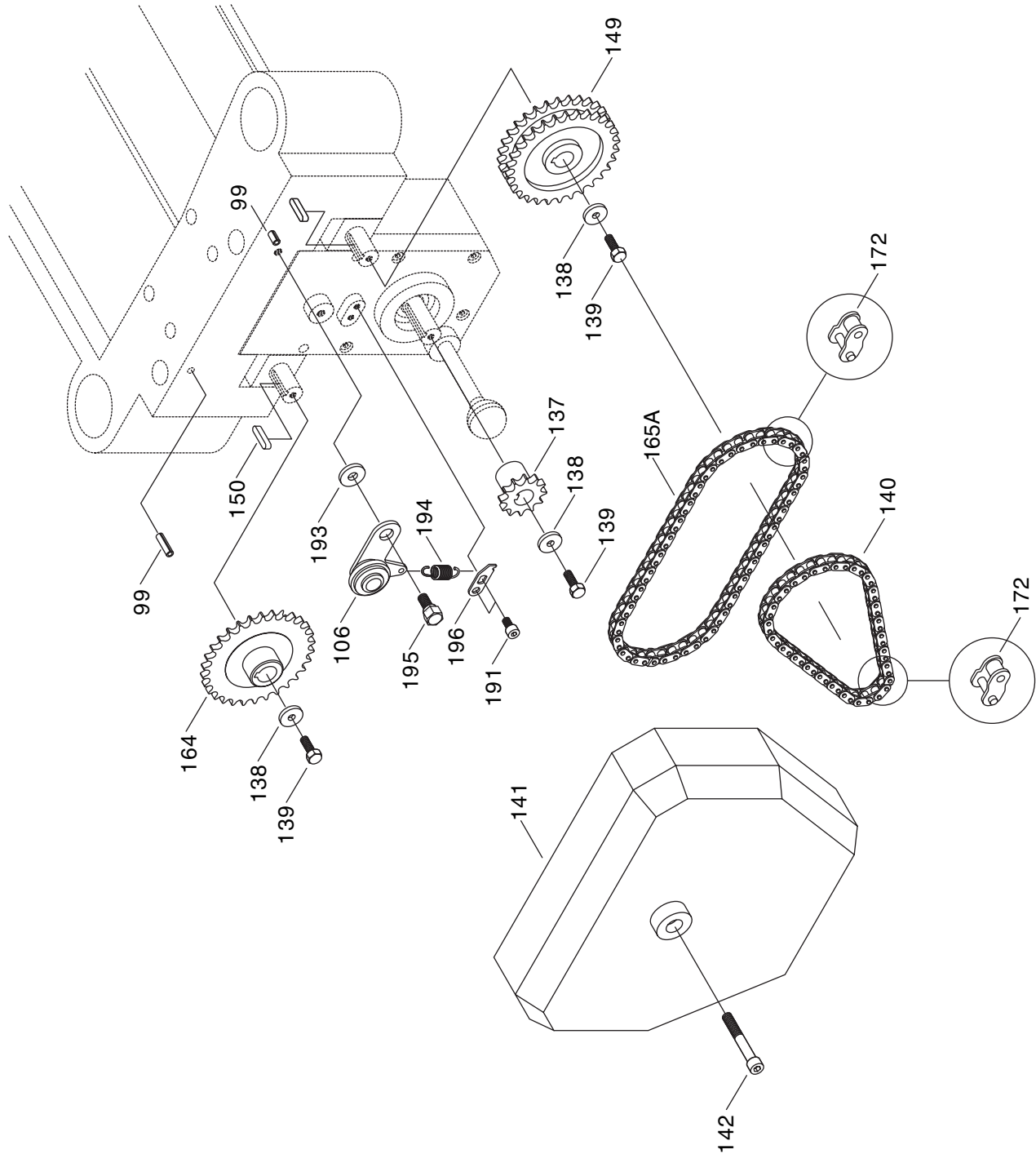
Table and Base Breakdown



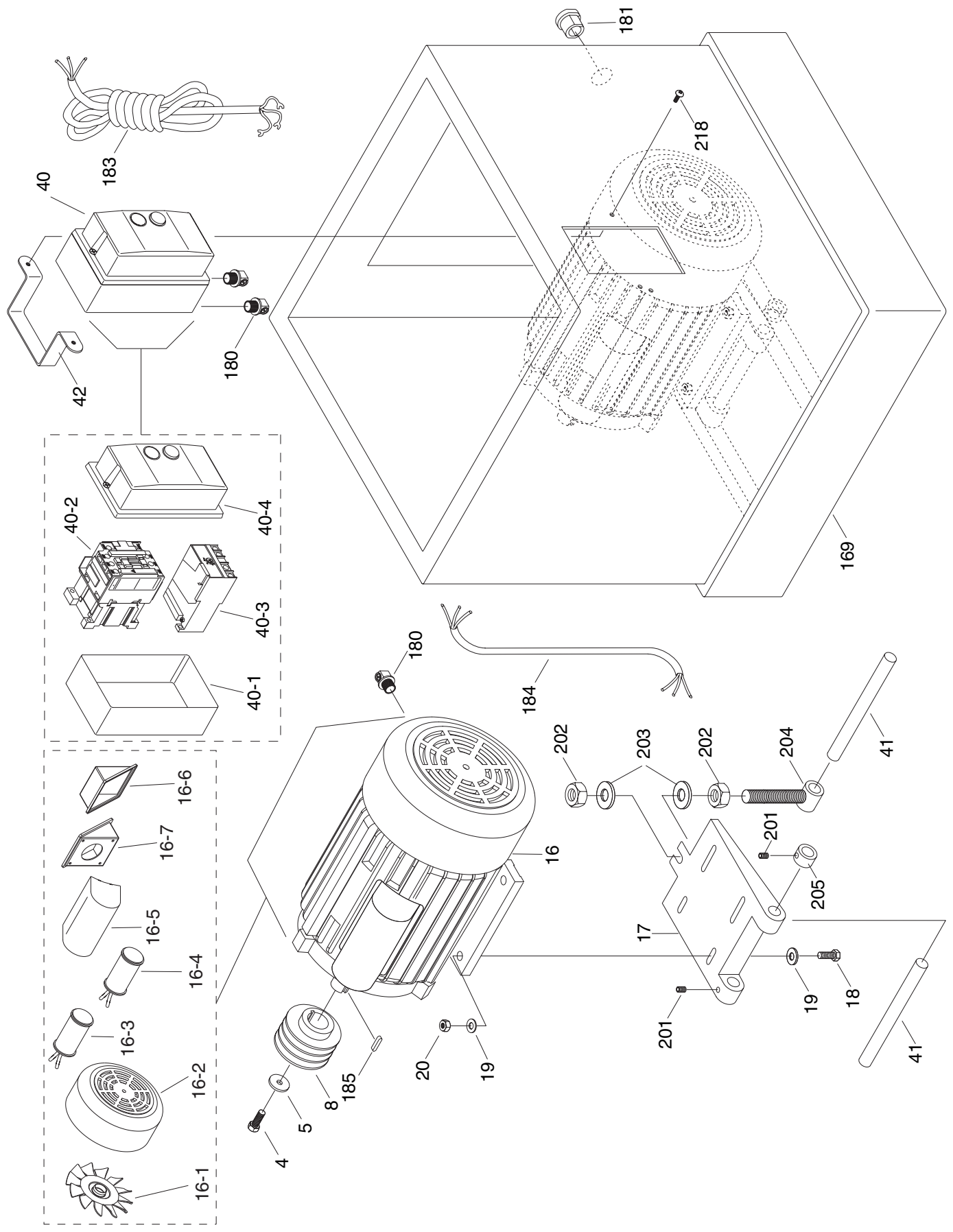
Internal Gearbox Breakdown



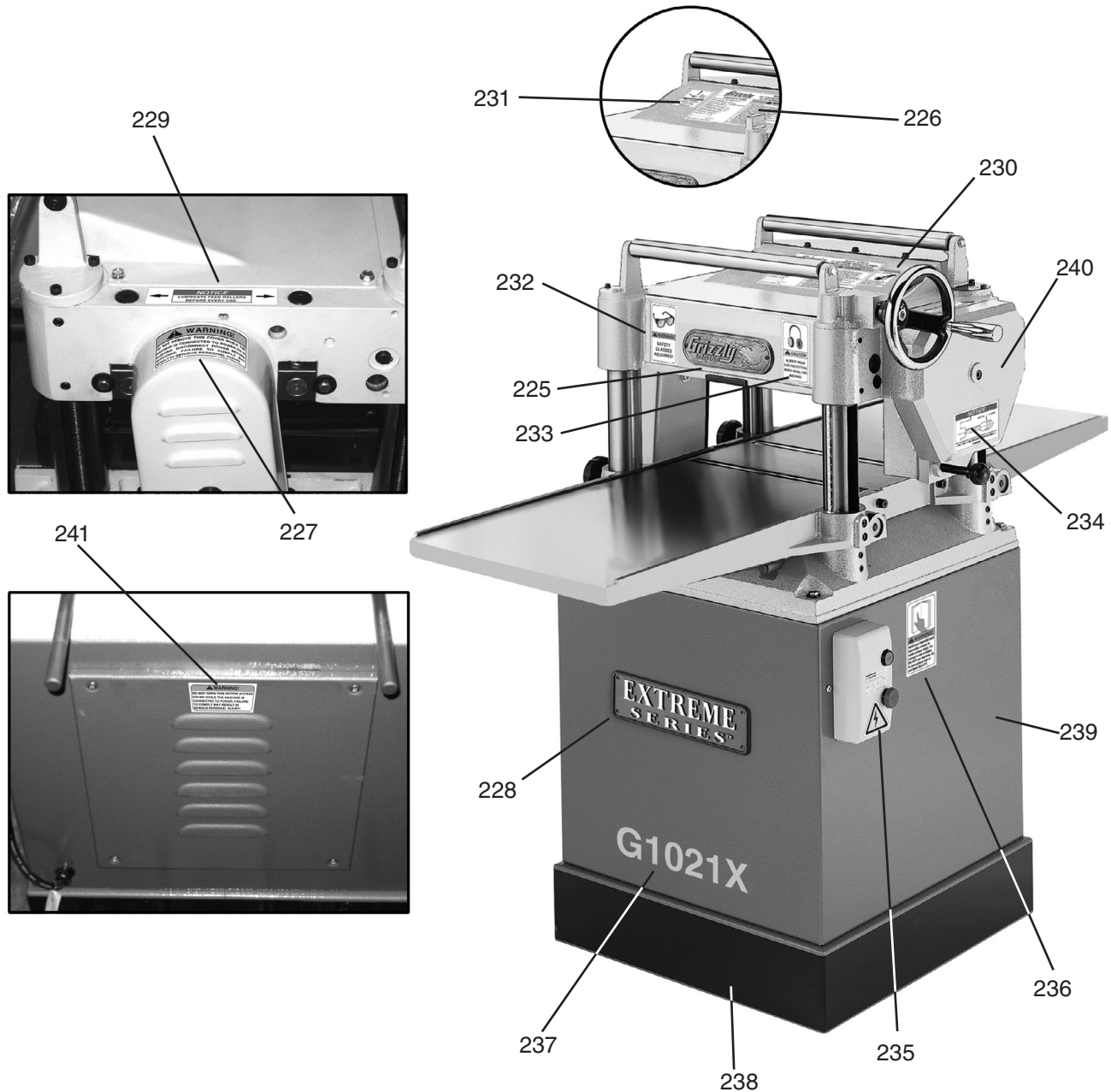
External Gearbox Breakdown



Stand and Motor Breakdown



Label Placement



WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.



Parts List

REF	PART #	DESCRIPTION
1	P1033084	PULLEY COVER
2	PFB01M	FLANGE BOLT M6-1 X 12
3	PVM59	V-BELT M-59 3L590
4	PB07M	HEX BOLT M8-1.25 X 25
5	P1021005	SPECIAL WASHER
6	P1033085	KNOB 5/16"-18
7	P1021007	CUTTERHEAD PULLEY
8	P1021008	MOTOR PULLEY
12	P1033080	STUD
13	P1033079	PULLEY GUARD
14	PB02M	HEX BOLT M6-1 X 12
15	PW03M	FLAT WASHER 6MM
16	P1021X016	MOTOR 3HP 220V SINGLE PHASE
16-1	P1021X016-1	MOTOR FAN
16-2	P1021X016-2	MOTOR FAN COVER
16-3	P1021X016-3	START CAPACITOR 600 MFD 125VAC
16-4	P1021X016-4	RUN CAPACITOR 50 MFD 350VAC
16-5	P1021X016-5	CAPACITOR COVER
16-6	P1021X016-6	MOTOR JUNCTION BOX COVER
16-7	P1021X016-7	MOTOR JUNCTION BOX
17	P1021Z017	MOTOR PLATE
18	PB14M	HEX BOLT M8-1.25 X 35
19	PW01M	FLAT WASHER 8MM
20	PN03M	HEX NUT M8-1.25
21	P1021Z021	WORM GEAR BOX
21-1	P1021Z021-1	ROLLER STAND
22	P1021Z022	HEAD CASTING
23	P1021023	CHIP DEFLECTOR
25	P1021025	TENSIONING SETSCREW
26	PSB05M	CAP SCREW M8-1.25 X 50
27	PSS11M	SETSCREW M6-1 X 16
28	P1021028	CHIP BREAKER SPRING
30	PN08M	HEX NUT M10-1.25
31	PW04M	FLAT WASHER 10MM
31A	P1021031A	DIRECTION SCALE
32	P1021032	HANDLE
33	P1021033	HEIGHT HANDWHEEL
34	PR22M	INT RETAINING RING 38MM
35	P1021035	BUSHING
36	PSS13M	SETSCREW M10-1.5 X 12
38	PSB26M	CAP SCREW M6-1 X 12
40	P1021Z040	3HP MAGNETIC SWITCH ASSEMBLY
40-1	P1021X40-1	SWITCH COVER (REAR)
40-2	P1021X40-2	CONTACTOR 220V
40-3	P1021X40-3	THERMAL RELAY

REF	PART #	DESCRIPTION
40-4	P1021X40-4	SWITCH COVER (FRONT)
41	P1021Z041	MOUNTING SHAFT
42	P1021Z042	SWITCH MOUNT BRACKET
43	P1021043	COLUMN
44	P1021044	SPINDLE NUT
45	P1021045	ELEV. LEAD SCREW, SHORT
46	PK48M	KEY 4 X 4 X 20
48	P1021048	COLUMN W/ SCALE SLOT
49	P1021049	SCALE
50	PS12M	PHLP HD SCREW M3-0.5 X 6
51	P1021Z051	ELEVATION SPINDLE, LONG
52	P1021052	POINTER
53	P1021053	TABLE
55	P6202	BEARING 6202-2RS
57	P1021057	SPROCKET
62	PEC05M	E-CLIP 15MM
63	P1021063	LIFTING HANDLE
64	P1021064	BASE
65	P1021065	IDLER BRACKET
66	P1021066	SHAFT
67	P1021067	IDLER SPROCKET
68	PR02M	EXT RETAINING RING 14MM
68-1	PW01M	FLAT WASHER 8MM
68-2	PB07M	HEX BOLT M8-1.25 X 25
69	P1021069B	TABLE ROLLER
70	P608	BEARING 608-2RS
73	PR21M	EXT RETAINING RING 35MM
75	PW04M	FLAT WASHER 10MM
76	PN02M	HEX NUT M10-1.5
77	P1021077	CHAIN
78	PSS04M	SETSCREW M6-1 X 12
79	PSB02M	CAP SCREW M6-1 X 20
80	P1021080	TABLE ROLLER SHAFT
82	PB07M	HEX BOLT M8-1.25 X 25
82A	PSS14M	SETSCREW M8-1.25 X 20
83	P1021X083	EXTENSION TABLE
87	PB02M	HEX BOLT M6-1 X 12
88	PW03M	FLAT WASHER 6MM
90	PSS11M	SETSCREW M6-1 X 16
90-1	PN01M	HEX NUT M6-1
91	PB09M	HEX BOLT M8-1.25 X 20
92	P1021092	PLATE
94	PSS14M	SETSCREW M8-1.25 X 12
97	P1021Z097	UPPER COVER
99	PRP07M	ROLL PIN 6 X 20



REF	PART #	DESCRIPTION
100	P6205	BEARING 6205-2RS
101	PK41M	KEY 8 X 8 X 40
102	P1021X102	SPIRAL CUTTERHEAD 15"
106	P1033099	CHAIN TENSIONER
107	P1021107	OIL PLUG
108	P1021108	OIL SEAL 28 X 40 X 8
109	P1021Z109	GEAR BOX
110	P1021110	GASKET
111	P6204	BEARING 6204-2RS
112	P1021112	GEAR
113	PSB02M	CAP SCREW M6-1 X 20
114	P6201	BEARING 6201-2RS
115	P1021115	GEAR
116A	PK10M	KEY 5 X 5 X 12
116B	PK06M	KEY 5 X 5 X 10
117	P1021117	GEAR AND SHAFT
119	P1021119	GEAR, 2 SPEED
120	P1021120	GEAR
121	P1021121	DOUBLE GEAR
122	P1021122	SHAFT
123	PK11M	KEY 6 X 6 X 40
125	P1021125	OIL SEAL 25 X 47 X 7
127	P1021127	COMPRESSION SPRING
128	P1021128	BALL 6MM
129	P1021129	SHIFTER
131	P1021131	SHIFTING HANDLE
132	P0550109	O-RING 12MM
133	P1021Z133	GEAR CASE COVER
134	P1021134	KNOB M12-1.75
135	PSB06M	CAP SCREW M6-1 X 25
136	P1021X136	GEARBOX MOUNTING ROD
137	P1021137	SPROCKET
138	P1021138	SPECIAL WASHER
139	PB18M	HEX BOLT M6-1 X 25
140	P1021140	CHAIN, 23 LINKS
141	P1021Z141	CHAIN COVER
142	PSB05M	CAP SCREW M8-1.25 X 50
143	P1021143	THREADED GIB
144	P1021144	LOCKING ROD
145	P1021145	LOCKING KNOB M12-1.75
146	P1021146	GIB
147	PSB01M	CAP SCREW M6-1 X 16
148	PW03M	FLAT WASHER 6MM
149	P1021149	SPROCKET

REF	PART #	DESCRIPTION
150	PK21M	KEY 5 X 5 X 23
151	P1021151	OUTFEED ROLLER
152	P1021152	SPRING
153	P1021153	BUSHING BLOCK
154	P1021154	CHIPBREAKER
155	PN01M	HEX NUT M6-1
156	PSS11M	SET SCREW M6-1 X 16
157	P1021157	CHIPBREAKER ADJUST ROD
159	PEC05M	E-CLIP 15MM
160	P1021160	SPACER
161	P1021161	ANTI-KICKBACK FINGER
162	P1021162	SHAFT
163	P1021163	INFEED ROLLER
164	P1021164	SPROCKET
165A	P1021165A	CHAIN, 31 LINKS
167	PWR810	WRENCH, 8 X 10
167-1	PWR1214	WRENCH, 12 X 14
168	P1021Z168	CHIP CHUTE
169	P1021Z169	STAND
170	PH7653002	INDEXABLE CUTTER 14 x 14 x 2
171	PFH15M	FLAT HD TORX SCR T20 M6-1 x 15
172	PHL01	REPLACEMENT HALF LINK
174	P1021174	DEPTH LIMITER
175	PFH05M	FLAT HD SCR M5-.8 X 12
176	P1033097	RETAINER
177	PR03M	EXT RETAINING RING 12MM
178	P1021178	PIVOT ROD
179	PN09M	HEX NUT M12-1.75
180	P1021180	STRAIN RELIEF
181	P1021Z181	STRAIN RELIEF
182	PLW03M	LOCK WASHER 6MM
183	PWRCRD220L	POWER CORD 220V, LONG, 10AWG
184	PWRCRD220S	POWER CORD 220V, SHORT, 16AWG
185	PK15M	KEY 5 X 5 X 35
186	PAW03M	HEX WRENCH 3MM
187	PAW04M	HEX WRENCH 4MM
188	PAW05M	HEX WRENCH 5MM
189	PAW06M	HEX WRENCH 6MM
190	G1021050A	RIVET
191	PSB04M	CAP SCREW M6-1 X 10
193	P1033105	SPACER
194	P1033104	EXTENSION SPRING
195	P1033102	SHAFT
196	P1033103	HANGER



REF	PART #	DESCRIPTION
201	PSS01M	SET SCREW M6-1 X 10
202	PN08M	HEX NUT M10-1.25
203	PW04M	FLAT WASHER 10MM
204	P1021Z204	PIVOT STUD
205	P1021Z205	COLLAR
206	P1021Z206	SHAFT
207	P608	BALL BEARING 608ZZ
208	P1021Z208	SHAFT WITH GEAR
209	PK05M	KEY 4 X 4 X 10
210	P6200	BALL BEARING 6200
211	P1021Z211	ROLLER SHAFT
212	PEC03M	E-CLIP 10MM
213	P1021Z213	GEAR
214	PR23M	INT RETAINING RING 40MM
215	P1021Z215	SPACER
218	PS14M	PHLP HD SCR M6-1 X 12
219	PW07	FLAT WASHER 5/16"
220	PN02	HEX NUT 5/16"-18
223	PH7653014	T-HANDLE DRIVER 1/4"

REF	PART #	DESCRIPTION
224	PH7653015	TORX BIT T20
225	H4609	GRIZZLY NAMEPLATE
226	P1021X226	G1021X MACHINE ID LABEL
227	P1021Z217	BELT GUARD LABEL
228	P1021X228	EXTREME SERIES NAMEPLATE
229	P1021X229	FEED ROLLER OIL LABEL
230	P1021X230	CUTTERHEAD LABEL
231	P1021X231	UNPLUG LABEL
232	PLABEL-11	SAFETY GLASSES 2" X 3-5/16"
233	PLABEL-15	EAR PROTECTION 2" X 3-5/16"
234	P1021X234	GEAR LEVER LABEL
235	PLABEL-14	ELECTRICITY LABEL
236	PLABEL-12A	READ MANUAL 2" X 3-5/16"
237	P1021X237	G1021X MODEL NUMBER LABEL
238	P1021Z223	BLACK TAPE 110MM X 2200MM
239	P1021X239	TOUCH-UP PAINT GREEN
240	P1021X240	TOUCH-UP PAINT BEIGE
241	P1021X241	MOTOR ACCESS LABEL

