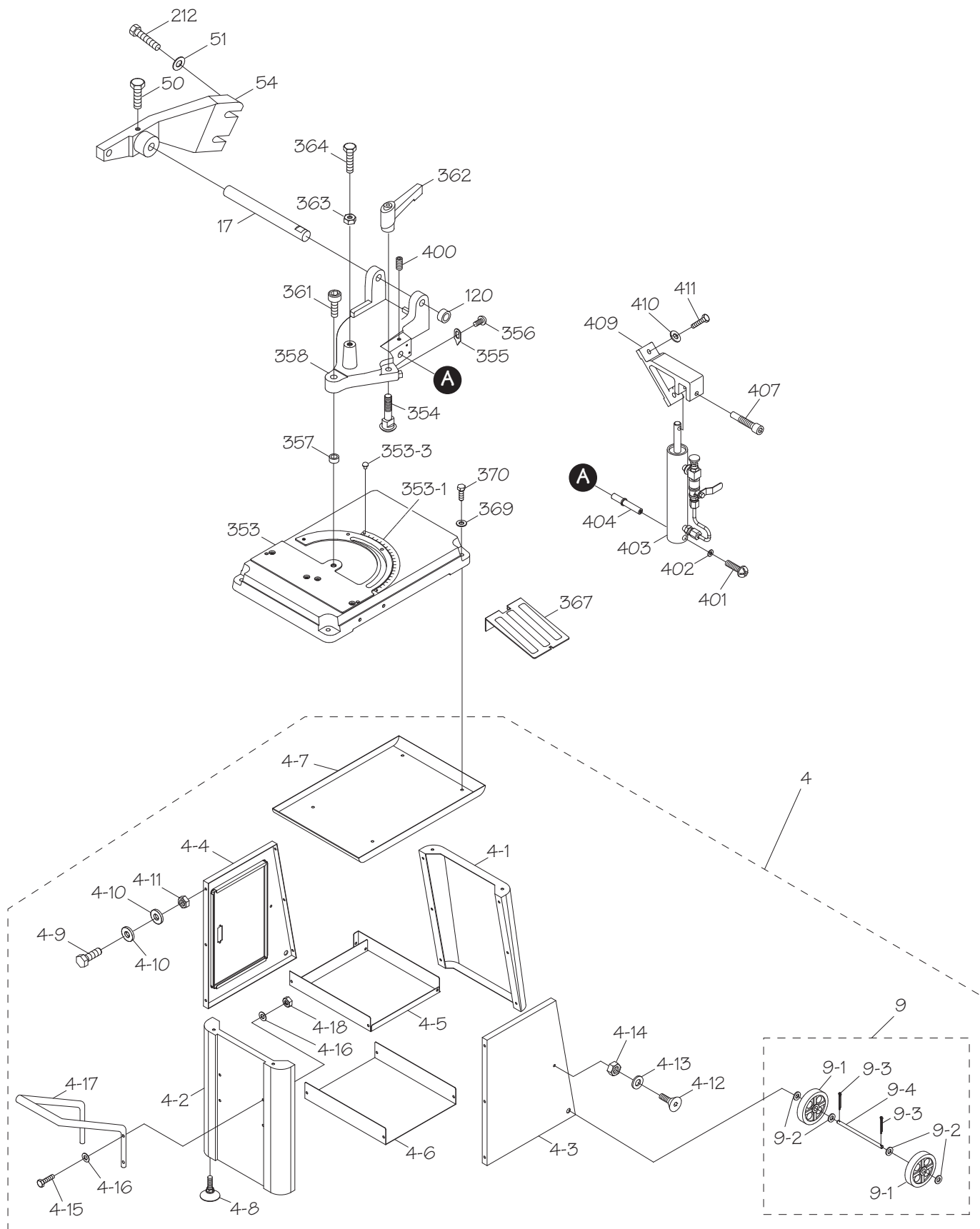


Base & Cabinet Stand

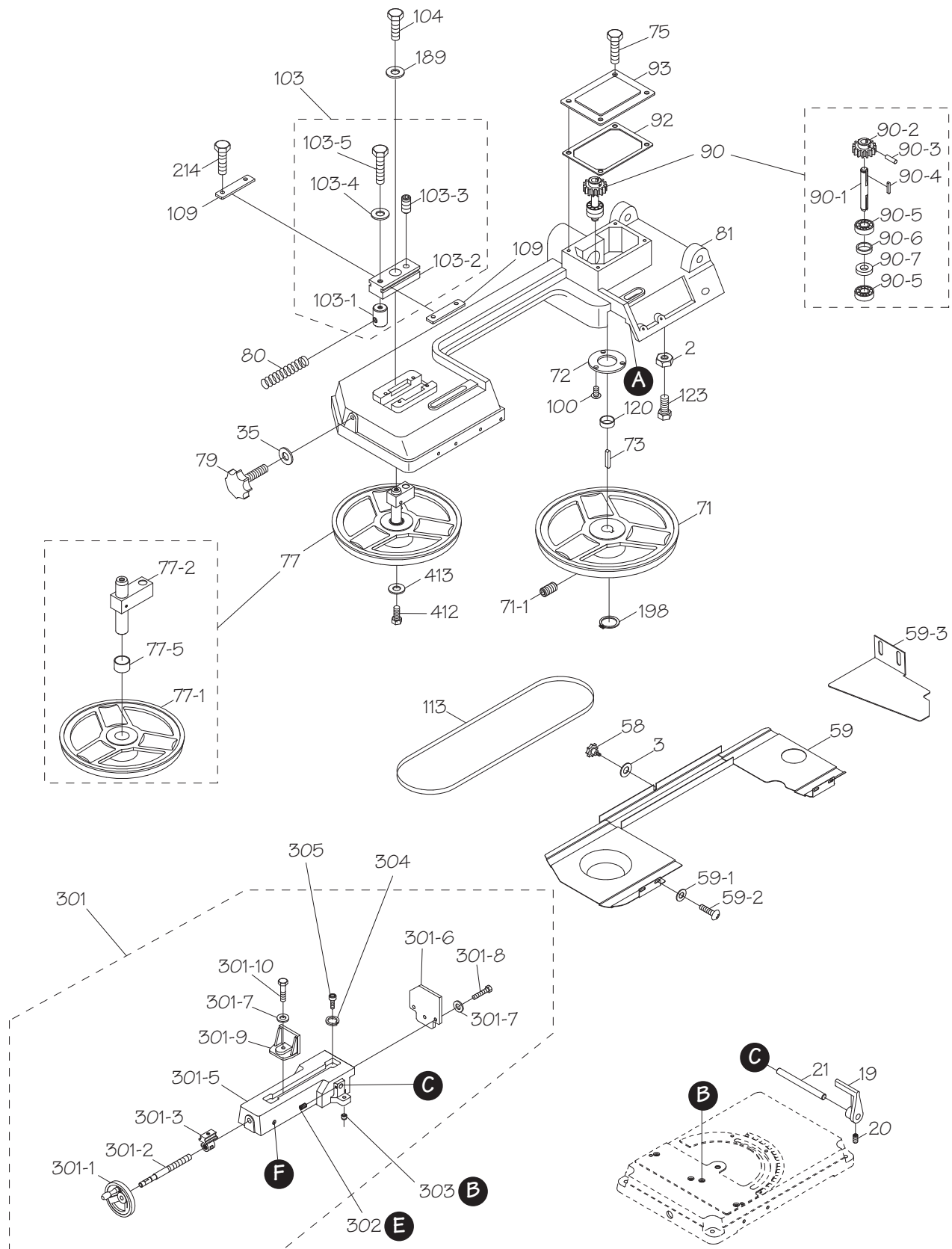


Base & Cabinet Stand Parts List

REF	PART #	DESCRIPTION
4	PSB1018004	CABINET STAND ASSEMBLY
4-1	PSB1018004-1	RIGHT PANEL
4-2	PSB1018004-2	LEFT PANEL
4-3	PSB1018004-3	FRONT PANEL
4-4	PSB1018004-4	REAR PANEL ASSEMBLY W/DOOR
4-5	PSB1018004-5	SHELF PANEL
4-6	PSB1018004-6	BOTTOM PANEL
4-7	PSB1018004-7	TOP PANEL
4-8	PSB1018004-8	FOOT PAD ASSEMBLY
4-9	PB03M	HEX BOLT M8-1.25 X 16
4-10	PW01M	FLAT WASHER 8MM
4-11	PNO3M	HEX NUT M8-1.25
4-12	PFH23M	FLAT HD SCR M8-1.25 X 16
4-13	PW01M	FLAT WASHER 8MM
4-14	PNO3M	HEX NUT M8-1.25
4-15	PB03M	HEX BOLT M8-1.25 X 16
4-16	PW01M	FLAT WASHER 8MM
4-17	PSB1018004-17	CABINET HANDLE
4-18	PNO3M	HEX NUT M8-1.25
9	PSB1018009	WHEEL ASSEMBLY
9-1	PSB1017009-1	WHEEL
9-2	PW08M	FLAT WASHER 16MM
9-3	PSB1018009-3	COTTER PIN 1/8 X 1"
9-4	PSB1018009-4	WHEEL AXLE
17	PSB1017017	HEAD PIVOT ROD
50	PB07	HEX BOLT 5/16-18 X 3/4
51	PW07	FLAT WASHER 5/16

REF	PART #	DESCRIPTION
54	PSB1018054	PIVOT BRACKET
120	PSB1017120	BUSHING 19 X 17 X 7
212	PB03	HEX BOLT 5/16-18 X 1
353	PSB1018353	MACHINE BASE
353-1	PSB1018353-1	ROTATION SCALE
353-3	PRIV001M	STEEL FLUTED RIVET 2 X 5MM
354	PSB1018354	LOCK BOLT 3/8-16 X 2
355	PSB1018355	POINTER
356	PS01	PHLP HD SCR 10-24 X 1/2
357	PSB1018357	SPACER
358	PSB1018358	SWIVEL BASE
361	PCAP64	CAP SCREW 1/2-13 X 1-1/2
362	PSB1018362	LOCK HANDLE 3/8-16
363	PNO8	HEX NUT 3/8-16
364	PB58	HEX BOLT 3/8-16 X 2
367	PSB1018367	PROTECTIVE PLATE
369	PW02	FLAT WASHER 3/8
370	PB24	HEX BOLT 3/8-16 X 1-1/4
400	PSS04	SET SCREW 1/4-20 X 5/16
401	PS06	PHLP HD SCR 10-24 X 3/8
402	PW03	FLAT WASHER #10
403	PSB1017403	HYDRAULIC CYLINDER ASSEMBLY
404	PSB1018404	CYLINDER PIVOT ROD
407	PSB1017407	CYLINDER CAP SCREW
409	PSB1017409	CYLINDER BRACKET
410	PLW02	LOCK WASHER 1/4
411	PB31	HEX BOLT 1/4-20 X 1

Head & Vise

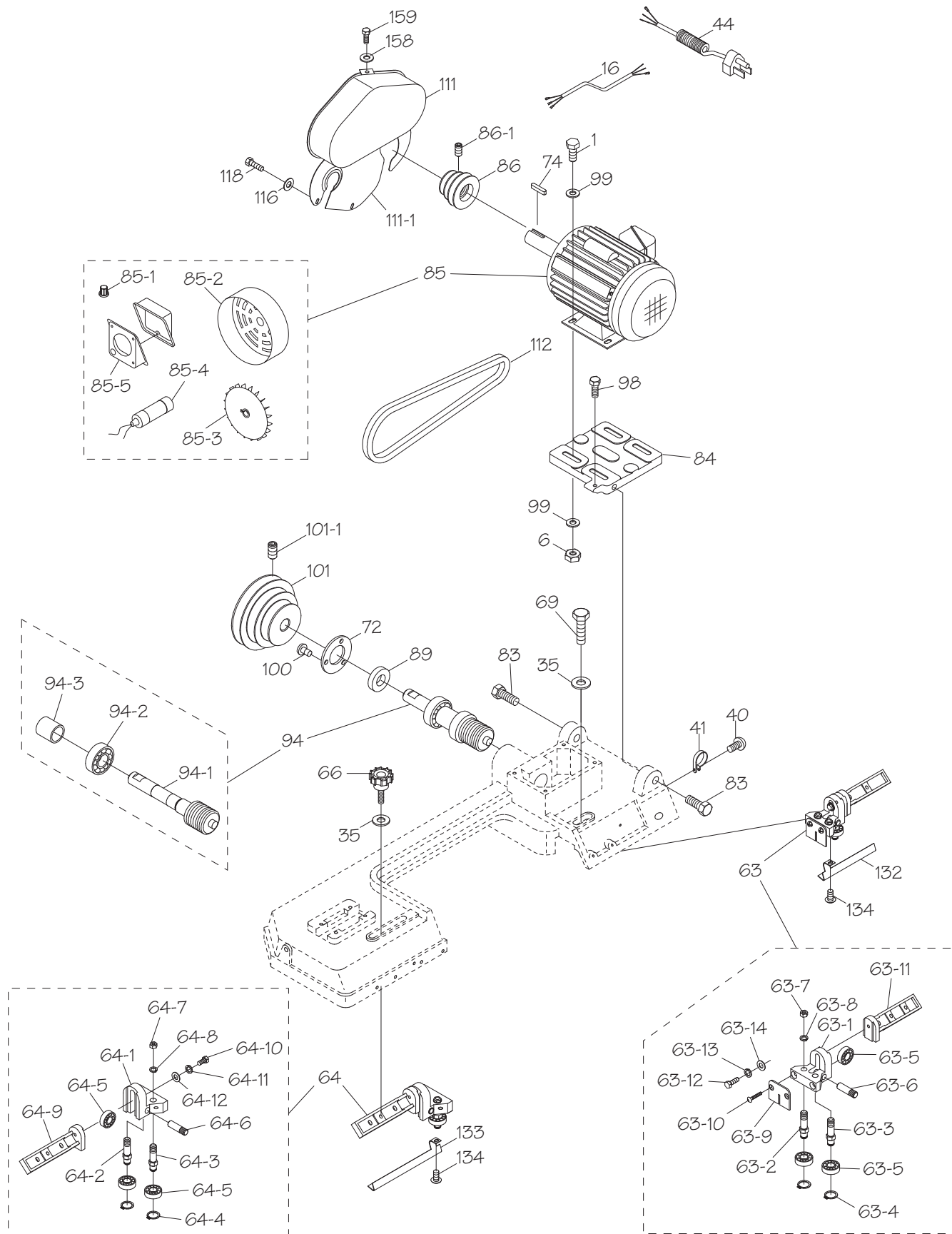


Head & Vise Parts List

REF	PART #	DESCRIPTION
2	PNO5	HEX NUT 1/4-20
3	PW06	FLAT WASHER 1/4
19	PSB1017019	WORK STOP BRACKET
20	PSS17	SET SCREW 5/16-18 X 5/8
21	PSB1017021	WORK STOP ROD
35	PW02	FLAT WASHER 3/8
58	PSB1017058	SAFETY COVER KNOB BOLT 1/4-20 x 5/8
59	PSB1017059	BLADE SAFETY COVER
59-1	PW06	FLAT WASHER 1/4
59-2	PS07	PHLP HD SCR 1/4-20 X 3/8
59-3	PSB1017059-3	REAR SAFETY COVER
71	PSB1018071	REAR BLADE WHEEL
71-1	PSS17	SET SCREW 5/16-18 X 5/16
72	PSB1017072	BEARING COVER
73	PK23M	KEY 5 X 5 X 25
75	PB02	HEX BOLT 1/4-20 X 58
77	PSB1017077	FRONT BLADE WHEEL ASSEMBLY
77-1	PSB1017077-1	FRONT BLADE WHEEL
77-2	PSB1017077-2	FRONT BLADE WHEEL SHAFT ASSEMBLY
77-5	PSB1017077-5	BUSHING
79	PSB1017079	BLADE TENSION KNOB BOLT 3/8-16 X 94
80	PSB1017080	COMPRESSION SPRING
81	PSB1017081	HEAD CASTING
90	PSB1017090	TRANSMISSION GEAR SHAFT ASSEMBLY
90-1	PSB1018090-1	REAR BLADE WHEEL AXLE
90-2	PSB1017090-2	TRANSMISSION GEAR
90-3	PRP20M	ROLL PIN 4 X 22
90-4	PK23M	KEY 5 X 5 X 25
90-5	P6202ZZ	BALL BEARING 6202ZZ
90-6	PSB1017090-6	BEARING SPACER
90-7	PSB1017089	OIL SEAL TC 15 X 35 X 7
92	PSB1017092	GEARBOX GASKET

REF	PART #	DESCRIPTION
93	PSB1017093	GEARBOX COVER
100	PFH37	FLAT HD SCR 8-32 X 3/8
103	PSB1017103	BLADE TENSION SLIDE ASSEMBLY
103-1	PSB1017103-1	SHAFT BLOCK
103-2	PSB1017103-2	BLADE TENSION SLIDE PLATE
103-3	PSS38	SET SCREW 5/16-18 X 5/8
103-4	PW07	FLAT WASHER 5/16
103-5	PB12	HEX BOLT 5/16-18 X 1-1/4
104	PB03	HEX BOLT 5/16-18 X 1
109	PSB1017109	BLADE TENSION SLIDE GUIDE
113	PSB1018113	BLADE 14TPI 1/2 X 64-1/2"
120	PSB1017120	BUSHING 19 X 17 X 7
123	PB31	HEX BOLT 1/4-20 X 1
189	PW07	FLAT WASHER 5/16
198	PRO5M	EXT RETAINING RING 15MM
214	PB02	HEX BOLT 1/4-20 X 5/8
301	PSB1018301	VISE ASSEMBLY
301-1	PSB1017028	VISE HANDWHEEL ASSEMBLY
301-2	PSB1018301-2	VISE LEADSCREW
301-3	PSB1018301-3	LEADSCREW NUT
301-5	PSB1018301-5	VISE BASE
301-6	PSB1018301-6	LARGE VISE JAW
301-7	PW07	FLAT WASHER 5/16
301-8	PB07	HEX BOLT 5/16-18 X 3/4
301-9	PSB1018301-9	SMALL VISE JAW
301-10	PB12	HEX BOLT 5/16-18 X 1-1/4
302	PSS03	SET SCREW 1/4-20 X 3/8
303	PSB1018303	BUSHING
304	PW07	FLAT WASHER 5/16
305	PCAP30	CAP SCREW 5/16-18 X 1/2
412	PB07	HEX BOLT 5/16-18 X 3/4
413	PW07	FLAT WASHER 5/16

Motor & Blade Guides

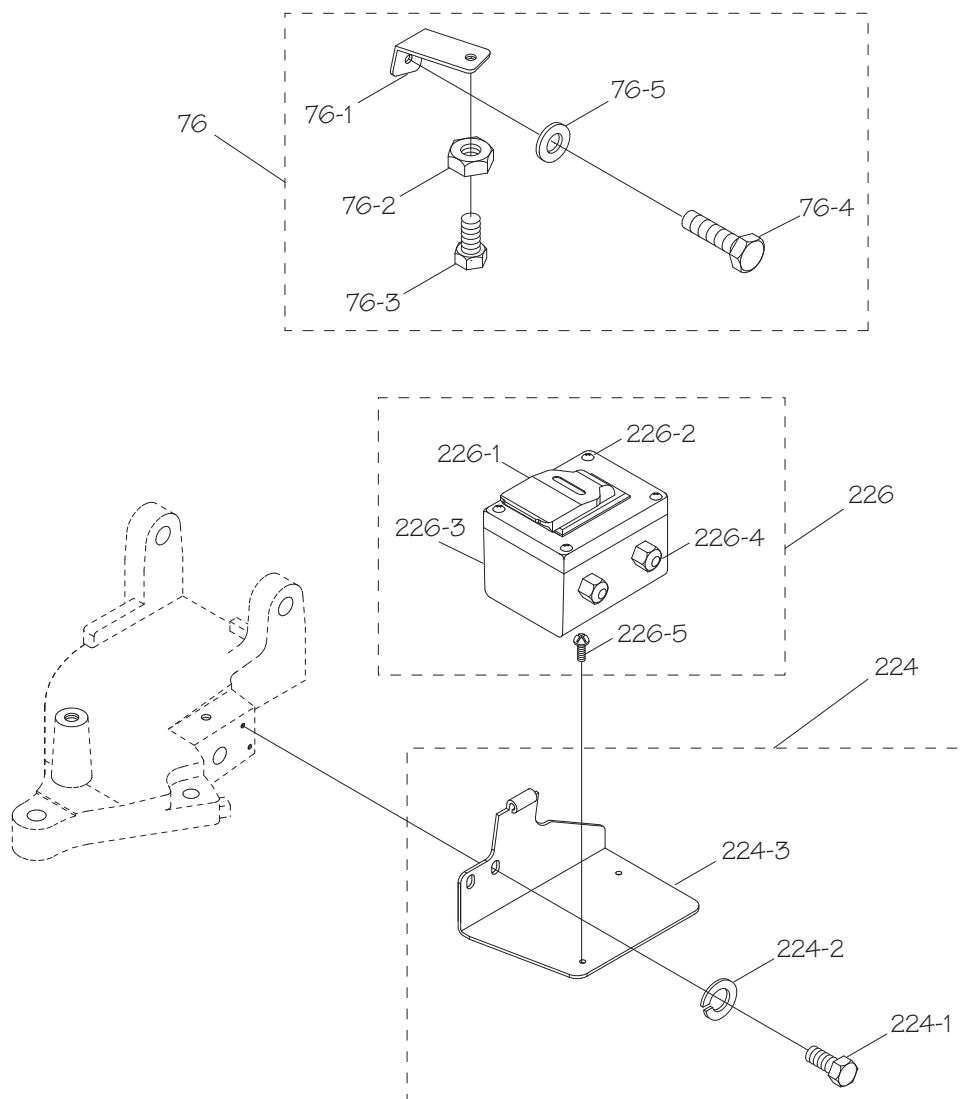


Motor & Blade Guides Parts List

REF	PART #	DESCRIPTION
1	PB07	HEX BOLT 5/16-18 X 3/4
6	PN02	HEX NUT 5/16-18
16	PSB1018016	MOTOR CORD 18G 3W
35	PW02	FLAT WASHER 3/8
40	PS06	PHLP HD SCR 10-24 X 3/8
41	PSB1017041	WIRE CLIP
44	PSB1018044	POWER CORD 18G 3W 5-15 PLUG
63	PSB1018063	REAR BLADE GUIDE ASSEMBLY
63-1	PSB1018063-1	REAR BLADE GUIDE BRACKET
63-2	PSB1017063-2	LEFT GUIDE SHAFT
63-3	PSB1017063-3	RIGHT GUIDE SHAFT
63-4	PSB1017063-4	GUIDE EXT RETAINING RING
63-5	P6000ZZ	BALL BEARING 6000ZZ
63-6	PSB1017063-6	BEARING PIN 10 X 36
63-7	PN11	HEX NUT 3/8-24
63-8	PLW04	LOCK WASHER 3/8
63-9	PSB1017063-9	DEFLECTOR PLATE
63-10	PFH19	FLAT HD SCR 1/4-20 X 3/8
63-11	PSB1017063-11	REAR BLADE GUIDE ARM
63-12	PB12	HEX BOLT 5/16-18 X 1-1/4
63-13	PLW01	LOCK WASHER 5/16
63-14	PW07	FLAT WASHER 5/16
64	PSB1018064	FRONT BLADE GUIDE ASSEMBLY
64-1	PSB1018064-1	FRONT BLADE GUIDE BRACKET
64-2	PSB1017063-2	LEFT GUIDE SHAFT
64-3	PSB1017063-3	RIGHT GUIDE SHAFT
64-4	PSB1017063-4	GUIDE EXT RETAINING RING
64-5	P6000ZZ	BALL BEARING 6000ZZ
64-6	PSB1017063-6	BEARING PIN 10 X 36
64-7	PN11	HEX NUT 3/8-24
64-8	PLW04	LOCK WASHER 3/8
64-9	PSB1017064-9	FRONT BLADE GUIDE ARM
64-10	PB12	HEX BOLT 5/16-18 X 1-1/4
64-11	PLW01	LOCK WASHER 5/16
64-12	PW07	FLAT WASHER 5/16

REF	PART #	DESCRIPTION
66	PSB1018066	BLADE GUIDE KNOB BOLT 3/8-16 X 1-1/4
69	PB24	HEX BOLT 3/8-16 X 1-1/4
72	PSB1017072	BEARING COVER
74	PK12M	KEY 5 X 5 X 30
83	PB55	HEX BOLT 1/2-13 X 1-1/2
84	PSB1017084	MOTOR MOUNT PLATE
85	PSB1018085	MOTOR 1/2HP 110/220V 1PH
85-1	PSB1017085-1	CORD STRAIN RELIEF
85-2	PSB1018085-2	MOTOR FAN COVER
85-3	PSB1018085-3	MOTOR FAN
85-4	PC200G	5 CAPACITOR 200M 125V 1-3/8 X 3
85-5	PSB1018085-5	MOTOR JUNCTION BOX
86	PSB1017086	MOTOR PULLEY
86-1	PSS17	SET SCREW 5/16-18 X 5/16
89	PSB1017089	OIL SEAL TC 15 X 35 X 7
94	PSB1017094	WORM GEAR SHAFT ASSEMBLY
94-1	PSB1017094-1	WORM GEAR SHAFT
94-2	P6202ZZ	BALL BEARING 6202ZZ
94-3	PSB1017094-3	BUSHING
98	PB11	HEX BOLT 5/16-18 X 1-1/2
99	PW07	FLAT WASHER 5/16
100	PFH37	FLAT HD SCR 8-32 X 3/8
101	PSB1017101	WORM GEAR PULLEY
101-1	PSS18	SET SCREW 5/16-18 X 3/4
111	PSB1017111	BELT COVER
111-1	PSB1017111-1	BELT COVER PANEL
112	PVA22	V-BELT A22
116	PW06	FLAT WASHER 1/4
118	PB19	HEX BOLT 1/4-20 X 1/2
132	PSB1017132	REAR GUIDE GUARD
133	PSB1017133	FRONT GUIDE GUARD
134	PS23	PHLP HD SCR 8-32 X 1/4
158	PW06	FLAT WASHER 1/4
159	PB19	HEX BOLT 1/4-20 X 1/2

Switch



REF	PART #	DESCRIPTION
76	PSB1018076	SWITCH SHUT-OFF ASSEMBLY
76-1	PSB1018076-1	SWITCH SHUT-OFF PLATE
76-2	PN05	HEX NUT 1/4-20
76-3	PB31	HEX BOLT 1/4-20 X 1
76-4	PB02	HEX BOLT 1/4-20 X 5/8
76-5	PW06	FLAT WASHER 1/4
224	PSB1018224	SWITCH MOUNT ASSEMBLY
224-1	PB51	HEX BOLT 1/4-20 X 3/8

REF	PART #	DESCRIPTION
224-2	PLW02	LOCK WASHER 1/4
224-3	PSB1018224-3	SWITCH MOUNT PLATE
226	PSB1018226	SWITCH ASSEMBLY
226-1	PSB1018226-1	SWITCH
226-2	PS52M	PHLP HD SCR M4-.7 X 20
226-3	PSB1018226-3	SWITCH BOX
226-4	PSB1018226-4	CORD STRAIN RELIEF
226-5	PS22	PHLP HD SCR 10-24 X 5/8

Machine Labels



REF	PART #	DESCRIPTION
501	PSB1018501	MACHINE ID LABEL
502	PSB1018502	MODEL NUMBER LABEL
503	PSBLABEL15S	ELECTRICITY LABEL
504	PSB1017304	BELT COVER WARNING LABEL
505	PSBLABELO2HS	DISCONNECT WARNING LABEL
506	PSB1017306	CUTTING HAZARD WARNING LABEL
507	PSBLABELO4HS	EYE INJURY WARNING LABEL

REF	PART #	DESCRIPTION
508	PSBLABELO1HS	READ MANUAL LABEL
509	PSBLABEL13VS	DOOR CLOSED WARNING LABEL
510	PSBPAINTO1	SB LT GRAY TOUCH-UP PAINT
511	PSBPAINTO3	SB DK BLUE TOUCH-UP PAINT
512	SB1320	SOUTH BEND NAMEPLATE 125MM
513	PSBPAINTO2	SB LT BLUE TOUCH-UP PAINT

⚠ WARNING

The safety labels provided with your machine are used to make the operator aware of the machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of these safety labels. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact South Bend Lathe Co. at (360) 734-1540 or www.southbendlathe.com to order new labels.