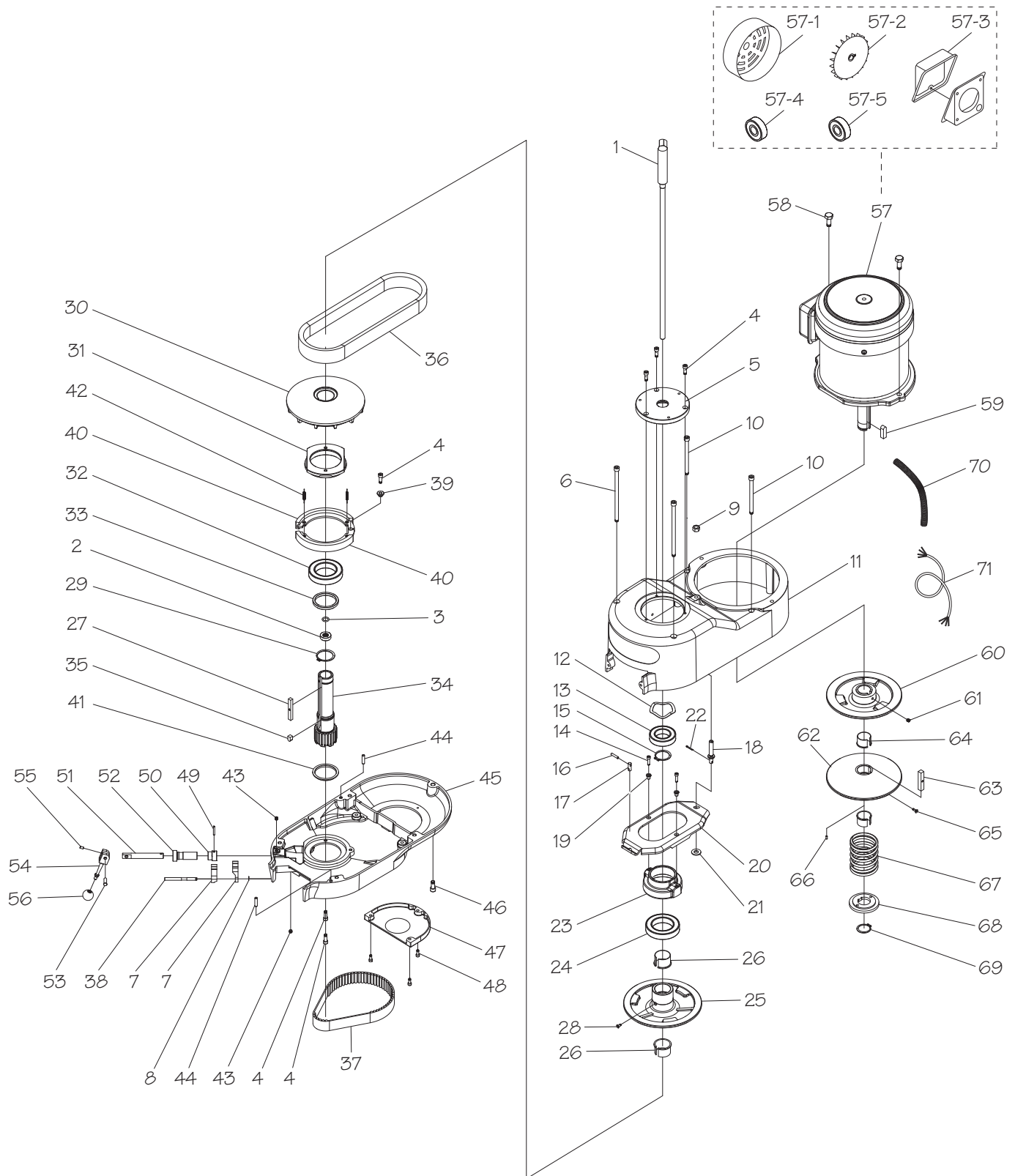


Belt Housing

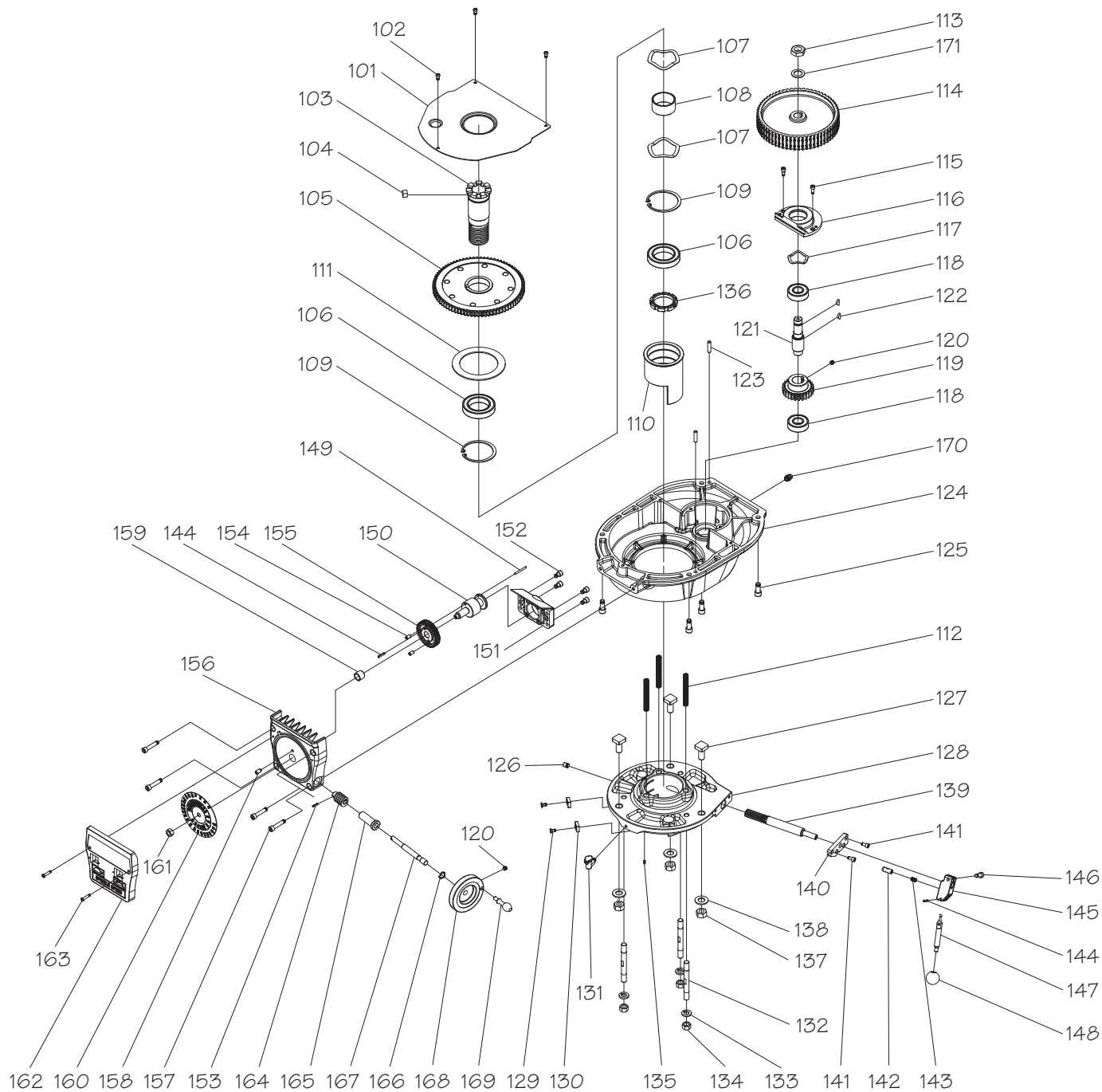


Belt Housing Parts List

REF	PART #	DESCRIPTION
1	PSB1124F0001	DRAWBAR 7/16-20 X 18-1/2
2	PSB1124F0002	DRAWBAR SPACER
3	PSB1124F0003	O-RING 11.8 X 2.4 P12
4	PSB1124F0004	CAP SCREW 1/4-20 X 3/4
5	PSB1124F0005	UPPER BEARING COVER
6	PSB1124F0006	CAP SCREW 5/16-18 X 6
7	PSB1124F0007	BRAKE OPERATING FINGER
8	PSB1124F0008	EXT RETAINING RING 6MM
9	PSB1124F0009	HEX NUT 3/8-16
10	PSB1124F0010	CAP SCREW 5/16-18 X 4
11	PSB1124F0011	BELT HOUSING
12	PSB1124F0012	WAVY WASHER 47MM
13	PSB1124F0013	BALL BEARING 6007-2RS
14	PSB1124F0014	CAP SCREW 10-32 X 3/4
15	PSB1124F0015	EXT RETAINING RING 35MM
16	PSB1124F0016	ROLL PIN 4 X 22
17	PSB1124F0017	SPEED CHANGE CHAIN STUD
18	PSB1124F0018	SPEED CHANGE PLATE PIVOT
19	PSB1124F0019	PIVOT SLEEVE
20	PSB1124F0020	SPEED CHANGE PLATE PIVOT
21	PSB1124F0021	FLAT WASHER 3/8
22	PSB1124F0022	COTTER PIN 2.5 X 16 STANDARD
23	PSB1124F0023	BEARING BRACKET
24	PSB1124F0024	BALL BEARING 6010-2RS
25	PSB1124F0025	VARIDISC
26	PSB1124F0026	PLASTIC SLEEVE
27	PSB1124F0027	KEY 7 X 7.9 X 60MM (BRONZE)
28	PSB1124F0028	FLAT HD CAP SCR M4-.7 X 8
29	PSB1124F0029	EXT RETAINING RING 40MM
30	PSB1124F0030	SPINDLE BELT PULLEY
31	PSB1124F0031	BRAKE BEARING COVER
32	PSB1124F0032	BALL BEARING 6010-2RS
33	PSB1124F0033	SPACER
34	PSB1124F0034	SPINDLE PULLEY HUB
35	PSB1124F0035	KEY 5/16 X 5/16 X 1
36	PSB1124F0036	V-BELT 875VC-3630(Y)
37	PSB1124F0037	TIMING BELT 592-8M-28
38	PSB1124F0038	BRAKE FINGER

REF	PART #	DESCRIPTION
39	PSB1124F0039	DRIVE KEY
40	PSB1124F0040	BRAKE SHOE
41	PSB1124F0041	CLUTCH SPACER
42	PSB1124F0042	EXTENSION SPRING 0.9 X 4.8 X 51
43	PSB1124F0043	SET SCREW 1/4-20 X 1/4
44	PSB1124F0044	DOWEL PIN 6 X 25
45	PSB1124F0045	BELT HOUSING BASE
46	PSB1124F0046	CAP SCREW 5/16-18 X 3/4
47	PSB1124F0047	MOTOR PULLEY COVER
48	PSB1124F0048	CAP SCREW 10-24 X 1/2
49	PSB1124F0049	ROLL PIN 3 X 25
50	PSB1124F0050	LOCK COLLAR
51	PSB1124F0051	BRAKE SHAFT
52	PSB1124F0052	GEAR SHIFT BUSHING
53	PSB1124F0053	GEAR SHIFT PIN
54	PSB1124F0054	BRAKE SHIFTER
55	PSB1124F0055	SET SCREW 10-32 X 1/4
56	PSB1124F0056	KNOB 1/4-20, D25, BALL
57	PSB1124F0057	MOTOR 3HP 220V/440V 3-PH
57-1	PSB1124F0057-1	MOTOR FAN COVER
57-2	PSB1124F0057-2	MOTOR FAN
57-3	PSB1124F0057-3	JUNCTION BOX
57-4	PSB1124F0057-4	BALL BEARING 6206ZZ (FRONT)
57-5	PSB1124F0057-5	BALL BEARING 6205ZZ (REAR)
58	PSB1124F0058	HEX BOLT 3/8-16 X 1
59	PSB1124F0059	KEY 3/8 X 3/8 X 1-1/4
60	PSB1124F0060	UPPER MOTOR PULLEY PLATE
61	PSB1124F0061	SET SCREW 1/4-20 X 1/4
62	PSB1124F0062	LOWER MOTOR PULLEY PLATE
63	PSB1124F0063	KEY 3/8 X 3/8 X 2
64	PSB1124F0064	PLASTIC SLEEVE
65	PSB1124F0065	FLAT HD CAP SCR M4-.7 X 12
66	PSB1124F0066	ROLL PIN 3 X 8
67	PSB1124F0067	PULLEY SPRING
68	PSB1124F0068	SPRING COVER
69	PSB1124F0069	EXT RETAINING RING 30MM
70	PSB1124F0070	MOTOR CORD CONDUIT 96"
71	PSB1124F0071	MOTOR WIRE 14G 4W 96"

Gearbox

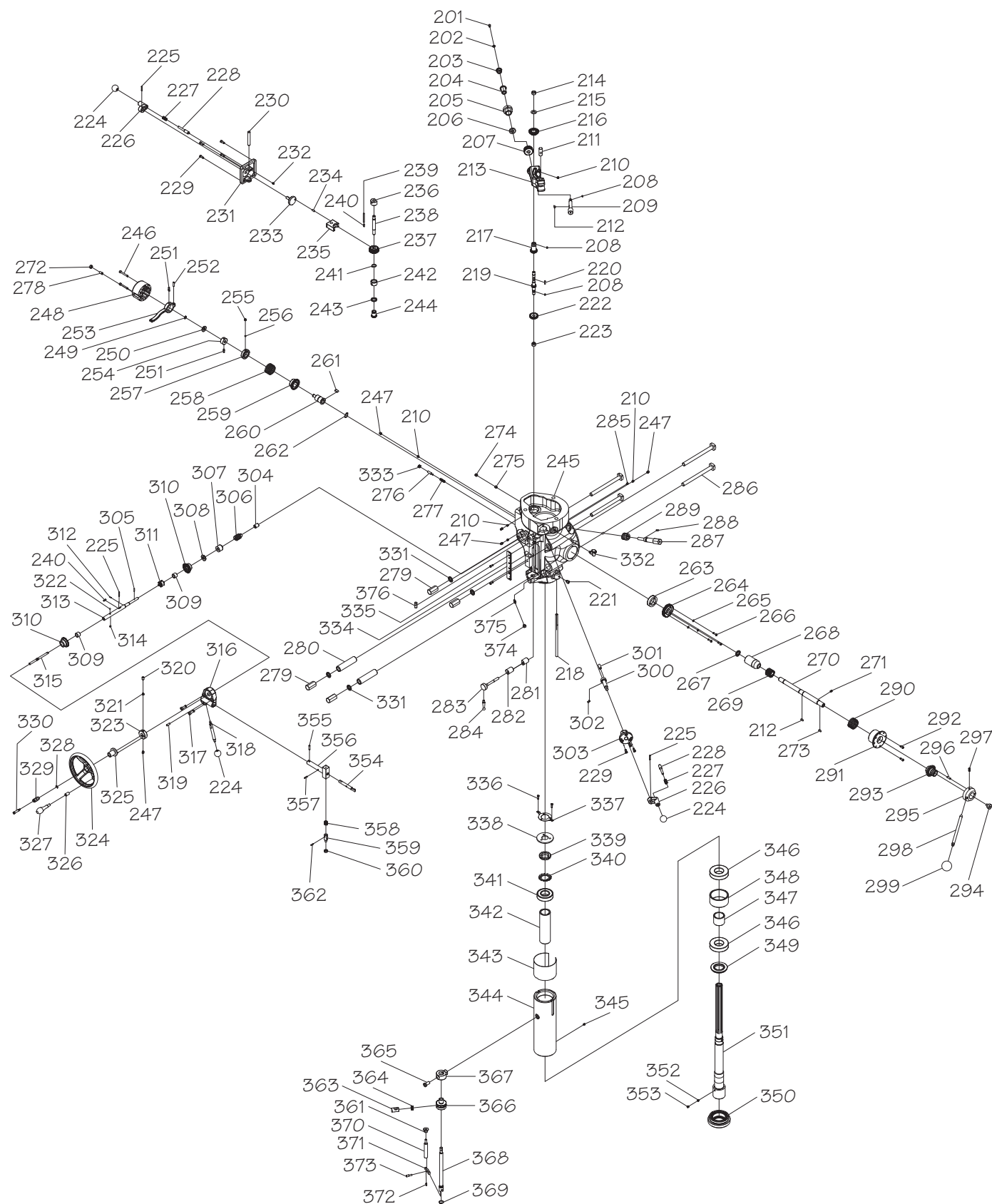


Gearbox Parts List

REF	PART #	DESCRIPTION
101	PSB1124F0101	GEARBOX COVER
102	PSB1124F0102	BUTTON HD CAP SCR 10-24 X 3/8
103	PSB1124F0103	SPINDLE GEAR HUB
104	PSB1124F0104	KEY 5/16 X 5/16 X 1/2
105	PSB1124F0105	SPINDLE BULL GEAR
106	PSB1124F0106	BALL BEARING 6908-2RS
107	PSB1124F0107	WAVY WASHER 47MM
108	PSB1124F0108	SPACER
109	PSB1124F0109	INT RETAINING RING 62MM
110	PSB1124F0110	BEARING SLEEVE
111	PSB1124F0111	BEARING SLEEVE WASHER
112	PSB1124F0112	COMPRESSION SPRING 1.4 X 9.2 X 72.5
113	PSB1124F0113	HEX NUT 5/8-18
114	PSB1124F0114	BELT PULLEY GEAR
115	PSB1124F0115	CAP SCREW 10-24 X 1/2
116	PSB1124F0116	BULL GEAR PINION BEARING CAP
117	PSB1124F0117	WAVY WASHER 30MM
118	PSB1124F0118	BALL BEARING 6203-2RS
119	PSB1124F0119	BULL GEAR PINION 26T
120	PSB1124F0120	SET SCREW 1/4-20 X 1/4
121	PSB1124F0121	BULL GEAR PINION SHAFT
122	PSB1124F0122	WOODRUFF KEY 3/16 X 3/4
123	PSB1124F0123	DOWEL PIN 6 X 25
124	PSB1124F0124	GEARBOX HOUSING
125	PSB1124F0125	CAP SCREW 5/16-18 X 3/4
126	PSB1124F0126	SET SCREW 5/16-24 X 3/8
127	PSB1124F0127	T-BOLT 7/16-14 X 1
128	PSB1124F0128	CLUTCH BASE
129	PSB1124F0129	FLAT HD CAP SCR 10-32 X 3/8
130	PSB1124F0130	SQUARE NUT 10-32
131	PSB1124F0131	OIL CUP M6-1 90-DEG
132	PSB1124F0132	STUD-DE 3/8-16 X 3-1/2, 11/16
133	PSB1124F0133	LOCK WASHER 10MM
134	PSB1124F0134	HEX NUT 3/8-16
135	PSB1124F0135	ROLL PIN 3 X 6
136	PSB1124F0136	SPANNER NUT

REF	PART #	DESCRIPTION
137	PSB1124F0137	HEX NUT 7/16-14
138	PSB1124F0138	FLAT WASHER 7/16
139	PSB1124F0139	BULL GEAR SHIFT PINION
140	PSB1124F0140	HI-LOW DETENT PLATE
141	PSB1124F0141	CAP SCREW 10-32 X 3/8
142	PSB1124F0142	HI-LOW DETENT PLUNGER
143	PSB1124F0143	COMPRESSION SPRING 0.8 X 6.1 X 14
144	PSB1124F0144	ROLL PIN 3 X 16
145	PSB1124F0145	HI-LOW PINION BLOCK
146	PSB1124F0146	CAP SCREW 1/4-20 X 3/4
147	PSB1124F0147	HI-LOW SHIFT LEVER
148	PSB1124F0148	KNOB 1/4-20, D25, BALL
149	PSB1124F0149	ROLL PIN 3 X 30
150	PSB1124F0150	SPEED CHANGE CHAIN DRUM
151	PSB1124F0151	DRUM HOUSING
152	PSB1124F0152	CAP SCREW 1/4-20 X 3/8
153	PSB1124F0153	ROLL PIN 2.5 X 12
154	PSB1124F0154	ROLL PIN 5 X 10
155	PSB1124F0155	WORM GEAR 32T
156	PSB1124F0156	SPEED INDICATOR HOUSING
157	PSB1124F0157	CAP SCREW 1/4-20 X 3/8
158	PSB1124F0158	SET SCREW 1/4-20 X 3/8
159	PSB1124F0159	BUSHING (BRONZE)
160	PSB1124F0160	VARIABLE SPEED DIAL
161	PSB1124F0161	HEX NUT 5/16-18
162	PSB1124F0162	SPEED INDICATOR FACE PLATE
163	PSB1124F0163	BUTTON HD CAP SCR 8-32 X 3/4
164	PSB1124F0164	WORM GEAR
165	PSB1124F0165	FLANGED BUSHING
166	PSB1124F0166	WAVY WASHER 10MM
167	PSB1124F0167	HANDWHEEL SHAFT
168	PSB1124F0168	HANDWHEEL 75D X 10B X 4MM
169	PSB1124F0169	FIXED HANDLE 15 X 48, 6 X 5
170	PSB1124F0170	GREASE FITTING 1/8" PT STRAIGHT
171	PSB1124F0171	FLAT WASHER 16 X 25 X 1.5MM

Headstock



Headstock Parts List

REF	PART #	DESCRIPTION
201	PSB1124F0201	BUTTON HD CAP SCR 10-24 X 3/8
202	PSB1124F0202	FLAT WASHER 5MM
203	PSB1124F0203	FEED WORM GEAR
204	PSB1124F0204	FEED SLEEVE
205	PSB1124F0205	FLANGED BUSHING
206	PSB1124F0206	SPACER
207	PSB1124F0207	FEED WORM GEAR 20T
208	PSB1124F0208	KEY 1/8 X 1/8 X 1/4
209	PSB1124F0209	FEED DRIVE SHAFT
210	PSB1124F0210	SET SCREW 1/4-20 X 1/8
211	PSB1124F0211	FEED PIN
212	PSB1124F0212	WOODRUFF KEY 1/8 X 3/4
213	PSB1124F0213	WORM GEAR BRACKET
214	PSB1124F0214	HEX NUT 3/8-24
215	PSB1124F0215	FLAT WASHER 10MM
216	PSB1124F0216	BEVEL GEAR 24T
217	PSB1124F0217	CLUSTER GEAR 18T
218	PSB1124F0218	DIAL INDICATOR ROD
219	PSB1124F0219	FEED WORM SHAFT
220	PSB1124F0220	KEY 1/8 X 1/8 X 5/8
221	PSB1124F0221	CAP SCREW 1/4-20 X 1/4
222	PSB1124F0222	CLUSTER GEAR 23T
223	PSB1124F0223	NEEDLE BEARING BA66Z
224	PSB1124F0224	KNOB 1/4-20, D25, BALL
225	PSB1124F0225	ROLL PIN 3 X 20
226	PSB1124F0226	SHIFT CRANK
227	PSB1124F0227	COMPRESSION SPRING 1 X 9 X 25
228	PSB1124F0228	GEAR SHIFT PLUNGER
229	PSB1124F0229	CAP SCREW 10-24 X 1/2
230	PSB1124F0230	FEED SHIFT ROD
231	PSB1124F0231	CLUSTER GEAR COVER
232	PSB1124F0232	SET SCREW 10-24 X 1/4
233	PSB1124F0233	CLUSTER GEAR SHIFT CRANK
234	PSB1124F0234	LOCATING PIN 3/16 X 7/16
235	PSB1124F0235	FEED GEAR SHIFTER FORK
236	PSB1124F0236	CLUSTER GEAR BEARING
237	PSB1124F0237	CLUSTER GEAR 17T/22T
238	PSB1124F0238	CLUSTER GEAR SHAFT
239	PSB1124F0239	KEY 1/8 X 1/8 X 1-3/4
240	PSB1124F0240	KEY 1/8 X 1/8 X 1/2
241	PSB1124F0241	EXT RETAINING RING 5/8
242	PSB1124F0242	BUSHING
243	PSB1124F0243	SPACER
244	PSB1124F0244	BEVEL PINION GEAR 12T
245	PSB1124F0245	QUILL HOUSING
246	PSB1124F0246	CAP SCREW 10-24 X 1-1/2
247	PSB1124F0247	SET SCREW 1/4-20 X 3/8
248	PSB1124F0248	CLUTCH ARM COVER
249	PSB1124F0249	EXT RETAINING RING 3/8
250	PSB1124F0250	CLUTCH SPACER
251	PSB1124F0251	SET SCREW 10-32 X 3/16

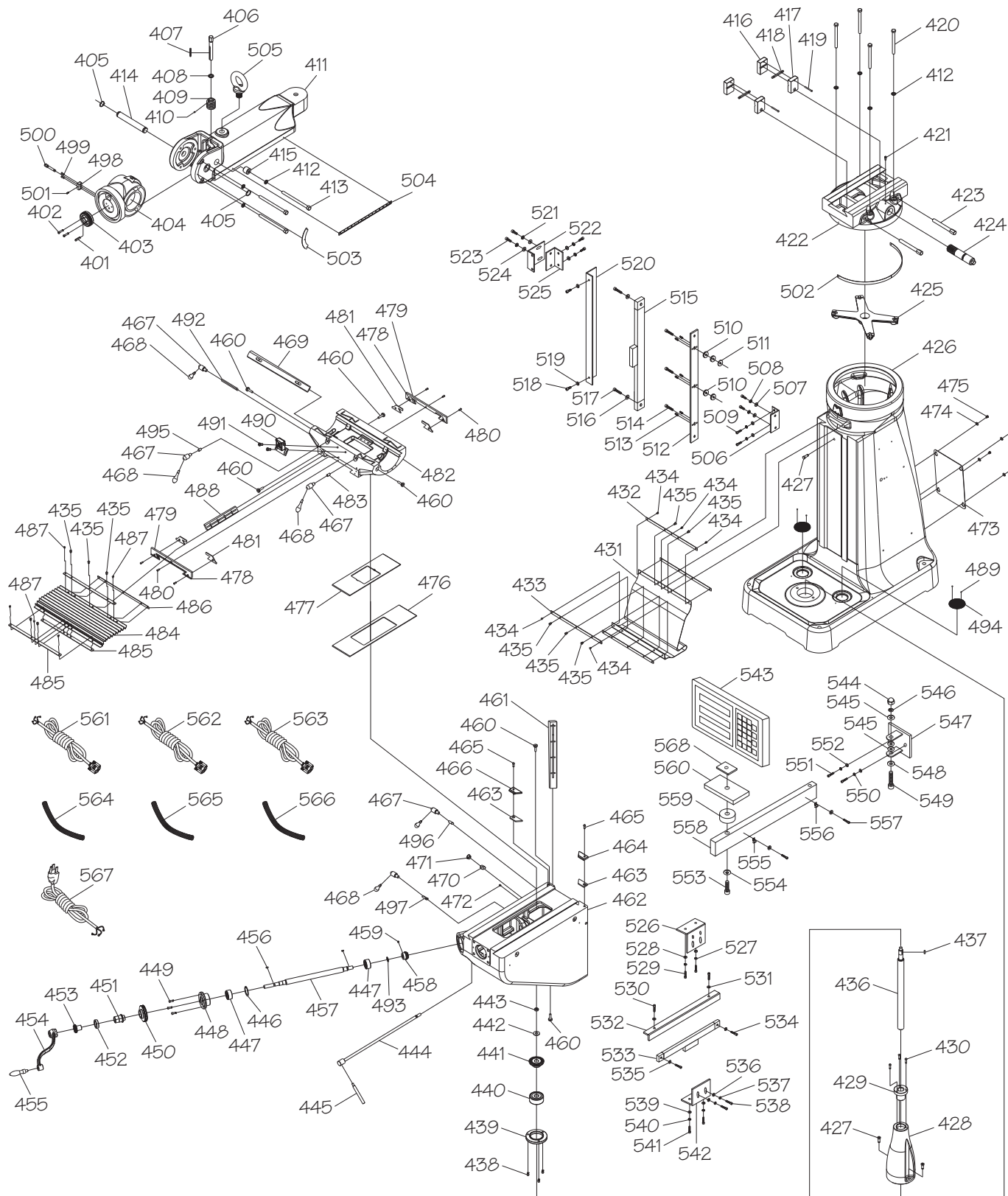
REF	PART #	DESCRIPTION
252	PSB1124F0252	ROLL PIN 3/16 X 3/4
253	PSB1124F0253	OVERLOAD CLUTCH TRIP LEVER
254	PSB1124F0254	CLUTCH RING
255	PSB1124F0255	SET SCREW 1/4-20 X 1/4
256	PSB1124F0256	KEY 4.5 X 2.5 (BRONZE)
257	PSB1124F0257	OVERLOAD RING
258	PSB1124F0258	COMPRESSION SPRING 3.5 X 39 X 35.8
259	PSB1124F0259	OVERLOAD CLUTCH
260	PSB1124F0260	OVERLOAD SLEEVE
261	PSB1124F0261	KEY 3/16 X 5/16 X 9/16
262	PSB1124F0262	EXT RETAINING RING 15MM
263	PSB1124F0263	OVERLOAD CLUTCH RING
264	PSB1124F0264	OVERLOAD CLUTCH WORM GEAR
265	PSB1124F0265	LOCK WASHER #8
266	PSB1124F0266	PHLP HD SCR 8-32 X 5/8
267	PSB1124F0267	PINION SHAFT WORM GEAR SPACER
268	PSB1124F0268	QUILL PINION SHAFT BUSHING
269	PSB1124F0269	GEAR 16T
270	PSB1124F0270	FEED SHAFT
271	PSB1124F0271	FIXED PIN 4.8 X 6.4
272	PSB1124F0272	HEX NUT 1/4-20
273	PSB1124F0273	WOODRUFF KEY 1/8 X 1/2
274	PSB1124F0274	SET SCREW 5/16-18 X 5/16
275	PSB1124F0275	SET SCREW 5/16-18 X 3/16
276	PSB1124F0276	SPRING PIN
277	PSB1124F0277	COMPRESSION SPRING 1.2 X 6.2 X 38.8
278	PSB1124F0278	SET SCREW 1/4-20 X 5/8
279	PSB1124F0279	CLAMP BOLT NUT 1/2-13 X 1-1/2
280	PSB1124F0280	CLAMP BOLT SPACER
281	PSB1124F0281	CAM
282	PSB1124F0282	ECCENTRIC SHAFT
283	PSB1124F0283	LOCK SHAFT
284	PSB1124F0284	FIXED HANDLE 3/8 X 5/16, 1/4-28 X 1/2
285	PSB1124F0285	SET SCREW 1/4-28 X 1/8
286	PSB1124F0286	CLAMP BOLT 1/2-13 X 6-1/4
287	PSB1124F0287	WORM SHAFT
288	PSB1124F0288	WOODRUFF KEY 1/8 X 5/8
289	PSB1124F0289	WORM GEAR
290	PSB1124F0290	FLAT COIL SPRING 0.6 X 25 X 1350
291	PSB1124F0291	RETURN SPRING COVER
292	PSB1124F0292	BUTTON HD CAP SCR 10-24 X 1/2
293	PSB1124F0293	PINION SHAFT HUB SLEEVE
294	PSB1124F0294	CAP SCREW 5/16-18 X 7/16
295	PSB1124F0295	HANDLE HUB
296	PSB1124F0296	LOCATING PIN 3/16 X 5/8
297	PSB1124F0297	SET SCREW 1/4-28 X 1/8
298	PSB1124F0298	STUD-DE 3/8-16 X 7-1/2, 3/8 BLK
299	PSB1124F0299	KNOB 3/8-16, D38, BALL
300	PSB1124F0300	FEED WORM GEAR SHAFT
301	PSB1124F0301	DOWEL PIN 5/16 X 7/8
302	PSB1124F0302	SET SCREW 10-24 X 1/4

Headstock Parts List (Cont.)

REF	PART #	DESCRIPTION
303	PSB1124F0303	SHIFT SLEEVE
304	PSB1124F0304	BUSHING
305	PSB1124F0305	ROLL PIN 2.5 X 12
306	PSB1124F0306	SHAFT WORM GEAR
307	PSB1124F0307	WORM BUSHING
308	PSB1124F0308	SPACER
309	PSB1124F0309	BUSHING
310	PSB1124F0310	FEED REVERSE BEVEL GEAR
311	PSB1124F0311	FEED REVERSE CLUTCH
312	PSB1124F0312	ROLL PIN 2.5 X 8
313	PSB1124F0313	WORM GEAR SHAFT
314	PSB1124F0314	KEY 1/8 X 1/8 X 3/8
315	PSB1124F0315	REVERSE CLUTCH ROD
316	PSB1124F0316	FEED TRIP BRACKET
317	PSB1124F0317	CAP SCREW 1/4-20 X 3/4
318	PSB1124F0318	CAM ROD
319	PSB1124F0319	ROLL PIN 5 X 20
320	PSB1124F0320	SET SCREW 5/16-24 X 3/16 SLOTTED
321	PSB1124F0321	COMPRESSION SPRING 0.4 X 4.8 X 8
322	PSB1124F0322	STEEL BALL 3/16
323	PSB1124F0323	HANDWHEEL CLUTCH
324	PSB1124F0324	HANDWHEEL TYPE-19150D X 12B X 5/16-18
325	PSB1124F0325	FLANGED BUSHING
326	PSB1124F0326	THREADED INSERT 5/16-18 X 1/4
327	PSB1124F0327	FIXED HANDLE 7/8 X 2-3/4, 5/16-18 X 1/4
328	PSB1124F0328	E-CLIP 5MM
329	PSB1124F0329	KNURLED SLEEVE
330	PSB1124F0330	CAPTIVE PIN
331	PSB1124F0331	SPACER
332	PSB1124F0332	OIL CUP 1/8" PT 90-DEG
333	PSB1124F0333	COMPRESSION SPRING 1.2 X 9 X 17.3
334	PSB1124F0334	QUILL DEPTH SCALE
335	PSB1124F0335	PHLP HD SCR 8-32 X 3/16
336	PSB1124F0336	CAP SCREW 8-32 X 3/8
337	PSB1124F0337	RETAINING PLATE
338	PSB1124F0338	QUILL WASHER
339	PSB1124F0339	SPANNER NUT

REF	PART #	DESCRIPTION
340	PSB1124F0340	EXT TOOTH WASHER 30MM
341	PSB1124F0341	BALL BEARING 6206-2RS
342	PSB1124F0342	SLEEVE
343	PSB1124F0343	QUILL SKIRT
344	PSB1124F0344	QUILL
345	PSB1124F0345	SET SCREW 1/4-20 X 1/4 DOG-PT
346	PSB1124F0346	ANG CONTACT BEARING 7207C P4
347	PSB1124F0347	BEARING SPACER (SMALL)
348	PSB1124F0348	BEARING SPACER (LARGE)
349	PSB1124F0349	SPINDLE DIRT SHIELD
350	PSB1124F0350	QUILL END CAP
351	PSB1124F0351	SPINDLE R8
352	PSB1124F0352	SET SCREW 1/4-28 X 1/8 DOG-PT
353	PSB1124F0353	SET SCREW 1/4-28 X 1/4
354	PSB1124F0354	CAM ROD
355	PSB1124F0355	ROLL PIN 3/16 X 3/4
356	PSB1124F0356	CAM ROD SLEEVE
357	PSB1124F0357	ROLL PIN 3 X 14
358	PSB1124F0358	COMPRESSION SPRING 1.3 X 12 X 22
359	PSB1124F0359	TRIP PLUNGER
360	PSB1124F0360	FEED TRIP PLUNGER BUSHING
361	PSB1124F0361	TRIP PLUNGER BUSHING
362	PSB1124F0362	ROLL PIN 3 X 12
363	PSB1124F0363	INDICATOR BLOCK
364	PSB1124F0364	COMPRESSION SPRING 1.2 X 14.7 X 12.3
365	PSB1124F0365	QUILL PINION SHAFT
366	PSB1124F0366	QUILL MICRO STOP
367	PSB1124F0367	QUILL STOP KNOB
368	PSB1124F0368	QUILL MICRO STOP SHAFT
369	PSB1124F0369	EXT RETAINING RING 5/8
370	PSB1124F0370	FEED TRIP SHAFT
371	PSB1124F0371	TRIP PLATE
372	PSB1124F0372	SET SCREW 8-32 X 3/8
373	PSB1124F0373	FEED PIN 1/4-20
374	PSB1124F0374	SLOTTED THUMB SCREW 5/16-24 X 5/16
375	PSB1124F0375	FEED ROD
376	PSB1124F0376	FEED RETURN ROD

Column, Knee & Ram



Column, Knee & Ram Parts List

REF	PART #	DESCRIPTION
401	PSB1124F0401	ROLL PIN 8 X 25
402	PSB1124F0402	CAP SCREW 1/4-20 X 1
403	PSB1124F0403	QUILL HOUSING GEAR
404	PSB1124F0404	RAM ADAPTER
405	PSB1124F0405	EXT RETAINING RING 28MM
406	PSB1124F0406	HEAD TILT WORM SHAFT
407	PSB1124F0407	KEY 3/16 X 3/16 X 2
408	PSB1124F0408	WORM THRUST WASHER 18MM
409	PSB1124F0409	HEAD TILT WORM GEAR
410	PSB1124F0410	SET SCREW 10-32 X 3/16
411	PSB1124F0411	RAM
412	PSB1124F0412	CHAMFERED WASHER 13 X 22.2 X 3.2
413	PSB1124F0413	TILT LOCK BOLT 1/2-13 X 7-3/4
414	PSB1124F0414	PIVOT PIN 28.5 X 197
415	PSB1124F0415	SLEEVE
416	PSB1124F0416	RAM CLAMP (UNTAPPED)
417	PSB1124F0417	RAM CLAMP (TAPPED)
418	PSB1124F0418	RAM CLAMP BAR
419	PSB1124F0419	RIVET 4.7 X 50MM BLIND
420	PSB1124F0420	TURRET CLAMP BOLT 1/2-12 X 6
421	PSB1124F0421	RAM PINION SCREW
422	PSB1124F0422	TURRET
423	PSB1124F0423	RAM LOCK BOLT 5/8-11 X 5
424	PSB1124F0424	RAM PINION 13T
425	PSB1124F0425	TURRET BRACKET
426	PSB1124F0426	COLUMN
427	PSB1124F0427	CAP SCREW 3/8-16 X 1
428	PSB1124F0428	PEDESTAL
429	PSB1124F0429	VERTICAL LEADSCREW BEVEL NUT
430	PSB1124F0430	CAP SCREW 1/4-20 X 1
431	PSB1124F0431	REAR WAY COVER
432	PSB1124F0432	UPPER WAY COVER MOUNT
433	PSB1124F0433	LOWER WAY COVER MOUNT
434	PSB1124F0434	RIVET 5.5 X 3.2MM NAMEPLATE
435	PSB1124F0435	PHLP HD SCR 1/4-20 X 3/8
436	PSB1124F0436	VERTICAL LEADSCREW
437	PSB1124F0437	KEY 3/16 X 3/16 X 3/4
438	PSB1124F0438	CAP SCREW 1/4-20 X 3/8
439	PSB1124F0439	BEARING RETAINING RING
440	PSB1124F0440	BALL BEARING 6306-2RS
441	PSB1124F0441	BEVEL GEAR 36T
442	PSB1124F0442	FLAT WASHER 13.5 X 32 X 3MM
443	PSB1124F0443	HEX NUT 1/2-20
444	PSB1124F0444	KNEE LOCK SHAFT
445	PSB1124F0445	FIXED HANDLE 5/16 X 4-5/8, 5/16-18 X 4
446	PSB1124F0446	INT RETAINING RING 47MM
447	PSB1124F0447	BALL BEARING 63204-2RS
448	PSB1124F0448	BEARING RETAINING RING
449	PSB1124F0449	CAP SCREW 1/4-20 X 5/8
450	PSB1124F0450	VERTICAL INDEX RING
451	PSB1124F0451	BUSHING

REF	PART #	DESCRIPTION
452	PSB1124F0452	LOCK RING
453	PSB1124F0453	GEARSHAFT CLUTCH INSERT
454	PSB1124F0454	VERTICAL CRANK
455	PSB1124F0455	REV HANDLE 1 X 3-3/4, 7/16-14 X 5/16
456	PSB1124F0456	WOODRUFF KEY 1/8 X 3/4
457	PSB1124F0457	VERTICAL CRANK SHAFT
458	PSB1124F0458	BEVEL PINION GEAR
459	PSB1124F0459	SET SCREW 1/4-20 X 1/4
460	PSB1124F0460	GIB SCREW 1/4-20 X 1/4
461	PSB1124F0461	KNEE GIB
462	PSB1124F0462	KNEE
463	PSB1124F0463	KNEE WIPER
464	PSB1124F0464	WIPER HOLDER (RIGHT)
465	PSB1124F0465	PHLP HD SCR 1/4-20 X 1/2
466	PSB1124F0466	WIPER HOLDER (LEFT)
467	PSB1124F0467	HANDLE HUB
468	PSB1124F0468	FIXED HANDLE 7/8 X 2-3/4, 5/16-18 X 1/4
469	PSB1124F0469	TABLE GIB
470	PSB1124F0470	LOCK PLUNGER
471	PSB1124F0471	LOCK PLUNGER CAP
472	PSB1124F0472	SET SCREW 5/16-18 X 3/16 DOG-PT
473	PSB1124F0473	COLUMN COVER
474	PSB1124F0474	FLAT WASHER 1/4
475	PSB1124F0475	BUTTON HD CAP SCR 1/4-20 X 3/8
476	PSB1124F0476	LOWER CHIP GUARD
477	PSB1124F0477	UPPER CHIP GUARD
478	PSB1124F0478	FELT WIPER
479	PSB1124F0479	WAY WIPER PLATE
480	PSB1124F0480	PHLP HD SCR 10-24 X 1/2
481	PSB1124F0481	FELT WIPER
482	PSB1124F0482	SADDLE
483	PSB1124F0483	LOCK PLUNGER
484	PSB1124F0484	FRONT WAY COVER
485	PSB1124F0485	FRONT WAY COVER MOUNT
486	PSB1124F0486	REAR WAY COVER MOUNT
487	PSB1124F0487	RIVET 5.5 X 3.2MM NAMEPLATE
488	PSB1124F0488	SADDLE GIB
489	PSB1124F0489	RIVET 2.5 X 5MM BLIND
490	PSB1124F0490	POWER FEED LIMIT SWITCH
491	PSB1124F0491	CAP SCREW 3/8-16 X 1/2
492	PSB1124F0492	SADDLE LOCK PLUNGER
493	PSB1124F0493	EXT RETAINING RING 20MM
494	PSB1124F0494	SCREEN
495	PSB1124F0495	LOCK PLUNGER
496	PSB1124F0496	LOCK PLUNGER
497	PSB1124F0497	LOCK PLUNGER
498	PSB1124F0498	STOP SEAT
499	PSB1124F0499	CAP SCREW 10-24 X 1/2
500	PSB1124F0500	STOP PIN
501	PSB1124F0501	SET SCREW M5-.8 X 6 BALL-PT
502	PSB1124F0502	RAM ROTATION SCALE

Column, Knee & Ram Parts List (Cont.)

REF	PART #	DESCRIPTION
503	PSB1124F0503	HEAD TILT SCALE
504	PSB1124F0504	RAM TRAVEL SCALE
505	PSB1124F0505	EYE BOLT 1-1/2, 3/4-10 X 1-3/16
506	PSB1124F0506	L-BRACKET 2 X 3-1/2 X 3-1/2
507	PSB1124F0507	FLAT WASHER 6MM
508	PSB1124F0508	LOCK WASHER 6MM
509	PSB1124F0509	CAP SCREW M6-1 X 25
510	PSB1124F0510	SPACER 6.5 X 32 X 10
511	PSB1124F0511	SPACER 6.5 X 32 X 15
512	PSB1124F0512	SCALE MOUNTING ARM
513	PSB1124F0513	SET SCREW M6-1 X 12 DOG-PT
514	PSB1124F0514	SHOULDER SCREW M6-1 X 24, 8 X 21
515	PSB1124F0515	DRO Z-AXIS SCALE FAGOR MKT-47 22-3/4"
516	PSB1124F0516	FLAT WASHER 4MM
517	PSB1124F0517	CAP SCREW M4-.7 X 20
518	PSB1124F0518	CAP SCREW M4-.7 X 14
519	PSB1124F0519	FLAT WASHER 4MM
520	PSB1124F0520	Z-AXIS SCALE COVER
521	PSB1124F0521	LOCK WASHER 6MM
522	PSB1124F0522	L-BRACKET 2 X 4-3/4 X 3-1/2
523	PSB1124F0523	CAP SCREW M6-1 X 18
524	PSB1124F0524	FLAT WASHER 6MM
525	PSB1124F0525	L-BRACKET 2 X 2 X 3-1/2
526	PSB1124F0526	L-BRACKET 2 X 3-1/2 X 3-1/2
527	PSB1124F0527	LOCK WASHER 6MM
528	PSB1124F0528	FLAT WASHER 6MM
529	PSB1124F0529	CAP SCREW M6-1 X 20
530	PSB1124F0530	CAP SCREW M4-.7 X 8
531	PSB1124F0531	FLAT WASHER 4MM
532	PSB1124F0532	Y-AXIS SCALE COVER
533	PSB1124F0533	DRO Y-AXIS SCALE FAGOR MKT-37 18-3/4"
534	PSB1124F0534	CAP SCREW M4-.7 X 20
535	PSB1124F0535	FLAT WASHER 4MM

REF	PART #	DESCRIPTION
536	PSB1124F0536	FLAT WASHER 6MM
537	PSB1124F0537	LOCK WASHER 6MM
538	PSB1124F0538	CAP SCREW M6-1 X 20
539	PSB1124F0539	FLAT WASHER 4MM
540	PSB1124F0540	LOCK WASHER 4MM
541	PSB1124F0541	CAP SCREW M4-.7 X 16
542	PSB1124F0542	L-BRACKET 2 X 2 X 3-1/2
543	PSB1124F0543	DRO DISPLAY FAGOR 30iM
544	PSB1124F0544	ACORN NUT M14-2
545	PSB1124F0545	FLAT WASHER 14MM
546	PSB1124F0546	LOCK WASHER 14MM
547	PSB1124F0547	DRO SWING ARM MOUNT
548	PSB1124F0548	FLAT WASHER 14MM THIN
549	PSB1124F0549	SHOULDER SCREW M14-2 X 35, 14 X 44
550	PSB1124F0550	LOCK WASHER 1/4
551	PSB1124F0551	CAP SCREW 1/4-28 X 1
552	PSB1124F0552	FLAT WASHER 1/4
553	PSB1124F0553	SHOULDER SCREW 1/4-28 X 1, 1/4 X 1-3/4
554	PSB1124F0554	FLAT WASHER 1/4
555	PSB1124F0555	FLAT WASHER 4MM
556	PSB1124F0556	WIRE CLIP 3/8"
557	PSB1124F0557	CAP SCREW M4-.7 X 8
558	PSB1124F0558	DRO SWING ARM
559	PSB1124F0559	SPACER
560	PSB1124F0560	DRO MOUNT
561	PSB1124F0561	DRO SCALE CORD X-AXIS 6-1/2'
562	PSB1124F0562	DRO SCALE CORD Y-AXIS 8'
563	PSB1124F0563	DRO SCALE CORD Z-AXIS 9'
564	PSB1124F0564	DRO SCALE CORD CONDUIT X-AXIS 6-1/2'
565	PSB1124F0565	DRO SCALE CORD CONDUIT Y-AXIS 8'
566	PSB1124F0566	DRO SCALE CORD CONDUIT Z-AXIS 9'
567	PSB1124F0567	DRO POWER CORD 18G 3W 120" 5-15P
568	PSB1124F0568	MOUNTING PLATE

Table

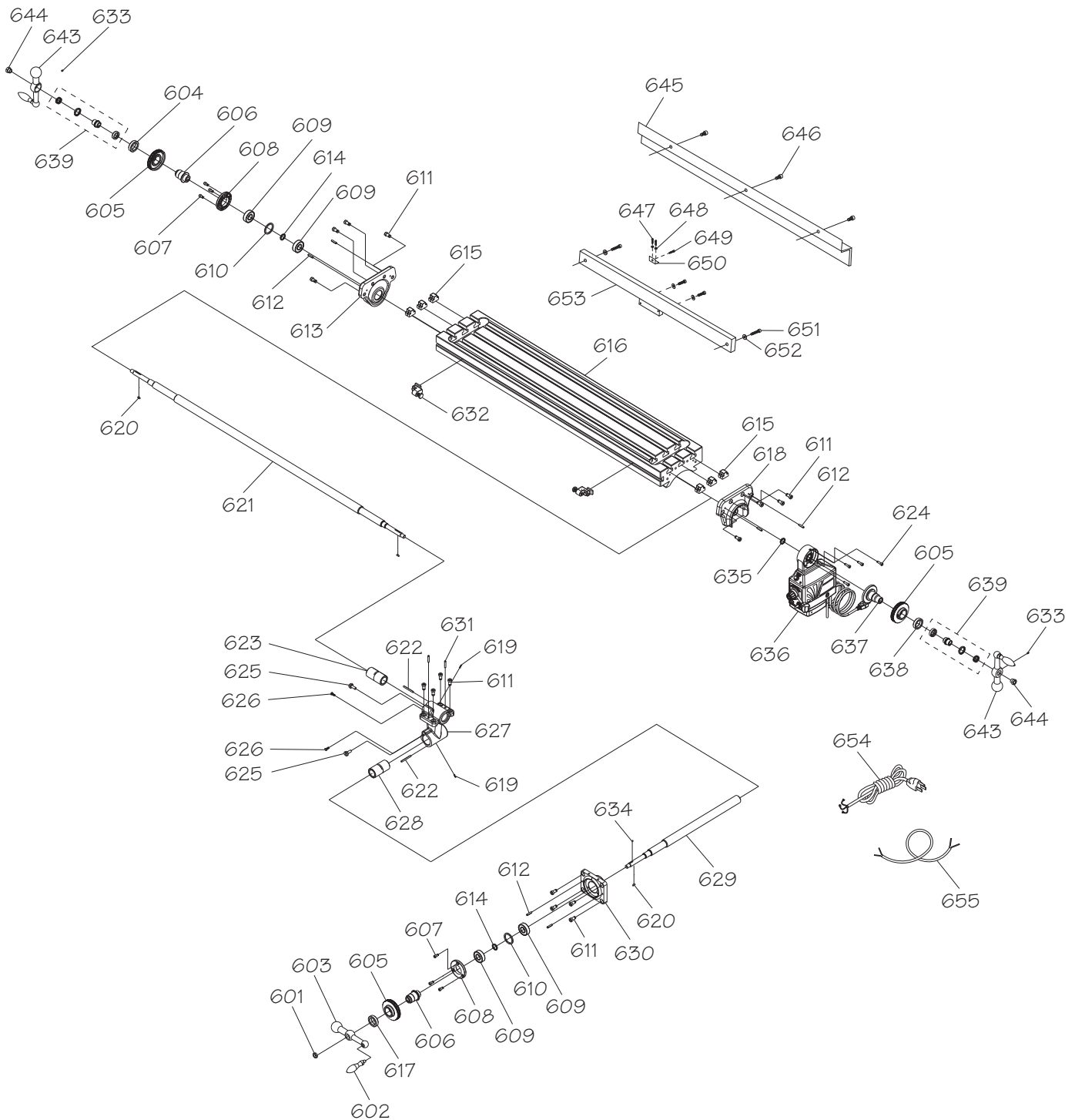
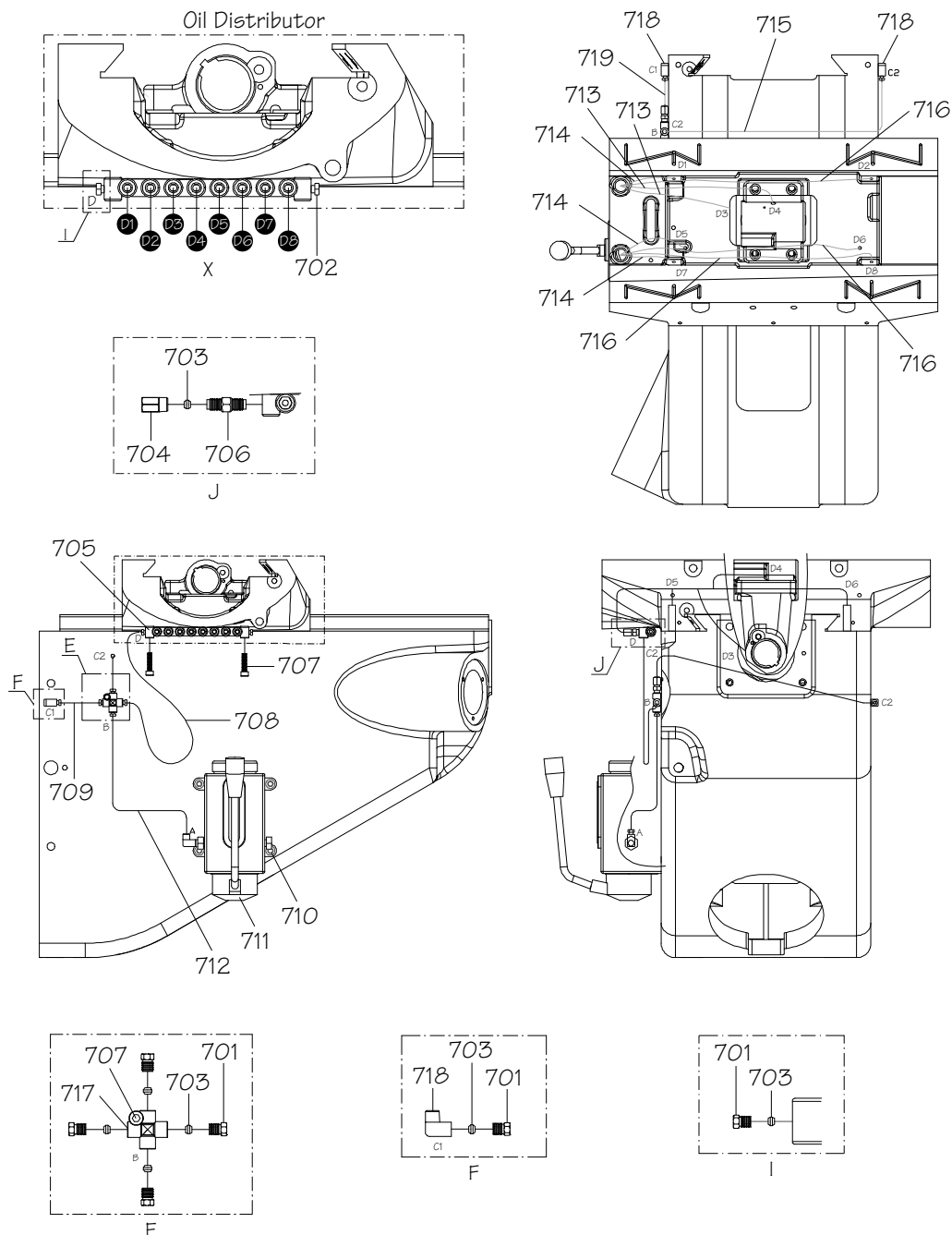


Table Parts List

REF	PART #	DESCRIPTION
601	PSB1124F0601	HEX NUT 1/2-20
602	PSB1124F0602	REV HANDLE 1 X 3-3/4, 3/8-16 X 5/16
603	PSB1124F0603	BALL HANDLE
604	PSB1124F0604	DIAL LOCK NUT
605	PSB1124F0605	X-AXIS GRADUATED DIAL
606	PSB1124F0606	DIAL RETAINER SHAFT
607	PSB1124F0607	CAP SCREW 1/4-20 X 1/2
608	PSB1124F0608	BEARING RETAINING RING
609	PSB1124F0609	BALL BEARING 6204-2RS
610	PSB1124F0610	SPACER
611	PSB1124F0611	CAP SCREW 3/8-16 X 1
612	PSB1124F0612	ROLL PIN 5 X 25
613	PSB1124F0613	BEARING BRACKET
614	PSB1124F0614	SPACER
615	PSB1124F0615	TABLE T-SLOT PLUG
616	PSB1124F0616	TABLE
617	PSB1124F0617	DIAL LOCK NUT
618	PSB1124F0618	BEARING BRACKET
619	PSB1124F0619	ROLL PIN 2.5 X 10
620	PSB1124F0620	WOODRUFF KEY 1/8 X 3/4
621	PSB1124F0621	LONGITUDINAL LEADSCREW
622	PSB1124F0622	KEY 3/16 X 3/16 X 2-1/2
623	PSB1124F0623	LONGITUDINAL FEED NUT
624	PSB1124F0624	CAP SCREW M6-1 X 20
625	PSB1124F0625	CROSS FEED SCREW 5/16-18 X 7/8
626	PSB1124F0626	PHLP HD SCR 10-24 X 5/8

REF	PART #	DESCRIPTION
627	PSB1124F0627	LEADSCREW NUT BRACKET
628	PSB1124F0628	CROSS FEED NUT
629	PSB1124F0629	CROSS FEED LEADSCREW
630	PSB1124F0630	CROSS FEED BEARING BRACKET
631	PSB1124F0631	ROLL PIN 5 X 30
632	PSB1124F0632	TRAVEL STOP
633	PSB1124F0633	SET SCREW M4-.7 X 5
634	PSB1124F0634	KEY 3 X 3 X 9
635	PSB1124F0635	SPACER
636	PSB1124F0636	POWER FEED ALIGN AL-500D
637	PSB1124F0637	BEVEL GEAR
638	PSB1124F0638	BEVEL GEAR NUT 1/4-20
639	PSB1124F0639	TABLE BALL HANDLE CLUTCH ASSY
643	PSB1124F0643	BALL HANDLE
644	PSB1124F0644	HEX NUT 1/2-20
645	PSB1124F0645	X-AXIS SCALE COVER
646	PSB1124F0646	CAP SCREW M6-1 X 12
647	PSB1124F0647	CAP SCREW M3-.5 X 6
648	PSB1124F0648	FLAT WASHER 3MM
649	PSB1124F0649	CAP SCREW M4-.7 X 8
650	PSB1124F0650	SCALE SUPPORT BRACKET
651	PSB1124F0651	CAP SCREW M4-.7 X 20
652	PSB1124F0652	FLAT WASHER 4MM
653	PSB1124F0653	DRO X-AXIS SCALE FAGOR MKT-82 36-1/2"
654	PSB1124F0654	POWER FEED POWER CORD 18G 3W 96" 5-15P
655	PSB1124F0655	LIMIT SWITCH CORD 18G 3W 48"

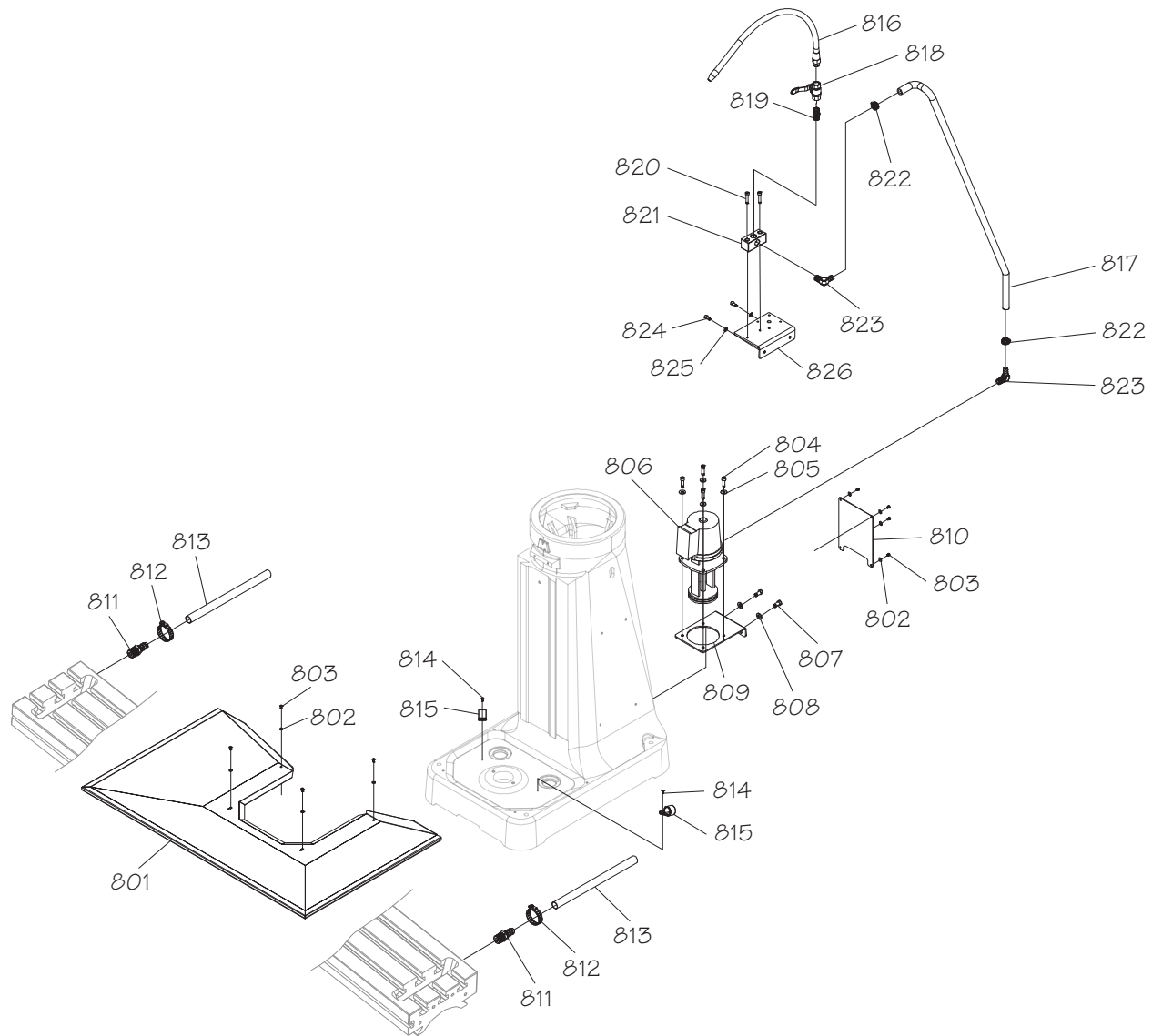
One Shot Oiler



REF	PART #	DESCRIPTION
701	PSB1124F0701	HOSE NUT M8-1
702	PSB1124F0702	PLUG M8-1
703	PSB1124F0703	SLEEVE 4MM
704	PSB1124F0704	ELBOW ADAPTER M8-1
705	PSB1124F0705	OIL MANIFOLD 8-PORT
706	PSB1124F0706	OIL FITTING M8-1 X 10
707	PSB1124F0707	CAP SCREW M6-1 X 35
708	PSB1124F0708	WIRE MESH TUBE 4 X 550MM
709	PSB1124F0709	NYLON TUBE 4 X 70MM
710	PSB1124F0710	CAP SCREW M6-1 X 6

REF	PART #	DESCRIPTION
711	PSB1124F0711	ONE-SHOT OILER ASSEMBLY ISHAN YML-8
712	PSB1124F0712	NYLON TUBE 4 X 310MM
713	PSB1124F0713	NYLON TUBE 4 X 320MM
714	PSB1124F0714	NYLON TUBE 4 X 200MM
715	PSB1124F0715	NYLON TUBE 4 X 440MM
716	PSB1124F0716	NYLON TUBE 4 X 470MM
717	PSB1124F0717	OIL DISTRIBUTOR 4-PORT
718	PSB1124F0718	ELBOW ADAPTER 90-DEG M8-1 X 1/8" PT
719	PSB1124F0719	NYLON TUBE 4 X 185MM

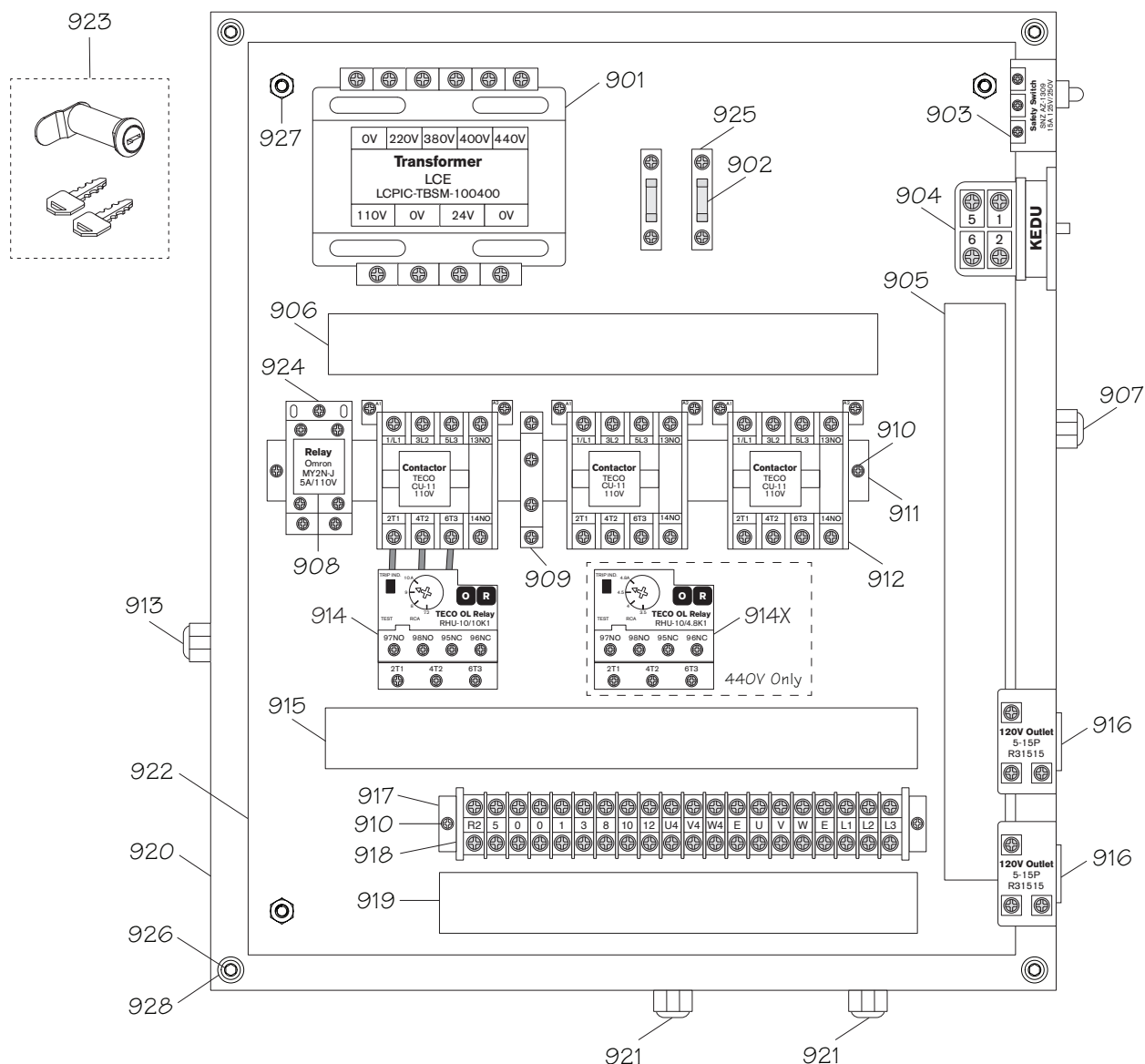
Coolant System



REF	PART #	DESCRIPTION
801	PSB1124F0801	TRAY
802	PSB1124F0802	FLAT WASHER 6MM
803	PSB1124F0803	CAP SCREW M6-1 X 16
804	PSB1124F0804	CAP SCREW M6-1 X 16
805	PSB1124F0805	FLAT WASHER 6MM
806	PSB1124F0806	COOLANT PUMP 1/8HP 220V/440V 3-PH
807	PSB1124F0807	CAP SCREW 3/8-16 X 3/4
808	PSB1124F0808	FLAT WASHER 3/8
809	PSB1124F0809	COOLANT PUMP MOUNTING PLATE
810	PSB1124F0810	COOLANT PUMP ACCESS COVER
811	PSB1124F0811	ADAPTER 1/2" X 1/2" BARBED
812	PSB1124F0812	HOSE CLAMP 3/4"
813	PSB1124F0813	HOSE 1/2" X 55"

REF	PART #	DESCRIPTION
814	PSB1124F0814	PHLP HD SCR 10-24 X 1/2
815	PSB1124F0815	HOSE CLAMP 3/4"
816	PSB1124F0816	COOLANT NOZZLE 3/8" X 24"
817	PSB1124F0817	HOSE 1/2" X 48"
818	PSB1124F0818	BALL VALVE 3/8"
819	PSB1124F0819	STRAIGHT CONNECTOR 3/8" X 3/8"
820	PSB1124F0820	CAP SCREW M6-1 X 30
821	PSB1124F0821	MANIFOLD BLOCK
822	PSB1124F0822	HOSE CLAMP 3/4"
823	PSB1124F0823	ADAPTER 3/8" X 1/2" 90-DEG
824	PSB1124F0824	CAP SCREW M6-1 X 16
825	PSB1124F0825	FLAT WASHER 6MM
826	PSB1124F0826	MOUNTING PLATE

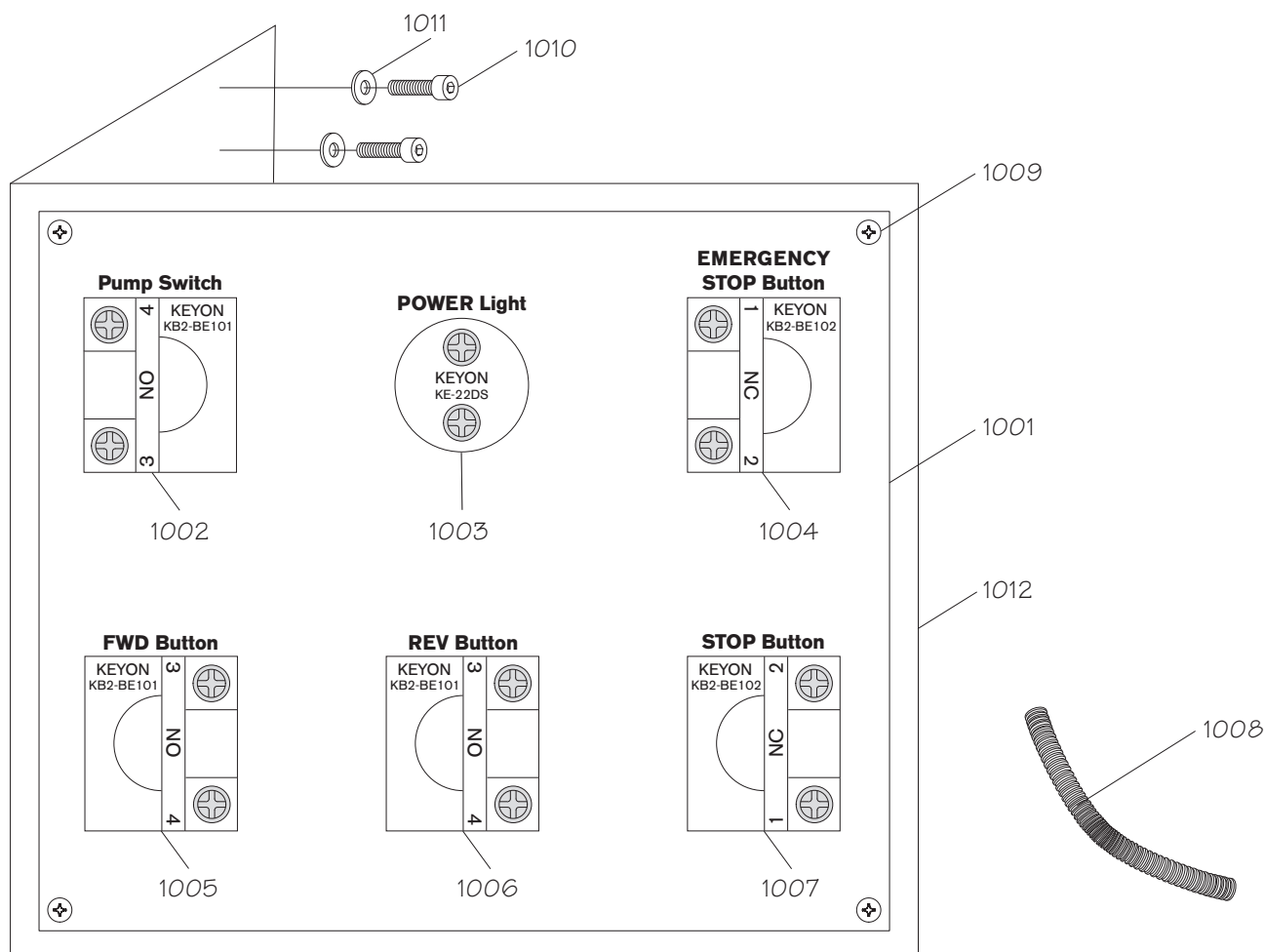
Electrical Cabinet



REF	PART #	DESCRIPTION
901	PSB1124F0901	TRANSFORMER LCE LCPIC-TBSM-100400
902	PSB1124F0902	FUSE 5A 250V 0.25" FAST-ACTING, GLASS
903	PSB1124F0903	SAFETY SWITCH 5NZ AZ-1309 15A 125V/250V
904	PSB1124F0904	MASTER POWER SWITCH KEDU ZH-HD-2
905	PSB1124F0905	WIRE LOOM 10-1/4"
906	PSB1124F0906	WIRE LOOM 9"
907	PSB1124F0907	STRAIN RELIEF TYPE-3 PG11A
908	PSB1124F0908	RELAY OMRON MY2N-J 5A 110V
909	PSB1124F0909	AUXILIARY CONTACT BLOCK TECO CNI-18
910	PSB1124F0910	FLANGE SCREW M4-.7X10
911	PSB1124F0911	DIN RAIL 8-1/2"
912	PSB1124F0912	CONTACTOR TECO CU-11 110V
913	PSB1124F0913	STRAIN RELIEF TYPE-8 90° KNURLED 3/8"
914	PSB1124F0914	OL RELAY TECO RHU-10/K1 7.2-10A
914X	PSB1124F0914X	OL RELAY TECO RHU-4.8K1 3.5-4.8A

REF	PART #	DESCRIPTION
915	PSB1124F0915	WIRE LOOM 8"
916	PSB1124F0916	ELECTRICAL OUTLET 120V R31515
917	PSB1124F0917	DIN RAIL 10"
918	PSB1124F0918	TERMINAL BAR 20P
919	PSB1124F0919	WIRE LOOM 9"
920	PSB1124F0920	ELECTRICAL CABINET W/DOOR
921	PSB1124F0921	STRAIN RELIEF TYPE-3 M20-1.5
922	PSB1124F0922	BACK PLATE
923	PSB1124F0923	ELECTRICAL CABINET LOCK W/KEYS
924	PSB1124F0924	RELAY LB2HN
925	PSB1124F0925	FUSE HOLDER
926	PSB1124F0926	CAP SCREW 1/4-28 X 5/8
927	PSB1124F0927	HEX NUT M8-1.25
928	PSB1124F0928	FLAT WASHER 1/4

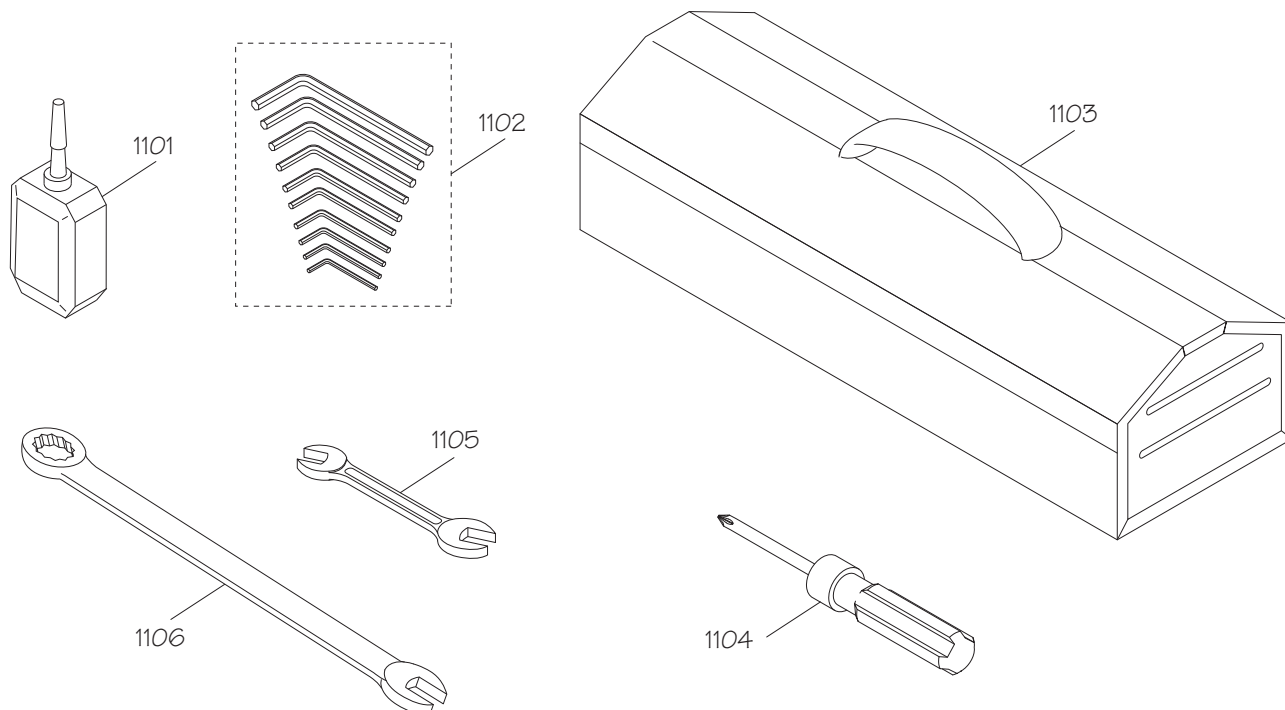
Control Box



REF	PART #	DESCRIPTION
1001	PSB1124F1001	CONTROL PANEL
1002	PSB1124F1002	COOLANT PUMP SWITCH KEYON KB2-BE101
1003	PSB1124F1003	POWER LIGHT KEYON KE-22DS
1004	PSB1124F1004	E-STOP BUTTON KEYON KB2-BE102
1005	PSB1124F1005	FWD BUTTON KEYON KB2-BE101
1006	PSB1124F1006	REV BUTTON KEYON KB2-BE101

REF	PART #	DESCRIPTION
1007	PSB1124F1007	STOP BUTTON KEYON KB2-BE102
1008	PSB1124F1008	CONTROL BOX CONDUIT
1009	PSB1124F1009	PHLP HD SCR M4-.7X 6
1010	PSB1124F1010	CAP SCREW M6-1 X 16
1011	PSB1124F1011	FLAT WASHER 6MM
1012	PSB1124F1012	CONTROL BOX

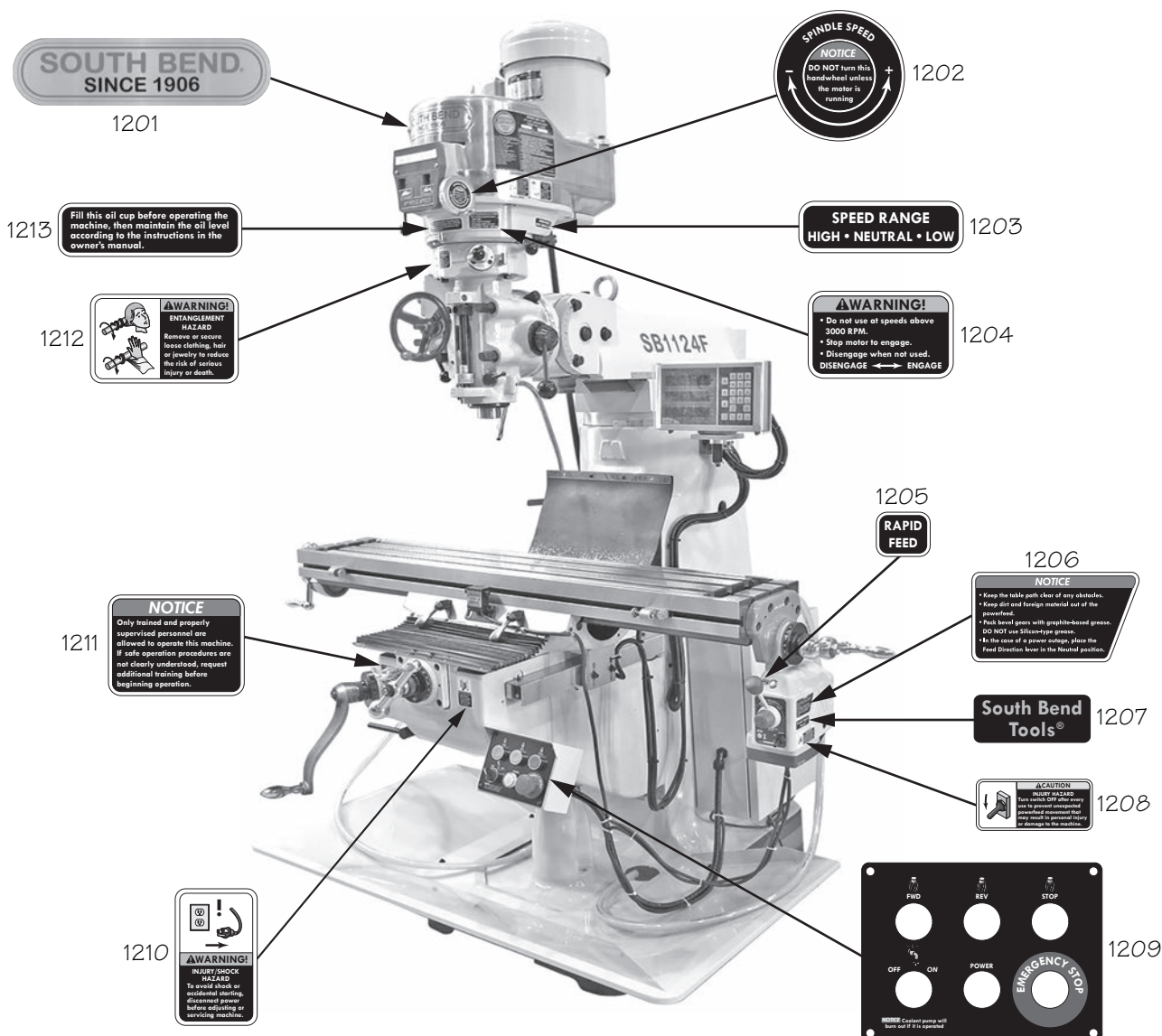
Accessories



REF	PART #	DESCRIPTION
1101	PSB1124F1101	BOTTLE FOR OIL
1102	PSB1124F1102	HEX WRENCH SET 1.5-10MM
1103	PSB1124F1103	TOOLBOX

REF	PART #	DESCRIPTION
1104	PSB1124F1104	COMBO SCREWDRIVER
1105	PSB1124F1105	WRENCH 10 X 12MM OPEN-ENDS
1106	PSB1124F1106	WRENCH 19MM COMBO

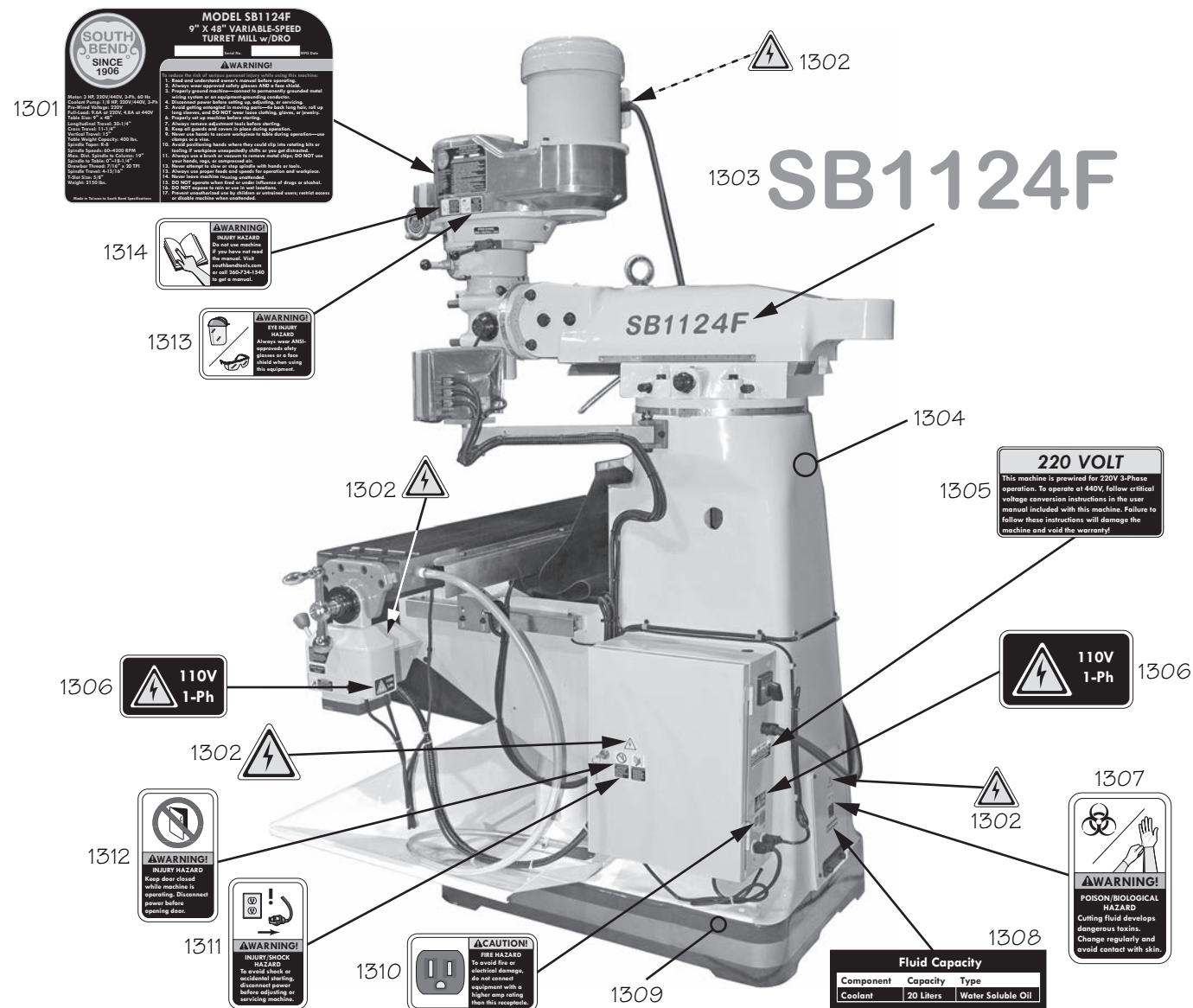
Machine Labels (Front)



REF	PART #	DESCRIPTION
1201	PSB1124F1201	SOUTH BEND NAMEPLATE
1202	PSB1124F1202	SPINDLE SPEED LABEL
1203	PSB1124F1203	SPEED RANGE LABEL
1204	PSB1124F1204	DOWNFEED WARNING LABEL
1205	PSB1124F1205	RAPID FEED LABEL
1206	PSB1124F1206	POWER FEED NOTICE LABEL
1207	PSB1124F1207	SOUTH BEND TOOLS LABEL

REF	PART #	DESCRIPTION
1208	PSB1124F1208	POWER FEED ON/OFF LABEL
1209	PSB1124F1209	CONTROL PANEL LABEL
1210	PSB1124F1210	DISCONNECT POWER LABEL
1211	PSB1124F1211	TRAINED PERSONNEL LABEL
1212	PSB1124F1212	ENTANGLEMENT HAZARD LABEL
1213	PSB1124F1213	OIL CUP LABEL

Machine Labels (Side)



REF	PART #	DESCRIPTION
1301	PSB1124F1301	MACHINE ID LABEL
1302	PSB1124F1302	ELECTRICITY LABEL
1303	PSB1124F1303	MODEL NUMBER LABEL
1304	PSB1124F1304	TOUCH-UP PAINT, SOUTH BEND GREY
1305	PSB1124F1305	PREWIRED 220V LABEL
1306	PSB1124F1306	110V LABEL
1307	PSB1124F1307	POISON HAZARD LABEL

REF	PART #	DESCRIPTION
1308	PSB1124F1308	FLUID CAPACITY LABEL
1309	PSB1124F1309	TOUCH-UP PAINT, SOUTH BEND DARK BLUE
1310	PSB1124F1310	FIRE HAZARD LABEL
1311	PSB1124F1311	DISCONNECT POWER LABEL
1312	PSB1124F1312	KEEP DOOR CLOSED LABEL
1313	PSB1124F1313	FACE SHIELD/GLASSES LABEL
1314	PSB1124F1314	READ MANUAL LABEL