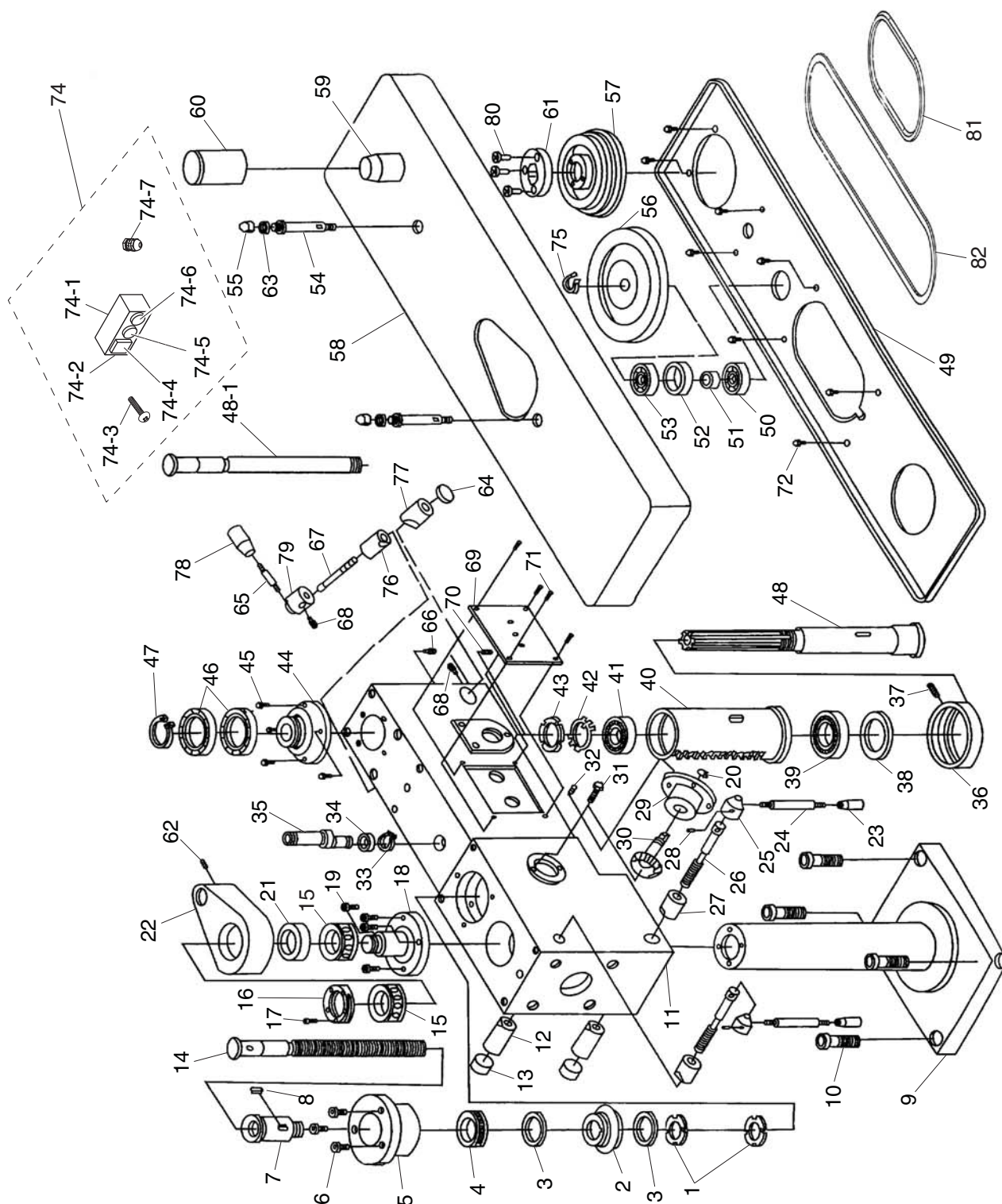


SECTION 10: PARTS

Mill Head Breakdown



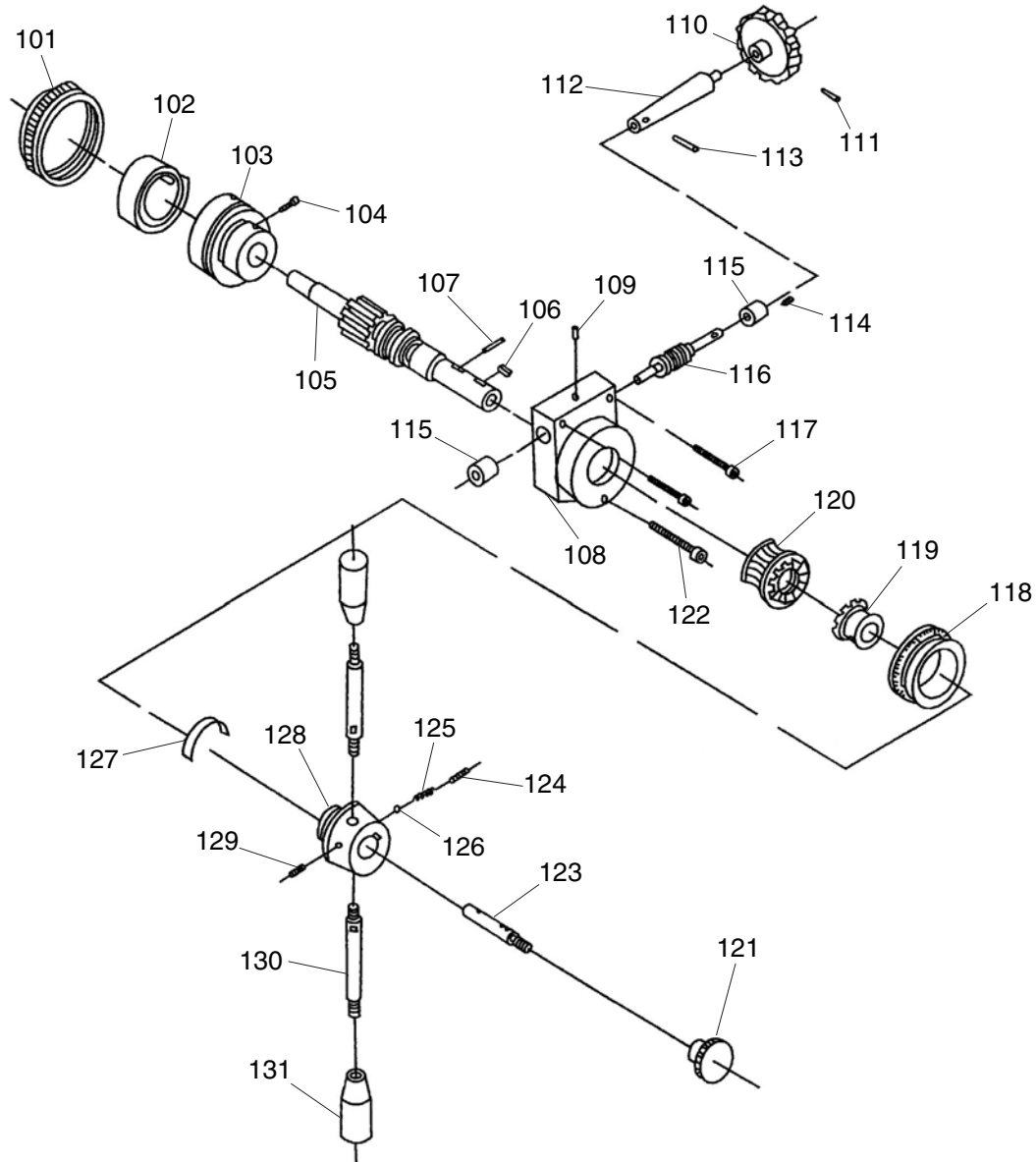
Mill Head Parts List

REF	PART #	DESCRIPTION
1	P4791001	SPANNER NUT M30-1.5
2	P4791002	BEVEL GEAR 46T
3	P4791003	SPACER
4	P8107	THRUST BEARING 8107
5	P4791005	LEADSCREW NUT BRACKET
6	PSB13M	CAP SCREW M8-1.25 X 30
7	P4791007	ELEVATION LEADSCREW NUT
8	PK60M	KEY 8 X 8 X 15
9	P4791009	MILL COLUMN
10	P4791010	CAP SCREW M16-2 X 35
11	P4791011	MILL HEADSTOCK CASTING
12	P4791012	LOCK PLUNGER
13	P4791013	SPECIAL HEX NUT
14	P4791014	ELEVATION LEADSCREW
15	P8108	THRUST BEARING 8108
16	P4791016	LOCK COLLAR M36-1.5
17	PS05M	PHLP HD SCR M5-.8 x 8
18	P4791018	MILL COLUMN BRACKET
19	PSB31M	CAP SCREW M8-1.25 X 25
20	PR07M	EXT RETAINING RING 18MM
21	P4791021	BUSHING
22	P4791022	COLUMN COVER
23	P4791023	LONG KNOB B8 X 40
24	P4791024	HANDLE M8-1.25 X 40
25	P4791025	HANDLE HUB
26	P4791026	LOCK BOLT
27	P4791027	LOCK BOLT SLEEVE
28	P4791028	TAPER PIN 4 X 28
29	P4791029	GEAR SHAFT BRACKET
30	P4791030	BEVEL GEAR SHAFT 30T
31	PB08M	HEX BOLT M6-1 X 20
32	PSS17M	SET SCREW M8-1.25 X 6
33	PR09M	EXT RETAINING RING 20MM
34	P4791034	BUSHING
35	P4791035	CAM SHAFT
36	P4791036	BEARING CAP
37	PSS07M	SET SCREW M5-.8 X 5
38	P4791038	FELT COLLAR
39	P4791039	TAPERED ROLLER BEARING 7108
40	P4791040	MILL QUILL
41	P4791041	TAPERED ROLLER BEARING 7107
42	P4791042	SPANNER LOCK WASHER 35MM
43	P4791043	SPANNER NUT M35-1.5
44	P4791044	BEARING CAP
45	PB148M	HEX BOLT M5-.8 X 16

REF	PART #	DESCRIPTION
46	P4791046	ROLLING BEARING 109
47	PR56M	EXT RETAINING RING 45MM
48	P4791048	MILL SPINDLE
48-1	P4791048-1	DRAW BAR
49	P4791049	MILL DRIVE SYSTEM BASE
50	P4791050	ROLLING BEARING 204
51	P4791051	SPACER
52	P4791052	BUSHING
53	P4791050	ROLLING BEARING 204
54	P4791054	THREADED SHAFT
55	PN43M	ACORN NUT M10-1.5
56	P4791056	IDLER PULLEY
57	P4791057	SPINDLE PULLEY
58	P4791058	MILL DRIVE SYSTEM COVER
59	P4791059	SPINDLE CAP BASE
60	P4791060	SPINDLE CAP
61	P4791061	PULLEY CAP
62	PSS14M	SET SCREW M8-1.25 X 12
63	PW04M	FLAT WASHER 10MM
64	P4791064	LOCK PLUNGER CAP
65	P4791065	HANDLE M10-1.25 X 50
66	PSB76M	CAP SCREW M8-1.25 X 18
67	P4791067	LOCK BOLT M10 X 50
68	PSS06M	SET SCREW M8-1.25 X 16
69	P4791069	SWITCH PANEL
70	PSS41M	SET SCREW M8-1.25 X 18
71	PS52M	PHLP HD SCR M4-.7 X 20
72	PS09M	PHLP HD SCR M5-.8 X 10
74	P4791074	MILL SWITCH ASSEMBLY
74-1	P479174-1	ELECTRICAL BOX
74-2	P479174-2	SWITCH COVER
74-3	PS36	PHLP HD SCR 10-24 X 2-1/2
74-4	P479174-4	FWD/REV SWITCH
74-5	P479174-5	ON SWITCH
74-6	P479174-6	OFF SWITCH
74-7	P4791941	STRAIN RELIEF
75	PEC08M	E-CLIP 16MM
76	P4791076	LOCK BOLT SLEEVE
77	P4791077	LOCK BOLT PLUNGER
78	P4791078	HANDLE KNOB
79	P4791079	HANDLE HUB
80	P4791080	SPECIAL SLOTTED SCREW
81	PVM37	V-BELT 3L370
82	PVM50	V-BELT 3L500



Downfeed Breakdown

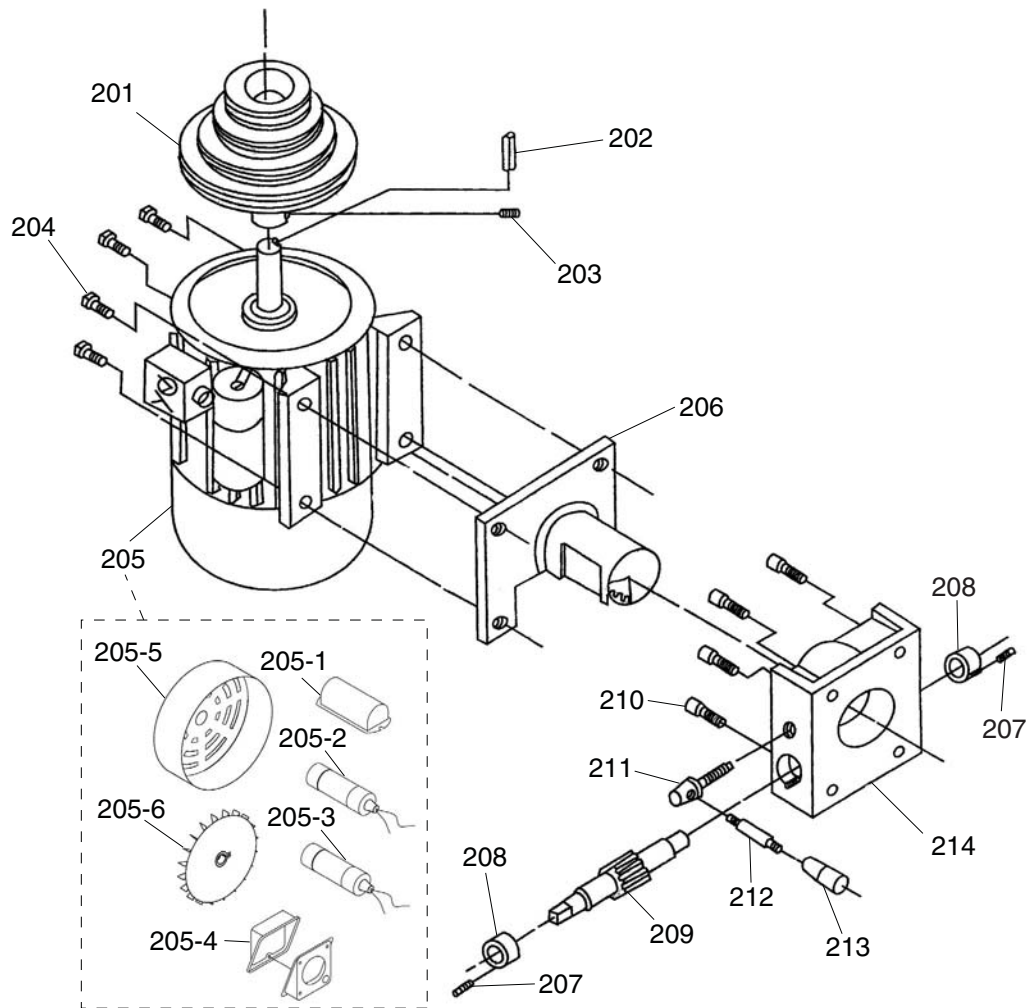


REF	PART #	DESCRIPTION
101	P4791101	SPRING COVER
102	P4791102	COILED SPRING 0.8 X 20 X 1000
103	P4791103	SPRING SEAT
104	PS17M	PHLP HD SCR M4-.7 x 6
105	P4791105	GEAR SHAFT 18T
106	PK99M	KEY 6 X 6 X 15
107	P4791107	PIN 5 X 28
108	P4791108	WORM SEAT
109	P4791109	BALL OILER 8MM
110	P4791110	STAR KNOB
111	P4791111	TAPER PIN 3 x 18
112	P4791112	SHAFT
113	PRP02M	ROLL PIN 3 X 16
114	PSS31M	SET SCREW M5-.8 X 8
115	P4791115	WORM SLEEVE
116	P4791116	WORM

REF	PART #	DESCRIPTION
117	PSB07M	CAP SCREW M6-1 X 30
118	P4791118	GRADUATED DIAL
119	P4791119	CLUTCH SLEEVE
120	P4791120	WORM
121	P4791121	KNOB
122	PSB109M	CAP SCREW M5-.8 X 50
123	P4791123	SHAFT
124	PSS04M	SET SCREW M6-1 X 12
125	P4791125	COMPRESSION SPRING 0.6 X 5 X 15
126	P4791126	STEEL BALL 5MM
127	P4791127	SPRING PLATE
128	P4791128	HANDLE SEAT
129	PSS04M	SET SCREW M6-1 X 12
130	P4791130	HANDLE LEVER M10-1.5 X 100
131	P4791131	HANDLE KNOB M10-1.5 X 50



Mill Motor Breakdown

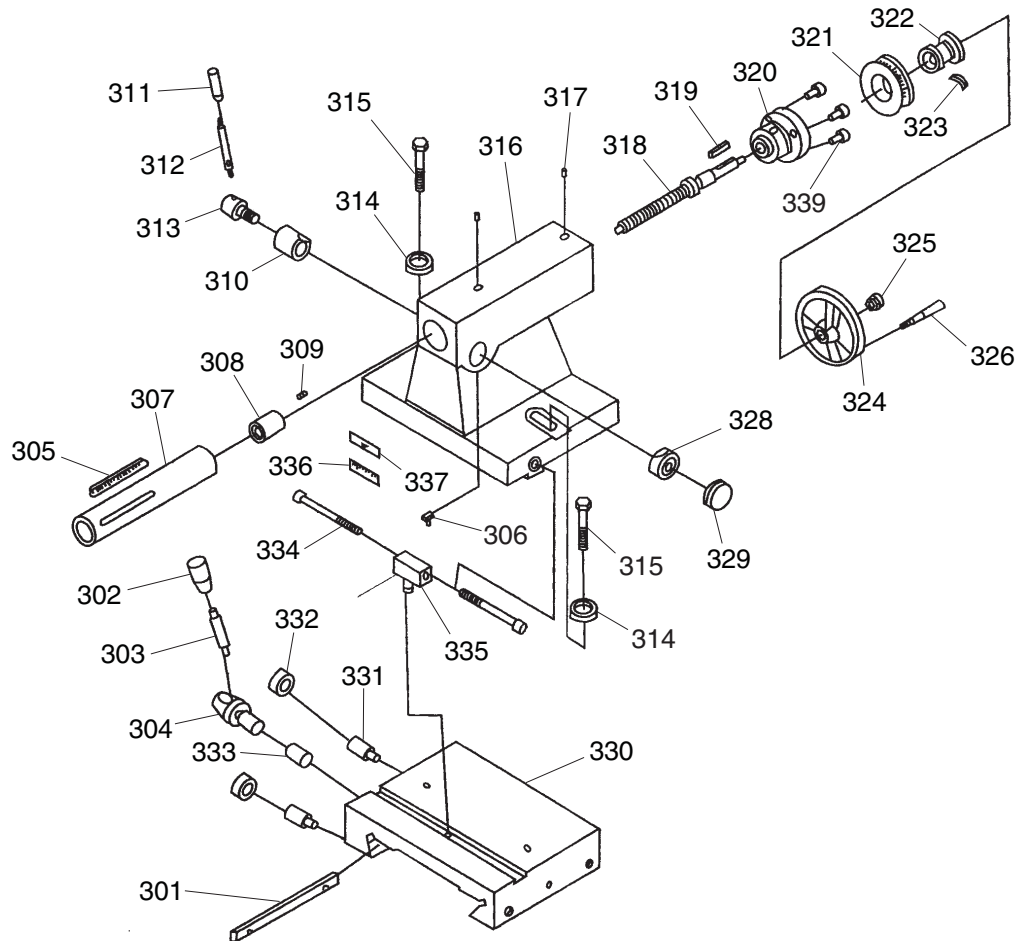


REF	PART #	DESCRIPTION
201	P4791201	MOTOR PULLEY
202	PK99M	KEY 6 X 6 X 15
203	PSS05M	SET SCREW M5-.8 X 10
204	PB85M	HEX BOLT M8-1.25 X 18
205	P4791205	MILL MOTOR 3/4HP 220V 1-PH
205-1	P4791205-1	CAPACITOR COVER
205-2	P4791205-2	S CAPACITOR 75M 250V 1-1/4 X 3-1/8
205-3	P4791205-3	R CAPACITOR 16M 450V 1-5/8 X 2-7/8
205-4	P4791205-4	MOTOR WIRING JUNCTION BOX
205-5	P4791205-5	MOTOR FAN COVER

REF	PART #	DESCRIPTION
205-6	P4791205-6	MOTOR FAN
206	P4791206	MOTOR MOUNT
207	PSS31M	SET SCREW M5-.8 X 8
208	P4791208	COLLAR
209	P4791209	GEAR SHAFT 12T
210	PSB76M	CAP SCREW M8-1.25 X 18
211	P4791211	HANDLE HUB
212	P4791212	HANDLE LEVER M6-1 X 36
213	P4791213	KNOB M6-1 X 25
214	P4791214	MOTOR BRACKET



Tailstock Breakdown

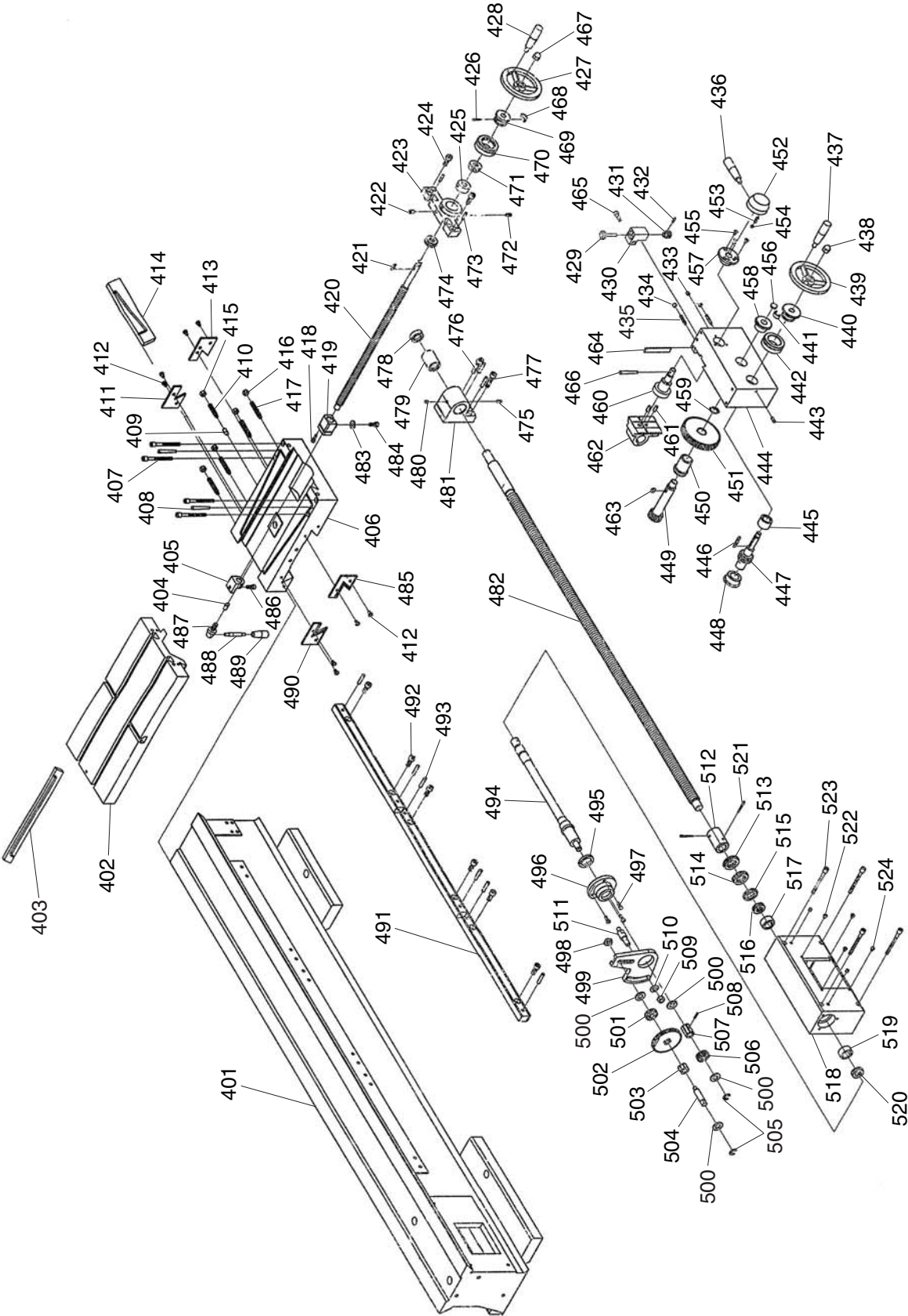


REF	PART #	DESCRIPTION
301	P4791301	TALESTOCK GIB
302	P4791302	KNOB M6-1 X 36
303	P4791303	HANDLE M6-1 X 40
304	P4791304	HANDLE HUB
305	P4791305	GRADUATED LABEL
306	P4791306	SPECIAL T-NUT
307	P4791307	TAILSTOCK QUILL
308	P4791308	COLLAR
309	PSS05M	SET SCREW M5-.8 X 10
310	P4791310	LOCK PLUNGER
311	P4791311	KNOB
312	P4791312	HANDLE
313	P4791313	HANDLE HUB
314	PW04M	FLAT WASHER 10MM
315	PB116M	HEX BOLT M10-1.5 X 45
316	P4791316	TAILSTOCK CASTING
317	P4791109	BALL OILER 8MM
318	P4791318	TAILSTOCK LEADSCREW
319	PK125M	KEY 4 X 4 X 28

REF	PART #	DESCRIPTION
320	P4791320	TAILSTOCK LEADSCREW NUT
321	P4791321	GRADUATED DIAL
322	P4791322	BUSHING
323	P4791323	SPRING PLATE
324	P4791324	HANDWHEEL
325	PN43M	ACORN NUT M10-1.5
326	P4791326	HANDWHEEL HANDLE
328	P4791328	LOCK PLUNGER
329	P4791329	PLUG
330	P4791330	TAILSTOCK BASE
331	PSS19M	SET SCREW M8-1.25 X 30
332	PN03M	HEX NUT M8-1.25
333	P4791333	LOCK PLUNGER
334	PSB106M	CAP SCREW M8-1.25 X 90
335	P4791335	ADJUSTMENT NUT
336	P4791336	OFFSET LABEL
337	P4791337	INDICATOR LABEL
339	P4791339	SPECIAL CAP SCREW



Bed Breakdown



Bed Parts List

REF	PART #	DESCRIPTION
401	P4791401	BED
402	P4791402	TABLE
403	P4791403	TABLE GIB
404	P4791404	LOCK PLUNGER
405	P4791405	BRACKET
406	P4791406	SADDLE
407	PSB49M	CAP SCREW M6-1 X 60
408	P4791408	TAPER PIN 5 X 45
409	P4791409	LOCK PLUNGER
410	PSS84M	SET SCREW M10-1.5 X 35
411	P4791411	WIPER RIGHT REAR
412	PS09M	PHLP HD SCR M5-.8 X 10
413	P4791413	WIPER RIGHT FRONT
414	P4791414	SADDLE GIB
415	PN02M	HEX NUT M10-1.5
416	PN03M	HEX NUT M8-1.25
417	PSS42M	SET SCREW M8-1.25 X 50
418	PSB16M	CAP SCREW M4-.7 X 16
419	P4791419	CROSS LEADSCREW NUT
420	P4791420	CROSS LEADSCREW
421	PK134M	KEY 4 X 4 X 14
422	P4791109	BALL OILER 8MM
423	P4791423	CROSS LEADSCREW BRACKET
424	PSB11M	CAP SCREW M8-1.25 X 16
425	P4791425	BUSHING
426	PRP56M	ROLL PIN 4 X 25
427	P4791427	HANDWHEEL 12-1.75 X 100
428	P4791428	HANDLE W/ SLEEVE M6-1 X 65
429	P4791429	THREAD DIAL
430	P4791430	THREAD DIAL BODY
431	P4791431	WORM
432	PRP61M	ROLL PIN 3 X 12
433	P4791109	BALL OILER 8MM
434	PN06M	HEX NUT M5-.8
435	PSS27M	SET SCREW M5-.8 X 30
436	P4791436	HANDLE
437	P4791437	HANDLE W/ SLEEVE
438	PN43M	ACORN NUT M10-1.5
439	P4791439	HANDWHEEL B12-1.75 X 125
440	P4791440	BEARING SLEEVE
441	P4791441	SPRING PLATE
442	P4791442	GRADUATED DIAL
443	PSS34M	SET SCREW M5-.8 X 16
444	P4791444	APRON
445	P4791445	BUSHING
446	PK31M	KEY 4 X 4 X 30
447	P4791447	GEAR SHAFT 20T
448	P4791448	END CAP
449	P4791449	GEAR SHAFT 14T
450	P4791450	SLEEVE

REF	PART #	DESCRIPTION
451	P4791451	GEAR 60T
452	P4791452	HANDLE HUB
453	P4791453	COMPRESSION SPRING .8 X 5 X 25
454	P4791454	STEEL BALL 6.5MM
455	PFH25M	FLAT HD SCR M4-.7 X 12
456	P4791456	END CAP
457	P4791457	GEAR SHAFT BRACKET
458	P4791458	BEARING SLEEVE
459	PR09M	EXT RETAINING RING 20MM
460	P4791460	SWITCH SHAFT
461	PK81M	KEY 6 X 6 X 12
462	P4791462	HALF-NUT
463	PK81M	KEY 6 X 6 X 12
464	P4791464	HALF-NUT GIB
465	PSB06M	CAP SCREW M6-1 X 25
466	PRP30M	ROLL PIN 5 X 50
467	PN43M	ACORN NUT M10-1.5
468	P4791468	SPRING PLATE
469	P4791469	COLLAR
470	P4791470	GRADUATED DIAL
471	P4791471	ROLLER BEARING GB301-84
472	PSS05M	SET SCREW M5-.8 X 10
473	PRP26M	ROLL PIN 5 X 26
474	P4791474	ROLLER BEARING GB301-84
475	PSS05M	SET SCREW M5-.8 X 10
476	P4791476	TAPER PIN 6 X 32
477	PSB13M	CAP SCREW M8-1.25 X 30
478	P4791478	END CAP
479	P4791479	BUSHING
480	P4791109	BALL OILER 8MM
481	P4791481	LEADSCREW BRACKET
482	P4791482	LONGITUDINAL LEADSCREW
483	PSB01M	CAP SCREW M6-1 X 16
484	PW03M	FLAT WASHER 6MM
485	P4791485	WIPER LEFT FRONT
486	PSB01M	CAP SCREW M6-1 X 16
487	P4791487	HANDLE HUB
488	P4791488	HANDLE M6-1 X 40
489	P4791489	KNOB M6-1 X 30
490	P4791490	WIPER LEFT REAR
491	P4791491	RACK
492	PSB58M	CAP SCREW M8-1.25 x 12
493	PRP08M	ROLL PIN 6 X 30
494	P4791494	CHANGE GEAR SHAFT
495	P4791495	COLLAR
496	P4791496	BRACKET
497	PB173M	HEX BOLT M4-.7 X 20
498	P4791498	SPECIAL T-NUT
499	P4791499	CHANGE GEAR PIVOT
500	PW06M	FLAT WASHER 12MM



Bed Parts List

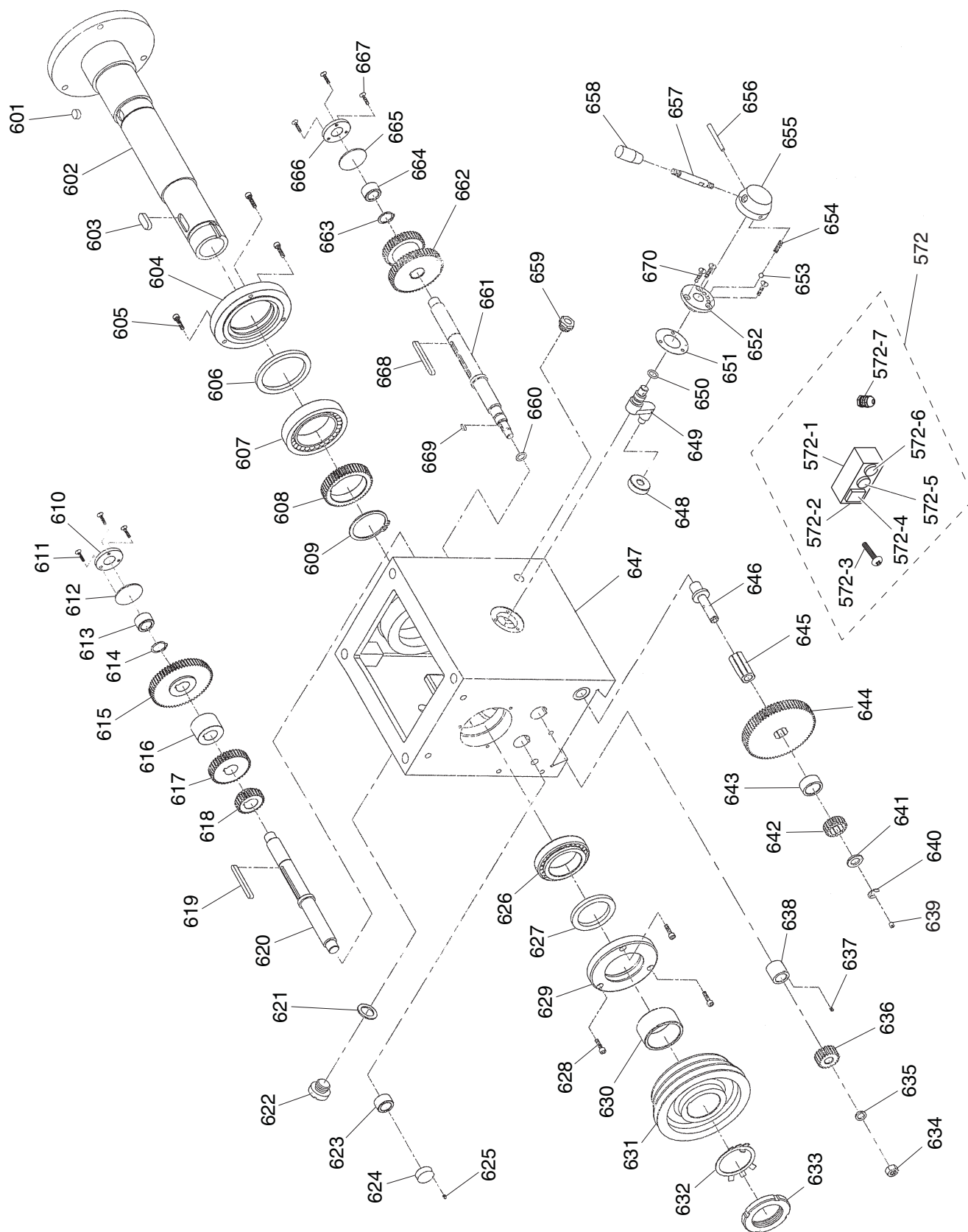
REF	PART #	DESCRIPTION
501	P4791501	CHANGE GEAR 20T
501A	P4791501A	CHIP PAN
502	P4791502	CHANGE GEAR 35T
503	P4791503	SPLINE
504	P4791504	SHAFT
505	PEC10M	E-CLIP 9MM
506	P4791506	CHANGE GEAR 26T
507	P4791507	SPLINE
508	PK98M	KEY 3 X 3 X 16
509	PN02M	HEX NUT M10-1.5
510	PW04M	FLAT WASHER 10MM
511	P4791511	STATIONARY SHAFT
512	P4791512	CONNECTING SLEEVE
513	P4791513	SPANNER NUT M20-1.5
514	P4791514	SPANNER NUT M20-1.5

REF	PART #	DESCRIPTION
515	P4791515	SPACER
516	P51104	THRUST BEARING 51104
517	P4791517	BUSHING
518	P4791518	GEARBOX CASTING
519	P4791519	BUSHING
520	P8105	THRUST BEARING 8105
521	P4791521	TAPER PIN 6 X 32
522	P4791109	BALL OILER 8MM
523	PSB42M	CAP SCREW M6-1 X 85
524	PS07M	PHLP HD SCR M4-.7 X 8
1000A	P47911000A	COMPLETE LEFT CABINET ASSY
1001A	P47911001A	COMPLETE RIGHT CABINET ASSY
1002	P47911002	CENTER PANEL
1003	P47911003	CENTER PANEL BRACKET LEFT
1004	P47911004	CENTER PANEL BRACKET RIGHT

* Not Shown



Lathe Head Breakdown



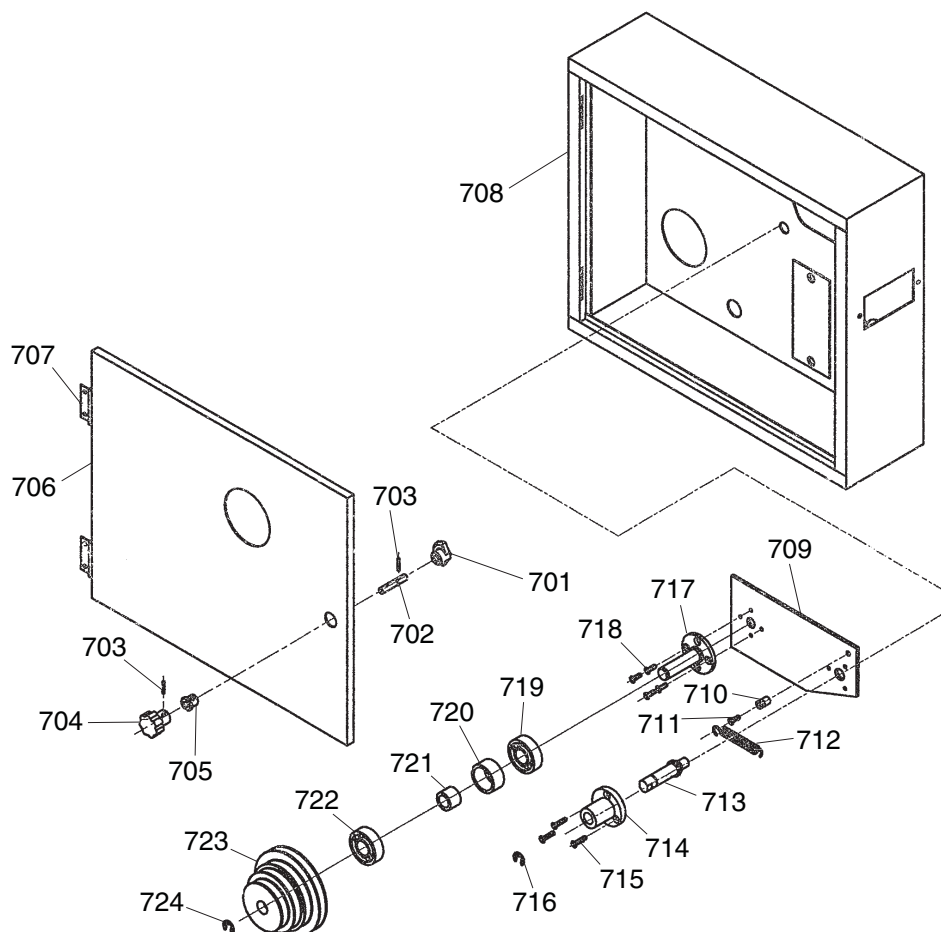
Lathe Head Parts List

REF	PART #	DESCRIPTION
572	P4791572	LATHE SWITCH ASSEMBLY
572-1	P479174-1	ELECTRICAL BOX
572-2	P479174-2	SWITCH COVER
572-3	PS36	PHLP HD SCR 10-24 X 2-1/2
572-4	P479174-4	FWD/REV SWITCH
572-5	P479174-5	ON SWITCH
572-6	P479174-6	OFF SWITCH
572-7	P4791941	STRAIN RELIEF
601	PK154M	KEY 12 X 12 X 14
602	P4791602	LATHE SPINDLE
603	PK156M	KEY 12 x 12 X 28
604	P4791604	BEARING OIL SEAL
605	PSB15M	CAP SCREW M5-.8 X 20
606	P4791606	GASKET
607	P4791607	TAPERED ROLLER BEARING 7112
608	P4791608	GEAR 48T
609	PR78M	EXT RETAINING RING 55MM
610	P4791610	END CAP
611	PSS35M	SET SCREW M4-.7 X 16
612	PORP040	O-RING 39.7 X 3.5 P40
613	P4791613	ROLLER BEARING 15 X 25MM
614	PR09M	EXT RETAINING RING 20MM
615	P4791615	GEAR 60T
616	P4791616	SHAFT SLEEVE
617	P4791617	GEAR 37T
618	P4791618	GEAR 26T
619	P4791619	KEY 6 X 6 X 65
620	P4791620	MIDDLE SHAFT
621	P4791621	RUBBER GASKET
622	P4791622	PLUG M20-1.5
623	P4791623	ROLLER BEARING 15 X 25MM
624	P4791624	END CAP
625	PSS08M	SET SCREW M4-.7 X 5
626	P4791626	TAPERED ROLLER BEARING 7110
627	P4791627	GASKET
628	PSB15M	CAP SCREW M5-.8 X 20
629	P4791629	END CAP
630	P4791630	BUSHING
631	P4791631	SPINDLE PULLEY

REF	PART #	DESCRIPTION
632	P4791632	SPANNER LOCK WASHER
633	P4791633	SPANNER NUT M50-1.5
634	PN02M	HEX NUT M10-1.5
635	PLW06M	LOCK WASHER 10MM
636	P4791636	GEAR 20T
637	PSS08M	SET SCREW M4-.7 X 5
638	P4791638	ROLLER BEARING 15 X 25MM
639	P4791109	BALL OILER 8MM
640	PEC10M	E-CLIP 9MM
641	PW04M	FLAT WASHER 10MM
642	P4791642	CHANGE GEAR 20T
643	P4791643	BUSHING
644	P4791644	GEAR 50T
645	P4791645	SPLINE
646	P4791646	SHAFT
647	P4791647	HEADSTOCK CASTING
648	P4791648	SPACER
649	P4791649	ROCKER ARM
650	PORP016	O-RING 15.8 X 2.4 P16
651	P4791651	GASKET
652	P4791652	INDENT PLATE
653	P4791653	STEEL BALL
654	P4791654	COMPRESSION SPRING .08 X 5 X 25
655	P4791655	HANDLE HUB
656	PRP30M	ROLL PIN 5 X 50
657	P4791657	HANDLE
658	P4791658	KNOB BM8-1 X 40
659	P4791659	SIGHT GLASS M16-1.5
660	PORP016	O-RING 15.8 X 2.4 P16
661	P4791661	OUTPUT SHAFT
662	P4791662	DUPLEX GEAR 39T
663	PR09M	EXT RETAINING RING 20MM
664	P4791664	ROLLER BEARING 15 X 25MM
665	PORP012	O-RING 11.8 X 2.4 P12
666	P4791666	END CAP
667	PSS35M	SET SCREW M4-.7 X 16
668	P4791668	KEY 6 X 6 X 70
669	PK05M	KEY 4 X 4 X 10
670	PFH05M	FLAT HD SCR M5-.8 X 12



Change Gear Box Breakdown

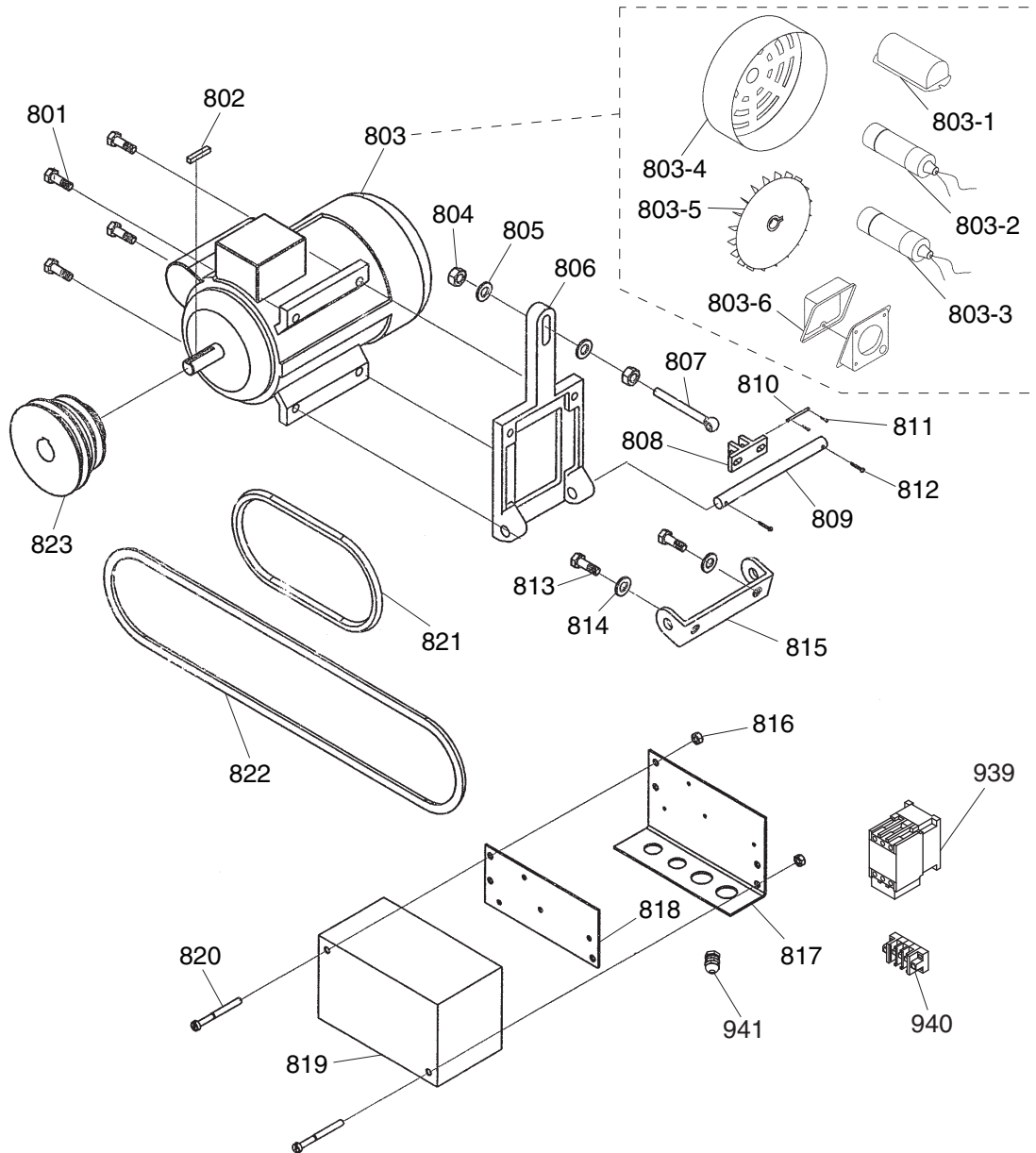


REF	PART #	DESCRIPTION
701	P4791701	DOOR LATCH
702	P4791702	SHAFT
703	P4791703	TAPER PIN 3 x 18
704	P4791704	STAR GRIP KNOB 8 X 32
705	P4791705	BUSHING
706	P4791706	DOOR
707	P4791707	BUTT HINGE
708	P4791708	LATHE DRIVE SYSTEM CABINET
709	P4791709	PIVOT PLATE
710	P4791710	BUSHING
711	PFH05M	FLAT HD SCR M5-.8 X 12
712	P4791712	TENSION SPRING 2 X 12 X 61.5

REF	PART #	DESCRIPTION
713	P4791713	AXIS SHAFT
714	P4791714	AXIS SHAFT BRACKET
715	PS05M	PHLP HD SCR M5-.8 x 8
716	PEC12M	E-CLIP 12MM
717	P4791717	IDLER PULLEY BRACKET
718	PS05M	PHLP HD SCR M5-.8 x 8
719	P4791719	DEEP GROOVE BALL BEARING 203
720	P4791720	OUTER SPRING SLEEVE
721	P4791721	INNER SPRING SLEEVE
722	P4791722	DEEP GROOVE BALL BEARING 203
723	P4791723	IDLER PULLEY
724	PEC05M	E-CLIP 15MM



Lathe Motor Breakdown

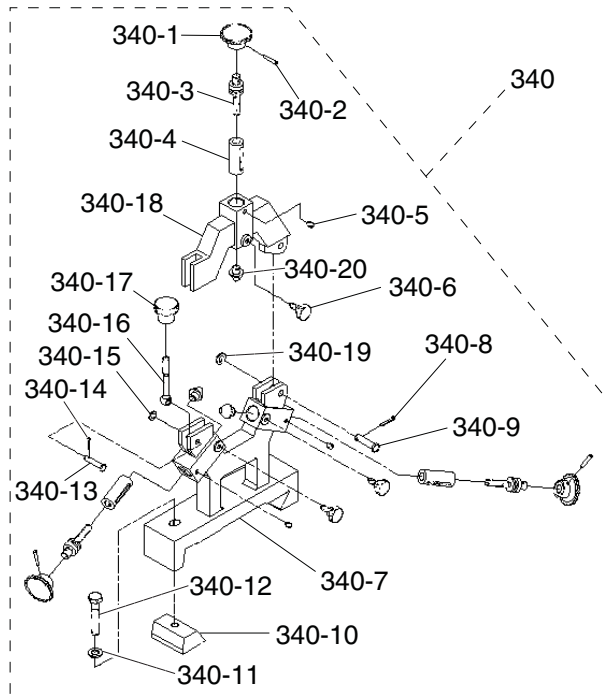


REF	PART #	DESCRIPTION
801	PB07M	HEX BOLT M8-1.25 X 25
802	PK41M	KEY 8 X 8 X 40
803	P4791803	MOTOR 1-1/2HP 220V 1-PH
803-1	P4791803-1	CAPACITOR COVER
803-2	P4791803-2	S CAP. 150M 250V 1-1/4 X 3-1/8
803-3	P4791803-3	R CAP. 20M 450V 1-1/8 X 3
803-4	P4791803-4	MOTOR FAN COVER
803-5	P4791803-5	MOTOR FAN
803-6	P4791803-6	MOTOR WIRING JUNCTION BOX
804	PN02M	HEX NUT M10-1.5
805	PW04M	FLAT WASHER 10MM
806	P4791806	MOTOR MOUNT
807	P4791807	DOG BOLT M10-1.5 X 70
808	P4791808	BRACKET
809	P4791809	AXLE SHAFT
810	PRP46M	ROLL PIN 6 X 28

REF	PART #	DESCRIPTION
811	PRP99M	ROLL PIN 2 X 12
812	PRP42M	ROLL PIN 3 X 20
813	PB27M	HEX BOLT M12-1.75 X 30
814	PLW05M	LOCK WASHER 12MM
815	P4791815	MOTOR MOUNT BRACKET
816	PN01M	HEX NUT M6-1
817	P4791817	ELECTRICAL BOX MOUNT
818	P4791818	MOUNTING PANEL
819	P4791819	ELECTRICAL BOX
820	P4791820	SPECIAL SCREW
821	PVM26	V-BELT 3L260
822	PVM29	V-BELT 3L290
823	P4791823	MOTOR PULLEY
939	P4791939	MAGNETIC CONTACTOR
940	P4791940	TERMINAL BOARD 5P
941	P4791941	STRAIN RELIEF

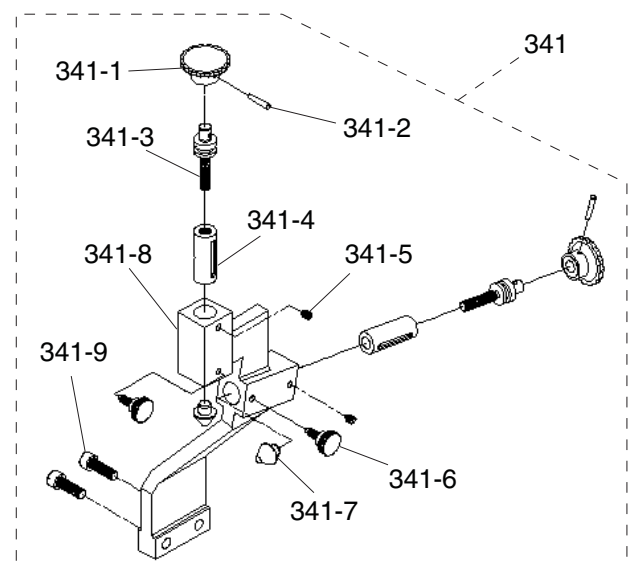


Steady Rest Breakdown



REF	PART #	DESCRIPTION
340	P4791340	STEADY REST ASSEMBLY
340-1	PSW03-1	KNOB
340-2	P4791340-2	TAPER PIN 3 X 22
340-3	P4791340-3	ADJUSTMENT BOLT
340-4	P4791340-4	ADJUSTMENT BOLT SLEEVE
340-5	PSS01M	SET SCREW M6-1 X 10
340-6	P4791340-6	KNURLED SCREW
340-7	P4791340-7	BOTTOM FRAME
340-8	PRP61M	ROLL PIN 3 X 12
340-9	P4791340-9	PIVOT PIN
340-10	P4791340-10	CLAMP SHOE
340-11	PW04M	FLAT WASHER 10MM
340-12	PB116M	HEX BOLT M10-1.5 X 45
340-13	P4791340-13	PIVOT PIN
340-14	PRP99M	ROLL PIN 2 X 10
340-15	PW03M	FLAT WASHER 6MM
340-16	P4791340-16	DOG BOLT
340-17	P4791340-17	KNOB
340-18	P4791340-18	UPPER FRAME
340-19	PW01M	FLAT WASHER 8MM
340-20	P4791340-20	FINGER

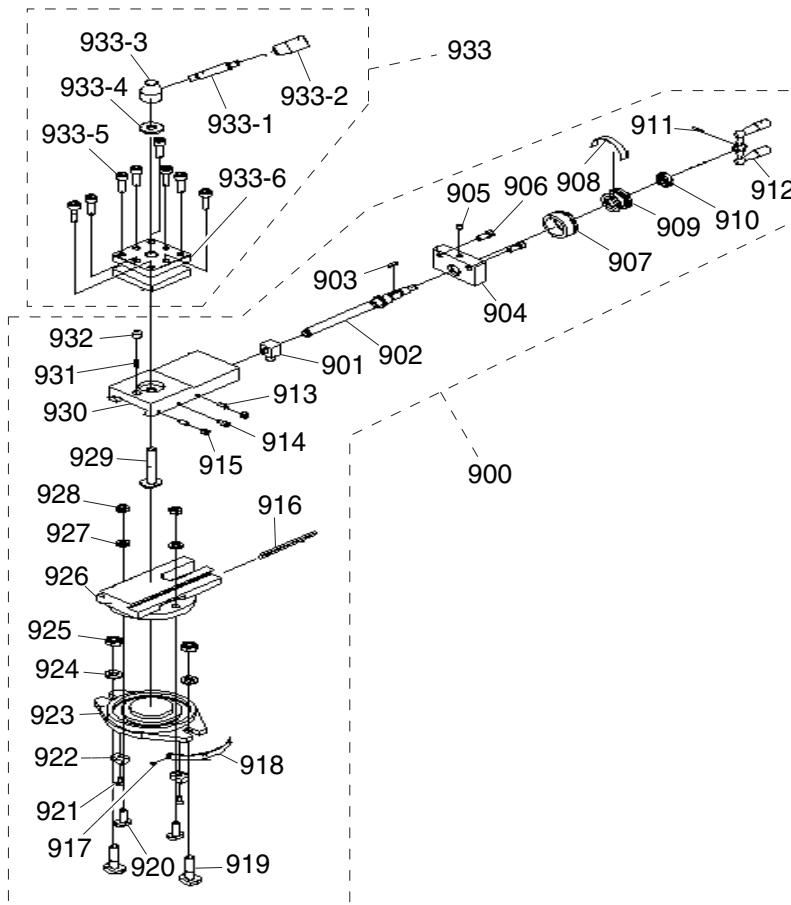
Follow Rest Breakdown



REF	PART #	DESCRIPTION
341	P4791341	FOLLOW REST ASSEMBLY
341-1	PSW03-1	KNOB
341-2	P4791340-2	TAPER PIN 3 X 22
341-3	P4791340-3	ADJUSTMENT BOLT
341-4	P4791340-4	ADJUSTMENT BOLT SLEEVE
341-5	PSS01M	SET SCREW M6-1 X 10
341-6	P4791340-6	KNURLED SCREW
341-7	P4791340-20	FINGER
341-8	P4791341-8	FRAME
341-9	PSB14M	CAP SCREW M8-1.25 X 20



Compound Slide Breakdown

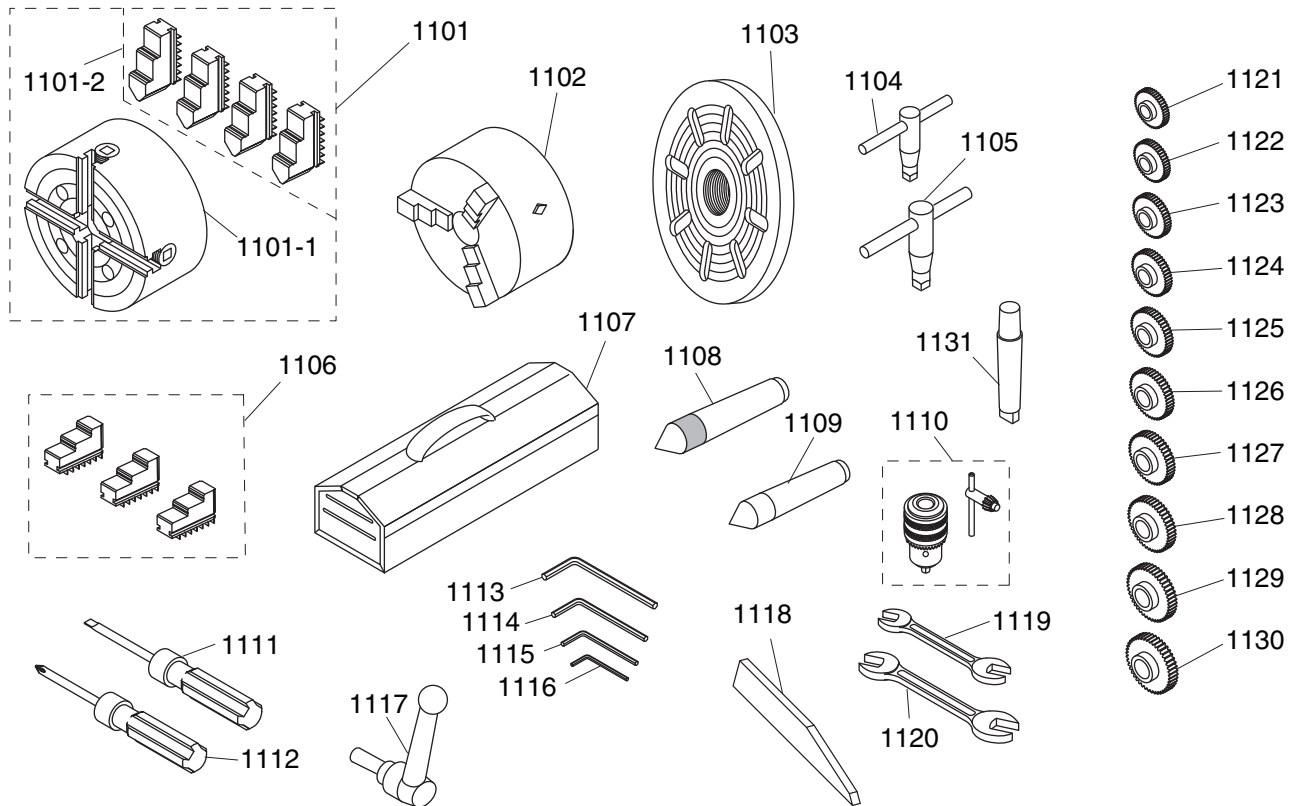


REF	PART #	DESCRIPTION
900	P4791900	COMPLETE COMPOUND ASSY
901	P4791901	LEADSCREW NUT
902	P4791902	COMPOUND SLIDE LEADSCREW
903	PK134M	KEY 4 X 4 X 14
904	P4791904	LEADSCREW BRACKET
905	P4791109	BALL OILER 8MM
906	PSB01M	CAP SCREW M6-1 X 16
907	P4791907	GRADUATED DIAL
908	P4791908	SPRING INDICATOR
909	P4791909	BUSHING
910	P4791910	SPANNER NUT
911	P4791911	TAPER PIN 3 X 16
912	P4791912	DUAL BALL HANDLE
913	PSS34M	SET SCREW M5-.8 X 14
914	PSB50M	CAP SCREW M5-.8 X 10
915	PN06M	HEX NUT M5-.8
916	P4791916	GIB
917	P4791917	RIVET
918	P4791918	ANGLE SCALE
919	P4791919	T-BOLT M10-1.5 X 30

REF	PART #	DESCRIPTION
920	P4791920	SPECIAL T-BOLT
921	PS02M	PHLP HD SCR M4-.7 X 12
922	P4791922	BLOCK
923	P4791923	COMPOUND SLIDE MOUNT
924	PW04M	FLAT WASHER 10MM
925	PN02M	HEX NUT M10-1.5
926	P4791926	COMPOUND SLIDE BASE
927	PW01M	FLAT WASHER 8MM
928	PN03M	HEX NUT M8-1.25
929	P4791929	TOOL POST BOLT
930	P4791930	COMPOUND SLIDE TOP
931	P4791931	COMPRESSION SPRING
932	P4791932	PLUNGER
933	P4791933	TOOL POST ASSEMBLY
933-1	P4791933-1	HANDLE
933-2	PSW03-1	KNOB
933-3	P4791933-3	HANDLE HUB
933-4	P4791933-4	SPECIAL WASHER
933-5	PSB31M	CAP SCREW M8-1.25 X 25
933-6	P4791933-6	TOOL POST BASE



Accessories Breakdown

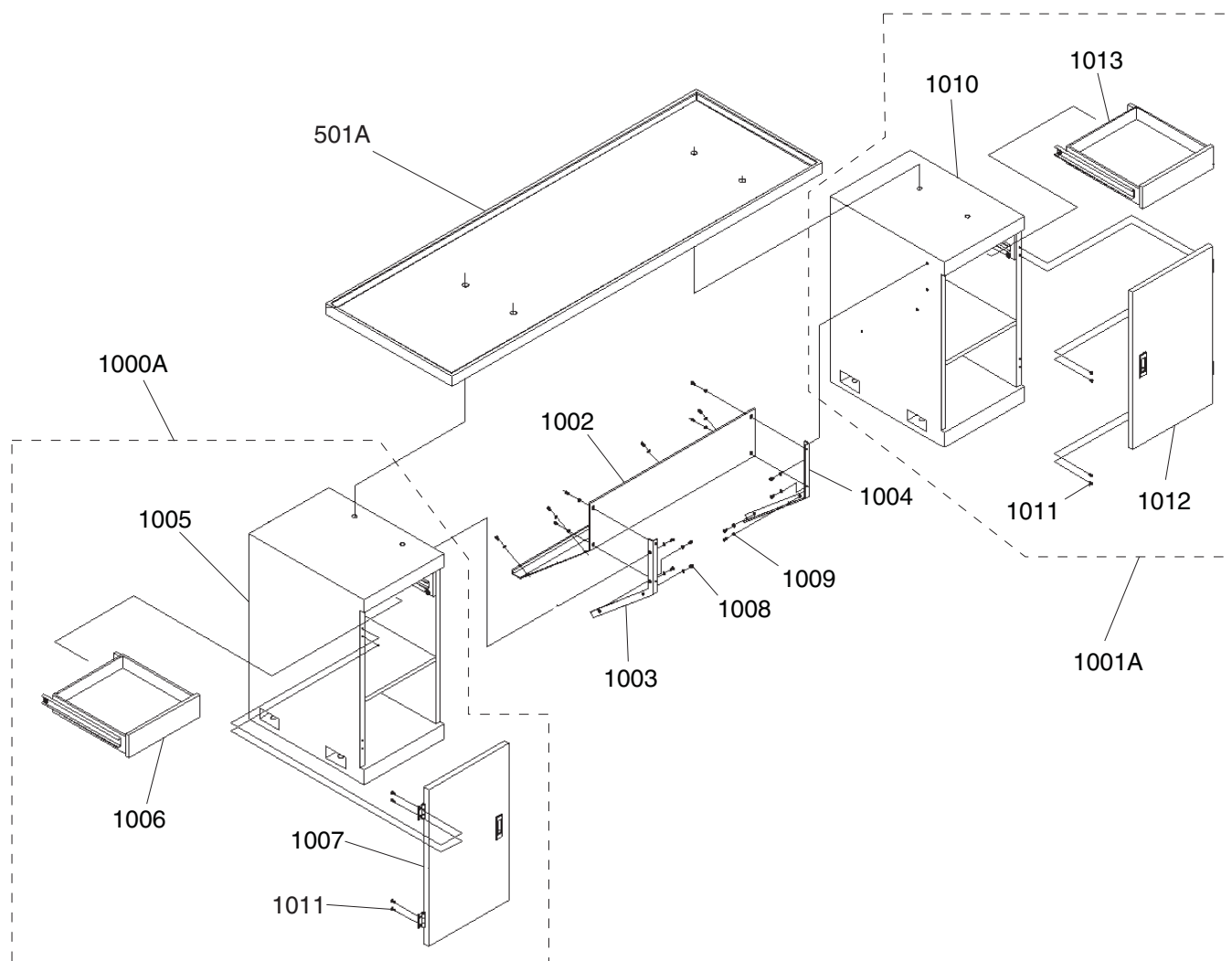


REF	PART #	DESCRIPTION
1101	P47911101	4-JAW CHUCK ASSY 8"
1101-1	P47911101-1	4-JAW CHUCK 8"
1101-2	P47911101-2	JAW SET FOR 4-JAW CHUCK
1102	P47911102	3-JAW CHUCK ASSY 6"
1103	P47911103	FACEPLATE 8"
1104	P47911104	3-JAW CHUCK KEY
1105	P47911105	4-JAW CHUCK KEY
1106	P47911106	EXT. JAW SET FOR 3-JAW CHUCK
1107	P47911107	TOOLBOX
1108	P47911108	DEAD CENTER MT#5
1109	P47911109	DEAD CENTER MT#3
1110	P47911110	DRILL CHUCK B16 & KEY
1111	PSDF2	SCREWDRIVER FLAT #2
1112	PSDP2	SCREWDRIVER PHILLIPS #2
1113	PAW06M	HEX WRENCH 6MM
1114	PAW05M	HEX WRENCH 5MM
1115	PAW04M	HEX WRENCH 4MM

REF	PART #	DESCRIPTION
1116	PAW03M	HEX WRENCH 3MM
1117	P47911117	CRANK HANDLE
1118	P47911118	DRIFT KEY
1119	PWR810	WRENCH 8/10
1120	PWR1719	WRENCH 17/19
1121	P47911121	CHANGE GEAR 22T
1122	P47911122	CHANGE GEAR 24T
1123	P47911123	CHANGE GEAR 25T
1124	P47911124	CHANGE GEAR 26T
1125	P47911125	CHANGE GEAR 27T
1126	P47911126	CHANGE GEAR 28T
1127	P47911127	CHANGE GEAR 30T
1128	P47911128	CHANGE GEAR 34T
1129	P47911129	CHANGE GEAR 38T
1130	P47911130	CHANGE GEAR 42T
1131	P47911131	ARBOR B16-MT#3



Cabinet Stand Breakdown

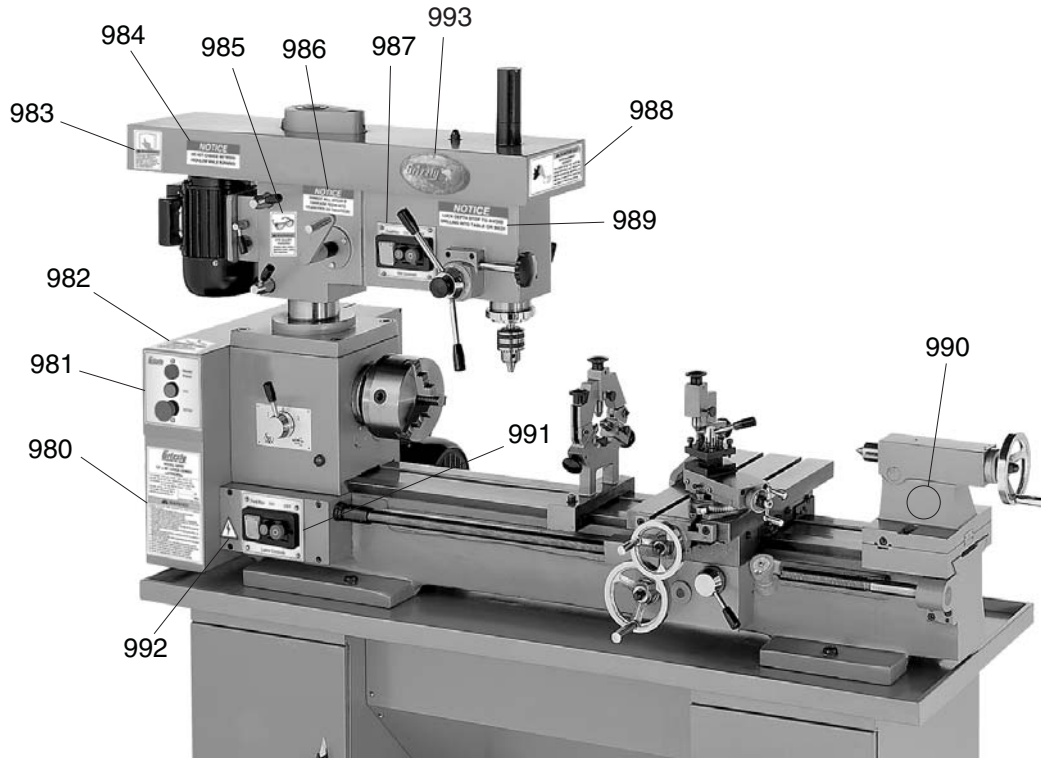


REF	PART #	DESCRIPTION
501A	P4791501A	CHIP PAN
1000A	P47911000A	COMPLETE LEFT CABINET ASSY
1001A	P47911001A	COMPLETE RIGHT CABINET ASSY
1002	P47911002	CENTER PANEL
1003	P47911003	CENTER PANEL BRACKET LEFT
1004	P47911004	CENTER PANEL BRACKET RIGHT
1005	P47911005	CABINET LEFT
1006	P47911006	CABINET DRAWER LEFT

REF	PART #	DESCRIPTION
1007	P47911007	CABINET DOOR LEFT
1008	PS38M	PHLP HD SCR M4-.7 X 10
1009	PW05M	FLAT WASHER 4MM
1010	P47911010	CABINET STAND RIGHT
1011	PS07M	PHLP HD SCR M4-.7 X 8
1012	P47911012	CABINET DOOR RIGHT
1013	P47911013	CABINET DRAWER RIGHT



Label Placement



REF	PART #	DESCRIPTION
980	P4791980	MACHINE ID LABEL
981	P4791981	MAIN POWER SWITCH LABEL
982	P4791982	DISCONNECT LABEL VERT
983	PLABEL-12	READ MANUAL LABEL VERT
984	P4791984	LATHE RANGE NOTICE
985	P4791985	EYE HAZARD LABEL VERT
986	P4791986	CARRIAGE CRASH NOTICE

REF	PART #	DESCRIPTION
987	P4791987	MILL SWITCH LABEL
988	P4791988	ENTANGLEMENT HAZARD LABEL
989	P4791989	DEPTH STOP NOTICE
990	PPAINT-1	GRIZZLY GREEN TOUCH UP PAINT
991	P4791991	LATHE SWITCH LABEL
992	PLABEL-14	ELECTRICITY LABEL
993	G9987	GRIZZLY OVAL NAMEPLATE SMALL

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

