





REF	PART #	DESCRIPTION
1001	XM11101001	TRANSMISSION GEAR
1002	XM11101002	DIAL FORK
1003	XM11101003	SMALL GEAR RACK
1005	XM11101005	DUST CAP
1006	XM11101006	OIL SEAL
1007	XM11101007	SPINDLE
1008	XM11101008	SLEEVE
1009	XM11101009	OIL SEAL
1010	XM11101010	QUILL
1011	XM11101011	HEAD CASTING
1012	XM11101012	DRAWBAR
1013	XM11101013	SPACER
1014	XM11101014	SPACER
1015	XM11101015	SLEEVE
1016	XM11101016	BEARING SEAT
1017	XM11101017	SPINDLE GEAR
1018	XM11101018	COVER
1019	XM11101019	SPACER
1020	XM11101020	DRAWBAR CAP
1021	XM11101021	BEARING SEAT
1022	XM11101022	GEAR
1023	XM11101023	SHAFT
1024	XM11101024	SLEEVE
1025	XM11101025	TRANSMISSION GEAR
1026	XM11101026	FENDER WASHER 4MM
1027	XM11101027	SHAFT
1028	XM11101028	UPPER FLANGE
1029	XM11101029	GEAR
1030	XM11101030	LOWER FLANGE
1031	XM11101031	BEARING SEAT
1032	XM11101032	SPACER
1033	XM11101033	FLANGE
1034	XM11101034	COVER
1035	XM11101035	GEAR
1036	XPW06M	FLAT WASHER 12MM
1037	XM11101037	MOTOR FIXED TRAY
1038	XM11101038	CONTROL BOX
1039	XM11101039	SPACER
1040	XM11101040	GEAR
1041	XM11101041	SPACER
1042	XM11101042	SPRING COVER
1043	XM11101043	FLAT COIL SPRING
1044	XM11101044	BUSHING
1045	XM11101045	LEFT SUPPORT FLANGE
1046	XM11101046	PINION
1047	XM11101047	RIGHT SUPPORT FLANGE
1048	XM11101048	COLLAR
1049	XM11101049	HANDLE HUB
1050	XM11101050	CAP WASHER
1051	XM11101051	DIAL FORK SHAFT

REF	PART #	DESCRIPTION
1052	XM11101052	QUILL HANDLE
1053	XM11101053	SHAFT
1054	XM11101054	BUSHING
1055	XM11101055	RIGHT SUPPORT FLANGE
1056	XM11101056	BUSHING
1057	XM11101057	HIGH/LOW KNOB
1058	XM11101058	SPINDLE LOCK SLEEVE II
1059	XM11101059	SPINDLE LOCK HANDLE
1060	XM11101060	SPINDLE LOCK SLEEVE I
1061	XM11101061	SPACER
1062	XM11101062	SMALL HANDLE
1063	XM11101063	GIB ADJUST SCREW
1064	XM11101064	GIB
1065	XM11101065	COLUMN PLATE
1066	XM11101066	END CAP
1067	XM11101067	CAP
1068	XM11101068	ARBOR R8/JT6
1068-1	XM11101068-1	CHUCK 3-16MM/JT6
1068-2	XM11101068-2	CHUCK KEY
1069	XM11101069	SMALL HANDLE
1070	XM11101070	COMPRESSION SPRING
1071	XM11101071	FLAT SPRING
1072	XM11101072	THRUST BEARING 8106
1073	XP6007	BALL BEARING 6007
1074	XP6001	BALL BEARING 6001
1075	XM11101075	COGGED BELT 2X65
1076	XM11101076	BALL OILER
1077	XM11101077	BALL OILER
1078	XM11101078	STEEL BALL
1079	XM11101079	BEARING 2007106
1080	XP6006	BALL BEARING 6006
1081	XPSB15M	CAP SCREW M5-.8 X 20
1082	XPSB78M	CAP SCREW M5-.8 X 40
1083	XM11101083	SOLID PIN 6 X 25
1084	XPK68M	KEY 4 X 4 X 40
1085	XPS56M	PHLP HD SCR M4-.7 X 16
1086	XPRP76M	ROLL PIN 4 X 16
1087	XPSS11M	SET SCREW M6-1 X 16
1088	XPNO1M	HEX NUT M6-1
1089	XPSB33M	CAP SCREW M5-.8 X 12
1090	XPRP74M	ROLL PIN 4 X 8
1091	XPSS53M	SET SCREW M5-.8 X 12
1092	XPSS04M	SET SCREW M6-1 X 12
1093	XM11101093	LOCK RING M27 -1.5
1094	XPR38M	INT RETAINING RING 62MM
1095	XPR12M	EXT RETAINING RING 35MM
1096	XPW06M	FLAT WASHER 12MM
1097	XPNO9M	HEX NUT M12-1.75
1098	XPK107M	KEY 8 X 8 X 20
1099	XPK30M	KEY 4 X 4 X 25

REF	PART #	DESCRIPTION
2100	XPK34M	KEY 5 X 5 X 20
2101	XPSB16M	CAP SCREW M4-.7 X 16
2102	XPLW02M	LOCK WASHER 4MM
2103	XPK37M	KEY 4 X 4 X 16
2104	XPSB18M	CAP SCREW M4-.7 X 8
2105	XPR06M	EXT RETAINING RING 16MM
2106	XPS40M	PHLP HD SCR M5-.8 X 16
2107	XPS07M	PHLP HD SCR M4-.7 X 8
2108	XPR01M	EXT RETAINING RING 10MM
2109	XPK98M	KEY 3 X 3 X 16
2110	XPS11M	PHLP HD SCR M6-1 X 16
2111	XPSB110M	CAP SCREW M4-.7 X 6
2112	XPR06M	EXT RETAINING RING 16MM
2113	XPRP44M	ROLL PIN 3 X 10
2114	XPR06M	EXT RETAINING RING 16MM
2115	XPRP76M	ROLL PIN 4 X 16
2116	XPSB16M	CAP SCREW M4-.7 X 16
2117	XPSB01M	CAP SCREW M6-1 X 16
2118	XPSB24M	CAP SCREW M5-.8 X 16
2119	XPW02M	FLAT WASHER 5MM
2120	XPRP84M	ROLL PIN 4 X 10
2121	XM11102121	LONG HANDLE SLEEVE
2122	XPSS02M	SET SCREW M6-1 X 6
2123	XPSB64M	CAP SCREW M10-1.5 X 25
2124	XPK69M	KEY 4 X 4 X 12
2125	XPRP35M	ROLL PIN 5 X 10
2126	XPRP85M	ROLL PIN 6 X 26
2127	XPSS26M	SET SCREW M5-.8 X 6
2128	XPS52M	PHLP HD SCR M4-.7 X 20
2129	XM11102129	COLUMN
2130	XM11102130	LEFT SIDE PLATE
2131	XM11102131	RIGHT SIDE PLATE
2133	XM11102133	LIMIT SLEEVE
2134	XM11102134	LOWER BEARING SEAT
2135	XM11102135	VERTICAL LEAD SCREW
2136	XM11102136	VERTICAL LEAD NUT
2137	XM11102137	SUPPORT
2138	XM11102138	UPPER BEARING SEAT
2139	XM11102139	REAR CABINET
2140	XM11102140	SMALL COVER
2141	XM11102141	LARGE COVER
2142	XPSB04M	CAP SCREW M6-1 X 10
2143	XPSB03M	CAP SCREW M5-.8 X 8
2144	XPW04M	FLAT WASHER 10MM
2145	XPSB14M	CAP SCREW M8-1.25 X 20
2146	XPRP86M	ROLL PIN 8 X 45
2147	XPSS31M	SET SCREW M5-.8 X 8
2148	XPS17M	PHLP HD SCR M4-.7 X 6

REF	PART #	DESCRIPTION
2149	XPB73M	HEX BOLT M10-1.5 X 50
2150	XPRP39M	ROLL PIN 4 X 20
2151	XPRP56M	ROLL PIN 4 X 25
2152	XPRP73M	ROLL PIN 4 X 30
2153	XM11102153	SCALE
2155	XP8101	THRUST BEARING 8101
2156	XP6001	BALL BEARING 6001
2157	XM11102157	ADJUSTABLE FOOT
2158	XM11102158	BASE
2159	XM11102159	SADDLE
2160	XM11102160	WORKTABLE
2161	XM11102161	SPACER
2162	XM11102162	Y-AXIS FEED SCREW
2163	XM11102163	X-AXIS FEED SCREW NUT
2164	XM11102164	Y-AXIS FEED SCREW NUT
2165	XM11102165	X-AXIS GIB
2166	XM11102166	Y-AXIS BEARING SEAT
2167	XM11102167	GEAR
2168	XM11102168	SLEEVE
2169	XM11102169	Z-AXIS SHAFT
2170	XM11102170	SUPPORT FLANGE
2171	XM11102171	X-AXIS FEED SCREW
2172	XM11102172	Y-AXIS GIB
2173	XM11102173	X-AXIS BEARING SEAT
2174	XPN09M	HEX NUT M12-1.75
2175	XM11102175	HANDWHEEL
2176	XPN03M	HEX NUT M8-1.25
2177	XM11102177	HANDWHEEL
2178	XM11102178	POINTER
2179	XM11102179	HANDLE SLEEVE
2180	XM11102180	INLAY RING
2181	XM11102181	GRADUATED DIAL
2182	XM11102182	SHOULDER SCREW M8-1.25 X 55
2183	XPSB23M	CAP SCREW M4-.7 X 12
2184	XPSS12M	SET SCREW M6-1 X 25
2185	XPW01M	FLAT WASHER 8MM
2186	XPRP42M	ROLL PIN 3 X 20
2187	XPS37M	PHLP HD SCR M6-1 X 6
2188	XM11102188	RIVET
2189	XM11102189	CAP NUT
2208	XM11102208	FINE LEAD WIRE 1 X 85
2212	XM11102212	STRAIN RELIEF
2213	XM11102213	FLEX CONDUIT
2214	XM11102214	SWITCH LABEL
2215	XM11102215	FUSE BOX
2216	XM11102216	POWER INDICATING LAMP
2217	XM11102217	RPM CONTROLLER

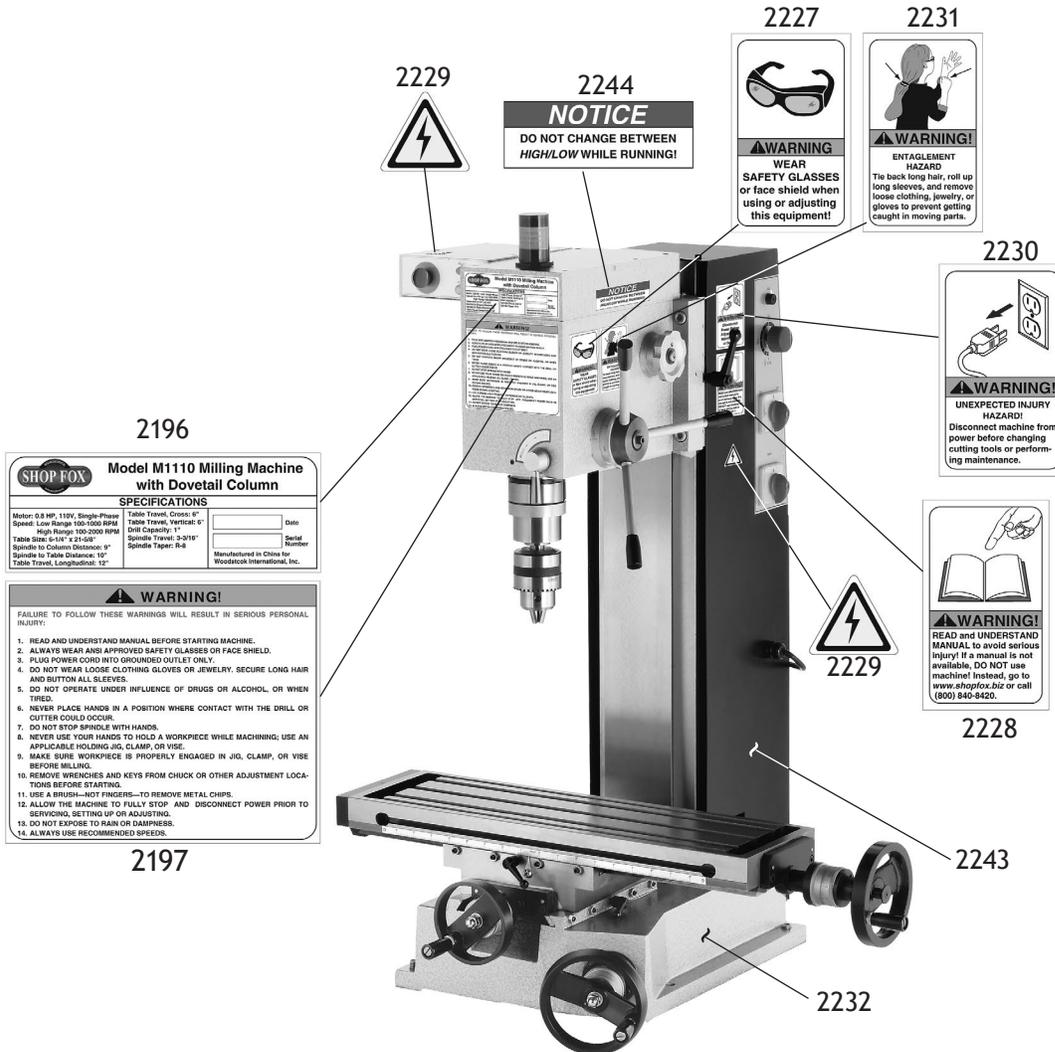
REF	PART #	DESCRIPTION
2218	XM11102218	EMERGENCY STOP SWITCH
2219	XM11102219	REV/OFF/FWD SWITCH
2220	XM11102220	PC BOARD
2223	XM11102223	POWER CORD
2224	XM11102224	MOTOR
2225	XM11102225	FAULT INDICATING LAMP
2226	XM11102226	POWER SWITCH
2234	XPWR1719	WRENCH 17 X 19
2235	XPWR1214	WRENCH 12 X 14

REF	PART #	DESCRIPTION
2236	XPWR810	WRENCH 8 X 10
2237	XPAW03M	HEX WRENCH 3MM
2238	XPAW04M	HEX WRENCH 4MM
2239	XPAW05M	HEX WRENCH 5MM
2240	XPAW06M	HEX WRENCH 6MM
2241	XM11102241	T-NUT 3/8"
2242	XM11102224	MOTOR BRUSH
2245	XM11102245	LOWER SPINDLE WRENCH

# Label Placement

## ⚠ WARNING

Safety labels warn about machine hazards and how to prevent machine damage or injury. The owner of this machine **MUST** maintain the original location and readability of all labels on this machine. If any label is removed or becomes unreadable, **REPLACE** that label before allowing the machine to enter service again. Contact Woodstock International, Inc. at (360) 734-3482 or [www.shopfoxtools.com](http://www.shopfoxtools.com) to order new labels.



<b>SHOP FOX</b>		<b>Model M1110 Milling Machine with Dovetail Column</b>	
<b>SPECIFICATIONS</b>			
Motor: 3.8 HP, 110V, Single-Phase	Table Travel, Cross: 6"	Date:	Serial Number:
Speed: Low Range 100-1000 RPM	Table Travel, Vertical: 6"		
High Range 100-2000 RPM	Table Capacity: 1"		
Table Size: 6-1/2" x 21-6/8"	Spindle Travel: 3-3/16"		
Spindle to Column Distance: 9"	Spindle Taper: R8		
Spindle to Table Distance: 10"	Table Travel, Longitudinal: 12"		
Manufactured in China for Woodstock International, Inc.			

- ⚠ WARNING!**  
FAILURE TO FOLLOW THESE WARNINGS WILL RESULT IN SERIOUS PERSONAL INJURY.
1. READ AND UNDERSTAND MANUAL BEFORE STARTING MACHINE.
  2. ALWAYS WEAR ANSI APPROVED SAFETY GLASSES OR FACE SHIELD.
  3. PLUG POWER CORD INTO GROUNDED OUTLET ONLY.
  4. DO NOT WEAR LOOSE CLOTHING GLOVES OR JEWELRY. SECURE LONG HAIR AND BUTTON ALL SLEEVES.
  5. DO NOT OPERATE UNDER INFLUENCE OF DRUGS OR ALCOHOL, OR WHEN TIRED.
  6. NEVER PLACE HANDS IN A POSITION WHERE CONTACT WITH THE DRILL OR CUTTER COULD OCCUR.
  7. DO NOT STOP SPINDLE WITH HANDS.
  8. NEVER USE YOUR HANDS TO HOLD A WORKPIECE WHILE MACHINING; USE AN APPLICABLE HOLDING JIG, CLAMP, OR VISE.
  9. MAKE SURE WORKPIECE IS PROPERLY ENGAGED IN JIG, CLAMP, OR VISE BEFORE MILLING.
  10. REMOVE WRENCHES AND KEYS FROM CHUCK OR OTHER ADJUSTMENT LOCATIONS BEFORE STARTING.
  11. USE A BRUSH—NOT FINGERS—TO REMOVE METAL CHIPS.
  12. ALLOW THE MACHINE TO FULLY STOP AND DISCONNECT POWER PRIOR TO SERVICING, SETTING UP OR ADJUSTING.
  13. DO NOT EXPOSE TO RAIN OR DAMPNESS.
  14. ALWAYS USE RECOMMENDED SPEEDS.

REF	PART #	DESCRIPTION
2196	XM11102196	MACHINE ID LABEL
2197	XM11102197	WARNING LABEL
2227	XPLABEL-11	SAFETY GLASSES LABEL
2228	XPLABEL-12	READ MANUAL LABEL
2229	XPLABEL-14	ELECTRICITY LABEL
2230	XPLABEL-26	UNPLUG 110V LABEL

REF	PART #	DESCRIPTION
2231	XPLABEL-41	ENTANGLEMENT LABEL
2232	XPPAINT-9	SHOP FOX LIGHT-GREY SPOT PAINT
2233	XM11102233	CHANGE GEARS LABEL
2243	XPPAINT-7	SHOP FOX BLACK SPOT PAINT
2244	XM11102244	DONT SHIFT GEARS LABEL