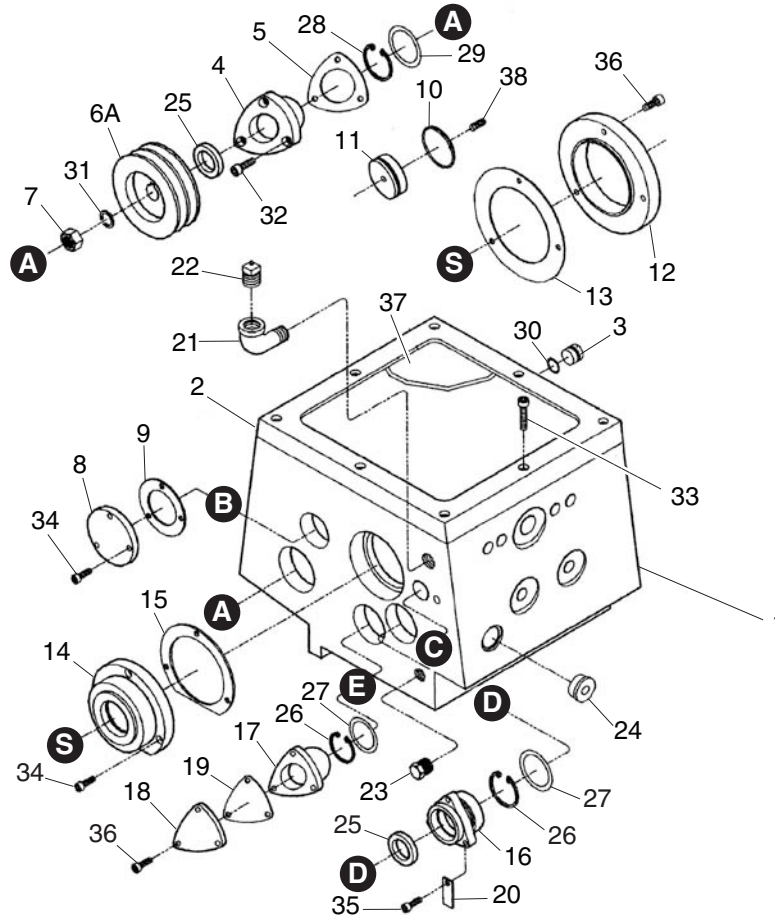


SECTION 9: PARTS

Headstock Casing

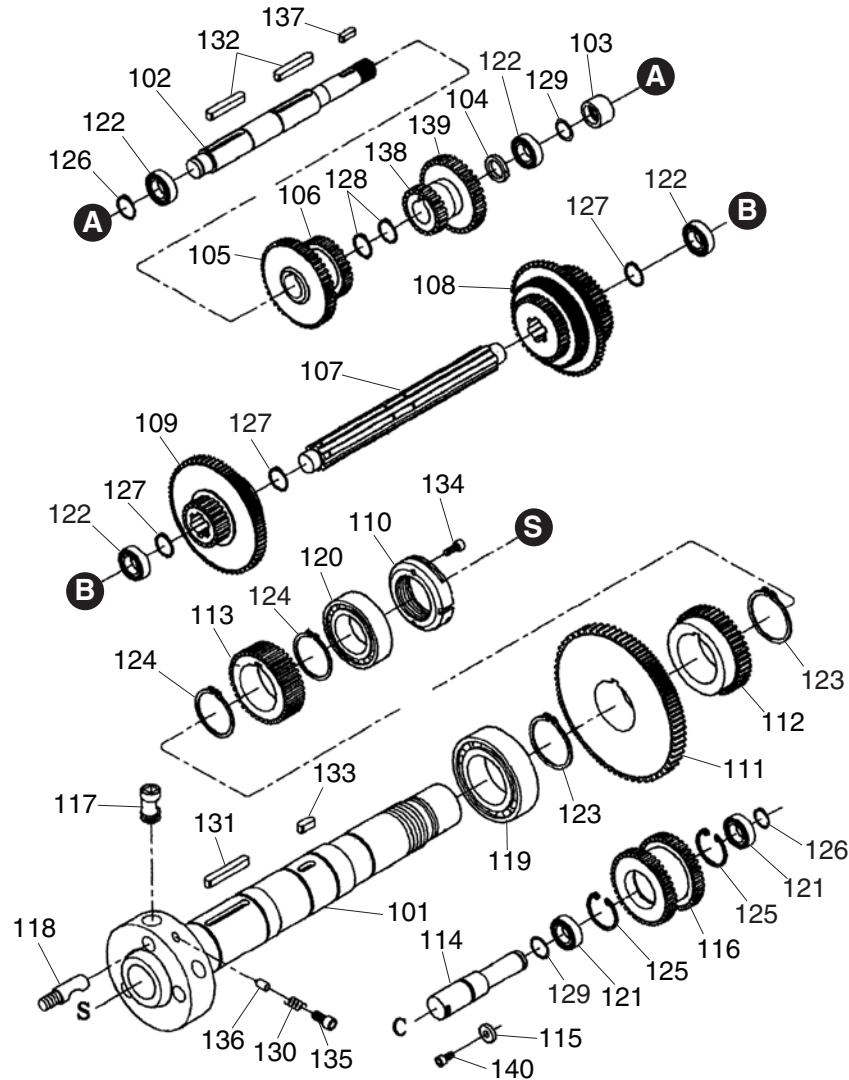


REF	PART #	DESCRIPTION
1	P9730001	HEADSTOCK CASE
2	P9730002	HEADSTOCK COVER
3	P9730003	PLUG
4	P9730004	BEARING SEAT
5	P9730005	GASKET
6A	P9730006A	PULLEY 2000 RPM 60 CS
7	PLN05	LOCK NUT 3/4-16
8	P9730008	SIDE COVER
9	P9730009	COVER GASKET
10	PORP041	O-RING 40.7 X 3.5 P41
11	P9730011	CASING PLUG
12	P9730012	FRONT BEARING COVER
13	P9730013	FRONT BEARING COVER GASKET
14	P9730014	REAR BEARING COVER
15	P9730015	REAR BEARING COVER GASKET
16	P9730016	BEARING SEAT
17	P9730017	BEARING SEAT
18	P9730018	BEARING SEAT COVER
19	P9730019	BEARING SEAT COVER GASKET

REF	PART #	DESCRIPTION
20	P9730020	PLATE
21	P9730021	ELBOW 1/2 PT
22	P9730022	PLUG 1/2 PT
23	P9730023	PLUG 3/8 PT
24	P9730024	OIL SIGHT GLASS
25	P9730025	OIL SEAL TC28 42 10
26	PR24M	INT RETAINING RING 42MM
27	PORP046	O-RING 45.7 X 3.5 P46
28	PR25M	INT RETAINING RING 47MM
29	PORG050	O-RING 54.4 X 3.1 G50
30	PORP016	O-RING 15.8 X 2.4 P16
31	PLW10	LOCK WASHER 3/4
32	PCAP11M	CAP SCREW M8-1.25 X 16
33	PCAP07M	CAP SCREW M6-1 X 30
34	PCAP01M	CAP SCREW M6-1 X 16
35	PCAP02M	CAP SCREW M6-1 X 20
36	PCAP06M	CAP SCREW M6-1 X 25
37	P9730037	RUBBER MAT
38	PSS20M	SET SCREW M8-1.25 X 8



Headstock Gears 1

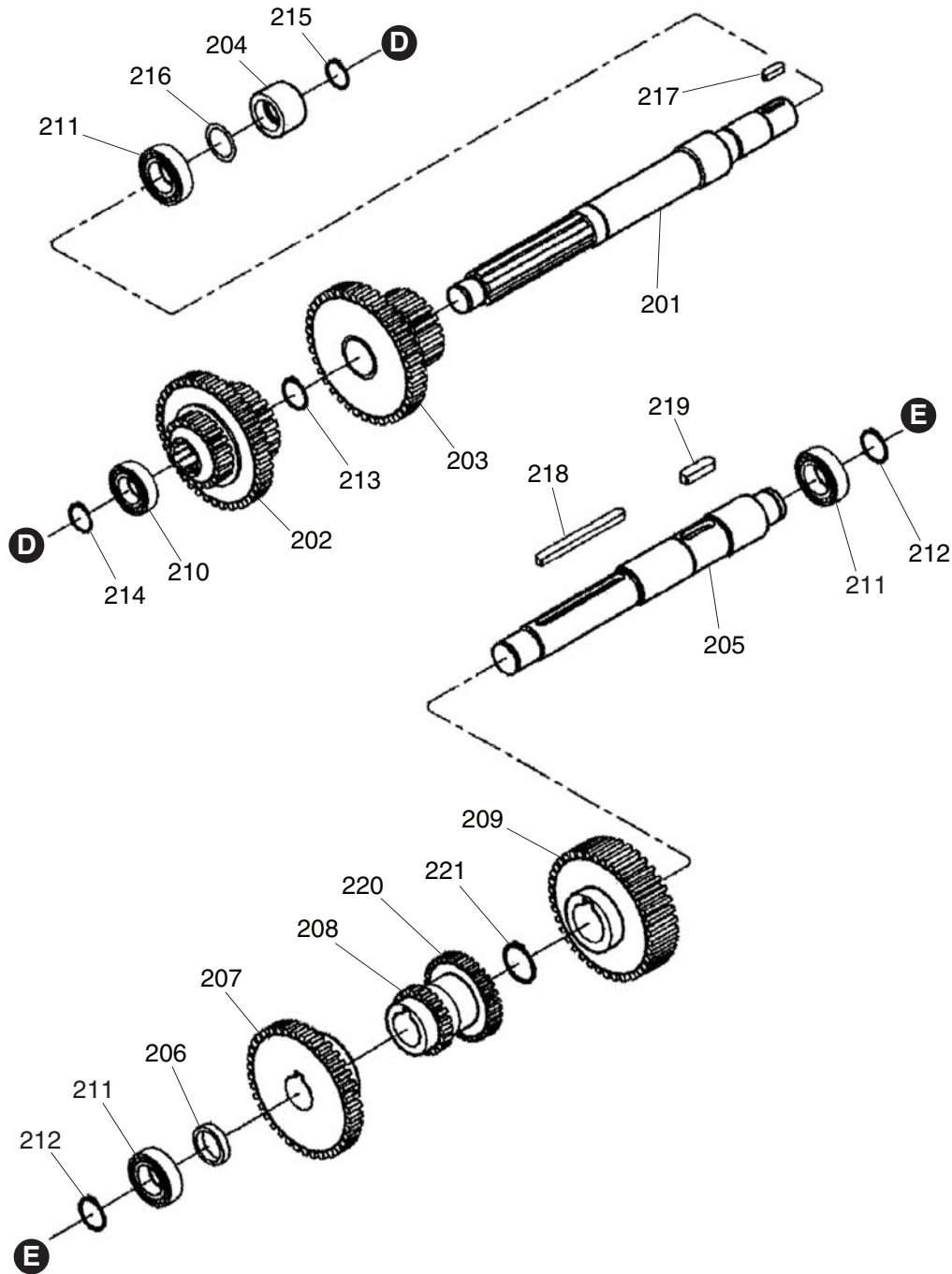


REF	PART #	DESCRIPTION
101	P9730101	MAIN SPINDLE
102	P9730102	"A" SHAFT
103	P9730103	BUSHING
104	P9730104	BEARING WASHER 20 X 28.5 X 4.1
105	P9730105	GEAR 45T
106	P9730106	GEAR 30T
107	P9730107	"B" SHAFT
108	P9730108	COMPOUND GEAR 33T/48T/55T/41T
109	P9730109	DOUBLE GEAR 22T/60T
110	P9730110	LOCK COLLAR 50-16
111	P9730111	GEAR 82T
112	P9730112	GEAR 44T
113	P9730113	GEAR 38T
114	P9730114	"C" SHAFT
115	PW03M	FLAT WASHER 6MM
116	P9730116	DOUBLE GEAR 35T/35T
117	P9730117	CAMLOCK
118	P9730118	CAMLOCK STUD
119	P32211	TAPERED ROLLER BEARING 32211
120	P30210	TAPERED ROLLER BEARING 30210

REF	PART #	DESCRIPTION
121	P6004ZZ	BALL BEARING 6004 ZZ
122	P6204ZZ	BALL BEARING 6204 ZZ
123	PR78M	EXT RETAINING RING 55MM
124	PR43M	EXT RETAINING RING 50MM
125	PR62M	EXT RETAINING RING 42MM
126	PR09M	EXT RETAINING RING 20MM
127	PR19M	EXT RETAINING RING 28MM
128	PR11M	EXT RETAINING RING 25MM
129	PORP021	O-RING 20.8 X 2.4 P21
130	P9730130	COMPRESSION SPRING
131	PK151M	KEY 8 X 8 X 55
132	PK158M	KEY 8 X 8 X 50
133	PK107M	KEY 8 X 8 X 20
134	PCAP01M	CAP SCREW M6-1 X 16
135	PCAP11M	CAP SCREW M8-1.25 X 16
136	P9730136	CAMLOCK SET PIN
137	PK07M	KEY 6 X 6 X 20
138	P9730138	GEAR 23T
139	P9730139	GEAR 37T
140	PCAP26M	CAP SCREW M6-1 X 12



Headstock Gears 2

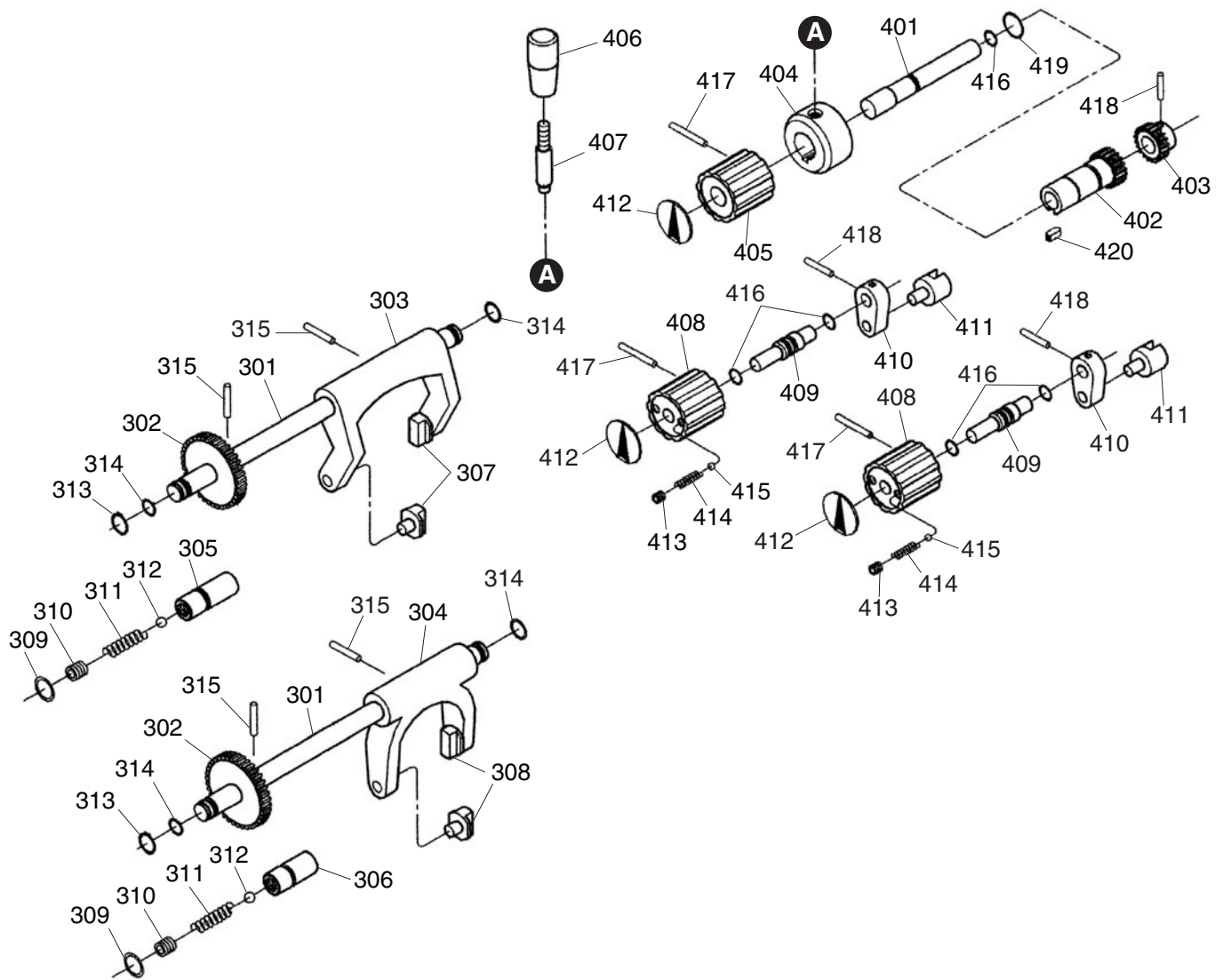


REF	PART #	DESCRIPTION
201	P9730201	"D" SHAFT
202	P9730202	COMPOUND GEAR 20T/40T/30T
203	P9730203	COMPOUND GEAR 20T/38T
204	P9730204	BUSHING
205	P9730205	"E" SHAFT
206	P9730206	BEARING WASHER 20 X 25 X 5
207	P9730207	GEAR 40T
208	P9730208	GEAR 20T
209	P9730209	GEAR 40T
210	P6203ZZ	BALL BEARING 6203 ZZ
211	P6004ZZ	BALL BEARING 6004 ZZ

REF	PART #	DESCRIPTION
212	PR09M	EXT RETAINING RING 20MM
213	PR58M	EXT RETAINING RING 24MM
214	PR18M	EXT RETAINING RING 17MM
215	PR08M	EXT RETAINING RING 19MM
216	PORP020	O-RING 19.8 X 2.4 P20
217	PK20M	KEY 5 X 5 X 15
218	PK159M	KEY 6 X 6 X 70
219	PK27M	KEY 7 X 7 X 25
220	P9730220	GEAR 30T
221	PR11M	EXT RETAINING RING 25MM



Headstock Controls

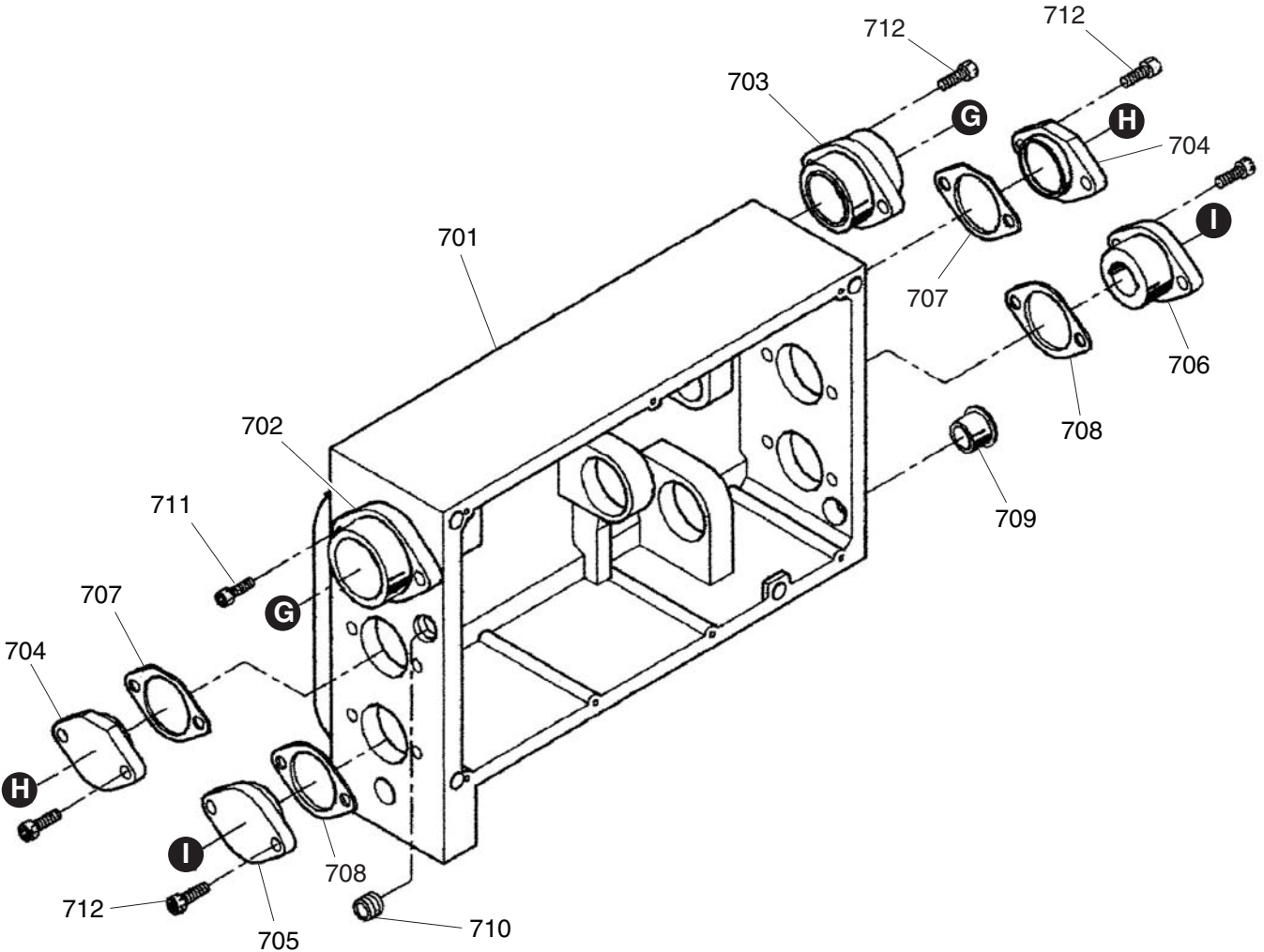


REF	PART #	DESCRIPTION
301	P9730301	SHIFT FORK ROD
302	P9730302	GEAR 41T
303	P9730303	LEVER
304	P9730304	LEVER
305	P9730305	SHIFT FORK SLEEVE
306	P9730306	SHIFT FORK SLEEVE
307	P9730307	SHIFT FORK
308	P9730308	SHIFT FORK
309	PORP015	O-RING 14.8 X 2.4 P15
310	PSS15M	SET SCREW M12-1.75 X 12
311	P9730311	COMP SPRING 1.2 X 9.5 X 52 X 14
312	PSTB003	STEEL BALL 3/8
313	PR05M	EXT RETAINING RING 15MM
314	P9730314	O-RING 10.77 X 2.62MM AN62279
315	PRP05M	ROLL PIN 5 X 30

REF	PART #	DESCRIPTION
404	P9730404	LOCK COLLAR
405	P9730405	KNOB DIAL
406	P9730406	LEVER KNOB
407	P9730407	LEVER
408	P9730408	DIAL KNOB
409	P9730409	GEAR SHIFT SHAFT
410	P9730410	SHIFT CAM
411	P9730411	SHIFT FORK
412	P9730412	ARROW PLATE
413	PSS20M	SET SCREW M8-1.25 X 8
414	P9730414	COMP SPRING 1.2 X 4.2 X 40.5 X 14
415	PSTB001	STEEL BALL 1/4
416	PORP012	O-RING 11.8 X 2.4 P12
417	PRP28M	ROLL PIN 5 X 40
418	PRP06M	ROLL PIN 5 X 24
419	PORP021	O-RING 20.8 X 2.4 P21
420	PK99M	KEY 6 X 6 X 15



Gearbox Casing

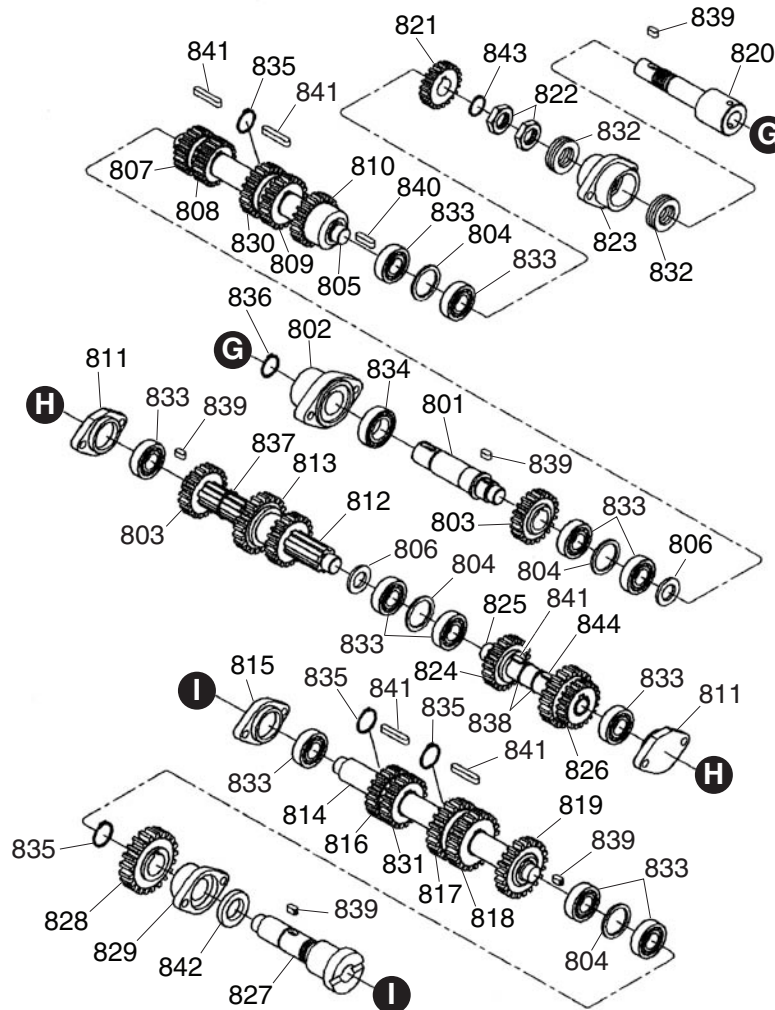


REF	PART #	DESCRIPTION
701	P9730701	INCH GEARBOX CASE
702	P9730702	BEARING SEAT
703	P9730703	BEARING SEAT
704	P9730704	CASING COVER
705	P9730705	CASING COVER GASKET
706	P9730706	BEARING SEAT

REF	PART #	DESCRIPTION
707	P9730707	CASING COVER GASKET
708	P9730708	BEARING SEAT GASKET
709	P9730709	OIL SIGHT GLASS
710	P9730710	PLUG 1/4 PT
711	PCAP01M	CAP SCREW M6-1 X 16
712	PCAP02M	CAP SCREW M6-1 X 20



Gearbox Gears

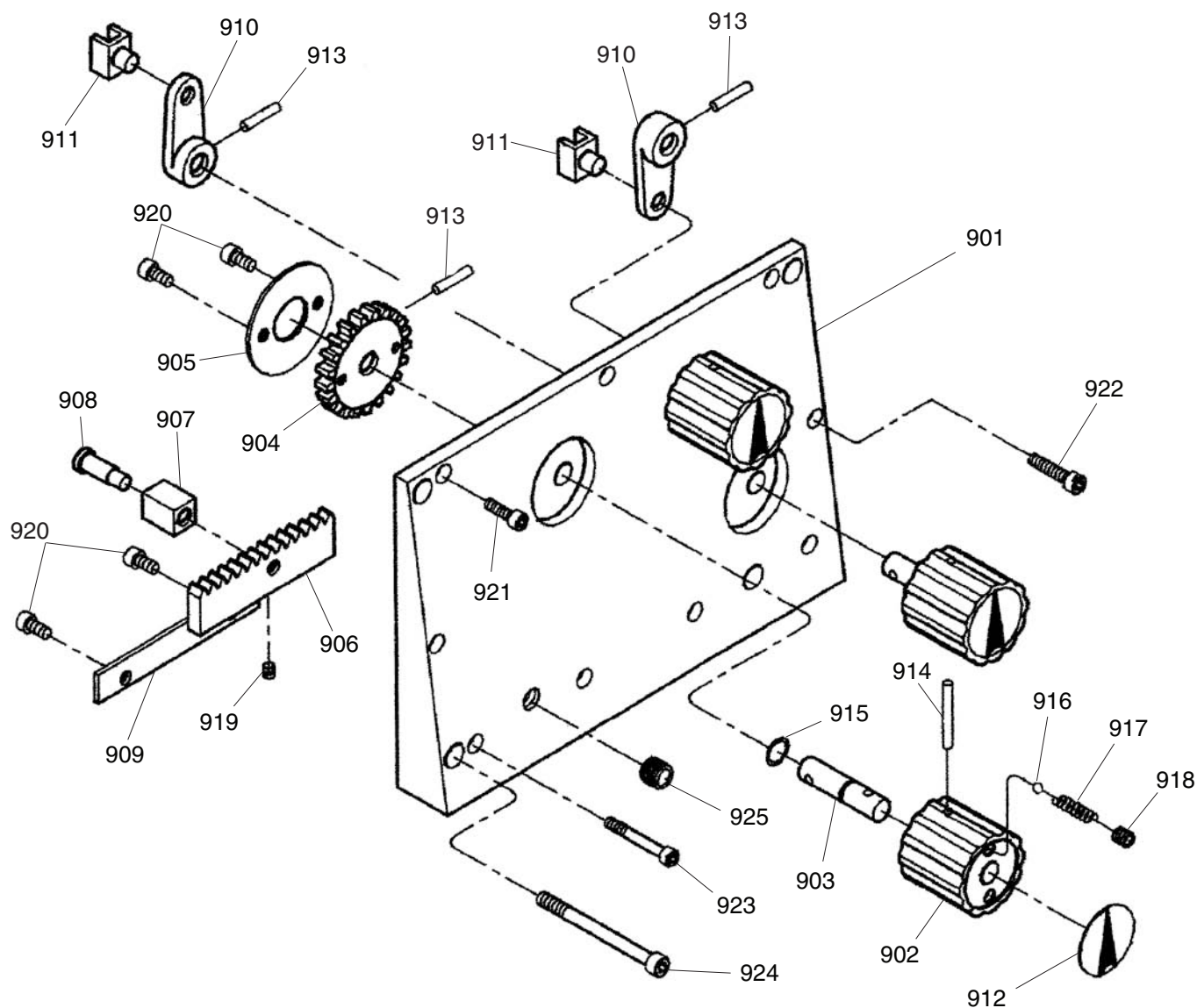


REF	PART #	DESCRIPTION
801	P9730801	"G" DRIVE SHAFT
802	P9730802	BEARING END CAP
803	P9730803	GEAR 21T
804	P9730804	BEARING WASHER 1" X 1 X 1.5"
805	P9730805	"G" TOP SHAFT
806	P9730806	BEARING WASHER 15 X 1 X 2.5
807	P9730807	GEAR 16T
808	P9730808	GEAR 18T
809	P9730809	GEAR 24T
810	P9730810	GEAR 21T
811	P9730811	BEARING END CAP
812	P9730812	"H" SPLINE SHAFT
813	P9730813	DOUBLE GEAR 24T/24T
814	P9730814	"I" GEAR SHAFT
815	P9730815	BEARING END CAP
816	P9730816	GEAR 20T
817	P9730817	GEAR 26T
818	P9730818	GEAR 28T
819	P9730819	GEAR 21T
820	P9730820	"G" LEADSCREW DRIVE SHAFT
821	P9730821	GEAR 18T
822	PN09	HEX NUT 5/8-18

REF	PART #	DESCRIPTION
823	P9730823	BEARING SEAT
824	P9730824	GEAR 21T
825	P9730825	"H" SHAFT
826	P9730826	GEAR 24T/19T
827	P9730827	"I" FEED ROD DRIVE SHAFT
828	P9730828	GEAR 26T
829	P9730829	BEARING SEAT
830	P9730830	GEAR 23T
831	P9730831	GEAR 22T
832	P51103	THRUST BEARING 51103
833	P6002ZZ	BALL BEARING 6002 ZZ
834	P6004ZZ	BALL BEARING 6004 ZZ
835	PR09M	EXT RETAINING RING 20MM
836	PR08M	EXT RETAINING RING 19MM
837	PR10M	EXT RETAINING RING 22MM
838	PR07M	EXT RETAINING RING 18MM
839	PK06M	KEY 5 X 5 X 10
840	PK34M	KEY 5 X 5 X 20
841	PK12M	KEY 5 X 5 X 30
842	P9730842	OIL SEAL TC20 X 32 X 5
843	PR05M	EXT RETAINING RING 15MM
844	PK15M	KEY 5 X 5 X 35



Gearbox Controls

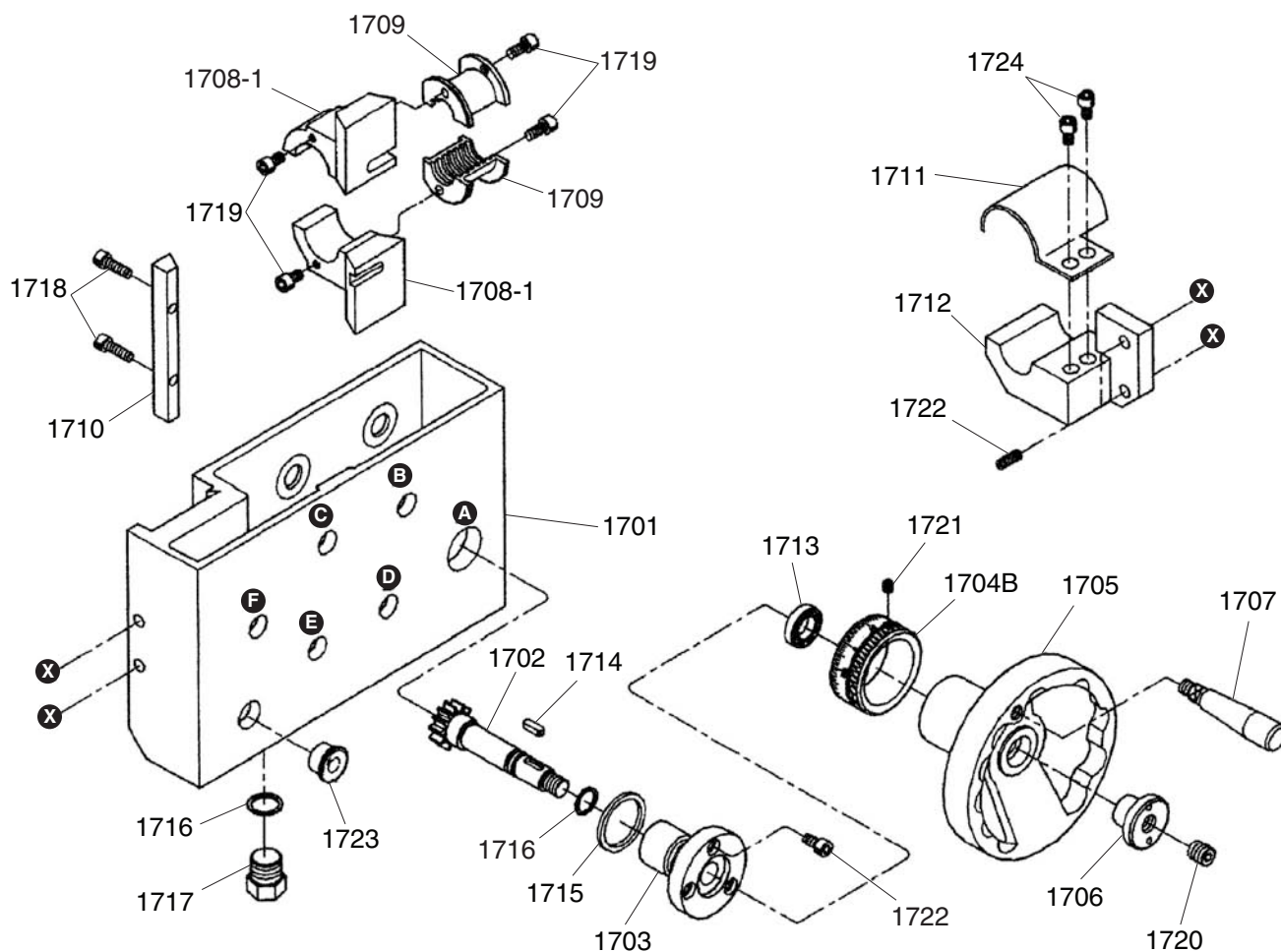


REF	PART #	DESCRIPTION
901	P9730901	INCH GEARBOX COVER
902	P9730902	HANDLE KNOB
903	P9730903	KNOB SHAFT
904	P9730904	GEAR 29T
905	P9730905	GEAR RETAINING PLATE
906	P9730906	RACK
907	P9730907	SQUARE BUSHING
908	P9730908	STEP PIN
909	P9730909	GUIDE PLATE
910	P9730910	SHIFT ARM
911	P9730911	SHIFT FORK
912	P9730912	ARROW PLATE
913	PRP42M	ROLL PIN 3 X 20

REF	PART #	DESCRIPTION
914	PRP28M	ROLL PIN 5 X 40
915	PORP010	O-RING 9.8 X 1.9 P10
916	PSTB001	STEEL BALL 1/4
917	P9730917	COMP SPRING 1.2 X 4.2 X 40.5 X 14
918	PSS20M	SET SCREW M8-1.25 X 8
919	PSS02M	SET SCREW M6-1 X 6
920	PCAP01M	CAP SCREW M6-1 X 16
921	PCAP26M	CAP SCREW M6-1 X 12
922	PCAP06M	CAP SCREW M6-1 X 25
923	PCAP29M	CAP SCREW M6-1 X 40
924	PCAP157M	CAP SCREW M8-1.25 X 100
925	P9730710	PLUG 1/4 PT



Apron

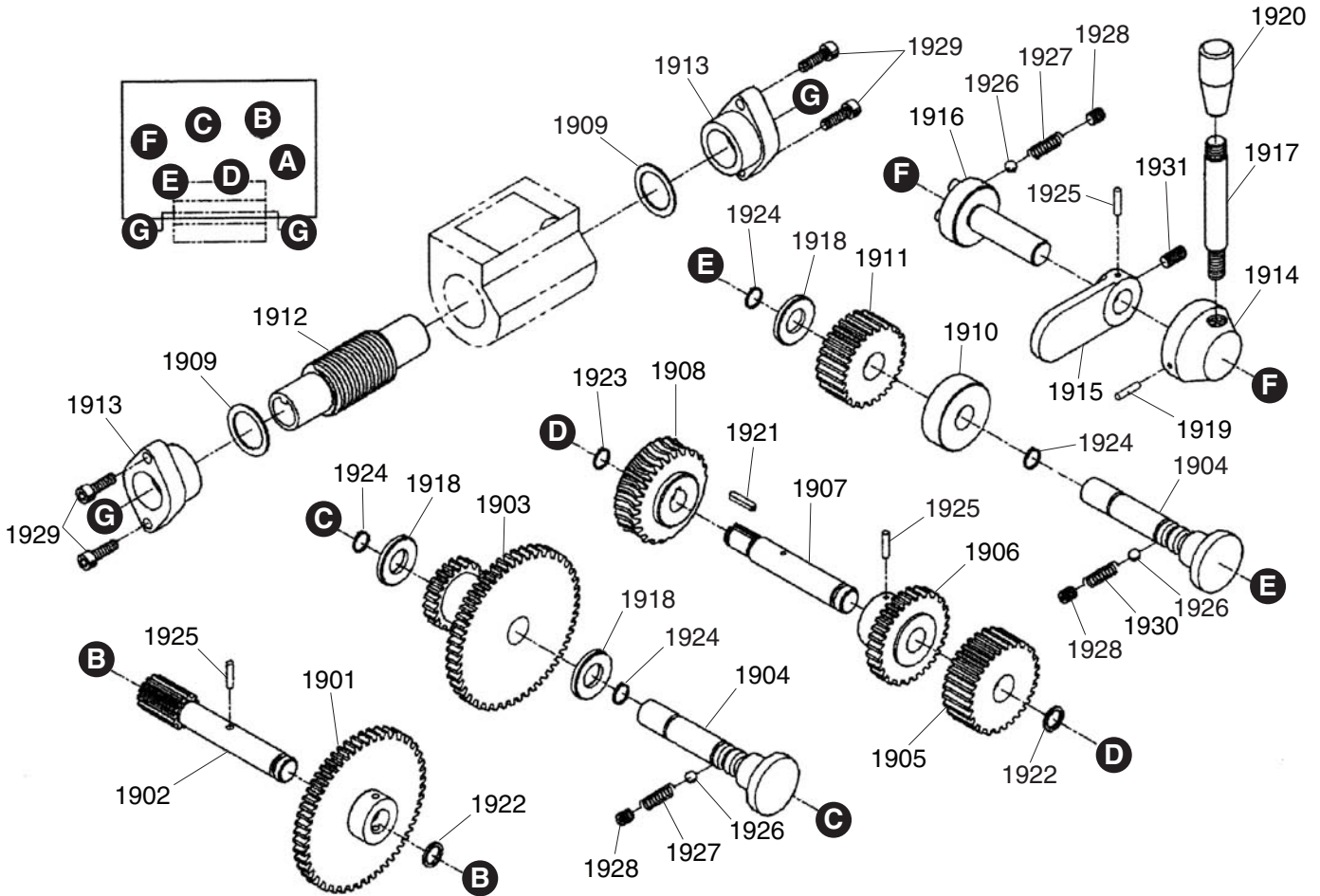


REF	PART #	DESCRIPTION
1701	P97301701	RIGHT HAND APRON CASING
1702	P97301702	GEAR SHAFT 13T
1703	P97301703	BUSHING
1704B	P97301704B	INDEX RING INCH
1705	P97301705	HANDWHEEL
1706	P97301706	PLUG
1707	P97301707	HANDLE
1708-1	P97301708-1	HALF-NUT BRACKET ASSY 8 TPI
1709	P97301709	HALF-NUT SET 8 TPI INCH
1710	P97301710	HALF-NUT GIB
1711	P97301711	BRACKET COVER
1712	P97301712	BRACKET

REF	PART #	DESCRIPTION
1713	P1528	THRUST NEEDLE BEARING 1528
1714	PK20M	KEY 5 X 5 X 15
1715	PORP012	O-RING 11.8 X 2.4 P12
1716	PORP014	O-RING 13.8 X 2.4 P14
1717	P97301717	OIL DRAIN PLUG M12-1.75 X 16
1718	PCAP02M	CAP SCREW M6-1 X 20
1719	PCAP10M	CAP SCREW M5-.8 X 15
1720	PSS15M	SET SCREW M12-1.75 X 12
1721	PCAP85M	CAP SCREW M6-1 X 6
1722	PCAP01M	CAP SCREW M6-1 X 16
1723	P97301723	OIL SIGHT GLASS 29MM
1724	PCAP26M	CAP SCREW M6-1 X 12



Apron Gears

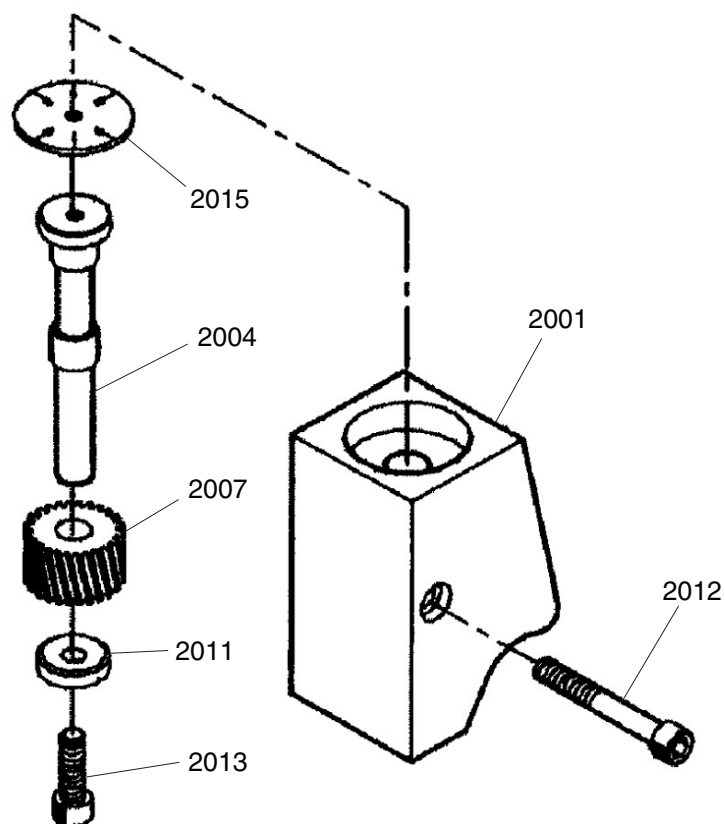


REF	PART #	DESCRIPTION
1901	P97301901	GEAR 50T
1902	P97301902	GEAR SHAFT 13T
1903	P97301903	DOUBLE GEAR 20T/51T
1904	P97301904	PULL-PUSH LEVER
1905	P97301905	GEAR 28T
1906	P97301906	GEAR 28T
1907	P97301907	GEAR SHAFT
1908	P97301908	PINION GEAR 28T
1909	P97301909	BEARING WASHER 25 X 34 X 1
1910	P97301910	COLLAR
1911	P97301911	GEAR 25T
1912	P97301912	WORM
1913	P97301913	BUSHING
1914	P97301914	HANDLE HUB
1915	P97301915	LEVER
1916	P97301916	CAM SHAFT

REF	PART #	DESCRIPTION
1917	P97301917	LEVER
1918	P97301918	BEARING WASHER 16 X 31.75 X 3
1919	PRP05M	ROLL PIN 5 X 30
1920	P97301920	HANDLE
1921	PK47M	KEY 4 X 4 X 15
1922	PORP012	O-RING 11.8 X 2.4 P12
1923	PR02M	EXT RETAINING RING 14MM
1924	PR03M	EXT RETAINING RING 12MM
1925	PRP05M	ROLL PIN 5 X 30
1926	PSTB001	STEEL BALL 1/4
1927	P97301927	COMP SPRING 1 X 4.5 X 6.5 X 19 X 7
1928	PSS20M	SET SCREW M8-1.25 X 8
1929	PCAP06M	CAP SCREW M6-1 X 25
1930	P97301930	COMP SPRING 1.2 X 6.3 X 40.5 X 14
1931	PSS02M	SET SCREW M6-1 X 6



Thread Dial

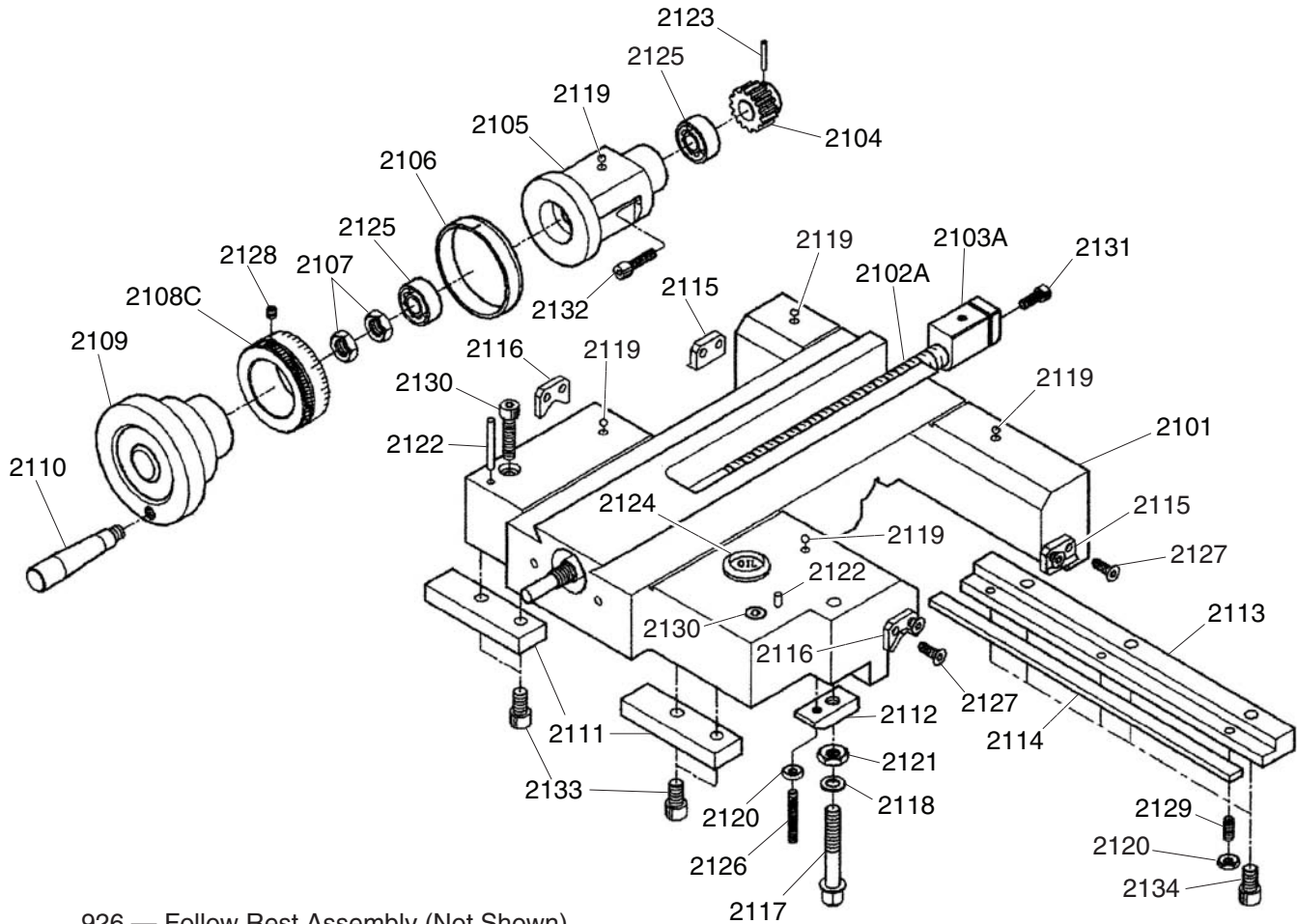


REF	PART #	DESCRIPTION
2001	P97302001	THREAD DIAL HOUSING
2004	P97302004	THREAD DIAL SHAFT
2007	P97302007	GEAR 24T
2011	P97302011	BEARING WASHER 1/4" X 19 X 4

REF	PART #	DESCRIPTION
2012	PCAP30M	CAP SCREW M6-1 X 45
2013	PCAP02M	CAP SCREW M6-1 X 20
2015	P97302015	THREAD DIAL



Carriage



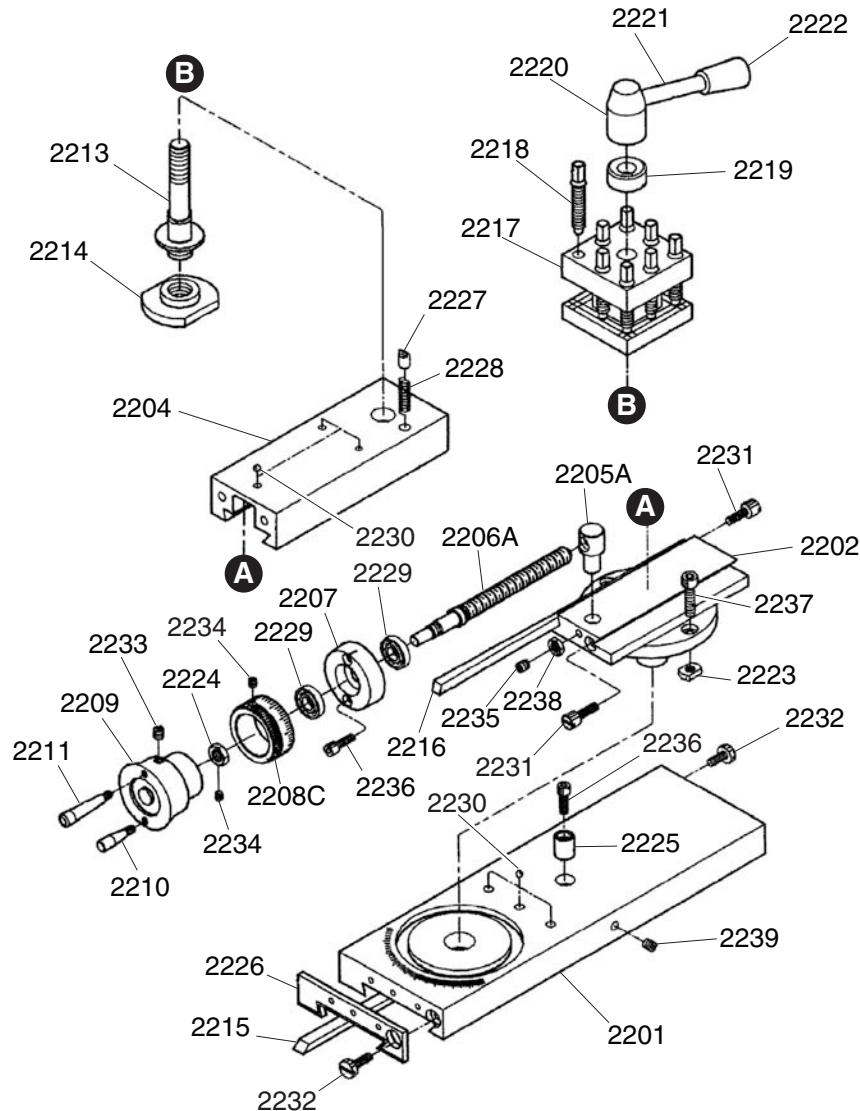
926 — Follow Rest Assembly (Not Shown)
927 — Steady Rest Assembly (Not Shown)

REF	PART #	DESCRIPTION
926	P9730926	FOLLOW REST ASSEMBLY
927	P9730950	STEADY REST ASSEMBLY
2101	P97302101	CARRIAGE CASTING
2102A	P97302102A	CROSS LEADSCREW 16-10 X 423
2103A	P97302103A	CROSS FEED NUT 16-10 INCH
2104	P97302104	CROSS FEED PINION
2105	P97302105	CROSS FEED KEEPER
2106	P97302106	COLLAR
2107	P97302107	THRUST NUT 1/2-20
2108C	P97302108C	INDEX RING DUAL
2109	P97302109	HANDWHEEL
2110	P97302110	HANDLE
2111	P97302111	FRONT GUIDE BAR
2112	P97302112	CLAMP PLATE
2113	P97302113	REAR GUIDE BAR
2114	P97302114	REAR SADDLE GIB
2115	P97302115	FLAT WIPER
2116	P97302116	V-WIPER

REF	PART #	DESCRIPTION
2117	P97302117	LOCK BOLT M6-1 X 40
2118	PW03M	FLAT WASHER 6MM
2119	PLUBE001	TAP-IN BALL OILER 1/4
2120	PN01M	HEX NUT M6-1
2121	PN01M	HEX NUT M6-1
2122	PRP30M	ROLL PIN 5 X 50
2123	PRP06M	ROLL PIN 5 X 24
2124	P97302124	OIL CAP
2125	P2902	THRUST BEARING 2902
2126	PSS90M	SET SCREW M6-1 X 40
2127	PS09M	PHLP HD SCR M5-.8 X 10
2128	PSS02M	SET SCREW M6-1 X 6
2129	PSS25M	SET SCREW M6-1 X 20
2130	PCAP05M	CAP SCREW M8-1.25 X 50
2131	PCAP10M	CAP SCREW M5-.8 X 15
2132	PCAP06M	CAP SCREW M6-1 X 25
2133	PCAP11M	CAP SCREW M8-1.25 X 16
2134	PCAP14M	CAP SCREW M8-1.25 X 20



Slides

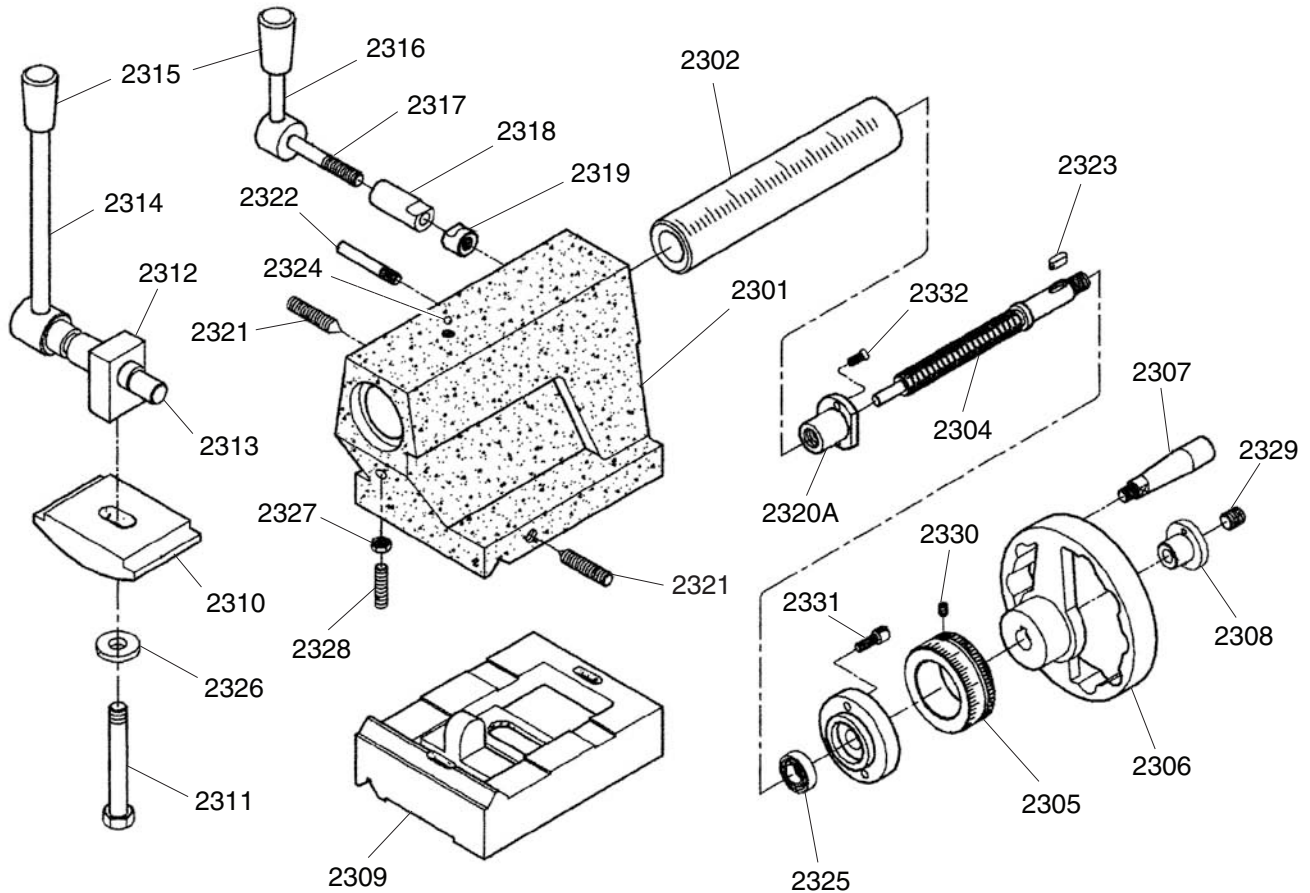


REF	PART #	DESCRIPTION
2201	P97302201	CROSS SLIDE
2202	P97302202	SWIVEL BASE
2204	P97302204	COMPOUND SLIDE INCH
2205A	P97302205-1	LEADSCREW NUT 13.5-10 INCH
2206A	P97302206A	COMPOUND LEADSCREW INCH
2207	P97302207	BEARING LOCK COLLAR
2208C	P97302208C	INDEX RING DUAL/INCH
2209	P97302209	HANDWHEEL
2210	P97302210	HANDLE SHORT
2211	P97302211	HANDLE LONG
2213	P97302213	TOOL POST STUD INCH
2214	P97302214	CLAMP NUT 1/2-13 INCH
2215	P97302215	CROSS SLIDE GIB
2216	P97302216	COMPOUND SLIDE GIB
2217	P97302217	4-WAY TOOL POST
2218	P97302218	TOOL POST BOLT M10-1.5 X 43
2219	P97302219	BEARING WASHER 16 X 32 X 13
2220	P97302220	HANDLE HUB
2221	P97302221	HANDLE LEVER

REF	PART #	DESCRIPTION
2222	P97302222	HANDLE KNOB
2223	P97302223	T-NUT M8-1.25
2224	P97302224	LOCK COLLAR 7/16-20
2225	P97302225	BUSHING
2226	P97302226	WIPER
2227	P97302227	TOOL POST PLUNGER
2228	P97302228	COMPRESSIONS SPRING 5 X 1 X .8
2229	P51103	THRUST BEARING 51103
2230	PLUBE001	TAP-IN BALL OILER 1/4
2231	P97302231	GIB SCREW M6-1 X 23
2232	P97302232	GIB SCREW 1/4-20 X 22
2233	PSS09M	SET SCREW M8-1.25 X 20
2234	PSS02M	SET SCREW M6-1 X 6
2235	PSS25M	SET SCREW M6-1 X 20
2236	PCAP02M	CAP SCREW M6-1 X 20
2237	PCAP76M	CAP SCREW M8-1.25 X 18
2238	PN01M	HEX NUT M6-1
2239	PSS20M	SET SCREW M8-1.25 X 8



Tailstock

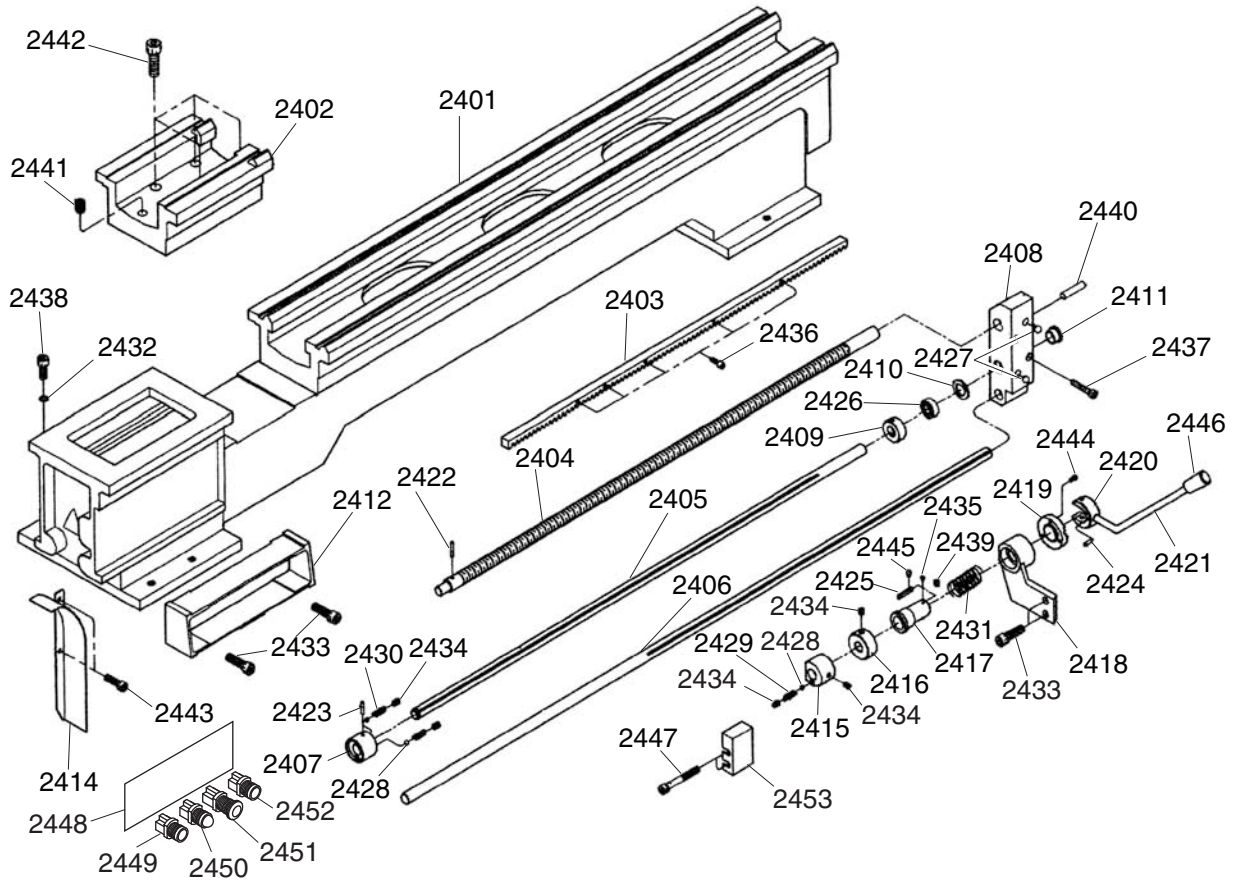


REF	PART #	DESCRIPTION
2301	P97302301	TAILSTOCK BODY
2302	P97302302	TAILSTOCK BARREL
2304	P97302304	LEADSCREW INCH
2305	P97302305	INDEX RING INCH
2306	P97302306	HANDWHEEL
2307	P97302307	HANDLE
2308	P97302308	HANDLE RETAINING WASHER
2309	P97302309	TAILSTOCK BASE
2310	P97302310	CLAMPING PLATE
2311	PB43M	HEX BOLT M12-1.75 X 75
2312	P97302312	PIVOT BLOCK
2313	P97302313	CAM SHAFT
2314	P97302314	TAILSTOCK LOCK LEVER
2315	P97302315	LEVER KNOB
2316	P97302316	QUILL LOCK LEVER
2317	P97302317	CLAMP SHAFT

REF	PART #	DESCRIPTION
2318	P97302318	CLAMP BUSHING
2319	P97302319	CLAMP BUSHING
2320A	P97302320-1	LEADSCREW NUT 16-10 INCH
2321	P97302321	ADJUSTING SCREW M10-1.5 X 40
2322	P97302322	STOP PIN 8 X 55
2323	PK20M	KEY 5 X 5 X 15
2324	PLUBE001	TAP-IN BALL OILER 1/4
2325	P2902	THRUST BEARING 2902
2326	PW01	FLAT WASHER 1/2
2327	PN03M	HEX NUT M8-1.25
2328	PSS44M	SET SCREW M8-1.25 X 40
2329	PSS15M	SET SCREW M12-1.75 X 12
2330	PSS02M	SET SCREW M6-1 X 6
2331	PCAP02M	CAP SCREW M6-1 X 20
2332	PCAP38M	CAP SCREW M5-.8 X 25



Bed Assembly



REF PART # DESCRIPTION

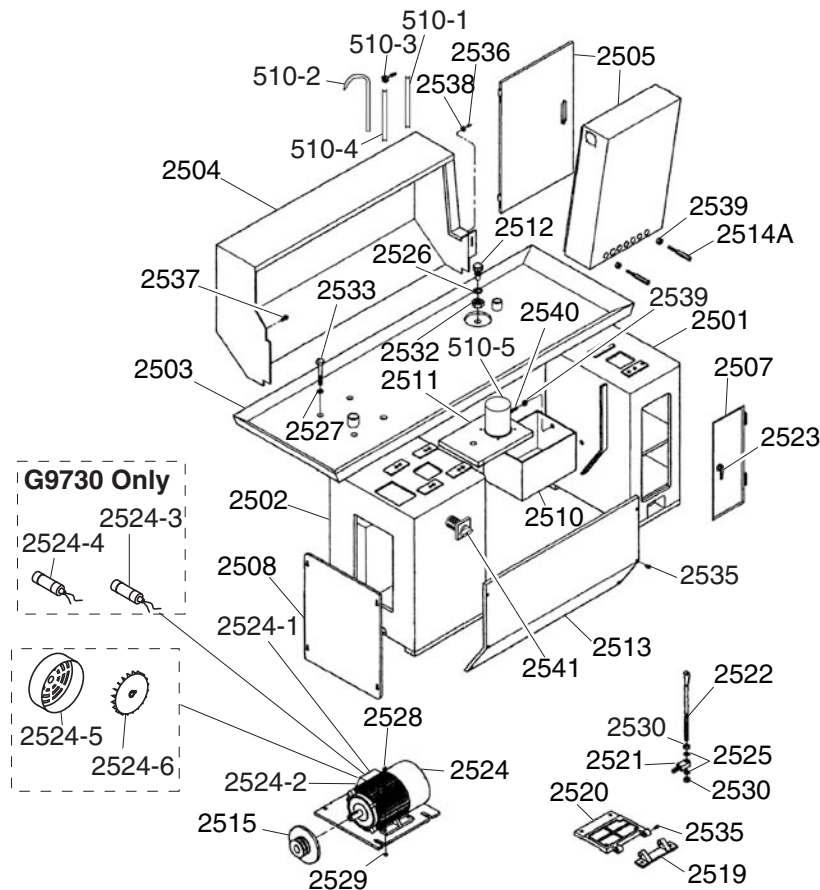
2401	P97302401	GAP BED
2402	P97302402	GAP PIECE
2403	P97302403	RACK
2404	P97302404	LEADSCREW INCH
2405	P97302405	FEED ROD
2406	P97302406	SPINDLE ROD
2407	P97302407	COUPLING
2408	P97302408	END BRACKET
2409	P97302409	COLLAR
2410	P97302410	BEARING WASHER 22.3 X 2.5
2411	P97302411	END BRACKET PLUG
2412	P97302412	CONTROL BOX
2414	P97302414	SIDE COVER
2415	P97302415	CAM COLLAR
2416	P97302416	LOCK COLLAR
2417	P97302417	SLEEVE
2418	P97302418	SPRING HOUSING BRACKET
2419	P97302419	SPINDLE ROD LOCK COLLAR
2420	P97302420	LEVER BOSS
2421	P97302421	LEVER
2422	P97302422	SHEAR PIN
2423	PRP28M	ROLL PIN 5 X 40
2424	PRP35M	ROLL PIN 5 X 10
2425	PK15M	KEY 5 X 5 X 35
2426	P2305-OPEN	BALL BEARING 2305 OPEN
2427	PLUBE001	TAP-IN BALL OILER 1/4

REF PART # DESCRIPTION

2428	PSTB001	STEEL BALL 1/4
2429	P97302429	COMP SPRING 1.2 X 4.2 X 40.5 X 14
2430	P97302430	COMP SPRING 1.2 X 3.8 X 21 X 8
2431	P97302431	COMP SPRING 6 X 2 X .8
2432	PLW05M	LOCK WASHER 12MM
2433	PCAP01M	CAP SCREW M6-1 X 16
2434	PSS20M	SET SCREW M8-1.25 X 8
2435	PSS02M	SET SCREW M6-1 X 6
2436	PCAP02M	CAP SCREW M6-1 X 20
2437	PCAP60M	CAP SCREW M8-1.25 x 55
2438	PCAP131M	CAP SCREW M12-1.75 X 45
2439	PSS01M	SET SCREW M6-1 X 10
2440	PRP06M	ROLL PIN 5 X 24
2441	PSS09M	SET SCREW M8-1.25 X 20
2442	PCAP70M	CAP SCREW M10-1.5 X 45
2443	PCAP26M	CAP SCREW M6-1 X 12
2444	PCAP10M	CAP SCREW M5-.8 X 15
2445	PS17M	PHLP HD SCR M4-.7 X 6
2446	P97302446	HANDLE KNOB 3/8-16
2447	P97302447	FLAT HD SCR M4-.7 X 45
2448	P97302448	CONTROL PANEL
2449	P97302449	COOLANT SWITCH
2450	P97302450	POWER LAMP
2451	P97302451	STOP BUTTON
2452	P97302452	ON BUTTON
2453	P97302453	SPINDLE SWITCH



Cabinet Stand

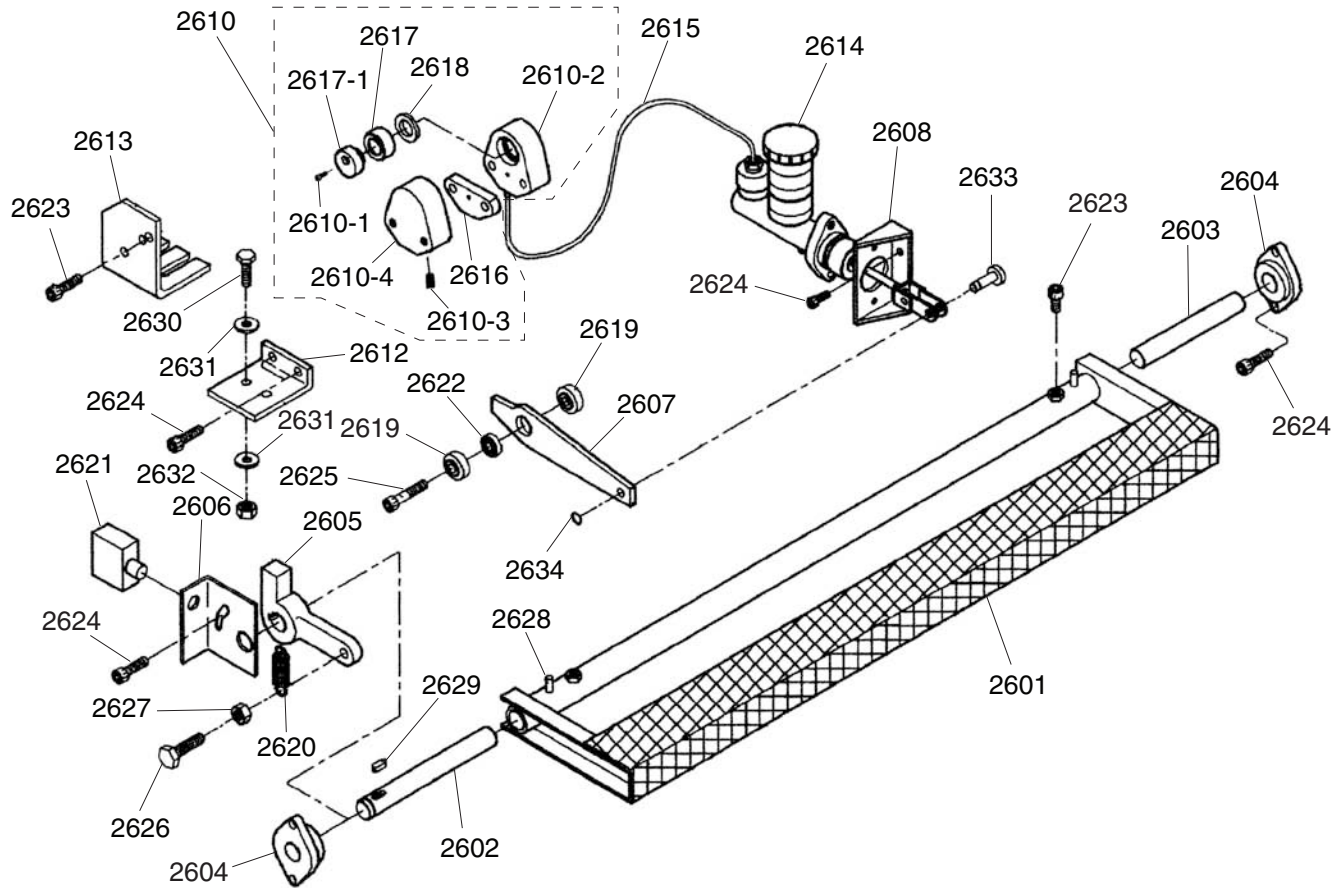


REF	PART #	DESCRIPTION
510-1	P9730510-1	PLASTIC COOLANT HOSE
510-2	P9730510-2	COOLANT NOZZLE
510-3	P9730510-3	COOLANT VALVE
510-4	P9730510-4	COOLANT STAND PIPE
510-5	P9730510-5	COOLANT PUMP
2501	P97302501	RIGHT CABINET
2502	P97302502	LEFT CABINET
2503	P97302503	CHIP PAN
2504	P97302504	SPLASH GUARD
2505	P97302505	ELECTRICAL CABINET W/DOOR
2507	P97302507	CABINET DOOR
2508	P97302508	MOTOR ACCESS PANEL
2510	P97302510	COOLANT TANK
2511	P97302511	TANK COVER
2512	P97302512	CAP
2513	P97302513	PEDESTAL PLATE
2514A	P97302514	STUD
2515	P97302515	MOTOR PULLEY
2519	P97302519	MOTOR MOUNT HINGE
2520	P97302520	MOTOR MOUNT PLATFORM
2521	P97302521	PIVOT ARM
2522	P97302522	MOTOR ADJUSTMENT STUD
2523	P97302523	DOOR HANDLE
2524	P97302524	MOTOR 3HP 220V 1PH (G9730)
2524	P97312524	MOTOR 3HP 220V 3PH (G9731)

REF	PART #	DESCRIPTION
2524-1	P97302524-1	MOTOR JUNCTION BOX (G9730)
2524-1	P97312524-1	MOTOR JUNCTION BOX (G9731)
2524-2	P97302524-2	TERMINAL BLOCK (G9730)
2524-2	P97312524-2	TERMINAL BLOCK (G9731)
2524-3	P97302524-3	S CAPACITOR 200M 250V (G9730)
2524-4	P97302524-4	R CAPACITOR 20M 400V (G9730)
2524-5	P97302524-5	MOTOR FAN COVER (G9730)
2524-5	P97312524-5	MOTOR FAN COVER (G9731)
2524-6	P97302524-6	MOTOR FAN (G9730)
2524-6	P97312524-6	MOTOR FAN (G9731)
2525	PW01	FLAT WASHER 1/2
2526	PORP025	O-RING 24.7 X 3.5 P25
2527	PLW05M	LOCK WASHER 12MM
2528	PLW06M	LOCK WASHER 10MM
2529	PW04M	FLAT WASHER 10MM
2530	PN09M	HEX NUT M12-1.75
2532	PN38	HEX NUT 7/8-14
2533	PB24M	HEX BOLT M12-1.75 X 45
2535	PCAP12M	CAP SCREW M8-1.25 X 40
2536	PCAP02M	CAP SCREW M6-1 X 20
2537	PCAP26M	CAP SCREW M6-1 X 12
2538	PW03M	FLAT WASHER 6MM
2539	PN03M	HEX NUT M8-1.25
2540	PB09M	HEX BOLT M8-1.25 X 20
2541	P97302541	MAIN POWER SWITCH



Brake System

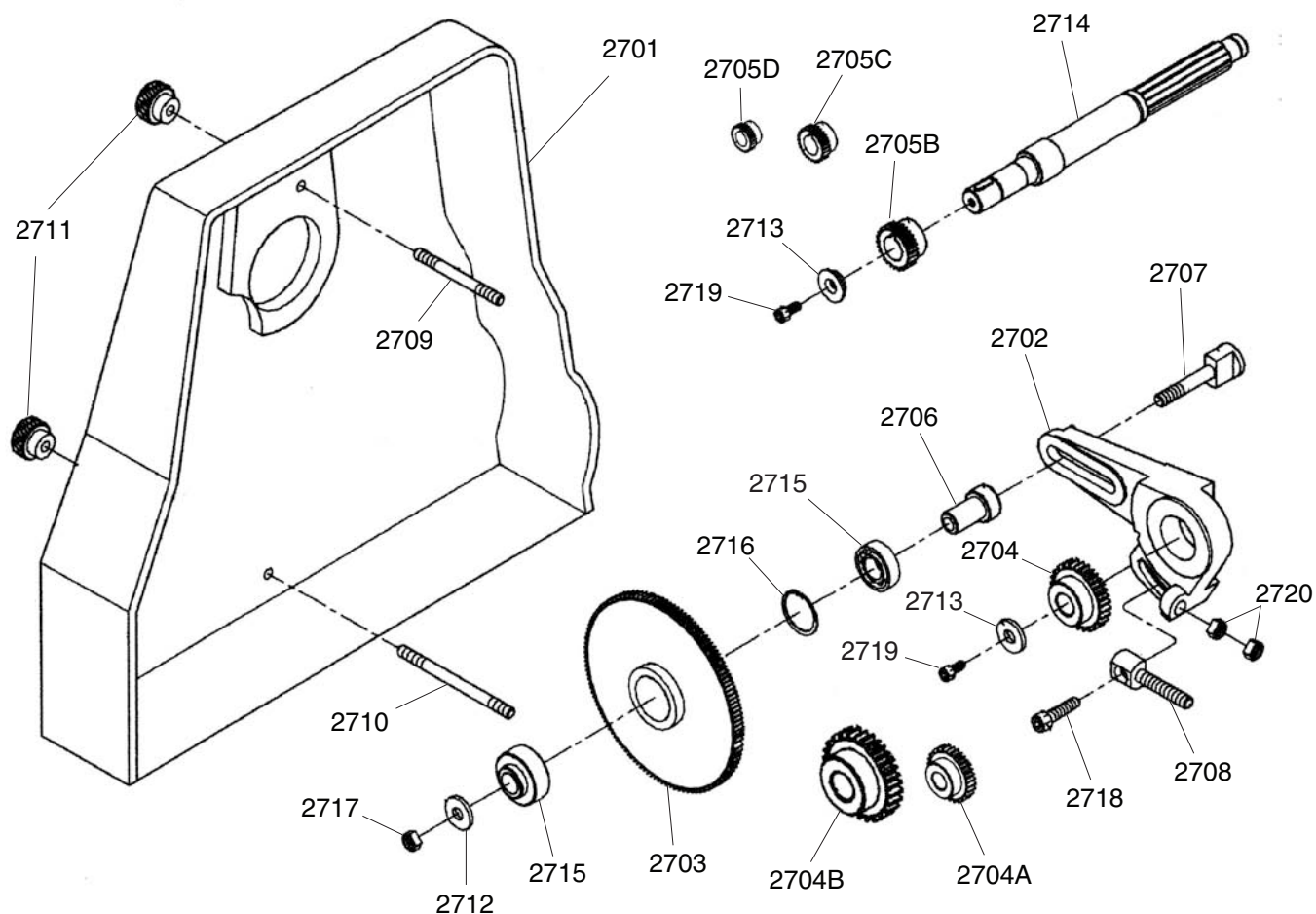


REF	PART #	DESCRIPTION
2601	P97302601	FOOT BRAKE PEDAL
2602	P97302602	LEFT BRAKE PEDAL SHAFT
2603	P97302603	RIGHT BRAKE PEDAL SHAFT
2604	P97302604	SHAFT SEAT
2605	P97302605	CRANK
2606	P97302606	CRANK BRACKET
2607	P97302607	BRAKE LEVER
2608	P97302608	MOUNTING PLATE
2610	P97302610	BRAKE ASSEMBLY
2610-1	P97302610-1	BRASS FLAT HD SCREW
2610-2	P97302610	LEFT BRAKE HOUSING
2610-3	P97302610	BLEEDER PLUG
2610-4	P97302610	RIGHT BRAKE HOUSING
2612	P97302612	BOTTOM BRAKE SUPPORT
2613	P97302613	TOP BRAKE SUPPORT
2614	P97302614	HYDRAULIC PUMP
2615	P97302615	OIL TUBE
2616	P97302616	BRAKE PAD SET OF 2
2617	P97302617	BRAKE PISTON

REF	PART #	DESCRIPTION
2617-1	P97302617-1	PISTON CAP
2618	PORP028	O-RING 27.7 X 3.5 P28
2619	P97302619	BUSHING
2620	P97302620	EXTENSION SPRING 7 X 2 X 1.5
2621	P97302621	BRAKE SWITCH
2622	P608ZZ	BALL BEARING 608 ZZ
2623	PCAP11M	CAP SCREW M8-1.25 X 16
2624	PCAP01M	CAP SCREW M6-1 X 16
2625	PCAP12M	CAP SCREW M8-1.25 X 40
2626	PB126M	HEX BOLT M8-1.25 X 40
2627	PN03M	HEX NUT M8-1.25
2628	P97302628	TAPER PIN 1/8
2629	PK99M	KEY 6 X 6 X 15
2630	PB10M	HEX BOLT M6-1 X 25
2631	PW03M	FLAT WASHER 6MM
2632	PN01M	HEX NUT M6-1
2633	P97302633	STEP PIN
2634	PR04M	EXT RETAINING RING 6MM



End Gears

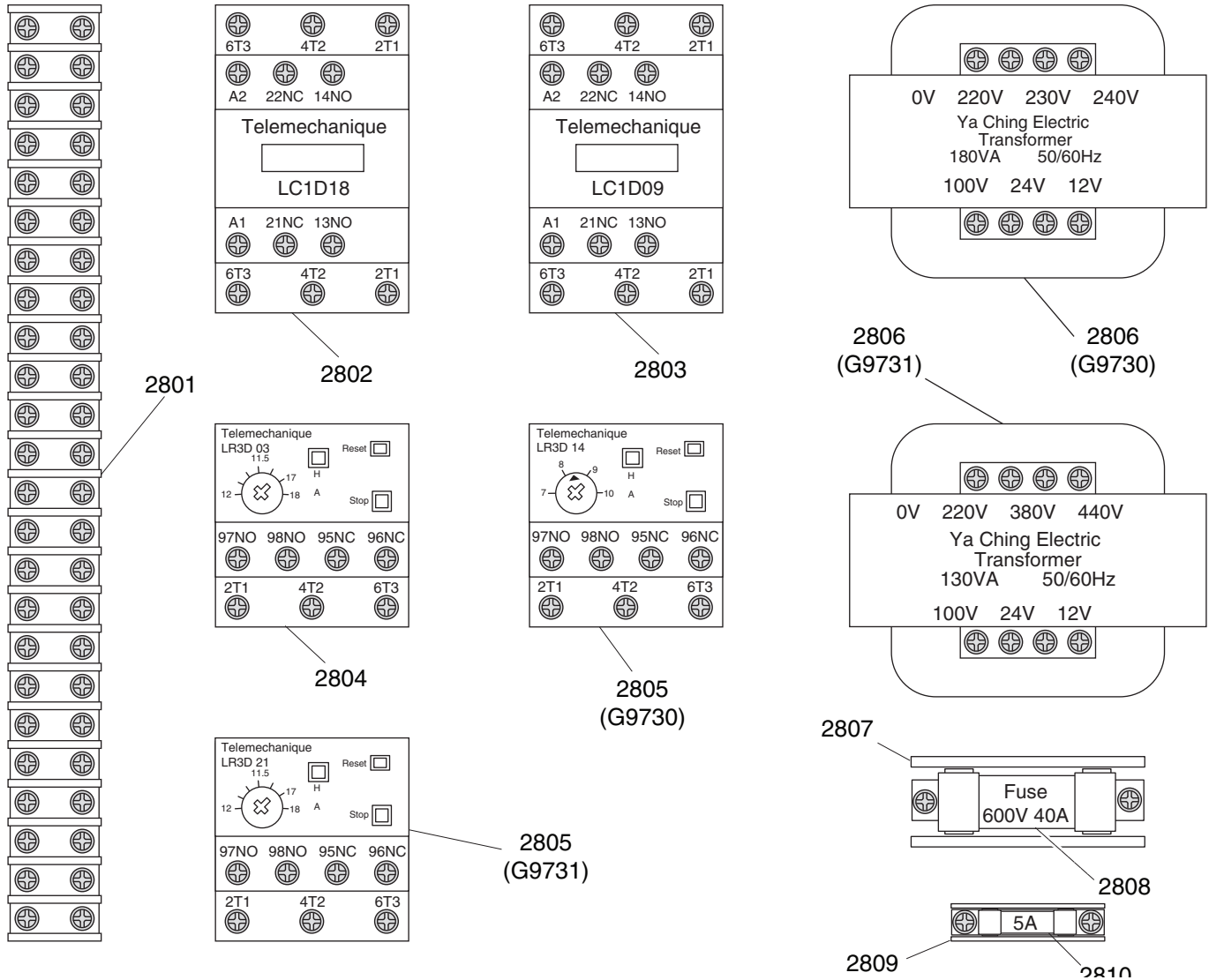


REF	PART #	DESCRIPTION
2701	P97302701	END COVER
2702	P97302702	END GEAR BRACKET
2703	P97302703	IDLER GEAR INCH
2704	P97302704	END GEAR 40T INCH
2704A	P97302704A	END GEAR 32T INCH
2704B	P97302704B	END GEAR 50T INCH
2705B	P97302705B	END GEAR 40T INCH
2705C	P97302705C	END GEAR 30T INCH
2705D	P97302705D	END GEAR 25T INCH
2706	P97302706	BEARING SHAFT
2707	P97302707	BEARING BOLT 3/8-16 X 72
2708	P97302708	BRACKET BOLT 3/8-24 X 68

REF	PART #	DESCRIPTION
2709	P97302709	TOP END COVER BOLT
2710	P97302710	BOTTOM END COVER BOLT
2711	P97302711	KNURLED KNOB
2712	P97302712	GEAR WASHER 10 X 3
2713	P97302713	GEAR WASHER 1/4" X 1.5
2714	P97302714	GEAR TRAIN SHAFT
2715	P6003ZZ	BALL BEARING 6003 ZZ
2716	PR12M	EXT RETAINING RING 35MM
2717	PN08	HEX NUT 3/8-16
2718	PCAP13M	CAP SCREW M8-1.25 X 30
2719	PCAP26M	CAP SCREW M6-1 X 12
2720	PN08	HEX NUT 3/8"-16



Electrical Cabinet Components

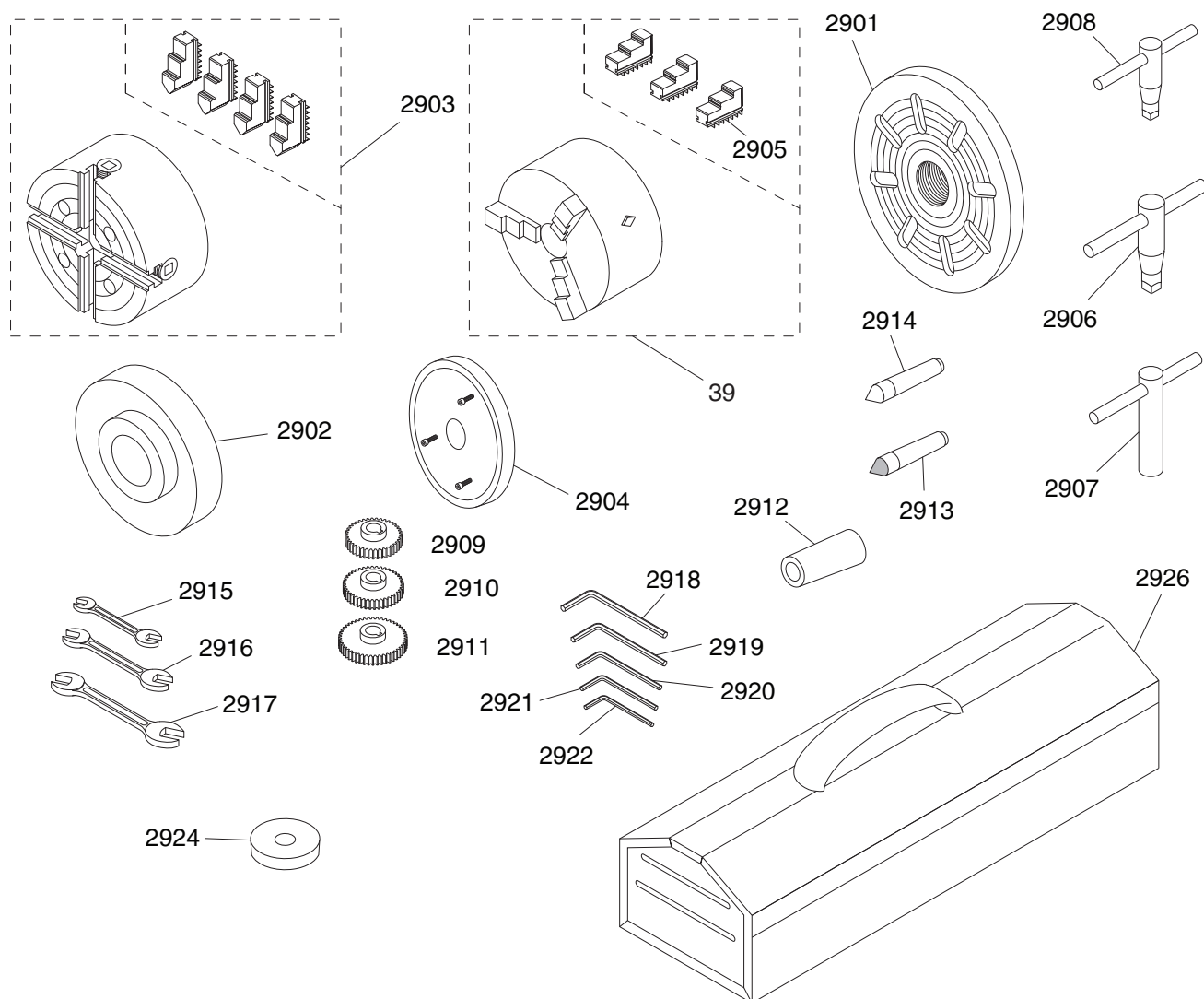


REF	PART #	DESCRIPTION
2801	P97302801	TERMINAL BAR 24P
2802	P97302802	CONTACTOR TELE LC1D18 110V (G9730)
2803	P97302803	CONTACTOR TELE LC1D09 110V
2804	P97302804	OL RELAY TELE LR3D03 2.5-4A
2805	P97302805	OL RELAY TELE LR3D21 12-18A (G9730)
2805	P97312805	OL RELAY TELE LR3D14 7-10A (G9731)

REF	PART #	DESCRIPTION
2806	P97302806	TRANSFORMER YA CHING 220V (G9730)
2806	P97312806	TRANSFORMER YA CHING 440V (G9731)
2807	P97302807	FUSE HOLDER 40A
2808	P97302808	FUSE 600V 40A
2809	P97302809	FUSE HOLDER 5A
2810	P97302810	FUSE 5A



Accessories

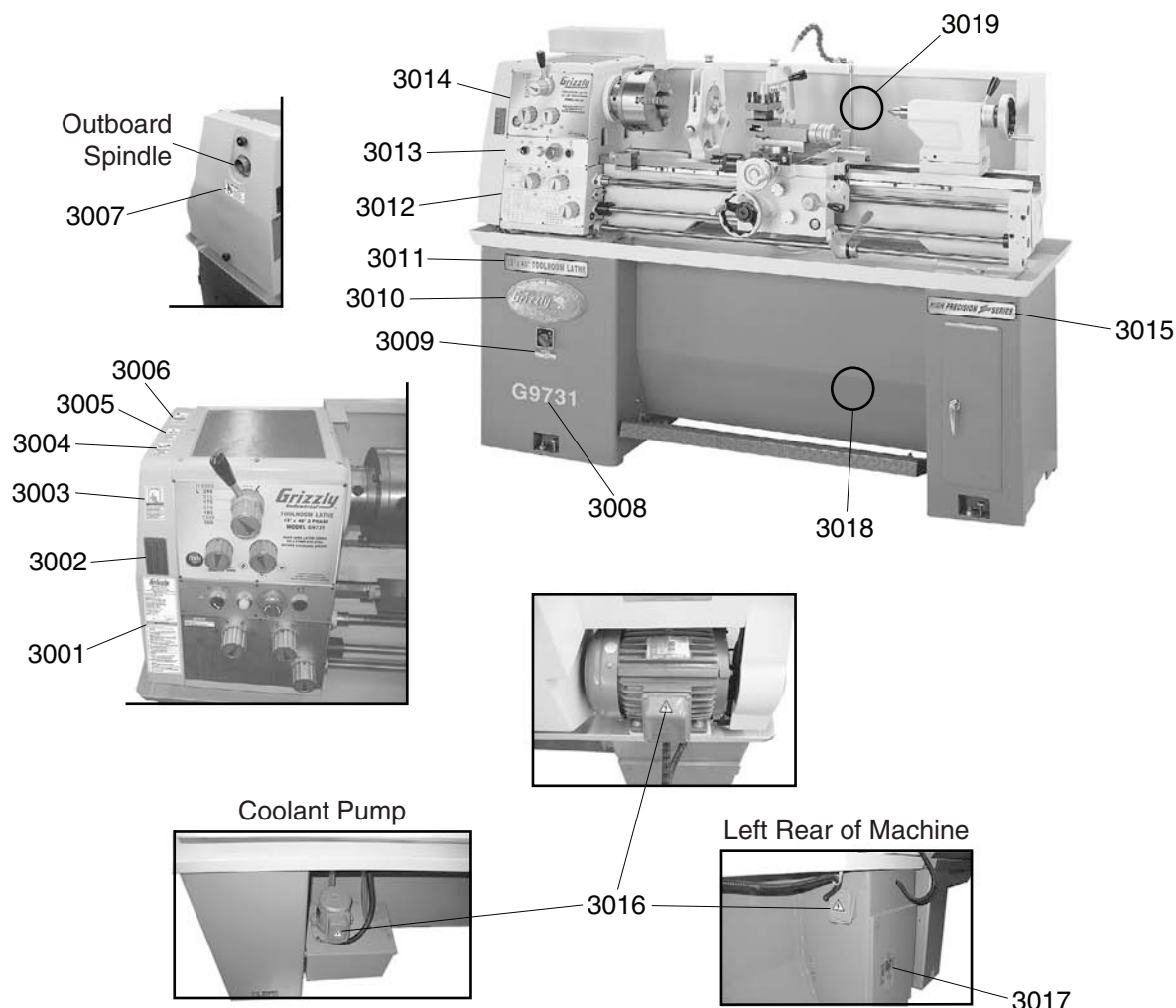


REF	PART #	DESCRIPTION
39	P9730039	3-JAW CHUCK 7" W/JAWS
2901	P97302901	FACEPLATE 10"
2902	P97302902	BACK PLATE 8"
2903	P97302903	4-JAW CHUCK 8" W/JAW SET
2904	P97302904	DRIVE PLATE 7"
2905	P9730039	3-JAW CHUCK REVERSE JAWS
2906	P97302906	4-JAW CHUCK KEY
2907	P97302907	TOOL POST KEY
2908	P97302908	3-JAW CHUCK KEY
2909	P97302909	END GEAR 30T
2910	P97302910	END GEAR 32T
2911	P97302911	END GEAR 40T
2912	P97302912	SPINDLE SLEEVE MT#4.5-MT#3

REF	PART #	DESCRIPTION
2913	P97302913	DEAD CENTER MT#3 CARBIDE TIP
2914	P97302914	DEAD CENTER MT#3 HSS
2915	PWR1113	COMBO WRENCH 11/13
2916	PWR1214	COMBO WRENCH 12/14
2917	PWR1719	COMBO WRENCH 17/19
2918	PAW03M	HEX WRENCH 3MM
2919	PAW04M	HEX WRENCH 4MM
2920	PAW05M	HEX WRENCH 5MM
2921	PAW06M	HEX WRENCH 6MM
2922	PAW08M	HEX WRENCH 8MM
2924	P97302924	CAST IRON FOOT PAD
2926	P97302926	TOOLBOX



Machine Labels



REF	PART #	DESCRIPTION
3001	P97303001	MACHINE ID LABEL (G9730)
3001	P97313001	MACHINE ID LABEL (G9731)
3002	P97303002	THREAD DIAL CHART PLATE
3003	PLABEL-12A	READ MANUAL LABEL
3004	PLABEL-11A	EYE INJURY HAZARD LABEL
3005	PLABEL-63	DISCONNECT POWER LABEL
3006	PLABEL-55	ENTANGLEMENT HAZARD LABEL
3007	P97303007	OUTBOUND ENTANGLEMENT LABEL
3008	P97303008	MODEL NUMBER LABEL (G9730)
3008	P97313008	MODEL NUMBER LABEL (G9731)
3009	P97303009	SWITCH OFF NOTICE LABEL
3010	G8589	GRIZZLY OVAL NAMEPLATE

REF	PART #	DESCRIPTION
3011	P97303011	TOOLROOM LATHE LABEL
3012	P97303012	GEARBOX PANEL PLATE (G9730)
3012	P97313012	GEARBOX PANEL PLATE (G9731)
3013	P97303013	CONTROL PANEL PLATE
3014	P97303014	HEADSTOCK PANEL PLATE
3015	P97303015	PRECISION Z SERIES LABEL
3016	PLABEL-14A	ELECTRICITY LABEL
3017	P97303017	MOTOR/POWER INFO PLATE (G9730)
3017	P97313017	MOTOR/POWER INFO PLATE (G9731)
3018	PPAINT-1	GRIZZLY GREEN TOUCH-UP PAINT
3019	PPAINT-11	GRIZZLY PUTTY TOUCH-UP PAINT

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

