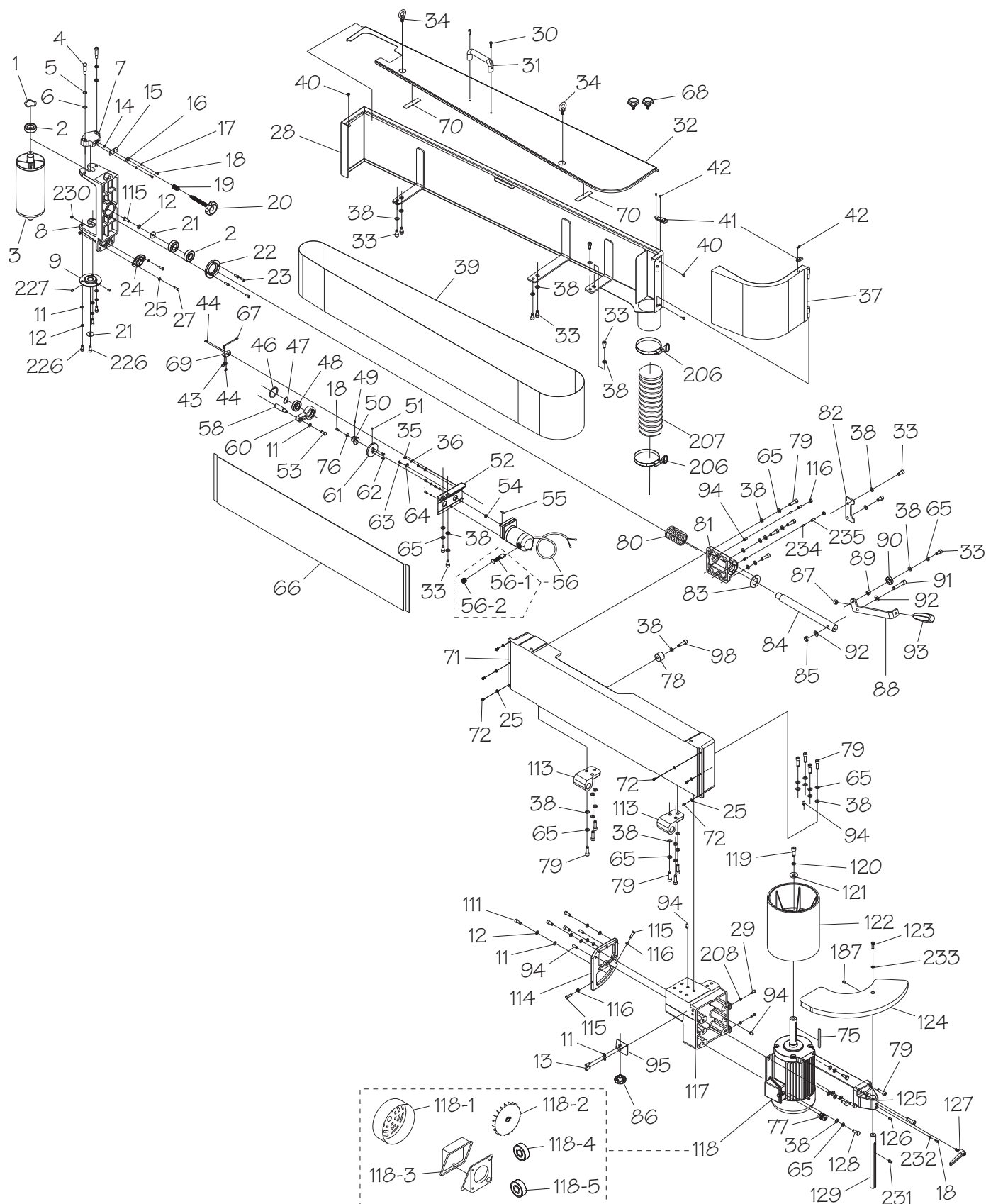


Platen & Rollers



Platen & Rollers Parts List

REF	PART #	DESCRIPTION
1	PSB1127001	WAVY WASHER 50.2MM
2	PSB1127002	BALL BEARING 6205-2NSE
3	PSB1127003	IDLER ROLLER
4	PSB1127004	SHOULDER BOLT M10-1.5 X 19.5, 12 X 54.5
5	PSB1127005	WAVY WASHER 12.5MM
6	PSB1127006	FLAT WASHER 12.1 X 18.7 X 1MM
7	PSB1127007	TRACKING BRACKET
8	PSB1127008	IDLER ROLLER BRACKET
9	PSB1127009	PILLOW BEARING 5BPFF205
11	PSB1127011	FLAT WASHER 8MM
12	PSB1127012	LOCK WASHER 8MM
13	PSB1127013	CAP SCREW M8-1.25 X 16
14	PSB1127014	EXT RETAINING RING 9MM
15	PSB1127015	MOUNTING BLOCK
16	PSB1127016	FLAT WASHER 3/8
17	PSB1127017	FLAT WASHER 5MM
18	PSB1127018	CAP SCREW M5-.8 X 10
19	PSB1127019	COMPRESSION SPRING 1.8 X 18.6 X 30
20	PSB1127020	KNOB BOLT M14-2 X 104, 6-LOBE, D62
21	PSB1127021	SPACER 8.2 X 20 X 4MM
22	PSB1127022	BEARING HOUSING
23	PSB1127023	CAP SCREW M6-1 X 16
24	PSB1127024	PILLOW BEARING 5BPFL203
25	PSB1127025	FLAT WASHER 6MM
27	PSB1127027	HEX BOLT M6-1 X 30
28	PSB1127028	GUARD HOUSING
29	PSB1127029	HEX BOLT M6-1 X 25
30	PSB1127030	CAP SCREW M6-1 X 20
31	PSB1127031	BELT GUARD HANDLE
32	PSB1127032	BELT GUARD
33	PSB1127033	CAP SCREW M10-1.5 X 20
34	PSB1127034	EYE BOLT 1", M10-1.5 X 20
35	PSB1127035	BUTTON HD CAP SCR M5-.8 X 10
36	PSB1127036	LOCK WASHER 5MM
37	PSB1127037	DRIVE ROLLER DOOR
38	PSB1127038	FLAT WASHER 10MM
39	PSB1127039	SANDING BELT 9" X 138-1/2" 120-GRIT
40	PSB1127040	RUBBER BUMPER
41	PSB1127041	DRAW LATCH W/STRIKE PLATE
42	PSB1127042	FLAT HD SCR M3-.5 X 6
43	PSB1127043	OSC SENSOR CIRCUIT BOARD MH253
44	PSB1127044	PHLP HD SCR M3-.5 X 6
46	PSB1127046	INT RETAINING RING 47MM
47	PSB1127047	EXT RETAINING RING 25MM
48	PSB1127048	BALL BEARING 6005-2NSE
49	PSB1127049	SET SCREW M6-1 X 8
50	PSB1127050	BUSHING
51	PSB1127051	MAGNET 4 X 4MM
52	PSB1127052	OSCILLATION MOTOR MOUNT
53	PSB1127053	HEX BOLT M8-1.25 X 20
54	PSB1127054	EXT RETAINING RING 12MM
55	PSB1127055	KEY 4 X 4 X 20

REF	PART #	DESCRIPTION
56	PSB1127056	MOTOR 25W 200VDC W/CORD
56-1	PSB1127056-1	CARBON BRUSH (2-PC SET)
56-2	PSB1127056-2	CARBON BRUSH COVER
58	PSB1127058	OSCILLATION SHAFT
60	PSB1127060	OSCILLATION TRANSFER BRACKET
61	PSB1127061	PLATE
62	PSB1127062	FLAT HD CAP SCR M4-.7 X 10
63	PSB1127063	BUTTON HD CAP SCR M5-.8 X 8
64	PSB1127064	CORD CLAMP
65	PSB1127065	LOCK WASHER 10MM
66	PSB1127066	GRAPHITE PAD 10" X 47-5/8"
67	PSB1127067	OSCILLATION SENSOR CORD 24G 3W 71"
68	PSB1127068	KNOB BOLT M10-1.5 X 16, 7-LOBE, D50
69	PSB1127069	SENSOR MOUNTING BRACKET
70	PSB1127070	FOAM PAD 60 X 20 X 4MM
71	PSB1127071	PLATEN
72	PSB1127072	BUTTON HD CAP SCR M6-1 X 10
75	PSB1127075	KEY 8 X 7 X 100
76	PSB1127076	FENDER WASHER 5MM
77	PSB1127077	STRAIN RELIEF TYPE-3 PG13.5
78	PSB1127078	SPACER 10.5 X 35 X 30MM
79	PSB1127079	CAP SCREW M10-1.5 X 35
80	PSB1127080	COMPRESSION SPRING 6 X 58 X 110
81	PSB1127081	TENSION BRACKET
82	PSB1127082	SETTING PLATE
83	PSB1127083	TENSION LEVER PLATE
84	PSB1127084	DRAWBAR
85	PSB1127085	LOCK NUT M12-1.75
86	PSB1127086	KNOB BOLT M8-1.25 X 12, 5-LOBE, D48
87	PSB1127087	HEX NUT M10-1.5
88	PSB1127088	TENSION LEVER
89	PSB1127089	BUSHING
90	PSB1127090	BALL BEARING 6003ZZ
91	PSB1127091	CAP SCREW M12-1.75 X 60
92	PSB1127092	FLAT WASHER 12MM
93	PSB1127093	FIXED HANDLE 37.5 X 110, M10-1.5 X 15
94	PSB1127094	ROLL PIN 8 X 20
95	PSB1127095	DOOR LOCKING BRACKET
98	PSB1127098	CAP SCREW M10-1.5 X 45
111	PSB1127111	CAP SCREW M8-1.25 X 25
113	PSB1127113	PLATEN MOUNTING BRACKET
114	PSB1127114	TRUNNION
115	PSB1127115	HEX BOLT M8-1.25 X 25
116	PSB1127116	HEX NUT M8-1.25
117	PSB1127117	MOTOR MOUNT
118	PSB1127118	MOTOR 3HP 230V 3-PH
118-1	PSB1127118-1	MOTOR FAN COVER
118-2	PSB1127118-2	MOTOR FAN
118-3	PSB1127118-3	MOTOR JUNCTION BOX
118-4	PSB1127118-4	BALL BEARING 6207-2NSE (FRONT)
118-5	PSB1127118-5	BALL BEARING 6204-2NSE (REAR)
119	PSB1127119	CAP SCREW M12-1.75 X 30

Platen & Rollers Parts List (Cont.)

REF	PART #	DESCRIPTION
120	PSB1127120	LOCK WASHER 12MM
121	PSB1127121	FLAT WASHER 13 X 35 X 5MM
122	PSB1127122	DRIVE ROLLER
123	PSB1127123	CAP SCREW M8-1.25 X 25
124	PSB1127124	END TABLE
125	PSB1127125	END TABLE HEIGHT BRACKET
126	PSB1127126	SET SCREW M6-1 X 12
127	PSB1127127	ADJUSTABLE HANDLE M8-1.25 X 20, 63L
128	PSB1127128	HEX BOLT M10-1.5 X 25
129	PSB1127129	END TABLE HEIGHT COLUMN
187	PSB1127187	SET SCREW M6-1 X 12

REF	PART #	DESCRIPTION
206	PSB1127206	HOSE CLAMP 4"
207	PSB1127207	DUST HOSE 4" X 39"
208	PSB1127208	HEX NUT M6-1
226	PSB1127226	CAP SCREW M8-1.25 X 20
227	PSB1127227	SET SCREW M6-1 X 6
230	PSB1127230	LOCK NUT M6-1
231	PSB1127231	LOCATING PIN
232	PSB1127232	FLAT WASHER 5MM
233	PSB1127233	EXT TOOTH WASHER 8MM
234	PSB1127234	BUSHING
235	PSB1127235	SET SCREW M8-1.25 X 20

This diagram is an exploded perspective view of a complex mechanical assembly. It features a central vertical frame (405, 406, 410, 411, 412, 416, 417, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000). The assembly includes a base (401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 6

Cabinet Parts List

REF	PART #	DESCRIPTION
301	PSB1127301	POWER CORD 12G 3W 138" 6-20P
302	PSB1127302	MOTOR CORD 16G 4W 57"
303	PSB1127303	P6 CORD 24G 6W 39"
304	PSB1127304	P5 CORD 24G 4W 24"
305	PSB1127305	VFD DELTA VFD11AME21ANNA
306	PSB1127306	ELECTRICAL MOUNTING BOARD
307	PSB1127307	HEX NUT M5-.8
308	PSB1127308	PHLP HD SCR M5-.8 X 20 PLASTIC
309	PSB1127309	FLAT WASHER 6.1 X 12.5 X 3.5MM
310	PSB1127310	BUTTON HD CAP SCR M4-.7X 10
311	PSB1127311	FLAT WASHER 8MM
312	PSB1127312	LOCK WASHER 8MM
313	PSB1127313	CAP SCREW M8-1.25 X 16
314	PSB1127314	EXT TOOTH WASHER 4MM
315	PSB1127315	CONTACTOR SDE MA-09 220-240V
316	PSB1127316	BUTTON HD CAP SCR M4-.7X 6
317	PSB1127317	FLAT WASHER 5MM
318	PSB1127318	BELT SPEED DIAL
319	PSB1127319	SET SCREW M4-.7X 6
320	PSB1127320	OSCILLATION DIAL
321	PSB1127321	CONTROL PANEL
322	PSB1127322	CIRCUIT BOARD W/POTENTIOMETER EP-VR-CT
323	PSB1127323	POTENTIOMETER COSMOS B10K
324	PSB1127324	DRO LCM CIRCUIT BOARD
325	PSB1127325	HEX NUT M3-.5 PLASTIC
326	PSB1127326	LOCK WASHER 6MM
327	PSB1127327	STANDOFF-HEX MF M3-.5 X 6, M3-.5 PLASTIC
328	PSB1127328	BUTTON HD CAP SCR M3-.5 X 8
329	PSB1127329	STOP BUTTON YIJIA LA36M-40(1A1B)
330	PSB1127330	START BUTTON YIAN KUANG YS-F1
332	PSB1127332	FLAT WASHER 8.1 X 13 X 0.5MM
333	PSB1127333	CAP SCREW M10-1.5 X 20
334	PSB1127334	HEX NUT M8-.75
335	PSB1127335	P4 CORD 24G 4W 12"
337	PSB1127337	P2 CORD 24G 2W 12"
338	PSB1127338	FLAT WASHER 10MM
339	PSB1127339	CONTROL DRIVER CIRCUIT BOARD
340	PSB1127340	RUBBER BUMPER
341	PSB1127341	PHLP HD SCR M3-.5 X 6
342	PSB1127342	STANDOFF-HEX MF M3-.5 X 6, M3-.5
343	PSB1127343	FIXED HANDLE 38 X 115, M8-1.25 X 45
344	PSB1127344	PHLP HD SCR M3-.5 X 6
345	PSB1127345	FENDER WASHER 8MM
346	PSB1127346	FENCE
347	PSB1127347	HEX BOLT 1/4-20 X 1
348	PSB1127348	MITER GAUGE
349	PSB1127349	ADJUSTABLE HANDLE 1/4-20, 2L
350	PSB1127350	HINGE PIN
351	PSB1127351	PHLP HD SCR M5-.8 X 8
352	PSB1127352	FLAT WASHER 5MM
353	PSB1127353	INDICATOR
354	PSB1127354	INDEX PIN

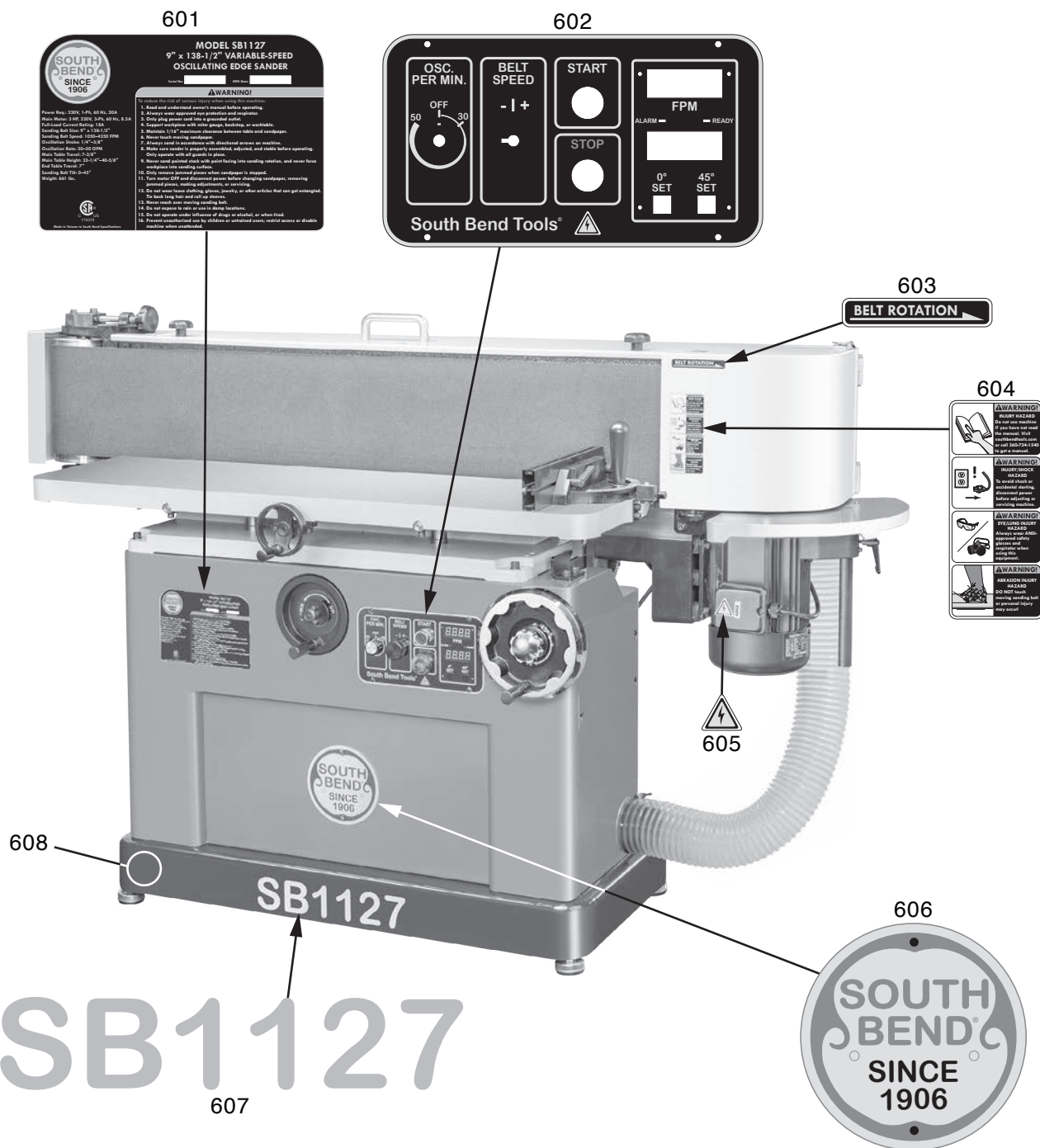
REF	PART #	DESCRIPTION
355	PSB1127355	COMPRESSION SPRING 0.8 X 7.8 X 10.5
356	PSB1127356	ADJUST BLOCK
357	PSB1127357	SET SCREW M4-.7X 4
358	PSB1127358	GEAR KNOB
359	PSB1127359	PHLP HD SCR M5-.8 X 16
360	PSB1127360	ANGLE SCALE
361	PSB1127361	RIVET 2 X 5MM NAMEPLATE, STEEL
362	PSB1127362	INDICATOR MOUNTING BRACKET
363	PSB1127363	CAP SCREW M5-.8 X 8
364	PSB1127364	FLAT WASHER 6MM
365	PSB1127365	LOCK WASHER 10MM
372	PSB1127372	BUTTON HD CAP SCR M6-1 X 10
373	PSB1127373	CAP SCREW M10-1.5 X 25
379	PSB1127379	CAP SCREW M10-1.5 X 35
396	PSB1127396	TABLE HEIGHT COLUMN
397	PSB1127397	OIL SEAL
398	PSB1127398	CAP SCREW M10-1.5 X 45
399	PSB1127399	TILT SHAFT
400	PSB1127400	CAP SCREW M10-1.5 X 40
401	PSB1127401	BASE
402	PSB1127402	45 DEG STOP PLATE
403	PSB1127403	TABLE CLEARANCE BLOCK
404	PSB1127404	CAP SCREW M10-1.5 X 25
405	PSB1127405	TABLE CLEARANCE COLUMN
406	PSB1127406	CAP SCREW M8-1.25 X 35
408	PSB1127408	HANDWHEEL TYPE-17 100D X 10B-S
409	PSB1127409	TABLE CLEARANCE LEADSCREW
410	PSB1127410	LEADSCREW BRACKET
411	PSB1127411	CAP SCREW M8-1.25 X 25
412	PSB1127412	MAIN TABLE
415	PSB1127415	HEX BOLT M8-1.25 X 25
416	PSB1127416	HEX NUT M8-1.25
430	PSB1127430	LOCK NUT M10-1.25
432	PSB1127432	BEVEL GEAR 26T
433	PSB1127433	LEADSCREW BRACKET
434	PSB1127434	LOCK COLLAR
435	PSB1127435	HANDWHEEL SHAFT
436	PSB1127436	KEY 4 X 4 X 12
437	PSB1127437	KEY 4 X 4 X 8
438	PSB1127438	LEADSCREW NUT
439	PSB1127439	HEIGHT LIMIT PLATE
440	PSB1127440	BEVEL GEAR 26T
441	PSB1127441	CAP SCREW M6-1 X 16
442	PSB1127442	TABLE HEIGHT LEADSCREW
443	PSB1127443	FLAT WASHER 10MM
444	PSB1127444	FENDER WASHER 8MM
446	PSB1127446	THRUST BEARING 51102
451	PSB1127451	BUTTON HD CAP SCR M5-.8 X 8
454	PSB1127454	FOLDING HANDLE 23 X 85.5, M6-1
455	PSB1127455	KNOB BOLT M8-1.25 X 18, 3-LOBE, D42
456	PSB1127456	HANDWHEEL TYPE-18 150D X 12.7B-K
457	PSB1127457	FLAT HD CAP SCR M6-1 X 16

Cabinet Parts List (Cont.)

REF	PART #	DESCRIPTION
458	PSB1127458	BUTTON HD CAP SCR M6-1 X 10
459	PSB1127459	HANDWHEEL BRACKET
460	PSB1127460	STRAIN RELIEF TYPE-5 25.4MM
461	PSB1127461	CABINET
462	PSB1127462	STRAIN RELIEF TYPE-1 1/2"
463	PSB1127463	STRAIN RELIEF TYPE-1 1/2"
464	PSB1127464	CABINET DOOR
465	PSB1127465	90 DEG STOP PLATE
466	PSB1127466	DOOR LATCH
467	PSB1127467	STRAIN RELIEF TYPE-1 11/16"
468	PSB1127468	PHLP HD SCR M6-1 X 10
469	PSB1127469	CORD PLATE
470	PSB1127470	STRAIN RELIEF TYPE-1 11/16"
471	PSB1127471	SIDE PANEL
472	PSB1127472	CABINET BASE
478	PSB1127478	ELECTRICAL BOX
483	PSB1127483	ADJUSTABLE FOOT M12-1.75 X 53
484	PSB1127484	KNOB BOLT M10-1.5 X 19, 8-LOBE, D60
486	PSB1127486	HANDWHEEL TYPE-31 200D X 19.1B-K
487	PSB1127487	SET SCREW M6-1 X 12
488	PSB1127488	BUTTON HD CAP SCR M6-1 X 12
489	PSB1127489	EXT RETAINING RING 20MM
490	PSB1127490	FLAT WASHER 21 X 37 X 1MM
491	PSB1127491	WAVY WASHER 26.8MM

REF	PART #	DESCRIPTION
492	PSB1127492	MAGNETIC SENSOR RING
493	PSB1127493	LOCK COLLAR
494	PSB1127494	SET SCREW M8-1.25 X 10
495	PSB1127495	FLAT WASHER 19.1 X 25.4 X 1.6MM
496	PSB1127496	KEY 5 X 5 X 18
497	PSB1127497	WOODRUFF KEY 5 X 22MM
498	PSB1127498	TILT SHAFT
499	PSB1127499	PLATEN TILT BRACKET
500	PSB1127500	ROLL PIN 5 X 30
501	PSB1127501	WORM GEAR
502	PSB1127502	TILT SENSOR CIRCUIT BOARD
503	PSB1127503	SENSOR MOUNTING BRACKET
504	PSB1127504	BUTTON HD CAP SCR M4-.7 X 8
505	PSB1127505	EXT TOOTH WASHER 4MM
508	PSB1127508	HEX NUT M6-1
516	PSB1127516	HEX BOLT M8-1.25 X 16
517	PSB1127517	KEY 5 X 5 X 16
518	PSB1127518	SET SCREW 5/16-18 X 5/16
519	PSB1127519	SET SCREW M5-.8 X 5
520	PSB1127520	WAVY WASHER 20.9MM
521	PSB1127521	CAP SCREW M6-1 X 8
522	PSB1127522	CAP SCREW M10-1.5 X 30
528	PSB1127528	CAP SCREW M8-1.25 X 30
529	PSB1127529	SET SCREW M6-1 X 6

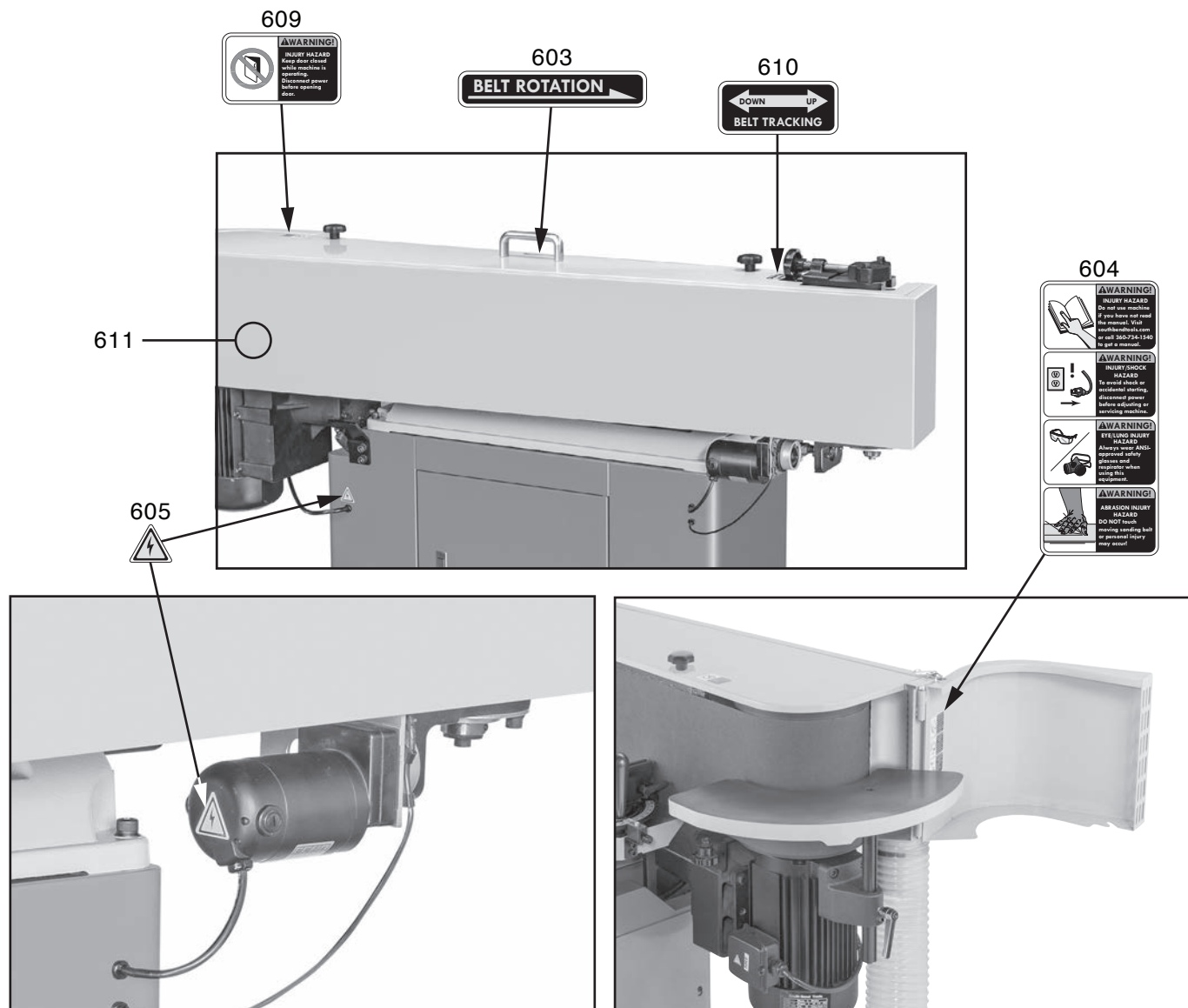
Machine Labels



REF	PART #	DESCRIPTION
601	PSB1127601	MACHINE ID LABEL
602	PSB1127602	CONTROL PANEL LABEL
603	PSB1127603	BELT ROTATION LABEL
604	PSB1127604	COMBO WARNING LABEL

REF	PART #	DESCRIPTION
605	PSB1127605	ELECTRICITY LABEL
606	PSB1127606	SOUTH BEND NAMEPLATE 152MM
607	PSB1127607	MODEL NUMBER LABEL
608	PSB1127608	TOUCH-UP PAINT, SB DARK BLUE

Machine Labels (Cont.)



REF PART # DESCRIPTION

603	PSB1127603	BELT ROTATION LABEL
604	PSB1127604	COMBO WARNING LABEL
605	PSB1127605	ELECTRICITY LABEL

REF PART # DESCRIPTION

609	PSB1127609	KEEP DOOR CLOSED LABEL
610	PSB1127610	BELT TRACKING LABEL
611	PSB1127611	TOUCH-UP PAINT, SB GRAY

! WARNING

The safety labels provided with your machine are used to make the operator aware of the machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of these safety labels. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact South Bend Tools at (360) 734-1540 or www.southbendtools.com to order new labels.