



ULTIMATE SERIES JOINTERS

MODELS G9859 / G9860 / G9860ZX / G9861

PARTS LIST



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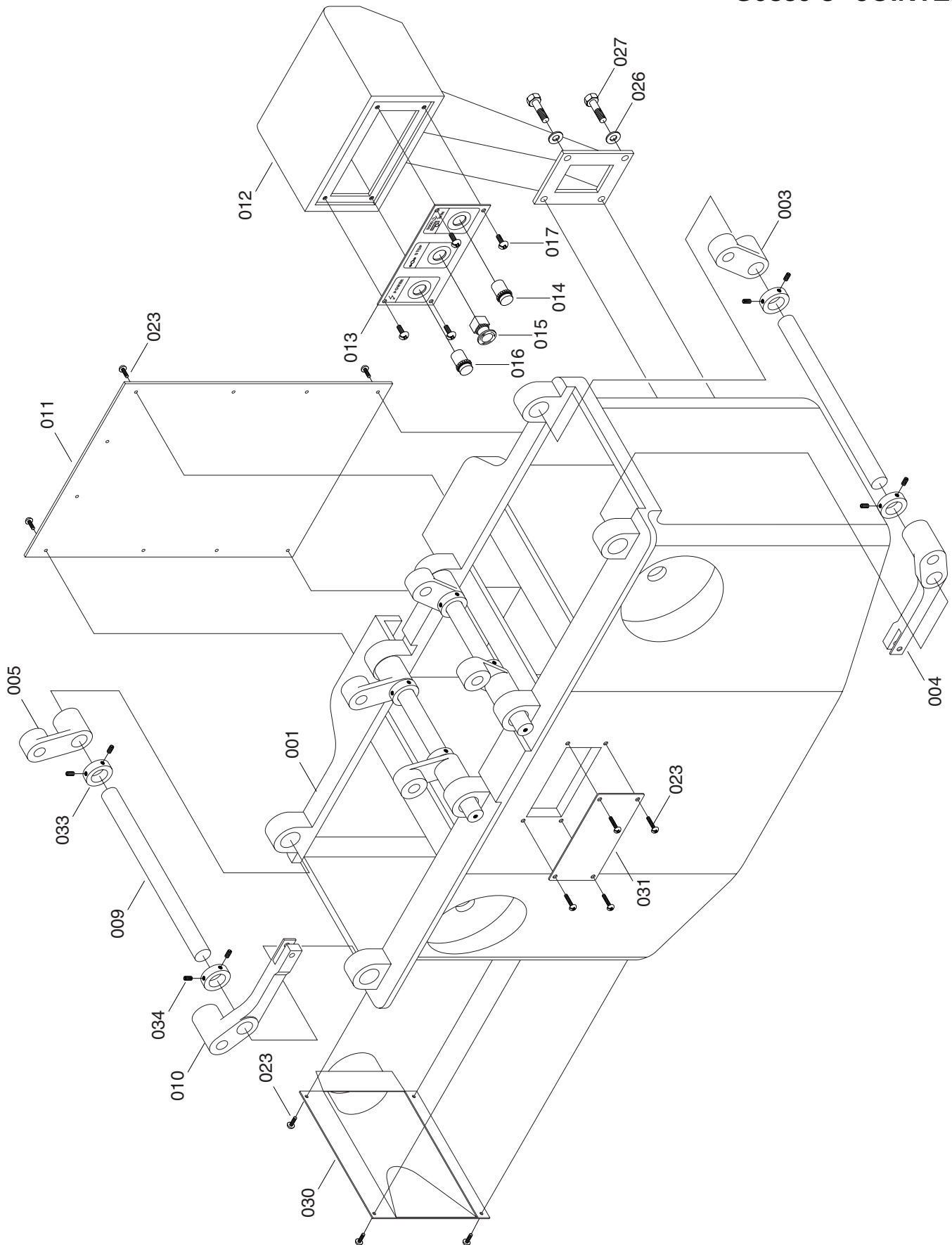
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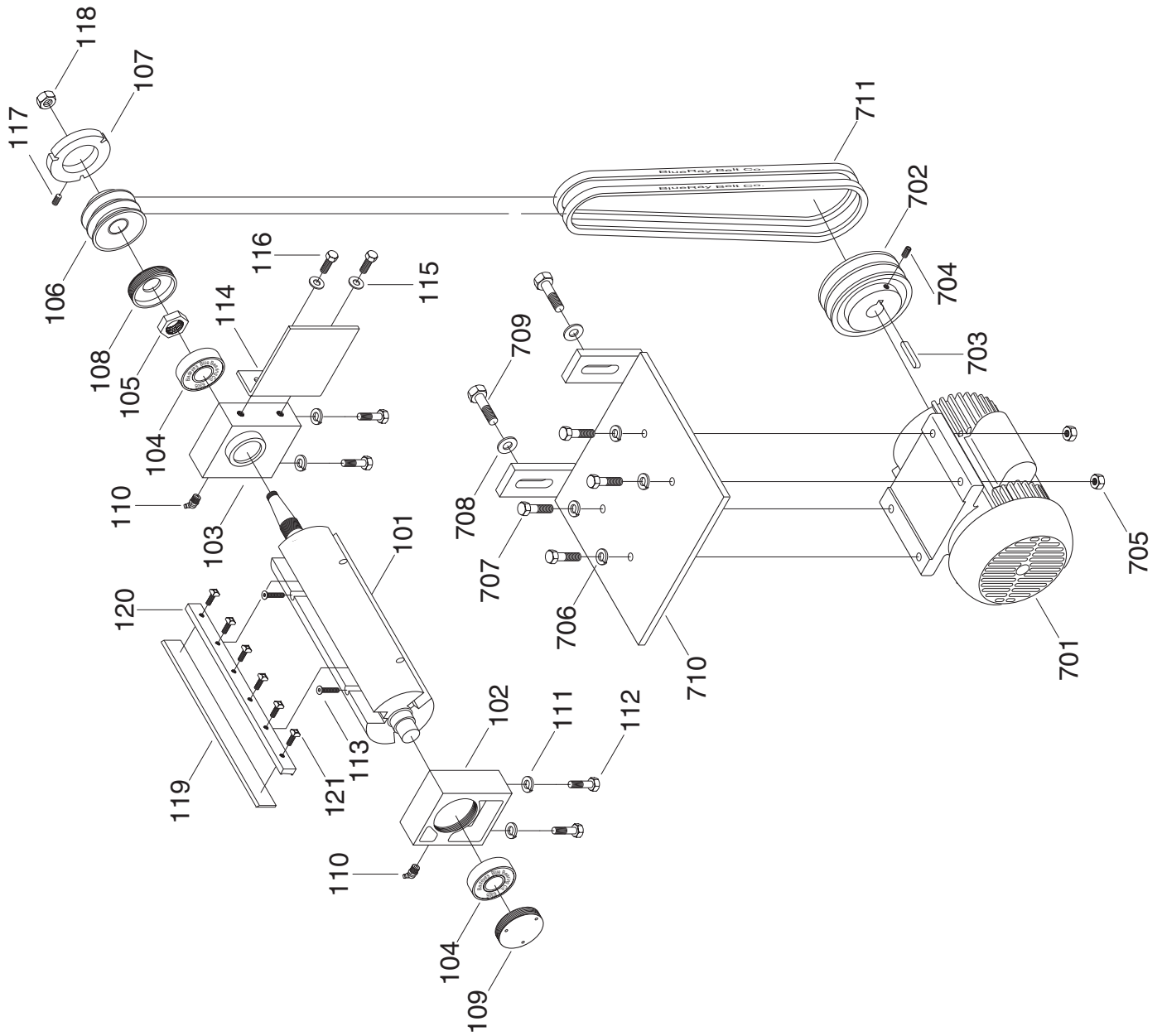
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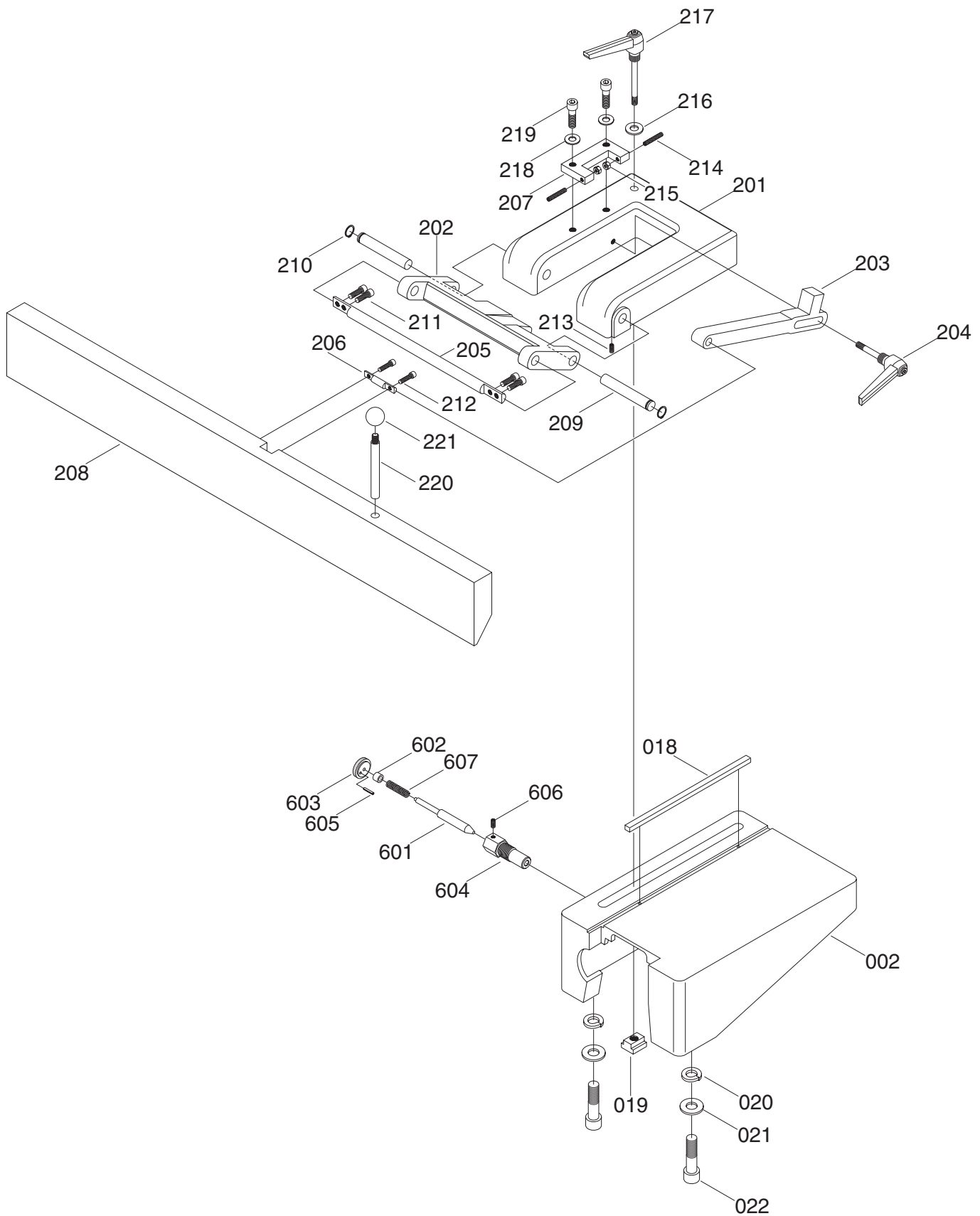
G9859 8" JOINTER



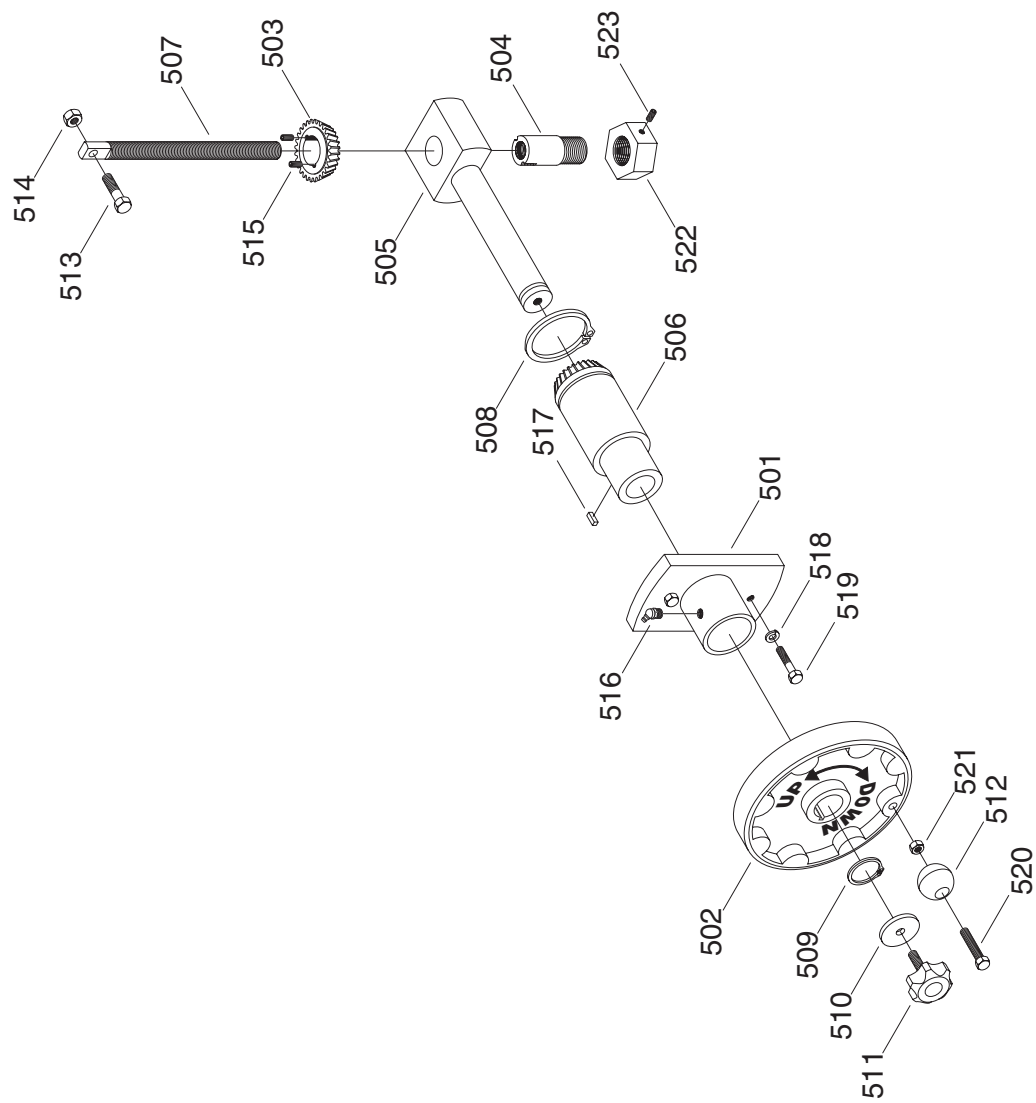
G9859 8" JOINTER



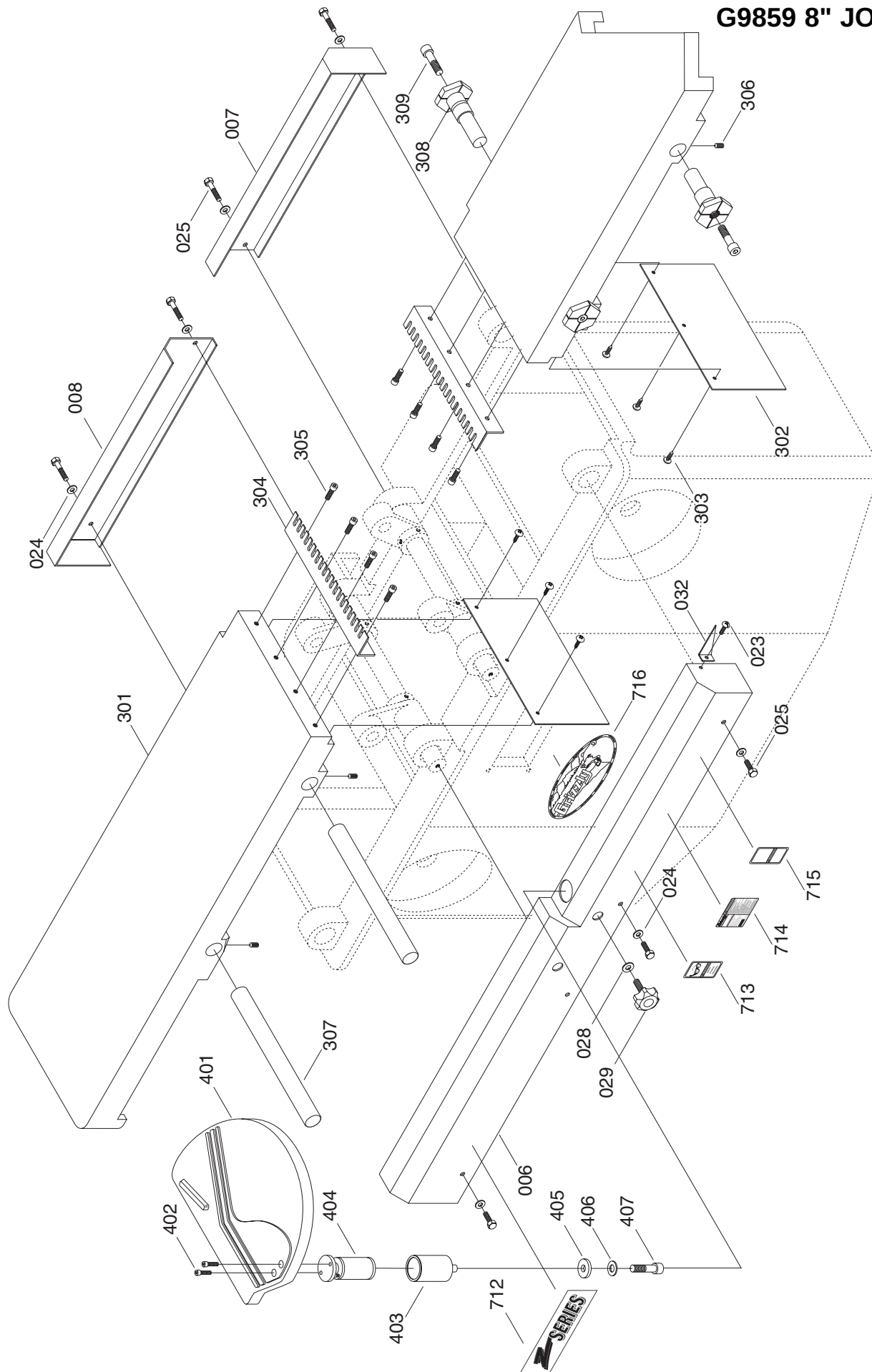
G9859 8" JOINTER



G9859 8" JOINTER



G9859 8" JOINTER



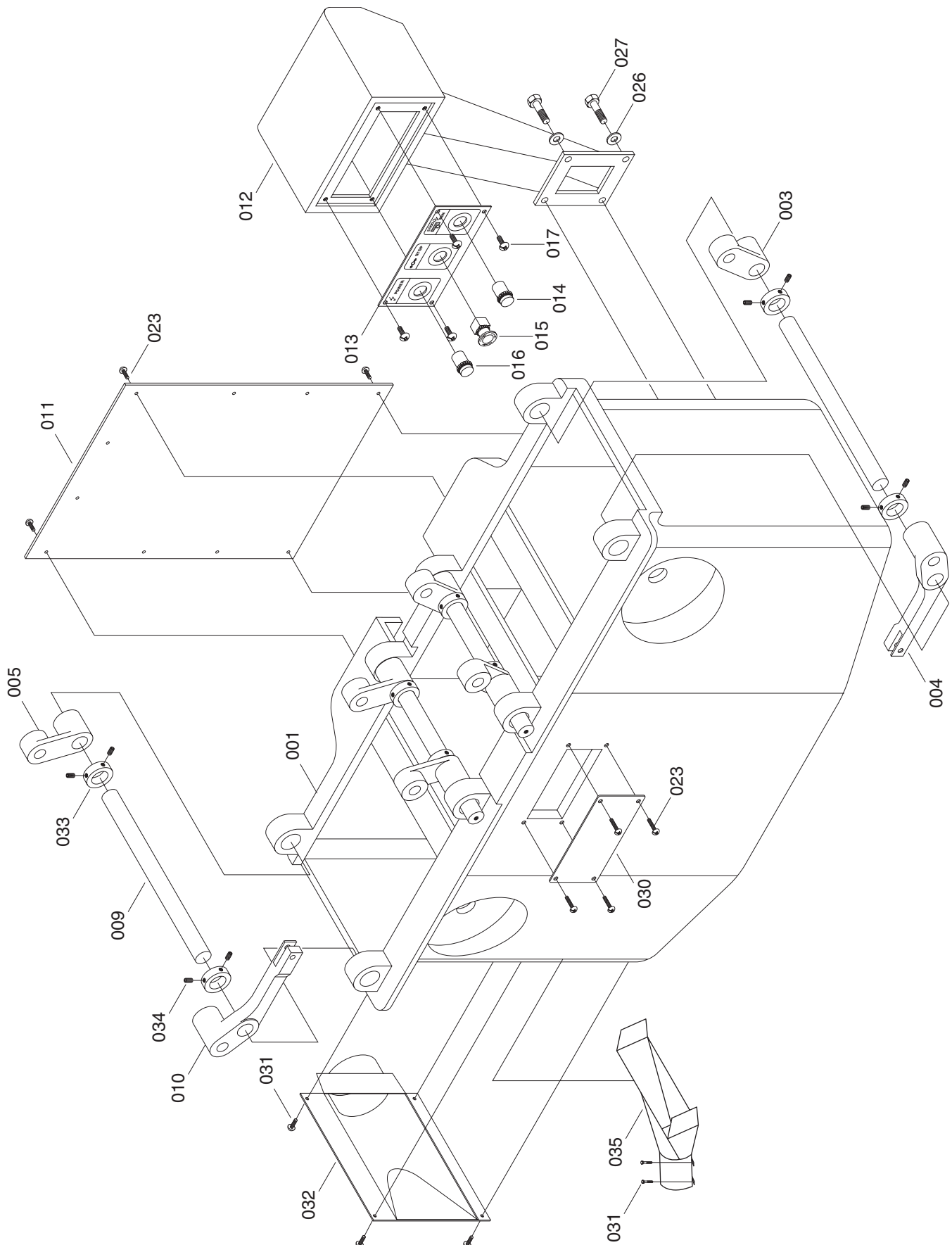
Ref#	Part#	Description
001	P9859001	BASE
002	P9859002	FENCE SEAT
003	P9859003	TABLE SUPPORT
004	P9859004	TABLE LIFTING ARM
005	P9859005	TABLE SUPPORT
006	P9859006	FRONT HOUSING
007	P9859007	RIGHT REAR HOUSING
008	P9859008	LEFT REAR HOUSING
009	P9859009	TABLE HEIGHT SPINDLE
010	P9859010	TABLE LIFTING ARM
011	P9859011	BASE REAR COVER
012	P9859012	SWITCH BOX
013	P9859013	SWITCH PLATE
014	P9859014	SWITCH (GREEN)
015	P9859015	SWITCH (RED)
016	P9859016	PUSH BUTTON SWITCH (WHITE)
017	PS39M	PHLP HD SCR M8-1.25 x 10
018	PK56M	KEY 10 x 8 x 260
019	P9859019	SLIDER
020	PW14	FLAT WASHER 5/8"
021	PW08M	FLAT WASHER M16
022	PB72M	HEX BOLT M16-1.75 x 30
023	PS24M	PHLP HD SCR M6-1.0 x 10
024	PW07	FLAT WASHER 5/16"
025	PB07M	HEX BOLT M8-1.25 X 25
026	PW01	FLAT WASHER 1/2"
027	PB12M	HEX BOLT M12-1.75 X 55
028	PW02	FLAT WASHER 3/8"
029	P9859029	KNOB
030	P9859030	DUST HOOD
031	P9859031	PLATE COVER
032	P9859032	INDEX
033	P9859033	STOP COLLAR
034	PSS20M	SET SCREW M8-1.25 X 8
101	P9859101	CUTTERHEAD
102	P9859102	HOUSING HEAD AXLE BOX (R.H.)
103	P9859103	HOUSING
104	P9859104	BEARING 6305-VV
105	P9859105	CIRCULAR NUT
106	P9859106	CUTTERHEAD BELT WHEEL
107	P9859107	CUTTERHEAD STOP PLATE
108	P9859108	CUTTERHEAD COVER (SMALL)
109	P9859109	CUTTERHEAD COVER (SMALL)
110	P9859110	OIL FEEDER 1/16"
111	PLW06M	LOCK WASHER M10
112	PB14M	HEX BOLT M10-1.5 X 35
113	P9859113	SPECIAL SCREW
114	P9859114	CASE PLATE
115	PW04M	FLAT WASHER M10
116	PB65	HEX BOLT 3/8"-16 X 5/8"

Ref#	Part#	Description
117	PSS09M	SET SCREW M8-1.25 X 20
118	P9859118	SPECIAL HEX NUT
119	P9859119	CUTTER
120	P9859120	GIB
121	P9859121	GIB BOLT
201	P9859201	FENCE SEAT
202	P9859202	ANGLE FENCE SEAT
203	P9859203	ANGLE SEAT FASTEN ROD
204	P9859204	KNOB
205	P9859205	FENCE ROD (LONG)
206	P9859206	FENCE ROD (SHORT)
207	P9859207	ANGLE PLATE
208	P9859208	FENCE
209	P9859209	FENCE ROD
210	P9859210	SPECIAL RETAINER RING
211	PSB13M	CAP SCREW M8-1.25 X 30
212	PSB06M	CAP SCREW M6-1.0 X 25
213	PSS04M	SET SCREW M6-1.0 X 12
214	PSS29M	SET SCREW M6-1.0 X 35
215	PN01M	HEX NUT M6-1.0
216	PW01	FLAT WASHER 1/2"
217	P9859217	KNOB
218	PW02	FLAT WASHER 3/8"
219	PSB47M	CAP SCREW M10-1.5 X 40
220	P9859220	FENCE ADJUSTMENT ROD
221	P9859221	KNOB
301	P9859301	BED
302	P9859302	PLATE
303	PSB26M	CAP SCREW M6-1.0 X 12
304	P9859304	NOISE DAMPENER
305	PSB31M	CAP SCREW M8-1.25 X 25
306	PSS16M	SET SCREW M8-1.25 X 10
307	P9859307	BED PIVOT ROD
308	P9859308	BED PIVOT PIN
309	PSB70M	CAP SCREW M12-1.75 X 30
401	P9859401	CUTTERHEAD GUARD
402	PSB06M	CAP SCREW M6-1.0 X 25
403	P9859403	SPRING SHAFT HOUSING
404	P9859404	SPRING SHAFT
405	PW06M	FLAT WASHER M12
406	PW01M	FLAT WASHER 1/2"
407	PSB36M	CAP SCREW M12-1.75 X 25
501	P9859501	LIFT ROD COLLAR
502	P9859502	HANDWHEEL
503	P9859503	GEAR
504	P9859504	COLLAR
505	P9859505	LIFT ROD
506	P9859506	GEAR
507	P9859507	LIFT ROD
508	P9859508	SPECIAL RETAINER RING

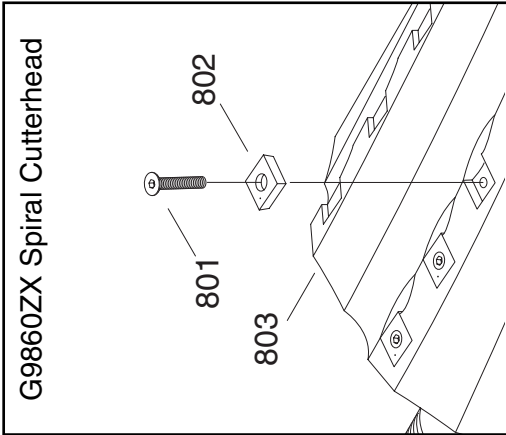
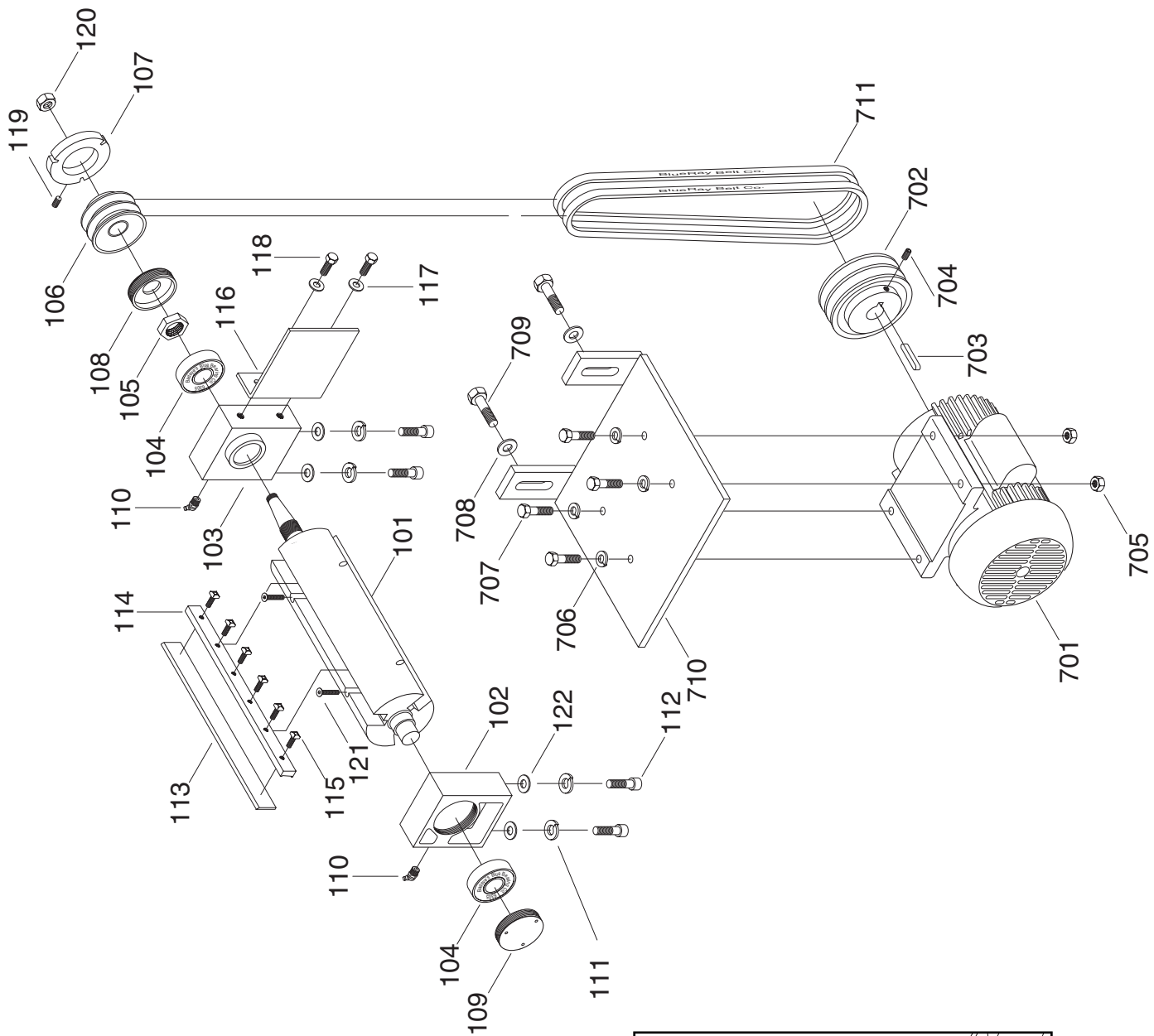
Ref#	Part#	Description
509	P9859509	SPECIAL RETAINER RING
510	P9859510	SPECIAL WASHER
511	P9859511	LOCK KNOB
512	P9859512	HANDWHEEL KNOB
513	PSB47M	CAP SCREW M10-1.5 X 40
514	PN03M	HEX NUT M8-1.25
515	PSS04M	SET SCREW M6-1.0 X 12
516	P9859516	LUBE FITTING $\frac{3}{16}$ "
517	PK20M	KEY 5 X 5 X 15
518	PLW01	LOCK WASHER $\frac{5}{16}$ "
519	PB07M	HEX BOLT M8-1.25 X 25
520	PB58	HEX BOLT $\frac{3}{8}$ "-16 X 2"
521	PN08	HEX NUT $\frac{3}{8}$ "-16
522	P9859522	SPECIAL NUT
523	PSS02M	SET SCREW M6-1.0 X 6
601	P9859601	ROD
602	P9859602	COLLAR
603	P9859603	HANDLE
604	P9859604	BRAKE CASING

Ref#	Part#	Description
605	P9859605	PIN
606	PSS02M	SET SCREW M6-1.0 X 6
607	P9859607	SPRING
701	P9859701	MOTOR 3 H.P.
702	P9859702	PULLEY
703	PK54M	KEY 7 X 7 X 45
704	PSS08M	SET SCREW $\frac{5}{16}$ "-18 X $\frac{1}{2}$ "
705	PN02M	HEX NUT M10-1.5
706	PLW04	LOCK WASHER $\frac{3}{8}$ "
707	PB14M	HEX BOLT M10-1.5 X 35
708	PW01	FLAT WASHER $\frac{1}{2}$ "
709	PB25M	HEX BOLT M12-1.75 X 25
710	P9859710	MOTOR MOUNT PLATE
711	PVA47	V-BELT (A-47")
712	P9859712	Z SERIES LABEL
713	P9859713	SAFETY GLASSES WARNING
714	P9859714	MACHINE ID WARNING
715	P9859715	PUSH BLOCK WARNING
716	P9859716	CAST LOGO

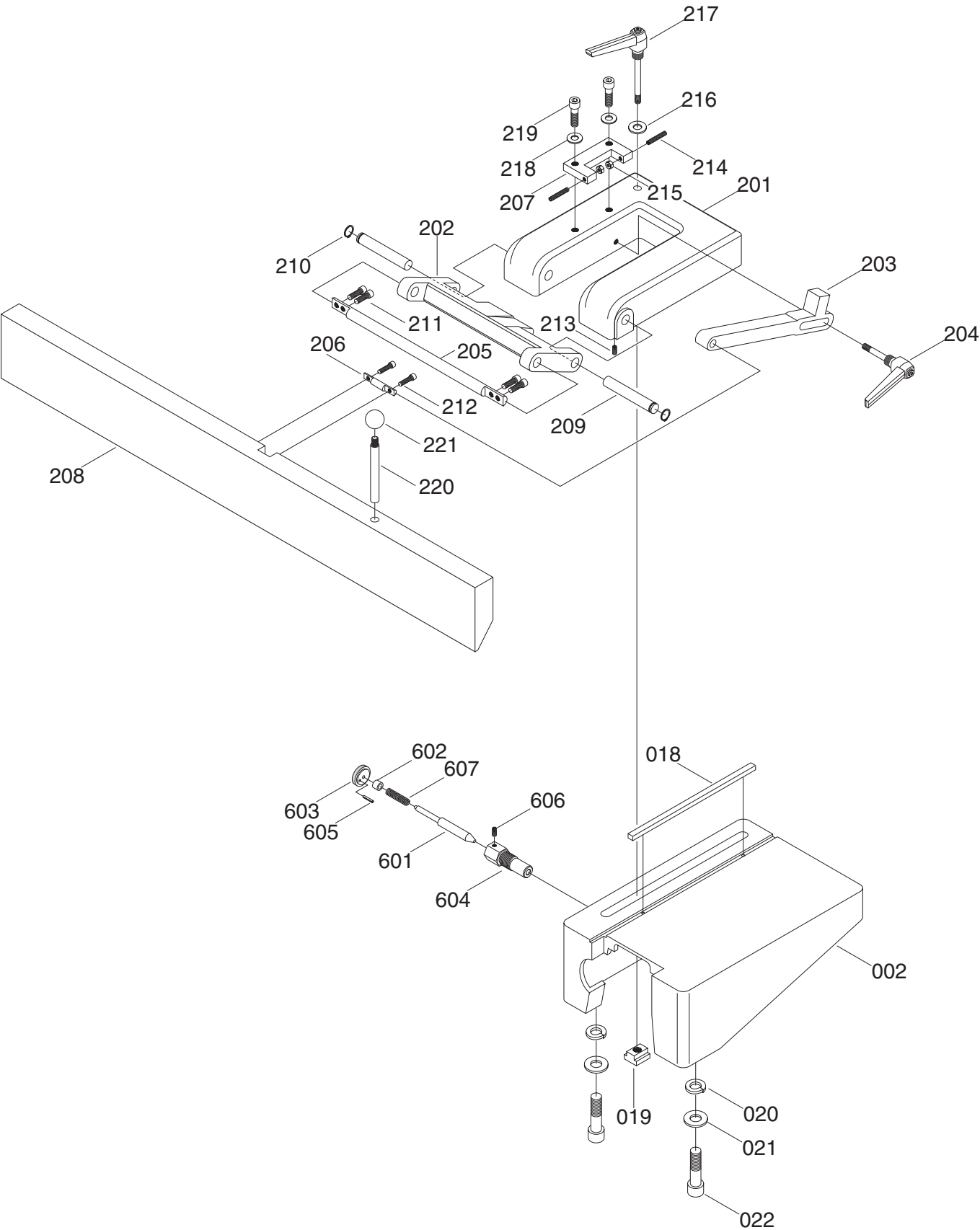
G9860 12" JOINTER



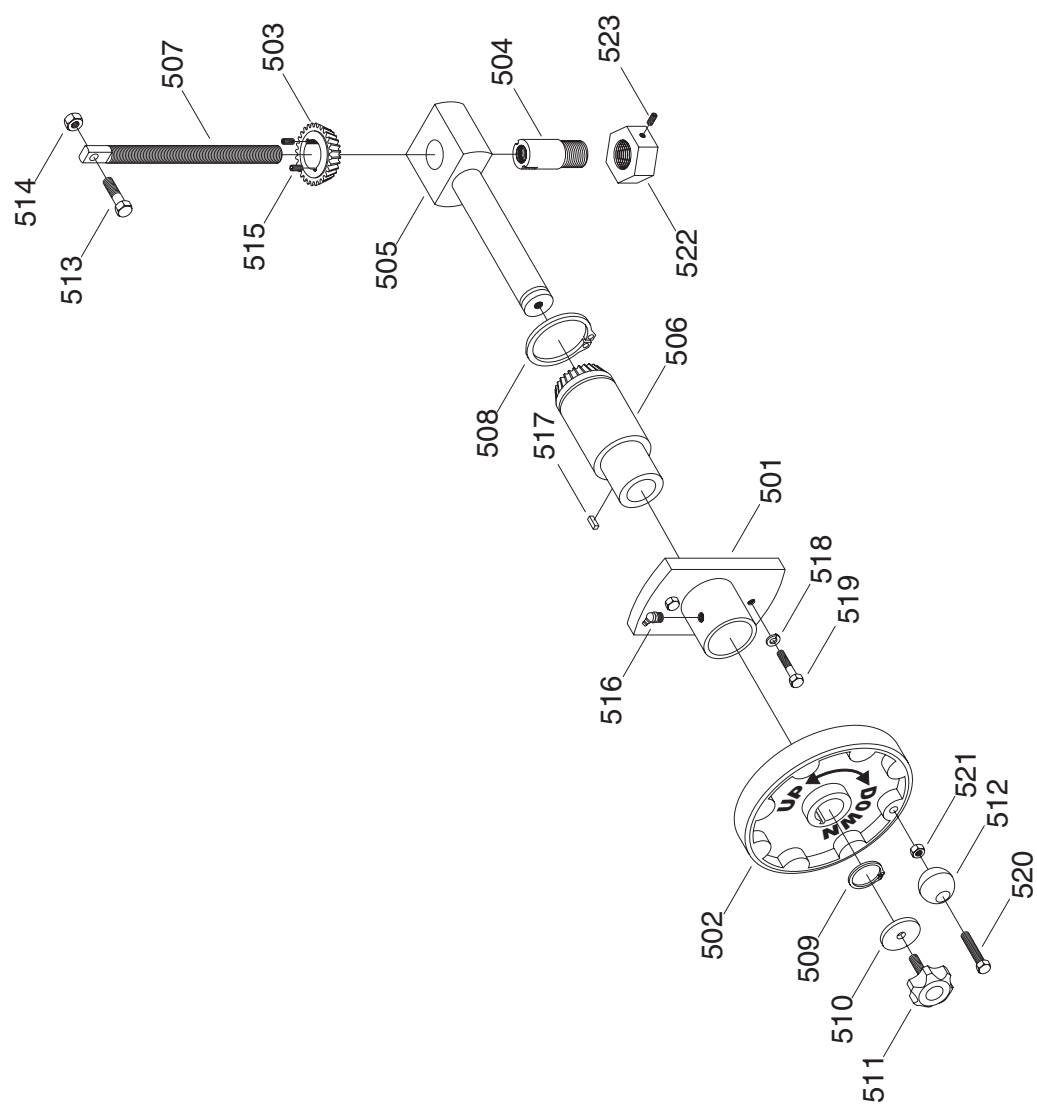
G9860 12" JOINTER



G9860 12" JOINTER



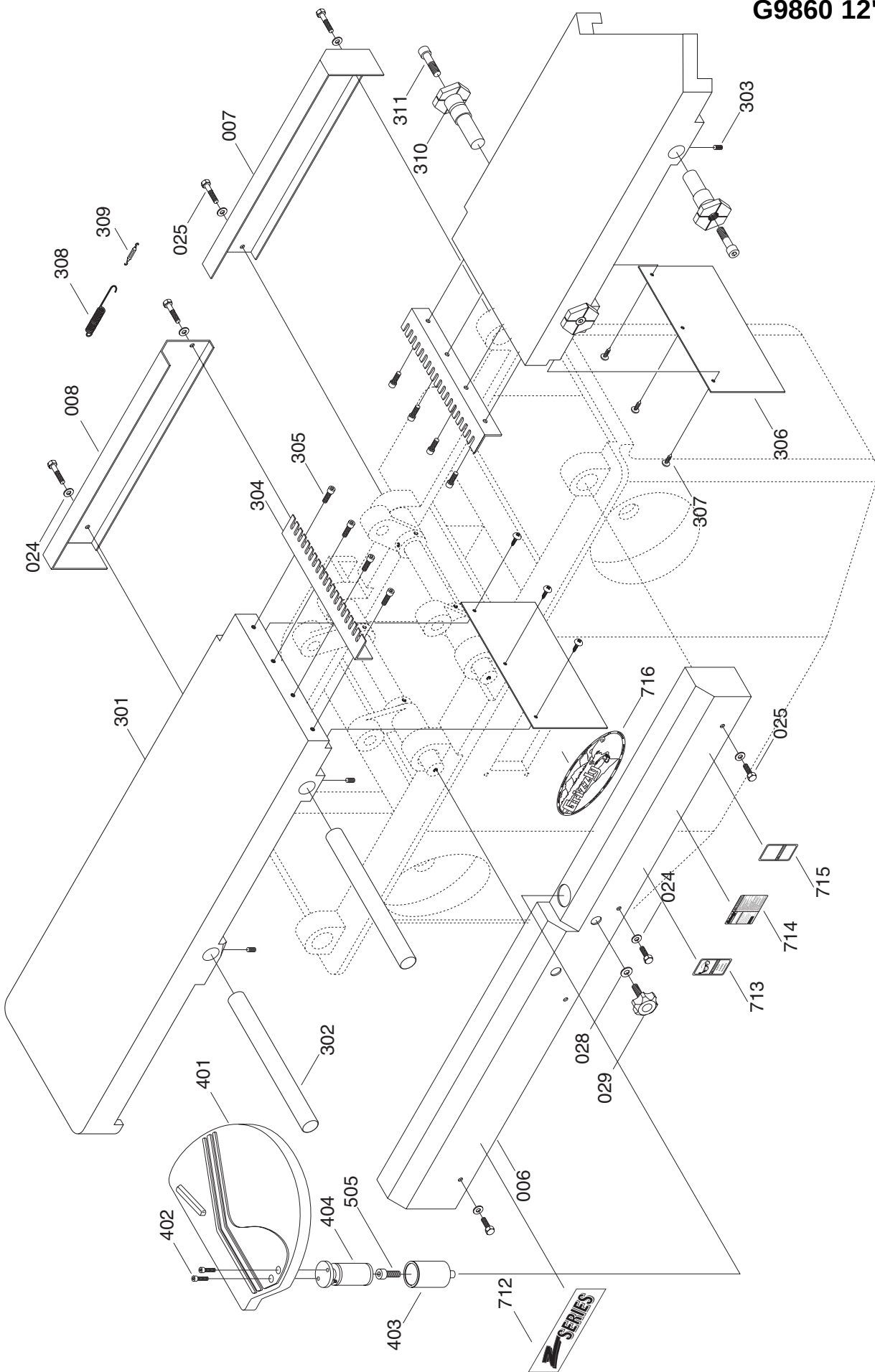
G9860 12" JOINTER



This technical drawing is an exploded view of a mechanical assembly, likely a piece of industrial machinery. The diagram shows various components and their assembly relationships, indicated by dashed lines. The parts are labeled with numbers:

- 006**: A long, narrow rectangular plate or base.
- 007**: A long, narrow rectangular plate or base.
- 024**: A long, narrow rectangular plate or base.
- 025**: A small circular component, possibly a pin or washer.
- 028**: A small circular component, possibly a pin or washer.
- 029**: A small circular component, possibly a pin or washer.
- 030**: A small circular component, possibly a pin or washer.
- 031**: A small circular component, possibly a pin or washer.
- 038**: A small circular component, possibly a pin or washer.
- 039**: A small circular component, possibly a pin or washer.
- 301**: A long, narrow rectangular plate or base.
- 302**: A long, narrow rectangular plate or base.
- 303**: A long, narrow rectangular plate or base.
- 304**: A long, narrow rectangular plate or base.
- 305**: A long, narrow rectangular plate or base.
- 306**: A long, narrow rectangular plate or base.
- 307**: A long, narrow rectangular plate or base.
- 310**: A long, narrow rectangular plate or base.
- 311**: A long, narrow rectangular plate or base.
- 401**: A long, narrow rectangular plate or base.
- 402**: A long, narrow rectangular plate or base.
- 403**: A long, narrow rectangular plate or base.
- 404**: A long, narrow rectangular plate or base.
- 505**: A long, narrow rectangular plate or base.
- 712**: A long, narrow rectangular plate or base.
- 713**: A long, narrow rectangular plate or base.
- 714**: A long, narrow rectangular plate or base.
- 715**: A long, narrow rectangular plate or base.
- 716**: A long, narrow rectangular plate or base.

The diagram also includes a label **G9860 12** in the top right corner and a **SERIES** label at the bottom left.



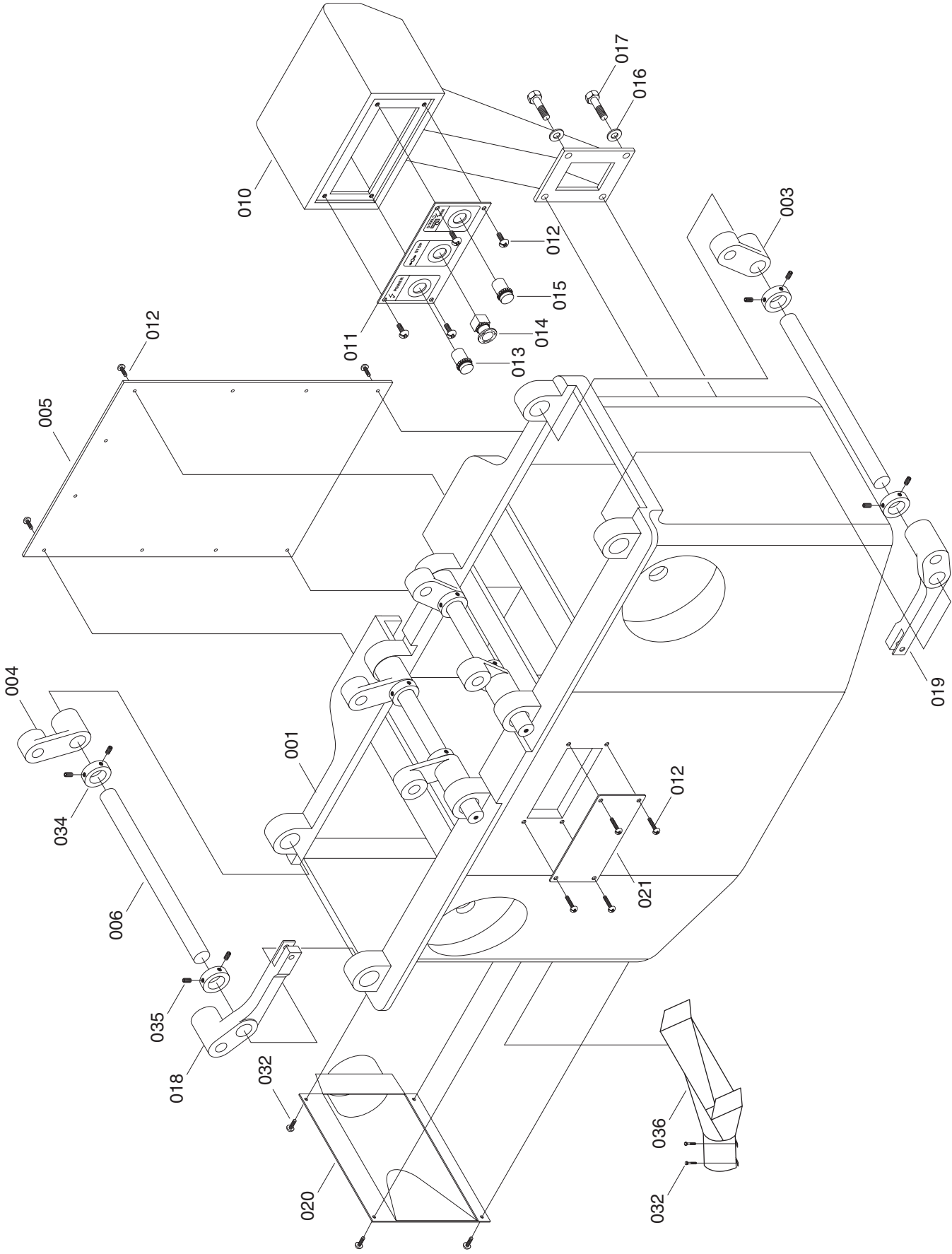
Ref#	Part#	Description
001	P9860001	BASE
002	P9860002	FENCE SEAT
003	P9859003	TABLE SUPPORT
004	P9859004	TABLE LIFTING ARM
005	P9859005	TABLE SUPPORT
006	P9859006	FRONT HOUSING
007	P9859007	RIGHT REAR HOUSING
008	P9859008	LEFT REAR HOUSING
009	P9860009	TABLE HEIGHT SPINDLE
010	P9859010	TABLE LIFTING ARM
011	P9859011	BASE REAR COVER
012	P9859012	SWITCH BOX
013	P9859013	SWITCH PLATE
014	P9859014	SWITCH (GREEN)
015	P9859015	SWITCH (RED)
016	P9859016	PUSH BUTTON SWITCH (WHITE)
017	PS39M	PHLP HD SCR M8-1.25 X 10
018	PK55M	KEY 10 X 8 X 300
019	P9859019	SLIDER
020	PW14	FLAT WASHER 5/8"
021	PW08M	FLAT WASHER M16
022	PB72M	HEX BOLT M16-1.75 X 30
023	PS24M	PHLP HEAD BOLT M6-1.0 X 10
024	PW07	FLAT WASHER 5/16"
025	PB07M	HEX BOLT M8-1.25 X 25
026	PW01	FLAT WASHER 1/2"
027	PB12M	HEX BOLT M12-1.75 X 55
028	PW02	FLAT WASHER 3/8"
029	P9859029	KNOB
030	P9859031	PLATE
031	PB02M	HEX BOLT M6-1.0 X 12
032	P9860032	DUST COVER
033	P9859033	STOP COLLAR
034	PSS20M	SET SCREW M8-1.25 X 8
035	P9860035	DUST CHUTE
101	P9860101	CUTTERHEAD
102	P9859102	HOUSING HEAD AXLE BOX (R.H.)
103	P9859103	HOUSING
104	P9859104	BEARING 6305-VV
105	P9859105	CIRCULAR NUT
106	P9859106	CUTTERHEAD BELT WHEEL
107	P9859107	CUTTERHEAD STOP PLATE
108	P9859108	CUTTERHEAD COVER (SMALL)
109	P9859109	CUTTERHEAD COVER (SMALL)
110	P9859110	OIL FEEDER 1/16"
111	PLW06M	LOCK WASHER M10
112	PB14M	HEX BOLT M10-1.5 X 35
113	P9860113	CUTTER
114	P9860114	GIB
115	P9859121	CUTTER KNOB

Ref#	Part#	Description
116	P9859119	BRACKET
117	PW04M	FLAT WASHER M10
118	PB65	HEX BOLT 3/8"-16 X 5/8"
119	PSS09M	SET SCREW M8-1.25 X 20
120	P9859118	SPECIAL HEX NUT
121	PS11M	PHLP HD SCR M6-1.0 X 16
122	PW04M	FLAT WASHER M10
201	P9860201	FENCE SEAT
202	P9859202	ANGLE FENCE SEAT
203	P9860203	ANGLE SEAT FASTEN ROD
204	P9859204	LOCK HANDLE
205	P9859205	FENCE ROD (LONG)
206	P9859206	FENCE ROD (SHORT)
207	P9859207	ANGLE PLATE
208	P9859208	FENCE
209	P9859209	FENCE ROD
210	P9859210	SPECIAL RETAINER RING
211	PSB13M	CAP SCREW M8-1.25 X 30
212	PSB06M	CAP SCREW M6-1.0 X 25
213	PSS04M	SET SCREW M6-1.0 X 12
214	PSS29M	SET SCREW M6-1.0 X 35
215	PN01M	HEX NUT M6-1.0
216	PW01	FLAT WASHER 1/2"
217	P9859217	LOCK HANDLE
218	PW02	FLAT WASHER 3/8"
219	PSB47M	CAP SCREW M10-1.5 X 40
220	P9859220	FENCE ADJUSTMENT ROD
221	P9859221	KNOB
301	P9860301	BED
302	P9860302	BED PIVOT ROD
303	PSS16M	SET SCREW M8-1.25 X 10
304	P9860304	NOISE DAMPENER
305	PSB31M	CAP SCREW M8-1.25 X 25
306	P9860306	PLATE
307	PSB26M	CAP SCREW M6-1.0 X 12
308	P9860308	SPRING
309	P9860309	TURNBUCKLE
310	P9859308	BED PIVOT PIN (SHORT)
311	PSB70M	CAP SCREW M12-1.75 X 30
401	P9860401	CUTTERHEAD GUARD
402	PSB06M	CAP SCREW M6-1.0 X 25
403	P9859403	SPRING SHAFT HOUSING
404	P9859404	SPRING SHAFT
405	PSB70M	CAP SCREW M12-1.75 X 30
501	P9859501	LIFT ROD COLLAR
502	P9859502	HANDWHEEL
503	P9859503	GEAR
504	P9859504	COLLAR
505	P9859505	LIFT ROD
506	P9859506	GEAR

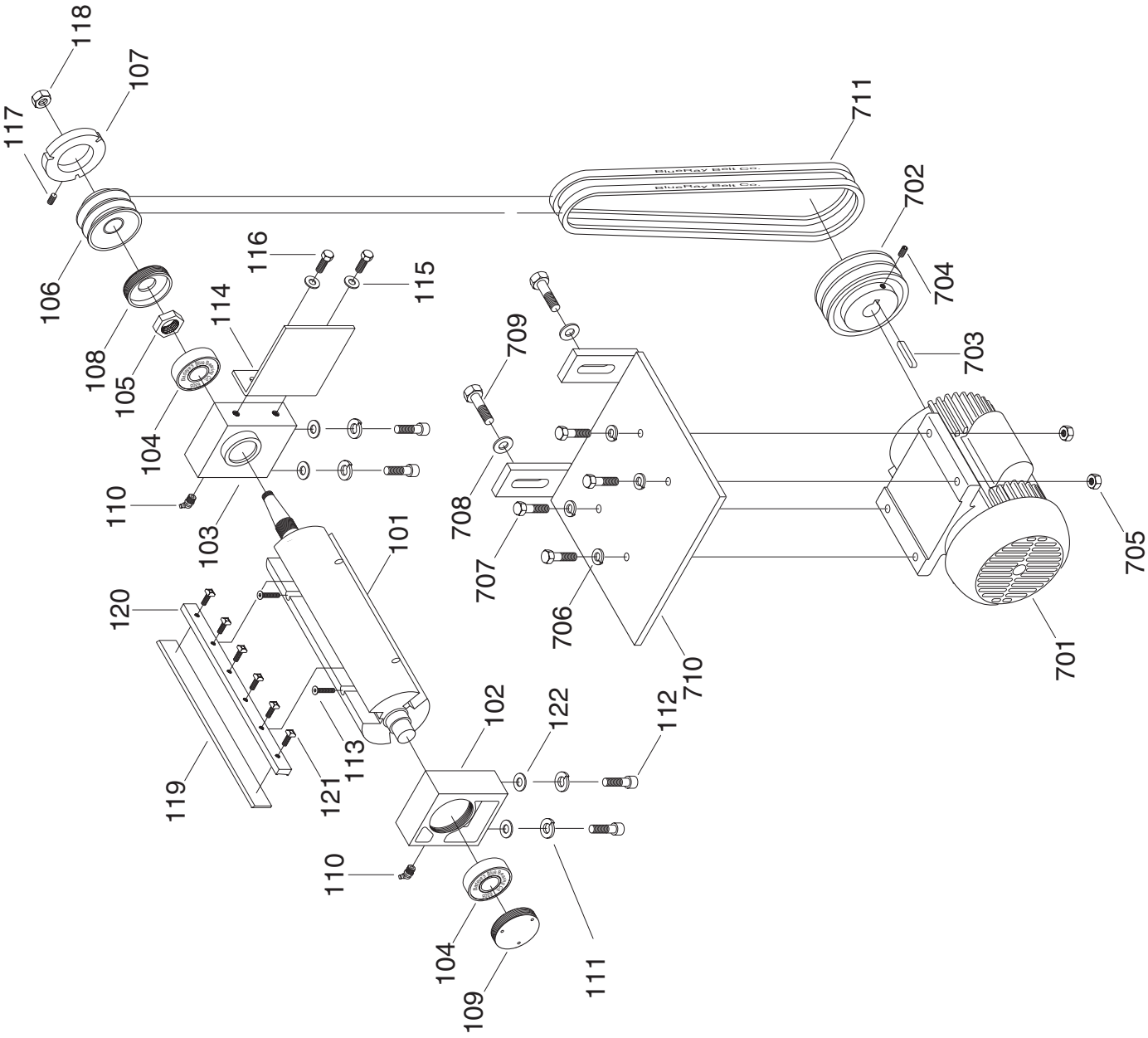
Ref#	Part#	Description
507	P9859507	LIFT ROD
508	P9859508	SPECIAL RETAINER RING
509	P9859509	SPECIAL RETAINER RING
510	P9859510	SPECIAL WASHER
511	P9859511	LOCK KNOB
512	P9859512	HANDWHEEL KNOB
513	PSB47M	CAP SCREW M10-1.5 X 40
514	PN03M	HEX NUT M8-1.25
515	PSS04M	SET SCREW M6-1.0 X 12
516	P9859516	LUBE FITTING $\frac{3}{16}$ "
517	PK20M	KEY 5 X 5 X 15
518	PLW01	LOCK WASHER $\frac{5}{16}$ "
519	PB07M	HEX BOLT M8-1.25 X 25
520	PB58	HEX BOLT $\frac{3}{8}$ "-16 X 2"
521	PN08	HEX NUT $\frac{3}{8}$ "-16
522	P9859522	SPECIAL NUT
523	PSS02M	SET SCREW M6-1.0 X 6
601	P9859601	ROD

Ref#	Part#	Description
602	P9859602	COLLAR
603	P9859603	HANDLE
604	P9859604	BRAKE CASING
605	P9859605	PIN
606	PSS02M	SET SCREW M6-1.0 X 6
607	P9859607	SPRING
701	P9859701	MOTOR 3 H.P.
702	P9859702	PULLEY
703	PK54M	KEY 7 X 7 X 45
704	PSS08M	SET SCREW $\frac{5}{16}$ "-18 X $\frac{1}{2}$ "
705	PN02M	HEX NUT M10-1.5
706	PLW04	LOCK WASHER $\frac{3}{8}$ "
707	PB14M	HEX BOLT M10-1.5 X 35
708	PW01	FLAT WASHER $\frac{1}{2}$ "
709	PB25M	HEX BOLT M12-1.75 X 25
710	P9859710	MOTOR MOUNT PLATE
711	PVA47	V-BELT (A-47")
712	P9859712	Z SERIES LABEL
713	P9859713	SAFETY GLASSES WARNING
714	P9860714	MACHINE ID WARNING
715	P9859715	PUSH BLOCK WARNING
716	P9859716	CAST LOGO
801	P9860ZX801	COUNTERSUNK CAP SCREW
802	H2334	CARBIDE INDEXABLE CUTTER
803	P9860ZX803	SPIRAL CUTTERHEAD BODY

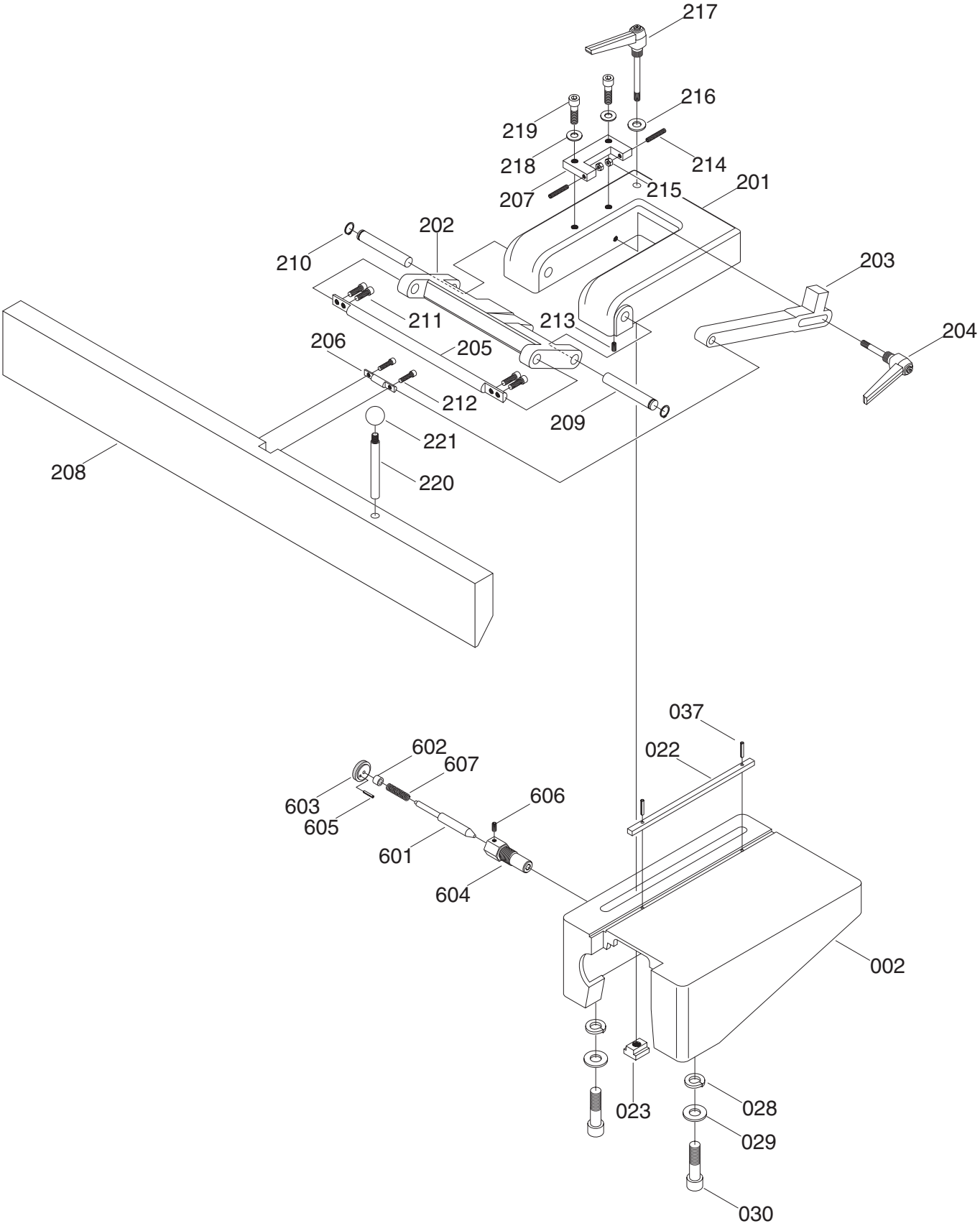
G9861 14" JOINTER



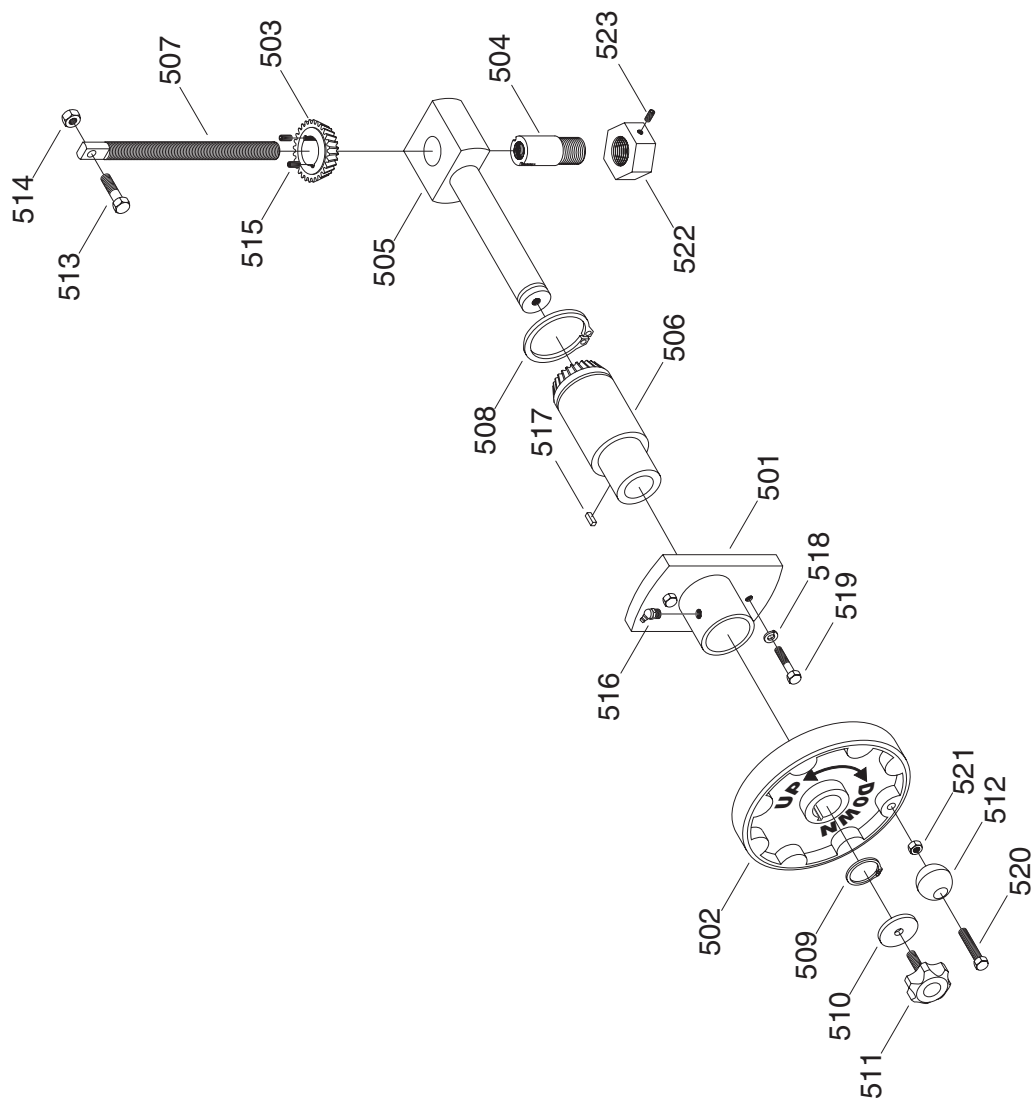
G9861 14" JOINTER



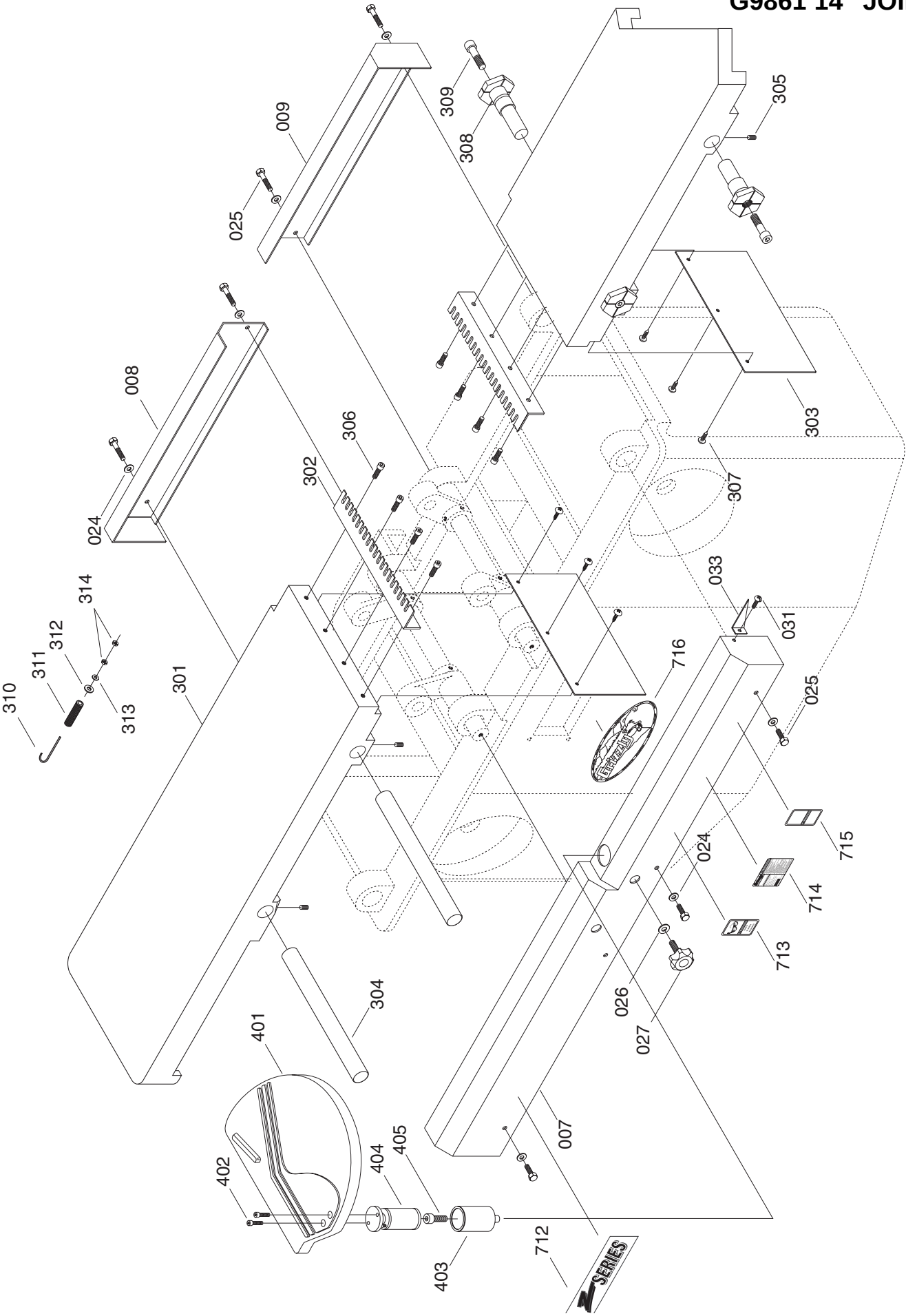
G9861 14" JOINTER



G9861 14" JOINTER



G9861 14" JOINTER



Ref#	Part#	Description
001	P9861001	BASE
002	P9861002	FENCE SEAT
003	P9859003	TABLE SUPPORT
004	P9859005	TABLE SUPPORT
005	P9859011	BASE COVER
006	P9861006	TABLE SPINDLE
007	P9859006	FRONT HOUSING
008	P9859008	LEFT REAR HOUSING
009	P9859007	RIGHT REAR HOUSING
010	P9859012	SWITCH BOX
011	P9859013	SWITCH COVER PLATE
012	PS39M	PHLP HD SCR M8-1.25 X 10
013	P9859016	SWITCH (WHITE)
014	P9859015	SWITCH (RED)
015	P9859014	SWITCH (GREEN)
016	PW01	FLAT WASHER 1/2"
017	PB12M	HEX BOLT M12-1.75 X 55
018	P9859010	TABLE LIFTING ARM
019	P9859004	TABLE LIFTING ARM
020	P9861020	DUST HOOD
021	P9859031	FRONT COVER PLATE
022	PK55M	KEY 10 X 8 X 300
023	P9859019	SLIDE NUT
024	PW07	FLAT WASHER 5/16"
025	PB07M	HEX BOLT M8-1.25 X 25
026	PW02	FLAT WASHER 3/8"
027	P9859029	LOCK KNOB
028	PLW06	LOCK WASHER 5/8"
029	PW08M	FLAT WASHER M16
030	PB72M	HEX BOLT M16-1.75 X 30
031	PS42M	PHLP HD SCR M6-1.0 X 10
032	PB02M	HEX BOLT M6-1.0 X 12
033	P9861033	INDEX
034	P9859033	STOP COLLAR
035	PSS20M	SET SCREW M8-1.0 X 8
036	P9861036	DUST CHUTE
037	P9861037	PIN
101	P9861101	CUTTERHEAD
102	P9859102	HOUSING HEAD AXLE BOX (R.H.)
103	P9859103	HOUSING
104	P9859104	BEARING 6305-VV
105	P9859105	CIRCULAR NUT
106	P9859106	CUTTERHEAD BELT WHEEL
107	P9859107	CUTTERHEAD STOP PLATE
108	P9859108	CUTTERHEAD COVER (SMALL)
109	P9859109	CUTTERHEAD COVER (SMALL)
110	P9859110	OIL FEEDER 1/16"
111	PLW06M	LOCK WASHER M10
112	PB14M	HEX BOLT M10-1.5 X 35
113	PS11M	PHLP HD SCR M6-1.0 X 16

Ref#	Part#	Description
114	P9859119	CASE PLATE
115	PW04M	FLAT WASHER M10
116	PB65	HEX BOLT 3/8"-16 X 5/8"
117	PSS09M	SET SCREW M8-1.25 X 20
118	P9859118	SPECIAL HEX NUT
119	P9861119	CUTTER
120	P9861120	GIB
121	P9859121	CUTTER KNOB
122	PW04M	FLAT WASHER M10
201	P9860201	FENCE SEAT
202	P9859202	ANGLE FENCE SEAT
203	P9860203	ANGLE SEAT FASTEN ROD
204	P9859204	KNOB
205	P9859205	FENCE ROD (LONG)
206	P9859206	FENCE ROD (SHORT)
207	P9859207	ANGLE PLATE
208	P9859208	FENCE
209	P9859209	FENCE ROD
210	P9859210	SPECIAL RETAINER RING
211	PSB13M	CAP SCREW M8-1.25 X 30
212	PSB06M	CAP SCREW M6-1.0 X 25
213	PSS04M	SET SCREW M6-1.0 X 12
214	PSS29M	SET SCREW M6-1.0 X 35
215	PN01M	HEX NUT M6-1.0
216	PW01	FLAT WASHER 1/2"
217	P9859217	KNOB
218	PW02	FLAT WASHER 3/8"
219	PSB47M	CAP SCREW M10-1.5 X 40
220	P9859220	FENCE ADJUSTMENT ROD
221	P9859221	KNOB
301	P9861301	BED
302	P9861302	NOISE DAMPENER
303	P9861303	PLATE
304	P9861304	TABLE SPINDLE
305	PSS16M	SET SCREW M8-1.25 X 10
306	PSB31M	CAP SCREW M8-1.25 X 25
307	PSB26M	CAP SCREW M6-1.0 X 12
308	P9859308	BED PIVOT PIN
309	PSB70M	CAP SCREW M12-1.75 X 30
310	P9861310	HOOK ROD
311	P9861311	SPRING
312	PW01	FLAT WASHER 1/2"
313	PW02	FLAT WASHER 3/8"
314	PN08	HEX NUT 3/8"-16
401	P9861401	CUTTERHEAD GUARD
402	PSB06M	CAP SCREW M6-1.0 X 25
403	P9859403	SPRING SHAFT HOUSING
404	P9859404	SPRING SHAFT
501	P9861501	LIFT ROD COLLAR
502	P9859502	HANDWHEEL

Ref#	Part#	Description
503	P9859503	GEAR
504	P9859504	COLLAR
505	P9859505	LIFT ROD
506	P9859506	GEAR
507	P9859507	LIFT ROD
508	P9859508	SPECIAL RETAINER RING
509	P9859509	SPECIAL RETAINER RING
510	P9859510	SPECIAL WASHER
511	P9859511	LOCK KNOB
512	P9859512	HANDWHEEL KNOB
513	PB32M	HEX BOLT M10-1.5 X 25
514	PN02M	HEX NUT M10-1.5
515	PSS04M	SET SCREW M6-1.0 X 12
516	P9859516	LUBE FITTING $\frac{3}{16}$ "
517	PK20M	KEY 5 X 5 X 15
518	PLW01	LOCK WASHER $\frac{5}{16}$ "
519	PB07M	HEX BOLT M8-1.25 X 25
520	PB58	HEX BOLT $\frac{3}{8}$ "-16 X 2"
521	PN08	HEX NUT $\frac{3}{8}$ "-16
522	P9859522	SPECIAL NUT
523	PSS02M	SET SCREW M6-1.0 X 6
601	P9859601	ROD

Ref#	Part#	Description
602	P9859602	COLLAR
603	P9859603	HANDLE
604	P9859604	BRAKE CASING
605	P9859605	PIN
606	PSS02M	SET SCREW M6-1.0 X 6
607	P9859607	SPRING
701	P9859701	MOTOR 3 H.P.
702	P9859702	PULLEY
703	PK54M	KEY 7 X 7 X 45
704	PSS08	SET SCREW $\frac{5}{16}$ "-18 X $\frac{1}{2}$ "
705	PN02M	HEX NUT M10-1.5
706	PLW04	LOCK WASHER $\frac{3}{8}$ "-16
707	PB14M	HEX BOLT M10-1.5 X 35
708	PW01	FLAT WASHER $\frac{1}{2}$ "
709	PB25M	HEX BOLT M12-1.75 X 25
710	P9859710	MOTOR MOUNT PLATE
711	PVA47	V-BELT (A-47")
712	P9859712	Z SERIES LABEL
713	P9859713	SAFETY GLASSES WARNING
714	P9861714	MACHINE ID WARNING
715	P9859715	PUSH BLOCK WARNING
716	P9859716	CAST LOGO